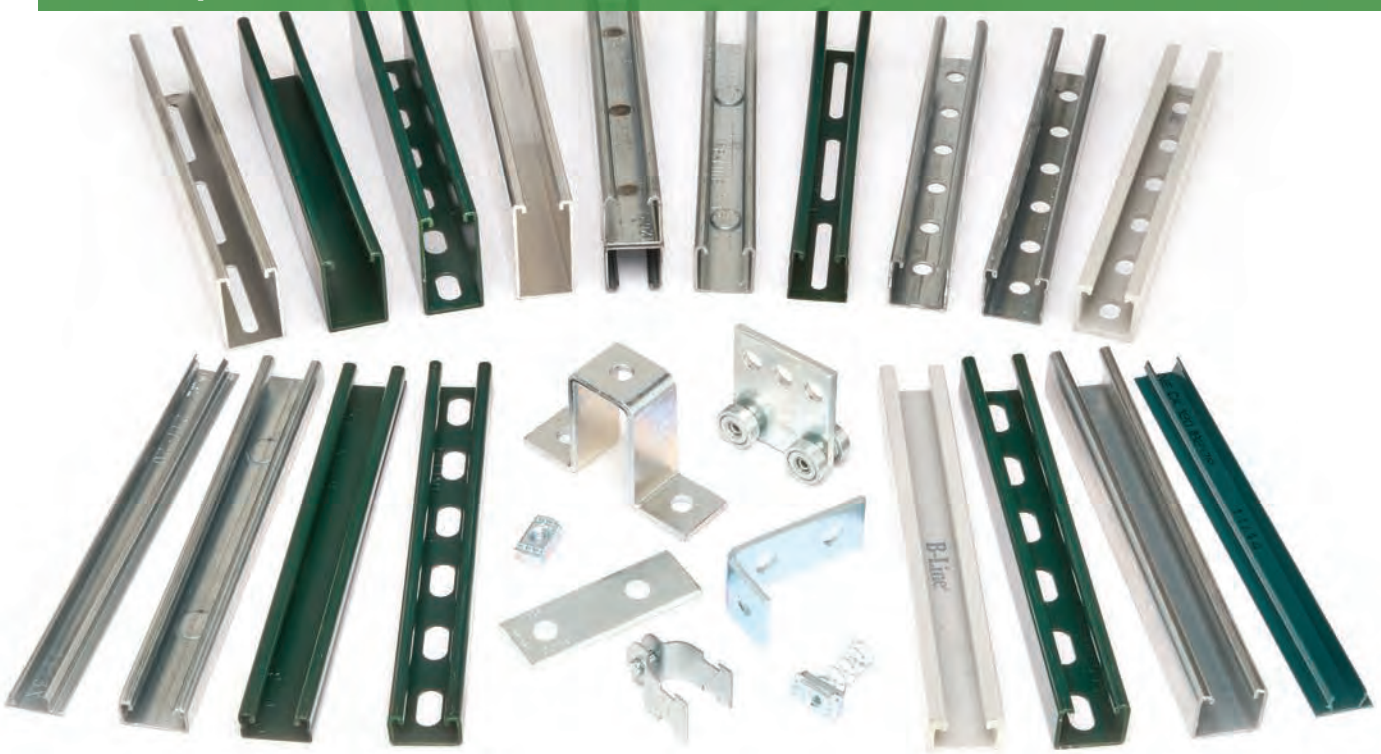


Strut systems





EATON
Powering Business Worldwide

Eaton is a leading manufacturer and fabricator of steel and aluminum B-Line series products which are used in support of equipment for industrial, commercial, utility, and OEM installations. We are proud of the exacting standards of research, design, engineering, and manufacturing that go into each and every product that comprise our strut product line. Our customers have access to one of the most complete support systems offered in the industry, including metal framing, cable tray, pipe hangers, slotted angle, and fasteners.

Many of our products are listed by the Underwriter's Laboratories, Inc. All of our strut system products are manufactured to meet or exceed Metal Framing Manufacturers Association (MFMA) and other industry standards set for their design and manufacture.

Metal Framing Manufacturers Association

CoSPEC™ specifier center is designed to help you easily SELECT, VIEW and DOWNLOAD Eaton's B-Line Series product design content in any one of nearly one hundred non-proprietary and proprietary CAD, BIM, PDMS, and graphics formats, which helps speed the integration of the content into your design project.

Features

- Easy integration and configuration
- Comprehensive library of 2D drawings and 3D models for CAD, BIM, PDMS, SP3D, and graphics output
- Up-to-date software versions and product data information
- Submittals and specification sheets in PDF format
- Proprietary file format outputs are native to the chosen software

Nearly a Hundred Download Options

- Aveva PDMS and Intergraph SmartPlant SP3D (on select products) content
- Autodesk Revit output available
- Proprietary formats from AutoCAD to SolidWorks to Catia
- Non-proprietary formats like DXF and STEP, and more
- Graphics files in a number of formats including EPS

NOTICE

Eaton reserves the right to change the specifications, materials, equipment, prices or the availability of products at any time without prior notice. While every effort has been made to assure the accuracy of information contained in this catalog at the time of publication, we are not responsible for inaccuracies resulting from undetected errors or omissions.

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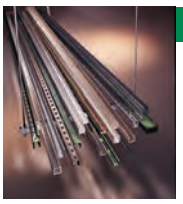
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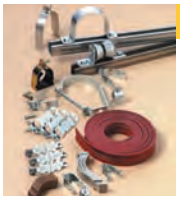
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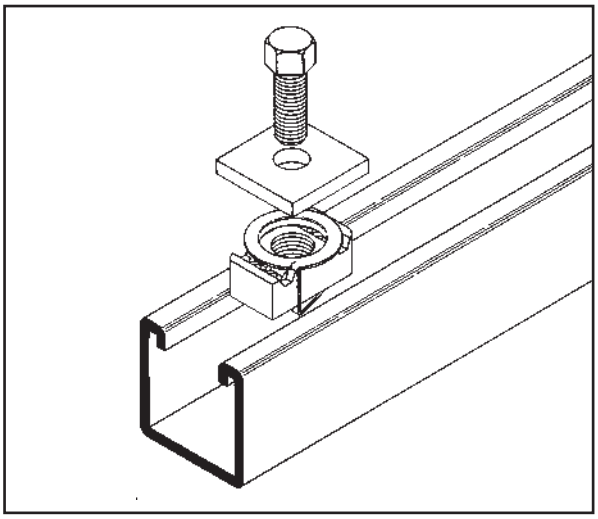
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For additional information on Tolco™ brand part numbers beginning with Fig., visit Eaton.com/TOLCO.

Introduction

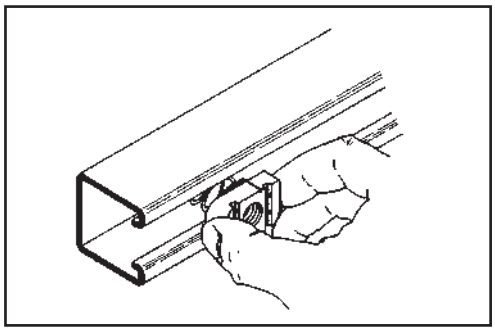
Our strut support system is designed with many time-saving features. They are fully adjustable and reusable, with a complete line of channels, fittings and accessories for multi-purpose applications.



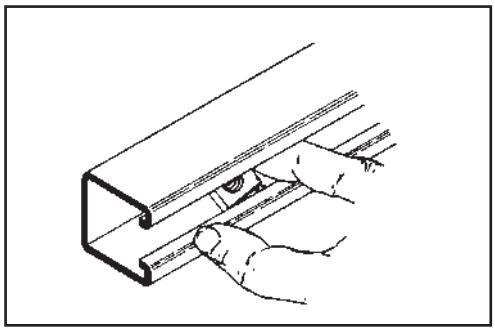
- **No Welding**
- **No Drilling**
- **Use Your Imagination**

The strut system installs quickly, with no need for special tools. All you need is a wrench and hacksaw.

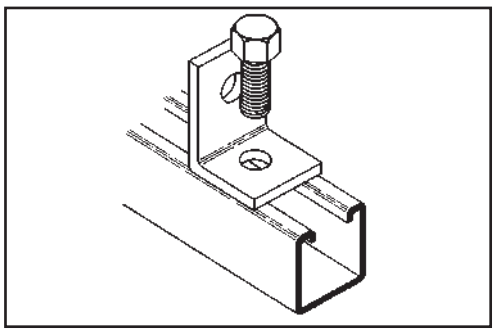
Channels and parts can be taken apart for reuse as quickly as they were assembled, yet help provide the strength of welded construction. This eliminates welding and drilling which can have substantial savings in time and labor.



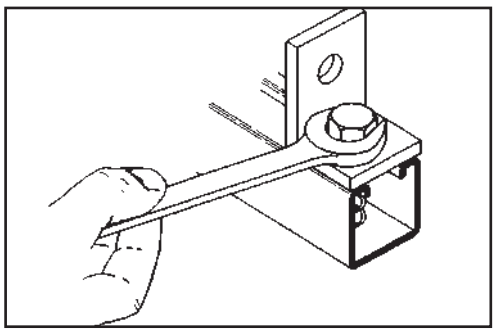
1. Channel nut may be inserted anywhere along continuous slot. Designed for easy insertion and self-alignment.



2. A 90° turn aligns channel nut grooves with inturned lips of the channel.

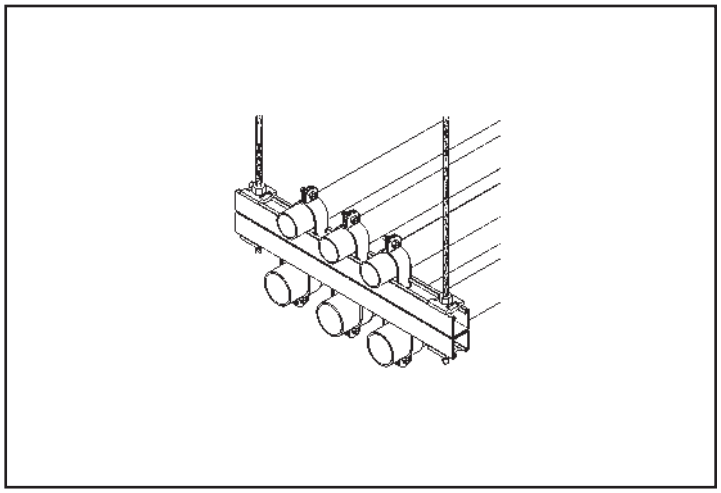


3. Position fitting over channel nut and insert bolt to start any connection.

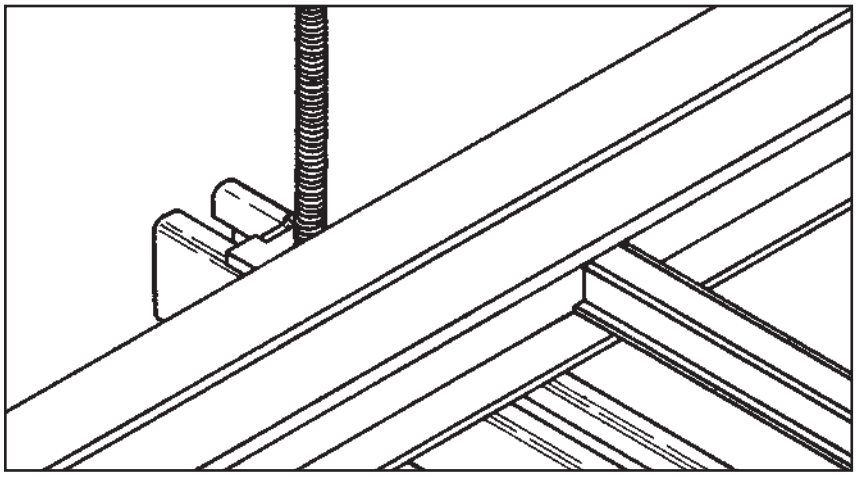


4. With the twist of a wrench, channel nut locks its teeth firmly against inturned lips.

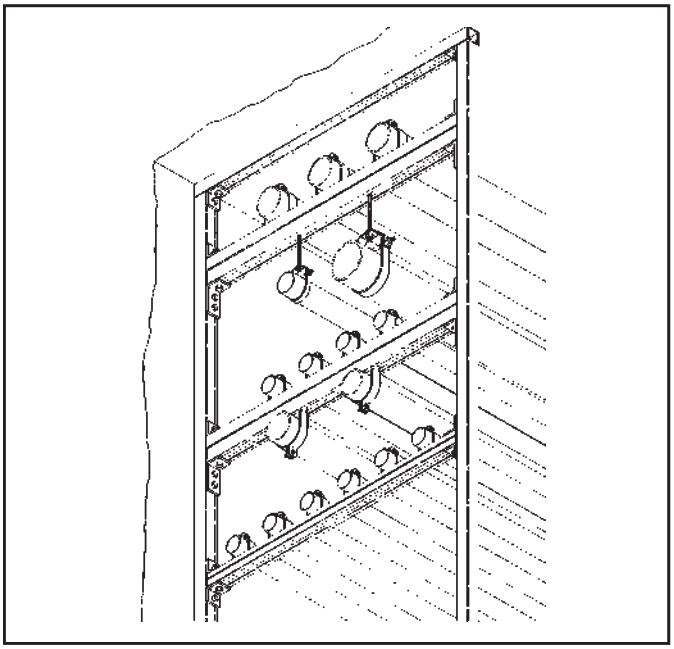
Our strut system provides an economical solution for electrical, mechanical and industrial supports with an unlimited variety of applications in the construction industry.



Electrical Applications
- Lighting Fixture Supports
- Raceway Systems
- Trapeze Hangers
- Pipe and Conduit Supports
- Cable Tray Supports
- Beam Adjustments



Mechanical Applications
- Piping Racks
- Tunnel Pipe Stanchions
- Concrete Inserts
- Beam Attachments
- Pipe Risers



Industrial Applications
- Racks and Shelving
- Partitions
- Production Line Supports
- Trolley Systems
- Wall Framing

Materials

Carbon Steel

Channels made from high-quality carbon steel are continuously roll formed to precise dimensions. By cold working the steel mechanical properties are increased, allowing lightweight structures to carry the required load. Corrosion resistance of carbon steel varies widely with coating and alloy. See "Finishes" for more detailed information.

Stainless Steel

Stainless steel channel is available in AISI Type 304 or 316 material. Both are non-magnetic and belong to the austenitic stainless steels group, based on alloy content and crystallographic structure. Like carbon steel, stainless steel exhibits increased strength when cold worked by roll-forming.

Several conditions make the use of stainless steel ideal. These include reducing long term maintenance costs, high ambient temperatures, appearance, and stable structural properties such as yield strength, and high creep strength.

Type 304 resists most organic chemicals, dyestuffs and a wide variety of inorganic chemicals at elevated or cryogenic temperatures. Type 316 contains slightly more nickel and adds molybdenum to give it better corrosion resistance in chloride and sulfuric acid environments. For more information concerning the differences between types 304 and 316, visit Eaton.bline.com.

Aluminum

Standard aluminum channel is extruded from aluminum alloy 6063-T6. Strut fittings are made from aluminum alloy 5052-H32.

The high strength to weight ratio of channel made of aluminum helps greatly reduce the overall cost of installation through ease of handling and field cutting.

Aluminum owes its excellent corrosion resistance to its ability to form an aluminum oxide film that immediately reforms when scratched or cut. In most outdoor applications, aluminum has excellent resistance to "weatherin". The resistance to chemicals, indoor or outdoor, can best be determined by tests conducted by the user with exposure to the specific conditions for which it is intended. The corrosion resistance of aluminum to some commonly known chemicals is shown in the Corrosion
Chart on page 10. For further information, contact us or the Aluminum Association.

Fiberglass

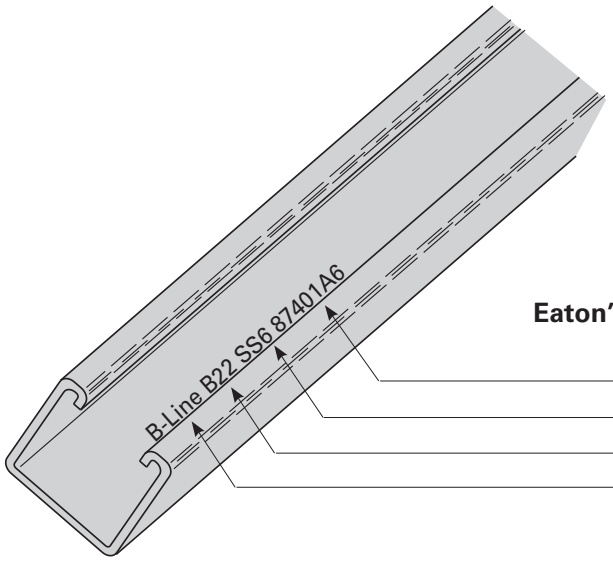
We offer two fire retardant (FR) resins for strut systems, polyester and vinyl ester. Both resins are ideal for corrosive environments or nonconductive applications with moderate strength requirements. Some common types of environments where Vinyl Ester Resins are recommended, that Poly Esters are not, are paper mills, most any metal plating operation and any condition with concentrated levels of Chlorine, [Cl^-]. Please consult our fiberglass corrosion resistance charts on page 184 for specific chemical recommendation data.

Unlike other base materials depicted in this catalog, fiberglass exhibits unique physical property changes when operating in elevated temperature conditions that are a fraction of increase compared to steel or aluminum. Thus, it is advised against using fiberglass in temperatures greater than 200° F.

Please refer to the "Corrosion Resistance Guid" on page 184 for specific applications.

The fiberglass strut systems are manufactured from glass fiber-reinforced plastic shapes that meet ASTM E-84, Class 1 Flame Rating and self-extinguishing requirements of ASTM D-635. A surface veil is applied during pultrusion to insure a resin-rich surface and ultraviolet resistance.

While polyester is sufficient for most uses, vinyl ester is suitable for a broader range of environments.



Eaton's B-Line series steel strut is stamped with:

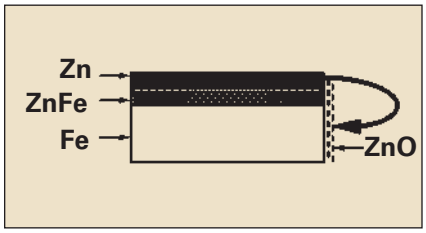
- Traceable to the steel's origin
- Material/Finish
- Part number designation
- Company Name

Finishes

Zinc Coatings

Zinc protects steel in two ways. First it protects the steel as a coating, and second acts as a sacrificial anode to repair bare areas such as cut edges, scratches, and gouges. The corrosion protection of zinc is directly related to its thickness and the environment. This means a .2 mil coating will last twice as long as a .1 mil coating in the same environment.

Galvanizing also protects cut and drilled edges.



Electrogalvanized Zinc

Electrogalvanized Zinc (also known as zinc plated or electroplated) is the process by which a coating of zinc is deposited on the steel by electrolysis from a bath of zinc salts.

A rating of SC3, our standard, provides a minimum zinc coating thickness of .5 mils (excluding hardware, which is SC1 = .2 mils).

When exposed to air and moisture, zinc forms a tough, adherent, protective film consisting of a mixture of zinc oxides, hydroxides, and carbonates. This film is a barrier coating which helps slow subsequent corrosive attack on the zinc. This coating is usually recommended for indoor use in relatively dry areas, as it provides ninety-six hours protection in salt spray testing per ASTM B117.

Chromium / Zinc

Chromium / Zinc is a corrosion resistant composition, which was developed to protect fasteners and small bulk items for automotive use. The coating applications have since been extended to larger parts and other markets.

Chromium/Zinc composition is an aqueous coating dispersion containing chromium, proprietary organics, and zinc flake.

This finish provides 720 hours protection in salt spray testing per ASTM B117.

Pre-Galvanized Zinc

(Mill galvanized, hot dip mill galvanized or continuous hot dip galvanized)
Pre-galvanized steel is produced by coating coils of sheet steel with zinc by continuously rolling the material through molten zinc at the mills. This is also known as mill galvanized or hot dip mill galvanized. These coils are then slit to size and fabricated by roll forming, shearing, punching, or forming to produce our pre-galvanized strut products.

The G90 specification calls for a coating of .90 ounces of zinc per square foot of steel. This results in a coating of .45 ounces per square foot on each side of the sheet. This is important when comparing this finish to hot dip galvanized after fabrication.

During fabrication, cut edges and welded areas are not normally zinc coated; however, the zinc near the uncoated metal becomes a sacrificial anode to protect the bare areas after a short period of time.

Hot Dip Galvanized After Fabrication (Hot dip galvanized or batch hot dip galvanized)

Hot dip galvanized strut products are fabricated from steel and then completely immersed in a bath of molten zinc. A metallic bond occurs resulting in a zinc coating that completely coats all surfaces, including edges and welds.

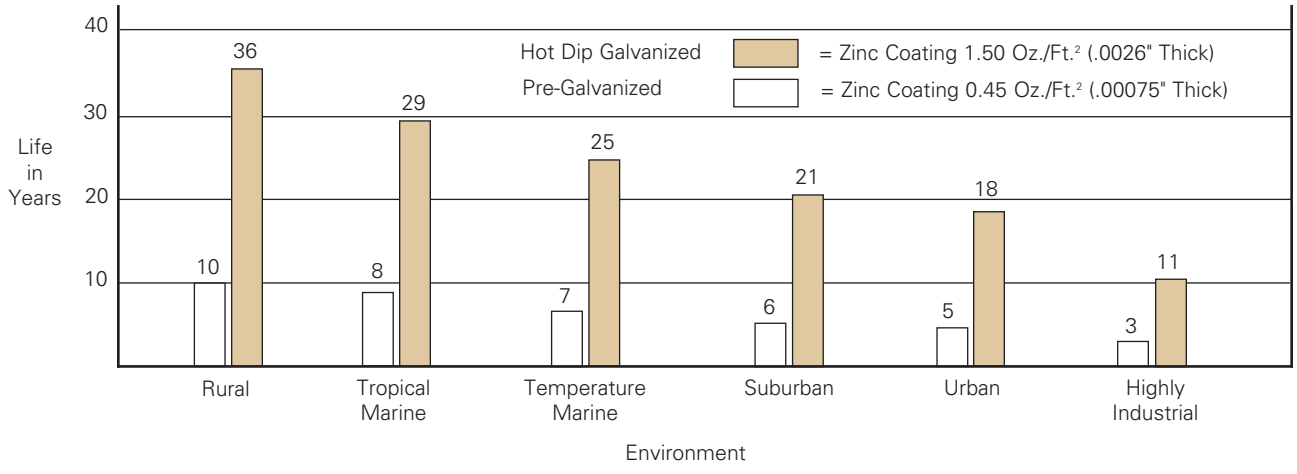
Another advantage of this method is coating thickness. Strut products that are hot dip galvanized after fabrication have a minimum thickness of 1.50 ounces per square foot on each side, or a total 3.0 ounces per square foot of steel, according to ASTM A123.

The zinc thickness is controlled by the amount of time each part is immersed in the molten zinc bath as well as the speed at which it is removed. The term "double dipping" refers to parts too large to fit into the galvanizing kettle and must be dipped one end at a time. It does not refer to extra coating thickness.

The layer of zinc which bonds to steel provides a dual protection against corrosion. It protects first as an overall barrier coating. If this coating happens to be scratched or gouged, zinc's secondary defense is called upon to protect the steel by galvanic action.

Hot-Dip Galvanized After Fabrication is recommended for prolonged outdoor exposure and will usually protect steel for 20 years or more in most atmospheric environments and in many industrial environments. For best results, a zinc rich paint (available from Eaton's B-Line Division) should be applied to field cuts. The zinc rich paint will provide immediate protection for these areas and eliminate the short time period for galvanic action to "heal" the damaged coating.

Anticipated Life of Zinc Coatings In Various Atmospheric Environments



DURA GREEN and DURA-COPPER Epoxy Coatings

DURA GREEN™ and DURA-COPPER™ epoxy coatings are water borne epoxy coatings applied to B-Line series products by a precisely controlled cathodic electro-deposition process. This process is accomplished using a conveyor to transport channel and fittings through several cleaning, phosphatizing and application stages prior to being baked (See diagram below).

This custom-designed paint system is used for painting all channels, channel combinations, slotted angle, and fittings.

Samples are selected on a routine basis for salt spray (fog) testing to verify the quality of the finish. These tests are performed in accordance with ASTM B117 and evaluated and related according to ASTM D1654 (Tables 1 and 2).

The DURA GREEN and DURA-COPPER epoxy coatings have been tested and listed by Underwriters Laboratories in accordance with "Standard for Surface Metal Raceway and Fittings, UL5" and "Standard for Pipe Hanger Equipment for Fire Protection Service, UL203".

Due to DURA GREEN's organically based composition, it seats itself into porous surfaces more completely and efficiently than zinc coatings. As these porous caverns are filled along the material profile, the outer finished surface demonstrates an increased smooth uniform plane which produces considerably less off-gasing when tested.

DURA GREEN channel meets or exceeds 100 level clean room standards. This was confirmed by testing the channel in accordance with Boeing (PCL) Standards, which are more stringent and complete than ASTM E595-93. DURA GREEN was found to be a superior finish, due in part to its proven application process.

Salt Spray Test Results

Type of Finish	Unscribed 5% Failure (1)	Scribed 1/8" (3.2) Creepage from Scribe (1)
DURA GREEN Epoxy	1000 Hours	312 Hours
Mill Galv. (Pre-Galv.) G90	192 Hours	288 Hours
Perma-Green	438 Hours	231 Hours
Zinc Chromate	36 Hours	96 Hours
Industry Green (Range)	10 to 36 Hours	4 to 30 Hours

(1) All salt spray (fog) tests conducted in accordance with ASTM B117 and evaluated and rated according to ASTM D1654 Tables 1 and 2. Tests are performed and certified by an independent testing laboratory.

DURA GREEN / DURA-COPPER Epoxy Coating Process

Tank 1 The channel and parts are thoroughly cleaned and phosphatized.

Tank 2 A rinse is applied to remove insoluble salts and unreacted phosphates.

Tank 3 A phosphatized sealer is applied to insure corrosion resistance and paint adhesion.

Tank 4 The material moves through clear water rinse to remove excess phosphates.

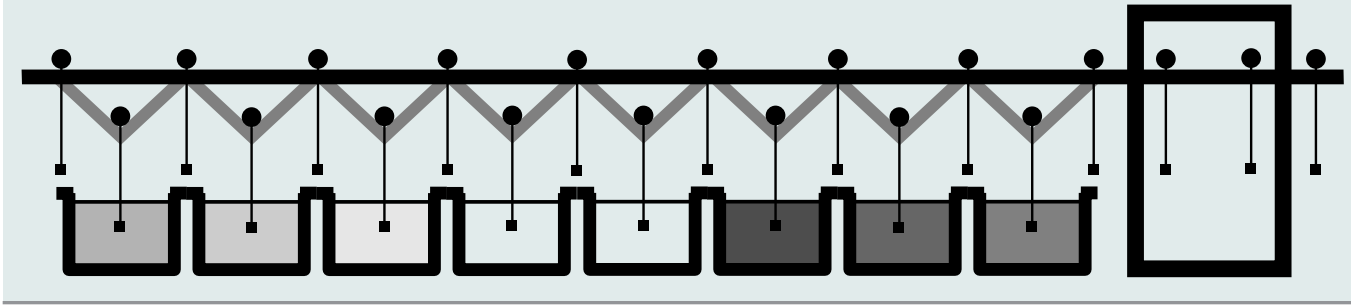
Tank 5 A pre-deionized rinse prepares the metal for the cathodic electro-coating.

Tank 6 The electro-coating tank applies a uniform coat of epoxy paint to the entire surface.

Tank 7 The first post rinse removes any unelectrically attracted solids.

Tank 8 The final rinse insures a smooth, nonblemish surface.

Bake Oven The curing process takes 20 minutes at a baking temperature of 375° F (199° C).



Welding

The welding procedures used in the fabrication of our steel products are in accordance with American Welding Society (AWS) Standards. To help achieve the highest quality in our manufacturing processes, our welders follow standards set by AWS Code.

Spot Welding

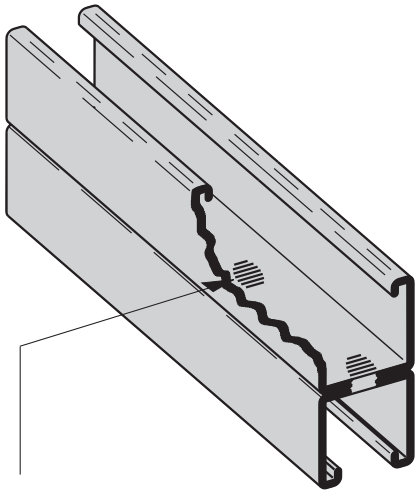
Spot welded back-to-back channel is manufactured using a modern DC powered resistance welder controlled by a microprocessor. This produces a series of spot welds with speed and consistency. Consistency is one of the most important advantages in specifying back-to-back channel. Variables such as weld sequence, speed and duration are carefully controlled and monitored by a sophisticated electronic control system. A statistical quality control program, combining destructive and non-destructive testing, is used to help ensure high quality welds.

MIG Welding

MIG welded, more properly called gas metal arc welded (GMAW) combination channels and fittings, are produced when physical dimensions or certain combinations require a weld process other than automatic spot welding. The same quality control requirements are imposed on MIG welded and spot-welded products.

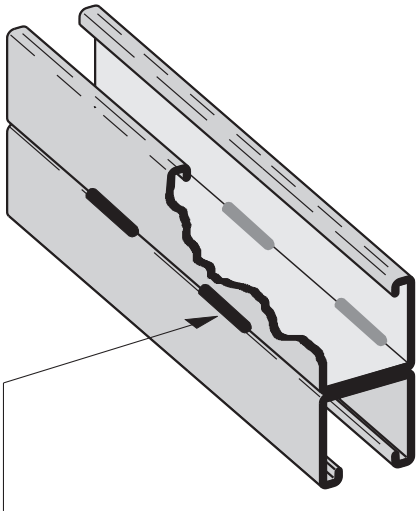
Quality Assurance

Our Quality Assurance Program has been developed and implemented for compliance with ISO9001:2008. We also comply with various industry standards and specifications. We have extensive experience in suppling metal framing components for the nuclear power generating industry, and upon request can provide products in compliance with 10CFR50 Appendix B, NQA-1 and 10CFR21. For more information, contact us.



Spot Weld

1/2" (12.7mm) spot welds every 4" (101.6mm) on center



MIG Weld

3/4" (9.0mm) long MIG welds every 6" (152.4mm) on center

Corrosion
All metal surfaces are affected by corrosion. Depending on the physical properties of the metal and the environment to which it is exposed, chemical or electromechanical corrosion may occur.

Atmospheric Corrosion
Atmospheric corrosion occurs when metal is exposed to airborne liquids, solids or gases. Some sources of atmospheric corrosion are moisture, salt, dirt and sulphuric acid. This form of corrosion is typically more severe outdoors, especially near marine environments.

Chemical Corrosion
Chemical corrosion takes place when metal comes in direct contact with a corrosive solution. Some factors which affect the severity of chemical corrosion include: chemical concentration level, duration of contact, frequency of washing, and operating temperature.

Storage Corrosion
Wet storage stain (white rust) is caused by the entrapment of moisture between surfaces of closely packed and poorly ventilated material for an extended period. Wet storage stain is usually superficial, having no affect on the properties of the metal.

Light staining normally disappears with weathering. Medium to heavy buildup should be removed in order to allow the formation of normal protective film. Proper handling and storage will help to assure stain-free material. If product arrives wet, it should be unpacked and dried before storage. Dry material should be stored in a well ventilated "low moisture" environment to avoid condensation formation. Outdoor storage is undesirable, and should be avoided whenever possible.

Galvanic Series in Sea Water

Anodic End

More Anodic

- Magnesium
- Magnesium Alloys
- Zinc
- Beryllium
- Aluminum - Zinc Alloys (7000 series)
- Aluminum - Magnesium Alloys (5000 series)
- Aluminum (1000 series)
- Aluminum - Magnesium Alloys (3000 series)
- Aluminum - Magnesium - Silicon Alloys (6000 series)
- Cadmium
- Aluminum - Copper Alloys (2000 series)
- Cast Iron, Wrought Iron, Mild Steel
- Austenitic Nickel Cast Iron
- Type 410 Stainless Steel (active)
- Type 316 Stainless Steel (active)
- Type 304 Stainless Steel (active)
- Naval Brass, Yellow Brass, Red Brass
- Tin
- Copper
- Lead-Tin Solders
- Admiralty Brass, Aluminum Brass
- Manganese Bronze
- Silicon Bronze
- Tin Bronze
- Type 410 Stainless Steel (passive)
- Nickel - Silver
- Copper Nickel Alloys
- Lead
- Nickel - Aluminum Bronze
- Silver Solder
- Nickel 200
- Silver
- Type 316 Stainless Steel (passive)
- Type 304 Stainless Steel (passive)
- Incoloy 825
- Hastelloy B
- Titanium
- Hastelloy C
- Platinum
- Graphite

Cathodic End

Metals in descending order of activity in the presence of an electrolyte.

Galvanic Corrosion
Galvanic corrosion occurs when two or more dissimilar metals are in contact in the presence of an electrolyte (i.e.: moisture). An electrolytic cell is created and the metals form an anode or a cathode depending on their relative position on the Galvanic Series Table. The anodic material will be the one to corrode. Anodic or cathodic characteristics of two dissimilar metals will depend on the type of each material. For example: If zinc and steel are in contact, the zinc acts as the anode and will corrode; the steel acts as the cathode, and will be protected. If steel and copper are in contact, the steel is now the anode and will corrode.

The rate at which galvanic corrosion occurs depends on several factors:

1. The relative position on the Galvanic Series Table - the further apart materials are in the Galvanic Series Table, the greater the potential for corrosion of the anodic material.
2. The amount and concentration of electrolyte present - an indoor, dry environment will have little or no galvanic corrosion compared to a wet atmosphere.
3. The relative size of the materials - a small amount of anodic material in contact with a large cathodic material will result in greater corrosion. Likewise, a large anode in contact with a small cathode will decrease the rate of attack.

Chemical	Aluminum	DURA GREEN™	PVC	Type 304 Stainless	Type 316 Stainless	Zinc Coated Steel
Acetic Acid 10%	R	NR	R	R	R	NR
Acetic Acid 2%	R	F	R	R	R	NR
Acetone	R	R	NR	R	R	R
Ammonium Hydroxide-Conc.	R	R	R	R	R	–
Ammonium Hydroxide 10%	F	R	R	R	R	–
Ammonium Hydroxide 2%	R	R	R	R	R	–
Benzene	R	R	NR	R	R	–
Bromine Water	NR	R	R	NR	NR	–
Butanol (Butyl Alcohol)	R	R	R	R	R	R
Carbon Disulfide	R	R	NR	R	R	–
Carbon Tetrachloride	F	R	F	R	R	–
Chlorine Water	R	R	R	NR	F	R
Cutting Oil	–	R	–	–	–	–
Diethanolamine	R	R	NR	–	–	NR
Ethanol	R	R	R	R	R	R
Ethyl Acetate	R	R	NR	–	–	R
Ethylene Dichloride	F	R	NR	–	–	R
Formaldehyde 20%	R	R	R	R	R	R
Gasoline	R	R	R	R	R	R
Glycerine	R	R	R	R	R	R
Household Detergent 10%	F	R	R	R	R	–
Hydrochloric Acid 40%	NR	NR	R	NR	NR	NR
Hydrochloric Acid 10%	NR	F	–	NR	NR	NR
Hydrochloric Acid 2%	NR	F	–	NR	NR	NR
Hydrogen Peroxide 30%	R	NR	R	R	R	–
Hydrogen Peroxide 3%	R	R	–	R	R	–
Hydrogen Sulfide (Gas)	R	R	R	F	R	–
JP-4 Jet Fuel	R	R	R	R	R	–
Lactic Acid 85%	F	R	R	NR	–	–
Latex	R	R	–	R	R	NR
Linseed Oil Fatty Acid	R	F	R	R	R	–
Methanol	R	R	R	R	R	R
Methyl Ethyl Ketone	R	R	NR	–	–	R
Methyl Isobutyl Ketone	R	R	NR	–	–	R
Mineral Spirits	R	R	–	–	–	–
Motor Oil-10W	R	R	R	R	R	R
Naphtha, VMandP	R	R	R	R	R	R
Nitric Acid 2%	F	NR	R	R	R	–
Perchloroethylene	R	R	–	–	–	NR
Petroleum Ether	–	R	–	R	R	R
Phenol 10%	R	R	NR	R	R	R
Phosphoric Acid 2%	F	NR	R	R	R	NR
Potassium Hydroxide 50%	NR	R	R	R	R	–
Potassium Hydroxide 10%	NR	R	R	R	R	–
Potassium Hydroxide 2%	NR	R	R	R	R	–
Sodium Chloride 25%	F	R	R	R	R	F
Sodium Hydroxide 50%	NR	R	R	R	R	NR
Sodium Hydroxide 10%	NR	R	R	R	R	F
Sodium Hydroxide 2%	NR	R	R	–	–	–
Sodium Hypochlorite-C1. 10%	F	R	R	–	–	–
Sodium Hypochlorite-C1. 6%	F	R	R	NR	R	–
Sulfuric Acid 2%	F	NR	R	NR	R	NR
Tall Oil Fatty Acid (Syfate 94)	R	R	R	–	–	–
Tannic Acid 50%	F	R	R	R	R	–
Water-Deionized	R	R	R	R	R	F
Water-Sea	F	F	R	R	R	F
Water-Tap	R	R	R	F	F	R
Xyol	R	R	NR	–	–	–

For fiberglass corrosion chart see page 225.

The corrosion data given in this table is for general comparison only.
The presence of contaminates and the effect of temperature in chemical environments can greatly affect the corrosion of any material. We strongly suggest that field service tests or simulated laboratory tests using actual environmental conditions be conducted in order to determine the proper materials and finishes to be selected.

R = Recommended
F = May be used under some conditions
NR = Not Recommended
– Information not available

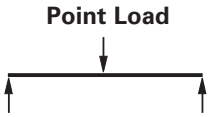
Design of B-Line series Strut Systems

Beams
Beams are usually defined as horizontal members which are subjected to vertical loads such as shelves, platforms or supports for pipes, conduits or cable trays.

The following is a brief overview of common beam configurations:

Simple Beam
An example of a simple beam is a length of channel placed across two cylinders. When a load is applied, the channel will support the load because of its stiffness. The cylinders serve to support the channel, but do not interfere with its natural tendency to flex or bend. Simple beam analysis is used almost universally for beam comparisons, even though it is seldom practical in field installations.

A cable tray or conduit trapeze hanger closely resembles a simple beam.



Fixed Beam
This type of fixed support restricts the movement of the ends of the channel when a load is applied. Because of this, the stiffness of the channel at the ends and center is employed to resist the load. The result is a load capability which is greater than that of an identical simple beam.

The fixed beam can be approximated by bolting or welding a length of channel to rigid supports.



Cantilever Beam
Cantilever beams are often viewed as variations of a fixed beam, but they have special characteristics of their own. One end of the channel is firmly attached to a rigid support while the other end remains completely free.

A shelf bracket is an example of a cantilever beam.



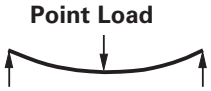
Continuous Beam
This beam configuration is commonly used in lighting installations. The continuous beam possesses traits of both the simple and fixed beams. When equal loads are applied to all spans simultaneously, the counter-balancing effect of the loads on both sides of a support restricts the movement of the channel at the support, similar to that of the fixed beam. The end spans behave substantially like simple beams.



Continuous beam installations can typically support 20% more load than a simple beam of the same span with approximately half the deflection.

Therefore, simple beam data should be used for a general comparison only. An example of this configuration is found in a long run of channel when installed across several supports to form a number of spans.

Deflection
Deflection, commonly referred to as "sag", is inherent in applying a load to a beam and cannot be avoided. Any and all beams will deflect when loaded. The amount of deflection will vary depending upon the material and the stiffness or moment of inertia. The deflection equations in this section show that increasing the stiffness can be increased by a variety of methods. Increasing the depth of the channel is the most direct method.



The material used affects deflection in a manner which is significantly different from the way in which it affects load capacity. The deflection under load is inversely proportional to a material property known as the "modulus of elasticity" designated by "E".

The modulus of elasticity is dependent upon the basic composition of the material and is not necessarily related to the material's strength.

Safety Factor

The design loads given for strut beam loads are based on a simple beam condition using allowable stress of 25,000 psi. This allowable stress results in a safety factor of 1.68. This is based upon a virgin steel minimum yield strength of 33,000 psi cold worked during rolling to an average yield stress of 42,000 psi.

Aluminum typically has an elastic modulus which is 1/3 that of steel even though they may have identical strength. As a result, the deflection of aluminum channel will be three times that of steel channel under equal loading. In areas where structures will be subject to general viewing, deflection can produce a displeasing effect. To the untrained eye, a sagging channel may appear to be a result of poor design or excessive loading. This is not usually the case. Many properly designed channel installations will show a noticeable deflection at their designed loads. In areas where cosmetics are not important, deflection should not be a factor. Designing an entire installation based on minimal deflection could result in an over designed structure. This translates into increased material and installation cost. Where cosmetics are important, it may be necessary to limit the deflection to an aesthetically pleasing amount. This "acceptable deflection" amount is typically given as a fraction of the span.

1/240 span deflection is typically the limit where the amount of deflection appears negligible. For example, a beam span of 240" would be allowed 1" (240/240) of deflection at the mid point. A 120" span would only be allowed 1/2" (120/240) of deflection. The maximum load for the channel must be limited in order to remain under these deflection requirements. The allowable load resulting in 1/240 span deflection is posted in the beam load chart for each channel size.

For even more stringent deflection requirements, an allowable load is listed in the beam load charts which results in 1/360 span deflection. This amount of deflection is sometimes used for beams in finished ceilings that are to be plastered.

Twisting and Lateral Bracing

Loading of strut on long spans can cause torsional stress, resulting in the tendency of the strut to twist or bend laterally. This phenomenon reduces the allowable beam loads as shown in the beam loading charts. It is recommended that long spans be supported in a manner to prevent twisting (fixed ends), and that the channel have adequate lateral bracing. Many typical strut applications provide this support and bracing inherently. Piping, tubing, cable trays, or conduits mounted to the strut with straps and clamps prevent twisting or lateral movement. If no such lateral support exists, contact the factory for loading recommendations.

Columns

Columns are vertical members which carry loads in compression. One common example of a channel column is the vertical members of a storage rack.

In theory, a column will carry a load equal to its cross sectional area multiplied by the ultimate compressive stress of the material of which the column is made. In reality, there are many factors affecting the load capacity of a column, such as the tendency to buckle or twist laterally (torsional-flexural buckling), the type of connection at the top or bottom, the eccentricity of the load application, and material imperfections. Several of these failure modes have been considered in the allowable column load tables shown in the "Channel" section of this catalog.

We strongly recommends that the engineer perform a detailed study of the many variable conditions before the selection process begins.

Design Factors to be Considered

The loading capacity of channel depends primarily on the material, its cross-sectional design, and the beam or column loading configuration. It should be noted that if two lengths of channel have identical designs and configurations, the one made of the stronger base material will support a larger load. Therefore, any comparison of channel should begin by determining whether the materials are approximately equal in strength.

The column loading chart for each channel lists the allowable load for each channel in compression. This load varies depending on the support condition or "K-factor".

Several "K-factors" are listed, which correspond to the following support conditions:

K = .8 pinned top - fixed bottom
K = .65 fixed top - fixed bottom
K = 1.0 pinned top - pinned bottom
K = 1.2 free top - fixed bottom

There are a number of physical properties which are important to the complete design of a channel member; the "section modulus" designated as "Sx" or "Sy", "moment of inertia" designated by "Ix" or "Iy", and the "radius of gyration" which is given as "rx" or "ry".

Every structural material has its own maximum or ultimate stress, which is usually expressed in "pounds per square inch" (pascals). Any load which causes a member to fail is referred to as its "ultimate" load. In order to prevent channel from being accidentally loaded up to or beyond its ultimate load, a safety factor is included into the design. The ultimate load is divided by the safety factor to obtain the "recommended" or "allowable" working load.

When evaluating channel under various beam conditions, it is often more convenient to compare in terms of the ultimate or recommended "bending moment". Simple equations show the stress is directly proportional to the bending moment.

Therefore, comparing bending moments can save time in repeated calculations. The chart containing Formulas on Common Beam Loadings (following page) shows how to calculate the bending moment for various configurations and load conditions. It should be noted that the bending moment is usually not constant, but varies along the length of the span. However, the channel must be designed for a single point, which is the point of maximum bending moment.

For information regarding dynamic or seismic design, contact us.

General Information

Torque

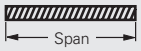
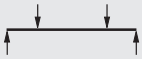
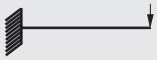
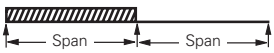
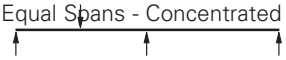
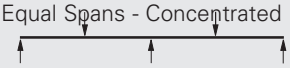
The torque values given throughout the catalog are to be used as a guide only.

The relationship between the applied torque or torque wrench reading and the actual tension created in the bolt may be substantially different. For example, a dry non-lubricated bolt with a heavy plating may rate 50% as efficient as a bolt which is lubricated with a mixture of heavy oil and graphite. Other important factors affecting torque-tension relationships include friction under the bolt head or nut, hole tolerances, and torque wrench tolerances. Accuracy of many commercial torque wrenches may vary as much as plus or minus 25%.

Charts and Tables

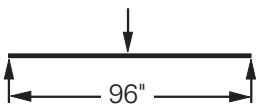
Charts and tables in this section are compiled from information published by nationally recognized organizations and are intended for use as a guide only. We recommend that users of this information determine the validity of such information as applied to their own application.

The data shown in the beam load charts for appropriate channels on pages 50 thru 71 is for simply supported, single span beams with a uniformly distributed load. For other loading and/or support conditions, use the appropriate factor from the chart below.

Load and Support Condition	Load Factor	Deflection Factor
Simple Beam - Uniform Load 	1.00	1.00
Simple Beam - Concentrated Load at Center 	.50	.80
Simple Beam - Two Equal Concentrated Loads at 1/4 Points 	1.00	1.10
Beam Fixed at Both Ends - Uniform Load 	1.50	.30
Beam Fixed at Both Ends - Concentrated Load at Center 	1.00	.40
Cantilever Beam - Uniform Load 	.25	2.40
Cantilever Beam - Concentrated Load at End 	.12	3.20
Continuous Beam - Two Equal Spans - Uniform Load on One Span 	1.30	.92
Continuous Beam - Two Equal Spans - Concentrated Load on Both Spans 		
Continuous Beam - Two Equal Spans - Concentrated Load at Center of One Span 	.62	.71
Continuous Beam - Two Equal Spans - Concentrated Load at Center of Both Spans 	.67	.48

Examples:

Problem:
Calculate the maximum allowable load and corresponding deflection of a simply supported B22 beam with a concentrated load at midspan as shown.



Solution :
From beam load chart for B22 (page 56), maximum allowable Load is A and the corresponding deflection is B.
Multiplying by the appropriate factors shown in the chart above.

LOAD = A x load factor = _____
DEFLECTION = B x deflection factor =

Problem:
Calculate the maximum allowable load and corresponding deflection of a cantilever B52 beam with a uniformly distributed load.



Solution:
From beam load chart for B52 (page 67), maximum allowable load is A and the corresponding deflection is B.
Multiplying by the appropriate factors shown in chart above.

LOAD = A x load factor = _____
DEFLECTION = B x deflection factor = _____

Recommended Bolted Metal Framing (Strut System) Specification

Brackets [ ] indicate alternative specifications which may be substituted by the project engineer.

Part 1 - General
1.01 Work Included
A. Continuous slot, bolted framing channels and all associated fittings and hardware.

B. Trapeze type supports for cable tray, conduit, pipe and other similar systems.

C. Use of bolted metal framing as a surface metal raceway.

1.02 References
A. ASTM A108 - Specification for Steel Bars, Carbon, Cold Finished, Structural Quality.

B. ASTM A123 - Specification for Zinc (hot-dip galvanized) Coatings on Products Fabricated from Rolled, Pressed, and Forged Steel Shapes, Plates, Bars and Strips.

C. ASTM A1011, 33,000 PSI min. yield - Specification for Steel, Sheet and Strip, Carbon, Hot-Rolled, Structural Quality.

D. ASTM B633 - Specification for Electrodeposited Coatings of Zinc on Iron and Steel.

E. ASTM A653 33,000 PSI min. yield G90 - Specification for Steel Sheet, Zinc Coated (Galvanized) by the Hot-Dip Process, Structural Quality.

F. ASTM A1018 - Standard Specification for Steel, Sheet and Strip, Heavy-Thickness Coils, Carbon, Hot-Rolled, Structural Quality.

G. MFMA - Metal Framing Standards Publication, MFMA-4.

1.03 Quality Assurance
A. Manufacturers: Firms regularly engaged in the manufacture of bolted metal framing of the types required, whose products have been in satisfactory use in similar service for not less than 5 years.

B. A material heat code number shall be stamped on all strut and fittings. This is required to maintain traceability of the product to the material test reports to the ASTM standard.

C. For stainless steel items, the part number shall contain a material designator (EXAMPLE: B-Line B22SS6 for type 316 or B22SS4 for type 304), or a separate stamp shall be included to reference the type of material used.

D. MFMA Compliance: comply with the latest revision of MFMA Standard Publication Number MFMA-4, "Metal Framing".

E. NEC Compliance: Comply with the latest revision NFPA 70 - Article 352 "Surface Metal Raceways and Surface Nonmetallic Raceways".

F. UL Compliance: Comply with UL "Standard for Surface Metal Raceway and Fittings".

1.04 Submittals
A. Submit drawings of strut and accessories including clamps, brackets, hanger rods and fittings.

B. Submit manufacturer's product data on strut channels including, but not limited to, types, materials, finishes, gauge thickness and hole patterns. For each different strut cross section, submit cross sectional properties including Section Modulus (S_x) and Moment of Inertia (I_x).

1.05 Delivery, Storage and Handling
A. Deliver strut systems and components carefully to avoid breakage, denting, and scoring finishes. Do not install damaged equipment.

B. Store strut systems and components in original cartons and in clean dry space; protect from weather and construction traffic.

Part 2 - Products
2.01 Acceptable Manufacturers
A. Manufacturer: Subject to compliance with these specifications, strut systems to be installed shall be as manufactured by Eaton's B-Line Business [or engineer approved equal.]

2.02 Strut Channels and Components
A. General: Strut shall be 1 5/8" wide in varying heights and welded combinations as required to meet load capacities and designs indicated on the drawings.

B. Material and Finish: Material and finish specifications for each strut type are as follows:

1. Aluminum: Strut shall be manufactured of extruded aluminum alloy 6063-T6. All fittings and hardware shall be zinc plated according to ASTM B633. For outdoor use, all fittings and hardware shall be stainless steel Type 316 [Type 304] or chromium zinc, ASTM F1136 Gr. 3.

2. Epoxy Painted: Strut shall be made from steel meeting the minimum mechanical properties of ASTM A1011 33,000 PSI min yield, then painted with water borne epoxy applied by a cathodic electro-deposition process. Fittings shall be manufactured from steel meeting the minimum requirements of ASTM A1018 33,000 PSI min. yield. The fittings shall have the same epoxy finish as the strut. Threaded hardware shall be zinc plated in accordance with ASTM B633 Service Class 1 (SC1). Service Class 1 is not an acceptable coating for fittings or components other than threaded hardware.

3. Pre-Galvanized Steel: Strut shall be made from structural quality steel meeting the minimum mechanical properties of ASTM A653 33,000 PSI min. yield, mill galvanized coating designation G90. Fittings shall be manufactured from steel meeting the minimum requirements of ASTM A1018 33,000 PSI min. yield and zinc plated in accordance with ASTM B633 service class 3 (SC3). Threaded hardware shall be zinc plated in accordance with ASTM B633 Service Class 1 (SC1). Service Class 1 is not an acceptable coating for fittings or components other than threaded hardware.

4. Hot-Dip Galvanized Steel: Strut shall be made from structural quality steel meeting the minimum mechanical properties of ASTM A1011 33,000 PSI min. yield and shall be hot-dip galvanized after fabrication in accordance with ASTM A123. Fittings shall be manufactured from steel meeting the minimum requirements of ASTM A1018 33,000 PSI min. yield, and hot-dip galvanized after fabrication in accordance with ASTM A123. All hardware shall be stainless steel Type 316 [Type 304] or chromium zinc ASTM F1136 Gr. 3. All hot-dip galvanized after fabrication products must be returned to point of manufacture after coating for inspection and removal of all sharp burrs.

5. Stainless Steel: All strut, fittings and hardware shall be made of AISI Type 316 [Type 304] stainless steel as indicated. Channels must be identified as required in previous section 1.03 Quality Assurance.

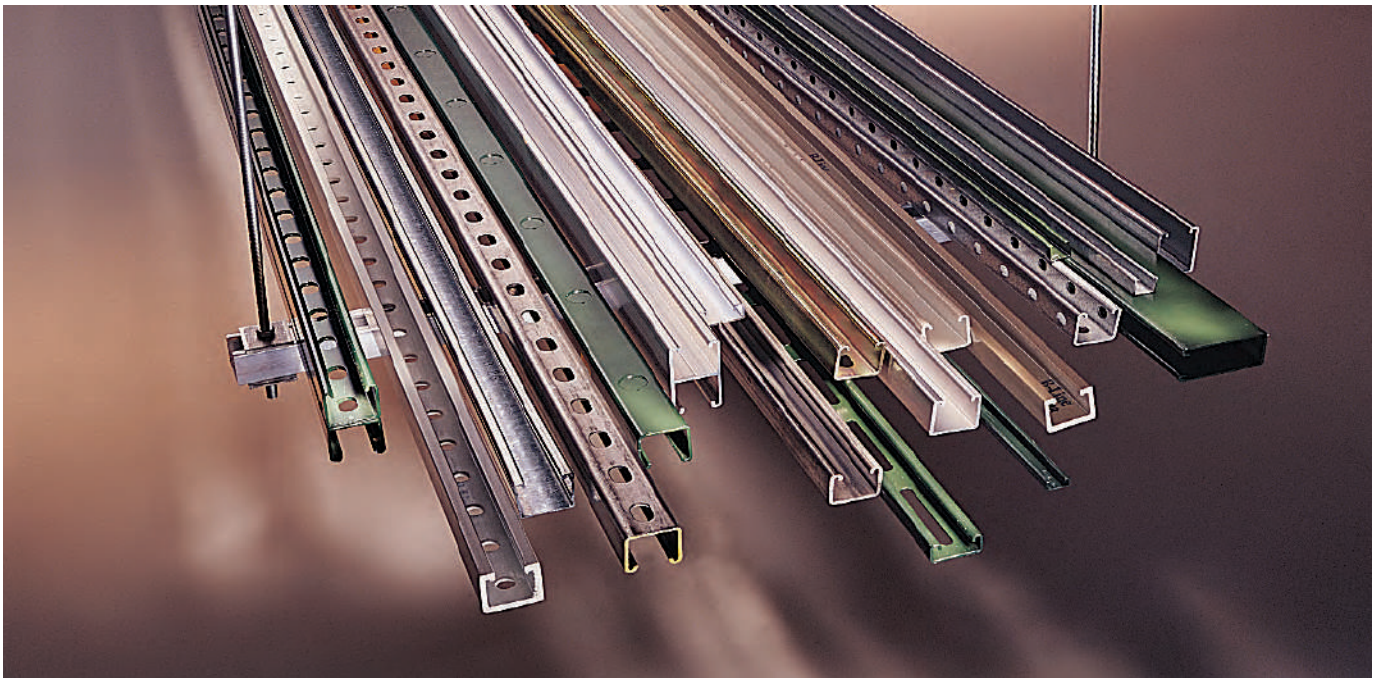
Part 3 - Execution
3.01 Installation
A. Install strut as indicated; in accordance with equipment manufacturer's recommendations, and with recognized industry practices.

B. All nuts and bolts shall be tightened to the following values.

Bolt Size	Torque (ft-lbs)
1/4-20	6
5/16-18	11
3/8-16	19
1/2-13	50

The 4Dimension strut system has been discontinued. Therefore, pages 16 to 47 have been removed from this catalog.

Metal framing channels



Channel
Metal framing channel is cold formed on our modern rolling mills from 12 Ga. (2.6mm) and 14 Ga. (1.9mm) low carbon steel strips. A continuous slot with inturned lips provides the ability to make attachments at any point.

Lengths & Tolerances
All channels excluding 'SH' style ± 1/8" (3.2mm) on 10' (3.05m) and ± 3/16" (4.76mm) on 20' (6.09m)
All 'SH' channels only ± 1/4" (6.35mm) on 10' (3.05m) and ± 1/2" (12.70mm) on 20' (6.09m)
Custom lengths are available upon request.

Slots
Slotted series of channels offer full flexibility. A variety of pre-punched slot patterns eliminate the need for precise field measuring for hole locations. Slots offer wide adjustments in the alignment and bolt sizing.

Holes
A variety of pre-punched 9/16" (14.3 mm) diameter hole patterns are available in our channels. These hole patterns provide an economical alternative to costly field drilling required for many applications.

Knockouts
When used with series B217-20 Closure Strips, knockout channels can be used to provide an economical U.L. listed surface raceway. Channels are furnished with 7/8" (22.2 mm) knockouts on 6" (152 mm) centers, allowing for perfect fixture alignment on spans up to 20' (6.09 m).

Materials & Finishes (Unless otherwise noted)
Steel: Plain & Pre-galvanized
12 Ga. (2.6) and 14 Ga. (1.9)

Note: A minimum order may apply on special material and finishes.

Finish Code	Finish	Specification
PLN	Plain	ASTM A1011, 33,000 PSI min. yield
GRN	DURA GREEN™	
GLV	Pre-Galvanized	ASTM A653 33,000 PSI min. yield
HDG	Hot-Dipped Galvanized	ASTM A123
YZN	Yellow Zinc Chromate	ASTM B633 SC3 Type II
SS4	Stainless Steel Type 304	ASTM A240
SS6	Stainless Steel Type 316	ASTM A240
AL	Aluminum	Aluminum 6063-T6

Design Load (Steel & Stainless Steel)
The design loads given for strut beam loads are based on a simple beam condition using an allowable stress of 25,000 psi. This allowable stress results in a safety factor of 1.68. This is based upon virgin steel minimum yield strength of 33,000 psi cold worked during rolling to an average yield stress of 42,000 psi. For aluminum channel loading multiply steel loading by a factor of 0.38.

Welding
Weld spacing is maintained between 2 1/2 inches (63.5 mm) and 4 inches (101.6 mm) on center. Through high quality control testing of welded channels and continuous monitoring of welding equipment, we provide the most consistent combination channels available today.

Metric
Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

Selection Chart
for Channels, Materials and Hole Patterns

Channel Type	Channel Dimensions Height		Width		Material & Thickness* Steel	Alum.	Stainless Steel Type 304	Stainless Steel Type 316	Channel Hole Pattern** SH 9/16" x 1 1/8" slots on 2" centers	S 13/32" x 3" slots	H1 7/8 9/16" diameter holes	TH 9/16" diameter on 1 7/8" centers	KO6 7/8" diameter knockouts
					1	2	3	4					
B11	3 1/4"	(82.5)	1 5/8"	(41.3)	12 Ga.	.105	–	–	1	1	1	–	1
B12	2 7/16"	(61.9)	1 5/8"	(41.3)	12 Ga.	.105	–	–	1 2	1	1 2	–	1 2
B22	1 5/8"	(41.3)	1 5/8"	(41.3)	12 Ga.	.105	12 Ga.	12 Ga.	1 2 3 4	1 3	1 2 3 4	1	1 2
B24	1 5/8"	(41.3)	1 5/8"	(41.3)	14 Ga.	—	14 Ga.	14 Ga.	1 2 3 4	1	1 2 3 4	–	1 2
B32	1 3/8"	(34.9)	1 5/8"	(41.3)	12 Ga.	–	12 Ga.	–	1 3	1	1 3	–	1
B42	1"	(25.4)	1 5/8"	(41.3)	12 Ga.	–	12 Ga.	–	1 3	1	1 3	–	1
B52	13/16"	(20.6)	1 5/8"	(41.3)	12 Ga.	–	12 Ga.	12 Ga.	1 3 4	1	1	–	1
B54	13/16"	(20.6)	1 5/8"	(41.3)	14 Ga.	.080	14 Ga.	14 Ga.	1 2 3 4	1	1 2 3 4	–	1 2
B62	13/16"	(20.6)	13/16"	(20.6)	18 Ga.	–	–	–	–	–	–	–	–
B72	13/32"	(10.3)	13/16"	(20.6)	18 Ga.	–	–	–	–	–	–	–	–

The selection has been prepared to provide a reference for available channel, materials and hole patterns. Material types available for various hole patterns are defined by numbers 1 thru 4.
Some stainless steel channels with hole patterns are available on special order only.

*Metric equivalent for thicknesses shown in chart.
12 Ga. = 2.6 mm
14 Ga. = 1.9 mm
16 Ga. = 1.5 mm
18 Ga. = 1.2 mm
.105 = 2.6 mm
.080 = 2.0 mm

**1 - Steel
2 - Aluminum
3 - Type 304 Stainless Steel
4 - Type 316 Stainless Steel

Properties may vary due to commercial tolerances of the material.

Channel Part Numbering Example:
B22 SH - 120 SS4

Channel Type	Hole Patterns	Length	Material/Finish
B11	SH (pg. 74)	120	GRN
B12	S (pg. 74)	240	GLV
B22	H178 (pg. 74)		HDG
B24	TH (pg. 75)		PLN
B32	K06 (pg. 75)		YZN
B42	SHA (pg. 75)		SS4 (See page 222)
B52	S58 (pg. 76)		SS6 (See page 222)
B54	M (pg. 76)		AL (See pages 219-220)
B62D	H25 (pg. 76)		
B72D	Leave blank for no hole pattern		

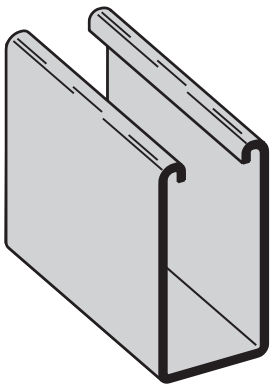
D Hole patterns are not available on these channel sizes

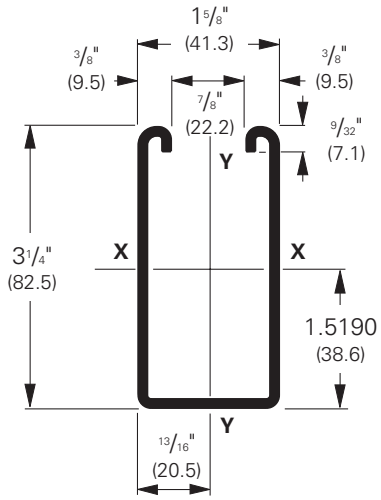
Reference page 48 for general fitting and standard finish specifications.

B11

- Thickness: 12 Gauge (2.6 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Hot-Dipped Galvanized, Aluminum
- Weight: 3.05 Lbs./Ft. (4.54 kg/m)

Note:
Aluminum loading, for B11, can be determined by multiplying load data times a factor of 0.38





Section Properties				X - X Axis			Y - Y Axis		
Channel	Weight lbs./ft.	kg/m	Areas of Section sq. in.	cm²	Momentof Inertia (I) in.⁴	cm⁴	Section Modulus (S) in.³	cm³	Radius of Gyration (r) in.	cm	Moment of Inertia (I) in.⁴	cm⁴	Section Modulus (S) in.³	cm³	Radius of Gyration (r) in.	cm
B11	3.059	(4.55)	.900	(5.81)	1.1203	(46.63)	.6472	(10.61)	1.116	(2.83)	.4357	(18.14)	.5362	(8.79)	.696	(1.77)
B11A	6.119	(9.11)	1.800	(11.61)	6.3931	(266.10)	1.9671	(32.24)	1.885	(4.79)	.8714	(36.27)	1.0725	(17.58)	.696	(1.77)

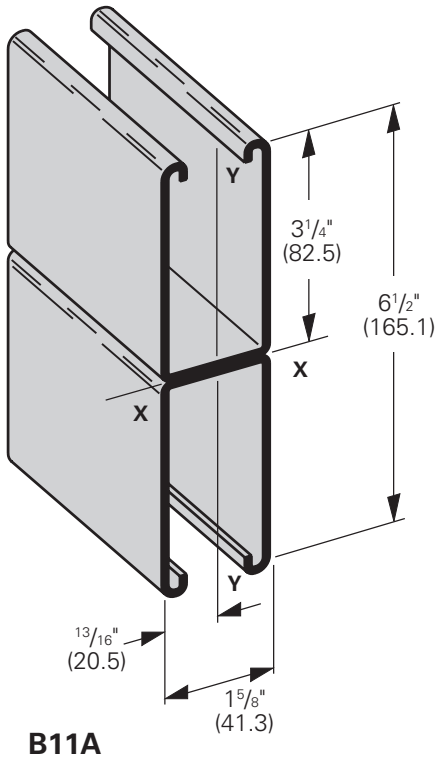
Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.

Beam Loading

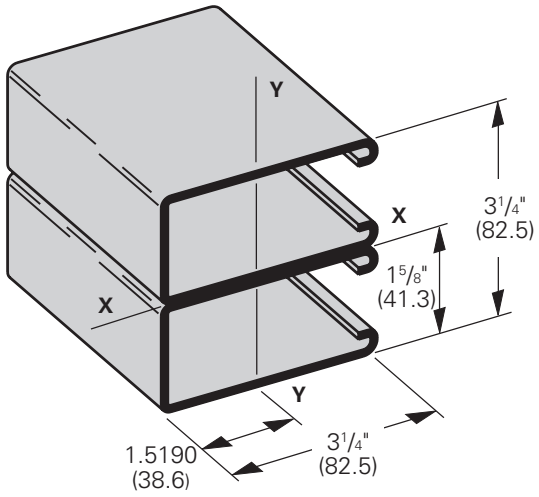
Beam Span		Channel Style	Uniform Load and Deflection				Uniform Load @ Deflection = 1/240 Span		1/360 Span	
In.	mm		Lbs.	kN	In.	mm	Lbs.	kN	Lbs.	kN
24	(609)	B11	5130	(22.82)	.029	(.73)	5130	(22.82)	5130	(22.82)
		B11A	5130*	(22.82)	.005	(.13)	5130*	(22.82)	5130*	(22.82)
36	(914)	B11	3488	(15.51)	.065	(1.65)	3488	(15.51)	3488	(15.51)
		B11A	5130*	(22.82)	.017	(.43)	5130*	(22.82)	5130*	(22.82)
48	(1219)	B11	2616	(11.63)	.117	(2.97)	2616	(11.63)	2616	(11.63)
		B11A	5130*	(22.82)	.040	(1.01)	5130*	(22.82)	5130*	(22.82)
60	(1524)	B11	2093	(9.31)	.183	(4.65)	2093	(9.31)	1908	(8.49)
		B11A	5130*	(22.82)	.079	(2.00)	5130*	(22.82)	5130*	(22.82)
72	(1829)	B11	1744	(7.76)	.263	(6.68)	1744	(7.76)	1325	(5.89)
		B11A	5130*	(22.82)	.136	(3.45)	5130*	(22.82)	5130*	(22.82)
84	(2133)	B11	1495	(6.65)	.358	(9.09)	1460	(6.49)	974	(4.33)
		B11A	4552	(20.25)	.191	(4.85)	4552	(20.25)	4552	(20.25)
96	(2438)	B11	1308	(5.82)	.468	(11.89)	1118	(4.97)	745	(3.31)
		B11A	3983	(17.72)	.250	(6.35)	3983	(17.72)	3983	(17.72)
108	(2743)	B11	1163	(5.17)	.592	(15.03)	884	(3.93)	589	(2.62)
		B11A	3541	(15.75)	.317	(8.05)	3541	(15.75)	3353	(14.91)
120	(3048)	B11	1046	(4.65)	.731	(18.57)	716	(3.18)	477	(2.12)
		B11A	3187	(14.17)	.391	(9.93)	3187	(14.17)	2716	(12.08)
144	(3657)	B11	872	(3.88)	1.053	(26.74)	497	(2.21)	331	(1.47)
		B11A	2656	(11.81)	.563	(14.30)	2656	(11.81)	1886	(8.39)
168	(4267)	B11	747	(3.32)	1.433	(36.40)	365	(1.62)	243	(1.08)
		B11A	2276	(10.12)	.766	(19.45)	2078	(9.24)	1386	(6.16)
192	(4877)	B11	654	(2.91)	1.871	(47.52)	280	(1.24)	186	(0.83)
		B11A	1992	(8.86)	1.001	(25.42)	1591	(7.08)	1061	(4.72)
216	(5486)	B11	581	(2.58)	2.368	(60.15)	221	(0.98)	147	(0.65)
		B11A	1770	(7.87)	1.267	(32.18)	1257	(5.59)	838	(3.73)
240	(6096)	B11	523	(2.32)	2.924	(74.27)	179	(0.79)	119	(0.53)
		B11A	1593	(7.08)	1.564	(39.72)	1018	(4.53)	679	(3.02)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi (289 MPa). To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Reference page 48 for general fitting and standard finish specifications.



B11A
Wt. 6.10 Lbs./Ft. (9.08 kg/m)



B11B
Wt. 6.10 Lbs./Ft. (9.08 kg/m)

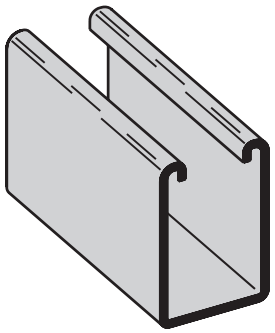
Column Loading

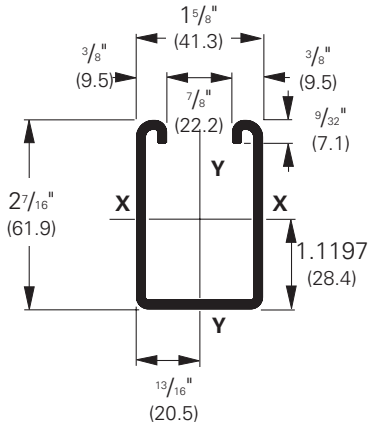
Unbraced Height		Channel Style	Max. Column Loading K = .80 Loaded@ C.G.		Max. Column Loading K = .80 Loaded@ Slot Face		Max. Column Loading (Loaded @ C.G.) K = .65		K = 1.0		K = 1.2	
In.	mm		Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN
24	(609)	**B11**	8190	(36.43)	4477	(19.91)	8446	(37.57)	7783	(34.62)	7311	(32.52)
		B11A	17701	(78.74)	8267	(36.77)	17778	(79.08)	17572	(78.16)	17416	(77.47)
36	(914)	**B11**	7311	(32.52)	4183	(18.61)	7838	(34.86)	6503	(28.93)	5612	(24.96)
		B11A	17416	(77.47)	8189	(36.42)	17590	(78.24)	17127	(76.18)	16774	(74.61)
48	(1219)	**B11**	6214	(27.64)	3783	(16.83)	7053	(31.37)	4988	(22.19)	3816	(16.97)
		B11A	17016	(75.69)	8079	(35.94)	17327	(77.07)	16503	(73.41)	15876	(70.62)
60	(1524)	**B11**	4988	(22.19)	3279	(14.58)	6140	(27.31)	3595	(15.99)	2790	(12.41)
		B11A	16503	(73.41)	7727	(34.37)	16988	(75.56)	15701	(69.84)	14721	(65.48)
72	(1829)	**B11**	3816	(16.97)	2444	(10.87)	5146	(22.89)	2790	(12.41)	2213	(9.84)
		B11A	15876	(70.62)	6160	(27.40)	16574	(73.72)	14721	(65.48)	13310	(59.20)
84	(2133)	**B11**	3063	(13.62)	1897	(8.44)	4133	(18.38)	2291	(10.19)	1846	(8.21)
		B11A	15135	(67.32)	4961	(22.07)	16084	(71.54)	13563	(60.33)	11642	(51.78)
96	(2438)	**B11**	2564	(11.40)	1532	(6.81)	3398	(15.11)	1953	(8.69)	1591	(7.08)
		B11A	14279	(63.51)	4045	(17.99)	15520	(69.03)	12226	(54.38)	9717	(43.22)
108	(2743)	**B11**	2213	(9.84)	1273	(5.66)	2886	(12.84)	1708	(7.60)	1401	(6.23)
		B11A	13310	(59.20)	3337	(14.84)	14880	(66.19)	10712	(47.65)	7725	(34.36)
120	(3048)	**B11**	1953	(8.69)	1081	(4.81)	2514	(11.18)	1522	(6.77)	1251**	(5.56)
		B11A	12226	(54.38)	2784	(12.38)	14164	(63.00)	9019	(40.12)	6257**	(27.83)
144	(3657)	**B11**	1591	(7.08)	816	(3.63)	2011	(8.94)	1251**	(5.56)	1026**	(4.56)
		B11A	9717	(43.22)	1990	(8.85)	12508	(55.64)	6257**	(27.83)	4345**	(19.33)
168	(4267)	**B11**	1347	(5.99)	642	(2.85)	1687	(7.50)	1058**	(4.70)	859**	(3.82)
		B11A	7183	(31.95)	1464	(6.51)	10550	(46.93)	4597**	(20.45)	3192**	(14.20)
192	(4877)	**B11**	1167**	(5.19)	519	(2.31)	1459	(6.49)	910**	(4.05)	–	–
		B11A	5499**	(24.46)	1121	(4.98)	8330	(37.05)	3520**	(15.66)	–	–
216	(5486)	**B11**	1026**	(4.56)	429	(1.91)	1285**	(5.71)	–	–	–	–
		B11A	4345**	(19.33)	885	(3.93)	6582**	(29.28)	–	–	–	–
40	(6096)	**B11**	910**	(4.05)	360	(1.60)	1148**	(5.10)	–	–	–	–
		B11A	3520**	(15.66)	717	(3.19)	5331**	(23.71)	–	–	–	–

**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

Reference page 48 for general fitting and standard finish specifications.

B12
- Thickness: 12 Gauge (2.6 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Hot-Dipped Galvanized, Aluminum
- Weight: 2.47 Lbs./Ft. (3.67 kg/m)

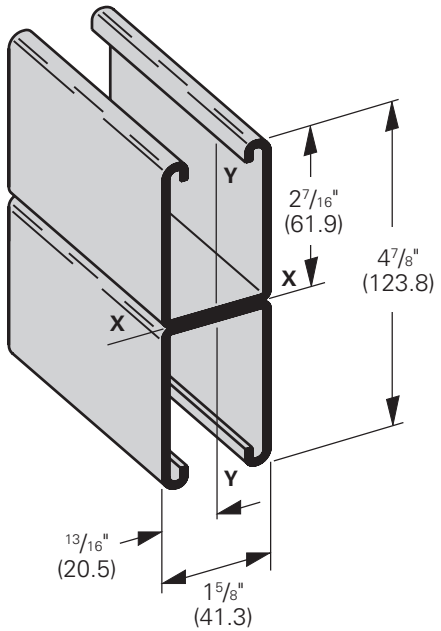




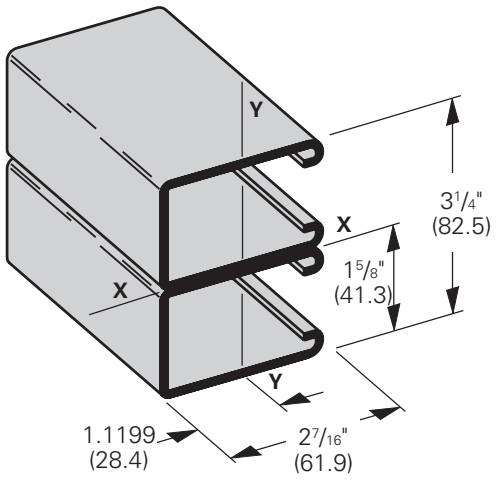
Note:
Aluminum loading, for B12, can be determined by multiplying load data times a factor of 0.38

Section Properties				X - X Axis			Y - Y Axis		
Channel	Weight lbs./ft. kg/m	Areas of Section sq. in. cm^2	Momentof Inertia (I) $in.^4$ cm^4	Section Modulus (S) $in.^3$ cm^3	Radius of Gyration (r) in. cm	Moment of Inertia (I) $in.^4$ cm^4	Section Modulus (S) $in.^3$ cm^3	Radius of Gyration (r) in. cm
B12	2.484 (3.70)	.731 (4.71)	.5349 (22.26)	.4061 (6.65)	.856 (2.17)	.3377 (14.06)	.4156 (6.81)	.680 (1.73)
B12A	4.969 (7.40)	1.462 (9.43)	2.9036 (120.86)	1.1915(19.52)	1.409 (3.58)	.6756 (28.12)	.8315 (13.63)	.680 (1.73)

Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



B12A
Wt. 4.94 Lbs./Ft. (7.35 kg/m)



B12B
Wt. 4.94 Lbs./Ft. (7.35 kg/m)

Reference page 48 for general fitting and standard finish specifications.

Beam Loading

Beam Span In.	Beam Span mm	Channel Style	Uniform Load and Deflection Lbs.	Uniform Load and Deflection kN	Uniform Load and Deflection In.	Uniform Load and Deflection mm	Uniform Load @ Deflection = 1/240 Span Lbs.	Uniform Load @ Deflection = 1/240 Span kN	Uniform Load @ Deflection = 1/360 Span Lbs.	Uniform Load @ Deflection = 1/360 Span kN
12	(305)	**B12**	3880	(17.26)	.009	(.23)	3880	(17.26)	3880	(17.26)
		B12A	3880*	(17.26)	.001	(.02)	3880*	(17.26)	3880*	(17.26)
24	(609)	**B12**	3273	(14.56)	.038	(.96)	3273	(14.56)	3273	(14.56)
		B12A	3880*	(17.26)	.008	(.20)	3880*	(17.26)	3880*	(17.26)
36	(914)	**B12**	2182	(9.70)	.086	(2.18)	2182	(9.70)	2182	(9.70)
		B12A	3880*	(17.26)	.028	(.71)	3880*	(17.26)	3880*	(17.26)
48	(1219)	**B12**	1636	(7.28)	.153	(3.88)	1636	(7.28)	1421	(6.32)
		B12A	3880*	(17.26)	.067	(1.70)	3880*	(17.26)	3880*	(17.26)
60	(1524)	**B12**	1309	(5.82)	.240	(6.09)	1309	(5.82)	909	(4.04)
		B12A	3847*	(17.11)	.130	(3.30)	3847*	(17.11)	3847*	(17.11)
72	(1829)	**B12**	1091	(4.85)	.345	(8.76)	947	(4.21)	632	(2.81)
		B12A	3206	(14.26)	.188	(4.77)	3206	(14.26)	3206	(14.26)
84	(2133)	**B12**	935	(4.16)	.470	(11.94)	696	(3.09)	464	(2.06)
		B12A	2748	(12.22)	.255	(6.48)	2748	(12.22)	2509	(11.16)
96	(2438)	**B12**	818	(3.64)	.614	(15.59)	533	(2.37)	355	(1.58)
		B12A	2404	(10.69)	.334	(8.48)	2404	(10.69)	1921	(8.54)
108	(2743)	**B12**	727	(3.23)	.777	(19.73)	421	(1.87)	281	(1.25)
		B12A	2137	(9.50)	.422	(10.72)	2137	(9.50)	1518	(6.75)
120	(3048)	**B12**	655	(2.93)	.959	(24.36)	341	(1.52)	227	(1.01)
		B12A	1924	(8.56)	.521	(13.23)	1844	(8.20)	1229	(5.47)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Column Loading

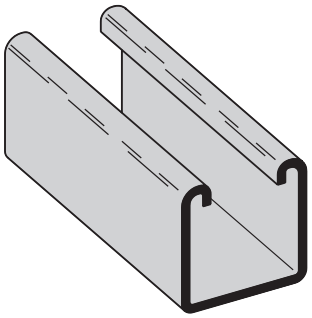
Unbraced Height In.	Unbraced Height mm	Channel Style	Max. Column Loading K = .80 Loaded@ C.G. Lbs.	Max. Column Loading K = .80 Loaded@ C.G. kN	Max. Column Loading K = .80 Loaded@ Slot Face Lbs.	Max. Column Loading K = .80 Loaded@ Slot Face kN	Max. Column Loading (Loaded @ C.G.) K = .65 Lbs.	Max. Column Loading (Loaded @ C.G.) K = .65 kN	Max. Column Loading (Loaded @ C.G.) K = 1.0 Lbs.	Max. Column Loading (Loaded @ C.G.) K = 1.0 kN	Max. Column Loading (Loaded @ C.G.) K = 1.2 Lbs.	Max. Column Loading (Loaded @ C.G.) K = 1.2 kN
12	(305)	**B12**	10140	(45.10)	4752	(21.14)	10247	(45.58)	9965	(44.32)	9756	(43.40)
		B12A	20820	(92.61)	8023	(35.69)	20854	(92.76)	20763	(92.36)	20694	(92.05)
24	(609)	**B12**	9244	(41.12)	4514	(20.08)	9639	(42.87)	8629	(38.38)	7933	(35.29)
		B12A	20519	(91.27)	7956	(35.39)	20655	(91.88)	20293	(90.27)	20017	(89.04)
36	(914)	**B12**	7933	(35.29)	4137	(18.40)	8711	(35.75)	6786	(30.18)	5572	(24.78)
		B12A	20017	(89.04)	7844	(34.89)	20324	(90.40)	19509	(86.78)	18889	(84.02)
48	(1219)	**B12**	6386	(28.40)	3638	(16.18)	7562	(33.64)	4785	(21.28)	3717	(16.53)
		B12A	19315	(85.92)	7688	(34.20)	19861	(88.34)	18412	(81.90)	17309	(76.99)
60	(1524)	**B12**	4785	(21.28)	2963	(13.18)	6285	(27.96)	3523	(15.67)	2806	(12.48)
		B12A	18412	(81.90)	6941	(30.87)	19265	(85.69)	17002	(75.63)	15278	(67.96)
72	(1829)	**B12**	3717	(16.53)	2197	(9.77)	4964	(22.08)	2806	(12.48)	2271	(10.10)
		B12A	17309	(76.99)	5334	(23.73)	18536	(82.45)	15278	(67.96)	12795	(56.91)
84	(2133)	**B12**	3052	(13.57)	1717	(7.64)	3994	(17.76)	2345	(10.43)	1913	(8.51)
		B12A	16005	(71.19)	4176	(18.57)	17675	(78.62)	13240	(58.89)	9884	(43.96)
96	(2438)	**B12**	2600	(11.56)	1391	(6.19)	3350	(14.90)	2019	(8.98)	1650	(7.34)
		B12A	14500	(64.50)	3328	(14.80)	16682	(74.20)	10889	(48.43)	7567	(33.66)
108	(2743)	**B12**	2271	(10.10)	1155	(5.14)	2893	(12.87)	1773	(7.88)	1446	(6.43)
		B12A	12795	(56.91)	2692	(11.97)	15556	(69.19)	8610	(38.30)	5979	(26.59)
120	(3048)	**B12**	2019	(8.98)	977	(4.34)	2553	(11.35)	1577	(7.01)	1279**	(5.69)
		B12A	10889	(48.43)	2202	(9.79)	14298	(63.60)	6974	(31.02)	4843**	(21.54)

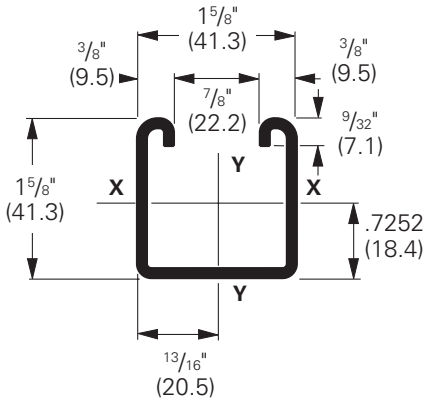
**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

Reference page 48 for general fitting and standard finish specifications.

B22

- Thickness: 12 Gauge (2.6 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Hot-Dipped Galvanized, Stainless Steel Type 304 or 316, Aluminum
- Weight: 1.90 Lbs./Ft. (2.83 kg/m)

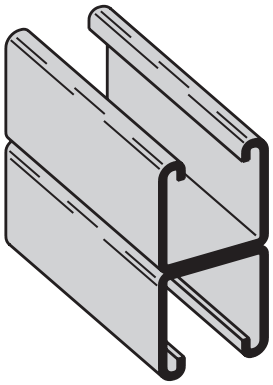




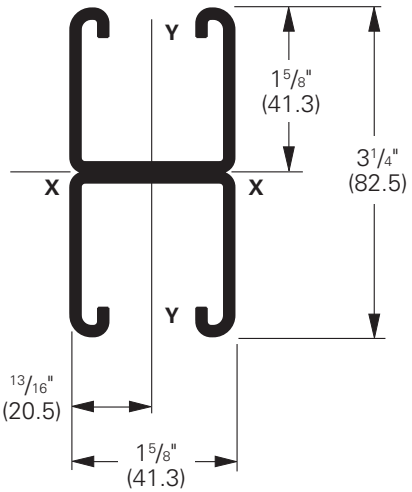
Note:
Aluminum loading, for B22 & B22A, can be determined by multiplying load data times a factor of 0.38

Section Properties					X - X Axis				Y - Y Axis			
Channel	Weight lbs./ft.	Weight kg/m	Areas of Section sq. in.	Areas of Section cm^2	Momentof Inertia (I) $in.^4$	Momentof Inertia (I) cm^4	Section Modulus (S) $in.^3$	Section Modulus (S) cm^3	Radius of Gyration (r) in.	Radius of Gyration (r) cm	Moment of Inertia (I) $in.^4$	Moment of Inertia (I) cm^4	Section Modulus (S) $in.^3$	Section Modulus (S) cm^3	Radius of Gyration (r) in.	Radius of Gyration (r) cm
B22	1.910	(2.84)	.562	(3.62)	.1912	(7.96)	.2125	(3.48)	.583	(1.48)	.2399	(9.99)	.2953	(4.84)	.653	(1.66)
B22A	3.820	(5.69)	1.124	(7.25)	.9732	(40.51)	.5989	(9.81)	.931	(2.36)	.4798	(19.97)	.5905	(9.68)	.653	(1.66)
B22X	6.649	(9.89)	1.956	(12.62)	4.1484	(172.67)	1.7019	(27.89)	1.456	(3.70)	1.1023	(45.88)	1.2027	(19.71)	.751	(1.91)

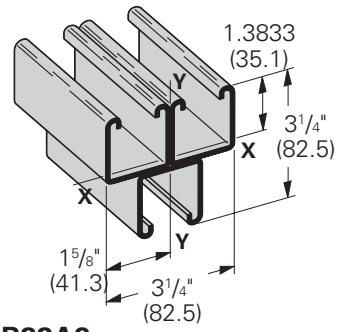
Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



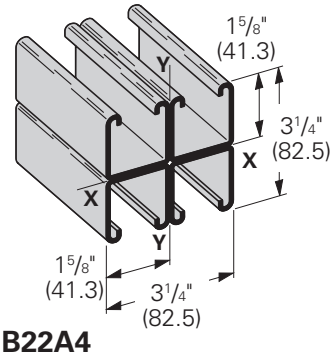
B22A
Wt. 3.80 Lbs./Ft. (5.65 kg/m)



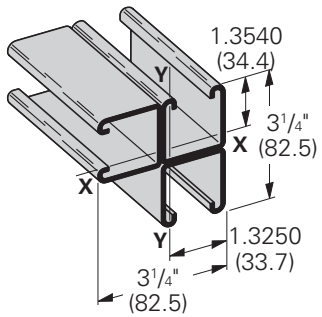
Reference page 48 for general fitting and standard finish specifications.



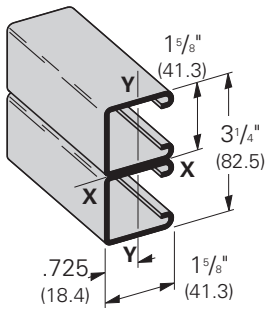
B22A3
Wt. 5.70 Lbs./Ft. (8.48 kg/m)



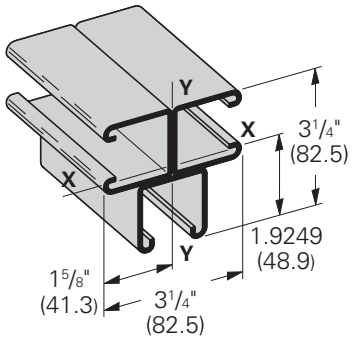
B22A4
Wt. 7.60 Lbs./Ft. (11.31 kg/m)



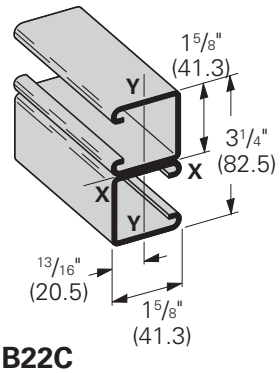
B22AD3
Wt. 5.70 Lbs./Ft. (8.48 kg/m)



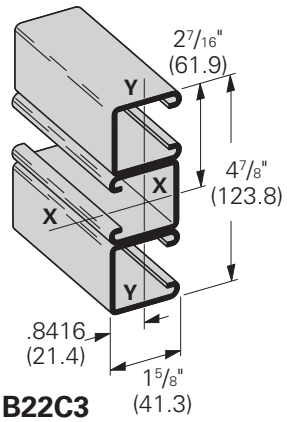
B22B
Wt. 3.80 Lbs./Ft. (5.65 kg/m)



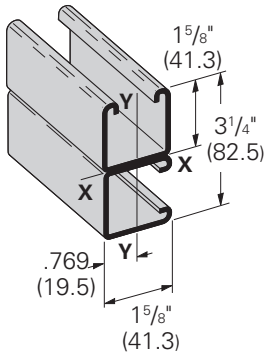
B22B3
Wt. 5.70 Lbs./Ft. (8.48 kg/m)



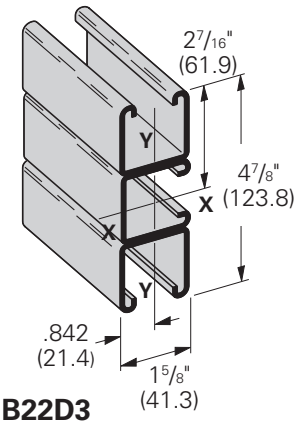
B22C
Wt. 3.80 Lbs./Ft. (5.65 kg/m)



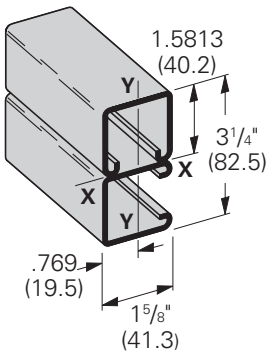
B22C3
Wt. 5.70 Lbs./Ft. (8.48 kg/m)



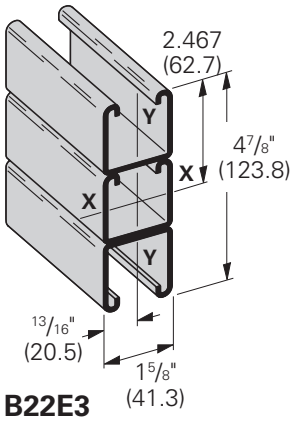
B22D
Wt. 3.80 Lbs./Ft. (5.65 kg/m)



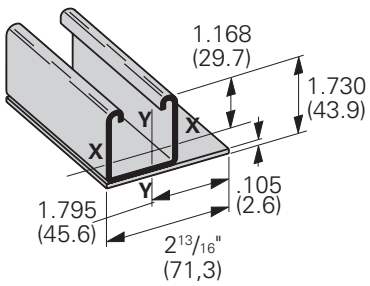
B22D3
Wt. 5.70 Lbs./Ft. (8.48 kg/m)



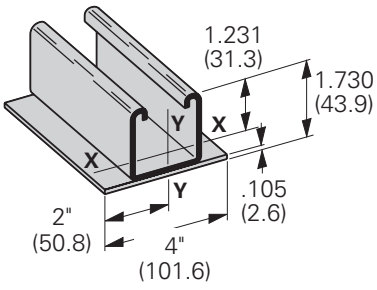
B22E
Wt. 3.80 Lbs./Ft. (5.65 kg/m)



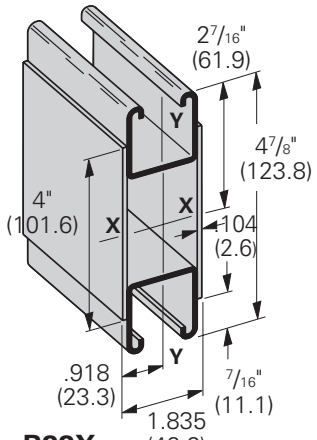
B22E3
Wt. 5.70 Lbs./Ft. (8.48 kg/m)



B22LPL
Wt. 2.90 Lbs./Ft. (4.31 kg/m)



B22PL
Wt. 3.35 Lbs./Ft. (4.98 kg/m)



B22X
Wt. 6.70 Lbs./Ft. (9.97 kg/m)

Reference page 48 for general fitting and standard finish specifications.

Beam Loading

Beam Span In.	Beam Span mm	Channel Style	Uniform Load and Deflection Lbs.	Uniform Load and Deflection kN	Uniform Load and Deflection In.	Uniform Load and Deflection mm	Uniform Load @ Deflection = 1/240 Span Lbs.	Uniform Load @ Deflection = 1/240 Span kN	Uniform Load @ Deflection = 1/360 Span Lbs.	Uniform Load @ Deflection = 1/360 Span kN
12	(305)	**B22**	2610	(11.61)	.014	(.35)	2610	(11.61)	2610	(11.61)
		B22A	2610*	(11.61)	.002	(.05)	2610*	(11.61)	2610*	(11.61)
		B22X	5790*	(25.75)	.001	(.02)	5790*	(25.75)	5790*	(25.75)
18	(457)	**B22**	2269	(10.09)	.031	(.79)	2269	(10.09)	2269	(10.09)
		B22A	2610*	(11.61)	.007	(.18)	2610*	(11.61)	2610*	(11.61)
		B22X	5790*	(25.75)	.003	(.07)	5790*	(25.75)	5790*	(25.75)
24	(609)	**B22**	1702	(7.57)	.056	(1.42)	1702	(7.57)	1702	(7.57)
		B22A	2610*	(11.61)	.017	(.43)	2610*	(11.61)	2610*	(11.61)
		B22X	5790*	(25.75)	.008	(.20)	5790*	(25.75)	5790*	(25.75)
30	(762)	**B22**	1361	(6.05)	.087	(2.21)	1361	(6.05)	1294	(5.75)
		B22A	2610*	(11.61)	.033	(.84)	2610*	(11.61)	2610*	(11.61)
		B22X	5790*	(25.75)	.017	(.73)	5790*	(25.75)	5790*	(25.75)
36	(914)	**B22**	1135	(5.05)	.126	(3.20)	1135	(5.05)	899	(4.00)
		B22A	2610*	(11.61)	.057	(1.45)	2610*	(11.61)	2610*	(11.61)
		B22X	5790*	(25.75)	.029	(.73)	5790*	(25.75)	5790*	(25.75)
42	(1067)	**B22**	972	(4.32)	.172	(4.37)	972	(4.32)	660	(2.93)
		B22A	2610*	(11.61)	.091	(2.31)	2610*	(11.61)	2610*	(11.61)
		B22X	5790*	(25.75)	.046	(1.17)	5790*	(25.75)	5790*	(25.75)
48	(1219)	**B22**	851	(3.78)	.224	(5.69)	758	(3.37)	505	(2.24)
		B22A	2405	(10.70)	.125	(3.17)	2405	(10.70)	2405	(10.70)
		B22X	5790*	(25.75)	.068	(1.73)	5790*	(25.75)	5790*	(25.75)
54	(1371)	**B22**	756	(3.36)	.284	(7.21)	599	(2.66)	399	(1.77)
		B22A	2138	(9.51)	.158	(4.01)	2138	(9.51)	2024	(9.00)
		B22X	5790*	(25.75)	.097	(2.46)	5790*	(25.75)	5790*	(25.75)
60	(1524)	**B22**	681	(3.03)	.351	(8.91)	485	(2.16)	323	(1.44)
		B22A	1924	(8.56)	.195	(4.95)	1924	(8.56)	1640	(7.29)
		B22X	5645	(25.11)	.130	(3.30)	5645	(25.11)	5645	(25.11)
66	(1676)	**B22**	619	(2.75)	.424	(10.77)	401	(1.78)	267	(1.19)
		B22A	1749	(7.78)	.236	(5.99)	1749	(7.78)	1355	(6.03)
		B22X	5132	(22.83)	.158	(4.01)	5132	(22.83)	5132	(22.83)
72	(1829)	**B22**	567	(2.52)	.505	(12.83)	337	(1.50)	225	(1.00)
		B22A	1603	(7.13)	.281	(7.14)	1603	(7.13)	1139	(5.06)
		B22X	4704	(20.92)	.188	(4.77)	4704	(20.92)	4704	(20.92)
78	(1981)	**B22**	524	(2.33)	.593	(15.06)	287	(1.27)	191	(0.85)
		B22A	1480	(6.58)	.330	(8.38)	1455	(6.47)	970	(4.31)
		B22X	4342	(19.31)	.220	(5.59)	4342	(19.31)	4270	(18.99)
84	(2133)	**B22**	486	(2.16)	.687	(17.45)	248	(1.10)	165	(0.73)
		B22A	1374	(6.11)	.383	(9.73)	1255	(5.58)	837	(3.72)
		B22X	4032	(17.93)	.255	(6.48)	4032	(17.93)	3682	(16.38)
90	(2286)	**B22**	454	(2.02)	.789	(20.04)	216	(0.96)	144	(0.64)
		B22A	1283	(5.71)	.440	(11.17)	1093	(4.86)	729	(3.24)
		B22X	3763	(16.74)	.293	(7.44)	3763	(16.74)	3207	(14.26)
96	(2438)	**B22**	425	(1.89)	.898	(22.81)	190	(0.84)	126	(0.56)
		B22A	1202	(5.35)	.500	(12.70)	961	(4.27)	640	(2.85)
		B22X	3528	(15.69)	.334	(8.48)	3528	(15.69)	2819	(12.54)
102	(2591)	**B22**	400	(1.78)	1.013	(25.73)	168	(0.75)	112	(0.50)
		B22A	1132	(5.03)	.565	(14.35)	851	(3.78)	567	(2.52)
		B22X	3320	(14.77)	.377	(9.57)	3320	(14.77)	2497	(11.11)
108	(2743)	**B22**	378	(1.68)	1.136	(28.85)	150	(0.67)	100	(0.44)
		B22A	1069	(4.75)	.633	(16.08)	759	(3.37)	506	(2.25)
		B22X	3136	(13.95)	.422	(10.72)	3136	(13.95)	2227	(9.90)
114	(2895)	**B22**	358	(1.59)	1.266	(32.15)	134	(0.59)	90	(0.40)
		B22A	1013	(4.50)	.706	(17.93)	681	(3.03)	454	(2.02)
		B22X	2971	(13.21)	.471	(11.96)	2971	(13.21)	1999	(8.89)
120	(3048)	**B22**	340	(1.51)	1.403	(35.63)	121	(0.54)	81	(0.36)
		B22A	962	(4.28)	.782	(19.86)	615	(2.73)	410	(1.82)
		B22X	2822	(12.55)	.521	(13.23)	2706	(12.04)	1804	(8.02)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Reference page 48 for general fitting and standard finish specifications.

Column Loading

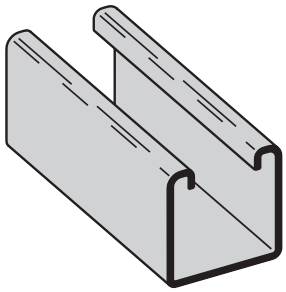
Unbraced Height		Channel Style	Max. Column Loading K = .80 Loaded@ C.G.		Loaded@ Slot Face		Max. Column Loading (Loaded @ C.G.) K = .65		K = 1.0		K = 1.2	
In.	mm		Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN
12	(305)	**B22**	10454	(46.50)	4276	(19.12)	10598	(47.14)	10222	(45.47)	9950	(44.26)
		B22A	21625	(96.19)	7002	(31.14)	21677	(96.42)	21539	(95.81)	21433	(95.34)
		B22X	46948	(208.83)	18975	(84.40)	47061	(209.34)	46761	(208.00)	46531	(206.98)
18	(457)	**B22**	9950	(44.26)	4153	(18.47)	10253	(45.62)	9481	(42.17)	8955	(39.83)
		B22A	21433	(95.34)	6959	(30.95)	21551	(95.86)	21239	(94.47)	21001	(93.42)
		B22X	46531	(206.98)	18859	(83.90)	46787	(208.12)	46110	(205.11)	45593	(202.81)
24	(609)	**B22**	9311	(41.42)	3993	(17.76)	9801	(43.60)	8582	(38.17)	7801	(3470)
		B22A	21164	(94.14)	6898	(30.68)	21373	(95.07)	20819	(92.61)	20397	(9073)
		B22X	45947	(204.38)	18693	(84.44)	46401	(206.40)	45198	(201.05)	44282	(196.97)
30	(762)	**B22**	8582	(38.17)	3802	(16.91)	9268	(41.22)	7601	(33.81)	6595	(29.33)
		B22A	20819	(92.61)	6821	(30.34)	21145	(94.06)	20279	(90.20)	19619	(87.27)
		B22X	45198	(201.05)	18485	(82.22)	45906	(204.20)	44026	(195.84)	42593	(189.46)
36	(914)	**B22**	7801	(34.70)	3589	(15.96)	8676	(38.59)	6595	(28.33)	5392	(23.98)
		B22A	20397	(90.73)	6728	(29.93)	20866	(92.81)	19619	(87.27)	18669	(83.04)
		B22X	44282	(196.97)	18233	(81.10)	45300	(201.50)	42593	(189.46)	40530	(180.28)
42	(1067)	**B22**	6998	(31.13)	3360	(14.94)	8048	(35.80)	5595	(24.89)	4444	(19.77)
		B22A	19898	(88.51)	6620	(29.45)	20537	(91.33)	18840	(83.80)	17546	(78.05)
		B22X	43198	(192.15)	17940	(79.80)	44586	(198.33)	40901	(181.94)	38092	(169.44)
48	(1219)	**B22**	6193	(27.55)	3118	(13.87)	7401	(32.92)	4718	(20.99)	3791	(16.86)
		B22A	19322	(85.95)	6496	(28.89)	20157	(89.66)	17940	(79.80)	16251	(72.29)
		B22X	41948	(186.59)	17604	(78.30)	43761	(194.57)	38948	(173.25)	35281	(156.94)
54	(1371)	**B22**	5392	(23.98)	2864	(12.74)	6746	(30.01)	4090	(18.19)	3310	(14.72)
		B22A	18669	(83.04)	6263	(27.86)	19276	(87.74)	16920	(75.26)	14782	(65.75)
		B22X	40530	(180.28)	16973	(75.50)	42825	(190.49)	36733	(163.39)	32092	(142.75)
60	(1524)	**B22**	4718	(20.99)	2631	(11.70)	6093	(27.10)	3616	(16.08)	2936	(13.06)
		B22A	17940	(79.80)	5340	(23.75)	19244	(85.60)	15781	(70.20)	13141	(58.45)
		B22X	38948	(173.25)	14471	(64.37)	41779	(185.84)	34260	(152.39)	28529	(126.90)
66	(1676)	**B22**	4202	(18.69)	2434	(10.83)	5441	(24.20)	3242	(14.42)	2634	(11.71)
		B22A	17134	(76.21)	4587	(20.40)	18712	(83.23)	14521	(64.59)	11328	(50.39)
		B22X	37198	(165.46)	12431	(55.29)	40624	(180.70)	31525	(140.23)	24593	(109.39)
72	(1829)	**B22**	3791	(16.86)	2264	(10.07)	4869	(21.66)	2936	(13.06)	2381	(10.59)
		B22A	16251	(72.29)	3968	(17.65)	18129	(80.64)	13141	(58.45)	9524	(42.36)
		B22X	35281	(156.94)	10753	(47.83)	39358	(175.07)	28529	(126.90)	20676	(91.97)
78	(1981)	**B22**	3456	(15.37)	2116	(9.41)	4412	(19.62)	2680	(11.92)	2166	(9.63)
		B22A	15291	(68.02)	3456	(15.37)	17496	(77.82)	11642	(51.78)	8115	(36.10)
		B22X	33197	(147.67)	9366	(41.66)	37984	(168.96)	25275	(112.43)	17617	(78.36)
84	(2133)	**B22**	3176	(14.13)	1984	(8.82)	4037	(17.96)	2461	(10.95)	1980	(8.81)
		B22A	14255	(63.41)	3028	(13.47)	16812	(74.78)	10076	(44.82)	6998	(31.13)
		B22X	30947	(137.66)	8206	(36.50)	36499	(162.35)	21875	(97.30)	15192	(67.58)
90	(2286)	**B22**	2936	(13.06)	1867	(8.30)	3724	(16.56)	2270	(10.10)	1816	(8.08)
		B22A	13141	(58.45)	2667	(11.86)	16077	(71.51)	8778	(39.04)	6096	(27.11)
		B22X	28529	(126.90)	7227	(32.15)	34903	(155.25)	19057	(84.77)	13234	(58.87)
96	(2438)	**B22**	2728	(16.58)	1761	(7.83)	3456	(15.37)	2101	(9.34)	1671	(7.43)
		B22A	11951	(53.16)	2359	(10.49)	15291	(68.02)	7715	(34.32)	5357	(23.83)
		B22X	25945	(115.41)	6393	(28.44)	33197	(147.67)	16749	(74.50)	11630	(51.73)
102	(2591)	**B22**	2545	(11.32)	1664	(7.40)	3225	(14.34)	1951	(8.68)	1542**	(6.34)
		B22A	10678	(47.50)	2093	(9.31)	14455	(64.30)	6834	(30.40)	4746	(21.11)
		B22X	23182	(103.12)	5672	(25.23)	31382	(139.59)	14836	(65.99)	10303	(45.83)
108	(2743)	**B22**	2381	(10.59)	1575	(7.00)	3022	(13.44)	1816	(8.08)	1426**	(68.60)
		B22A	9524	(42.36)	1867	(8.30)	13568	(60.35)	6096	(27.11)	4233	(18.83)
		B22X	20676	(91.97)	5059	(22.50)	29456	(131.03)	13234	(58.87)	9190	(40.88)
114	(2895)	**B22**	2234	(9.94)	1494	(6.64)	2842	(12.64)	1694	(7.53)	1322**	(5.88)
		B22A	8548	(38.02)	1675	(7.45)	12630	(56.18)	5471	(24.33)	3799**	(16.90)
		B22X	18558	(82.55)	4539	(20.19)	27420	(121.97)	11877	(52.83)	8247	(36.68)
120	(3048)	**B22**	2101	(9.34)	1418	(6.31)	2680	(11.92)	1583**	(7.04)	1228**	(5.46)
		B22A	7715	(34.32)	1512	(6.72)	11642	(51.78)	4937	(21.96)	3429**	(15.25)
		B22X	16749	(74.50)	4097	(18.22)	25275	(112.43)	10718	(47.67)	7444	(33.11)

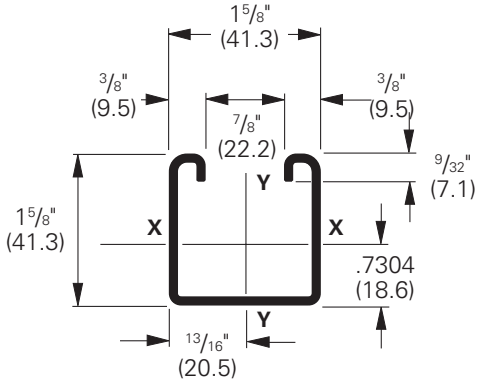
**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

Reference page 48 for general fitting and standard finish specifications.

B24

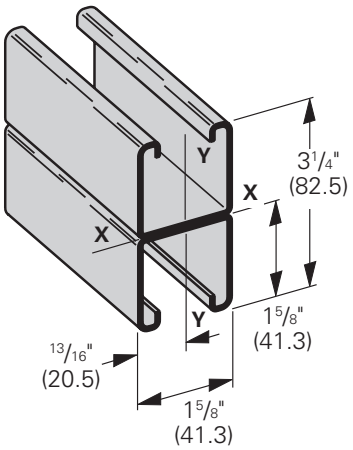
- Thickness: 14 Gauge (1.9 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Hot-Dipped Galvanized, Stainless Steel Type 304 or 316
- Weight: 1.40 Lbs./Ft. (2.08 kg/m)



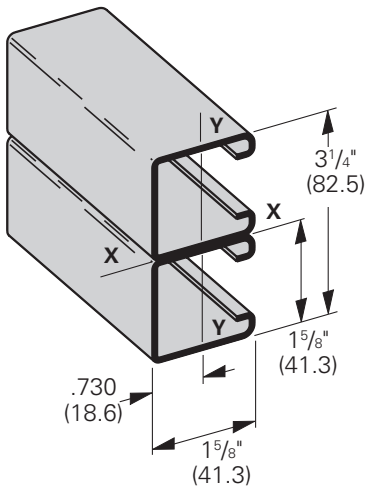


Section Properties			X - X Axis			Y - Y Axis		
Channel	Weight lbs./ft. kg/m	Areas of Section sq. in. cm^2	Momentof Inertia (I) in.^{4} cm^4	Section Modulus (S) in.^{3} cm^3	Radius of Gyration (r) in. cm	Moment of Inertia (I) in.^{4} cm^4	Section Modulus (S) in.^{3} cm^3	Radius of Gyration (r) in. cm
B24	1.442 (2.15)	.424 (2.74)	.1494 (6.22)	.1670 (2.74)	.594 (1.51)	.1857 (7.73)	.2286 (3.75)	.662 (1.68)
B24A	2.884 (4.29)	.848 (5.47)	.7514 (31.28)	.4624 (7.58)	.941 (2.39)	.3713 (15.45)	.4570 (7.49)	.662 (1.68)

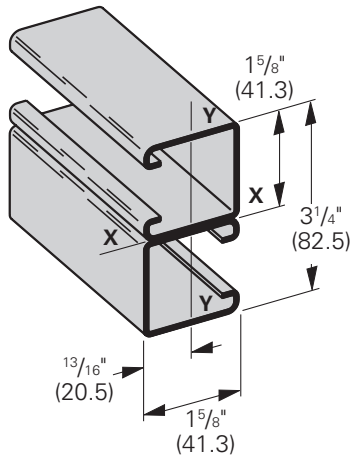
Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



B24A
Wt. 2.80 Lbs./Ft. (4.16 kg/m)



B24B
Wt. 2.80 Lbs./Ft. (4.16 kg/m)



B24C
Wt. 2.80 Lbs./Ft. (4.16 kg/m)

Channel & Combinations

Reference page 48 for general fitting and standard finish specifications.

Beam Loading

Beam Span In.	Beam Span mm	Channel Style	Uniform Load and Deflection Lbs.	Uniform Load and Deflection kN	Uniform Load and Deflection In.	Uniform Load and Deflection mm	Uniform Load @ Deflection = 1/240 Span Lbs.	Uniform Load @ Deflection = 1/240 Span kN	Uniform Load @ Deflection = 1/360 Span Lbs.	Uniform Load @ Deflection = 1/360 Span kN
12	(305)	**B24**	1750	(7.78)	.014	(.35)	1750	(7.78)	1750	(7.78)
		B24A	1750*	(7.78)	.002	(.05)	1750*	(7.78)	1750*	(7.78)
24	(609)	**B24**	1379	(6.13)	.057	(1.45)	1379	(6.13)	1379	(6.13)
		B24A	1750*	(7.78)	.014	(.35)	1750*	(7.78)	1750*	(7.78)
36	(914)	**B24**	919	(4.09)	.128	(3.25)	919	(4.09)	720	(3.20)
		B24A	1750*	(7.78)	.048	(1.22)	1750*	(7.78)	1750*	(7.78)
48	(1219)	**B24**	689	(3.06)	.227	(5.76)	607	(2.70)	405	(1.80)
		B24A	1750*	(7.78)	.115	(2.92)	1750*	(7.78)	1750*	(7.78)
60	(1524)	**B24**	551	(2.45)	.355	(9.02)	389	(1.73)	259	(1.15)
		B24A	1518	(6.75)	.195	(4.95)	1518	(6.75)	1294	(5.75)
72	(1829)	**B24**	460	(2.04)	.511	(12.98)	270	(1.20)	180	(0.80)
		B24A	1265	(5.63)	.281	(7.14)	1265	(5.63)	898	(3.99)
84	(2133)	**B24**	394	(1.75)	.695	(17.65)	198	(0.88)	132	(0.59)
		B24A	1084	(4.82)	.383	(9.73)	990	(4.40)	660	(2.93)
96	(2438)	**B24**	345	(1.53)	.908	(23.06)	152	(0.67)	101	(0.45)
		B24A	949	(4.22)	.500	(12.70)	758	(3.37)	505	(2.24)
108	(2743)	**B24**	306	(1.36)	1.149	(29.18)	120	(0.53)	80	(0.35)
		B24A	843	(3.75)	.633	(16.08)	599	(2.66)	399	(1.77)
120	(3048)	**B24**	276	(1.23)	1.419	(36.04)	97	(0.43)	65	(0.29)
		B24A	759	(3.37)	.782	(19.86)	485	(2.16)	323	(1.44)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

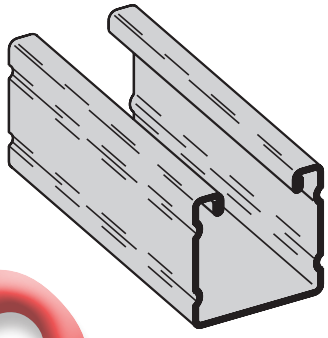
Column Loading

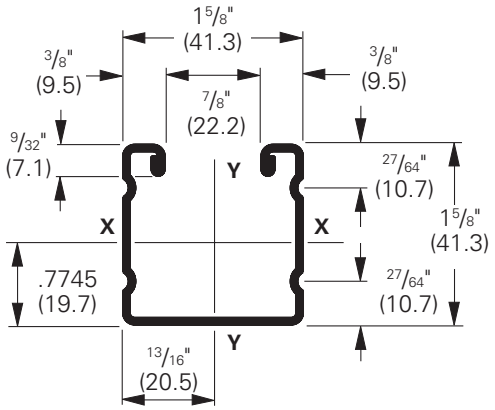
Unbraced Height In.	Unbraced Height mm	Channel Style	Max. Column Loading K = .80 Loaded@ C.G. Lbs.	Max. Column Loading K = .80 Loaded@ C.G. kN	Max. Column Loading K = .80 Loaded@ Slot Face Lbs.	Max. Column Loading K = .80 Loaded@ Slot Face kN	Max. Column Loading (Loaded @ C.G.) K = .65 Lbs.	K = .65 kN	K = 1.0 Lbs.	K = 1.0 kN	K = 1.2 Lbs.	K = 1.2 kN
12	(305)	**B24**	6441	(28.65)	3077	(13.69)	6509	(28.95)	6330	(28.16)	6198	(27.57)
		B24A	13212	(58.77)	4988	(22.19)	13237	(58.88)	13171	(58.59)	13121	(58.36)
24	(609)	**B24**	5874	(26.13)	2896	(12.88)	6124	(27.24)	5483	(24.39)	5038	(22.41)
		B24A	12993	(57.79)	4924	(21.90)	13092	(58.23)	12828	(57.06)	12627	(56.17)
36	(914)	**B24**	5038	(22.41)	2619	(11.65)	5535	(24.62)	4302	(19.13)	3516	(15.64)
		B24A	12627	(56.17)	4819	(21.43)	12851	(57.16)	12256	(54.52)	11804	(52.51)
48	(1219)	**B24**	4043	(17.98)	2272	(10.10)	4800	(21.35)	3008	(13.38)	2324	(10.34)
		B24A	12115	(53.89)	4675	(20.79)	12512	(55.65)	11456	(50.96)	10651	(47.38)
60	(1524)	**B24**	3008	(13.38)	1873	(8.33)	3978	(17.69)	2200	(9.78)	1740	(7.74)
		B24A	11456	(50.96)	4020	(17.88)	12078	(53.72)	10427	(46.38)	9169	(40.78)
72	(1829)	**B24**	2324	(10.34)	1562	(6.95)	3123	(13.89)	1740	(7.74)	1397	(6.21)
		B24A	10651	(47.38)	3048	(13.56)	11546	(51.36)	9169	(40.78)	7358	(32.73)
84	(2133)	**B24**	1898	(8.44)	1340	(5.96)	2502	(11.13)	1444	(6.42)	1168	(5.19)
		B24A	9700	(43.15)	2362	(10.50)	10918	(48.56)	7683	(34.17)	5464	(24.30)
96	(2438)	**B24**	1608	(7.15)	1175	(5.22)	2089	(9.29)	1236	(5.50)	1000	(4.45)
		B24A	8602	(38.26)	1866	(8.30)	10194	(45.34)	6024	(26.79)	4184	(18.61)
108	(2743)	**B24**	1397	(6.21)	1046	(4.65)	1796	(7.99)	1078	(4.79)	870**	(3.87)
		B24A	7358	(32.73)	1498	(6.66)	9373	(41.69)	4760	(21.17)	3306	(14.70)
120	(3048)	**B24**	1236	(5.50)	942	(4.19)	1578	(7.02)	953**	(4.24)	764**	(3.40)
		B24A	6024	(26.79)	1216	(5.41)	8455	(37.61)	3856	(17.15)	2677**	(11.91)

**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

Reference page 48 for general fitting and standard finish specifications.

B26
- Thickness: 16 Gauge (1.5 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized
- Weight: 1.12 Lbs./Ft. (1.66 kg/m)

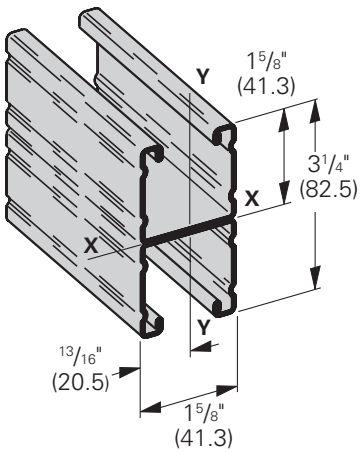




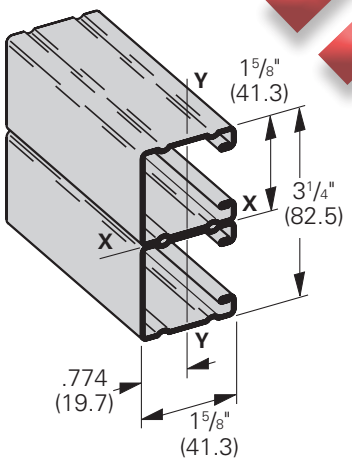
DISCONTINUED

Section Properties				X - X Axis			Y - Y Axis		
Channel	Weight lbs./ft.	kg/m	Areas of Section sq. in.	cm²	Momentof Inertia (I) in.⁴ cm⁴	Section Modulus (S) in.³ cm³	Radius of Gyration (r) in. cm	Moment of Inertia (I) in.⁴ cm⁴	Section Modulus (S) in.³ cm³	Radius of Gyration (r) in. cm
B26	1.234	(1.84)	.363	(2.34)	.1337 (5.57)	.1581 (2.59)	.607 (1.54)	.1564 (6.51)	.1925 (3.15)	.656 (1.67)
B26A	2.467	(3.67)	.726	(4.68)	.7086 (29.49)	.4361 (7.15)	.988 (2.51)	.3128 (13.02)	.3850 (6.31)	.656 (1.67)

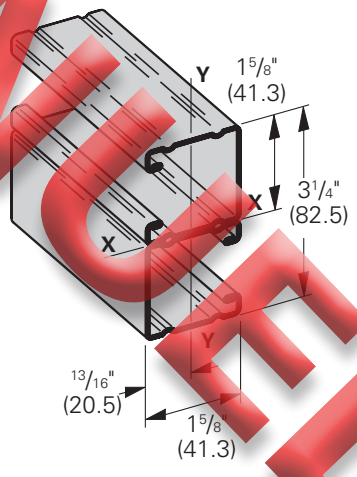
Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



B26A
Wt. 2.24 Lbs./Ft. (3.33 kg/m)



B26B
Wt. 2.24 Lbs./Ft. (3.33 kg/m)



B26C
Wt. 2.24 Lbs./Ft. (3.33 kg/m)

Reference page 48 for general fitting and standard finish specifications.

Beam Loading

Beam Span In.	Beam Span mm	Channel Style	Uniform Load and Deflection Lbs.	kN	In.	mm	Uniform Load @ Deflection = 1/240 Span Lbs.	kN	1/360 Span Lbs.	kN
12	(305)	B26	1220	(5.43)	.014	(.35)	1220	(5,43)	1220	(5.43)
		B26A	1220*	(5.43)	.001	(.02)	1220*	(5,43)	1220*	(5.43)
24	(609)	B26	1163	(5.17)	.057	(1.45)	1163	(5,17)	1163	(5.17)
		B26A	1220*	(5.43)	.012	(.30)	1220*	(5,43)	1220*	(5.43)
36	(914)	B26	775	(3.45)	.128	(3.25)	775	(3,45)	603	(2.68)
		B26A	1220*	(5.43)	.040	(1.01)	1220*	(5,43)	1220*	(5.43)
48	(1219)	B26	581	(2.58)	.228	(5.79)	509	(2,264)	339	(1.51)
		B26A	1220*	(5.43)	.096	(2.44)	1220*	(5,43)	1220*	(5.43)
60	(1524)	B26	465	(2.07)	.357	(9.07)	326	(1,45)	217	(0.96)
		B26A	1220*	(5.43)	.188	(4.77)	1220*	(5,43)	1076	(4.78)
72	(1829)	B26	388	(1.72)	.514	(13.05)	226	(1,45)	151	(0.96)
		B26A	1052	(4.68)	.281	(7.14)	1052	(4,68)	747	(3.32)
84	(2133)	B26	332	(1.48)	.699	(17.75)	166	(0.74)	111	(0.49)
		B26A	902	(4.01)	.383	(9.73)	824	(3.66)	549	(2.44)
96	(2438)	B26	291	(1.29)	.913	(23.19)	127	(0.56)	85	(0.38)
		B26A	789	(3.51)	.500	(12.70)	631	(2.81)	420	(1.87)
108	(2743)	B26	258	(1.15)	1.156	(29.36)	101	(0.45)	67	(0.30)
		B26A	702	(3.12)	.633	(16.08)	498	(2.21)	332	(1.48)
120	(3048)	B26	233	(1.03)	1.427	(36.24)	81	(0.36)	54	(0.24)
		B26A	631	(2.17)	.782	(19.86)	404	(1.80)	269	(1.19)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Column Loading

Unbraced Height In.	Unbraced Height mm	Channel Style	Max. Column Loading K = .80 Loaded@ C.G. Lbs.	kN	Loaded@ Slot Face Lbs.	kN	Max. Column Loading (Loaded @ C.G.) K = .65 Lbs.	kN	K = 1.0 Lbs.	kN	K = 1.2 Lbs.	kN
12	(305)	B26	4002	(17.80)	2216	(9.86)	4032	(17.93)	3952	(17.58)	3891	(17.31)
		B26A	8151	(36.26)	3630	(16.15)	8163	(36.31)	8133	(36.18)	8109	(36.07)
24	(609)	B26	3740	(16.63)	2109	(9.38)	3857	(17.16)	3554	(15.81)	3336	(14.84)
		B26A	8051	(35.81)	3591	(15.97)	8096	(36.01)	7975	(35.47)	7883	(35.06)
36	(914)	B26	3336	(14.49)	1941	(8.63)	3579	(15.92)	2962	(13.17)	2546	(11.32)
		B26A	7883	(35.06)	3528	(15.69)	7986	(35.52)	7713	(34.31)	7505	(33.38)
48	(1219)	B26	2828	(12.58)	1725	(7.61)	3217	(14.31)	2251	(10.01)	1705	(7.58)
		B26A	7648	(34.02)	3441	(15.30)	7831	(34.83)	7346	(32.67)	6977	(31.03)
60	(1524)	B26	2251	(10.01)	1469	(6.53)	2793	(12.42)	1603	(7.13)	1233	(5.48)
		B26A	7346	(32.67)	3066	(13.64)	7631	(33.94)	6874	(30.58)	6298	(28.01)
72	(1829)	B26	1705	(7.58)	1203	(5.35)	2326	(10.34)	1233	(5.48)	967	(4.30)
		B26A	6977	(31.03)	2385	(10.61)	7388	(32.86)	6298	(28.01)	5467	(24.32)
84	(2133)	B26	1358	(6.04)	1011	(4.50)	1851	(8.23)	1003	(4.46)	797	(3.54)
		B26A	6541	(29.09)	1884	(8.38)	7100	(31.58)	5616	(24.98)	4486	(19.95)
96	(2438)	B26	1129	(5.02)	871	(3.87)	1513	(6.73)	847	(3.77)	680	(3.02)
		B26A	6038	(26.86)	1512	(6.72)	6767	(30.10)	4830	(21.48)	3463	(15.40)
108	(2743)	B26	967	(4.30)	766	(3.41)	1277	(5.68)	734	(3.26)	592**	(2.63)
		B26A	5467	(24.32)	1231	(5.47)	6391	(28.43)	3940	(17.52)	2736	(12.17)
120	(3048)	B26	847	(3.77)	684	(3.04)	1105	(4.91)	648	(2.88)	523**	(2.32)
		B26A	4830	(21.48)	1015	(4.51)	5970	(26.55)	3192	(14.20)	2216**	(9.86)

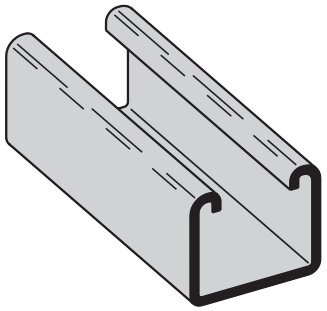
**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

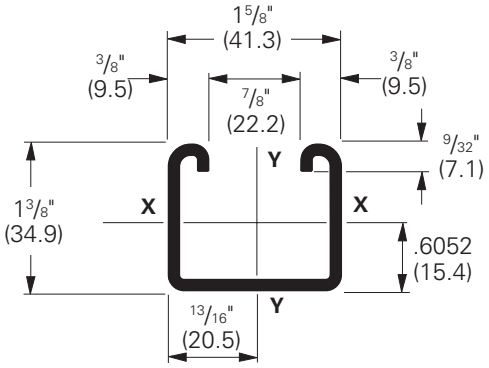
DISCONTINUED

Reference page 48 for general fitting and standard finish specifications.

B32

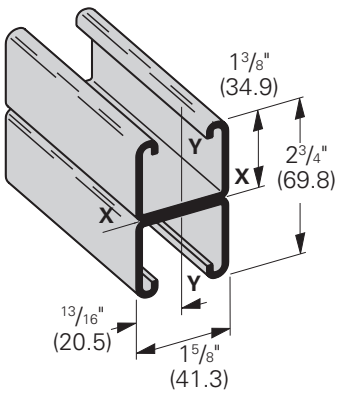
- Thickness: 12 Gauge (2.6 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Hot-Dipped Galvanized, Stainless Steel Type 304
- Weight: 1.70 Lbs./Ft. (2.53 kg/m)



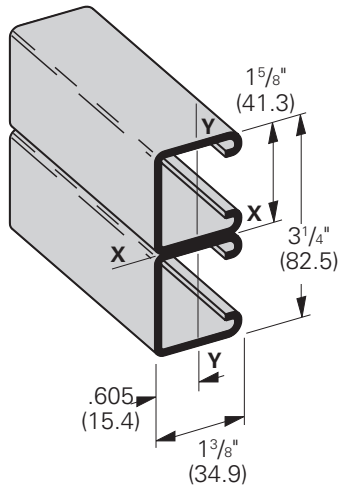


Section Properties			X - X Axis			Y - Y Axis		
Channel	Weight lbs./ft. kg/m	Areas of Section sq. in. cm²	Momentof Inertia (I) in.⁴ cm⁴	Section Modulus (S) in.³ cm³	Radius of Gyration (r) in. cm	Moment of Inertia (I) in.⁴ cm⁴	Section Modulus (S) in.³ cm³	Radius of Gyration (r) in. cm
B32	1.733 (2.58)	.510 (3.29)	.1252 (5.21)	.1626 (2.67)	.496 (1.26)	.2098 (8.73)	.2582 (4.23)	.642 (1.63)
B32A	3.467 (5.16)	1.020 (6.58)	.6238 (25.96)	.4537 (7.43)	.782 (1.99)	.4195 (17.46)	.5163 (8.46)	.642 (1.63)

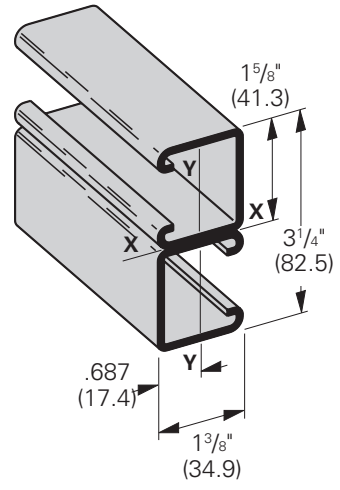
Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



B32A
Wt. 3.40 Lbs./Ft. (5.06 kg/m)



B32B
Wt. 3.40 Lbs./Ft. (5.06 kg/m)



B32C
Wt. 3.40 Lbs./Ft. (5.06 kg/m)

Reference page 48 for general fitting and standard finish specifications.

Beam Loading

Beam Span In.	Beam Span mm	Channel Style	Uniform Load and Deflection Lbs.	Uniform Load and Deflection kN	Uniform Load and Deflection In.	Uniform Load and Deflection mm	Uniform Load @ Deflection = 1/240 Span Lbs.	1/240 Span kN	1/360 Span Lbs.	1/360 Span kN
12	(305)	B32	2210	(9.83)	.016	(.40)	2210	(9.83)	2210	(9.83)
		B32A	2210*	(9.83)	.003	(.07)	2210*	(9.83)	2210*	(9.83)
24	(609)	B32	1299	(5.78)	.065	(1.65)	1299	(5.78)	1299	(5.78)
		B32A	2210*	(9.83)	.022	(.56)	2210*	(9.83)	2210*	(9.83)
36	(914)	B32	866	(3.85)	.147	(3.73)	866	(3.85)	587	(2.61)
		B32A	2210*	(9.83)	.076	(1.93)	2210*	(9.83)	2210*	(9.83)
48	(1219)	B32	649	(2.89)	.262	(6.65)	495	(2.20)	330	(1.47)
		B32A	1817	(8.08)	.148	(3.76)	1817	(8.08)	1638	(7.28)
60	(1524)	B32	520	(2.31)	.410	(10.41)	317	(1.41)	211	(0.94)
		B32A	1454	(6.47)	.231	(5.87)	1454	(6.47)	1048	(4.66)
72	(1829)	B32	433	(1.92)	.590	(14.98)	220	(0.98)	147	(0.65)
		B32A	1211	(5.39)	.333	(8.46)	1092	(4.86)	728	(3.24)
84	(2133)	B32	371	(1.65)	.803	(20.39)	162	(0.72)	108	(0.48)
		B32A	1038	(4.62)	.453	(11.50)	802	(3.57)	535	(2.38)
96	(2438)	B32	325	(1.44)	1.049	(26.64)	124	(0.55)	83	(0.37)
		B32A	909	(4.04)	.591	(15.01)	614	(2.73)	410	(1.82)
108	(2743)	B32	289	(1.28)	1.327	(33.70)	98	(0.43)	65	(0.29)
		B32A	808	(3.59)	.749	(19.02)	485	(2.16)	324	(1.44)
120	(3048)	B32	260	(1.15)	1.639	(41.63)	79	(0.35)	53	(0.23)
		B32A	727	(3.23)	.924	(23.47)	393	(1.75)	262	(1.16)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Column Loading

Unbraced Height In.	Unbraced Height mm	Channel Style	Max. Column Loading K = .80 Loaded@ C.G. Lbs.	Max. Column Loading K = .80 Loaded@ C.G. kN	Max. Column Loading K = .80 Loaded@ Slot Face Lbs.	Max. Column Loading K = .80 Loaded@ Slot Face kN	Max. Column Loading (Loaded @ C.G.) K = .65 Lbs.	K = .65 kN	K = 1.0 Lbs.	K = 1.0 kN	K = 1.2 Lbs.	K = 1.2 kN
12	(305)	B32	10278	(4.572)	4036	(17.95)	10432	(46.40)	10035	(44.64)	9753	(43.38)
		B32A	21320	(94.83)	6557	(29.17)	21378	(95.09)	21224	(94.41)	21106	(93.88)
24	(609)	B32	9104	(40.49)	3732	(16.60)	9600	(42.70)	8387	(37.31)	7640	(33.98)
		B32A	20806	(92.55)	6431	(28.60)	21039	(93.58)	20421	(90.84)	19950	(88.74)
36	(914)	B32	7640	(33.98)	3323	(14.78)	8479	(37.71)	6520	(29.00)	5425	(24.13)
		B32A	19950	(88.74)	6228	(27.70)	20474	(91.07)	19083	(84.88)	18023	(80.17)
48	(1219)	B32	6151	(27.36)	2877	(12.80)	7265	(32.31)	4778	(21.25)	3870	(17.21)
		B32A	18751	(83.41)	5954	(26.48)	19682	(87.55)	17210	(76.55)	15326	(68.17)
60	(1524)	B32	4778	(21.25)	2435	(10.83)	6060	(26.95)	3693	(16.43)	2994	(13.32)
		B32A	17210	(76.55)	4692	(20.87)	18665	(83.02)	14801	(65.84)	11858	(52.75)
72	(1829)	B32	3870	(17.21)	2089	(9.29)	4923	(21.90)	2994	(13.32)	2403	(10.68)
		B32A	15326	(68.17)	3448	(15.34)	17421	(77.49)	11858	(52.75)	8316	(36.99)
84	(2133)	B32	3243	(14.42)	1817	(8.08)	4114	(18.30)	2489	(11.07)	1807**	(8.04)
		B32A	13100	(58.27)	2609	(11.60)	15951	(70.95)	8798	(39.13)	6110	(27.18)
96	(2438)	B32	2774	(12.34)	1594	(7.09)	3531	(15.70)	1993	(8.86)	1384**	(6.15)
		B32A	10525	(46.82)	2014	(8.96)	14256	(63.41)	6736	(29.96)	4678	(20.81)
108	(2743)	B32	2403	(10.69)	1407	(6.26)	3083	(13.71)	1574**	(7.00)	1093**	(4.86)
		B32A	8316	(36.99)	1592	(7.08)	12334	(54.86)	5322	(23.67)	3696**	(16.44)
120	(3048)	B32	1993	(8.86)	1221	(5.43)	2723	(12.11)	1275**	(5.67)	886**	(3.94)
		B32A	6736	(29.96)	1289	(5.73)	10203	(45.38)	4311	(19.17)	2994**	(13.32)

**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

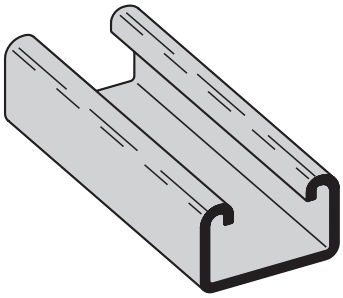
Channel & Combinations

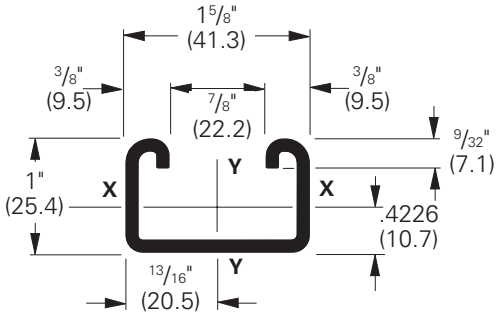
Reference page 48 for general fitting and standard finish specifications.

B42

- Thickness: 12 Gauge (2.6 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Hot-Dipped Galvanized, Stainless Steel Type 304
- Weight: 1.44 Lbs./Ft. (2.14 kg/m)

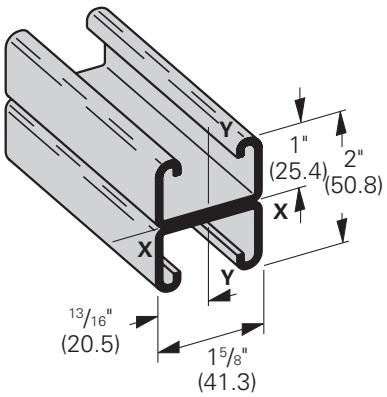
Note*: Also available in 14 gauge (1.9mm) material as B44*



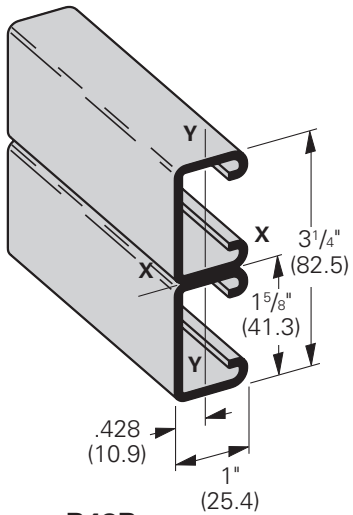


Section Properties			X - X Axis			Y - Y Axis		
Channel	**Weight lbs./ft. kg/m**	**Areas of Section sq. in. cm²**	**Momentof Inertia (I) in.⁴ cm⁴**	**Section Modulus (S) in.³ cm³**	**Radius of Gyration (r) in. cm**	**Moment of Inertia (I) in.⁴ cm⁴**	**Section Modulus (S) in.³ cm³**	**Radius of Gyration (r) in. cm**
B42	1.468 (2.18)	.432 (2.79)	.0554 (2.31)	.0968 (1.59)	.358 (.91)	.1645 (6.85)	.2025 (3.32)	.617 (1.57)
B42A	2.936 (4.37)	.864 (5.57)	.2689 (11.19)	.2689 (4.41)	.558 (1.42)	.3292 (13.70)	.4052 (6.64)	.617 (1.57)

Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



B42A
Wt. 2.88 Lbs./Ft. (4.28 kg/m)



B42B
Wt. 2.88 Lbs./Ft. (4.28 kg/m)

Channel & Combinations

Reference page 48 for general fitting and standard finish specifications.

Beam Loading

Beam Span In.	Beam Span mm	Channel Style	Uniform Load and Deflection Lbs.	Uniform Load and Deflection kN	Uniform Load and Deflection In.	Uniform Load and Deflection mm	Uniform Load @ Deflection = 1/240 Span Lbs.	Uniform Load @ Deflection = 1/240 Span kN	Uniform Load @ Deflection = 1/360 Span Lbs.	Uniform Load @ Deflection = 1/360 Span kN
12	(305)	**B42**	1538	(6.84)	.022	(.56)	1538	(6.84)	1538	(6.84)
		B42A	1590*	(7.07)	.005	(.13)	1590*	(7.07)	1590*	(7.07)
24	(609)	**B42**	769	(3.42)	.088	(2.23)	769	(3.42)	582	(2.59)
		B42A	1590*	(7.07)	.038	(.96)	1590*	(7.07)	1590*	(7.07)
36	(914)	**B42**	513	(2.28)	.198	(5.03)	388	(1.72)	259	(1.15)
		B42A	1428	(6.35)	.114	(2.89)	1428	(6.35)	1248	(5.55)
48	(1219)	**B42**	384	(1.71)	.352	(8.94)	218	(0.97)	145	(0.64)
		B42A	1071	(4.76)	.203	(5.15)	1053	(4.68)	702	(3.12)
60	(1524)	**B42**	308	(1.37)	.550	(13.97)	140	(0.62)	93	(0.41)
		B42A	857	(3.81)	.318	(8.08)	674	(3.00)	449	(2.00)
72	(1829)	**B42**	256	(1.14)	.792	(20.11)	97	(0.43)	65	(0.29)
		B42A	714	(3.17)	.457	(11.61)	468	(2.08)	312	(1.39)
84	(2133)	**B42**	220	(0.98)	1.079	(27.40)	71	(0.31)	48	(0.21)
		B42A	612	(2.72)	.623	(15.82)	344	(1.53)	229	(1.02)
96	(2438)	**B42**	192	(0.85)	1.409	(35.79)	55	(0.24)	36	(0.16)
		B42A	535	(2.38)	.813	(20.65)	263	(1.17)	176	(0.78)
108	(2743)	**B42**	171	(0.76)	1.783	(45.29)	43	(0.19)	29	(0.13)
		B42A	476	(2.12)	1.029	(26.13)	208	(0.92)	139	(0.62)
120	(3048)	**B42**	154	(0.68)	2.202	(55.93)	35	(0.15)	23	(0.10)
		B42A	428	(1.90)	1.271	(32.28)	168	(0.75)	112	(0.50)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

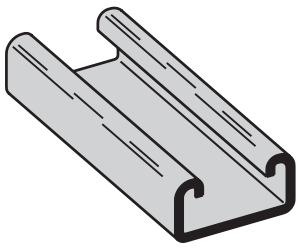
Column Loading

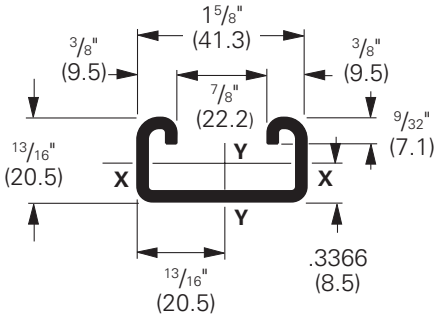
Unbraced Height In.	Unbraced Height mm	Channel Style	Max. Column Loading K = .80 Loaded@ C.G. Lbs.	Max. Column Loading K = .80 Loaded@ C.G. kN	Max. Column Loading K = .80 Loaded@ Slot Face Lbs.	Max. Column Loading K = .80 Loaded@ Slot Face kN	Max. Column Loading (Loaded @ C.G.) K = .65 Lbs.	K = .65 kN	K = 1.0 Lbs.	K = 1.0 kN	K = 1.2 Lbs.	K = 1.2 kN
12	(305)	**B42**	9138	(40.65)	3493	(15.54)	9283	(41.23)	8916	(39.66)	8670	(38.56)
		B42A	21094	(93.83)	5834	(25.95)	21304	(94.76)	20793	(92.49)	20469	(91.05)
24	(609)	**B42**	8137	(36.19)	3145	(13.99)	8540	(37.99)	7589	(33.76)	7050	(31.36)
		B42A	19757	(87.88)	5585	(24.84)	20299	(90.29)	18964	(84.35)	18094	(80.48)
36	(914)	**B42**	7050	(31.36)	2722	(12.11)	7657	(34.06)	5925	(26.35)	4335	(19.28)
		B42A	18094	(80.48)	5237	(23.29)	19067	(84.81)	16654	(74.08)	15057	(66.98)
48	(1219)	**B42**	5405	(24.04)	2227	(9.90)	6786	(30.18)	3512	(15.62)	2439	(10.85)
		B42A	16139	(71.79)	4818	(21.43)	17632	(78.43)	13906	(61.86)	11387	(50.65)
60	(1524)	**B42**	3512	(15.62)	1718	(7.64)	5272	(23.45)	2247	(9.99)	1561**	(6.94)
		B42A	13906	(61.86)	4352	(19.36)	16008	(71.21)	10710	(47.64)	7531	(33.50)
72	(1829)	**B42**	2439	(10.85)	1351	(6.01)	3694	(16.43)	1561**	(6.94)	1084**	(4.82)
		B42A	11387	(50.65)	3856	(17.15)	14200	(64.16)	7531	(33.50)	5230	(23.26)
84	(2133)	**B42**	1792	(7.97)	1087	(4.83)	2714	(12.07)	1147**	(5.10)	796**	(3.54)
		B42A	8645	(38.45)	3332	(14.82)	12206	(54.29)	5533	(24.61)	3842	(17.09)
96	(2438)	**B42**	1372**	(6.10)	891	(3.96)	2078	(9.24)	878**	(3.90)	–	–
		B42A	6619	(29.44)	2873	(12.78)	10012	(44.53)	4236	(18.84)	2942**	(13.08)
108	(2743)	**B42**	1084**	(4.82)	743	(3.30)	1642	(7.30)	–	–	–	–
		B42A	5230	(23.26)	2495	(11.10)	7922	(35.24)	3347	(14.89)	2324**	(10.34)
120	(3048)	**B42**	878**	(3.90)	628	(2.79)	1330**	(5.91)	–	–	–	–
		B42A	4236	(18.84)	2182	(9.70)	6417	(28.54)	2711**	(12.06)	1883**	(8.37)

**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

Reference page 48 for general fitting and standard finish specifications.

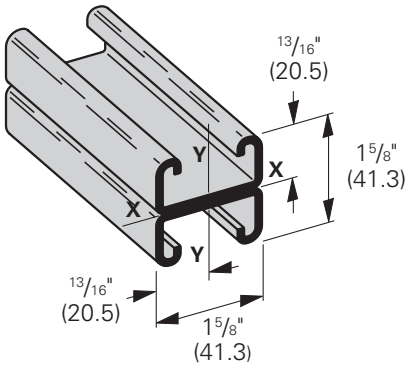
B52
- Thickness: 12 Gauge (2.6 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Stainless Steel Type 304 or 316, Hot-Dipped Galvanized
- Weight: 1.27 Lbs./Ft. (1.89 kg/m)



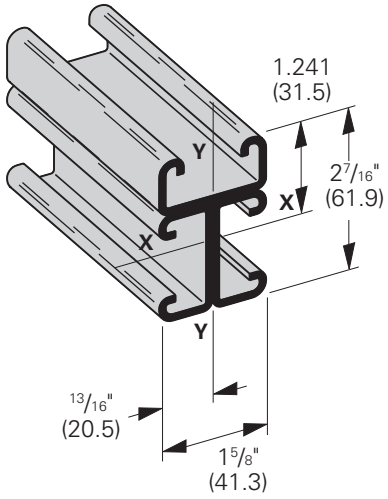


Section Properties			X - X Axis			Y - Y Axis		
Channel	Weight lbs./ft. kg/m	Areas of Section sq. in. cm^2	Momentof Inertia (I) $in.^4$ cm^4	Section Modulus (S) $in.^3$ cm^3	Radius of Gyration (r) in. cm	Moment of Inertia (I) $in.^4$ cm^4	Section Modulus (S) $in.^3$ cm^3	Radius of Gyration (r) in. cm
B52	1.313 (1.95)	.386 (2.49)	.0320 (1.33)	.0673 (1.10)	.288 (.73)	.1404 (5.84)	.1728 (2.83)	.603 (1.53)
B52A	2.627 (3.91)	.773 (4.99)	.1517 (6.31)	.1868 (3.06)	.443 (1.13)	.2809 (11.69)	.3457 (5.67)	.603 (1.53)

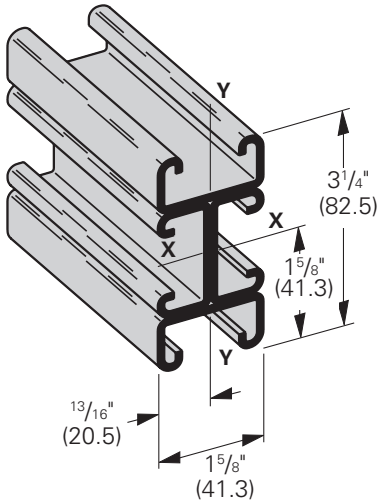
Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



B52A
Wt. 2.54 Lbs./Ft. (3.78 kg/m)



B52B3
Wt. 3.81 Lbs./Ft. (5.67 kg/m)



B52B4
Wt. 5.08 Lbs./Ft. (7.56 kg/m)

Channel & Combinations

Reference page 48 for general fitting and standard finish specifications.

Beam Loading

Beam Span In.	Beam Span mm	Channel Style	Uniform Load and Deflection Lbs.	Uniform Load and Deflection kN	Uniform Load and Deflection In.	Uniform Load and Deflection mm	Uniform Load @ Deflection = 1/240 Span Lbs.	1/240 Span kN	1/360 Span Lbs.	1/360 Span kN
12	(305)	**B52**	1079	(4.80)	.026	(.66)	1079	(4.80)	1079	(4.80)
		B52A	1270*	(5.65)	.006	(.15)	1270*	(5.65)	1270*	(5.65)
24	(609)	**B52**	539	(2.40)	.106	(2.69)	506	(2.25)	337	(1.50)
		B52A	1270*	(5.65)	.052	(1.32)	1270*	(5.65)	1270*	(5.65)
36	(914)	**B52**	360	(1.60)	.240	(6.09)	225	(1.00)	150	(0.67)
		B52A	1013	(4.50)	.141	(3.58)	1013	(4.50)	719	(3.20)
48	(1219)	**B52**	270	(1.20)	.427	(10.84)	126	(0.56)	84	(0.37)
		B52A	759	(3.37)	.250	(6.35)	607	(2.70)	404	(1.80)
60	(1524)	**B52**	216	(0.96)	.667	(16.94)	81	(0.36)	54	(0.24)
		B52A	608	(2.70)	.391	(9.93)	388	(1.72)	259	(1.15)
72	(1829)	**B52**	180	(0.80)	.960	(24.38)	56	(0.25)	37	(0.16)
		B52A	506	(.225)	.563	(14.30)	270	(1.20)	180	(0.80)
84	(2133)	**B52**	154	(0.68)	1.307	(33.20)	41	(0.18)	28	(0.12)
		B52A	434	(1.93)	.766	(19.45)	198	(0.88)	132	(0.59)
96	(2438)	**B52**	135	(0.60)	1.707	(43.36)	32	(0.14)	21	(0.09)
		B52A	380	(1.69)	1.001	(25.42)	152	(0.67)	101	(0.45)
108	(2743)	**B52**	120	(0.53)	2.160	(54.86)	25	(0.11)	17	(0.07)
		B52A	338	(1.50)	1.267	(32.18)	120	(0.53)	80	(0.35)
120	(3048)	**B52**	108	(0.48)	2.667	(67.74)	20	(0.09)	13	(0.06)
		B52A	304	(.135)	1.564	(39.72)	97	(0.43)	65	(0.29)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Column Loading

Unbraced Height In.	Unbraced Height mm	Channel Style	Max. Column Loading K = .80 Loaded@ C.G. Lbs.	Max. Column Loading K = .80 Loaded@ C.G. kN	Max. Column Loading K = .80 Loaded@ Slot Face Lbs.	Max. Column Loading K = .80 Loaded@ Slot Face kN	Max. Column Loading (Loaded @ C.G.) K = .65 Lbs.	K = .65 kN	K = 1.0 Lbs.	K = 1.0 kN	K = 1.2 Lbs.	K = 1.2 kN
12	(305)	**B52**	8407	(37.36)	3162	(14.06)	8543	(38.00)	8205	(36.50)	7989	(35.54)
		B52A	19160	(85.23)	5290	(23.53)	19425	(86.41)	18777	(83.52)	18363	(81.68)
24	(609)	**B52**	7519	(33.44)	2755	(12.25)	7879	(35.05)	6521	(29.01)	5397	(24.01)
		B52A	17444	(77.59)	4955	(22.04)	18144	(80.71)	16412	(73.00)	15275	(67.94)
36	(914)	**B52**	5397	(24.01)	2152	(9.57)	6653	(29.59)	3616	(16.08)	2511	(11.17)
		B52A	15275	(67.94)	4496	(20.00)	16547	(73.60)	13376	(59.50)	11243	(50.01)
48	(1219)	**B52**	3178	(14.13)	1560	(6.94)	4785	(21.28)	2034	(9.05)	1412**	(6.28)
		B52A	12692	(56.46)	3963	(17.63)	14667	(65.24)	9683	(43.07)	6780	(30.16)
60	(1524)	**B52**	2034	(9.05)	1159	(5.15)	3081	(13.70)	1302**	(5.79)	904**	(4.02)
		B52A	9683	(43.07)	3383	(15.05)	12516	(55.67)	6248	(27.79)	4339	(19.30)
72	(1829)	**B52**	1412**	(6.28)	891	(3.96)	2139	(9.51)	904**	(4.02)	–	–
		B52A	6780	(30.16)	2799	(12.45)	10084	(44.85)	4339	(19.30)	3013	(13.42)
84	(2133)	**B52**	1038**	(4.62)	704	(3.13)	1572	(6.99)	664**	(2.95)	–	–
		B52A	4981	(22.15)	2337	(10.39)	7545	(33.56)	3188	(14.18)	2214**	(9.85)
96	(2438)	**B52**	794**	(3.53)	570	(2.53)	1203**	(5.35)	–	–	–	–
		B52A	3814	(16.96)	1973	(8.77)	5777	(25.70)	2441**	(10.86)	1695**	(7.54)
108	(2743)	**B52**	-	-	470	(2.09)	951**	(4.23)	–	–	–	–
		B52A	3013	(13.40)	1684	(7.49)	4564	(20.30)	1928**	(8.57)	1339**	(5.95)
120	(3048)	**B52**	-	-	394	(1.75)	770**	(3.42)	–	–	–	–
		B52A	2441**	(10.86)	1452	(6.46)	3697	(16.44)	1562**	(6.95)	–	–

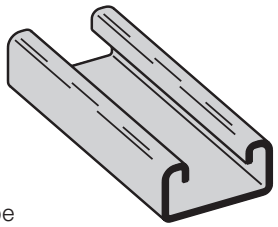
**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

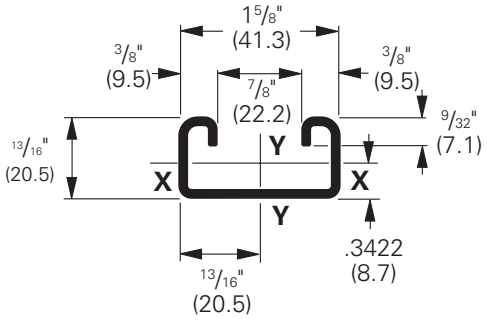
Channel & Combinations

Reference page 48 for general fitting and standard finish specifications.

B54

- Thickness: 14 Gauge (1.9 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Hot-Dipped Galvanized, Stainless Steel Type 304 or 316, Aluminum
- Weight: .97 Lbs./Ft. (1.44 kg/m)

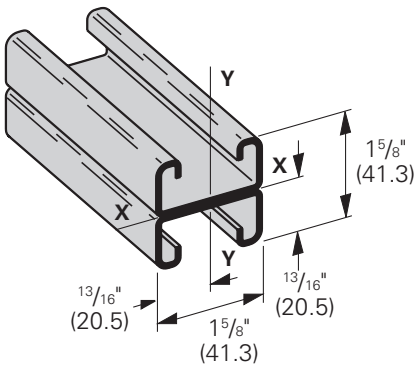




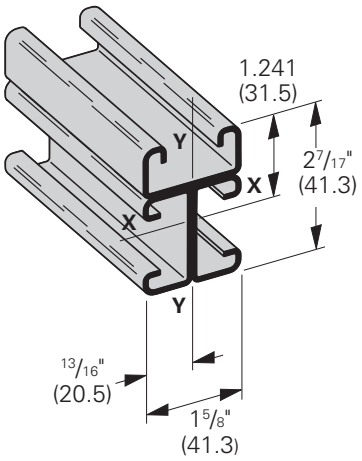
Note:
Aluminum loading, for B54 & B54A, can be determined by multiplying load data times a factor of 0.38

Section Properties			X - X Axis			Y - Y Axis		
Channel	Weight lbs./ft. kg/m	Areas of Section sq. in. cm²	Momentof Inertia (I) in.⁴ cm⁴	Section Modulus (S) in.³ cm³	Radius of Gyration (r) in. cm	Moment of Inertia (I) in.⁴ cm⁴	Section Modulus (S) in.³ cm³	Radius of Gyration (r) in. cm
B54	1.016 (1.51)	.299 (1.93)	.0263 (1.09)	.0560 (.92)	.297 (.75)	.1106 (4.60)	.1361 (2.23)	.608 (1.55)
B54A	2.032 (3.02)	.598 (3.86)	.1226 (5.10)	.1510 (2.47)	.453 (1.15)	.2212 (9.12)	.2722 (4.46)	.608 (1.55)

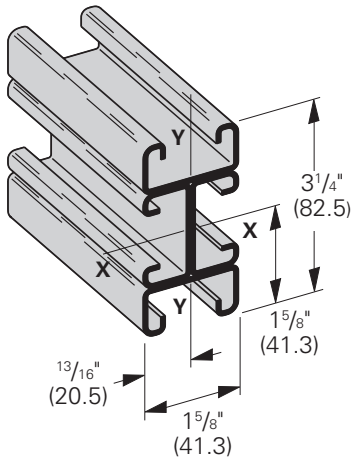
Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



B54A
Wt. 1.94 Lbs./Ft. (2.89 kg/m)



B54B3
Wt. 2.91 Lbs./Ft. (4.33 kg/m)



B54B4
Wt. 3.88 Lbs./Ft. (5.77 kg/m)

Channel & Combinations

Reference page 48 for general fitting and standard finish specifications.

Beam Loading

Beam Span In.	Beam Span mm	Channel Style	Uniform Load and Deflection Lbs.	Uniform Load and Deflection kN	Uniform Load and Deflection In.	Uniform Load and Deflection mm	Uniform Load @ Deflection = 1/240 Span Lbs.	Uniform Load @ Deflection = 1/240 Span kN	Uniform Load @ Deflection = 1/360 Span Lbs.	Uniform Load @ Deflection = 1/360 Span kN
12	(305)	**B54**	870	(3.87)	.027	(.68)	870	(3.87)	870	(3.87)
		B54A	870*	(3.87)	.005	(.13)	870*	(3.87)	870*	(3.87)
24	(609)	**B54**	465	(2.07)	.108	(2.74)	430	(1.91)	287	(1.27)
		B54A	870*	(3.87)	.043	(1.09)	870*	(3.87)	870*	(3.87)
36	(914)	**B54**	310	(1.38)	.243	(6.17)	191	(0.85)	127	(0.56)
		B54A	832	(3.70)	.141	(3.58)	832	(3.70)	591	(2.63)
48	(1219)	**B54**	233	(1.03)	.432	(10.97)	108	(0.48)	72	(0.32)
		B54A	624	(2.77)	.250	(6.35)	499	(2.22)	332	(1.48)
60	(1524)	**B54**	186	(0.83)	.676	(17.17)	69	(0.31)	46	(0.20)
		B54A	499	(2.22)	.391	(9.93)	319	(1.42)	213	(0.95)
72	(1829)	**B54**	155	(0.69)	.973	(24.71)	48	(0.21)	32	(0.14)
		B54A	416	(1.85)	.563	(14.30)	222	(0.99)	148	(0.66)
84	(2133)	**B54**	133	(0.59)	1.324	(33.63)	35	(0.15)	23	(0.10)
		B54A	357	(1.59)	.766	(19.45)	163	(0.72)	109	(0.48)
96	(2438)	**B54**	116	(0.51)	1.730	(43.94)	27	(0.12)	18	(0.08)
		B54A	312	(1.39)	1.001	(25.42)	125	(0.55)	83	(0.37)
108	(2743)	**B54**	103	(0.46)	2.189	(55.60)	21	(0.09)	14	(0.06)
		B54A	277	(1.23)	1.267	(32.18)	98	(0.43)	66	(0.29)
120	(3048)	**B54**	93	(0.41)	2.703	(68.65)	17	(0.07)	11	(0.05)
		B54A	250	(1.11)	1.564	(39.72)	80	(0.35)	53	(0.23)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Column Loading

Unbraced Height In.	Unbraced Height mm	Channel Style	Max. Column Loading K = .80 Loaded@ C.G. Lbs.	Max. Column Loading K = .80 Loaded@ C.G. kN	Max. Column Loading K = .80 Loaded@ Slot Face Lbs.	Max. Column Loading K = .80 Loaded@ Slot Face kN	Max. Column Loading (Loaded @ C.G.) K = .65 Lbs.	K = .65 kN	K = 1.0 Lbs.	K = 1.0 kN	K = 1.2 Lbs.	K = 1.2 kN
12	(305)	**B54**	6186	(27.51)	2586	(11.50)	6284	(27.95)	6032	(26.83)	5857	(26.05)
		B54A	12763	(56.77)	4060	(18.06)	12835	(57.09)	12645	(56.25)	12501	(55.61)
24	(609)	**B54**	5464	(24.30)	2254	(10.02)	5763	(25.63)	4968	(22.10)	4300	(19.13)
		B54A	12135	(53.98)	3857	(17.16)	12420	(55.25)	11663	(51.88)	11087	(49.32)
36	(914)	**B54**	4300	(19.13)	1816	(8.08)	5043	(22.43)	3076	(13.68)	2136	(9.50)
		B54A	11087	(49.32)	3549	(15.79)	11728	(52.17)	10026	(44.60)	8729	(38.83)
48	(1219)	**B54**	2703	(12.02)	1341	(5.96)	3920	(17.44)	1730	(7.69)	1201	(5.34)
		B54A	9620	(42.79)	3169	(14.09)	10759	(47.86)	7734	(34.40)	5571	(24.78)
60	(1524)	**B54**	1730	(7.69)	995	(4.42)	2621	(11.66)	1107**	(4.92)	769**	(3.42)
		B54A	7734	(34.40)	2745	(12.21)	9514	(42.32)	5134	(22.84)	3566	(15.86)
72	(1829)	**B54**	1201	(5.34)	763	(3.39)	1820	(8.09)	769**	(3.42)	534**	(2.37)
		B54A	5571	(24.78)	2291	(10.19)	7992	(35.50)	3566	(15.86)	2476	(11.01)
84	(2133)	**B54**	883**	(3.93)	603	(2.68)	1337	(5.95)	565**	(2.51)	–	–
		B54A	4093	(18.20)	1913	(8.51)	6200	(27.58)	2620	(11.65)	1819**	(8.09)
96	(2438)	**B54**	676**	(3.01)	487	(2.16)	1024**	(4.55)	–	–	–	–
		B54A	3134	(13.94)	1616	(7.19)	4747	(21.11)	2006**	(8.92)	1393**	(6.19)
108	(2743)	**B54**	534**	(2..37)	401	(1.78)	809**	(3.60)	–	–	–	–
		B54A	2476	(11.01)	1380	(6.14)	3751	(16.68)	1585**	(7.05)	1100**	(4.89)
120	(3048)	**B54**	–	–	336	(1.49)	655**	(2.91)	–	–	–	–
		B54A	2006**	(8.92)	1190	(5.29)	3038	(13.51)	1284**	(5.71)	–	–

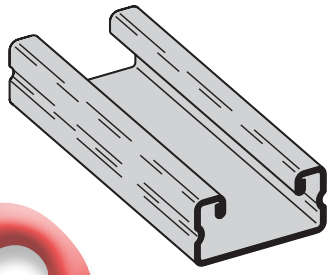
**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

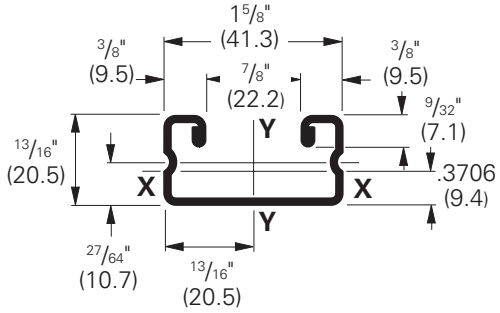
Reference page 48 for general fitting and standard finish specifications.

B56

- Thickness: 16 Gauge (1.5 mm)
- Standard lengths: 10' (3.05 m) & 20' (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized, Hot-Dipped Galvanized
- Weight: .85 Lbs./Ft. (1.26 kg/m)

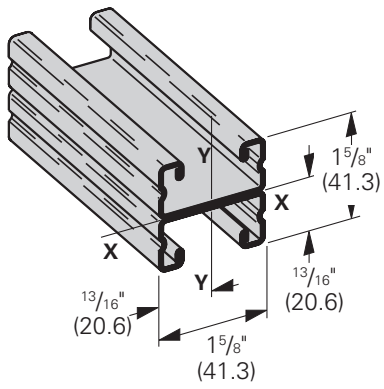
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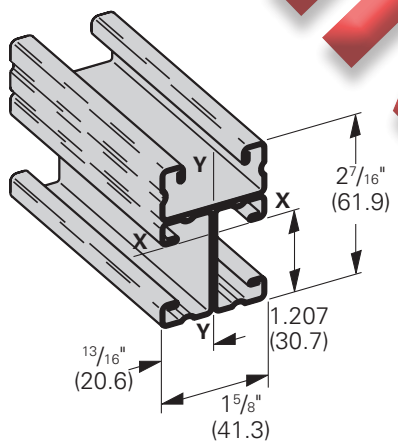


Section Properties				X - X Axis			Y - Y Axis		
Channel	Weight lbs./ft.	kg/m	Areas of Section sq. in.	cm²	Momentof Inertia (I) in.⁴	cm⁴	Section Modulus (S) in.³	cm³	Radius of Gyration (r) in.	cm	Moment of Inertia (I) in.⁴	cm⁴	Section Modulus (S) in.³	cm³	Radius of Gyration (r) in.	cm
B56	.894	(1.33)	.263	(1.70)	.0241	(1.00)	.0546	(.89)	.303	(.77)	.0966	(4.02)	.1189	(1.95)	.606	(1.54)
B56A	1.789	(2.66)	.526	(3.39)	.1205	(5.02)	.1484	(2.43)	.479	(1.22)	.1931	(8.04)	.2377	(3.89)	.606	(1.54)

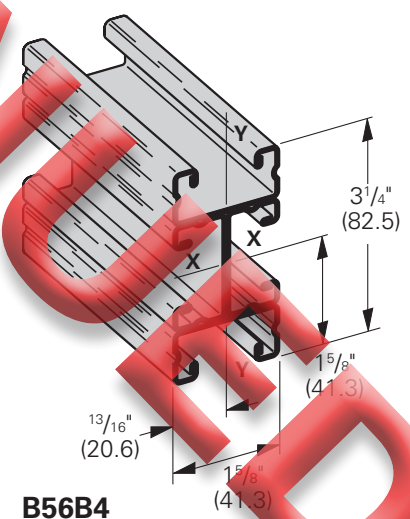
Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.



B56A
Wt. 1.70 Lbs./Ft. (2.53 kg/m)



B56B3
Wt. 2.55 Lbs./Ft. (3.79 kg/m)



B56B4
Wt. 3.40 Lbs./Ft. (5.06 kg/m)

Channel & Combinations

Reference page 48 for general fitting and standard finish specifications.

Beam Loading

Beam Span In.	Beam Span mm	Channel Style	Uniform Load and Deflection Lbs.	kN	In.	mm	Uniform Load @ Deflection = 1/240 Span Lbs.	kN	1/360 Span Lbs.	kN
12	(305)	B56	610	(2.73)	.027	(.68)	610	(2.71)	610	(2.71)
		B56A	610*	(2.71)	.004	(.10)	610*	(2.71)	610*	(2.71)
24	(609)	B56	405	(1.80)	.109	(2.77)	372	(1.65)	248	(1.10)
		B56A	610*	(2.71)	.035	(.89)	610*	(2.71)	610*	(2.71)
36	(914)	B56	270	(1.20)	.245	(6.22)	165	(0.73)	110	(0.49)
		B56A	610*	(2.71)	.121	(3.07)	610*	(2.71)	502	(2.23)
48	(1219)	B56	202	(0.90)	.435	(11.05)	93	(0.41)	62	(0.27)
		B56A	530	(2.36)	.250	(6.35)	423	(1.88)	282	(1.70)
60	(1524)	B56	162	(0.72)	.680	(17.27)	59	(0.26)	40	(0.18)
		B56A	424	(1.88)	.391	(9.93)	271	(1.20)	181	(0.80)
72	(1829)	B56	135	(0.60)	.980	(24.89)	41	(0.18)	28	(0.12)
		B56A	353	(1.57)	.563	(14.30)	188	(0.83)	125	(0.55)
84	(2133)	B56	116	(0.51)	1.334	(33.88)	30	(0.13)	20	(0.09)
		B56A	303	(1.35)	.766	(19.45)	138	(0.61)	92	(0.41)
96	(2438)	B56	101	(0.45)	1.742	(44.24)	23	(0.10)	15	(0.07)
		B56A	265	(1.18)	1.001	(25.42)	106	(0.47)	71	(0.31)
108	(2743)	B56	90	(0.40)	2.205	(56.01)	18	(0.08)	12	(0.05)
		B56A	236	(1.05)	1.267	(32.18)	84	(0.37)	56	(0.25)
120	(3048)	B56	81	(0.36)	2.722	(69.14)	15	(0.07)	10	(0.04)
		B56A	212	(0.94)	1.564	(39.72)	68	(0.30)	45	(0.20)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Column Loading

Unbraced Height In.	Unbraced Height mm	Channel Style	Max. Column Loading K = .80 Loaded@ C.G. Lbs.	kN	Loaded@ Slot Face Lbs.	kN	Max. Column Loading (Loaded @ C.G.) K = .65 Lbs.	kN	K = 1.0 Lbs.	kN	K = 1.2 Lbs.	kN
12	(305)	B56	4968	(22.10)	2182	(9.70)	5044	(22.44)	4845	(21.55)	4702	(20.91)
		B56A	10237	(45.53)	3365	(14.97)	10291	(45.77)	10148	(45.14)	10039	(44.65)
24	(609)	B56	4367	(19.42)	1903	(8.46)	4624	(20.57)	3985	(17.72)	3572	(15.89)
		B56A	9762	(43.42)	3202	(14.24)	9977	(44.38)	9405	(41.83)	8969	(39.89)
36	(914)	B56	3572	(15.89)	1557	(6.92)	4034	(17.94)	2658	(11.82)	1845	(8.21)
		B56A	8969	(39.89)	2955	(13.14)	9454	(42.05)	8167	(36.33)	7186	(31.96)
48	(1219)	B56	2335	(10.38)	1164	(5.18)	3290	(14.63)	1495	(6.65)	1038	(4.62)
		B56A	7860	(34.96)	2649	(11.78)	8722	(38.80)	6434	(28.62)	4731	(21.04)
60	(1524)	B56	1495	(6.65)	862	(3.83)	2264	(10.07)	957	(4.26)	664**	(2.95)
		B56A	6434	(28.62)	2307	(10.26)	7780	(34.61)	4360	(19.39)	3028	(13.47)
72	(1829)	B56	1038	(4.62)	661	(2.94)	1572	(6.99)	664**	(2.95)	461**	(2.05)
		B56A	4731	(21.04)	1937	(8.61)	6629	(29.49)	3028	(13.47)	2103	(9.35)
84	(2133)	B56	763**	(3.39)	522	(2.32)	1155	(5.14)	488**	(2.17)	–	–
		B56A	3476	(15.46)	1619	(7.20)	5269	(23.44)	2224	(9.89)	1545**	(6.87)
96	(2438)	B56	584**	(2.60)	422	(1.88)	884**	(3.93)	–	–	–	–
		B56A	2661	(11.84)	1368	(6.08)	4031	(17.93)	1703**	(7.57)	1183**	(5.26)
108	(2743)	B56	461**	(2.05)	348	(1.55)	699**	(3.11)	–	–	–	–
		B56A	2103	(9.35)	1169	(5.20)	3185	(14.17)	1346**	(5.99)	934**	(4.15)
120	(3048)	B56	–	–	291	(1.29)	566**	(2.42)	–	–	–	–
		B56A	1703**	(7.57)	1008	(4.48)	2580	(11.47)	1090**	(4.85)	–	–

**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

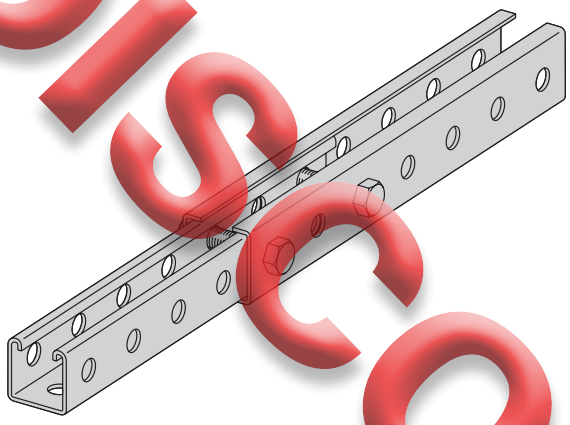
DISCONTINUED

Reference page 48 for general fitting and standard finish specifications.

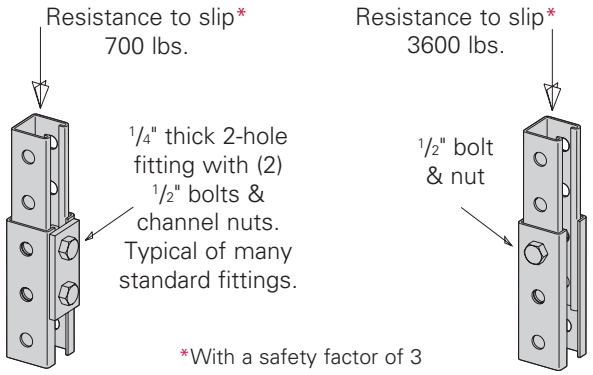
BTS22TH

- Can be secured at any point of system
- Order BTS22TH & B22TH separately
- Thickness: 12 Gauge (2.6 mm)
- Standard lengths: 10' (3.05 m)
- Standard finishes: DURA GREEN™, Yellow Zinc Dichromate, Hot-Dipped Galvanized

DISCONTINUED



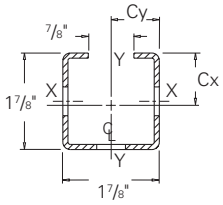
Slip Load Data



*With a safety factor of 3

BTS22TH
Telescoping Strut

Fits over all 1 5/8" x 1 5/8" channels 9/16" holes on 1 7/8" centers 12 gauge material thickness

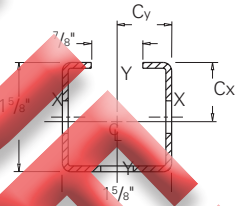


Channel	Weight lbs./ft.	Area In²	X-X Axis Cx In	X-X Axis Ix In⁴	X-X Axis Sx In³	X-X Axis rx In	Y-Y Axis Cy In	Y-Y Axis Iy In⁴	Y-Y Axis Sy In³	Y-Y Axis ry In
BTS22TH	1.934	0.4578	1.0009	0.2525	0.2523	0.7426	0.9375	0.2757	0.2941	0.7761

Section properties are based on nominal metal thickness, and overall dimensions.

B22TH
Three Hole Strut

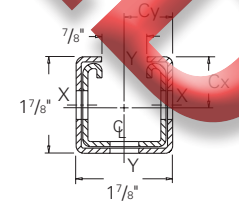
9/16" holes on 1 7/8" centers 12 gauge material thickness



Channel	Weight lbs./ft.	Area In²	X-X Axis Cx In	X-X Axis Ix In⁴	X-X Axis Sx In³	X-X Axis rx In	Y-Y Axis Cy In	Y-Y Axis Iy In⁴	Y-Y Axis Sy In³	Y-Y Axis ry In
B22TH	1.760	0.3863	0.8245	0.1596	0.1936	0.6400	0.8125	0.1719	0.2116	0.6642

Section properties are based on nominal metal thickness, and overall dimensions.

Combination of BTS22TH & B22TH



Channel Combination	Weight lbs./ft.	Area In²	X-X Axis Cx In	X-X Axis Ix In⁴	X-X Axis Sx In³	X-X Axis rx In	Y-Y Axis Cy In	Y-Y Axis Iy In⁴	Y-Y Axis Sy In³	Y-Y Axis ry In
BTS22TH/B22TH	3.597	0.8474	0.9773	0.4126	0.4222	0.6978	0.9375	0.4476	0.4774	0.7268

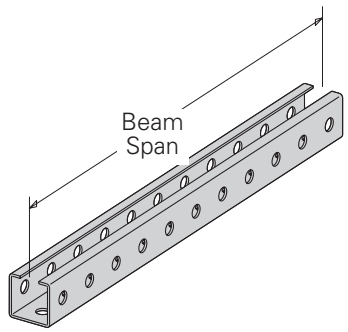
Section properties are based on nominal metal thickness, and overall dimensions.

Reference page 48 for general fitting and standard finish specifications.

Beam Loading Data

B22TH

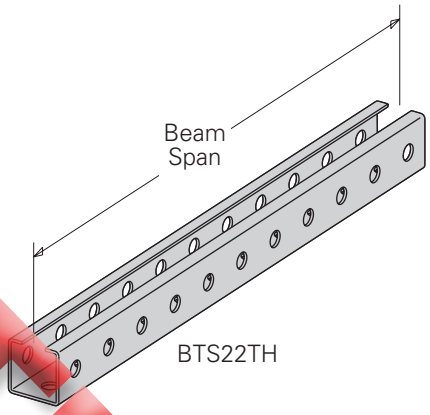
Beam Span in	Beam Load Data x-x Axis: Allowable Load lbs*	Resulting Deflection in	Allowable Load @ Deflection=1/240 Span Lbs.	kN
12	2225	0.015	3225	(14.34)
24	1610	0.061	1610	(7.16)
36	1071	0.136	1071	(4.76)
48	800	0.243	658	(2.92)
60	637	0.379	417	(1.85)
72	528	0.546	286	(1.27)
84	449	0.743	206	(0.91)
96	390	0.970	153	(0.68)
108	344	1.228	116	(0.51)
120	306	1.516	90	(0.40)



B22TH

BTS22TH

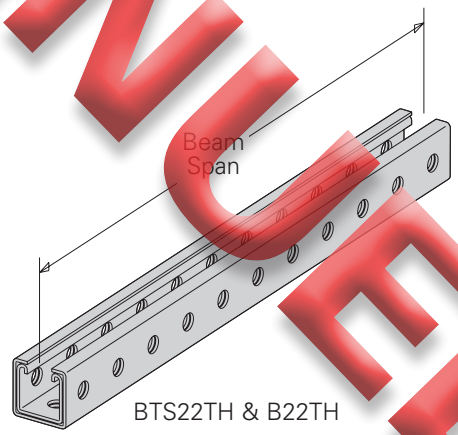
Beam Span in	Beam Load Data x-x Axis: Allowable Load lbs*	Resulting Deflection in	Allowable Load @ Deflection=1/240 Span Lbs.	kN
12	4203	0.012	4203	(18.69)
24	2099	0.050	2099	(9.33)
36	1396	0.112	1396	(6.21)
48	1044	0.200	1044	(4.64)
60	831	0.312	664	(2.95)
72	689	0.450	456	(2.03)
84	587	0.612	330	(1.48)
96	510	0.799	248	(1.10)
108	450	1.012	190	(0.84)
120	401	1.249	149	(0.66)



BTS22TH

BTS22TH & B22TH
Telescoping Members of Equal Length

Beam Span in	Beam Load Data x-x Axis: Allowable Load lbs*	Resulting Deflection in	Allowable Load @ Deflection=1/240 Span Lbs.	kN
12	7033	0.013	7033	(31.28)
24	3511	0.051	3511	(15.62)
36	2335	0.115	2335	(10.38)
48	1745	0.205	1705	(7.58)
60	1389	0.320	1082	(4.81)
72	1151	0.460	742	(3.30)
84	980	0.627	536	(2.38)
96	851	0.819	401	(1.78)
108	749	1.036	307	(1.36)
120	668	1.279	239	(1.06)



BTS22TH & B22TH

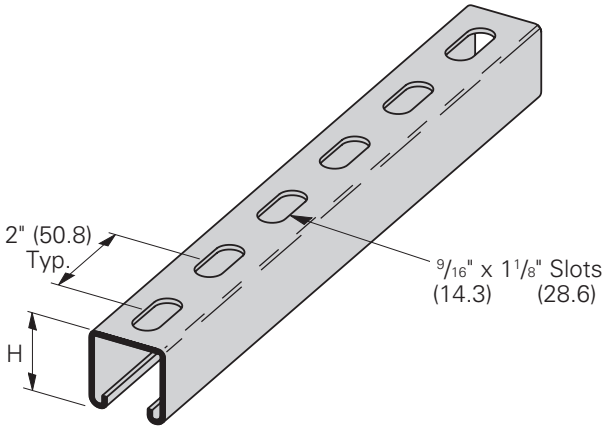
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*Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) with adequate lateral bracing (see page 12 for further explanation). To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8.

Reference page 48 for general fitting and standard finish specifications.

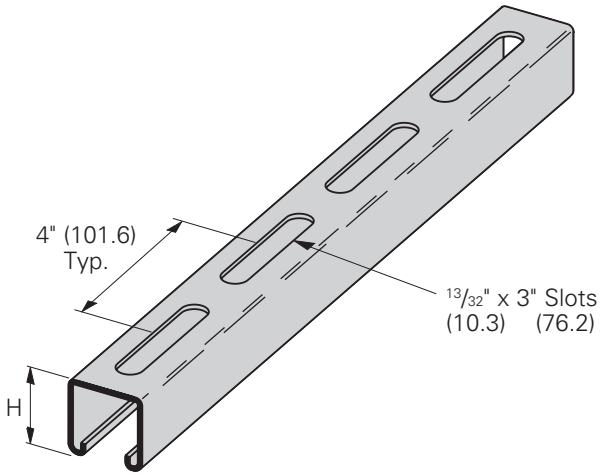
B11SH thru B56SH
SH Type Channel
• For beam loads use 90% of Channel Loading Chart

Part No.	Thickness	Height H In.	Height H mm	Weight Lbs./Ft.	Weight kg/m
B11SH	12 Ga. (2.6)	3 1/4"	(82.5)	2.97	(4.42)
B12SH	12 Ga.(2.6)	2 7/16"	(61.9)	2.39	(3.55)
B22SH	12 Ga.(2.6)	1 5/8"	(41.3)	1.82	(2.71)
B24SH	14 Ga.(1.9)	1 5/8"	(41.3)	1.34	(1.99)
B32SH	12 Ga.(2.6)	1 3/8"	(34.9)	1.62	(2.41)
B42SH	12 Ga.(2.6)	1"	(25.4)	1.36	(2.02)
B52SH	12 Ga.(2.6)	13/16"	(20.6)	1.19	(1.77)
B54SH	14 Ga.(1.9)	13/16"	(20.6)	.91	(1.35)



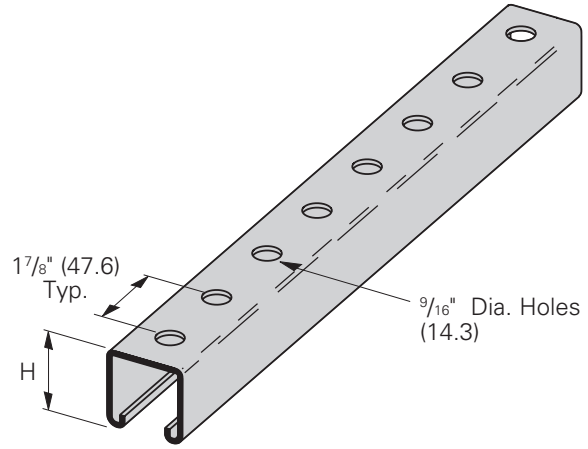
B11S thru B56S
S Type Channel
• For beam loads use 90% of Channel Loading Chart

Part No.	Thickness	Height H In.	Height H mm	Weight Lbs./Ft.	Weight kg/m
B11S	12 Ga. (2.6)	3 1/4"	(82.5)	2.94	(4.37)
B12S	12 Ga.(2.6)	2 7/16"	(61.9)	2.36	(3.51)
B22S	12 Ga.(2.6)	1 5/8"	(41.3)	1.79	(2.66)
B24S	14 Ga.(1.9)	1 5/8"	(41.3)	1.32	(1.96)
B32S	12 Ga.(2.6)	1 3/8"	(34.9)	1.59	(2.36)
B42S	12 Ga.(2.6)	1"	(25.4)	1.33	(1.98)
B52S	12 Ga.(2.6)	13/16"	(20.6)	1.16	(1.72)
B54S	14 Ga.(1.9)	13/16"	(20.6)	.89	(1.32)



B11H17/8 thru B56H17/8
H17/8 Type Channel
• For beam loads use 90% of Channel Loading Chart

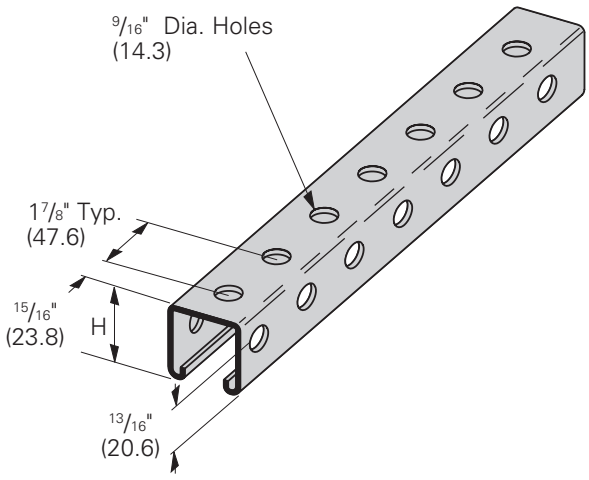
Part No.	Thickness	Height H In.	Height H mm	Weight Lbs./Ft.	Weight kg/m
B11H17/8	12 Ga. (2.6)	3 1/4"	(82.5)	3.00	(4.46)
B12H17/8	12 Ga.(2.6)	2 7/16"	(61.9)	2.42	(3.60)
B22H17/8	12 Ga.(2.6)	1 5/8"	(41.3)	1.85	(2.75)
B24H17/8	14 Ga.(1.9)	1 5/8"	(41.3)	1.36	(2.02)
B32H17/8	12 Ga.(2.6)	1 3/8"	(34.9)	1.65	(2.45)
B42H17/8	12 Ga.(2.6)	1"	(25.4)	1.39	(2.07)
B52H17/8	12 Ga.(2.6)	13/16"	(20.6)	1.22	(1.81)
B54H17/8	14 Ga.(1.9)	13/16"	(20.6)	.93	(1.38)



Reference page 48 for general fitting and standard finish specifications.

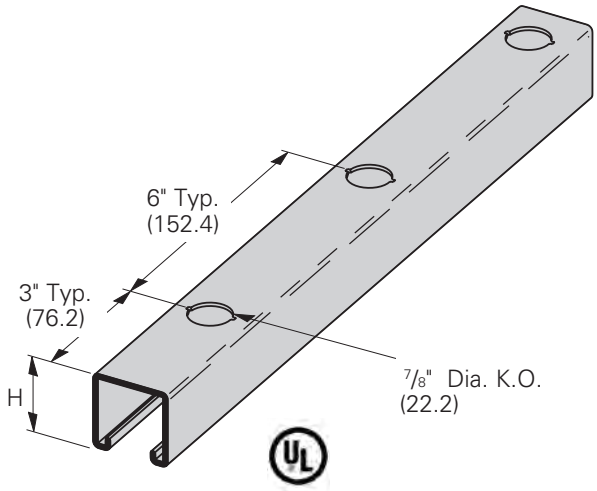
B22TH
TH Type Channel
• For beam loads use 90% of Channel Loading Chart

Part No.	Thickness	Height H In.	mm	Weight Lbs./Ft.	kg/m
B22TH	12 Ga.(2.6)	1 5/8"	(41.3)	1.76	(2.62)



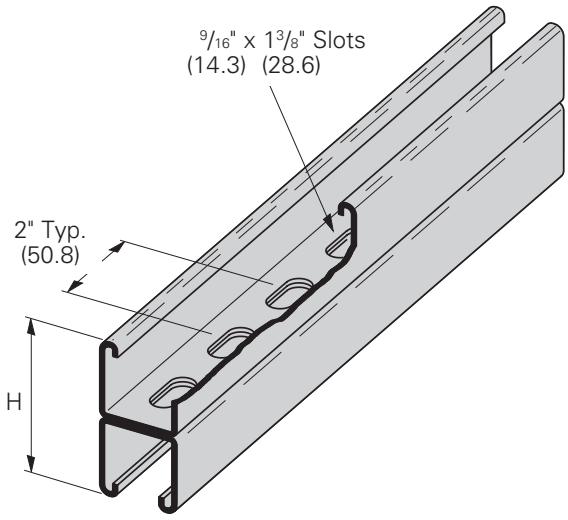
B11KO6 thru B56KO6
KO6 Type Knockout Channel
• For beam loads use 90% of Channel Loading Chart

Part No.	Thickness	Height H In.	mm	Weight Lbs./Ft.	kg/m
B11KO6	12 Ga. (2.6)	3 1/4"	(82.5)	3.05	(4.54)
B12KO6	12 Ga.(2.6)	2 7/16"	(61.9)	2.47	(3.67)
B22KO6	12 Ga.(2.6)	1 5/8"	(41.3)	1.90	(2.83)
B24KO6	14 Ga.(1.9)	1 5/8"	(41.3)	1.40	(2.08)
B32KO6	12 Ga.(2.6)	1 3/8"	(34.9)	1.70	(2.53)
B42KO6	12 Ga.(2.6)	1"	(25.4)	1.44	(2.14)
B52KO6	12 Ga.(2.6)	13/16"	(20.6)	1.27	(1.89)
B54KO6	14 Ga.(1.9)	13/16"	(20.6)	.97	(1.44)



B22SHA
Back to Back SH Type Channel
• For beam loads use 90% of Channel Loading Chart

Part No.	Thickness	Height H In.	mm	Weight Lbs./Ft.	kg/m
B22SHA	12 Ga.(2.6)	3 1/4"	(82.5)	3.64	(5.42)
B52SHA	12 Ga.(2.6)	1 5/8"	(41.3)	2.38	(1.77)
B54SHA	14 Ga.(1.9)	1 5/8"	(41.3)	1.82	(1.35)

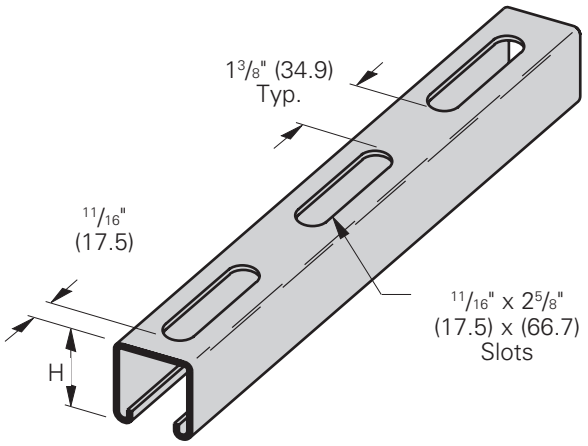


Reference page 48 for general fitting and standard finish specifications.

B11S58 thru B56S58
S58 Type Channel

• For beam loads use 90% of Channel Loading Chart

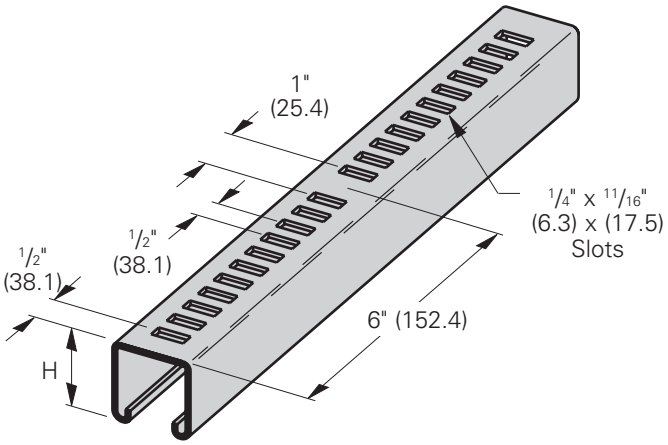
Part No.	Thickness	Height H In.	Height H mm	Weight Lbs./Ft.	Weight kg/m
B11S58	12 Ga. (2.6)	3 1/4"	(82.5)	2.94	(4.37)
B12S58	12 Ga.(2.6)	2 7/16"	(61.9)	2.36	(3.51)
B22S58	12 Ga.(2.6)	1 5/8"	(41.3)	1.79	(2.66)
B24S58	14 Ga.(1.9)	1 5/8"	(41.3)	1.32	(1.96)
B32S58	12 Ga.(2.6)	1 3/8"	(34.9)	1.59	(2.36)
B42S58	12 Ga.(2.6)	1"	(25.4)	1.33	(1.98)
B52S58	12 Ga.(2.6)	13/16"	(20.6)	1.16	(1.72)
B54S58	14 Ga.(1.9)	13/16"	(20.6)	.89	(1.32)



B22M thru B54M
M (Marine Rung) Type Channel

• For beam loads use 90% of Channel Loading Chart

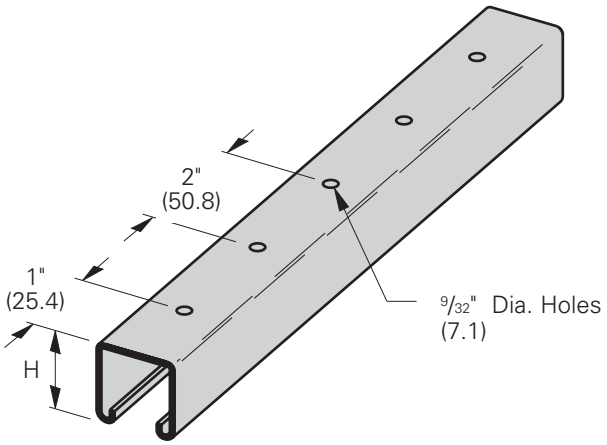
Part No.	Thickness	Height H In.	Height H mm	Weight Lbs./Ft.	Weight kg/m
B22M	12 Ga.(2.6)	1 5/8"	(41.3)	1.79	(2.66)
B24M	14 Ga.(1.9)	1 5/8"	(41.3)	1.32	(1.96)
B32M	12 Ga.(2.6)	1 3/8"	(34.9)	1.59	(2.36)
B42M	12 Ga.(2.6)	1"	(25.4)	1.33	(1.98)
B44M	14 Ga.(1.9)	1"	(25.4)	0.98	(1.46)
B52M	12 Ga.(2.6)	13/16"	(20.6)	1.16	(1.72)
B54M	14 Ga.(1.9)	13/16"	(20.6)	.89	(1.32)



B22H25 thru B56H25
H25 Type Channel

• For beam loads use 90% of Channel Loading Chart

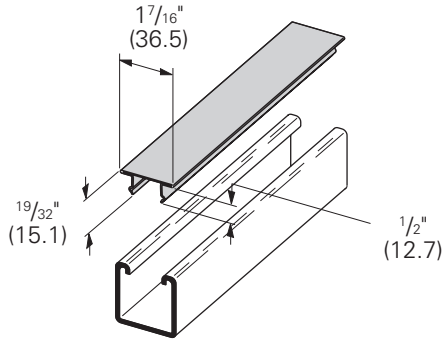
Part No.	Thickness	Height H In.	Height H mm	Weight Lbs./Ft.	Weight kg/m
B22H25	12 Ga.(2.6)	1 5/8"	(41.3)	1.85	(2.75)
B24H25	14 Ga.(1.9)	1 5/8"	(41.3)	1.36	(2.02)
B32H25	12 Ga.(2.6)	1 3/8"	(34.9)	1.65	(2.45)
B42H25	12 Ga.(2.6)	1"	(25.4)	1.39	(2.07)
B52H25	12 Ga.(2.6)	13/16"	(20.6)	1.22	(1.81)
B54H25	14 Ga.(1.9)	13/16"	(20.6)	.93	(1.38)



Reference page 48 for general fitting and standard finish specifications.

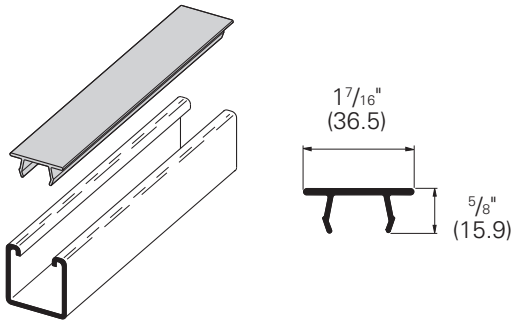
B217-20
Snap Closure Strip for All 1⅝" (41.3) Wide Channels

- Refer to Raceway Fill Chart pages 278-279
- Material: 20 Gauge (.9)
- Standard finishes: GRN, GALV, YZN
- Standard length: 120" (3.05m)
- Wt./CFT 36 Lbs. (16.3 kg)



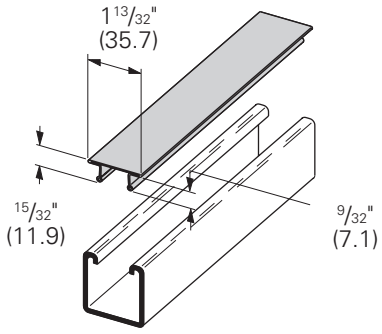
B217P
Plastic Snap Closure Strip for All 1⅝" (41.3) Wide Channels

- Refer to Raceway Fill Chart pages 278-279
- Standard finishes: Green (GRN) or Gray (GRY) Plastic
- Standard length: 120" (3.05m)
- Wt./CFT 9.2 Lbs. (4.2 kg)



B217-24
Snap Closure Strip for All 1⅝" (41.3) Wide Channels

- Refer to Raceway Fill Chart pages 278-279
- For use with 7 or fewer conductors no larger than #12 AWG
- Material: 24 Gauge (.6)
- Standard finishes: GRN, GALV, YZN
- Standard length: 120" (3.05m)
- Wt./CFT 28 Lbs. (12.7 kg)



Touch Up Paint

- Used to touch up cut ends of channel
- Standard colors: Green for DURA GREEN™ & B999 for Zinc/Galv
- Weight: 12.5 ounce cans

Part No.	Description	Box Qty.
B999	Zinc/Galv color	1
940-674A	Dura-Green color	1



B999



940-674A

Reference page 48 for general fitting and standard finish specifications.

Hydraulic Strut Cutter

- Patented **esp*** hydraulic strut cutter easily cuts a variety of B-Line series strut profiles to size in seconds
- Produces clean cuts without burrs or sharp edges - no post processing necessary
- Lightweight, black anodized 7075-T651 aluminum frame is portable to the jobsite - 65 lbs. (29.4kg)
- Collapsible handle creates a sturdy operations platform
- 10,000psi hydraulic power source and hose with universal coupling (sold separately) required for operation
- Adjustable material rest* feeds strut sections straight into cutter
- Adjustable backstop* provides for easy production cutting
- Die sets available for cutting B22, B24, B26, B52, B54, B56 strut profiles
- Die life: thousands of cuts from a single set of blades

*requires two (2) sections of 1" OD tubing - sold separately

* **esp** (edwards strut pro) is a product logo used by Edwards Manufacturing Company

Part No.	Description	Wt./C Lbs.	kg
BHSC100	Complete esp set includes cutter, hydraulic pump & hose, material rest, backstop and the three (3) die sets listed below	173	(78.5)
	Die Sets for Channel		
BHSC100B22	B22, B24, B26, B52, B54, B56	13	(5.9)















Channel Nuts
Channel nuts are one of the main components of our strut system. It is designed to provide essential gripping power and ease during installation. Channel nuts are press formed, machined and hardened from steel which meets the requirements of ASTM A108 or ASTM A36 for our larger sizes.

Bolts, Screws, and Nuts
All bolts, screws and nuts meet the physical and chemical requirements of ASTM A307, SAE J429 or ASTM A563, and have unified inch screw threads (coarse, UNC). ISO metric threads are also available on special request.

Recommended Torque

Bolt Size	1/4"-20	5/16"-18	3/8"-16	1/2"-13
Foot/Lbs.	6	11	19	50
Nm	8	15	26	68

Bolt Size	M6x1	M8 x1.25	M10 x 1.5	M12x1.75
Nm	12	17	36	62
Foot/Lbs.	9	13	27	46

Materials & Finishes*

*Unless otherwise Noted. Refer to the product page for materials and finishes available by catalog number.

Note: Channel nuts are not available in HDG, Aluminum, or Stainless Steel Type 304

Finish Code	Finish	Specification
PLN	Plain	ASTM A108/A307 Gr. A, ASTM A563, SAE J429
ZN	Electro-Plated Zinc	ASTM B633 SC1 Type III
CZ	Chromium Zinc	ASTM F1136 Gr. 3
HDG	Hot-Dipped Galvanized	ASTM A153
SS6	Stainless Steel Type 316	MPIF 35/ASTM F593
AL	Aluminum	ASTM F468 S4

Metric
Metric dimensions are shown in parentheses. Unless Noted, all metric dimensions are in millimeters.

Note: Channel nuts and hardware are sold in full box quantities.

Standard Channel Nuts

Numbering Example: **N 7 25 - (*) WO**

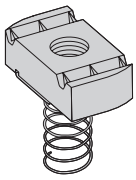
Nut Type	Channel Type	Thread Size	Stud Length	Suffix
N = Standard Nut	7 = Tall Channels	21 = #8-32	* = Specify Length of stud below for Stud Nut or Twirl Stud Nuts	WO = Without Spring
TN = Twirl-Nut™	B11	22 = #10-24		___ = Twirl-Nut or nuts with springs have blank suffix
SN = Stud Nut	B12	27 = #10-32		
STN = Stud Twirl-Nut	2 = Medium Channels	24 = 1/4"-20		
NW = Combo Nut Washer	B22	23 = 5/16"-18		
	B24	28 = 3/8"-16		
	B32	26 = 7/16"-14		
	5 = Short Channels	25 = 1/2"-13		
	B42	55 = 5/8"-11		
	B52	75 = 3/4"-10		
	B54	78 = 7/8"-9		

Stud Length
3/4 = 3/4"-
1 = 1"
1 1/4 = 1 1/4"
1 1/2 = 1 1/2"

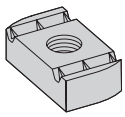
Metric Channel Nuts

Numbering Example: **BMS - 6 M**

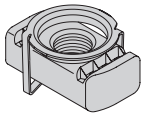
Nut Type	Metric Thread Size	Suffix
BMS = Spring Nut	3 = M3.5	S = Short Spring
BMS-D = Spring Nut (1/2" thick)	4 = M4	M = Medium Spring
BMT = Twirl-Nut	5 = M5	L = Long Spring
BMT-D = Twirl-Nut (1/2" thick)	6 = M6	___ = Twirl-Nut and nuts without springs have blank suffix
BMM = Spring Nut (Mini channel)	8 = M8	
	10 = M10	
	12 = M12	



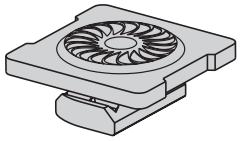
Spring Nut



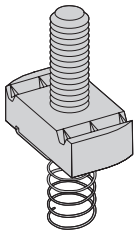
Nut without Spring



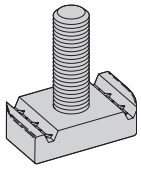
Twirl-Nut



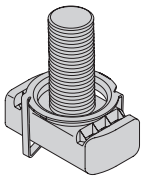
Combo Nut Washer



Stud Nut with Spring

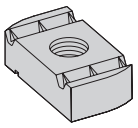


Stud Nut without Spring



Twirl Stud Nut

Reference page 78 for general fitting and standard finish specifications.



Note: See page 84 for resistance to slip & page 85 for pull-out strength.

Channel nuts and hardware are sold in full box quantities.

Nut Without Spring

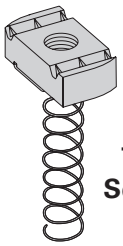
Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In.	Nut Thickness mm	Wt./C Lbs.	Wt./C kg
N221WO	#8-32	All sizes except B62 & B72	1/4"	(6.3)	7.0	(3.17)
N227WO	#10-32	All sizes except B62 & B72	1/4"	(6.3)	7.0	(3.17)
N222WO	#10-24	All sizes except B62 & B72	1/4"	(6.3)	7.0	(3.17)
N224WO	1/4-20	All sizes except B62 & B72	1/4"	(6.3)	6.7	(3.04)
N223WO	5/16-18	All sizes except B62 & B72	1/4"	(6.3)	6.7	(3.04)
N228WO	3/8-16	All sizes except B62 & B72	3/8"	(9.5)	9.3	(4.22)
N226WO	7/16-14	All sizes except B62 & B72	3/8"	(9.5)	8.8	(3.99)
N225WO	1/2-13	B11, B12, B22, B24, B32	1/2"	(12.7)	11.6	(5.26)
N525WO	1/2-13	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
N255WO	5/8-11	B11, B12, B22, B24, B32	1/2"	(12.7)	16.4	(7.44)
N555WO	5/8-11	B42, B52, B54	3/8"	(9.5)	10.2	(4.62)
N275WO	3/4-10	B11, B12, B22, B24, B32	1/2"	(12.7)	14.5	(6.58)
N575WO	3/4-10	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
N278WO	7/8-9	B11, B12, B22, B24, B32	1/2"	(12.7)	12.5	(5.67)
Metric Threads						
BMS-6	M6 x 1	All sizes except B62 & B72	1/4"	(6.3)	6.9	(3.13)
BMS-8	M8 x 1.25	All sizes except B62 & B72	1/4"	(6.3)	6.7	(3.04)
BMS-10	M10 x 1.5	All sizes except B62 & B72	3/8"	(9.5)	9.6	(4.35)
BMS-12	M12 x 1.75	All sizes except B62 & B72	3/8"	(9.5)	9.2	(4.17)
BMS-D-12	M12 x 1.75	B11, B12, B22, B24, B32	1/2"	(12.7)	12.2	(5.53)

Note: For mini channel nut information see page 245.

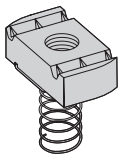
Reference page 78 for general fitting and standard finish specifications.

Note: See page 84 for resistance to slip & page 85 for pull-out strength.

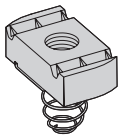
Channel nuts and hardware are sold in full box quantities.



700 Series



200 Series



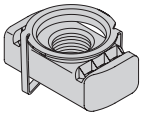
500 Series

Spring Nut

Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In.	Nut Thickness mm	Wt./C Lbs.	Wt./C kg
N721	#8-32	B11 & B12	1/4"	(6.3)	7.0	(3.17)
N221	#8-32	B22, B24, B32	1/4"	(6.3)	7.0	(3.17)
N521	#8-32	B42, B52, B54	1/4"	(6.3)	7.0	(3.17)
N727	#10-32	B11 & B12	1/4"	(6.3)	7.0	(3.17)
N227	#10-32	B22, B24, B32	1/4"	(6.3)	7.0	(3.17)
N527	#10-32	B42, B52, B54	1/4"	(6.3)	7.0	(3.17)
N722	#10-24	B11 & B12	1/4"	(6.3)	7.0	(3.17)
N222	#10-24	B22, B24, B32	1/4"	(6.3)	7.0	(3.17)
N522	#10-24	B42, B52, B54	1/4"	(6.3)	7.0	(3.17)
N724	1/4-20	B11 & B12	1/4"	(6.3)	6.7	(3.04)
N224	1/4-20	B22, B24, B32	1/4"	(6.3)	6.7	(3.04)
N524	1/4-20	B42, B52, B54	1/4"	(6.3)	6.7	(3.04)
N723	5/16-18	B11 & B12	1/4"	(6.3)	6.7	(3.04)
N223	5/16-18	B22, B24, B32	1/4"	(6.3)	6.7	(3.04)
N523	5/16-18	B42, B52, B54	1/4"	(6.3)	6.7	(3.04)
N728	3/8-16	B11 & B12	3/8"	(9.5)	9.3	(4.22)
N228	3/8-16	B22, B24, B32	3/8"	(9.5)	9.3	(4.22)
N528	3/8-16	B42, B52, B54	3/8"	(9.5)	9.3	(4.22)
N726	7/16-14	B11 & B12	3/8"	(9.5)	8.8	(3.99)
N226	7/16-14	B22, B24, B32	3/8"	(9.5)	8.8	(3.99)
N526	7/16-14	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
N725	1/2-13	B11 & B12	1/2"	(12.7)	11.6	(5.26)
N225	1/2-13	B22, B24, B32	1/2"	(12.7)	11.6	(5.26)
N525	1/2-13	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
N755	5/8-11	B11 & B12	1/2"	(12.7)	16.4	(7.44)
N255	5/8-11	B22, B24, B32	1/2"	(12.7)	16.4	(7.44)
N555	5/8-11	B42, B52, B54	3/8"	(9.5)	10.2	(4.62)
N775	3/4-10	B11 & B12	1/2"	(12.7)	14.5	(6.58)
N275	3/4-10	B22, B24, B32	1/2"	(12.7)	14.5	(6.58)
N575	3/4-10	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
N778	7/8-9	B11 & B12	1/2"	(12.7)	12.5	(5.67)
N278	7/8-9	B22, B24, B32	1/2"	(12.7)	12.5	(5.67)
Metric Threads						
BMS-6L	M6 x 1	B11 & B12	1/4"	(6.3)	6.9	(3.13)
BMS-6M	M6 x 1	B22, B24, B32	1/4"	(6.3)	6.9	(3.13)
BMS-6S	M6 x 1	B42, B52, B54	1/4"	(6.3)	6.9	(3.13)
BMS-8L	M8 x 1.25	B11 & B12	1/4"	(6.3)	6.7	(3.04)
BMS-8M	M8 x 1.25	B22, B24, B32	1/4"	(6.3)	6.7	(3.04)
BMS-8S	M8 x 1.25	B42, B52, B54	1/4"	(6.3)	6.7	(3.04)
BMS-10L	M10 x 1.5	B11 & B12	3/8"	(9.5)	9.6	(4.35)
BMS-10M	M10 x 1.5	B22, B24, B32	3/8"	(9.5)	9.6	(4.35)
BMS-10S	M10 x 1.5	B42, B52, B54	3/8"	(9.5)	9.6	(4.35)
BMS-12M	M12 x 1.75	B22, B24, B32	3/8"	(9.5)	9.2	(4.17)
BMS-12S	M12 x 1.75	B42, B52, B54	3/8"	(9.5)	9.2	(4.17)
BMS-D-12L	M12 x 1.75	B11 & B12	1/2"	(12.7)	12.2	(5.53)
BMS-D-12M	M12 x 1.75	B22, B24, B32	1/2"	(12.7)	12.2	(5.53)

Note: For mini channel nut information see page 245.

Reference page 78 for general fitting and standard finish specifications.

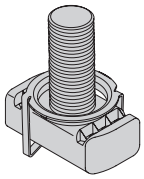


Note: See page 84 for resistance to slip & page 85 for pull-out strength.

Channel nuts and hardware are sold in full box quantities.

Twirl-Nut

	Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In.	Nut Thickness mm	Wt./C Lbs.	Wt./C kg
	TN221	#8-32	All sizes except B62 & B72	1/4"	(6.3)	7.0	(3.17)
	TN227	#10-32	All sizes except B62 & B72	1/4"	(6.3)	7.0	(3.17)
	TN222	#10-24	All sizes except B62 & B72	1/4"	(6.3)	7.0	(3.17)
	TN224	1/4-20	All sizes except B62 & B72	1/4"	(6.3)	6.7	(3.04)
	TN223	5/16-18	All sizes except B62 & B72	1/4"	(6.3)	6.7	(3.04)
	TN228	3/8-16	All sizes except B62 & B72	3/8"	(9.5)	9.3	(4.22)
	TN226	7/16-14	All sizes except B62 & B72	3/8"	(9.5)	8.8	(3.99)
	TN225	1/2-13	B11, B12, B22, B24, B32	1/2"	(12.7)	11.6	(5.26)
	TN525	1/2-13	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
	TN255	5/8-11	B11, B12, B22, B24, B32	1/2"	(12.7)	11.0	(4.99)
Metric Threads	**BMT-6**	M6 x 1	All sizes except B62 & B72	1/4"	(6.3)	6.9	(3.13)
	BMT-8	M8 x 1.25	All sizes except B62 & B72	1/4"	(6.3)	6.7	(3.04)
	BMT-10	M10 x 1.5	All sizes except B62 & B72	3/8"	(9.5)	9.6	(4.35)
	BMT-12	M12 x 1.75	All sizes except B62 & B72	3/8"	(9.5)	9.2	(4.17)
	BMT-D-12	M12 x 1.75	B11, B12, B22, B24, B32	1/2"	(12.7)	12.2	(5.53)



Note: See page 84 for resistance to slip & page 85 for pull-out strength.

Channel nuts and hardware are sold in full box quantities.

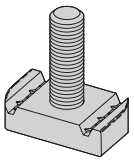
Twirl Stud Nut

Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In.	Nut Thickness mm	Wt./C Lbs.	Wt./C kg
STN224-*	1/4-20	All sizes except B62 & B72	1/4"	(6.3)	8.1	(3.66)
STN228-*	3/8-16	All sizes except B62 & B72	3/8"	(9.5)	12.9	(5.85)
STN225-*	1/2-13	B11, B12, B22, B24, B32	1/2"	(12.7)	18.2	(8.23)
STN525-*	1/2-13	B42, B52, B54	3/8"	(9.5)	15.4	(6.96)

*Note: Add stud length in inches (3/4, 1, 1 1/4, 1 1/2)

Note: See page 84 for resistance to slip& page 85 for pull-out strength.

Channel nuts and hardware are sold in full box quantities.



Stud Nut Without Spring

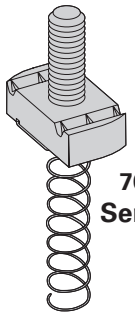
Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In.	Nut Thickness mm	Wt./C Lbs.	Wt./C kg
SN224-*WO	1/4-20	All sizes except B62 & B72	1/4"	(6.3)	8.1	(3.66)
SN228-*WO	3/8-16	All sizes except B62 & B72	3/8"	(9.5)	12.9	(5.85)
SN225-*WO	1/2-13	B11, B12, B22, B24, B32	1/2"	(12.7)	18.2	(8.23)
SN525-*WO	1/2-13	B42, B52, B54	3/8"	(9.5)	15.4	(6.96)

*Note: Add stud length in inches (3/4, 1, 1 1/4, 1 1/2)

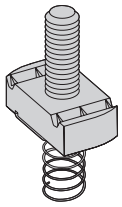
Reference page 78 for general fitting and standard finish specifications.

Note: See page 84 for resistance to slip & page 85 for pull-out strength.

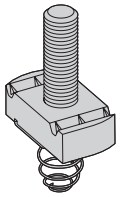
Channel nuts and hardware are sold in full box quantities.



700 Series



200 Series



500 Series

Stud Nut With Spring

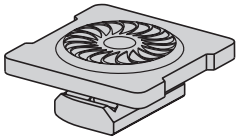
Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In.	Nut Thickness mm	Wt./C Lbs.	Wt./C kg
SN724-*	1/4-20	B11 & B12	1/4"	(6.3)	8.1	(3.66)
SN224-*	1/4-20	B22, B24, B32	1/4"	(6.3)	8.1	(3.66)
SN524-*	1/4-20	B42, B52, B54	1/4"	(6.3)	8.1	(3.66)
SN728-*	3/8-16	B11 & B12	3/8"	(9.5)	12.9	(5.85)
SN228-*	3/8-16	B22, B24, B32	3/8"	(9.5)	12.9	(5.85)
SN528-*	3/8-16	B42, B52, B54	3/8"	(9.5)	12.9	(5.85)
SN725-*	1/2-13	B11 & B12	1/2"	(12.7)	18.2	(8.23)
SN225-*	1/2-13	B22, B24, B32	1/2"	(12.7)	18.2	(8.23)
SN525-*	1/2-13	B42, B52, B54	3/8"	(9.5)	15.4	(6.96)

*Note: Add stud length in inches (3/4, 1, 1 1/4, 1 1/2)

- Finish: Electrodeposited zinc ASTM B633 SC1
- Available in 316 stainless steel - add SS6 to part number
- To lock combo nut washer in place a hex nut (sold separately) is required

Note: See page 84 for resistance to slip & page 85 for pull-out strength.

Channel nuts and hardware are sold in full box quantities.



Patent Number 7,604,444

Combo Nut Washer

Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In.	Nut Thickness mm	Wt./C Lbs.	Wt./C kg
NW524	1/4-20	All Channel Sizes	1/4"	(6.3)	11.9	(5.40)
NW528	3/8-16	All Channel Sizes	3/8"	(9.5)	13.8	(6.26)
NW525	1/2-13	All Channel Sizes	3/8"	(9.5)	13.1	(5.94)
NWM6	M6	All Channel Sizes	1/4"	(6.3)	16.6	(7.50)
NWM8	M8	All Channel Sizes	1/4"	(6.3)	15.4	(7.00)
NWM10	M10	All Channel Sizes	3/8"	(9.5)	18.9	(8.57)
NWM12	M12	All Channel Sizes	3/8"	(9.5)	17.7	(8.00)

Reference page 78 for general fitting and standard finish specifications.

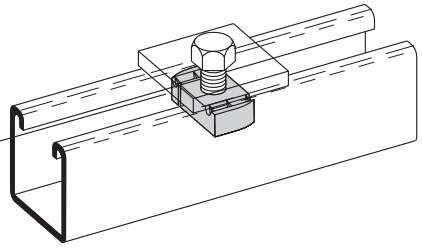
Resistance To Slip

• With Safety Factor of 3

	Thread Size	Nut Part Numbers	Resistance to Slip			
			12 ga. Channel		14 ga. Channel	
			Lbs.	N	Lbs.	N
	#8-32	**N221, N221WO,N521, N721, TN221**	50	220	50	220
	#10-24	**N222, N222WO, N522, N722, TN222**	100	440	100	440
	#10-32	**N227, N227WO, N527, N727, TN227**	100	440	100	440
	1/4"-20	**NW524*, N224, N224WO, N524, N724, TN224, STN224, SN224WO, SN224, SN524, SN724**	300	1330	300	1330
	5/16"-18	**N223, N223WO, N523, N723, TN223**	450	2000	450	2000
	3/8"-16	**NW528*, N228, N228WO, N528, N728 TN228, STN228, SN228WO, SN228, SN528, SN728**	800	3560	600	2670
	7/16"-14	**N226, N226WO, N526, N726, TN226**	1000	4450	800	3560
	1/2"-13	**N225, N225WO, N725, TN225, STN225, SN225WO, SN225, SN725**	1500	6670	1000	4450
		NW525*, N525, N525WO, TN525, STN525, SN525WO, SN525	1500	6670	1000	4450
	5/8"-11	**N255, N255WO, N755, TN255**	1500	6670	1000	4450
		N555, N555WO	1500	6670	1000	4450
	3/4"-10	**N275, N275WO, N775**	1500	6670	1000	4450
		N575, N575WO	1500	6670	1000	4450
	7/8"-9	**N278, N278WO, N778**	1500	6670	1000	4450
Metric Threads	M6 x 1	**BMS-6, BMS-6L, BMS-6M, BMS-6S, BMT-6**	300	1330	300	1330
	M8 x 1.25	**BMS-8, BMS-8L, BMS-8M, BMS-8S, BMT-8**	450	2000	450	2000
	M10 x 1.50	**BMS-10, BMS-10L, BMS-10M, BMS-10S, BMT-10**	800	3560	600	2760
	M12 x 1.75	**BMS-D-12, BMS-D-12L, BMS-D-12M, BMT-D-12**	1500	6670	1000	4450
		BMS-12, BMS-12M, BMS-12S, BMT-12	1500	6670	1000	4450

* Combo Nut Washer (see page 83)

Note:
Using stainless steel channel nuts in stainless steel channel, reduce slip loads by 50% due to hardness of material.
Using stainless steel channel nuts in aluminum channel, reduce slip loads by 70% due to hardness of material.



Note: For mini channel nut information see page 245.

Channel Nuts & Hardware

Reference page 78 for general fitting and standard finish specifications.

Pull-Out Strength

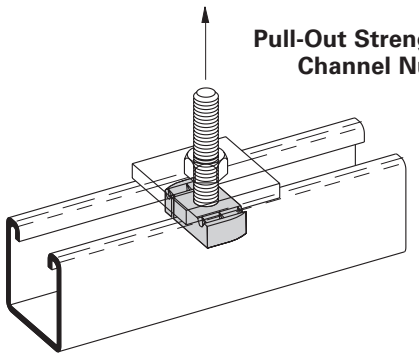
- With Safety Factor of 3
- Maximum pullout strength for B11 & B12 channels is limited to 1500 lbs. (6670 N).

Thread Size	Nut Part Numbers	Pull-Out Strength			
		12 ga. Channel		14 ga. Channel	
		Lbs.	N	Lbs.	N
#8-32	**N221, N221WO,N521, N721, TN221**	200	890	200	890
#10-24	**N222, N222WO, N522, N722, TN222**	250	1110	250	1110
#10-32	**N227, N227WO, N527, N727, TN227**	250	1110	250	1110
1/4"-20	**NW524*, N224,N224WO, N524, N724, TN224, STN224, SN224WO, SN224, SN524, SN724**	450	2000	450	2000
5/16"-18	**N223, N223WO, N523, N723, TN223**	750	3330	750	3330
3/8"-16	**NW528*, N228, N228WO, N528, N728 TN228, STN228, SN228WO, SN228, SN528, SN728**	1100	4890	1000	4450
7/16"-14	**N226, N226WO, N526, N726, TN226**	1500	6670	1200	5340
1/2"-13	**N225, N225WO, N725, TN225, STN225, SN225WO, SN225, SN725**	2000	8900	1400	6230
	NW525*, N525, N525WO, TN525, STN525, SN525WO, SN525	1500	6670	1400	6230
5/8"-11	**N255, N255WO, N755, TN255**	2000	8900	1400	6230
	N555, N555WO	1500	6670	1400	6230
3/4"-10	**N275, N275WO, N775**	2000	8900	1400	6230
	N575, N575WO	1500	6670	1400	6230
7/8"-9	**N278, N278WO, N778**	1500	6670	1400	6230
M6 x 1	**BMS-6, BMS-6L, BMS-6M, BMS-6S, BMT-6**	450	2000	450	2000
M8 x 1.25	**BMS-8, BMS-8L, BMS-8M, BMS-8S, BMT-8**	750	3330	750	3330
M10 x 1.50	**BMS-10, BMS-10L, BMS-10M, BMS-10S, BMT-10**	1100	4890	1000	4450
M12 x 1.75	**BMS-D-12, BMS-D-12L, BMS-D-12M, BMT-D-12**	2000	8900	1400	6230
	BMS-12, BMS-12M, BMS-12S, BMT-12	1500	6670	1400	6230

* Combo Nut Washer (see page 83)

Note:
Using stainless steel channel nuts in stainless steel channel, use pull-out loads as shown above.
Using stainless steel channel nuts in aluminum channel, reduce pull-out loads by 70% due to hardness of material.

Pull-Out Strength of Channel Nut

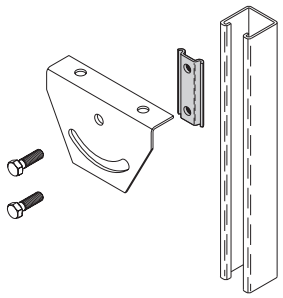


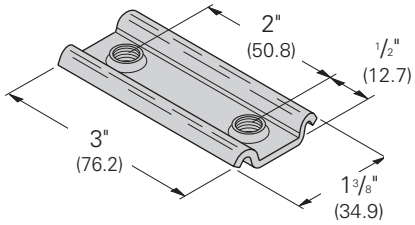
Note: For mini channel nut information see page 245.

Reference page 78 for general fitting and standard finish specifications.

DCN 3/8
Double Conveyor Nut

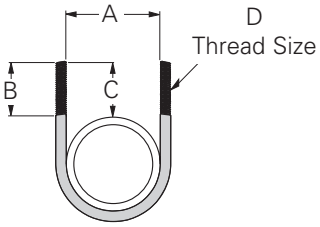
- Recommended torque - 19 ft./Lbs.
- Allowable slip loading - 700 Lbs.(3.11kN)
- Safety Factor of 3
- Material: ASTM 1011SS Gr. 33
- Finish: Electrodeposited zinc ASTM B633 SC1
- Strut ordered separately

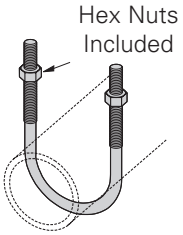




B501 Series
U-Bolt

- Designed for use with Rigid Conduit or Iron Pipe
- Dimension "C" is dependent on the type of pipe or conduit supported and is a reference only

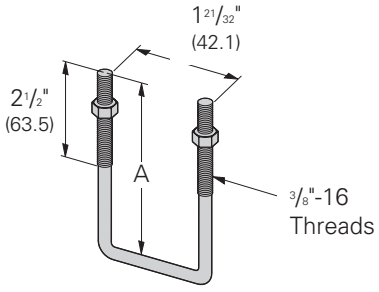


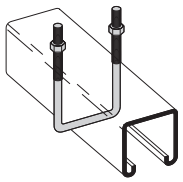


Part No.	A In.	A mm	B In.	B mm	C In.	C mm	D	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B501-1/2	15/16"	(23.8)	1 3/4"	(44.4)	1 1/2"	(38.1)	5/16"-18	600	(2.67)	12	(5.4)
B501-3/4	1 1/8"	(28.6)	1 3/4"	(44.4)	1 5/8"	(41.3)	5/16"-18	600	(2.67)	13	(5.9)
B501-1	1 3/8"	(29.9)	1 7/8"	(47.6)	1 5/8"	(41.3)	5/16"-18	900	(4.00)	14	(6.3)
B501-1 1/4	1 23/32"	(43.6)	1 3/4"	(44.4)	1 15/32"	(37.3)	5/16"-18	900	(4.00)	15	(6.8)
B501-1 1/2	2"	(50.8)	1 3/4"	(44.4)	1 7/16"	(36.5)	5/16"-18	900	(4.00)	16	(7.2)
B501-2	2 7/16"	(61.9)	2 1/16"	(52.4)	1 7/8"	(47.6)	3/8"-16	1200	(5.34)	27	(12.2)
B501-2 1/2	2 15/16"	(74.6)	2 1/16"	(52.4)	1 13/16"	(46.0)	3/8"-16	1200	(5.34)	32	(14.5)
B501-3	3 9/16"	(90.5)	2"	(50.8)	1 3/4"	(44.4)	3/8"-16	1800	(8.00)	36	(16.3)
B501-3 1/2	4 3/32"	(94.6)	2"	(50.8)	1 23/32"	(43.6)	3/8"-16	1800	(8.00)	38	(17.2)
B501-4	4 19/32"	(116.7)	2 1/4"	(57.1)	1 21/32"	(50.0)	3/8"-16	1800	(8.00)	42	(19.0)
B501-5	5 21/32"	(143.6)	2 1/4"	(57.1)	2"	(50.8)	1/2"-13	2400	(10.70)	92	(41.7)
B501-6	6 3/4"	(171.4)	2 5/8"	(66.7)	2 3/8"	(60.3)	5/8"-11	2400	(10.70)	176	(79.8)
B501-8	8 3/4"	(222.2)	2 5/8"	(66.7)	2 3/8"	(60.3)	5/8"-11	2400	(10.70)	191	(86.6)

B500 Series
Square U-Bolt

- Includes:
  1 pc. U-Bolt only
  2 pcs. 3/8"-16 Hex Nuts
- Additional sizes available
- Standard finish: ZN, SS4

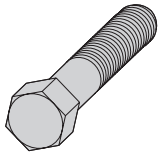




Part No.	A Lbs.	A kg	Channel Size	Wt./C Lbs.	Wt./C kg
B500-3-3/8	3 3/8"	(85.7)	1 5/8" x 1 5/8"	25	(11.3)
B500-5	5"	(127.0)	3 1/4" x 1 5/8"	33	(14.9)

Reference page 78 for general fitting and standard finish specifications.

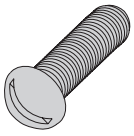
HHCS
Hex Head Cap Screws



- Standard finish: Zinc-Plated, Stainless Steel
- Channel nuts and hardware are sold in full box quantities

Part No.	Wt./C Lbs.	kg
1/4" x 1/2" HHCS	1.3	(.59)
1/4" x 3/4" HHCS	1.4	(.63)
1/4" x 1" HHCS	1.7	(.77)
1/4" x 1 1/4" HHCS	2.1	(.95)
1/4" x 1 1/2" HHCS	2.4	(1.09)
5/16" x 1" HHCS	2.8	(1.27)
5/16" x 1 1/4" HHCS	3.2	(1.45)
5/16" x 1 1/2" HHCS	3.8	(1.72)
3/8" x 3/4" HHCS	3.4	(1.54)
3/8" x 1" HHCS	4.1	(1.86)
3/8" x 1 1/4" HHCS	4.7	(2.13)
3/8" x 1 1/2" HHCS	5.2	(2.36)
3/8" x 1 3/4" HHCS	5.9	(2.67)
3/8" x 2" HHCS	7.0	(3.17)
3/8" x 2 1/4" HHCS	7.8	(3.54)
3/8" x 2 1/2" HHCS	8.5	(3.85)
1/2" x 7/8" HHCS	8.0	(3.63)
1/2" x 1" HHCS	8.4	(3.81)
1/2" x 1 1/4" HHCS	9.2	(4.17)
1/2" x 1 1/2" HHCS	10.1	(4.58)
1/2" x 1 3/4" HHCS	12.0	(5.44)
1/2" x 2" HHCS	13.2	(5.99)
1/2" x 2 1/2" HHCS	16.0	(7.26)

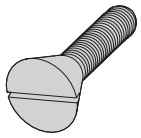
SRHMS
Slotted Round Head Machine Screws



- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities.

Part No.	Wt./C Lbs.	kg
1/4" x 1/2" SRHMS	.9	(.41)
1/4" x 3/4" SRHMS	1.2	(.54)
1/4" x 1" SRHMS	1.5	(.68)
1/4" x 1 1/4" SRHMS	1.7	(.77)
1/4" x 1 1/2" SRHMS	1.9	(.86)
5/16" x 1" SRHMS	2.5	(1.13)
5/16" x 1 1/4" SRHMS	2.9	(1.31)
5/16" x 1 1/2" SRHMS	3.3	(1.49)
3/8" x 1" SRHMS	4.0	(1.81)
3/8" x 1 1/4" SRHMS	4.5	(2.04)
3/8" x 1 1/2" SRHMS	5.1	(2.31)
3/8" x 2" SRHMS	6.3	(2.86)
3/8" x 2 1/4" SRHMS	7.1	(3.22)
3/8" x 2 1/2" SRHMS	7.7	(3.49)

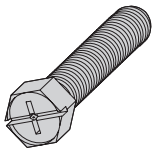
SFHMS
Slotted Flat Head Machine Screws



- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities

Part No.	Wt./C Lbs.	kg
1/4" x 1/2" SFHMS	1.1	(.50)
1/4" x 5/8" SFHMS	1.2	(.54)
1/4" x 3/4" SFHMS	1.4	(.63)
5/16" x 1" SFHMS	2.8	(1.27)
3/8" x 1 1/2" SFHMS	5.6	(2.54)
3/8" x 2" SFHMS	6.7	(3.04)
3/8" x 2 1/4" SFHMS	7.3	(3.31)
3/8" x 2 1/2" SFHMS	7.9	(3.58)
1/2" x 1" SFHMS	5.9	(2.67)
1/2" x 1 1/4" SFHMS	7.0	(3.17)
1/2" x 1 1/2" SFHMS	8.3	(3.76)
1/2" x 2 1/2" SFHMS	13.8	(6.26)

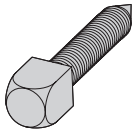
SHHMS
Slotted (Combination Recess) Hex Head Machine Screws



- Standard finish: Zinc-Plated, Stainless Steel
- Channel nuts and hardware are sold in full box quantities

Part No.	Wt./C Lbs.	kg
1/4" x 3/4" SHHMS	1.2	(.54)
1/4" x 1" SHHMS	1.5	(.68)
1/4" x 1 1/4" SHHMS	1.8	(.80)
1/4" x 1 1/2" SHHMS	2.0	(.91)
5/16" x 1" SHHMS	2.6	(1.18)
5/16" x 1 1/4" SHHMS	3.1	(1.40)
5/16" x 1 1/2" SHHMS	3.4	(1.54)
3/8" x 1 1/4" SHHMS	4.6	(2.08)
3/8" x 1 1/2" SHHMS	5.3	(2.40)

CNPSS
Square Head Cone Point Set Screw



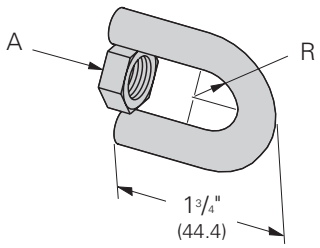
- Standard finish: ZN
- Channel nuts and hardware are sold in full box quantities.

Part No.	Wt./C Lbs.	kg
3/8" x 1 1/2" CNPSS	4.7	(2.13)
3/8" x 2" CNPSS	6.0	(2.72)
1/2" x 1 1/2" CNPSS	9.2	(4.17)
1/2" x 2" CNPSS	11.4	(5.17)
1/2" x 2 1/2" CNPSS	13.7	(6.21)
5/8" x 2" CNPSS	19.0	(8.62)
5/8" x 2 1/2" CNPSS	22.6	(10.25)

Reference page 78 for general fitting and standard finish specifications.

B446A
Swivel Hanger
(Female Only)

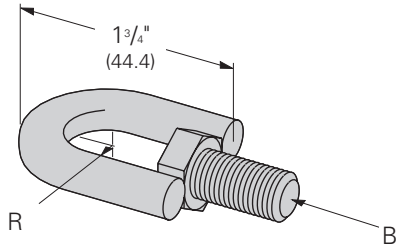
- Design Load:
  (3/8)-610 Lbs. (2.71 kN)
  (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	A	R In.	R mm	Wt./C Lbs.	Wt./C kg
B446A-3/8	3/8"-16 HN	9/32"	(7.1)	13	(5.9)
B446A-1/2	1/2"-13 HN	3/8"	(9.5)	15	(6.8)

B446B
Swivel Hanger
(Male Only)

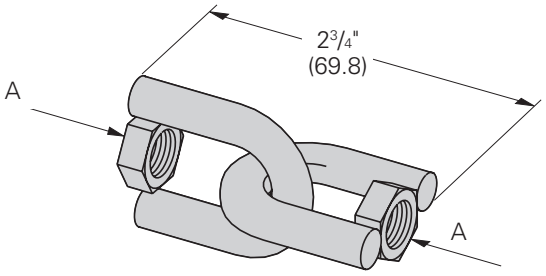
- Design Load:
  (3/8)-610 Lbs. (2.71 kN)
  (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	A	R In.	R mm	Wt./C Lbs.	Wt./C kg
B446B-3/8	3/8"-16 HN	9/32"	(7.1)	16	(7.2)
B446B-1/2	1/2"-13 HN	3/8"	(9.5)	20	(9.1)

B446C
Swivel Hanger
(Female-Female)

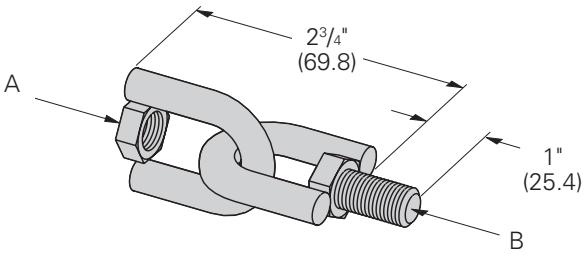
- Design Load:
  (3/8)-610 Lbs. (2.71 kN)
  (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	A	Wt./C Lbs.	Wt./C kg
B446C-3/8	3/8"-16 HN	26	(11.8)
B446C-1/2	1/2"-13 HN	31	(14.0)

B446
Swivel Hanger
(Female-Male)

- Design Load:
  (3/8)-610 Lbs. (2.71 kN)
  (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	A	B	Wt./C Lbs.	Wt./C kg
B446-3/8	3/8"-16 HN	3/8"-16 HHCS	28	(12.7)
B446-1/2	1/2"-13 HN	1/2"-13 HHCS	36	(16.3)

Reference page 78 for general fitting and standard finish specifications.

B617
Shoulder Bolt
- Standard finish: ZN
- Wt./C 6 Lbs. (2.7 kg)

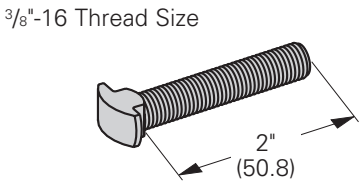
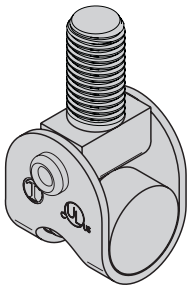
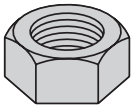


Fig. 75
Swivel Attachment
- Standard finish: ZN
- Sized for 3/8"-16 threaded rods
- UL Listed to support up to 4" Pipe per NFPA 13
- Wt./C 13 Lbs. (5.9 kg)

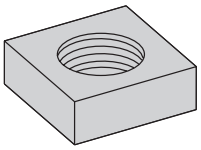


HN
Hex Nuts
- Standard finish: Zinc-Plated, Stainless Steel
- Channel nuts and hardware are sold in full box quantities.



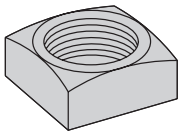
Part No.	Wt./C Lbs.	kg
1/4" HN	.7	(.32)
5/16" HN	1.0	(.45)
3/8" HN	1.5	(.68)
1/2" HN	3.6	(1.63)
5/8" HN	7.2	(3.26)
3/4" HN	11.1	(5.03)
7/8" HN	17.9	(8.12)
1" HN	27.2	(12.34)

MSQN
Machine Square Nut
- For use with B755 Beam Clamp
- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities.



Part No.	Wt./C Lbs.	kg
MSQN 1/4"	.6	(.27)
MSQN 5/16"	1.2	(.54)
MSQN 3/8"	1.8	(.81)

SQN
Square Nuts
- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities.



Part No.	Wt./C Lbs.	kg
1/2" SQN	5.7	(2.58)
5/8" SQN	10.1	(4.58)

Reference page 78 for general fitting and standard finish specifications.

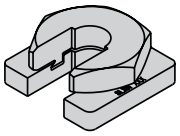
SLN
Slip on Lock Nut



- Material: ASTM A307 Gr. A.
- Safety Factor of 3.
- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities

Part No.	Thread Size	B In.	B mm	C In.	C mm	Recommended Load Lbs.	Recommended Load kN	Wt./C Lbs.	Wt./C kg
SLN-1/2	1/2"-13	1 1/8"	(28.6)	5/8"	(15.9)	1330	(5.91)	6.0	(2.7)
SLN-5/8	5/8"-11	1 5/16"	(33.3)	5/8"	(15.9)	1650	(7.34)	7.0	(3.2)

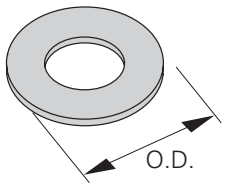
Buzznut™



- Can be installed at any desired position on the ATR, eliminating the need to thread hex nuts up along ATR.
- Loading Safety Factor of 3.
- Torque: 6 ft./lbs (8 Nm)
- Available in Zinc Plated or 316 stainless steel.
- Channel nuts and hardware are sold in full box quantities

Part No.	Thread Size	Loading Lbs.	Loading kN	Wt./C Lbs.	Wt./C kg
SLWN1/4	1/4-20	240	(1.07)	14.4	(6.5)
SLWN3/8	3/8-16	730	(3.24)	15.4	(7.0)
SLWN1/2	1/2-13	1350	(6.00)	18.8	(8.5)
SLWN5/8	5/8-11	2100	(9.33)	25.4	(11.5)
SLWNM6	M6	200	(0.90)	14.1	(6.4)
SLWNM8	M8	380	(1.70)	16.3	(7.4)
SLWNM10	M10	584	(2.60)	17.2	(7.8)
SLWNM12	M12	840	(3.70)	18.9	(8.6)

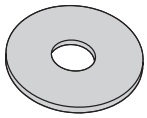
FW
Flat Washers



- Standard finish: Zinc-Plated, Stainless Steel
- Channel nuts and hardware are sold in full box quantities

Part No.	O.D. Outside Dia. in.	O.D. Outside Dia. mm	Wt./C Lbs.	Wt./C kg
1/4" FW	47/64"	(18.7)	.7	(.32)
5/16" FW	7/8"	(22.2)	1.4	(.63)
3/8" FW	1"	(25.4)	1.7	(.77)
1/2" FW	1 3/8"	(34.9)	3.9	(1.77)
5/8" FW	1 15/32"	(37.3)	6.4	(2.90)
3/4" FW	2"	(50.8)	10.9	(4.94)
7/8" FW	2 1/4"	(57.1)	13.4	(6.08)
1" FW	2 1/2"	(63.5)	18.8	(8.53)

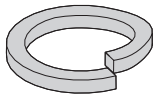
FFW
Flat Fender Washers



- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities

Part No.	Wt./C Lbs.	Wt./C kg
1/4" x 1 1/4" FFW	2.2	(1.00)
1/4" x 1 1/2" FFW	3.1	(1.40)
3/8" x 1 1/4" FFW	2.0	(.91)
3/8" x 1 1/2" FFW	3.0	(1.36)
1/2" x 2" FFW	5.4	(2.45)

LW
Lock Washers

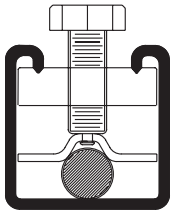


- Standard finish: Zinc-Plated, Stainless Steel
- Channel nuts and hardware are sold in full box quantities

Part No.	Wt./C Lbs.	Wt./C kg
1/4" LW	.3	(.13)
5/16" LW	.4	(.18)
3/8" LW	.6	(.27)
1/2" LW	1.3	(.59)
5/8" LW	2.4	(1.09)
3/4" LW	3.8	(1.72)
7/8" LW	5.9	(2.67)
1" LW	8.8	(3.99)

Reference page 78 for general fitting and standard finish specifications.

SC228
Hanger Rod Stiffener
- For 3/8" thru 5/8" ATR
- Strut ordered separately
- Standard finish: ZN
- Wt./C 21 Lbs. (9.5 kg)



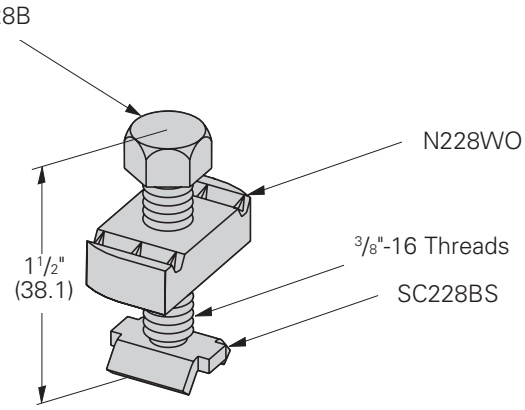


Fig. 98
Rod Stiffener
- For 3/8" thru 7/8" ATR
- Use with 12 ga. strut only, ordered separately
- Secures channel to hanger rod for vertical seismic bracing
- Standard finish: ZN
- Wt./C 11 Lbs. (5.0 kg)

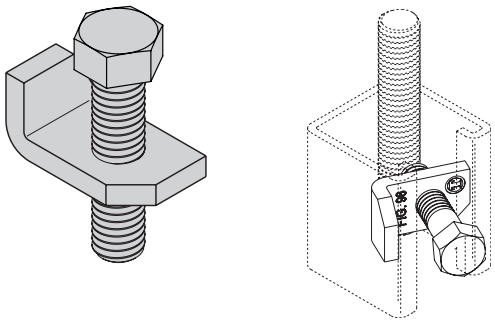
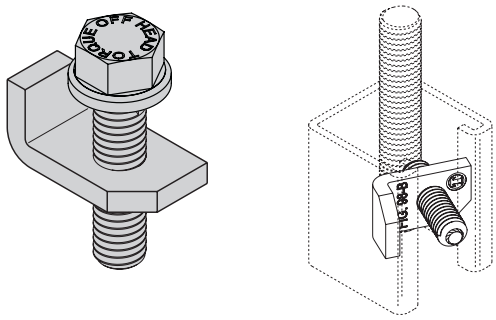
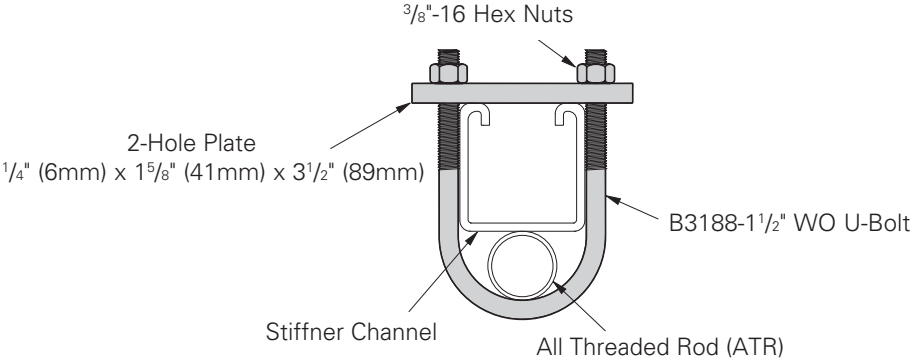


Fig. 98B
Rod Stiffener with Break-Off Bolt Head
- For 3/8" thru 7/8" ATR
- Use with 12 ga. strut only, ordered separately
- Secures channel to hanger rod for vertical seismic bracing
- Uses a snap-off bolt head
- Standard finish: ZN
- Wt./C 13 Lbs. (5.9 kg)



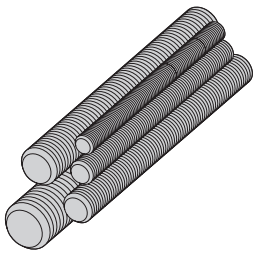
SC-UB
Hanger Rod Stiffener
- For 3/4" thru 7/8" ATR
- Strut ordered separately
- Includes: (1) B3188-1 1/2" WO U-Bolt
  (2) 3/8"-16 Hex Nuts
  (1) 2-Hole Plate
- Standard finish: ZN
- Wt./C 50 Lbs. (22.7 kg)



Reference page 78 for general fitting and standard finish specifications.

ATR
All Threaded Rod

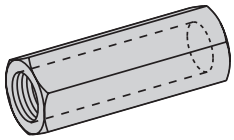
- Available in 36" (91.4 cm), 72" (182.9 cm), 120" (304.8 cm), 144" (365.7 cm) lengths
- Safety Factor of 5 on recommended load
- Standard finish: Zinc-Plated, Stainless Steel Type 304



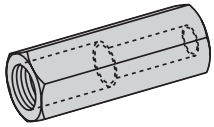
Part No. & Size	Threads Per Inch	Recommended Load Lbs.	kN	Wt./C Ft. (3048.0 cm) Lbs.	kg
ATR 1/4"	20	240	(1.07)	12	(5.44)
ATR 5/16"	18	400	(1.78)	19	(8.62)
ATR 3/8"	16	730	(3.24)	29	(13.15)
ATR 1/2"	13	1350	(6.00)	53	(24.04)
ATR 5/8"	11	2160	(9.60)	89	(40.37)
ATR 3/4"	10	3230	(14.37)	123	(55.79)
ATR 7/8"	9	4480	(19.93)	170	(77.11)
ATR 1"	8	5900	(26.24)	225	(102.06)

B655 Rod Coupling
B656 Reducer Rod Coupling

- Load rating for each coupler meets All Threaded Rod value
- Standard finish: Zinc-Plated, Stainless Steel Type 304
- Channel nuts and hardware are sold in full box quantities



Part No.	Size	Recommended Load Lbs.	kN	Length In.	mm	Wt./C Lbs.	kg
B655-1/4	1/4"-20	240	(1.07)	7/8"	(22.2)	1.9	(.86)
B655-5/16	5/16"-18	380	(1.69)	7/8"	(22.2)	1.8	(.81)
B655-3/8	3/8"-16	730	(3.24)	1 1/8"	(28.6)	3.6	(1.63)
B655-1/2	1/2"-13	1350	(6.00)	1 3/4"	(44.4)	11.3	(5.12)
B655-5/8	5/8"-11	1810	(8.05)	2 1/8"	(54.0)	17.6	(7.98)
B655-3/4	3/4"-10	2710	(12.05)	2 1/4"	(57.1)	28.1	(12.74)
B655-7/8	7/8"-9	3770	(16.77)	2 1/2"	(63.5)	57.2	(25.94)
B655-1	1"-8	4960	(22.06)	2 3/4"	(69.8)	73.7	(33.43)



Part No.	Size	Recommended Load Lbs.	kN	Length In.	mm	Wt./C Lbs.	kg
B656-3/8 x 1/4	3/8"-16 & 1/4"-20	240	(1.07)	1"	(25.4)	3.7	(1.68)
B656-1/2 x 3/8	1/2"-13 & 3/8"-16	730	(3.24)	1 1/4"	(31.7)	6.6	(2.99)
B656-5/8 x 1/2	5/8"-11 & 1/2"-13	1350	(6.00)	1 1/4"	(31.7)	11.6	(5.26)
B656-3/4 x 5/8	3/4"-10 & 5/8"-11	1810	(8.05)	1 1/2"	(38.1)	20.6	(9.34)
B656-7/8 x 3/4	7/8"-9 & 3/4"-10	2710	(12.05)	1 3/4"	(44.4)	39.4	(17.87)

BHR Series
Hot Rods for Trapeze Hangers

- 12" length of threaded rod completely assembled with rod coupling, locking hex nuts, square washer, and channel nut.
- Standard finish: Zinc-Plated

Part No.	Rod Size	Recommended Load Lbs.	kN	Wt./C Lbs.	kg
BHR1225ZN	1/4"-20	240	(1.07)	41	(18.6)
BHR1238ZN	3/8"-16	730	(3.24)	63	(28.6)
BHR1250ZN	1/2"-13	1350	(6.00)	98	(44.4)
BHR1262ZN	5/8"-11	1500	(6.67)	148	(67.1)

Note: Based on use with 12 ga. channel.



(BHR1225, BHR1238, and BHR1250 use combo nut washers instead of square washers and channel nuts)

Reference page 78 for general fitting and standard finish specifications.





Note: Channel nuts and hardware are sold in full box quantities.

c UL us LISTED

KwikWire Clamps

Part No.	For Use With Wire Rope Diameters	Box Qty.
BKC100	1/16" (1.6mm) & 3/32" (2.3mm)	100
BKC200	1/8" (3.2mm) & 3/16" (4.7mm)	50

See table below for KwikWireClamp Working Loads

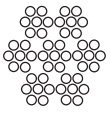
KwikWire Clamp Working Loads*

Clamp Part No.	Wire Rope Dia.	Lbs. Safety Factor 5
BKC100	1/16"	0- 75
BKC100	3/32"	25-150
BKC200	1/8"	25-250
BKC200	3/16"	50-640

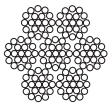
Working loads shown are for hanging vertically. For suspending at 15°, 30°, 45° or 60° angles from vertical, use the following percentage of the working loads from the chart:

15° = 96%
30° = 86%
45° = 70%
60° = 50%





7 x 7



7 x 19

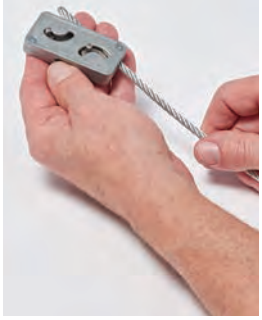
KwikWire Wire Rope (Uncoated Galvanized Wire)

Part No.	Rope Dia. in.	Rope Dia. mm	Working Load Lbs.	Working Load kg	Spool
BKW063 (1)	1/16"	(1.6)	96	(43.5)	500 ft.
BKW094 (1)	3/32"	(2.3)	184	(83.4)	500 ft.
BKW125 (1)	1/8"	(3.2)	340	(154.2)	500 ft.
BKW188 (2)	3/16"	(4.8)	840	(381.0)	250 ft.

(1) Wire Rope Construction Type 7 x 7
(2) Wire Rope Construction Type 7 x 19

Instructions for installing the wire rope in the clamp - No tools are required.

1



Pass the wire rope through the KwikWire Clamp

2



Loop wire rope through/around support

3



Pass wire rope back through KwikWire Clamp

4



Push wire rope through clamp leaving 2" to 3" tail, then apply tension on wire rope

5



To adjust, remove tension and pull wire rope slightly to disengage teeth, slide adjustment pin in direction shown by arrow to release wire rope.



KwikPak Wire Rope & Clamps KwikPak

Part No.	For Use With Wire Rope Diameters	Box Qty.
BKP10063	BKC100 (100 pcs.) 1/16"Ø Wire Rope (500 ft.)	1
BKP10094	BKC100 (100 pcs.) 3/32"Ø Wire Rope (500 ft.)	1
BKP20125	BKC200 (50 pcs.) 1/8"Ø Wire Rope (500 ft.)	1
BKP20188	BKC200 (50 pcs.) 3/16"Ø Wire Rope (250 ft.)	1

- KwikPak™ include KwikWire clamps and a spool of wire rope.
- KwikPak is shipped in a specially designed dispenser box to ease field cutting of wire.

KwikWire System Recommendations:

- Do not exceed the safe working load of the products
- KwikWire Clamp load ratings are guaranteed only when used in combination with our supplied wire rope
- Do not use for overhead lifting or hoisting
- Do not use if cable or components are visibly distorted or worn. Remove damaged cable end prior to inserting in KwikWire Clamp
- Do not paint cable near working area of KwikWire Clamp
- Do not apply lubricant
- Keep product clean and free of dirt
- Do not use clamp on coated wire rope
- Do not use in chlorinated or caustic atmospheres
- For use in dry locations
- BKCC tool is recommended for cutting wire rope to prevent fraying



KwikWire Cable Cutter

Part No.	Box Qty.
BKCC	1

- Wire rope cutter for cutting all wire rope sizes

** **Never use cutters on energized circuits, wire, or cable.**

NEVER USE CUTTERS ON ENERGIZED CIRCUITS, WIRE, OR CABLE.





- KwikWire hanger combines the versatility of a bolt with an adjustable wire rope solution.
- Can be quickly installed in existing anchors or metal brackets with a nut.
- ARS, ARC, and ARW anchors are ideal for use with KwikWire Hangers.
- Ideal for supporting light fixtures, wire basket cable tray, HVAC ducts, and sign/banner supports.
- Allows for tool-less adjustment of wire rope.

KwikWire Hanger

Part No.	Thread Size	Wire Rope Dia. in.	Wire Rope Dia. mm	Loading* SF5 Lbs.	Loading* SF5 kg
BKF100-4	1/4"-20	1/16"	(1.6)	45	(20.4)
		3/32"	(2.3)	90	(40.8)
BKF100-6	3/8"-16	1/16"	(1.6)	45	(20.4)
		3/32"	(2.3)	90	(40.8)

KwikWire Hanger installation



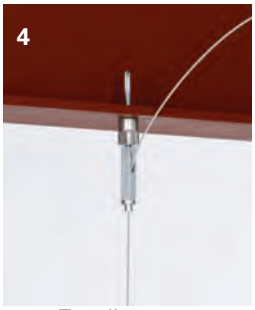
Screw KwikWire Hanger into installed hanger support (ARS anchor pictured)



Push cable wire up through the bottom of KwikWire Hanger



Continue pushing through until 1/4" minimum is extending out the side of the KwikWire Hanger



To adjust up - pull or push more cable wire through KwikWire Hanger



To adjust down - push up on bottom of KwikWire Hanger and allow cable wire to feed down



When hanging the cable wire is complete, cut off any excess cable wire if desired

KwikWire Accessory Features

- Reduces on the job installation time
- Can be installed quickly without drilling into existing structure
- Increases versatility in the field
- KwikWire accessory system reduces inventory and shipping costs
- No more sawing, filing, or fixing nuts
- Designed for use with cable tray, lighting, and HVAC
- Eliminates the need for all threaded rod
- Cost effective solution for jack chain
- "Y" style accessories require 50% less drilling





KwikWire Accessory Numbering System

Product Line	Assembly Configuration	Leg Termination	Leg Length	Wire Rope Diameter	Straight Length	Assembly or Kit
BK = KwikWire	Blank = Single Leg	A = Angle Bracket w/Pin	Blank = See Straight Length	063 = 1/16"	Blank = Loop w/ Plastic Tube	Blank = Assembly Only
	Y = 2 Legs	H = Hook	18 = 18" Leg	094 = 3/32"	18 = 18"	K = Kit (Assembly & BKC100 Clamp)
	3 - 3 Legs	L = Loop	30 = 30" Leg		30 = 30"	
		T = Toggle			40 = 40"	
		W = Fuse Cut			80 = 80"	
		B25 = Bolt w/ 1/4"-20 Thread			120 = 120"	
		B38 = Bolt w/ 3/8"-16 Thread			180 = 180"	
		BM6 = Bolt w/ M6 Thread			240 = 240"	
		BM8 = Bolt w/ M8 Thread			360 = 360"	
		BM10 = Bolt w/ M10 Thread				

Examples

BKYT18-094-120K

BK Y T 18 - 063 - 120 K

KwikWire Accessory
2 legs - toggle leg termination - 18" legs - 1/16" diameter wire - 120" straight length - kit with clamp

BKL-063-120K

BK L - 063 - 120 K

KwikWire Accessory
single leg - looped leg termination - 1/16" diameter wire - 120" straight length - kit with clamp

KwikWire Loop Termination

Part No.	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKL-063-40	1/16"	(1.6)	40"	(1016)
BKL-063-80	1/16"	(1.6)	80"	(2032)
BKL-063-120	1/16"	(1.6)	120"	(3048)
BKL-063-180	1/16"	(1.6)	180"	(4572)
BKL-063-240	1/16"	(1.6)	240"	(6096)
BKL-063-360	1/16"	(1.6)	360"	(9144)
BKL-094-40	3/32"	(2.3)	40"	(1016)
BKL-094-80	3/32"	(2.3)	80"	(2032)
BKL-094-120	3/32"	(2.3)	120"	(3048)
BKL-094-180	3/32"	(2.3)	180"	(4572)
BKL-094-240	3/32"	(2.3)	240"	(6096)
BKL-094-360	3/32"	(2.3)	360"	(9144)



Box Quantity - 20
5 bags containing 4 pieces per bag

KwikWire Loop Termination Kits

Part No.	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKL-063-40K	1/16"	(1.6)	40"	(1016)
BKL-063-80K	1/16"	(1.6)	80"	(2032)
BKL-063-120K	1/16"	(1.6)	120"	(3048)
BKL-063-180K	1/16"	(1.6)	180"	(4572)
BKL-063-240K	1/16"	(1.6)	240"	(6096)
BKL-063-360K	1/16"	(1.6)	360"	(9144)
BKL-094-40K	3/32"	(2.3)	40"	(1016)
BKL-094-80K	3/32"	(2.3)	80"	(2032)
BKL-094-120K	3/32"	(2.3)	120"	(3048)
BKL-094-180K	3/32"	(2.3)	180"	(4572)
BKL-094-240K	3/32"	(2.3)	240"	(6096)
BKL-094-360K	3/32"	(2.3)	360"	(9144)



Box Quantity - 20
5 bags containing 4 pieces per bag

- Available as a wire rope with loop termination only or as a ready-to-use kit with a BKC100 clamp.
- Available in lengths of 40", 80", 120", 180", 240", and 360".

KwikWire Single Style Hook Termination



Box Quantity - 20
5 bags containing 4 pieces per bag

Part No.	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKH-094-40	3/32"	(2.3)	40"	(1016)
BKH-094-80	3/32"	(2.3)	80"	(2032)
BKH-094-120	3/32"	(2.3)	120"	(3048)
BKH-094-180	3/32"	(2.3)	180"	(4572)
BKH-094-240	3/32"	(2.3)	240"	(6096)
BKH-094-360	3/32"	(2.3)	360"	(9144)

KwikWire Single Style Hook Termination Kits



Box Quantity - 20
5 bags containing 4 pieces per bag

Part No.	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKH-094-40K	3/32"	(2.3)	40"	(1016)
BKH-094-80K	3/32"	(2.3)	80"	(2032)
BKH-094-120K	3/32"	(2.3)	120"	(3048)
BKH-094-180K	3/32"	(2.3)	180"	(4572)
BKH-094-240K	3/32"	(2.3)	240"	(6096)
BKH-094-360K	3/32"	(2.3)	360"	(9144)

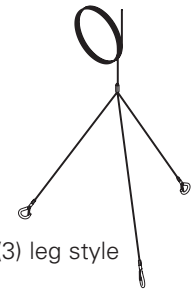
KwikWire 'Y' Style Hook Termination With Loop



Box Quantity - 10
5 bags containing 2 pieces per bag

Part No.	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKYH18-094	3/32"	(2.3)	18"	(457)
BKYH30-094	3/32"	(2.3)	30"	(762)

- Hook designed to accept up to 3/8" diameter wire.
- Available as a wire rope with hook termination only or as a ready-to-use kit with a BKC100 clamp.
- Available in lengths of 40", 80", 120", 180", 240", and 360".
- Available in single, double (Y), and triple (3) leg styles



Triple (3) leg style

KwikWire 'Y' Style Hook Termination

Part No.	Leg Length in.	Leg Length mm	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKYH18-094-40	18"	(457)	3/32"	(2.3)	40"	(1016)
BKYH18-094-80	18"	(457)	3/32"	(2.3)	80"	(2032)
BKYH18-094-120	18"	(457)	3/32"	(2.3)	120"	(3048)
BKYH18-094-180	18"	(457)	3/32"	(2.3)	180"	(4572)
BKYH18-094-240	18"	(457)	3/32"	(2.3)	240"	(6096)
BKYH18-094-360	18"	(457)	3/32"	(2.3)	360"	(9144)
BKYH30-094-40	30"	(762)	3/32"	(2.3)	40"	(1016)
BKYH30-094-80	30"	(762)	3/32"	(2.3)	80"	(2032)
BKYH30-094-120	30"	(762)	3/32"	(2.3)	120"	(3048)
BKYH30-094-180	30"	(762)	3/32"	(2.3)	180"	(4572)
BKYH30-094-240	30"	(762)	3/32"	(2.3)	240"	(6096)
BKYH30-094-360	30"	(762)	3/32"	(2.3)	360"	(9144)



Box Quantity - 10
5 bags containing 2 pieces per bag

KwikWire 'Y' Style Hook Termination Kits

Part No.	Leg Length in.	Leg Length mm	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKYH18-094-40K	18"	(457)	3/32"	(2.3)	40"	(1016)
BKYH18-094-80K	18"	(457)	3/32"	(2.3)	80"	(2032)
BKYH18-094-120K	18"	(457)	3/32"	(2.3)	120"	(3048)
BKYH18-094-180K	18"	(457)	3/32"	(2.3)	180"	(4572)
BKYH18-094-240K	18"	(457)	3/32"	(2.3)	240"	(6096)
BKYH18-094-360K	18"	(457)	3/32"	(2.3)	360"	(9144)
BKYH30-094-40K	30"	(762)	3/32"	(2.3)	40"	(1016)
BKYH30-094-80K	30"	(762)	3/32"	(2.3)	80"	(2032)
BKYH30-094-120K	30"	(762)	3/32"	(2.3)	120"	(3048)
BKYH30-094-180K	30"	(762)	3/32"	(2.3)	180"	(4572)
BKYH30-094-240K	30"	(762)	3/32"	(2.3)	240"	(6096)
BKYH30-094-360K	30"	(762)	3/32"	(2.3)	360"	(9144)



Box Quantity - 10
5 bags containing 2 pieces per bag

- Hook designed to accept up to 3/8" diameter wire.
- Available as a wire rope with loop termination only or as a ready-to-use kit with a BKC100 clamp.
- Available in lengths of 40", 80", 120", 180", 240", and 360".

KwikWire Single Style Toggle Termination



Box Quantity - 20
5 bags containing 4 pieces per bag

Part No.	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKT-063-40	1/16"	(1.6)	40"	(1016)
BKT-063-80	1/16"	(1.6)	80"	(2032)
BKT-063-120	1/16"	(1.6)	120"	(3048)
BKT-063-180	1/16"	(1.6)	180"	(4572)
BKT-063-240	1/16"	(1.6)	240"	(6096)
BKT-063-360	1/16"	(1.6)	360"	(9144)

KwikWire Single Style Toggle Termination Kits



Box Quantity - 20
5 bags containing 4 pieces per bag

Part No.	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKT-063-40K	1/16"	(1.6)	40"	(1016)
BKT-063-80K	1/16"	(1.6)	80"	(2032)
BKT-063-120K	1/16"	(1.6)	120"	(3048)
BKT-063-180K	1/16"	(1.6)	180"	(4572)
BKT-063-240K	1/16"	(1.6)	240"	(6096)
BKT-063-360K	1/16"	(1.6)	360"	(9144)

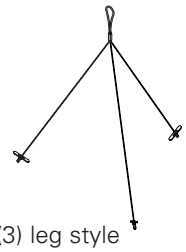
KwikWire 'Y' Style Toggle Termination With Loop



Box Quantity - 10
5 bags containing 2 pieces per bag

Part No.	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKYT12-063	1/16"	(1.6)	12"	(305)
BKYT18-063	1/16"	(1.6)	18"	(457)
BKYT30-063	1/16"	(1.6)	30"	(762)

- Available as a wire rope with toggle termination only or as a ready-to-use kit with a BKC100 clamp.
- Available in lengths of 40", 80", 120", 180", 240", and 360".
- Available in single, double (Y), and triple (3) leg styles
- All triple (3) leg styles are non-stock, contact us for lead times



Triple (3) leg style

KwikWire 'Y' Style Toggle Termination

Part No.	Leg Length in.	Leg Length mm	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKYT12-063-40	12"	(305)	1/16"	(1.6)	40"	(1016)
BKYT12-063-80	12"	(305)	1/16"	(1.6)	80"	(2032)
BKYT12-063-120	12"	(305)	1/16"	(1.6)	120"	(3048)
BKYT12-063-180	12"	(305)	1/16"	(1.6)	180"	(4572)
BKYT12-063-240	12"	(305)	1/16"	(1.6)	240"	(6096)
BKYT12-063-360	12"	(305)	1/16"	(1.6)	360"	(9144)
BKYT18-063-40	18"	(457)	1/16"	(1.6)	40"	(1016)
BKYT18-063-80	18"	(457)	1/16"	(1.6)	80"	(2032)
BKYT18-063-120	18"	(457)	1/16"	(1.6)	120"	(3048)
BKYT18-063-180	18"	(457)	1/16"	(1.6)	180"	(4572)
BKYT18-063-240	18"	(457)	1/16"	(1.6)	240"	(6096)
BKYT18-063-360	18"	(457)	1/16"	(1.6)	360"	(9144)
BKYT30-063-40	30"	(762)	1/16"	(1.6)	40"	(1016)
BKYT30-063-80	30"	(762)	1/16"	(1.6)	80"	(2032)
BKYT30-063-120	30"	(762)	1/16"	(1.6)	120"	(3048)
BKYT30-063-180	30"	(762)	1/16"	(1.6)	180"	(4572)
BKYT30-063-240	30"	(762)	1/16"	(1.6)	240"	(6096)
BKYT30-063-360	30"	(762)	1/16"	(1.6)	360"	(9144)



Box Quantity - 10
5 bags containing 2 pieces per bag

KwikWire 'Y' Style Toggle Termination Kits

Part No.	Leg Length in.	Leg Length mm	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKYT12-063-40K	12"	(305)	1/16"	(1.6)	40"	(1016)
BKYT12-063-80K	12"	(305)	1/16"	(1.6)	80"	(2032)
BKYT12-063-120K	12"	(305)	1/16"	(1.6)	120"	(3048)
BKYT12-063-180K	12"	(305)	1/16"	(1.6)	180"	(4572)
BKYT12-063-240K	12"	(305)	1/16"	(1.6)	240"	(6096)
BKYT12-063-360K	12"	(305)	1/16"	(1.6)	360"	(9144)
BKYT18-063-40K	18"	(457)	1/16"	(1.6)	40"	(1016)
BKYT18-063-80K	18"	(457)	1/16"	(1.6)	80"	(2032)
BKYT18-063-120K	18"	(457)	1/16"	(1.6)	120"	(3048)
BKYT18-063-180K	18"	(457)	1/16"	(1.6)	180"	(4572)
BKYT18-063-240K	18"	(457)	1/16"	(1.6)	240"	(6096)
BKYT18-063-360K	18"	(457)	1/16"	(1.6)	360"	(9144)
BKYT30-063-40K	30"	(762)	1/16"	(1.6)	40"	(1016)
BKYT30-063-80K	30"	(762)	1/16"	(1.6)	80"	(2032)
BKYT30-063-120K	30"	(762)	1/16"	(1.6)	120"	(3048)
BKYT30-063-180K	30"	(762)	1/16"	(1.6)	180"	(4572)
BKYT30-063-240K	30"	(762)	1/16"	(1.6)	240"	(6096)
BKYT30-063-360K	30"	(762)	1/16"	(1.6)	360"	(9144)



Box Quantity - 10
5 bags containing 2 pieces per bag

- Available as a wire rope with loop termination only or as a ready-to-use kit with a BKC100 clamp.
- Available in lengths of 40", 80", 120", 180", 240", and 360".

KwikWire Bolt Termination



Box Quantity - 20
5 bags containing 4 pieces per bag

Part No.	Thread Size	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKB25-063-40	1/4"-20	1/16"	(1.6)	40"	(1016)
BKB25-063-80	1/4"-20	1/16"	(1.6)	80"	(2032)
BKB25-063-120	1/4"-20	1/16"	(1.6)	120"	(3048)
BKB25-063-180	1/4"-20	1/16"	(1.6)	180"	(4572)
BKB25-063-240	1/4"-20	1/16"	(1.6)	240"	(6096)
BKB25-063-360	1/4"-20	1/16"	(1.6)	360"	(9144)
BKB38-094-40	3/8"-16	3/32"	(2.3)	40"	(1016)
BKB38-094-80	3/8"-16	3/32"	(2.3)	80"	(2032)
BKB38-094-120	3/8"-16	3/32"	(2.3)	120"	(3048)
BKB38-094-180	3/8"-16	3/32"	(2.3)	180"	(4572)
BKB38-094-240	3/8"-16	3/32"	(2.3)	240"	(6096)
BKB38-094-360	3/8"-16	3/32"	(2.3)	360"	(9144)

- Ideal for use with ARS, ARC, ADI, ACPW, or ACPD anchors.
- Available as a wire rope with bolt termination only or as a ready-to-use kit with a BKC100 clamp.
- Available in lengths of 40", 80", 120", 180", 240", and 360".
- Available in single, double (Y), and triple leg (3) styles
- All (Y) and triple (3) styles are non-stock, contact us for lead times



Double (Y) leg style



Triple (3) leg style

KwikWire Bolt Termination Kits

Part No.	Thread Size	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKB25-063-40K	1/4"-20	1/16"	(1.6)	40"	(1016)
BKB25-063-80K	1/4"-20	1/16"	(1.6)	80"	(2032)
BKB25-063-120K	1/4"-20	1/16"	(1.6)	120"	(3048)
BKB25-063-180K	1/4"-20	1/16"	(1.6)	180"	(4572)
BKB25-063-240K	1/4"-20	1/16"	(1.6)	240"	(6096)
BKB25-063-360K	1/4"-20	1/16"	(1.6)	360"	(9144)
BKB38-094-40K	3/8"-16	3/32"	(2.3)	40"	(1016)
BKB38-094-80K	3/8"-16	3/32"	(2.3)	80"	(2032)
BKB38-094-120K	3/8"-16	3/32"	(2.3)	120"	(3048)
BKB38-094-180K	3/8"-16	3/32"	(2.3)	180"	(4572)
BKB38-094-240K	3/8"-16	3/32"	(2.3)	240"	(6096)
BKB38-094-360K	3/8"-16	3/32"	(2.3)	360"	(9144)

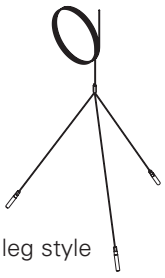


Box Quantity - 20
5 bags containing 4 pieces per bag

- Ideal for use with ARS, ARC, ADI, ACPW, or ACPD anchors.
- Available as a wire rope with bolt termination only or as a ready-to-use kit with a BKC100 clamp.
- Available in lengths of 40", 80", 120", 180", 240", and 360".
- Available in single, double (Y), and triple (3) styles
- All double (Y) and triple (3) styles are non-stock, contact us for lead times



Double (Y) leg style



Triple (3) leg style

KwikWire Angle Bracket Termination



Box Quantity - 20
5 bags containing 4 pieces per bag

Part No.	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKA-063-40	1/16"	(1.6)	40"	(1016)
BKA-063-80	1/16"	(1.6)	80"	(2032)
BKA-063-120	1/16"	(1.6)	120"	(3048)
BKA-063-180	1/16"	(1.6)	180"	(4572)
BKA-063-240	1/16"	(1.6)	240"	(6096)
BKA-063-360	1/16"	(1.6)	360"	(9144)

KwikWire Angle Bracket Termination Kits



Box Quantity - 20
5 bags containing 4 pieces per bag

Part No.	Wire Rope Dia. in.	Wire Rope Dia. mm	Length in.	Length mm
BKA-063-40K	1/16"	(1.6)	40"	(1016)
BKA-063-80K	1/16"	(1.6)	80"	(2032)
BKA-063-120K	1/16"	(1.6)	120"	(3048)
BKA-063-180K	1/16"	(1.6)	180"	(4572)
BKA-063-240K	1/16"	(1.6)	240"	(6096)
BKA-063-360K	1/16"	(1.6)	360"	(9144)

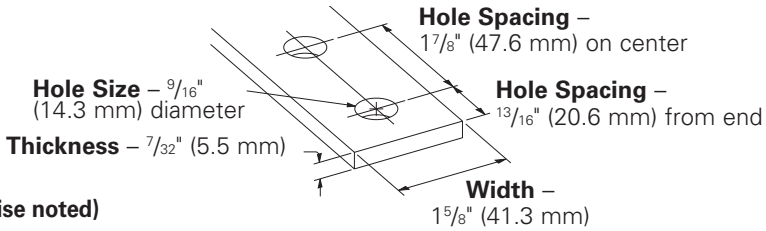
- Available as a wire rope with angle bracket termination only or as a ready-to-use kit with a BKC100 clamp.
- Available in lengths of 40", 80", 120", 180", 240", and 360".



This section offers a full selection of fittings and accessories to complete our strut system. Fittings are made from hot rolled, pickled and oiled plate or strip steel in accordance with ASTM A1018 33,000 PSI min. yield, unless noted.

Dimensions

The following dimensions apply to all fittings except as noted:



Materials & Finishes (Unless otherwise noted)

Finish Code	Finish	Specification
PLN	Plain	ASTM A1018 33,000 PSI min. yield
ZN	Electro-Plated Zinc	ASTM B633 SC3 Type III or ASTM A653
GRN	DURA GREEN™	
HDG	Hot-Dipped Galvanized	ASTM A123
SS4	Stainless Steel Type 304	ASTM A240
SS6	Stainless Steel Type 316	ASTM A240
AL	Aluminum	ASTM B209

Note: A minimum order may apply on special material and finishes.

Load Data

The load data published includes safety factor of 2.5 when used with 12 ga. (2.6) channel safety factor = ratio of ultimate load to the design load).
Use 1/2"-13 x 7/8" hex head cap screws and 1/2"-13 (N225 or TN225) channel nuts for the rated results.

Note: See page 277 Design Load Data for typical channel - fitting connections.

Hardware

Nuts and bolts are not included with the fittings and must be ordered separately, unless noted.

Recommended Bolt Torque

Bolt Size	1/4"-20	5/16"-18	3/8"-16	1/2"-13
Foot/Lbs.	6	11	19	50
Nm	8	15	26	68

See chart on page 154 for setscrew torque.

Pre-Assembled Fittings

Some fittings are available with hex head cap screws and channel nuts pre-assembled. These fittings and finishes will be flagged using the following symbol.



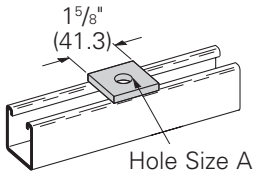
PA ZN GRN

Metric

Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

B200-B202-2

- Standard finishes: ZN, GRN, HDG, SS4, SS6, AL

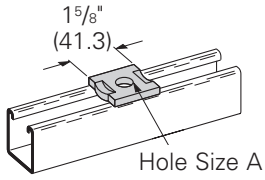


Square Washer

Part No.	A In.	A mm	Bolt Size In.	Bolt Size mm	Wt./C Lbs.	Wt./C kg
B200	3/8"	(9.5)	5/16"	(7.9)	18	(8.1)
B201	7/16"	(11.1)	3/8"	(9.5)	18	(8.1)
B202	9/16"	(14.2)	1/2"	(12.7)	17	(7.7)
B202-1	11/16"	(17.4)	5/8"	(15.9)	16	(7.2)
B202-2	13/16"	(20.6)	3/4"	(19.0)	15	(6.8)
B202-3	15/16"	(23.8)	7/8"	(22.2)	14	(6.3)

B200D-B202-2D

- Standard finishes: ZN, GRN, HDG, SS4, SS6, AL



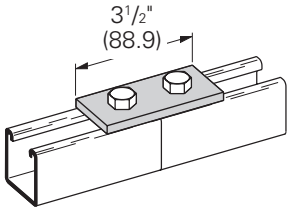
No Twist Square Washer

Part No.	A In.	A mm	Bolt Size In.	Bolt Size mm	Wt./C Lbs.	Wt./C kg
B200D	3/8"	(9.5)	5/16"	(7.9)	18	(8.1)
B201D	7/16"	(11.1)	3/8"	(9.5)	18	(8.1)
B202D	9/16"	(14.2)	1/2"	(12.7)	17	(7.7)
B202-1D	11/16"	(17.4)	5/8"	(15.9)	16	(7.2)
B202-2D	13/16"	(20.6)	3/4"	(19.0)	15	(6.8)

B129
Two Hole Splice Plate

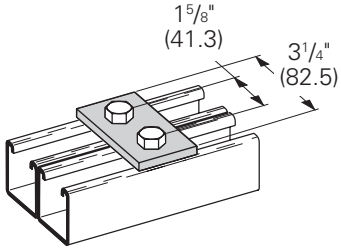
- Standard finishes: ZN, GRN
- Wt./C 37 Lbs. (16.8 kg)

PA ZN GRN



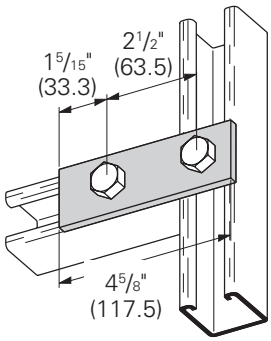
B340
Two Hole Splice Plate

- Standard finishes: ZN, GRN
- Wt./C 34 Lbs. (15.4 kg)



B528
Two Hole Splice Plate

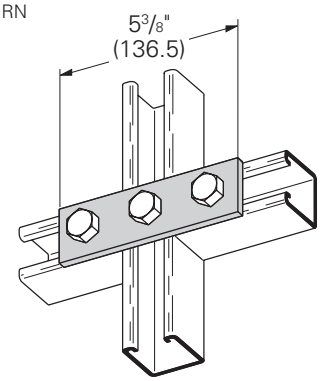
- Standard finishes: ZN, GRN
- Wt./C 50 Lbs. (22.7 kg)



B141
Three Hole Splice Plate

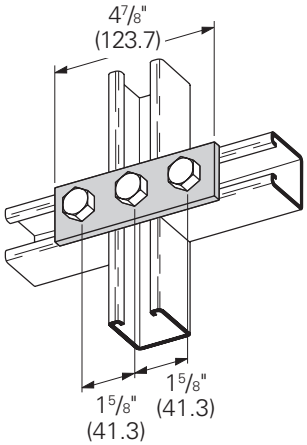
- Standard finishes: ZN, GRN
- Wt./C 55 Lbs. (24.9 kg)

PA ZN GRN



B557
Three Hole Splice Plate

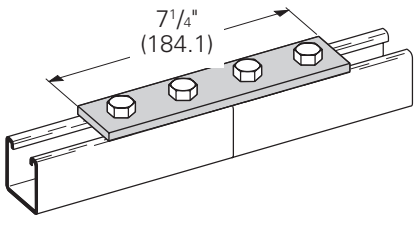
- Standard finishes: ZN, GRN
- Wt./C 50 Lbs. (22.7 kg)



B341
Four Hole Splice Plate

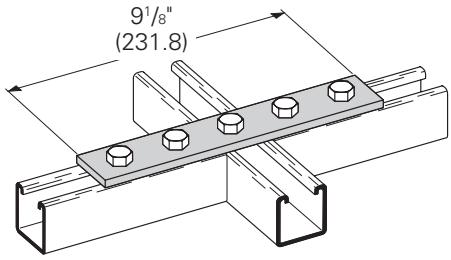
- Standard finishes: ZN, GRN, HDG
- Wt./C 76 Lbs. (34.5 kg)

PA ZN GRN



B342
Five Hole Splice Plate

- Standard finishes: ZN, GRN
- Wt./C 96 Lbs. (43.5 kg)

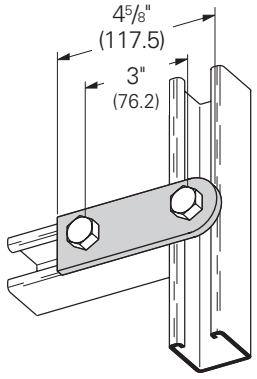


PA Pre-assembled fitting

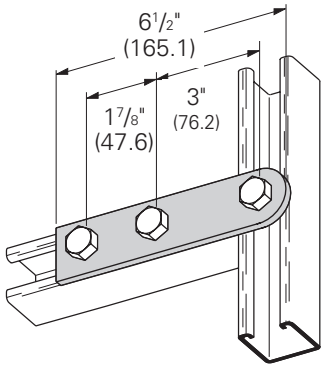
Reference page 106 for general fitting and standard finish specifications.

Flat plate fittings

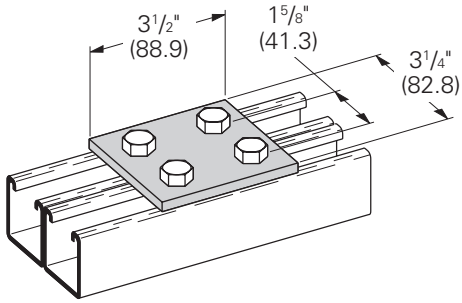
B138
Two Hole Swivel Plate
- Standard finishes: ZN, GRN
- Wt./C 48 Lbs. (21.8 kg)



B139
Three Hole Swivel Plate
- Standard finishes: ZN, GRN
- Wt./C 69 Lbs. (31.3 kg)

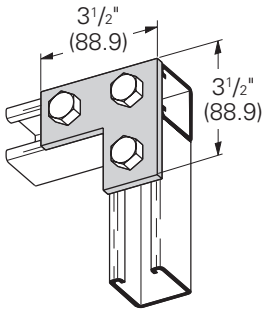


B504
Four Hole Splice Plate
- Standard finishes: ZN, GRN
- Wt./C 73 Lbs. (33.1 kg)



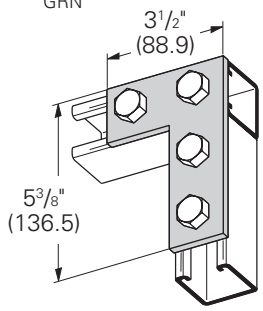
B140
Three Hole Corner Plate
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 56 Lbs. (25.4 kg)

PA ZN GRN



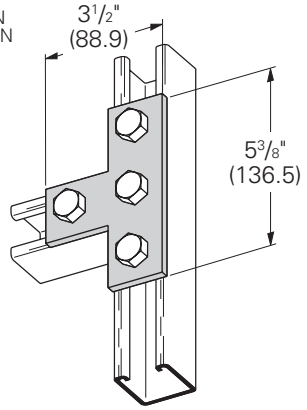
B143
Four Hole Corner Plate
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 75 Lbs. (34.0 kg)

PA ZN GRN



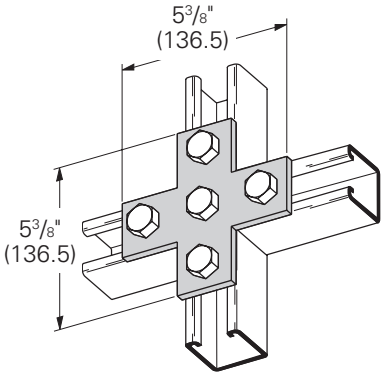
B133
Four Hole Tee Plate
- Standard finishes: ZN, GRN, HDG, SS4, AL
- Wt./C 75 Lbs. (34.0 kg)

PA ZN GRN

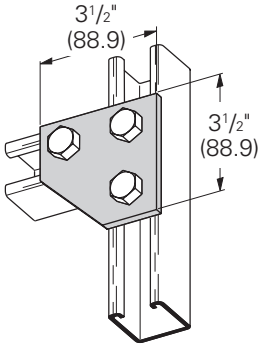


B132
Five Hole Cross Plate
- Standard finishes: ZN, GRN, HDG
- Wt./C 100 Lbs. (45.3 kg)

PA ZN GRN

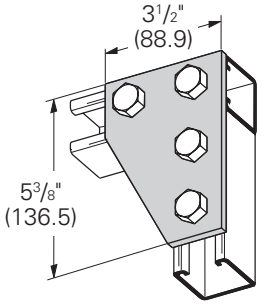


B135
Three Hole Corner Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 70 Lbs. (31.7 kg)



B142
Four Hole Corner Gusset Plate
- Standard finishes: ZN, GRN, HDG
- Wt./C 102 Lbs. (46.2 kg)

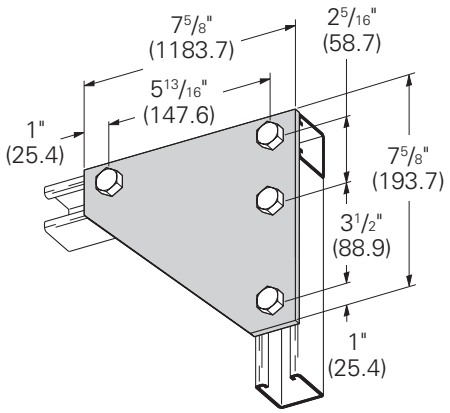
PA ZN GRN



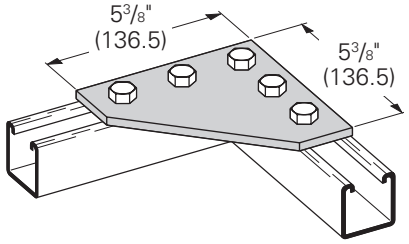
PA Pre-assembled fitting

Reference page 106 for general fitting and standard finish specifications.

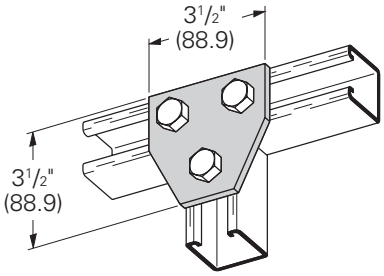
B137
Four Hole Corner Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 273 Lbs. (123.8 kg)



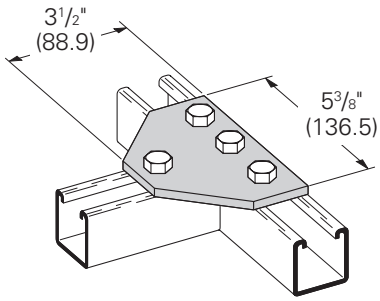
B556
Five Hole Corner Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 145 Lbs. (65.8 kg)



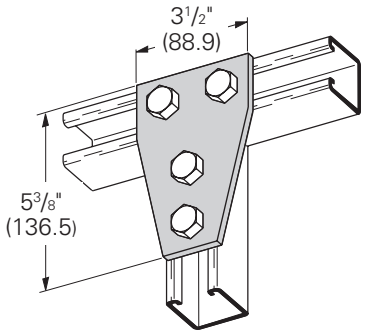
B337
Three Hole Tee Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 70 Lbs. (31.7 kg)



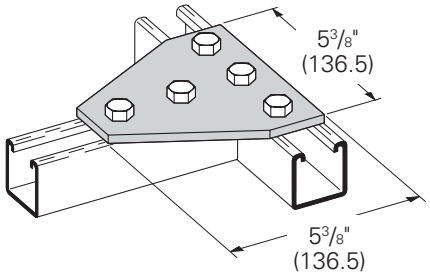
B432
Four Hole Tee Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 100 Lbs. (45.3 kg)



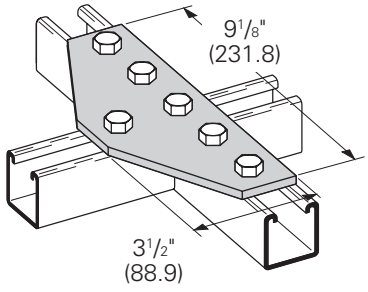
B136
Four Hole Tee Gusset Plate
- Standard finishes: ZN, GRN, HDG
- Wt./C 100 Lbs. (45.3 kg)



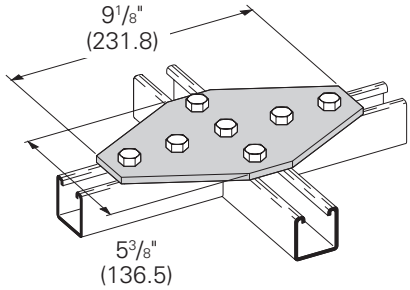
B532
Five Hole Tee Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 143 Lbs. (64.8 kg)



B339
Six Hole Tee Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 149 Lbs. (67.6 kg)



B334
Seven Hole Cross Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 232 Lbs. (105.2 kg)

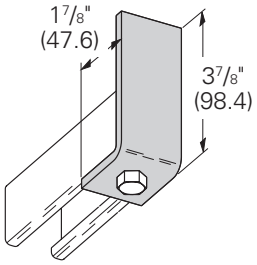


PA Pre-assembled fitting

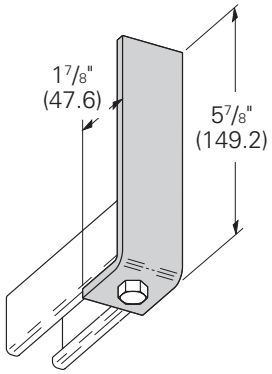
Reference page 106 for general fitting and standard finish specifications.

90° Angle fittings

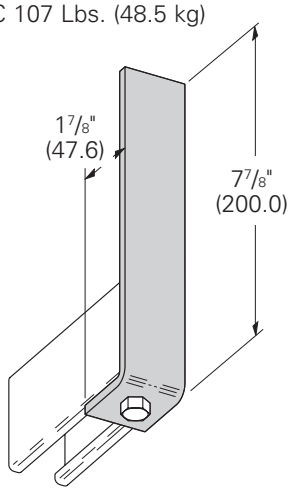
B420-378
One Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 60 Lbs. (27.2 kg)



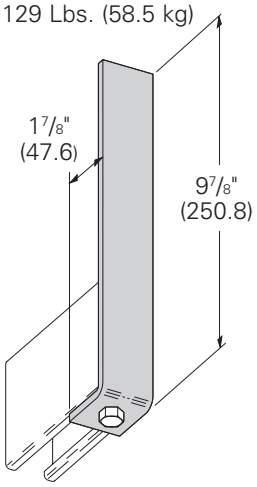
B420-578
One Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 85 Lbs. (38.5 kg)



B420-778
One Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 107 Lbs. (48.5 kg)

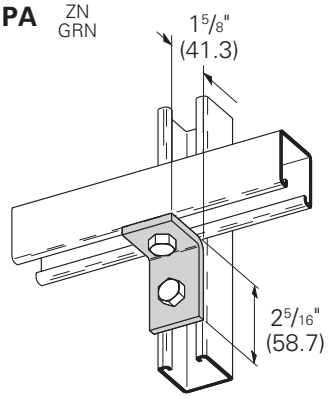


B420-978
One Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 129 Lbs. (58.5 kg)



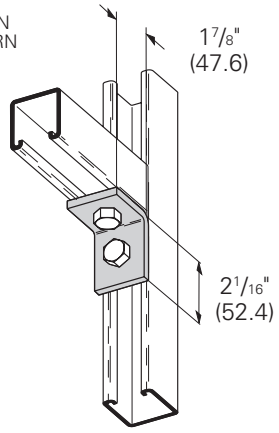
B101
Two Hole Corner Angle
- Standard finishes: ZN, GRN, HDG, SS4, AL
- Wt./C 37 Lbs. (16.8 kg)

PA ZN GRN



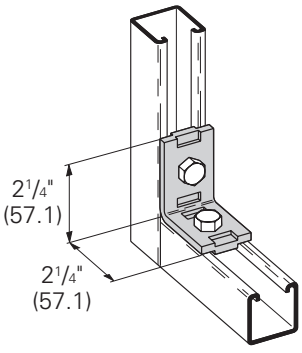
B230
Two Hole Corner Angle
- Standard finishes: ZN, GRN, HDG, SS4, AL
- Wt./C 37 Lbs. (16.8 kg)

PA ZN GRN

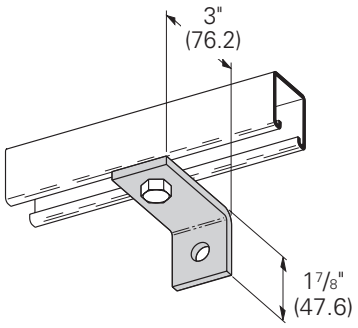


B231
Two Hole "No-Twist" Corner Angle
- Standard finishes: ZN, GRN, HDG
- Wt./C 41 Lbs. (18.6 kg)

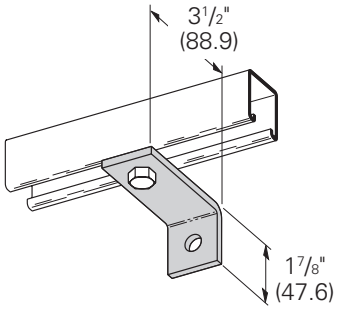
PA ZN GRN



B359
Two Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 48 Lbs. (21.8 kg)



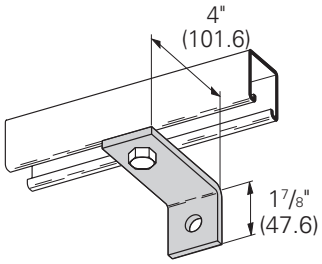
B360
Two Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 53 Lbs. (24.0 kg)



PA Pre-assembled fitting

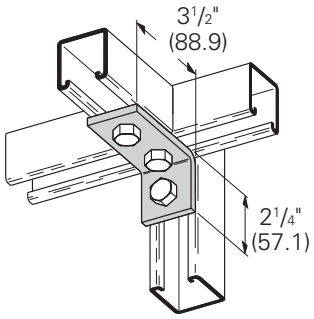
Reference page 106 for general fitting and standard finish specifications.

B361
Two Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 60 Lbs. (27.2 kg)



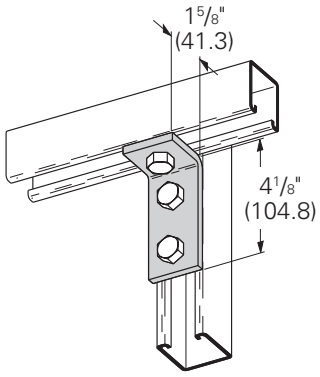
B102
Three Hole Corner Angle
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 56 Lbs. (25.4 kg)

PA ZN GRN



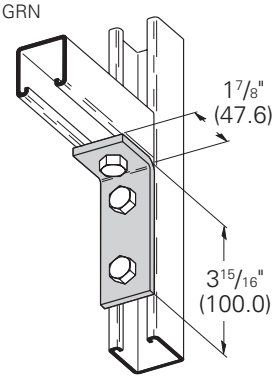
B103
Three Hole Corner Angle
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 56 Lbs. (25.4 kg)

PA ZN GRN



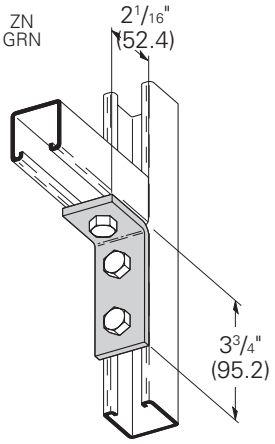
B232
Three Hole Corner Angle
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 56 Lbs. (25.4 kg)

PA ZN GRN

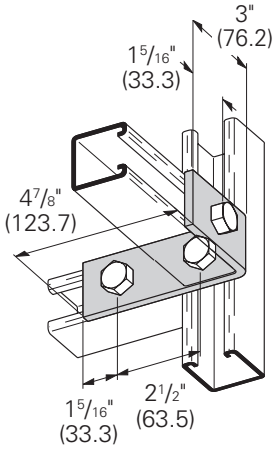


B374
Three Hole Corner Angle
- Standard finishes: ZN, GRN, HDG
- Wt./C 56 Lbs. (25.4 kg)

PA ZN GRN

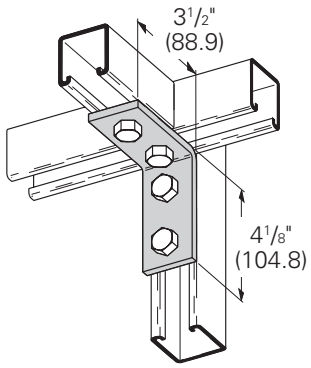


B529
Three Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 78 Lbs. (35.4 kg)



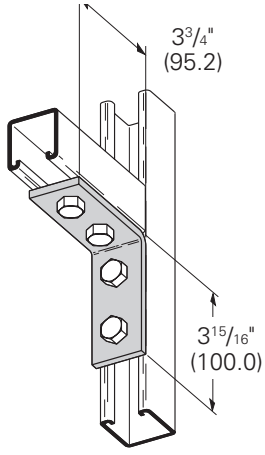
B104
Four Hole Corner Angle
- Standard finishes: ZN, GRN, HDG, SS4, SS6, AL
- Wt./C 78 Lbs. (35.4 kg)

PA ZN GRN

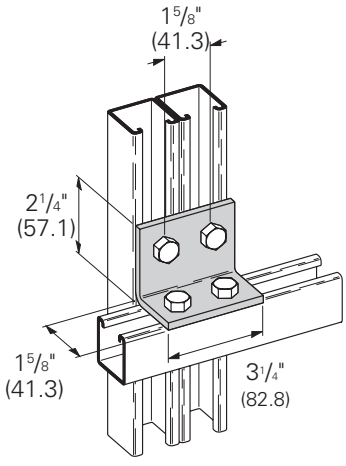


B115
Four Hole Corner Angle
- Standard finishes: ZN, GRN, HDG, SS4, AL
- Wt./C 76 Lbs. (34.5 kg)

PA ZN GRN



B558
Four Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 73 Lbs. (33.1 kg)

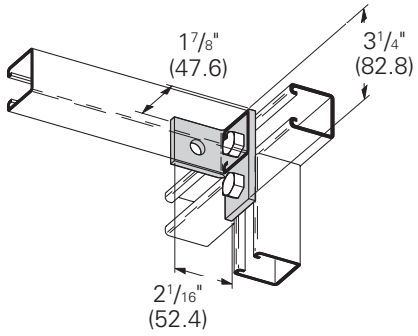


PA Pre-assembled fitting

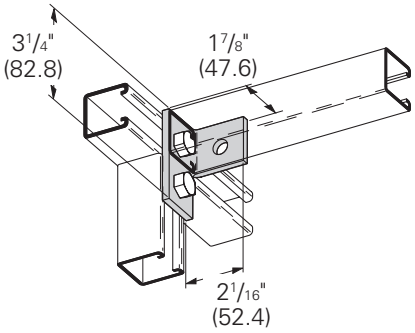
Reference page 106 for general fitting and standard finish specifications.

90° Angle fittings

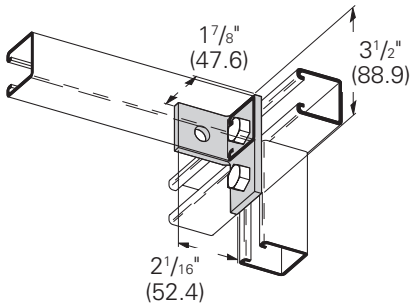
B235R
Three Hole (Right Hand) Offset Bent Angle
- 1 5/8" (41.3) from center to center of the holes that are shown with bolt heads
- Standard finishes: ZN, GRN
- Wt./C 53 Lbs. (24.0 kg)



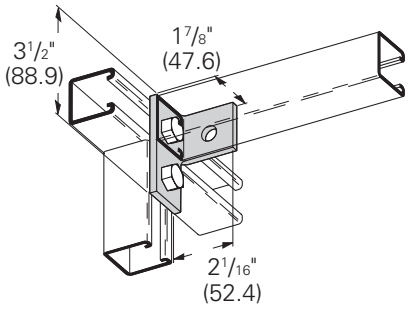
B235L
Three Hole (Left Hand) Offset Bent Angle
- 1 5/8" (41.3) from center to center of the holes that are shown with bolt heads
- Standard finishes: ZN, GRN
- Wt./C 53 Lbs. (24.0 kg)



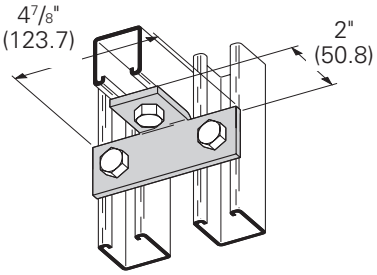
B236R
Three Hole (Right Hand) Offset Bent Angle
- Standard finishes: ZN, GRN
- Wt./C 65 Lbs. (29.5 kg)



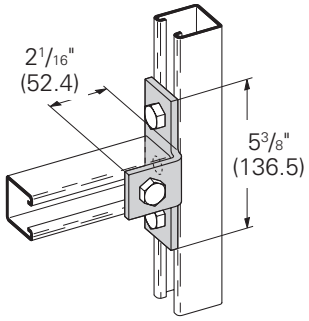
B236L
Three Hole (Left Hand) Offset Bent Angle
- Standard finishes: ZN, GRN
- Wt./C 65 Lbs. (29.5 kg)



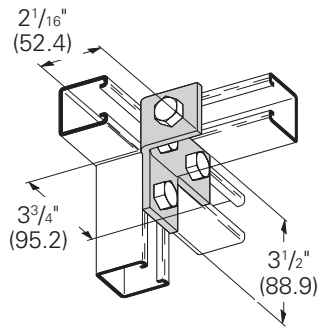
B237
Three Hole Offset Bent Tee
- Standard finishes: ZN, GRN
- Wt./C 71 Lbs. (32.2 kg)



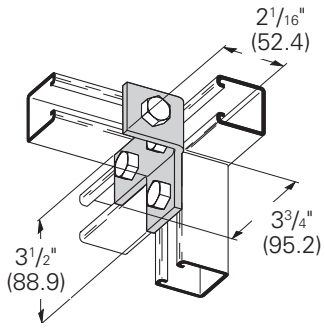
B357
Four Hole Offset Bent Tee
- Standard finishes: ZN, GRN
- Wt./C 77 Lbs. (34.9 kg)



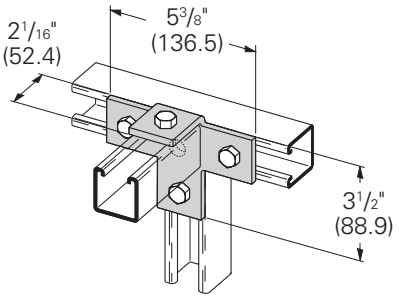
B238R
Four Hole (Right Hand) Offset Bent Tee
- Standard finishes: ZN, GRN
- Wt./C 76 Lbs. (34.5 kg)



B238L
Four Hole (Left Hand) Offset Bent Tee
- Standard finishes: ZN, GRN
- Wt./C 76 Lbs. (34.5 kg)

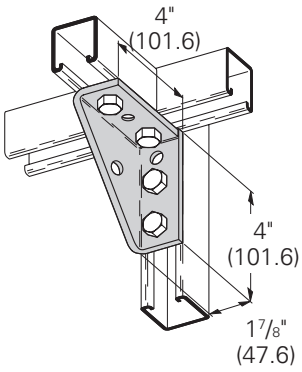


B239
Five Hole Offset Bent Tee
- Standard finishes: ZN, GRN
- Wt./C 96 Lbs. (43.5 kg)

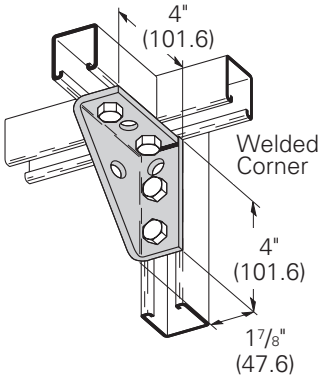


Reference page 106 for general fitting and standard finish specifications.

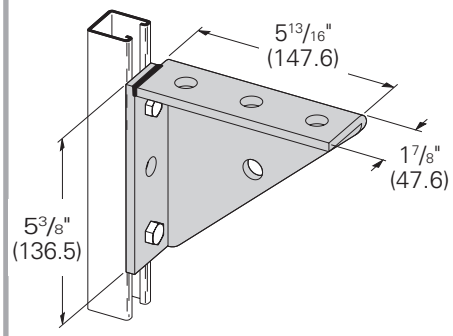
B844
Universal Shelf Bracket
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 132 Lbs. (59.9 kg)



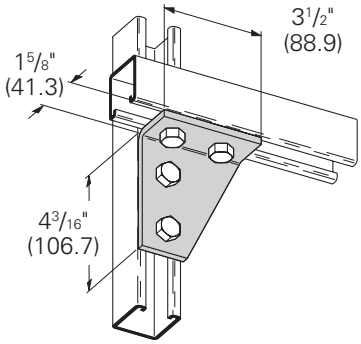
B844W
Universal Shelf Bracket - Welded
- Standard finishes: ZN, GRN
- Wt./C 134 Lbs. (60.8 kg)



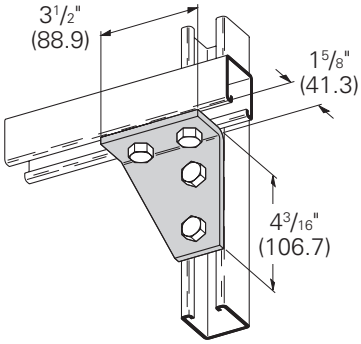
B888W
Universal Shelf Bracket - Welded
- Standard finishes: ZN, GRN
- Wt./C 197 Lbs. (89.4 kg)



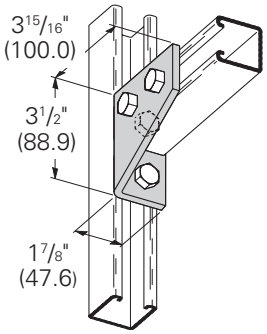
B234R
Four Hole (Right Hand) Corner Gusset
- Standard finishes: ZN, GRN, HDG
- Wt./C 100 Lbs. (45.3 kg)



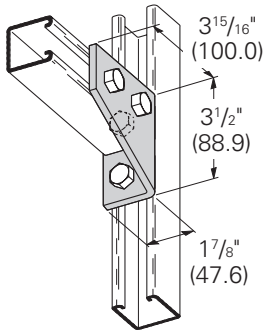
B234L
Four Hole (Left Hand) Corner Gusset
- Standard finishes: ZN, GRN, HDG
- Wt./C 100 Lbs. (45.3 kg)



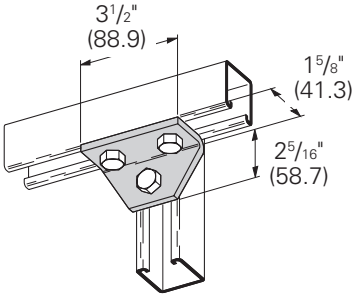
B134R
Four Hole (Right Hand) Corner Gusset
- Standard finishes: ZN, GRN
- Wt./C 100 Lbs. (45.3 kg)



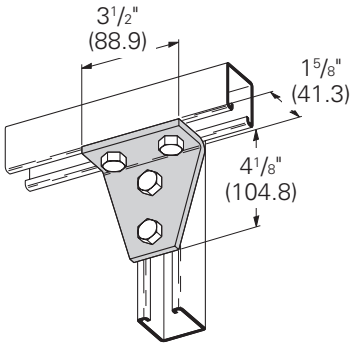
B134L
Four Hole (Left Hand) Corner Gusset
- Standard finishes: ZN, GRN
- Wt./C 100 Lbs. (45.3 kg)



B125
Three Hole Gussetted Shelf Angle
- Standard finishes: ZN, GRN
- Wt./C 67 Lbs. (30.4 kg)



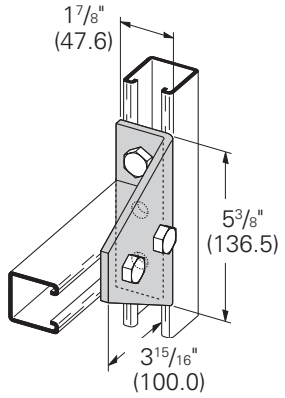
B118
Four Hole Gussetted Shelf Angle
- Standard finishes: ZN, GRN, HDG
- Wt./C 102 Lbs. (46.2 kg)



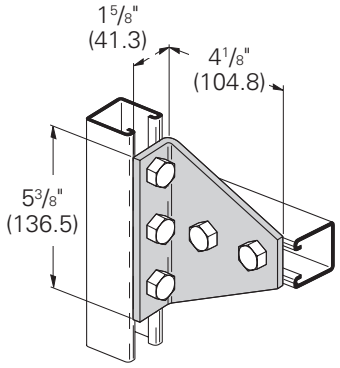
Reference page 106 for general fitting and standard finish specifications.

90° Angle fittings

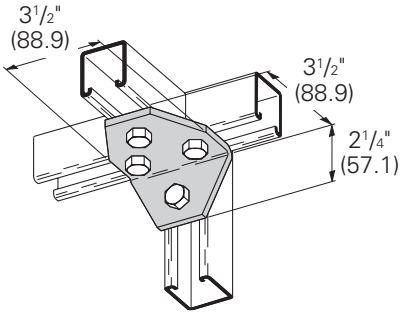
B485
Four Hole Gussetted Shelf Angle
- Standard finishes: ZN, GRN
- Wt./C 148 Lbs. (67.1 kg)



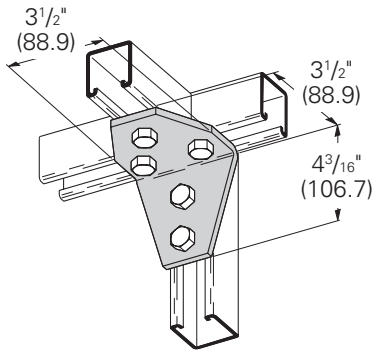
B533
Five Hole Gussetted Shelf Angle
- Standard finishes: ZN, GRN
- Wt./C 141 Lbs. (63.9 kg)



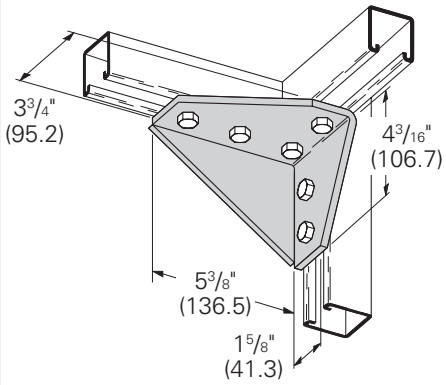
B126
Four Hole Gussetted Three Way Shelf Angle
- Standard finishes: ZN, GRN
- Wt./C 101 Lbs. (45.8 kg)



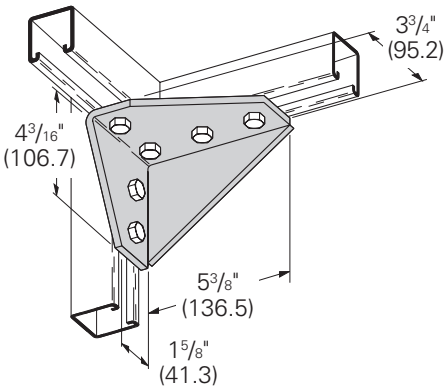
B127
Five Hole Gussetted Three Way Shelf Angle
- Standard finishes: ZN, GRN
- Wt./C 135 Lbs. (61.2 kg)



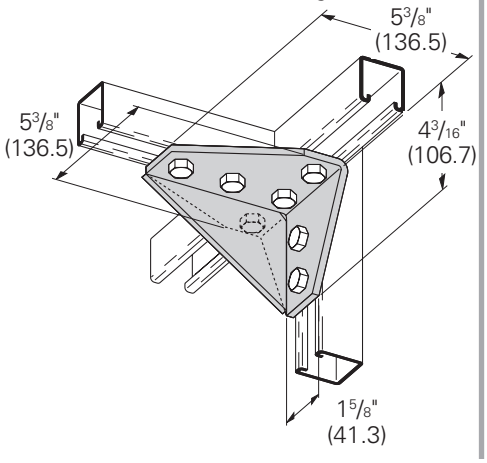
B503R
Six Hole (Right Hand) Gussetted Corner Connection
- Standard finishes: ZN, GRN
- Wt./C 229 Lbs. (103.9 kg)



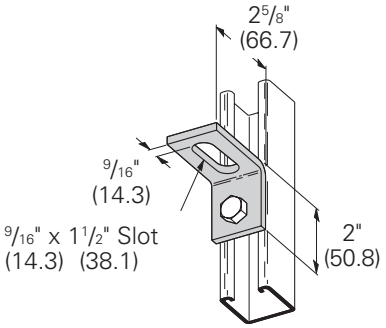
B503L
Six Hole (Left Hand) Gussetted Corner Connection
- Standard finishes: ZN, GRN
- Wt./C 229 Lbs. (103.9 kg)



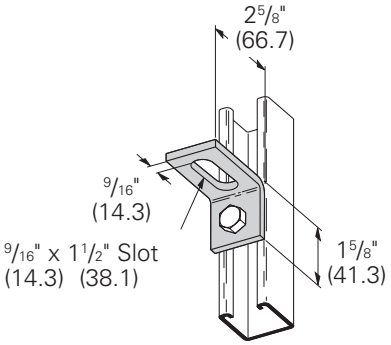
B663
Seven Hole Gussetted Corner Connection
- Standard finishes: ZN, GRN
- Wt./C 289 Lbs. (131.1 kg)



B371
Two Hole Adjustable Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 41 Lbs. (18.6 kg)

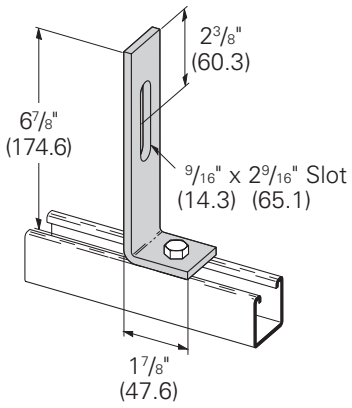


B372
Two Hole Adjustable Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 38 Lbs. (17.2 kg)

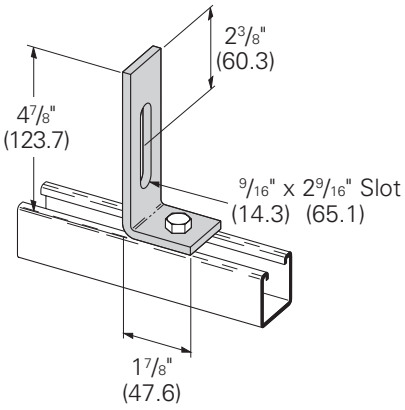


Reference page 106 for general fitting and standard finish specifications.

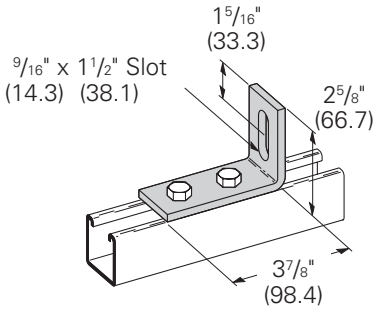
B496
Two Hole Adjustable Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 85 Lbs. (38.5 kg)



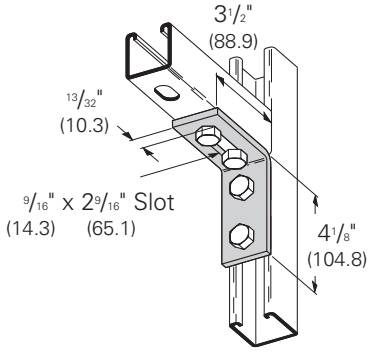
B496-1
Two Hole Adjustable Corner Angle
- Standard finishes: ZN, GRN, HDG
- Wt./C 58 Lbs. (26.3 kg)



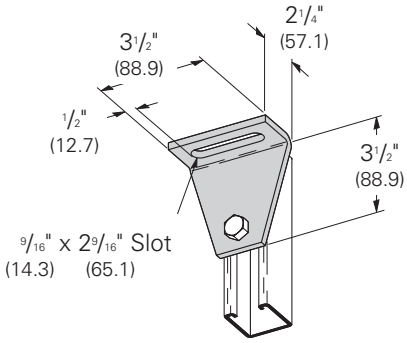
B371-2
Three Hole Adjustable Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 61 Lbs. (27.6 kg)



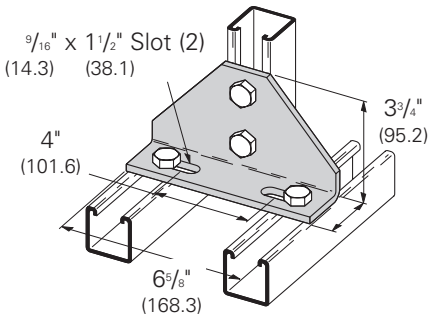
B104SH
Three Hole Adjustable Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 68 Lbs. (30.8 kg)



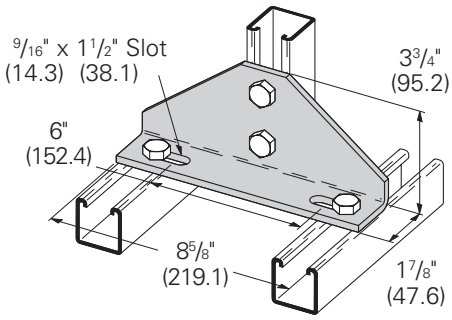
B461
Two Hole Adjustable Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 87 Lbs. (39.4 kg)



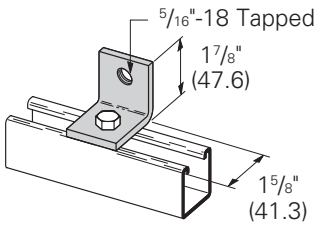
B112
Four Hole Adjustable Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 180 Lbs. (81.6 kg)



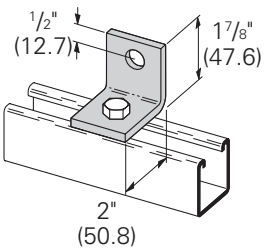
B113
Four Hole Adjustable Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 256 Lbs. (116.1 kg)



B109S
Two Hole Tapped Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 33 Lbs. (14.9 kg)

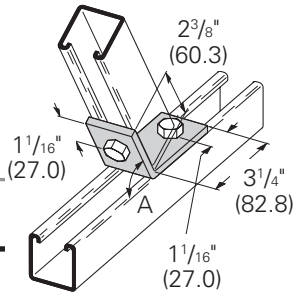


B521
Two Hole Bus Duct Angle
- Standard finishes: ZN, GRN
- Wt./C 37 Lbs. (16.8 kg)



Reference page 106 for general fitting and standard finish specifications.

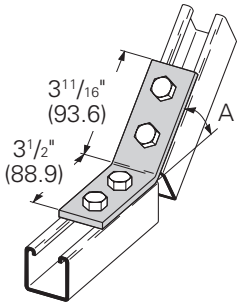
B147-B152
Two Hole Open Angle
- Standard finishes: ZN, GRN



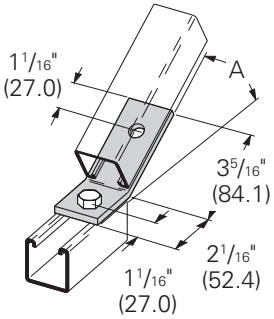
Part No.	A	Wt./C Lbs. kg
B147	82 1/2°	63 (28.6)
B148	75°	
B149	67 1/2°	
B150	60°	
B151	52 1/2°	
B152	37 1/2°	

B243-B253
Four Hole Open Angle
- Standard finishes: ZN, GRN

Part No.	A	Wt./C Lbs. kg
B243	7 1/2°	77 (34.9)
B244	15°	
B245	22 1/2°	
B246	30°	
B247	37 1/2°	
B248	45°	
B249	52 1/2°	
B250	60°	
B251	67 1/2°	
B252	75°	
B253	82 1/2°	



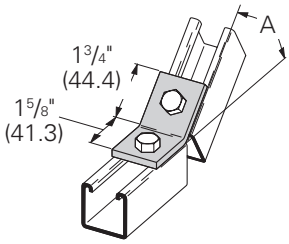
B162-B165
Two Hole Open Angle
- Standard finishes: ZN, GRN



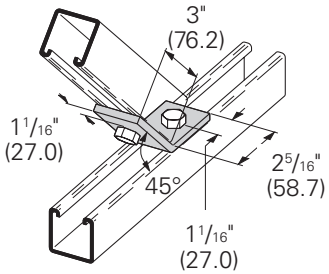
Part No.	A	Wt./C Lbs. kg
B162	30°	59 (26.7)
B163	22 1/2°	
B164	15°	
B165	7 1/2°	

B322-B332
Two Hole Open Short Angle
- Standard finishes: ZN, GRN

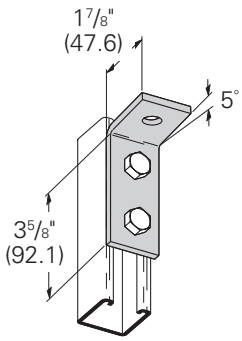
Part No.	A	Wt./C Lbs. kg
B322	7 1/2°	35 (15.9)
B323	15°	
B324	22 1/2°	
B325	30°	
B326	37 1/2°	
B327	45°	
B328	52 1/2°	
B329	60°	
B330	67 1/2°	
B331	75°	
B332	82 1/2°	



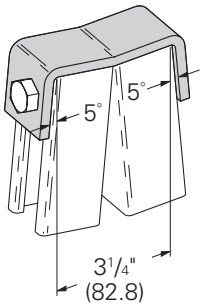
B154
Two Hole Open Angle
- Standard finishes: ZN, GRN, SS4
- Wt./C 58 Lbs. (26.3 kg)



B522
Three Hole 95° Open Angle Fitting
- Standard finishes: ZN, GRN
- Wt./C 54 Lbs. (24.5 kg)



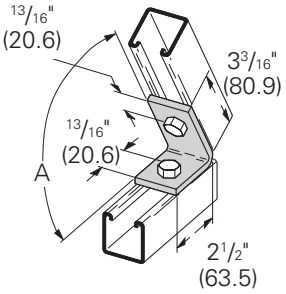
B488
Two Hole Leg Connection
- Standard finishes: ZN, GRN
- Wt./C 100 Lbs. (45.3 kg)



Reference page 106 for general fitting and standard finish specifications.

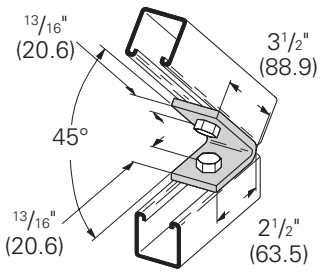
B156 - B161
Two Hole Closed Angle
- Standard finishes: ZN, GRN

Part No.	A	Wt./C Lbs.	kg
B156	82½°	56	(25.4)
B157	75°		
B158	67½°		
B159	60°		
B160	52½°		
B161	37½°		



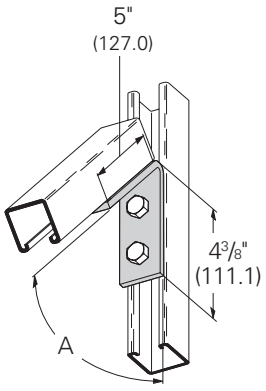
B155
Two Hole Closed Angle
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 63 Lbs. (28.6 kg)

PA ZN GRN

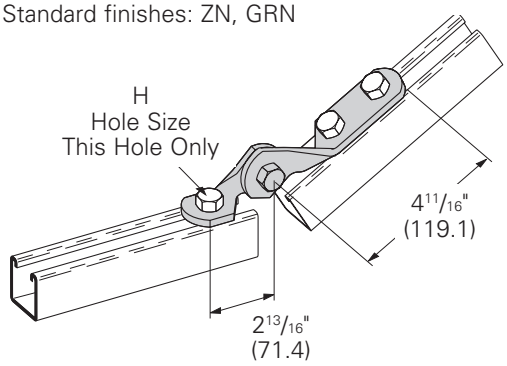


B363 - B369
Four Hole Closed Angle
- Standard finishes: ZN, GRN

Part No.	A	Wt./C Lbs.	kg
B363	82½°	95	(43.1)
B364	75°		
B365	67½°		
B366	60°		
B367	52½°		
B368	45°		
B369	37½°		

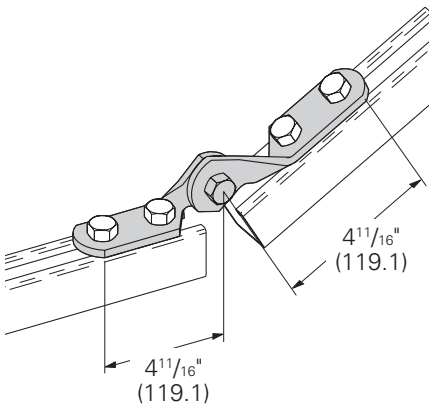


B335-2 SERIES
Three Hole Adjustable Hinge
- Standard finishes: ZN, GRN



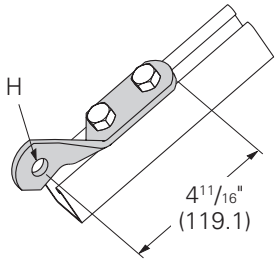
Part No. & Size	Hole Size H In.	mm	Wt./C Lbs.	kg
B335-2-3/8	7/16"	(11.1)	96	(43.2)
B335-2-1/2	9/16"	(14.3)	94	(42.3)
B335-2-5/8	11/16"	(17.4)	92	(41.4)
B335-2-3/4	13/16"	(20.6)	90	(40.5)

B335
Four Hole Adjustable Hinge
- Standard finishes: ZN, GRN
- Wt./C 110 Lbs. (49.9 kg)

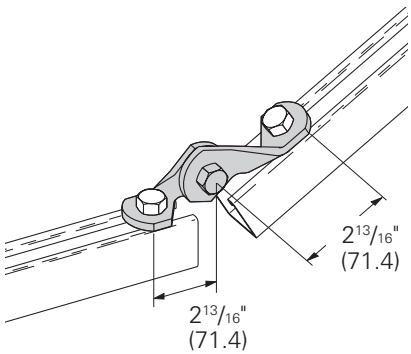


B335V
Three Hole Half Hinge
- Standard finishes: ZN, GRN

Part No. & Size	Hole Size H In.	mm	Wt./C Lbs.	kg
B335V-1/2	9/16"	(14.3)	53	(24.1)
B335V-5/8	11/16"	(17.4)	54	(24.5)
B335V-3/4	13/16"	(20.6)	55	(24.9)



B335-1
Two Hole Adjustable Hinge
- Standard finishes: ZN, GRN
- Wt./C 78 Lbs. (35.4 kg)

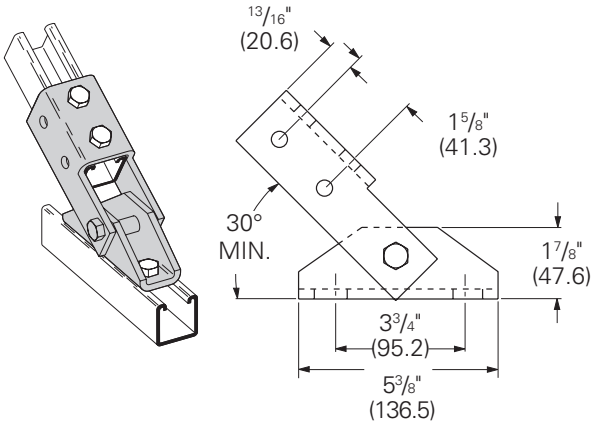


PA Pre-assembled fitting

Reference page 106 for general fitting and standard finish specifications.

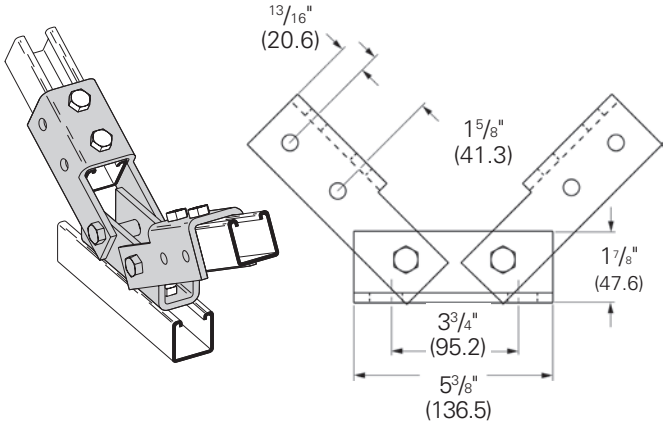
B634
Single Channel Adjustable Brace

- Standard finishes: ZN, GRN
- Wt./C 306 Lbs. (138.8 kg)



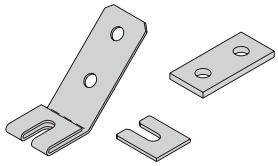
B635
Double Channel Adjustable Brace

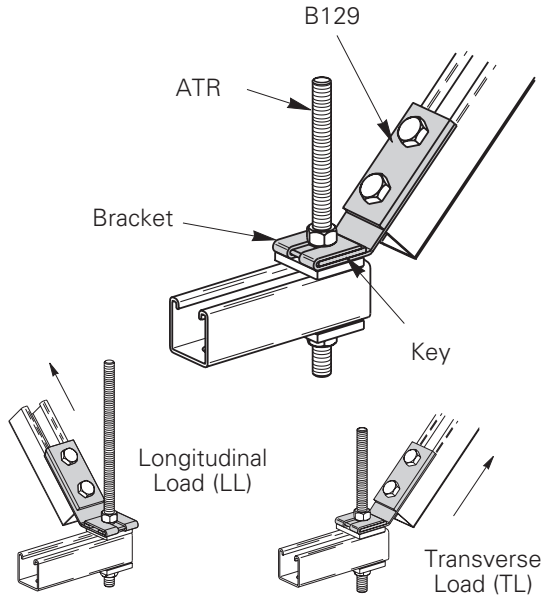
- Standard finishes: ZN, GRN
- Wt./C 518 Lbs. (234.9 kg)



B650 SERIES
Seismic Retrofit Bracket

- Available for 3/8", 1/2", 5/8", and 3/4" threaded rods.
- Allows installer to easily brace existing trapeze supports.
- Includes: Bracket, B129 plate, & key. Hardware sold separately.
- Standard finish: ZN, GRN

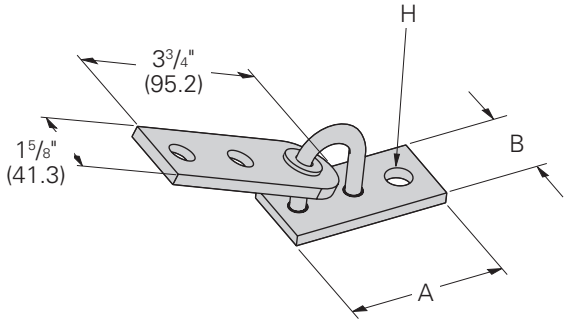




Part No. & Size	For Rod Size	TL Lbs.	TL kN	LL Lbs.	LL kN	Wt./C Lbs.	Wt./C kg
B650-3/8	3/8"	1100	(4.89)	1100	(4.89)	92	(41.4)
B650-1/2	1/2"	1500	(6.67)	1500	(6.67)	97	(43.6)
B650-5/8	5/8"	1500	(6.67)	1500	(6.67)	95	(42.7)
B650-3/4	3/4"	1500	(6.67)	1500	(6.67)	107	(48.5)

B633
Adjustable Seismic Hinge Fitting

- Use 1/2" Bolt & Channel Nut on two hole side of Connector Fitting (Torque to 50 ft.-lbs.)
- Allows for swivel in two planes.
- Standard finish: ZN

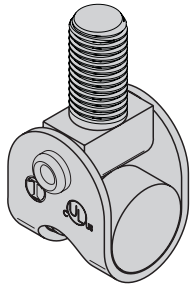


Part No. & Size	A In.	A mm	B In.	B mm	Hole Size H In.	Hole Size H mm	Wt./C Lbs.	Wt./C kg
B633-1/2	3 1/2"	(82.5)	1 5/8"	(41.3)	9/16"	(14.3)	92	(41.4)
B633-5/8	3 1/2"	(82.5)	1 5/8"	(41.3)	11/16"	(17.4)	97	(43.6)
B633-3/4	3 1/2"	(82.5)	1 5/8"	(41.3)	13/16"	(20.6)	95	(42.7)
B633-7/8	3 9/16"	(90.5)	2"	(50.8)	15/16"	(23.8)	107	(48.5)
B633-1	3 9/16"	(90.5)	2"	(50.8)	1 1/16"	(27.0)	120	(54.0)
B633-1 1/8	3 9/16"	(90.5)	2"	(50.8)	1 3/16"	(30.2)	104	(47.2)
B633-1 1/4	3 7/8"	(98.4)	2 1/4"	(57.1)	1 5/16"	(33.3)	114	(51.7)

Reference page 106 for general fitting and standard finish specifications.

Fig. 75
Swivel Attachment

See page 89 for product information



SC228
Hanger Rod Stiffener

See page 91 for product information

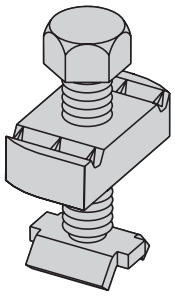


Fig. 98
Rod Stiffener

See page 91 for product information

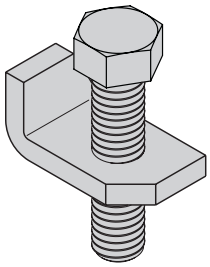


Fig. 98B
Rod Stiffener with Break-Off Bolt Head

See page 91 for product information

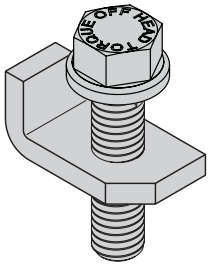


Fig. 69
Retaining Strap

See page 156 for product information

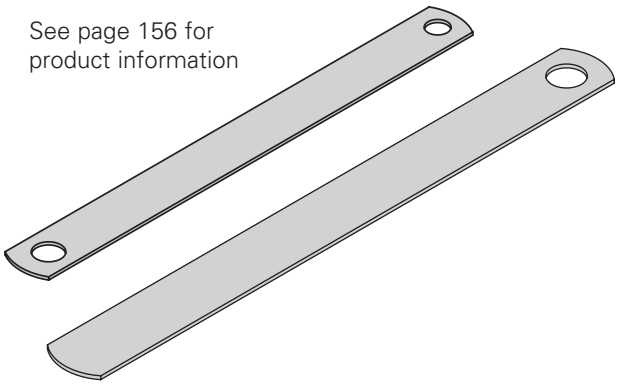


Fig. 69R
Retrofit Retaining Strap

See page 156 for product information

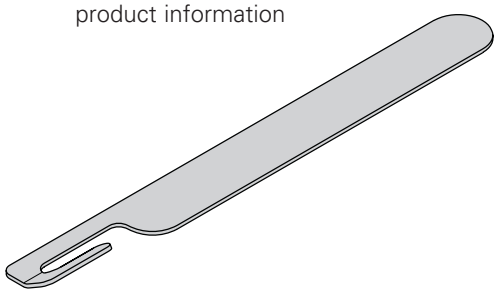


Fig. 65
Reversible Steel C-Type Beam Clamp - 3/4" (19.0mm) Throat Opening

See page 157 for product information

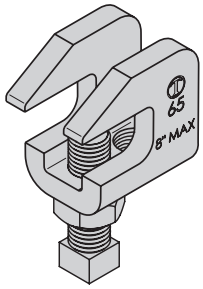


Fig. 65XT
Reversible C-Type Beam Clamp

See page 157 for product information

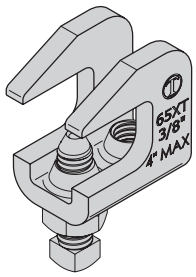
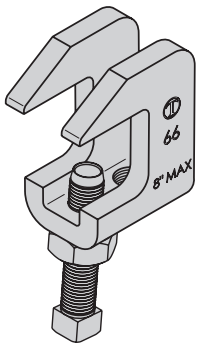


Fig. 66
Reversible Steel C-Type Beam Clamp - 1 1/4" (31.7mm) Throat Opening

See page 157 for product information

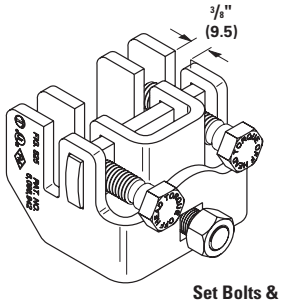


Reference page 106 for general fitting and standard finish specifications.

TOLCO Fig. 825 - bar joist sway brace attachment to steel

OPM





Set Bolts & Hardware Included

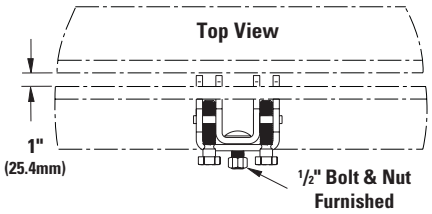
Size Range: Fits up to 3/8" (9.5mm) thick structural steel member. Accommodates all Fig. 900 Series sway brace attachments.

Material: Steel

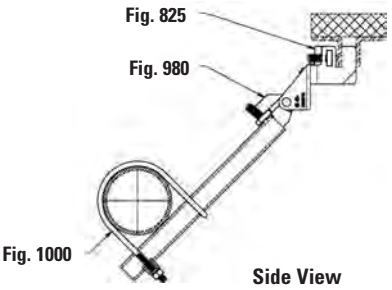
Function: To attach sway brace assemblies and/or hanger assemblies to structural steel members.

Features: This product's design incorporates a concentric attachment point which is critical to the performance of structural seismic connections. NFPA 13 indicates the importance of concentric loading of connections and fasteners. Permits secure non-friction connection without drilling or welding. Unique design reinforces point of connection to joist. Break off head set bolt design assures verification of proper installation torque (min. 31 lbs-ft (42.1N•m)).

Approvals: Underwriters Laboratories Listed in the USA and Canada **(cULus)**. Approved by Factory Mutual Engineering **(FM)**. Included in our Seismic Engineering Guidelines approved by the State of California Office of Statewide Health Planning and Development **(OSHPD)**. For additional load, spacing and placement information relating to OSHPD projects, please refer to our Seismic Engineering Guidelines, OPM-0052-13.



Installation: Fig. 825 is the structural attachment component of a longitudinal or lateral sway brace assembly. It is intended to be combined with a TOLCO transitional attachment, "bracing pipe" and a TOLCO "braced pipe" attachment, to form a complete bracing assembly.
NFPA 13, FM DS 2-8, and/or OSHPD guidelines should be followed.



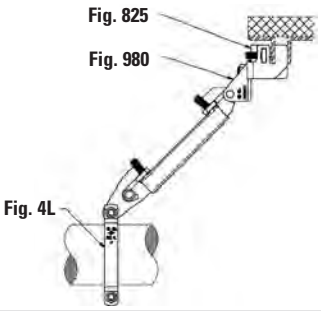
To Install: Place the Fig. 825 on the steel beam, tighten the cone point set bolts until heads break off. Attach other TOLCO transitional attachment fitting, Fig. 909, 910, 980, 986, or 990. Transitional fitting attachment can pivot for adjustment to proper brace angle.

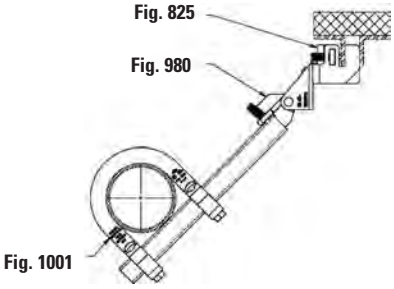
Finish: Plain or Electro-Galvanized.

Weight: Approx. Wt./100 - 247.5 lbs. (112.2kg)

Order By: Figure number and finish
US Patent #6,098,942,
Canada Patent #2,286,659

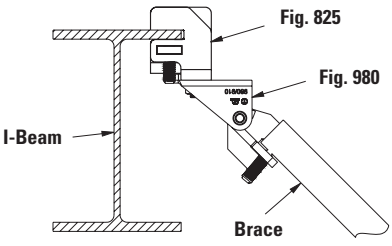
Note: Retaining strap not required





Maximum Design Load	
825W/909-1370 lbs	(5.78 KN)
825W/910-1500 lbs	(7.11 KN)
825W/980-1600 lbs	(8.45 KN)

UL Listed as Hanger Attachment for 6" (150mm) pipe at Maximum Spacing



		Max. Horizontal Design Loads (FM)			
		30° - 44° lbf / (kN)	45° - 59° lbf / (kN)	60° - 74° lbf / (kN)	75° - 90° lbf / (kN)
Maximum 3/8" Thick Flange	Perpendicular to Structural Member	990 (4.40)	1360 (6.05)	1670 (7.43)	1860 (8.27)
Maximum 3/8" Thick Flange	Parallel to Structural Member	460 (2.04)	630 (2.80)	770 (3.42)	860 (3.82)

FM Approved design loads are based on ASD design method.

Eaton's B-Line series seismic bracing components are designed to be compatible only with other B-Line series bracing components, resulting in a listed seismic bracing assembly. Eaton B-Line Division warranty for seismic bracing components will be the warranty provided in Eaton B-Line Division standard terms and conditions of sale made available by Eaton, except that, in addition to the other exclusions from Eaton B-Line Division warranty, Eaton makes no warranty relating to B-Line series seismic bracing components that are combined with products not provided by Eaton.

Reference page 106 for general fitting and standard finish specifications.

TOLCO Fig. 825A - Bar Joist Sway Brace Attachment

Size Range: One size accommodates all Fig. 900 Series sway brace attachments. Maximum Horizontal Design Load 1600 lbs (7.11kN).

Material: Steel

Function: To attach sway bracing to steel open web structural members.

Features: This product's design incorporates a concentric attachment point which is critical to the performance of structural seismic connections. NFPA 13 indicates the importance of concentric loading of connections and fasteners. Permits secure non-friction connection without drilling or welding. Unique design reinforces point of connection to joist. Break off head bolt design assures verification of proper installation.

Approvals: Underwriters Laboratories Listed in the USA **(UL)** and Canada **(cUL)**. For additional load, spacing and placement information relating to OSHPD projects, please refer to the TOLCO Seismic Restraint Systems Guidelines.

Installation Instructions: Fig. 825A is the structural attachment component of a longitudinal or lateral sway brace assembly. It is intended to be combined with a TOLCO transitional attachment, "bracing pipe" and a TOLCO "braced pipe" attachment to form a complete bracing assembly. NFPA 13 and/or OSHPD guidelines should be followed.

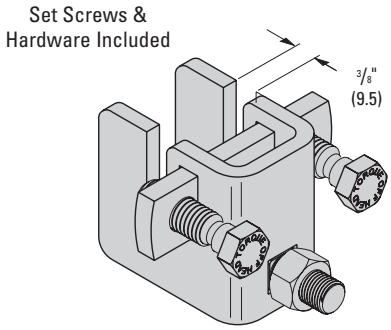
To Install: Place the Fig. 825A on the steel beam, tighten the cone point set screws until heads break off. Attach other TOLCO transitional attachment fitting, Fig. 909, 910, 980 or 986. Transitional fitting attachment can pivot for adjustment to proper brace angle.

Finish: Plain or Electro-Galvanized

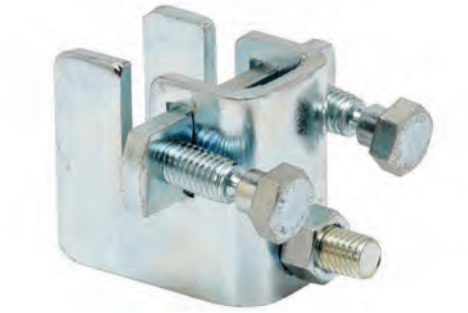
Approx. Wt./100: 154.5 Lbs. (70.1kg)

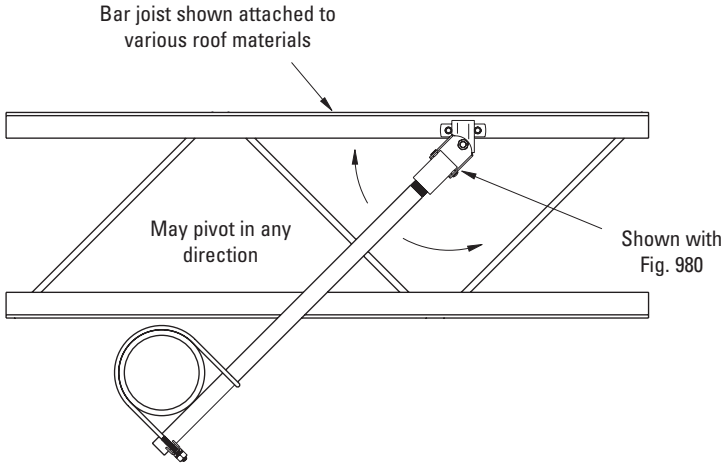
Order By: Figure number and finish

Patent #6,098,942



Maximum Design Load
1600 lbs.





Eaton's B-Line series seismic bracing components are designed to be compatible only with other B-Line series bracing components, resulting in a listed seismic bracing assembly. Eaton B-Line Division warranty for seismic bracing components will be the warranty provided in Eaton B-Line Division standard terms and conditions of sale made available by Eaton, except that, in addition to the other exclusions from Eaton B-Line Division warranty, Eaton makes no warranty relating to B-Line series seismic bracing components that are combined with products not provided by Eaton.

Reference page 106 for general fitting and standard finish specifications.

TOLCO Fig. 828 - universal sway brace attachment to steel

OPM

Size Range: One size accommodates all Fig. 900 Series sway brace attachments. Fits from 3/8" (9.4mm) to 7/8" (22.2mm) thick steel structure. For thicknesses less than 3/8" (9.4mm) refer to Fig. 825 and Fig. 825A.

Material: Steel

Function: To attach sway bracing and/ot hangers to various types of steel structural members.

Features: Permits secure non-friction connection without drilling or welding. Unique design allows offset placement on wide flange beam, C-channel, open web, welded steel trusses, etc. Secures brace to structure either across or along the beam. Break-off set bolts allow for visual verification of proper installation torque.

Approvals: Underwriters Laboratories Listed in the USA and Canada **(cULus)**. Included in our Seismic Engineering Guidelines approved by the State of California Office of Statewide Health Planning and Development **(OSHPD)**. For additional load, spacing and placement information relating to OSHPD projects, please refer to our Seismic Engineering Guidelines, OPM-0052-13.
For FM Approval information refer to FM Approved page 53.

Installation Instructions: The Fig. 828 is the structural attachment component of a longitudinal or lateral sway brace assembly. It is intended to be combined with a TOLCO transitional attachment, "bracing pipe" and a TOLCO "braced pipe" attachment to form a complete bracing assembly. NFPA 13 guidelines should be followed.

To Install: Slide the Fig. 828 on the flange of the beam, truss, or girder. Be sure the attachment is fully engaged to the rear of the opening. Tighten the cone point set screws until the heads break off. Remove the flange nut from the carriage bolt. Install a TOLCO swivel fitting (Fig, 909, 910, 980, *986). Use flange nut to secure the swivel fitting.

*Not UL listed when used in combination with Fig. 986

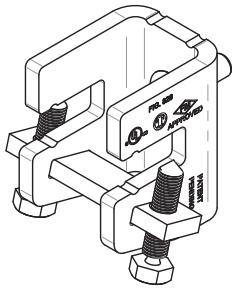
Finish: Plain or Electro-Galvanized

Approx. Weight/100: 341 Lbs. (154.7 kg)

Order By: Figure number and finish

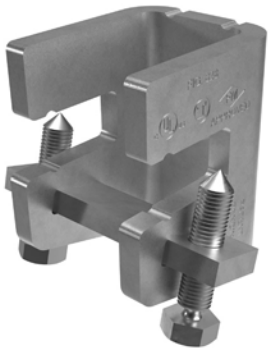
Patent Pending

Note: Retaining strap not required.



Set Screws and 1/2" Attachment Bolt and Nut Included

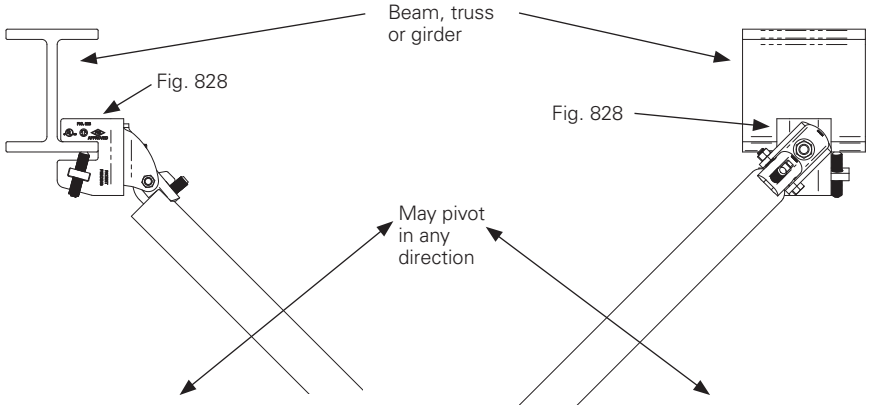
Flange thickness	Maximum UL Rated load
.375" – .499"	1090 lbs. (4.84kN)
.500" – .875"	1370 lbs. (6.09kN)



FM Approved Allowable Horizontal Load With Brace Perpendicular To Beam			
Brace Angle (degrees from vertical)			
30°-44°	45°-59°	60°-74°	75°-90°
980 (4.350kN)	2220 (9.780kN)	3340 (14.850kN)	4040 (17.970kN)

FM Approved Allowable Horizontal Load With Brace Parallel To Beam			
Brace Angle (degrees from vertical)			
30°-44°	45°-59°	60°-74°	75°-90°
820 (3.640kN)	1270 (5.640kN)	1490 (6.620kN)	1650 (7.330kN)

FM Approved design loads are based on ASD design method.



Eaton's B-Line series seismic bracing components are designed to be compatible only with other B-Line series bracing components, resulting in a listed seismic bracing assembly. Eaton B-Line Division warranty for seismic bracing components will be the warranty provided in Eaton B-Line Division standard terms and conditions of sale made available by Eaton, except that, in addition to the other exclusions from Eaton B-Line Division warranty, Eaton makes no warranty relating to B-Line series seismic bracing components that are combined with products not provided by Eaton.

Reference page 106 for general fitting and standard finish specifications.

TOLCO Fig. 980 - Universal swivel sway brace attachment - 3/8" to 3/4" mounting hardware
TOLCO Fig. 980H - Universal swivel sway brace attachment - 7/8" to 1 1/4" mounting hardware

OPM

Size Range: One size fits bracing pipe 1" (25mm) thru 2" (50mm), B-Line series 12 gauge (2.6mm) channel.

Material: Carbon steel

Function: Multi-functional attachment to structure or braced pipe fitting.

Features: This product's design incorporates a concentric attachment opening which is critical to the performance of structural seismic connections and in accordance with NFPA 13, 2019 Section 18.5.11.5. The Fig. 980 mounts to any surface angle and the break off bolt head assures verification of proper installation.

Installation: Fig.980 is the structural or transitional attachment component of a longitudinal or lateral sway brace assembly. It is intended to be combined with the "bracing pipe" and TOLCO™ "braced pipe" attachment, Fig. 1001, 2002, 3000, 4L or approved attachment to pipe to form a complete bracing assembly. NFPA 13 guidelines should be followed.

To Install: Place the Fig. 980 onto the "bracing pipe". Tighten the set bolt until the head breaks off. Attachment can pivot for adjustment to proper brace angle.

Approvals: —Underwriters Laboratories Listed in the USA **(UL)** and Canada **(cUL)**. UL Listed for the following brace member type pipes: Sch. 40, KSD 3562. Ask the factory for additional information as it may vary by product size. Included in our Seismic Engineering Guidelines approved by the State of California Office of Statewide Health Planning and Development **(OSHPD)**. For additional load, spacing and placement information relating to OSHPD projects, please refer to our Seismic Engineering Guidelines, OPM-0052-13. For FM Approval information refer to FM Approved page 61.

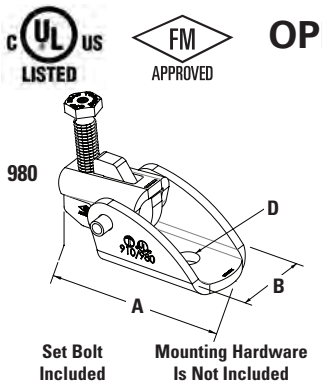
Note: Fig. 980 Swivel Attachment and Fig. 1001, 2002, 3000, 4L, or approved attachment to pipe make up a sway brace system of UL Listed attachments and bracing materials which satisfies the requirements of Underwriters Laboratories and the National Fire Protection Association **(NFPA)**

Finish: Plain, Electro-Galvanized or Stainless Steel.

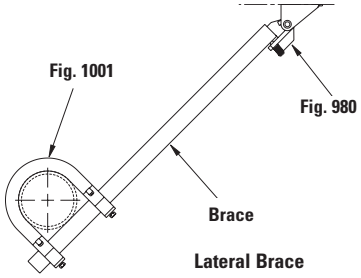
Contact customer service for alternative finishes.

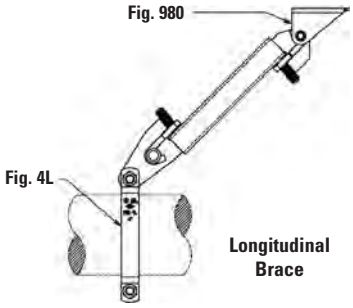
Order By: Figure number and finish.

Pat. #6,273,372, Pat. #6,517,030, Pat. #6,953,174, Pat. #6,708,930, Pat. #7,191,987, Pat. #7,441,730, Pat. #7,669,806









Catalog #	A in.	A (mm)	B in.	B (mm)	D** in.	D** (mm)	Max. Design Load (cULus) lbs./(kN)	Max. Design Load*** (FM) 30°-44° lbs./(kN)	45°-59° lbs./(kN)	60°-74° lbs./(kN)	75°-90° lbs./(kN)	Approx.Wt./100 lbs.	(kg)
980-3/8	4 9/16	(114.9)	2 1/16	(52.4)	7/16	(11.1)	1600 (7.12)	2370 (10.54)	2790 (12.41)	3360 (14.94)	3750 (16.68)	149	(67.6)
980-1/2					9/16	(14.3)	2100 (9.34)					148	(67.1)
980-5/8					11/16	(17.5)	2100 (9.34)					147	(66.7)
980-3/4					13/16	(20.6)	2100 (9.34)					146	(66.2)
980H-7/8	6 3/4	(171.4)	3 1/2	(88.9)	15/16	(23.8)	Fig. 980H is not UL Listed or FM Approved	Fig. 980H is not UL Listed or FM Approved				402	(182.3)
980H-1					1 1/16	(27.0)						400	(181.4)
980H-1 1/8					1 3/16	(30.2)						397	(180.1)
980H-1 1/4					1 5/16	(33.3)						390	(176.9)

* Sizes available in stainless steel (980S-3/8, 980S-1/2, 980S-5/8, and 980S-3/4) and have the same UL rating as what is listed.
** Mounting attachment hole size.
*** Installed with 1" or 1 1/4 "schedule 40 brace pipe.

Eaton's B-Line series seismic bracing components are designed to be compatible only with other B-Line series bracing components, resulting in a listed seismic bracing assembly. Eaton B-Line Division warranty for seismic bracing components will be the warranty provided in Eaton B-Line Division standard terms and conditions of sale made available by Eaton, except that, in addition to the other exclusions from Eaton B-Line Division warranty, Eaton makes no warranty relating to B-Line series seismic bracing components that are combined with products not provided by Eaton.

Reference page 106 for general fitting and standard finish specifications.

TOLCO Fig. 981 - Fast attach – universal swivel sway brace attachment

Size Range: Fits bracing pipe 1" (25mm) thru 2" (50mm), 12 gauge (2.6mm) channel and all structural steel up to 1/4" (6.3mm) thick.
Fig. 981-S fits rod sizes 3/8" thru 5/8".
Fig. 981-L fits rod sizes 3/4" thru 7/8".

Material: Steel

Function: Multi-functional attachment to hanger rod, trapeze rod, structure or braced pipe fitting.

Features: Fits multiple sizes of bracing pipe, strut or structural steel. Swivel allows adjustment to various surface angles. Breakaway bolt heads assure verification of proper installation torque. Unique "fast attach" yoke design fits multiple rod sizes; 3/8" thru 5/8" and 3/4" thru 7/8". "Stackable" design allows installation of both lateral and longitudinal braces to be easily installed on a single hanger rod, with no disassembly.

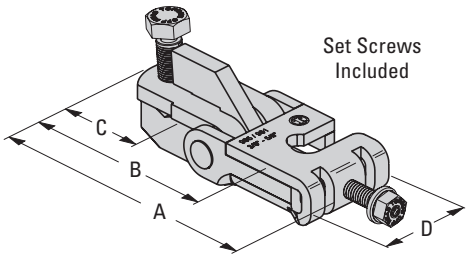
Installation: Fig. 981 is the "braced pipe" attachment component of a lateral or longitudinal brace assembly. It is intended to be combined with the pipe hanger, all-thread rod, "bracing pipe" and TOLCO transitional and structural attachment component(s) to form a complete bracing assembly. NFPA 13 and or OSHPD guidelines should be followed.

To Install: Spin nut on top of hanger counterclockwise to loosen the nut and raise it above the top of the hanger. Attach Fig. 981 by slipping the open side of the 981 yoke onto the all thread rod above the top of the hanger. Tighten 3/8" cone point set screw on yoke until head breaks-off to ensure proper installation torque. Spin the hex nut clockwise and tighten securely. Insert brace pipe into the jaw of the 981 and tighten the cone point set screw until the head breaks off ensuring proper installation torque. Pivot brace pipe to proper angle and attach to structure using a TOLCO swivel structural attachment.

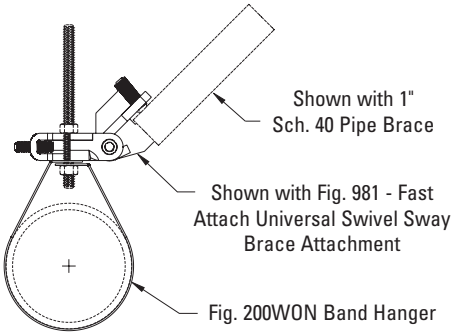
Finish: Electro-Galvanized

Order By: Figure number, rod size

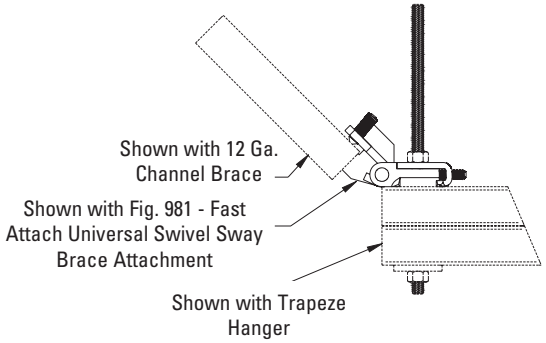
US Patent Numbers
Pat. #6,273,372, Pat. #7,097,141, Pat. #7,654,043, Pat. #7,654,043 B2

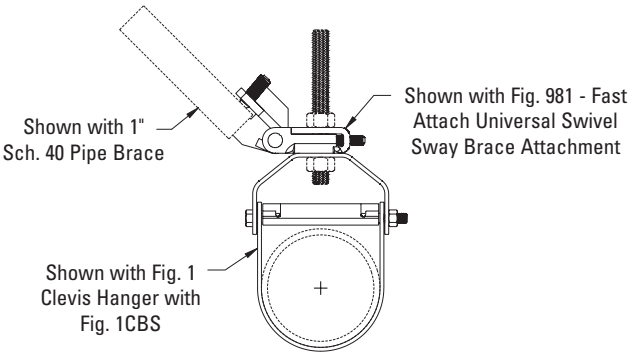






Part Number	Rod Size Range	A in. (mm)	B in. (mm)	C in. (mm)	D in. (mm)	Max. Horizontal Design Load lbs. (kN)	Approx. Wt./100 lbs. (kg)
981-S	3/8" thru 5/8"	5 1/8" (130.2)	4 1/8" (104.8)	1 1/4" (31.7)	2 1/4" (57.1)	2015 (8.96)	88 (39.9)
981-L	3/4" & 7/8"	5 1/8" (130.2)	4 1/8" (104.8)	1 1/4" (31.7)	2 1/4" (57.1)	2015 (8.96)	82 (37.2)





Reference page 106 for general fitting and standard finish specifications.

TOLCO Fig. 985 - mechanical fast clamp

Size Range: Fig. 985-S fits rod sizes 3/8" thru 5/8"
Fig. 985-L fits rod sizes 3/4" thru 7/8" rod sizes

Material: Steel

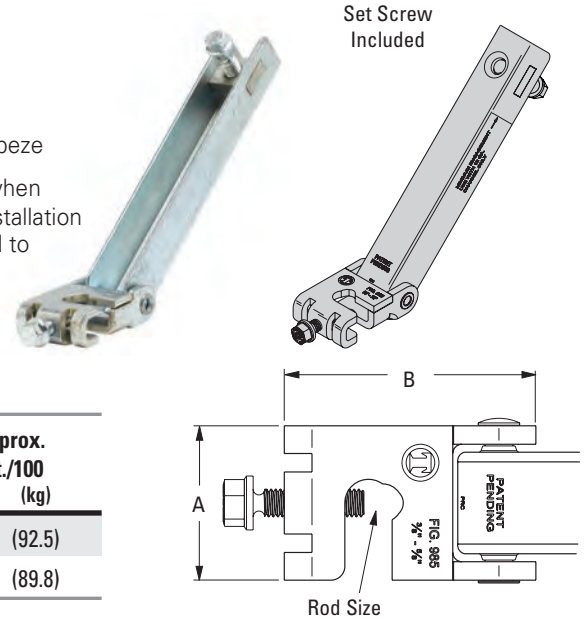
Function: Used for attachment of seismic bracing to pipe hanger or trapeze

Features: Allows up to 12" (304.8mm) of adjustability in brace length, when used with Fig. 986. Break-off set screw heads visually verify required installation torque. Unique "Fast Attach" yoke design allows Fig. 985 to be installed to hanger rods 3/8" thru 5/8" or 3/4" thru 7/8"

Finish: Electro-galvanized

Order By: Figure number, rod size & finish

Patent Pending



Part Number	Rod Size	A in.	A (mm)	B in.	B (mm)	Max. Horizontal Design Load lbs.	Max. Horizontal Design Load (kN)	Approx. Wt./100 lbs.	Approx. Wt./100 (kg)
985-S	3/8" thru 5/8"	2"	(50.8)	1 1/2"	(38.1)	2015	(8.96)	204	(92.5)
985-L	3/4" & 7/8"	2"	(50.8)	1 5/8"	(41.3)	2015	(8.96)	198	(89.8)

TOLCO Fig. 986 - Mechanical Fast Clamp

Size Range: Available with holes for 1/2"-13 thru 3/4"-10 fastener attachment.

Material: Steel

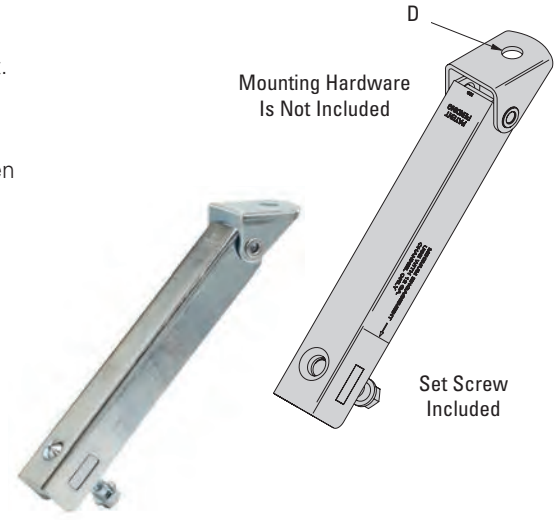
Function: Used for attachment of seismic bracing to structure or hanger.

Features: Allows up to 12" (304.8mm) of adjustability in brace length, when used with Fig. 985. Break-off set screw heads visually verify required installation torque. Swivel allows adjustment to various surface angles.

Finish: Electro-galvanized

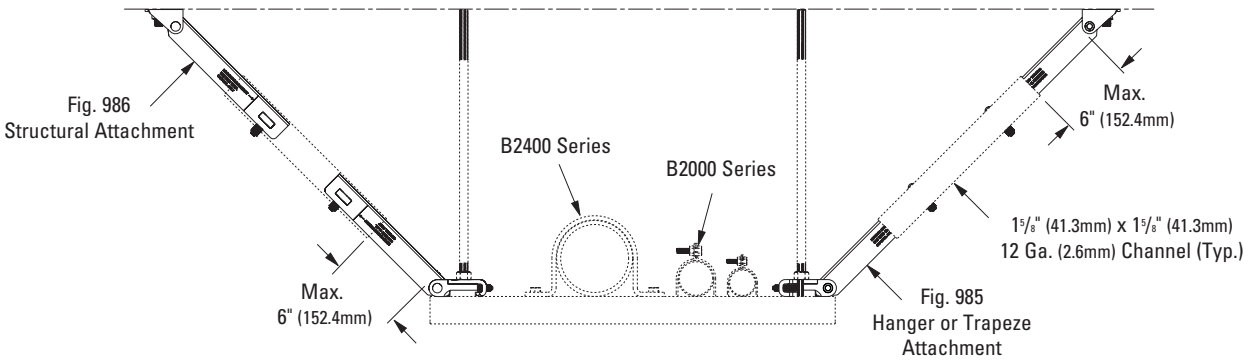
Order By: Figure number, rod size & finish

Patent Pending



Part Number	Rod Size	Hole Dia. D in.	Hole Dia. D (mm)	Max. Horizontal Design Load* lbs.	Max. Horizontal Design Load* (kN)	Approx. Wt./100 lbs.	Approx. Wt./100 (kg)
986-1/2	1/2"	9/16"	(14.3)	2015	(8.96)	204	(92.5)
986-5/8	5/8"	11/16"	(17.5)	2015	(8.96)	203	(92.1)
986-3/4	3/4"	13/16"	(20.6)	2015	(8.96)	202	(91.6)

* When used with 1 5/8" (41.3mm) x 1 5/8" (41.3mm) 12 Ga. (2.6mm) channel

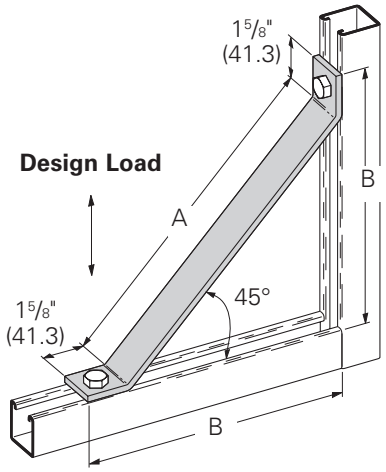


Reference page 106 for general fitting and standard finish specifications.

B261 - Two Hole 45° Knee Brace

- Standard finishes: ZN, GRN
- Design load determined by testing using a B335 hinged corner connection.
- Load ratings are for brace members only. Do not exceed allowable beam or column loads for strut channels.
- Safety Factor of 3

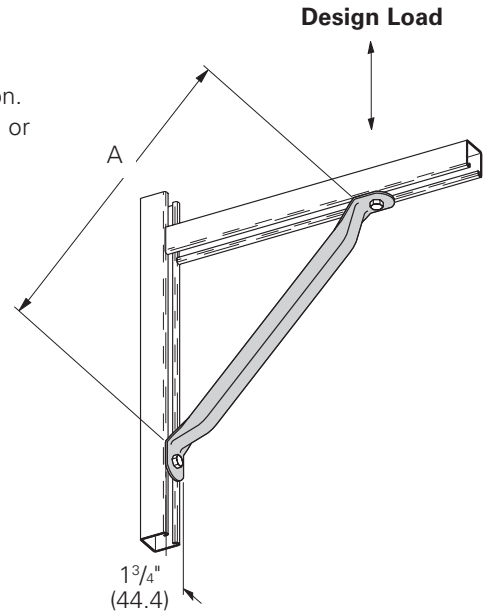
Part No.	A In.	A mm	B In.	B mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B261-8	8"	(203.2)	7 3/8"	(187.3)	1500	(6.67)	119	(54.0)
B261-12	12"	(304.8)	10 1/8"	(257.2)	1020	(4.54)	165	(74.8)
B261-16	16 5/8"	(422.3)	13 3/8"	(339.7)	530	(2.36)	218	(98.9)
B261-18	18"	(457.2)	14 7/16"	(366.7)	450	(2.00)	234	(106.1)
B261-24	24"	(609.6)	18 11/16"	(474.7)	250	(1.11)	303	(137.4)
B261-36	36"	(914.4)	27 3/16"	(690.6)	110	(.49)	441	(200.0)



B631 - Two Hole 45° Tubing Knee Brace

- 1" (25.4) Square steel tubing
- Material: ASTM A513
- Standard finishes: ZN, GRN
- Design load determined by testing using a B335 hinged corner connection.
- Load ratings are for brace members only. Do not exceed allowable beam or column loads for strut channels.
- Safety Factor of 3

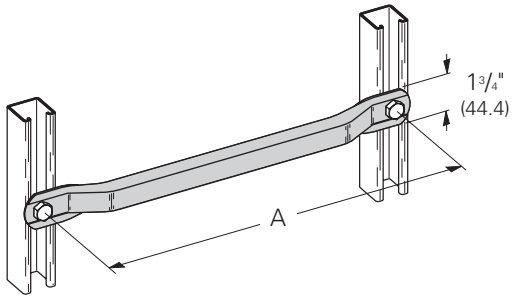
Part No.	A In.	A mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B631-18	18"	(457.2)	1500	(6.67)	145	(65.8)
B631-24	24"	(609.6)	1500	(6.67)	186	(84.4)
B631-30	30"	(762.0)	1500	(6.67)	225	(102.0)
B631-36	36"	(914.4)	1500	(6.67)	266	(120.6)
B631-42	42"	(1066.8)	1230	(5.47)	307	(139.2)
B631-48	48"	(1219.2)	940	(4.18)	348	(157.8)
B631-54	54"	(1371.6)	740	(3.29)	389	(176.4)
B631-60	60"	(1524.0)	600	(2.67)	430	(195.0)
B631-72	72"	(1828.8)	420	(1.87)	508	(230.4)
B631-84	84"	(2133.6)	310	(1.38)	589	(267.2)
B631-96	96"	(2438.4)	240	(1.07)	669	(303.5)



B632 - Two Hole Straight Tubing Brace

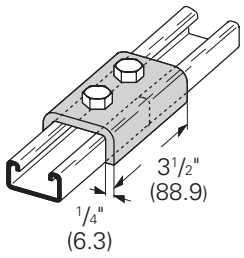
- 1" (25.4) Square steel tubing
- Material: ASTM A513
- Standard finishes: ZN, GRN

Part No.	A In.	A mm	Wt./C Lbs.	Wt./C kg
B632-18	18"	(457.2)	133	(60.3)
B632-24	24"	(609.6)	174	(78.9)
B632-30	30"	(762.0)	215	(97.5)
B632-36	36"	(914.4)	256	(116.1)
B632-42	42"	(1066.8)	295	(133.8)
B632-48	48"	(1219.2)	335	(151.9)
B632-54	54"	(1371.6)	380	(172.3)
B632-60	60"	(1524.0)	420	(190.5)
B632-72	72"	(1828.8)	500	(226.8)
B632-84	84"	(2133.6)	585	(265.3)
B632-96	96"	(2438.4)	670	(303.9)

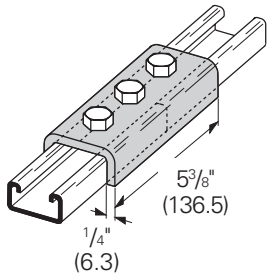


Reference page 106 for general fitting and standard finish specifications.

B169
Two Hole Splice
Clevis For B52
- Standard finishes: ZN, GRN
- Wt./C 84 Lbs. (38.1 kg)

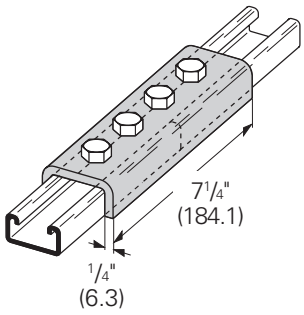


B168
Three Hole Splice
Clevis For B52
- Standard finishes: ZN, GRN
- Wt./C 126 Lbs. (57.1 kg)

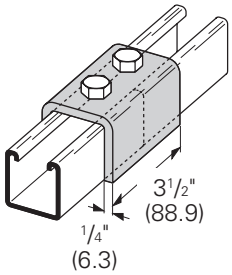


B167
Four Hole Splice
Clevis For B52
- Standard finishes: ZN, GRN
- Wt./C 178 Lbs. (80.7 kg)

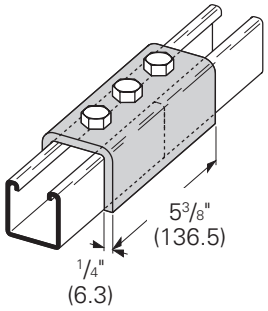
PA GRN



B170
Two Hole Splice
Clevis For B22 or B52A
- Standard finishes: ZN, GRN
- Wt./C 123 Lbs. (55.8 kg)

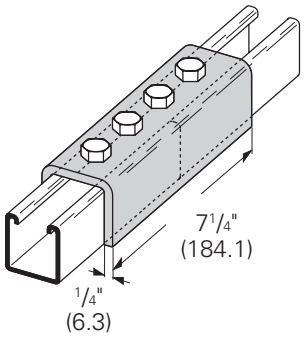


B171
Three Hole Splice
Clevis For B22 or B52A
- Standard finishes: ZN, GRN
- Wt./C 195 Lbs. (88.4 kg)

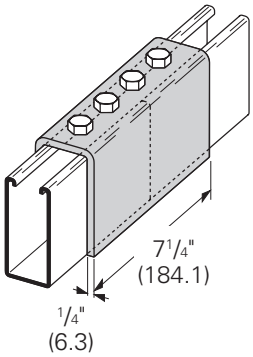


B172
Four Hole Splice
Clevis For B22 or B52A
- Standard finishes: ZN, GRN
- Wt./C 266 Lbs. (120.6 kg)

PA ZN GRN

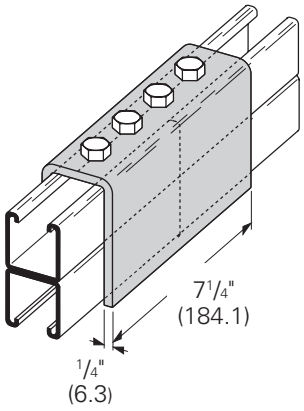


B172-12
Four Hole Splice Clevis For B12
- Standard finishes: ZN, GRN
- Wt./C 326 Lbs. (147.8 kg)

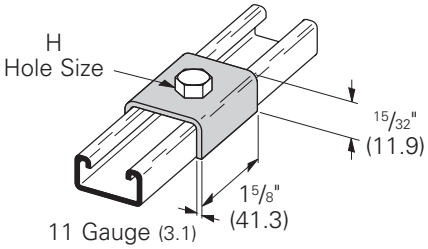


B172-22A
Four Hole Splice
Clevis For B11 or B22A
- Standard finishes: ZN, GRN
- Wt./C 406 Lbs. (184.1 kg)

PA GRN



B450
U-Washer
- Material: ASTM A1011 HSLAS Gr. 50
- Standard finishes: ZN, GRN

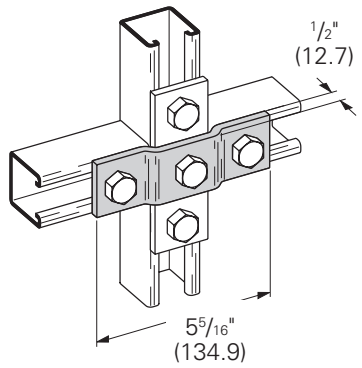


Part No. & Size	Hole Size H Lbs.	kg	Wt./C Lbs.	kg
B450-1/4	5/16"	(7.9)	14	(6.3)
B450-3/8	7/16"	(11.1)	14	(6.3)
B450-1/2	9/16"	(14.3)	13	(5.8)
B450-5/8	11/16"	(17.4)	13	(5.8)
B450-3/4	13/16"	(20.6)	13	(5.8)

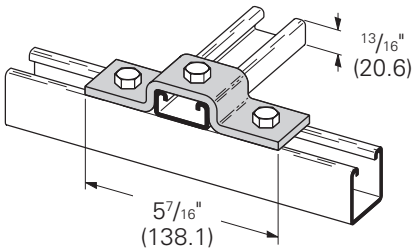
PA Pre-assembled fitting.

Reference page 106 for general fitting and standard finish specifications.

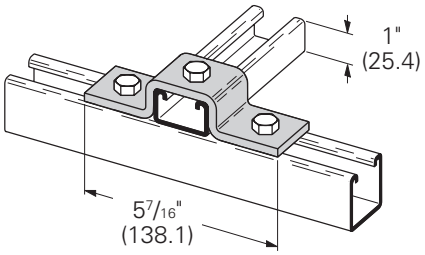
B527
Three hole offset plate connection
- Standard finishes: ZN, GRN
- Wt./C 54 Lbs. (24.5 kg)



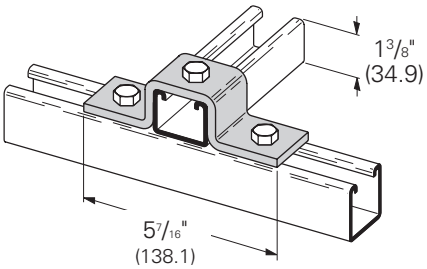
B116-52
Three hole u-support
- Standard finishes: ZN, GRN
- Wt./C 70 Lbs. (31.7 kg)



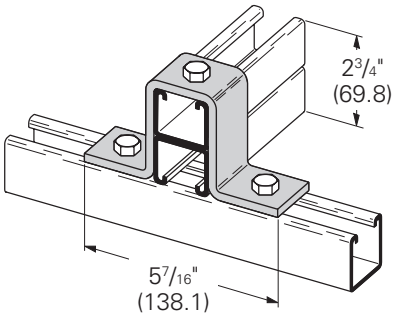
B116-42
Three hole U-support
- Standard finishes: ZN, GRN
- Wt./C 75 Lbs. (34.0 kg)



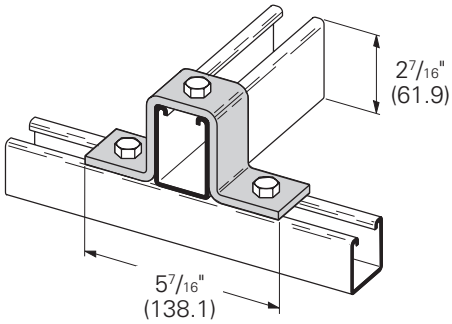
B116-32
Three Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 84 Lbs. (38.1 kg)



B116-32A
Three Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 116 Lbs. (52.6 kg)

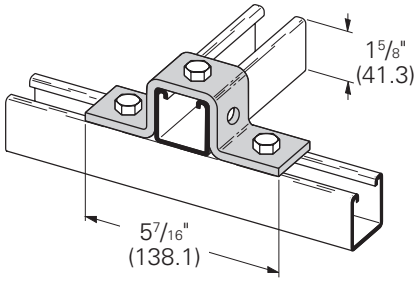


B116-12
Three Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 108 Lbs. (49.0 kg)

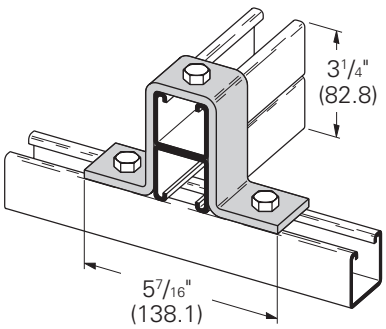


B107
Five Hole U-Support
- Standard finishes: ZN, GRN, HDG
- Wt./C 85 Lbs. (38.5 kg)

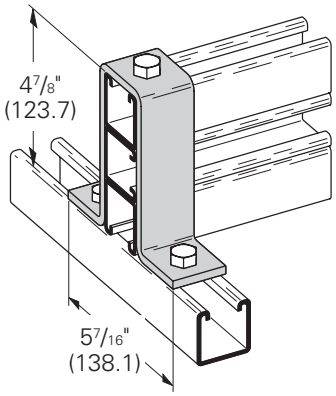
PA ZN GRN



B107-22A
Three Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 126 Lbs. (57.1 kg)



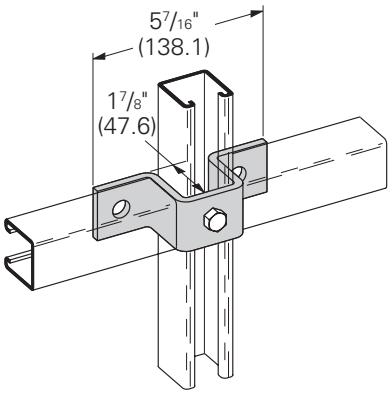
B588
Three Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 157 Lbs. (71.2 kg)



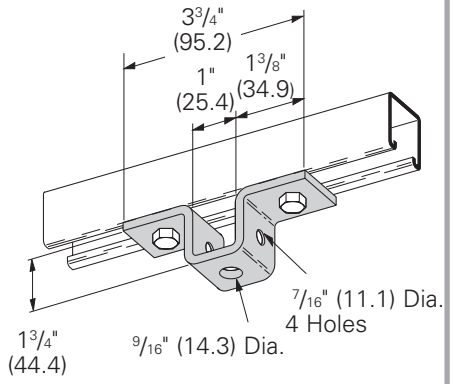
PA Pre-assembled fitting.

Reference page 106 for general fitting and standard finish specifications.

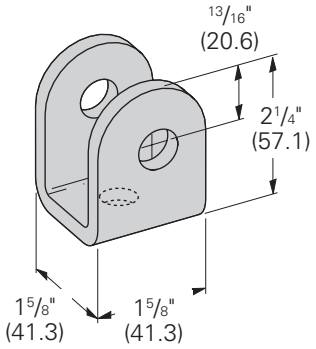
B412
Three Hole
Offset U-Support
- Standard finishes: ZN, GRN
- Wt./C 89 Lbs. (40.3 kg)



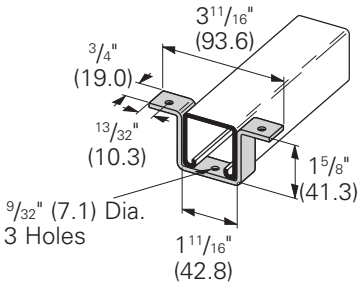
B107S
Five Hole U-Support
- Material: 7 Gauge (4.5) ASTM A1011 33,000 PSI min. yield
- Standard finishes: ZN, GRN
- Wt./C 51 Lbs. (23.1 kg)



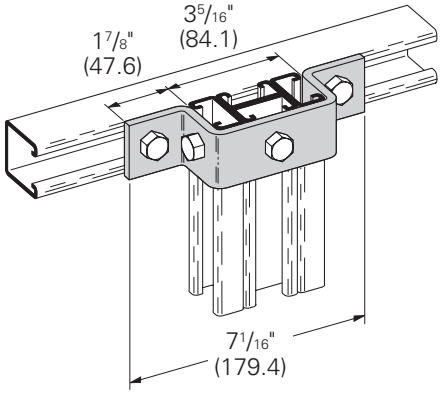
B596
Three Hole Swivel Clevis
- Material: 7 Gauge (4.5)
- Standard finishes: ZN, GRN
- Wt./C 53 Lbs. (24.0 kg)



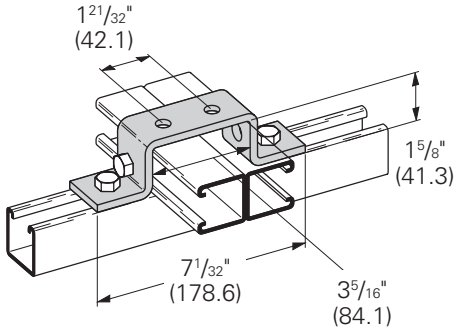
B578
Three Hole Light-Weight
U-Support
- Material: 10 Gauge (3.4) ASTM A1011 HSLAS Gr. 50
- Standard finishes: ZN, GRN
- Wt./C 18 Lbs. (8.1 kg)



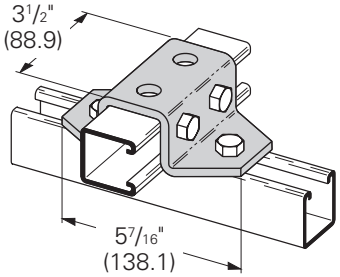
B594
Five Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 106 Lbs. (48.1 kg)



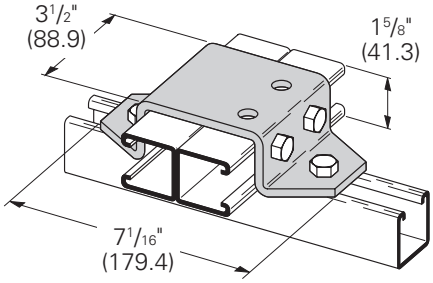
B266
Six Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 105 Lbs. (47.6 kg)



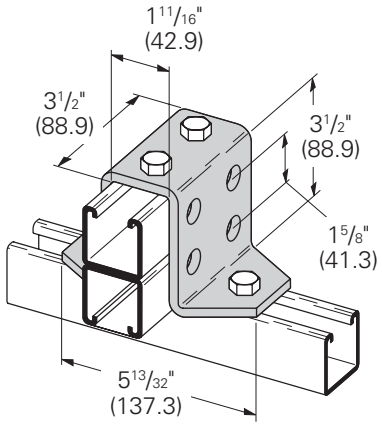
B425
Six Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 167 Lbs. (75.7 kg)



B581
Eight Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 201 Lbs. (91.2 kg)



B519
Eight Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 266 Lbs. (102.5 kg)

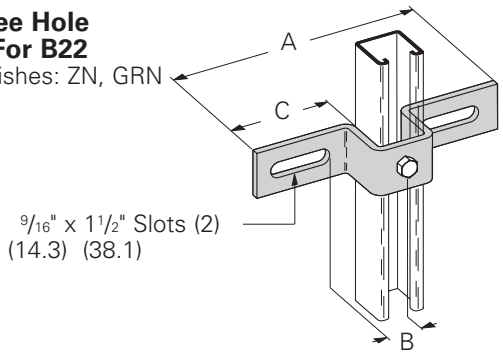


Reference page 106 for general fitting and standard finish specifications.

'U' Fittings

B333
Slotted Three Hole U-Support For B22

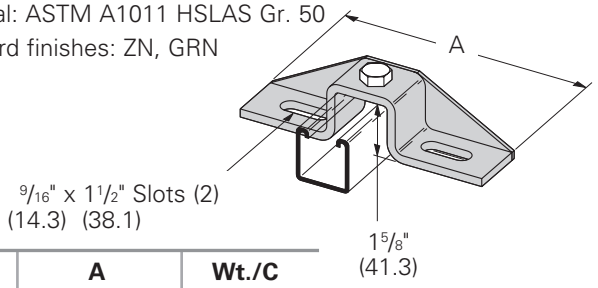
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	B In.	B mm	C In.	C mm	Wt./C Lbs.	Wt./C kg
B333-1	7 1/2"	(190.5)	15/16"	(33.3)	2 7/8"	(73.0)	103	(46.7)
B333-2	8 1/2"	(215.9)	1 15/16"	(49.2)	3 3/8"	(85.7)	115	(52.1)
B333-3	10 3/8"	(263.5)	2 7/8"	(73.0)	4 5/16"	(109.5)	135	(61.2)

B451
Slotted Three Hole U-Support With Gusset For B22

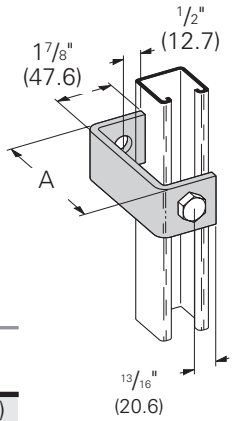
- Consists of B333-1, 2, or 3 with gusset plate welded on back.
- Material: ASTM A1011 HSLAS Gr. 50
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	Wt./C Lbs.	Wt./C kg
B451-1	7 1/2"	(190.5)	137	(62.1)
B451-2	8 1/2"	(215.9)	156	(70.7)
B451-3	10 3/8"	(263.5)	172	(78.0)

B408
Two Hole Bus Duct Clevis

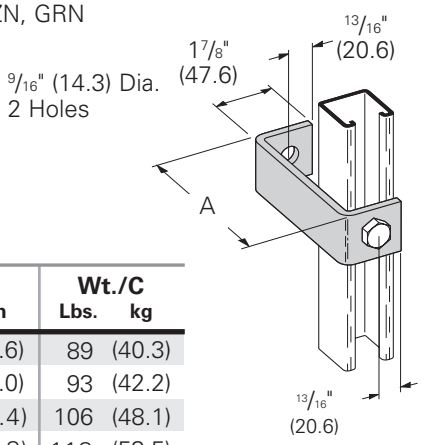
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	Wt./C Lbs.	Wt./C kg
B408-1	2 13/32"	(61.1)	58	(26.3)
B408-2	3 25/32"	(96.0)	76	(34.5)
B408-3	4 3/4"	(762.0)	88	(39.9)

B358
Two Hole Clevis

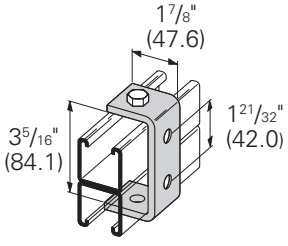
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	Wt./C Lbs.	Wt./C kg
B358-4	4"	(101.6)	89	(40.3)
B358-5	5"	(127.0)	93	(42.2)
B358-6	6"	(152.4)	106	(48.1)
B358-7	7"	(177.8)	118	(53.5)
B358-8	8"	(203.2)	132	(59.9)

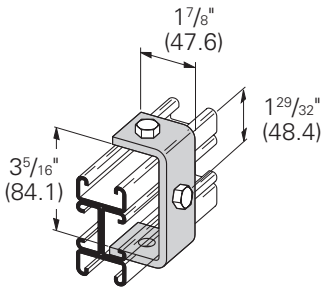
B173
Four Hole Clevis

- Standard finishes: ZN, GRN
- Wt./C 71 Lbs. (32.2 kg)



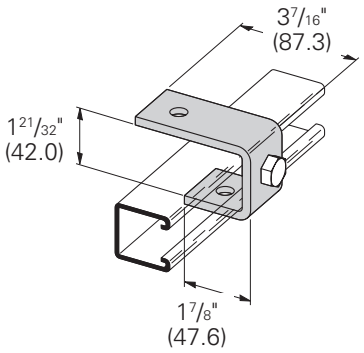
B595
Three Hole Clevis

- Standard finishes: ZN, GRN
- Wt./C 75 Lbs. (34.0 kg)



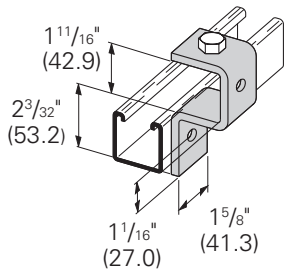
B405
Three Hole Suspension Clevis

- Standard finishes: ZN, GRN
- Wt./C 75 Lbs. (34.0 kg)

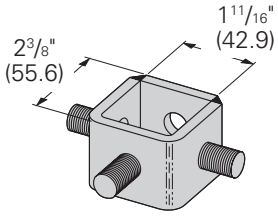


Reference page 106 for general fitting and standard finish specifications.

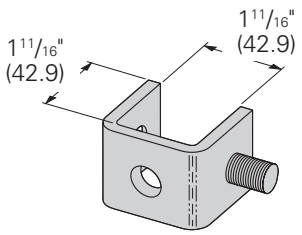
B398-1
Three Hole Cup Support
- Standard finishes: ZN, GRN
- Wt./C 73 Lbs. (33.1 kg)



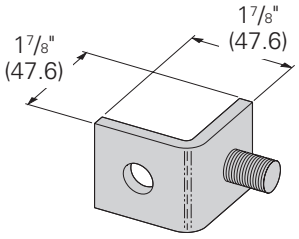
B400
Three Stud Ring Connection
- 1/2"-13 stud protrudes 1" (25.4mm)
- Standard finishes: ZN
- Wt./C 85 Lbs. (38.5 kg)



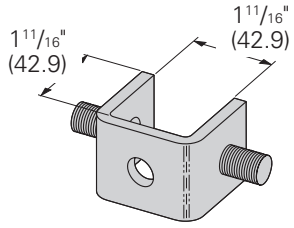
B400-1
One Stud Ring Connection
- 1/2"-13 stud protrudes 1" (25.4mm)
- Standard finishes: ZN
- Wt./C 53 Lbs. (24.0 kg)



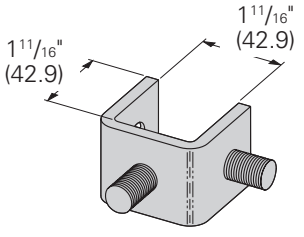
B400-2
One Stud Ring Connection
- 1/2"-13 stud protrudes 1" (25.4mm)
- Standard finishes: ZN
- Wt./C 40 Lbs. (18.1 kg)



B400-3
Two Stud Ring Connection
- 1/2"-13 stud protrudes 1" (25.4mm)
- Standard finishes: ZN
- Wt./C 59 Lbs. (26.7 kg)



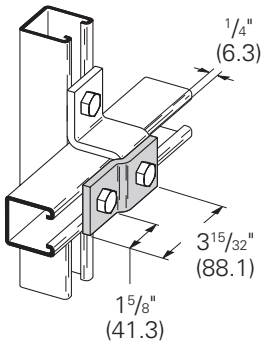
B400-4
Two Stud Ring Connection
- 1/2"-13 stud protrudes 1" (25.4mm)
- Standard finishes: ZN
- Wt./C 59 Lbs. (26.7 kg)



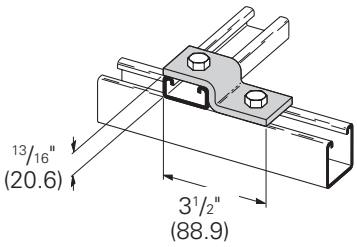
Reference page 106 for general fitting and standard finish specifications.

'Z' Fittings

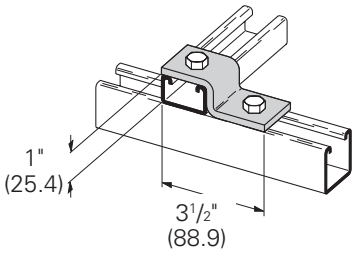
B526
Two Hole Offset Z-Support
- Standard finishes: ZN, GRN
- Wt./C 38 Lbs. (17.2 kg)



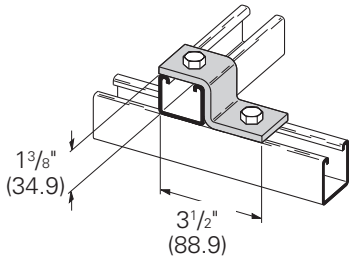
B106-52
Two Hole Offset Z-Support for B52
- Standard finishes: ZN, GRN
- Wt./C 40 Lbs. (18.1 kg)



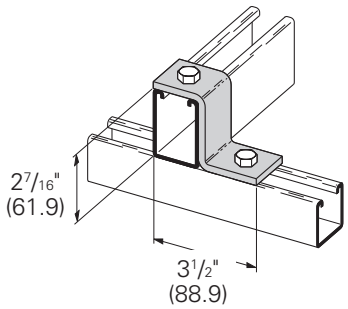
B106-42
Two Hole Offset Z-Support for B42
- Standard finishes: ZN, GRN
- Wt./C 44 Lbs. (20.0 kg)



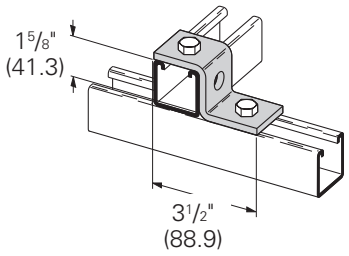
B106-32
Two Hole Offset Z-Support for B32
- Standard finishes: ZN, GRN
- Wt./C 51 Lbs. (23.1 kg)



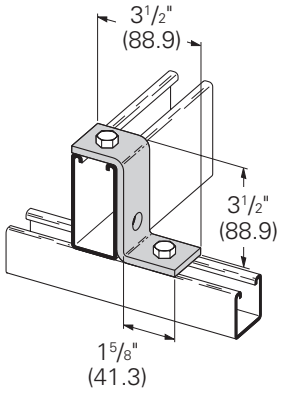
B106-12
Two Hole Offset Z-Support for B12
- Standard finishes: ZN, GRN
- Wt./C 63 Lbs. (28.6 kg)



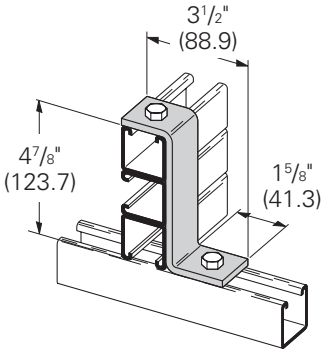
B105
Three Hole Offset Z-Support for B22
- Standard finishes: ZN, GRN, HDG
- Wt./C 51 Lbs. (23.1 kg)



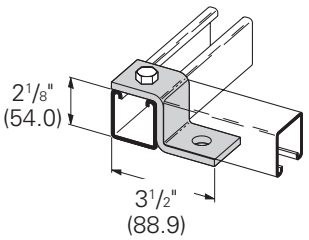
B110
Three Hole Offset Z-Support for B11
- Standard finishes: ZN, GRN
- Wt./C 70 Lbs. (31.7 kg)



B586
Two Hole Z-Support
- Standard finishes: ZN, GRN
- Wt./C 90 Lbs. (40.8 kg)



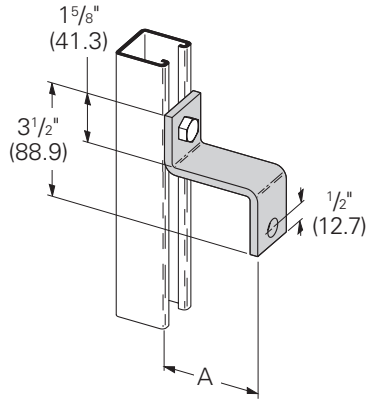
B108
Two Hole Offset Z-Support
- Standard finishes: ZN, GRN
- Wt./C 55 Lbs. (24.9 kg)



Reference page 106 for general fitting and standard finish specifications.

B387
Two Hole Z-Bus Duct Connection

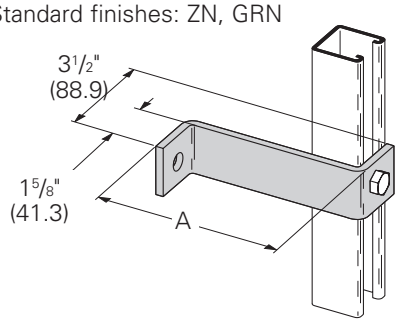
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	Wt./C Lbs.	Wt./C kg
B387	4 3/4"	(120.6)	89	(40.3)
B387-1	3 25/32"	(96.0)	78	(35.4)
B387-2	2 13/32"	(61.1)	62	(28.1)

B407
Two Hole Z-Sopport

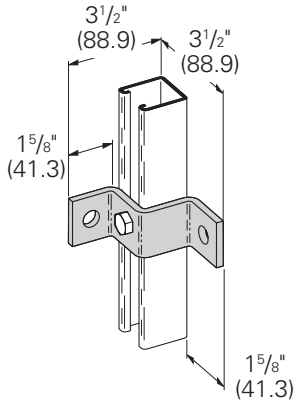
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	Wt./C Lbs.	Wt./C kg
B407-4	4"	(101.6)	77	(34.9)
B407-5	5"	(127.0)	95	(43.1)
B407-6	6"	(152.4)	98	(44.4)
B407-7	7"	(177.8)	105	(47.6)
B407-8	8"	(203.2)	120	(54.4)
B407-9 5/8	9 5/8"	(244.5)	138	(62.6)

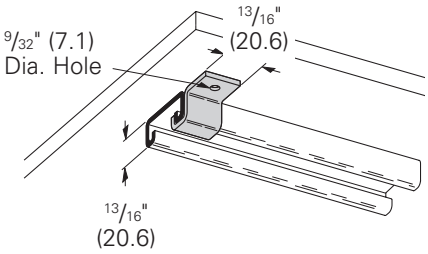
B111
Three Hole Sheath Corner Connection

- Standard finishes: ZN, GRN
- Wt./C 68 Lbs. (30.8 kg)



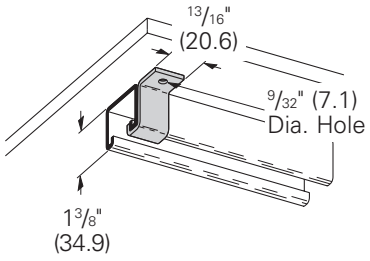
B410-52
Channel Hanger Bracket for B52

- Material: 11 Gauge (3.0) ASTM A1011 HSLAS Gr. 50
- Standard finishes: ZN, GRN
- Wt./C 6.7 Lbs. (3.0 kg)



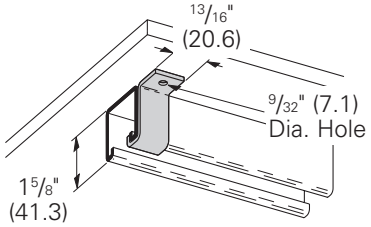
B410-32
Channel Hanger Bracket for B32

- Material: 11 Gauge (3.0) ASTM A1011 HSLAS Gr. 50
- Standard finishes: ZN, GRN
- Wt./C 8.3 Lbs. (3.7 kg)



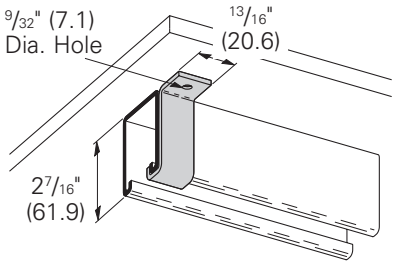
B410-22
Channel Hanger Bracket for B22

- Material: 11 Gauge (3.0) ASTM A1011 HSLAS Gr. 50
- Standard finishes: ZN, GRN
- Wt./C 9 Lbs. (4.1 kg)



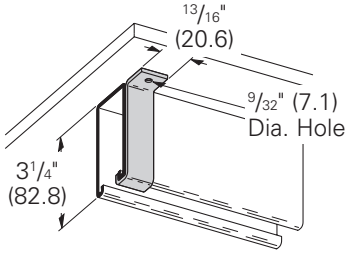
B410-12
Channel Hanger Bracket for B12

- Material: 11 Gauge (3.0) ASTM A1011 HSLAS Gr. 50
- Standard finishes: ZN, GRN
- Wt./C 11.2 Lbs. (5.1 kg)



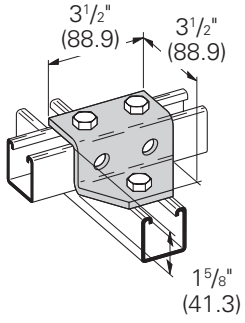
B410-11
Channel Hanger Bracket for B11

- Material: 11 Gauge (3.0) ASTM A1011 HSLAS Gr. 50
- Standard finishes: ZN, GRN
- Wt./C 13.4 Lbs. (6.1 kg)



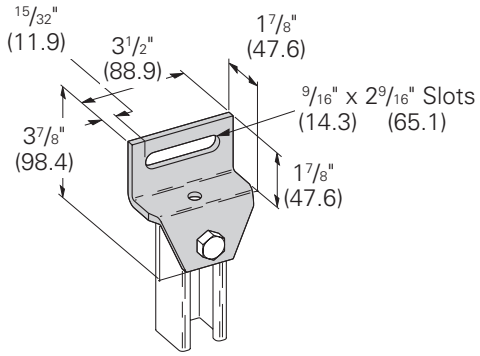
B580
Five Hole Gussetted Z-Support

- Standard finishes: ZN, GRN
- Wt./C 100 Lbs. (45.3 kg)

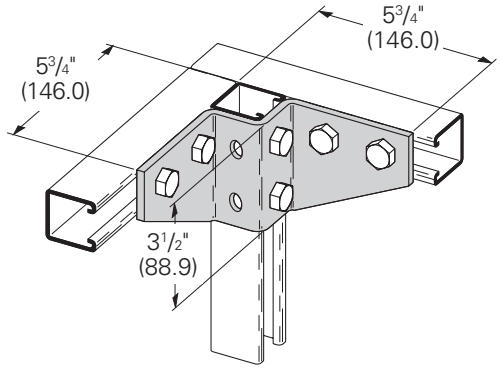


Reference page 106 for general fitting and standard finish specifications.

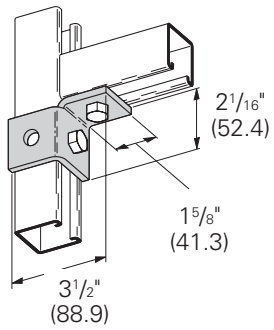
B515
Adjustable Offset Gussetted Z-Support
- Standard finishes: ZN, GRN
- Wt./C 93 Lbs. (42.2 kg)



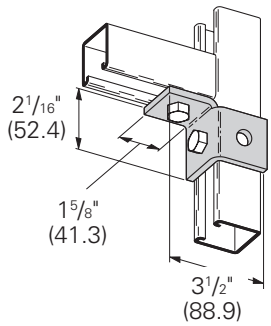
B428
Eight Hole Gussetted Corner Connection
- Standard finishes: ZN, GRN
- Wt./C 203 Lbs. (92.1 kg)



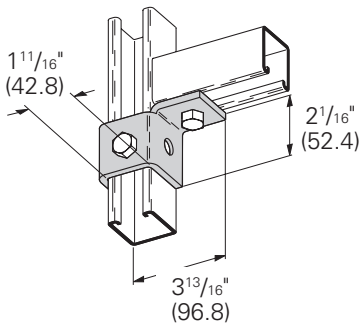
B267R
Three Hole Single Corner Connection (Right Hand)
- Standard finishes: ZN, GRN
- Wt./C 54 Lbs. (24.5 kg)



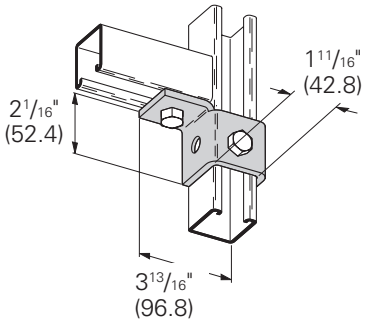
B267L
Three Hole Single Corner Connection (Left Hand)
- Standard finishes: ZN, GRN
- Wt./C 54 Lbs. (24.5 kg)



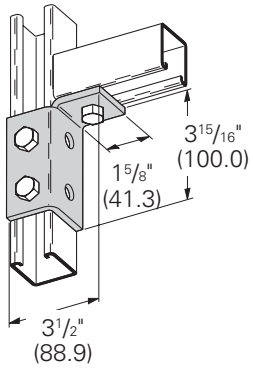
B270R
Four Hole Single Corner Connection (Right Hand)
- Standard finishes: ZN, GRN
- Wt./C 77 Lbs. (34.9 kg)



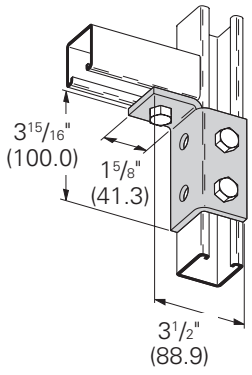
B270L
Four Hole Single Corner Connection (Leftt Hand)
- Standard finishes: ZN, GRN
- Wt./C 77 Lbs. (34.9 kg)



B268R
Five Hole Single Corner Connection (Right Hand)
- Standard finishes: ZN, GRN
- Wt./C 100 Lbs. (45.3 kg)

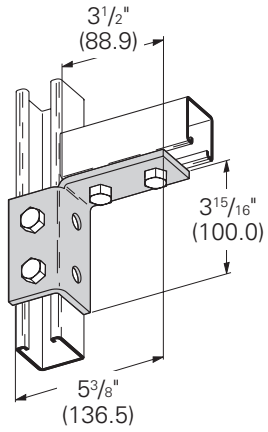


B268L
Five Hole Single Corner Connection (Left Hand)
- Standard finishes: ZN, GRN
- Wt./C 100 Lbs. (45.3 kg)

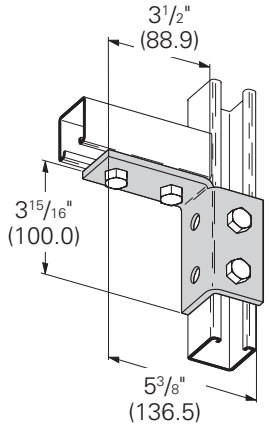


Reference page 106 for general fitting and standard finish specifications.

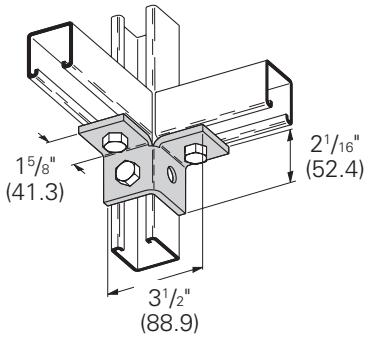
B269R
Six Hole Single Corner Connection (Right Hand)
- Standard finishes: ZN, GRN
- Wt./C 120 Lbs. (54.4 kg)



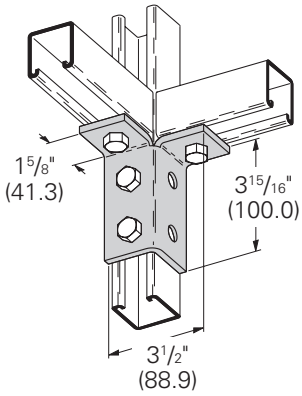
B269L
Six Hole Single Corner Connection (Left Hand)
- Standard finishes: ZN, GRN
- Wt./C 120 Lbs. (54.4 kg)



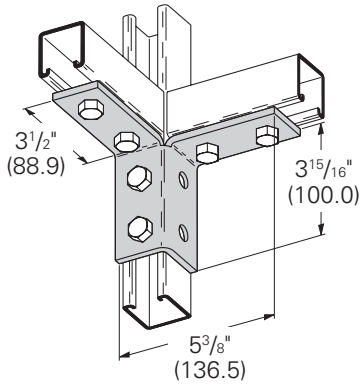
B119
Six Hole Double Corner Connection
- Standard finishes: ZN, GRN
- Wt./C 71 Lbs. (32.2 kg)



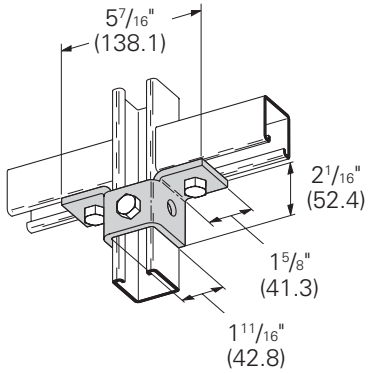
B120
Six Hole Double Corner Connection
- Standard finishes: ZN, GRN
- Wt./C 110 Lbs. (49.9 kg)



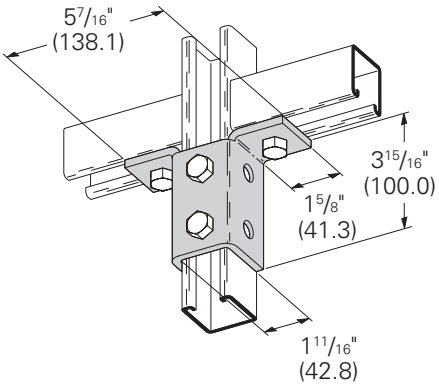
B121
Eight Hole Double Corner Connection
- Standard finishes: ZN, GRN
- Wt./C 152 Lbs. (68.9 kg)



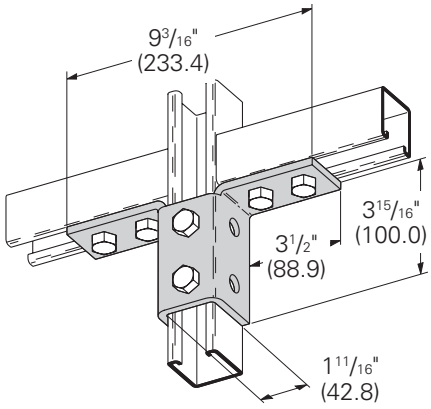
B271
Five Hole Double Wing Connection
- Standard finishes: ZN, GRN
- Wt./C 95 Lbs. (43.1 kg)



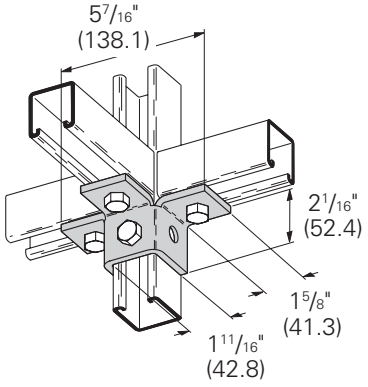
B272
Eight Hole Double Wing Connection
- Standard finishes: ZN, GRN
- Wt./C 156 Lbs. (70.7 kg)



B273
Ten Hole Double Wing Connection
- Standard finishes: ZN, GRN
- Wt./C 185 Lbs. (83.9 kg)



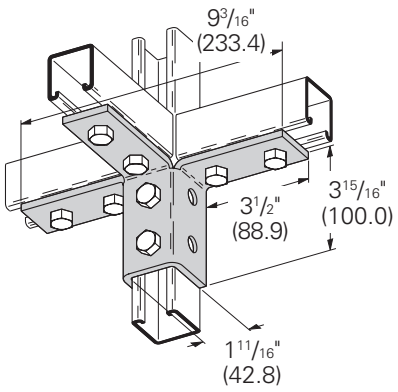
B122
Six Hole Triple Wing Connection
- Standard finishes: ZN, GRN
- Wt./C 110 Lbs. (49.9 kg)



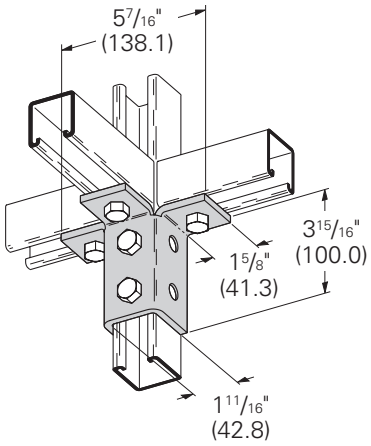
Reference page 106 for general fitting and standard finish specifications.

Wing fittings

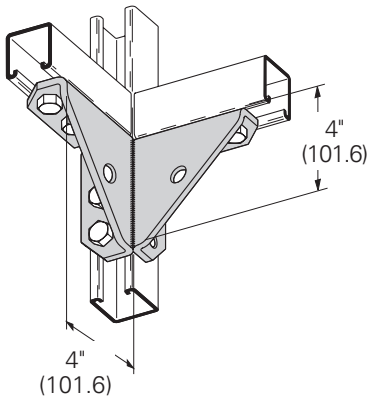
B123
Twelve Hole Triple Wing Connection
- Standard finishes: ZN, GRN
- Wt./C 234 Lbs. (106.1 kg)



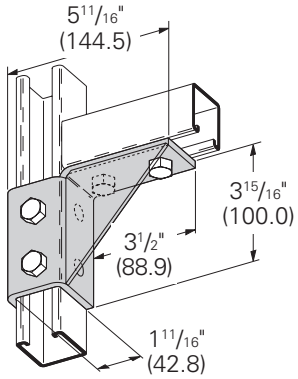
B124
Nine Hole Triple Wing Connection
- Standard finishes: ZN, GRN
- Wt./C 177 Lbs. (80.3 kg)



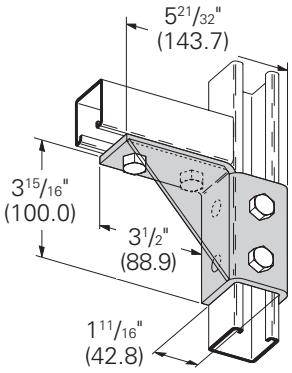
B276
Fourteen Hole Double Corner Gussetted Connection
- Standard finishes: ZN, GRN
- Wt./C 196 Lbs. (88.9 kg)



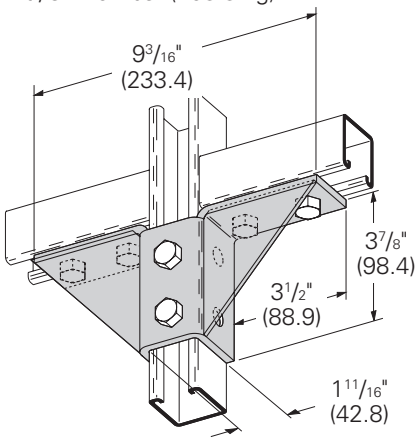
B274R
Eight Hole Single Corner Gussetted Connection (Right Hand)
- Standard finishes: ZN, GRN
- Wt./C 176 Lbs. (79.8 kg)



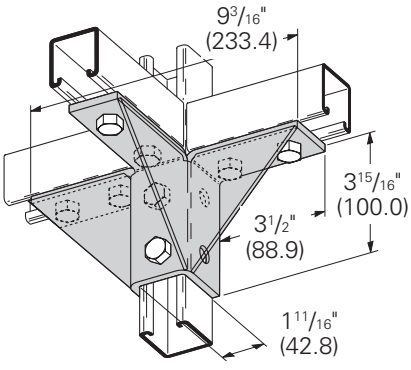
B274L
Eight Hole Single Corner Gussetted Connection (Left Hand)
- Standard finishes: ZN, GRN
- Wt./C 176 Lbs. (79.8 kg)



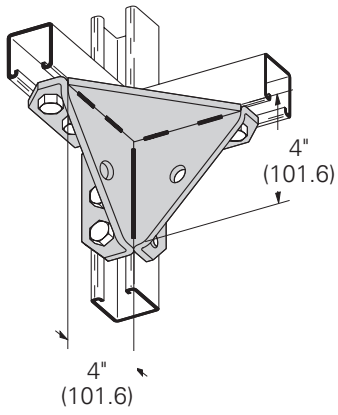
B495
Ten Hole Double Wing Gussetted Connection
- Standard finishes: ZN, GRN
- Wt./C 240 Lbs. (108.8 kg)



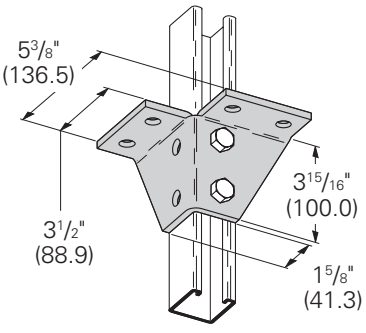
B277
Twelve Hole Triple Wing Gussetted Connection
- Standard finishes: ZN, GRN
- Wt./C 285 Lbs. (129.3 kg)



B362
Eight Hole Double Corner Gussetted Connection
- Standard finishes: ZN, GRN
- Wt./C 226 Lbs. (102.5 kg)

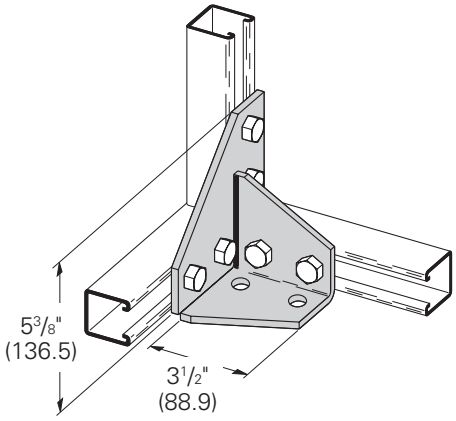


B571
Eight Hole Wing Connection
- Standard finishes: ZN, GRN
- Wt./C 201 Lbs. (91.2 kg)

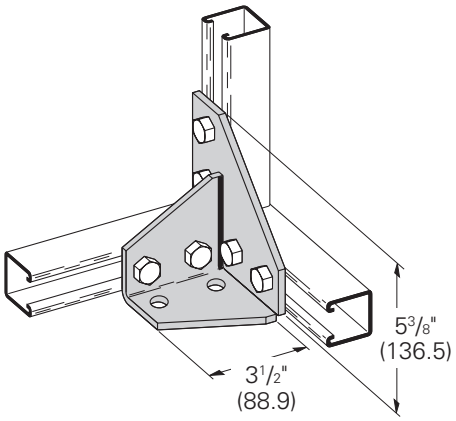


Reference page 106 for general fitting and standard finish specifications.

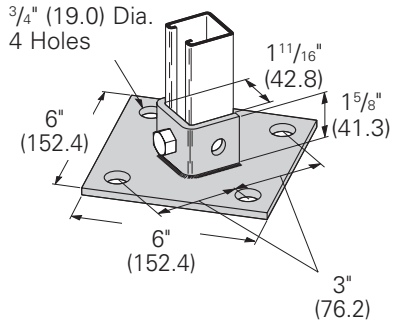
B346L
Eight Hole Double Corner Gussetted Connection (Left Hand)
- Standard finishes: ZN, GRN
- Wt./C 242 Lbs. (109.8 kg)



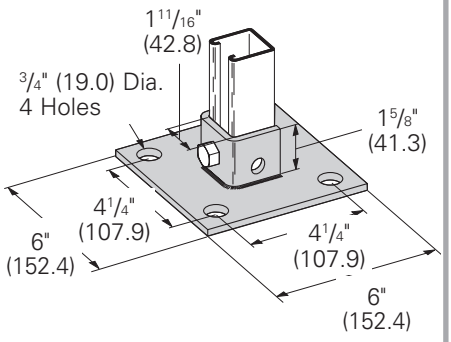
B346R
Eight Hole Double Corner Gussetted Connection (Right Hand)
- Standard finishes: ZN, GRN
- Wt./C 242 Lbs. (109.8 kg)



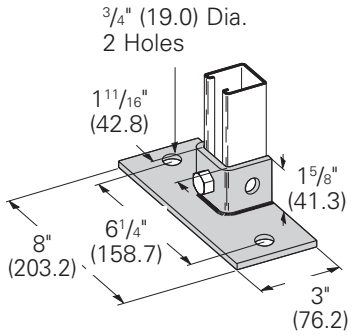
B279
Post Base for B22
- Standard finishes: ZN, GRN
- Wt./C 314 Lbs. (142.4 kg)



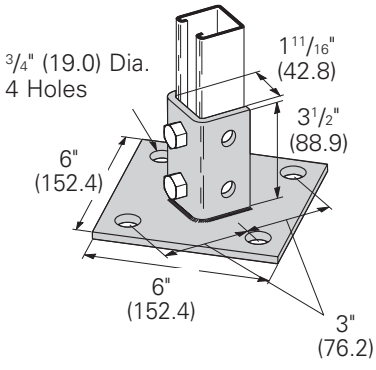
B279SQ
Post Base for B22
- Standard finishes: ZN, GRN
- Wt./C 314 Lbs. (142.4 kg)



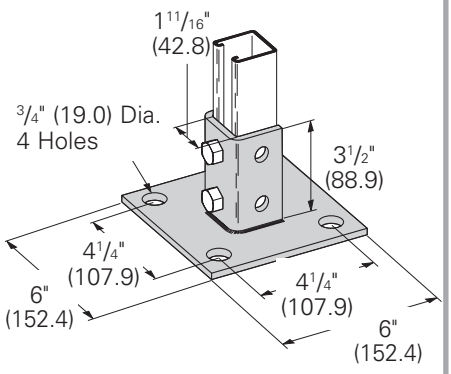
B279FL
Post Base for B22
- Standard finishes: ZN, GRN
- Wt./C 230 Lbs. (104.3 kg)



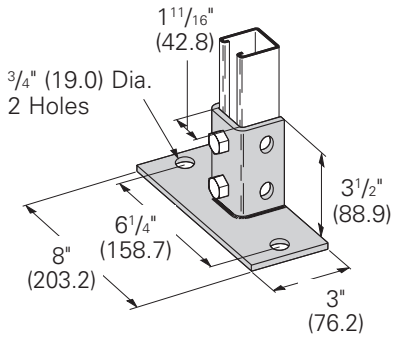
B280
Post Base for B22
- Standard finishes: ZN, GRN, HDG, SS4, AL
- Wt./C 392 Lbs. (177.8 kg)



B280SQ
Post Base for B22
- Standard finishes: ZN, GRN, HDG, SS4, AL
- Wt./C 392 Lbs. (177.8 kg)

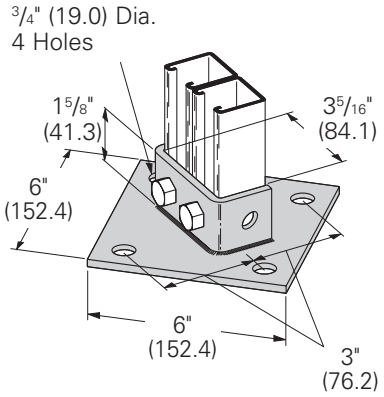


B280FL
Post Base for B22
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 312 Lbs. (141.5 kg)

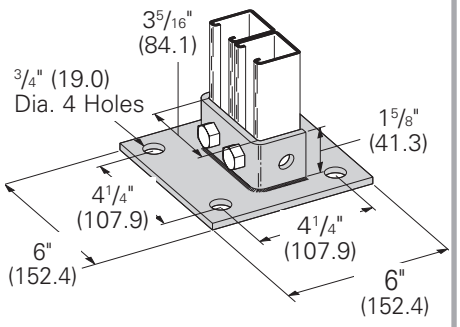


Reference page 106 for general fitting and standard finish specifications.

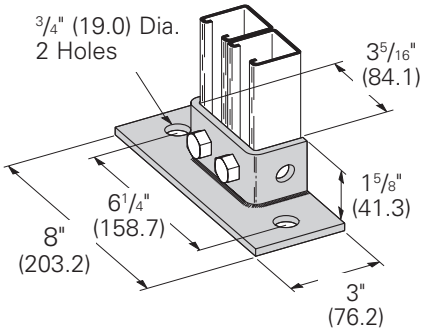
B281A
Post Base for B22A, B, C, ETC.
- Standard finishes: ZN, GRN
- Wt./C 330 Lbs. (149.7 kg)



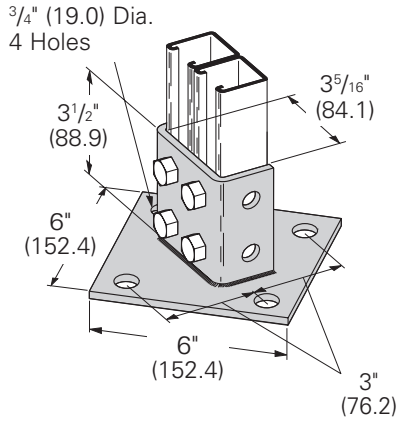
B281ASQ
Post Base for B22A, B, C, Etc.
- Standard finishes: ZN, GRN
- Wt./C 330 Lbs. (149.7 kg)



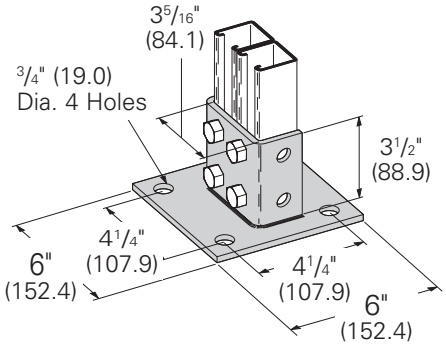
B281AFL
Post Base for B22A, B, C, Etc.
- Standard finishes: ZN, GRN
- Wt./C 250 Lbs. (113.4 kg)



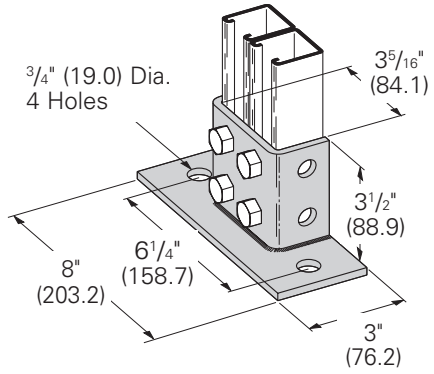
B281
Post Base for B22A, B, C, Etc.
- Standard finishes: ZN, GRN, HDG
- Wt./C 400 Lbs. (181.4 kg)



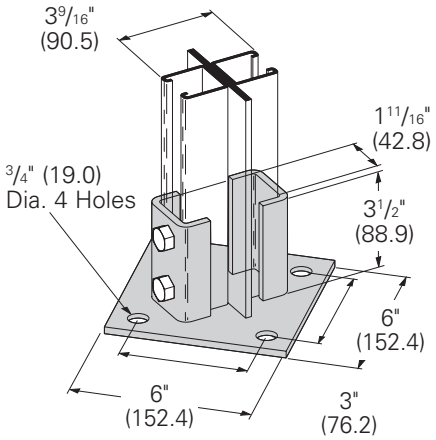
B281SQ
Post Base for B22A, B, C, Etc.
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 400 Lbs. (181.4 kg)



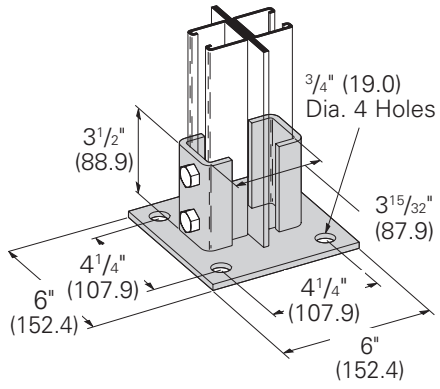
B281FL
Post Base for B22A, B, C, Etc.
- Standard finishes: ZN, GRN
- Wt./C 320 Lbs. (145.1 kg)



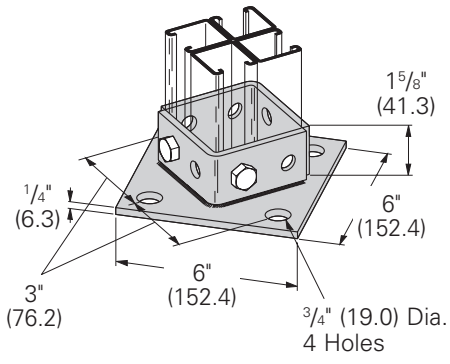
B281M
Post Base for B22-2PL
- Standard finishes: ZN, GRN
- Wt./C 470 Lbs. (213.2 kg)



B281MSQ
Post Base for B22-2PL
- Standard finishes: ZN, GRN
- Wt./C 470 Lbs. (213.2 kg)

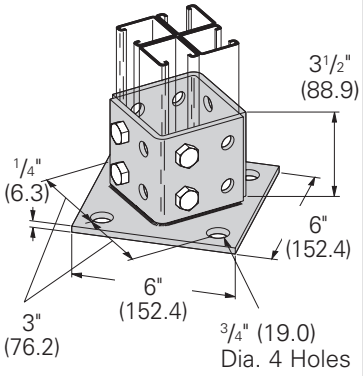


B570
Post Base for Four Channel Combinations
- Standard finishes: ZN, GRN
- Wt./C 397 Lbs. (180.1 kg)

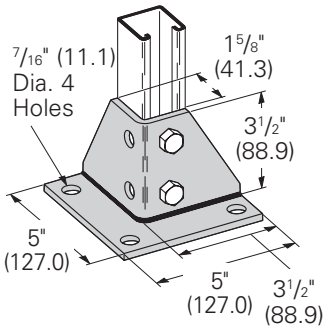


Reference page 106 for general fitting and standard finish specifications.

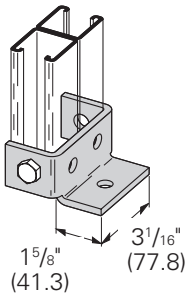
B570A
Post Base for Four Channel Combinations
- Standard finishes: ZN, GRN
- Wt./C 550 Lbs. (249.5 kg)



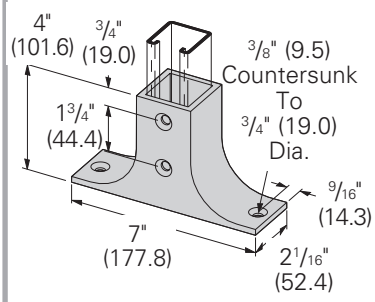
B278
Post Base for B22
- Standard finishes: ZN, GRN
- Wt./C 288 Lbs. (130.6 kg)



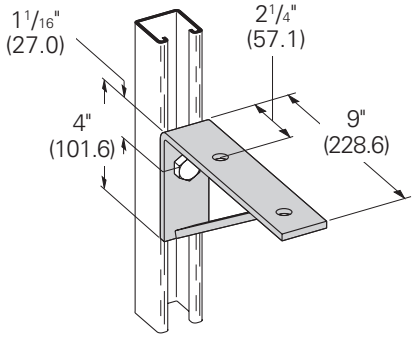
B585
Post Base for B22A
- Standard finishes: ZN, GRN
- Wt./C 97 Lbs. (44.0 kg)



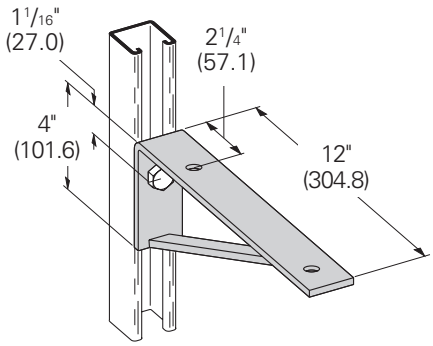
B300
Post Base
- Material: Malleable Iron
- Standard finishes: ZN, GRN
- Wt./C 259 Lbs. (117.5 kg)



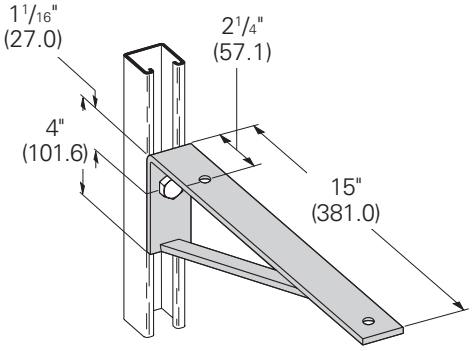
B187 Bracket
- Uniform Loading 1450 Lbs. (6.45 kN)
- Safety Factor of 2.5
- Hole Spacing on Bracket Top 5 5/16" (150.8) Center to Center
- Standard finishes: ZN, GRN
- Wt./C 193 Lbs. (87.5 kg)



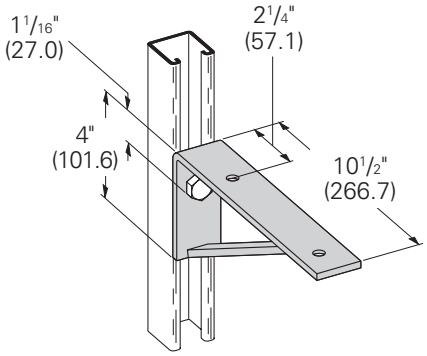
B188 Bracket
- Uniform Loading 1080 Lbs. (4.80 kN)
- Safety Factor of 2.5
- Hole Spacing on Bracket Top 8 15/16" (227.0) Center to Center
- Standard finishes: ZN, GRN
- Wt./C 241 Lbs. (109.3 kg)



B189 Bracket
- Uniform Loading 870 Lbs. (3.87 kN)
- Safety Factor of 2.5
- Hole Spacing on Bracket Top 11 15/16" (303.2) Center to Center
- Standard finishes: ZN, GRN
- Wt./C 308 Lbs. (139.7 kg)

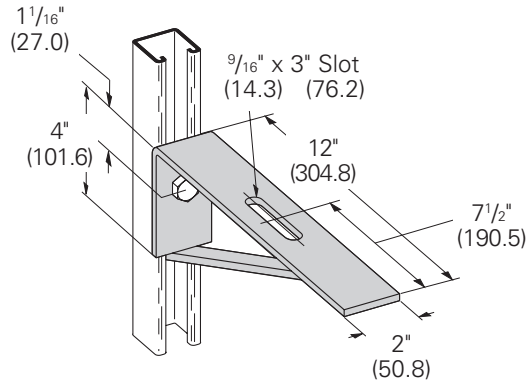


B541 Bracket
- Uniform Loading 1240 Lbs. (5.51 kN)
- Safety Factor of 2.5
- Hole Spacing on Bracket Top 7 7/16" (188.9) Center to Center
- Standard finishes: ZN, GRN
- Wt./C 201 Lbs. (91.2 kg)

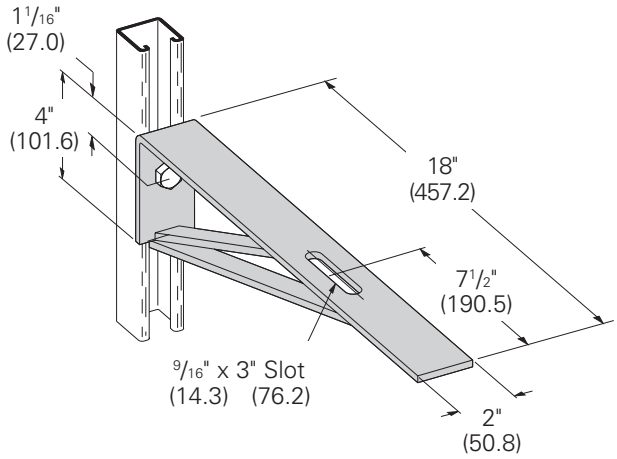


Reference page 106 for general fitting and standard finish specifications.

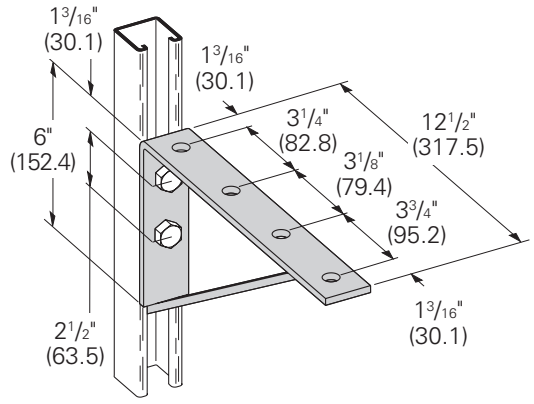
B190 12" (304.8) Bracket
- Uniform Loading 900 Lbs. (4.00 kN)
- Safety Factor of 2.5
- Standard finishes: ZN, GRN
- Wt./C 260 Lbs. (117.9 kg)



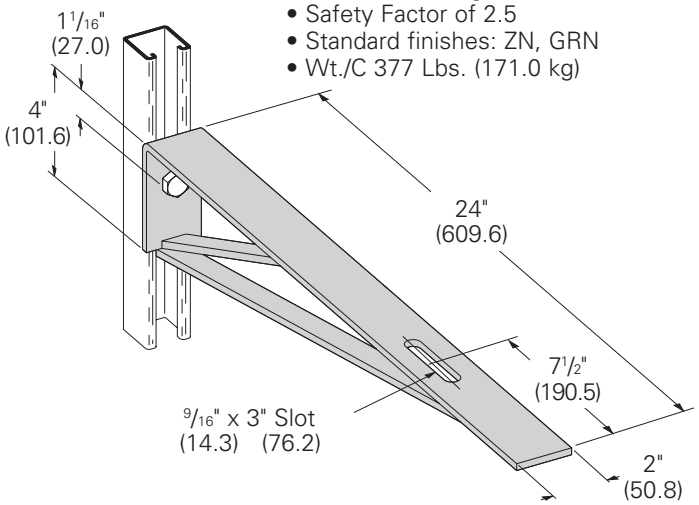
B191-18 18" (457.2) Bracket
- Uniform Loading 600 Lbs. (2.67 kN)
- Safety Factor of 2.5
- Standard finishes: ZN, GRN
- Wt./C 377 Lbs. (171.0 kg)



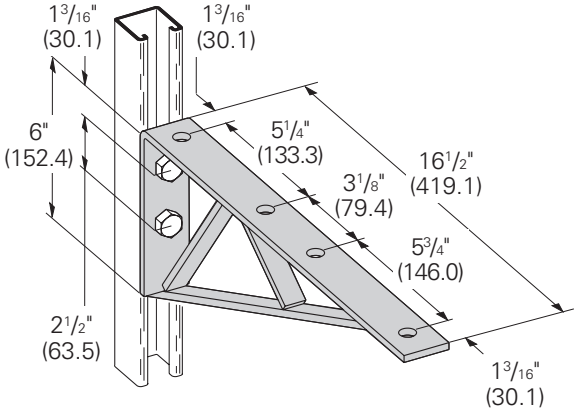
B289-12 12 1/2" (317.5) Bracket
- Uniform Loading 1040 Lbs. (4.63 kN)
- Safety Factor of 2.5
- Standard finishes: ZN, GRN
- Wt./C 285 Lbs. (129.3 kg)



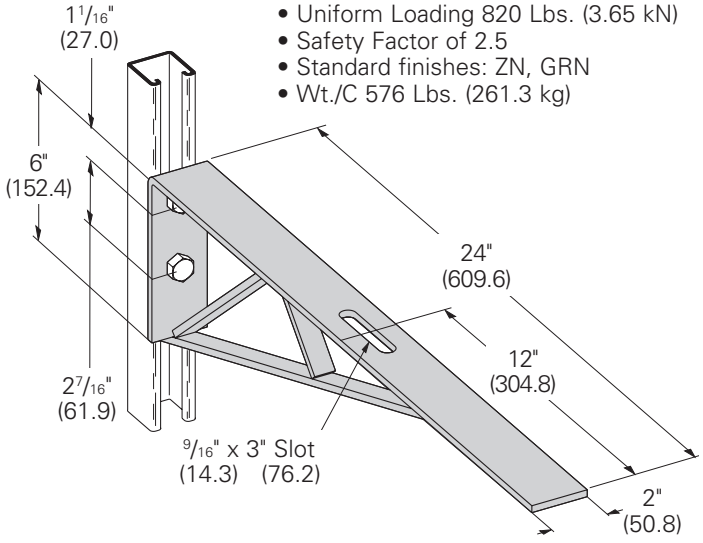
B191-24 24" (609.6) Bracket
- Uniform Loading 450 Lbs. (2.00 kN)
- Safety Factor of 2.5
- Standard finishes: ZN, GRN
- Wt./C 377 Lbs. (171.0 kg)



B290 16 1/2" (419.1) Bracket
- Uniform Loading 1200 Lbs. (5.34 kN)
- Safety Factor of 2.5
- Standard finishes: ZN, GRN
- Wt./C 405 Lbs. (183.7 kg)



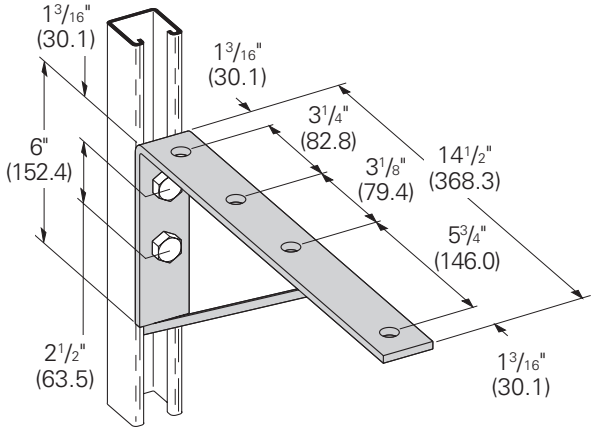
B192 24" (609.6) Bracket
- Uniform Loading 820 Lbs. (3.65 kN)
- Safety Factor of 2.5
- Standard finishes: ZN, GRN
- Wt./C 576 Lbs. (261.3 kg)



Reference page 106 for general fitting and standard finish specifications.

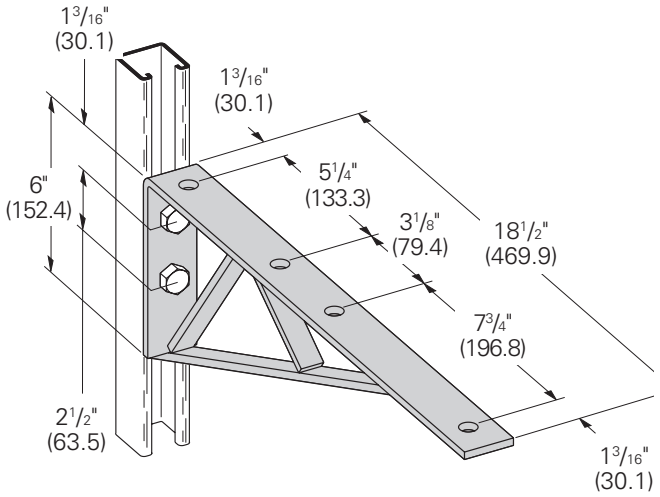
B289-14 14 1/2" (368.3) Bracket

- Uniform Loading 900 Lbs. (4.00 kN)
- Safety Factor of 2.5
- Standard finishes: ZN, GRN
- Wt./C 295 Lbs. (133.8 kg)



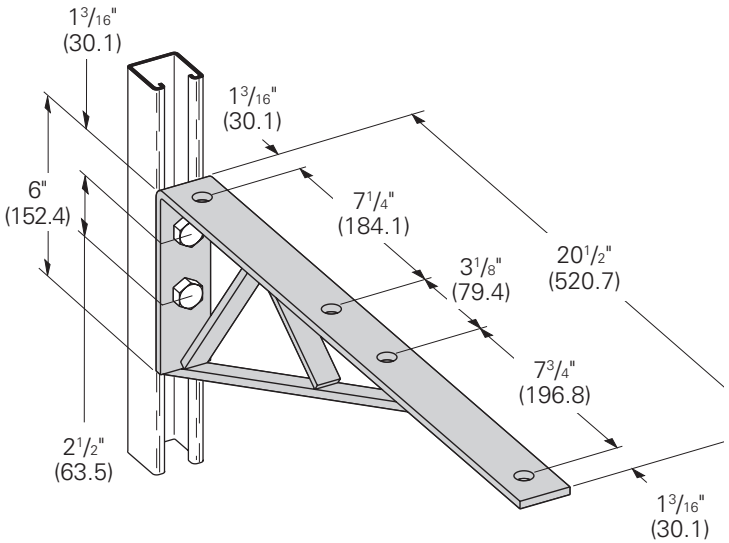
B291 18 1/2" (469.9) Bracket

- Uniform Loading 1070 Lbs. (4.76 kN)
- Safety Factor of 2.5
- Standard finishes: ZN, GRN
- Wt./C 468 Lbs. (212.3 kg)



B292 20 1/2" (520.7) Bracket

- Uniform Loading 600 Lbs. (2.67 kN)
- Safety Factor of 2.5
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 490 Lbs. (222.2 kg)

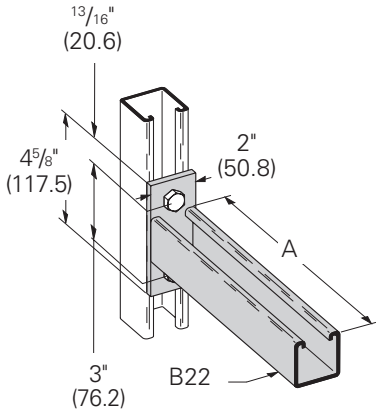


Reference page 106 for general fitting and standard finish specifications.

B409
Single Channel Bracket

- Safety Factor of 2.5
- Standard finishes: ZN, GRN, SS4

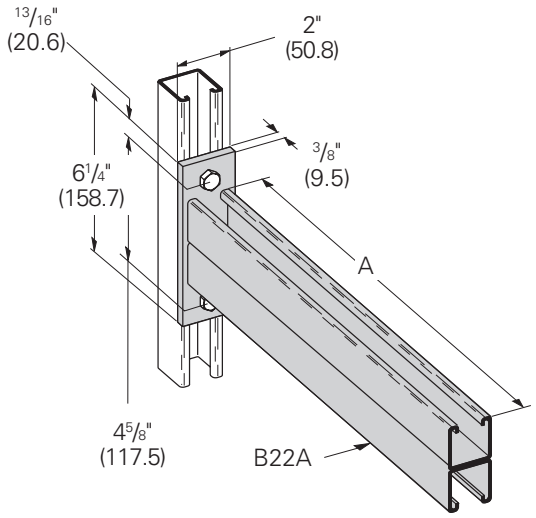
Part No.	A In.	A mm	Uniform Load Lbs.	Uniform Load kN	Wt./C Lbs.	Wt./C kg
B409-6	6"	(152.4)	1920	(8.54)	152	(68.9)
B409-9	9"	(228.6)	1280	(5.69)	195	(88.4)
B409-12	12"	(304.8)	960	(4.27)	232	(105.2)
B409-14	14"	(355.6)	800	(3.56)	274	(124.3)
B409-16	16"	(406.4)	730	(3.25)	314	(142.4)
B409-18	18"	(457.2)	640	(2.84)	347	(157.4)
B409-24	24"	(609.6)	480	(2.13)	450	(204.1)



B297
Double Channel Bracket

- Safety Factor of 2.5
- Standard finishes: ZN, GRN, HDG

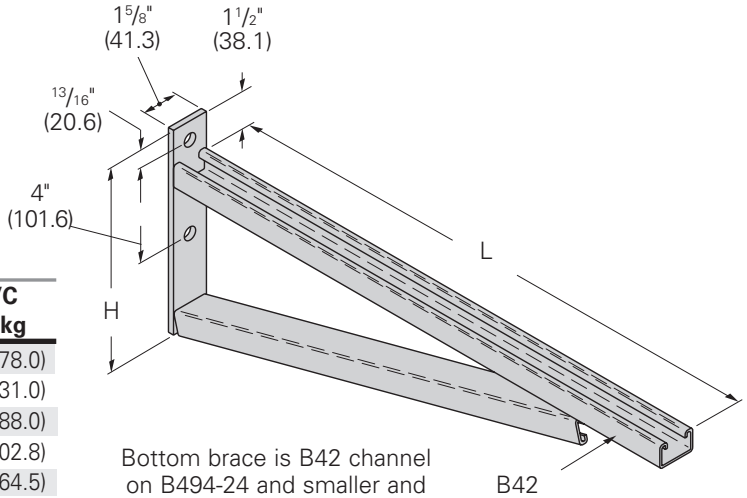
Part No.	A In.	A mm	Uniform Load Lbs.	Uniform Load kN	Wt./C Lbs.	Wt./C kg
B297-12	12"	(304.8)	1660	(7.37)	485	(220.0)
B297-18	18"	(457.2)	1100	(4.88)	668	(303.0)
B297-24	24"	(609.6)	835	(3.71)	857	(388.7)
B297-30	30"	(762.0)	665	(2.95)	1040	(471.7)
B297-36	36"	(914.4)	550	(2.44)	1240	(562.4)
B297-42	42"	(1066.8)	465	(2.06)	1440	(653.2)



B494
Braced Single Bracket

- Safety Factor of 2.5
- Standard finishes: ZN, GRN

Part No.	L In.	L mm	H In.	H mm	Uniform Load Lbs.	Uniform Load kN	Wt. /C Lbs.	Wt. /C kg
B494-12	12"	(304.8)	8 3/4"	(222.2)	2500	(11.12)	392	(178.0)
B494-18	18"	(475.2)	8 3/4"	(222.2)	1700	(7.56)	509	(231.0)
B494-24	24"	(609.6)	8 3/4"	(222.2)	1300	(5.78)	635	(288.0)
B494-30	30"	(762.0)	11 1/4"	(285.7)	1600	(7.11)	885	(402.8)
B494-36	36"	(914.4)	11 1/4"	(285.7)	1100	(4.89)	1024	(464.5)
B494-42	42"	(1066.8)	16"	(406.4)	980	(4.36)	1285	(582.9)
B494-48	48"	(1219.2)	16"	(406.4)	980	(4.36)	1409	(639.1)



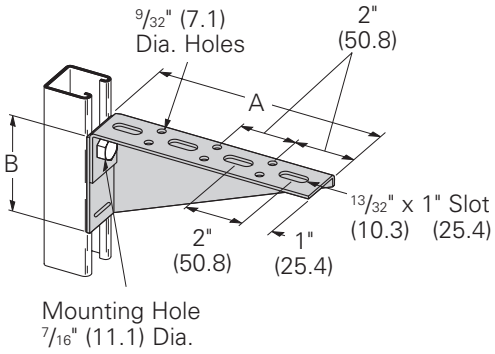
Bottom brace is B42 channel on B494-24 and smaller and B22 channel on B494-30 and larger

Reference page 106 for general fitting and standard finish specifications.

B174SH-B186SH L&R Slotted Bracket

- Safety Factor of 2.5
- Specify L for left or R for right bracing
- Material: ASTM A1011 33,000 PSI min. yield
- Standard finishes: ZN, GRN

Part No.	A In.	A mm	B In.	B mm	Uniform Load Lbs.	Uniform Load kN	Wt./C Lbs.	Wt./C kg
B174SH	24"	(609.6)	6 7/16"	(163.5)	225	(1.00)	370	(167.8)
B175SH	26"	(660.4)	6 15/16"	(176.2)	225	(1.00)	425	(192.8)
B176SH	28"	(711.2)	7 7/16"	(188.9)	225	(1.00)	480	(217.7)
B177SH	30"	(762.0)	7 15/16"	(201.6)	225	(1.00)	520	(235.9)
B178SH	12"	(304.8)	3 7/16"	(87.3)	350	(1.55)	143	(64.8)
B179SH	14"	(355.6)	3 15/16"	(100.0)	350	(1.55)	162	(73.5)
B180SH	16"	(406.4)	4 7/16"	(112.7)	250	(1.11)	204	(92.5)
B181SH	18"	(457.2)	4 15/16"	(125.4)	250	(1.11)	232	(105.2)
B182SH	20"	(508.0)	5 7/16"	(138.1)	250	(1.11)	275	(124.7)
B183SH	22"	(558.8)	5 15/16"	(150.8)	250	(1.11)	317	(143.8)
B184SH	6"	(152.4)	1 15/16"	(49.2)	225	(1.00)	58	(26.3)
B185SH	8"	(203.2)	2 7/16"	(61.9)	225	(1.00)	82	(37.2)
B186SH	10"	(254.0)	2 15/16"	(74.6)	325	(1.44)	103	(46.7)

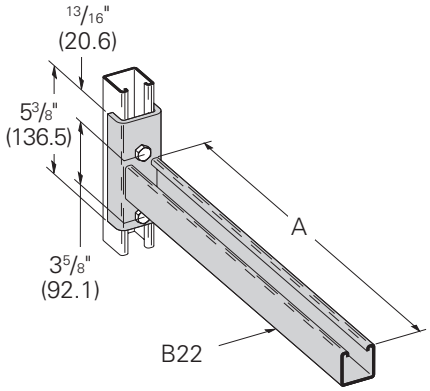


Right bracket shown, left bracket gussett on opposite side.

B196 Channel Clevis Bracket

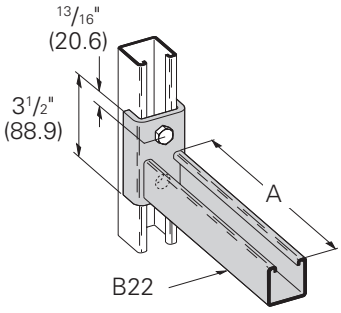
- Safety Factor of 2.5
- Standard finishes: ZN, GRN

Part No.	A In.	A mm	Uniform Load Lbs.	Uniform Load kN	Wt./C Lbs.	Wt./C kg
B196-18	18"	(457.2)	600	(2.67)	430	(195.0)
B196-24	24"	(609.6)	450	(2.00)	510	(231.3)



B198 Channel Clevis Bracket

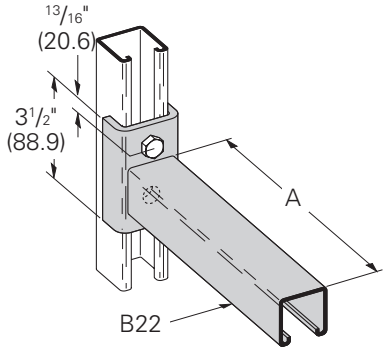
- Safety Factor of 2.5
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	Uniform Load Lbs.	Uniform Load kN	Wt./C Lbs.	Wt./C kg
B198-6	6"	(152.4)	1600	(7.12)	185	(83.9)
B198-12	12"	(304.8)	800	(3.56)	284	(128.8)

B198A Channel Clevis Bracket

- Safety Factor of 2.5
- Standard finishes: ZN, GRN

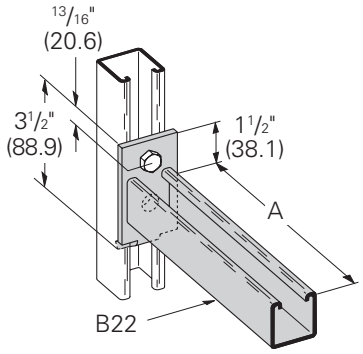


Part No.	A In.	A mm	Uniform Load Lbs.	Uniform Load kN	Wt./C Lbs.	Wt./C kg
B198A-6	6"	(152.4)	1600	(7.12)	185	(83.9)
B198A-12	12"	(304.8)	800	(3.56)	284	(128.8)

Reference page 106 for general fitting and standard finish specifications.

B293
Channel Bracket

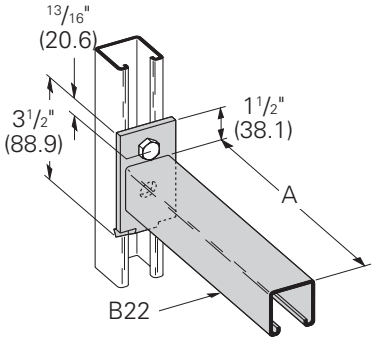
- Safety Factor of 2.5
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	Uniform Load Lbs.	Uniform Load kN	Wt./C Lbs.	Wt./C kg
B293-6	6"	(152.4)	1200	(5.34)	144	(65.3)
B293-12	12"	(304.8)	600	(2.67)	252	(114.3)
B293-18	18"	(457.2)	400	(1.78)	340	(154.2)
B293-24	24"	(609.6)	300	(1.33)	412	(186.9)

B293A
Channel Bracket

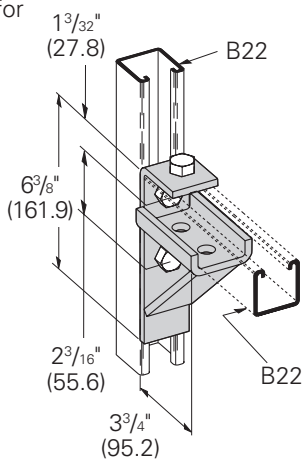
- Safety Factor of 2.5
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	Uniform Load Lbs.	Uniform Load kN	Wt./C Lbs.	Wt./C kg
B293A-6	6"	(152.4)	1200	(5.34)	144	(65.3)
B293A-12	12"	(304.8)	600	(2.67)	252	(114.3)
B293A-18	18"	(457.2)	400	(1.78)	340	(154.2)
B293A-24	24"	(609.6)	300	(1.33)	412	(186.9)

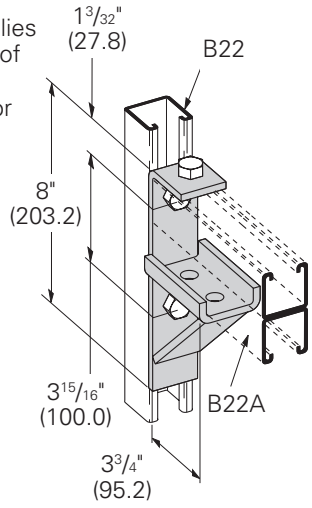
B194 Bracket for B22 & B24

- Safety Factor of 2.5
- 6300 In.-Lbs (712 N•m) applies to fitting only, not to strength of strut arm
- Refer to pages 56, 57 & 59 for strut loading data
- Standard finishes: ZN, GRN
- Wt./C 210 Lbs. (95.2 kg)



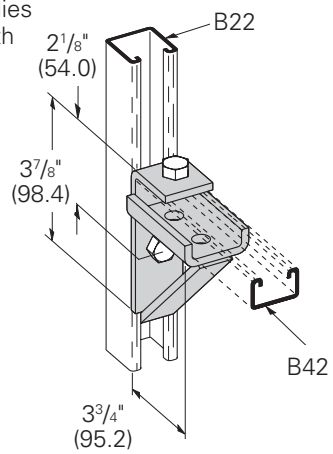
B370 Bracket for B22A & B11

- Safety Factor of 2.5
- 13000 In.-Lbs (1469 N•m) applies to fitting only, not to strength of strut arm
- Refer to pages 51, 56, & 57 for strut loading data
- Standard finishes: ZN, GRN
- Wt./C 266 Lbs. (120.6 kg)



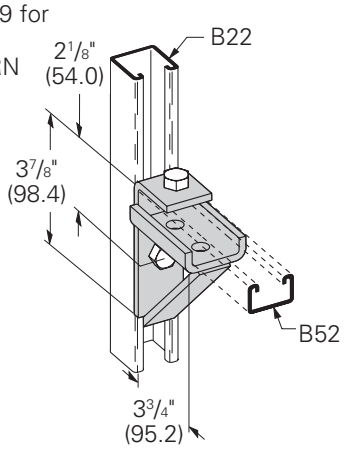
B195 Bracket for B42

- Safety Factor of 2.5
- 2500 In.-Lbs (282 N•m) applies to fitting only, not to strength of strut arm
- Refer to pages 57 & 65 for strut loading data
- Standard finishes: ZN, GRN
- Wt./C 174 Lbs. (78.9 kg)



B440
Bracket for B52 & B54

- Safety Factor of 2.5
- 2000 In.-Lbs (226 N•m) applies to fitting only, not to strength of strut arm
- Refer to page 57, 67, & 69 for strut loading data
- Standard finishes: ZN, GRN
- Wt./C 177 Lbs. (80.3 kg)

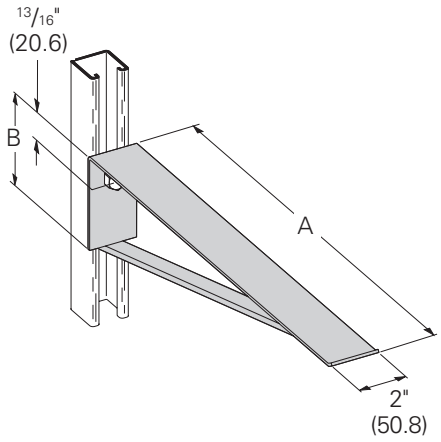


Reference page 106 for general fitting and standard finish specifications.

B449-4, 8 & 12
Cable Saddle Bracket

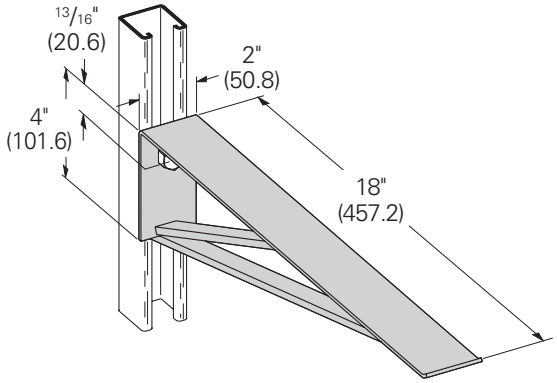
- Safety Factor of 2.5
- Material: 11 Gauge (3.0) ASTM A1011 HSLAS Gr. 50
- Standard finishes: ZN, GRN

Part No.	A In.	A mm	B In.	B mm	Uniform Load Lbs.	Uniform Load kN	Wt./C Lbs.	Wt./C kg
B449-4	4 1/2"	(114.3)	2 3/8"	(60.3)	2400	(10.67)	74	(33.5)
B449-8	8 1/2"	(215.9)	2 3/8"	(60.3)	1270	(5.65)	124	(56.2)
B449-12	12 1/2"	(317.5)	4"	(101.6)	860	(3.82)	184	(83.4)



B449-18
18" (457.2) Cable Saddle Bracket

- Safety Factor of 2.5
- Uniform Load 960 Lbs. (4.17 kN)
- Material: 11 Gauge (3.0) ASTM A1011 HSLAS Gr. 50
- Standard finishes: ZN, GRN
- Wt./C 312 Lbs. (141.5 kg)

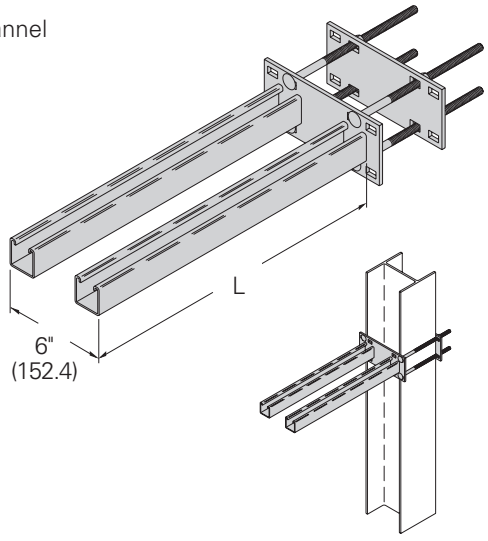


B409DB Series
Solar Bracket

- Safety Factor of 2.5
- Includes: (1) Channel Bracket Plate - 1/4" x 3 1/2" x 7 3/4" with welded channel
  (1) Back Plate - 1/4" x 3 1/2" x 7 3/4"
  (4) 3/8"-16 x 8 1/2" Square Neck Carriage Bolts
  (4) 3/8"-16 Serrated Flange Hex Nuts
- Fits 4" (101mm) to 6 1/2" (165mm) wide supports
- Standard finishes: ZN, HDG

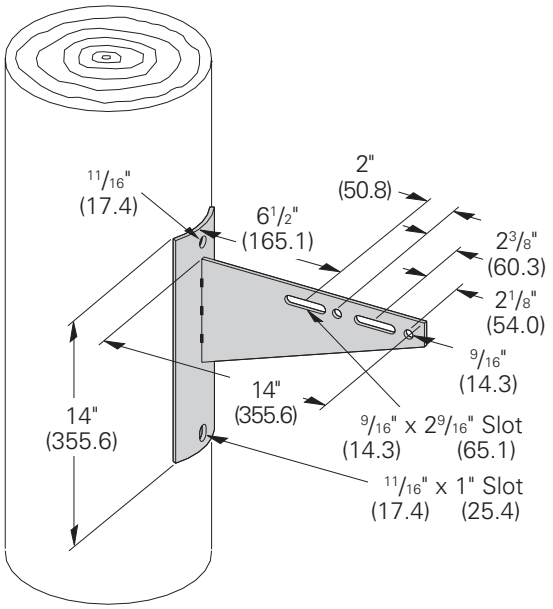
Part No.	L In.	L mm	Uniform Load Lbs.	Uniform Load kN	Wt./C Lbs.	Wt./C kg
B409DB-12	12"	(304.8)	800	(3.56)	766	(347.4)
B409DB-18	18"	(457.2)	800	(3.56)	956	(433.6)

A single channel version and other lengths are available.
Contact Eaton B-Line Division engineering for more information.

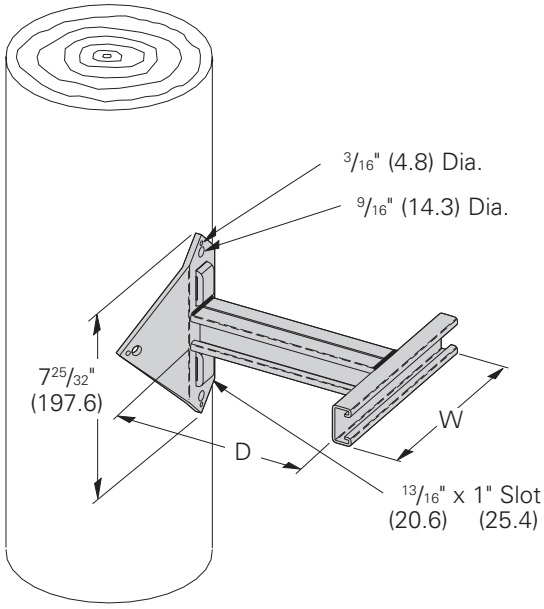


Reference page 106 for general fitting and standard finish specifications.

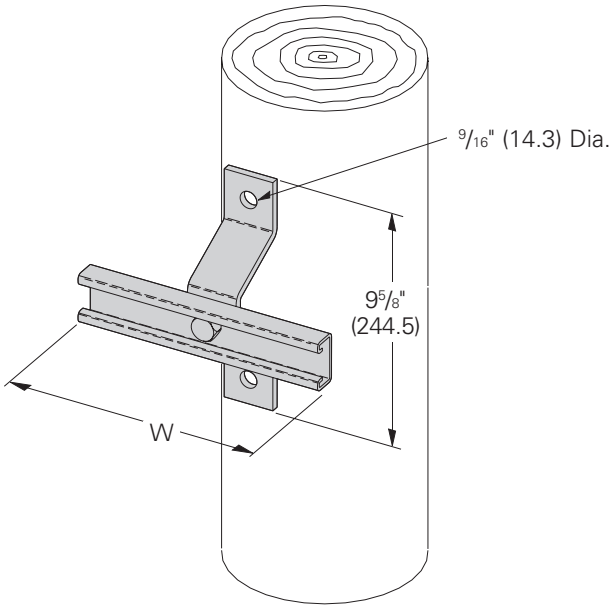
B816
- Standard finishes: ZN, HDG



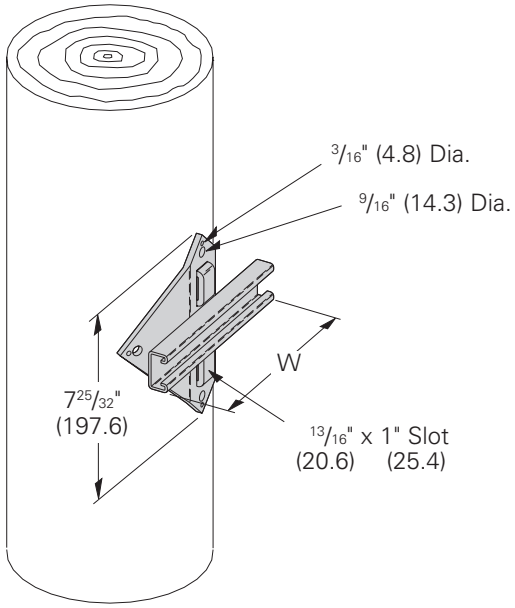
B852S-*-**
- *Specify Width: W = 8, 12, 16
- **Specify Depth: D = 6, 8, 10, 12, 16, 18, 24
- 13/16" (20.6mm) x 1" (25.4mm) banding slots for steel band
- Standard finishes: ZN, HDG



B802D-*
- *Specify Width: W = 8, 12, 16
- Standard finishes: ZN, HDG

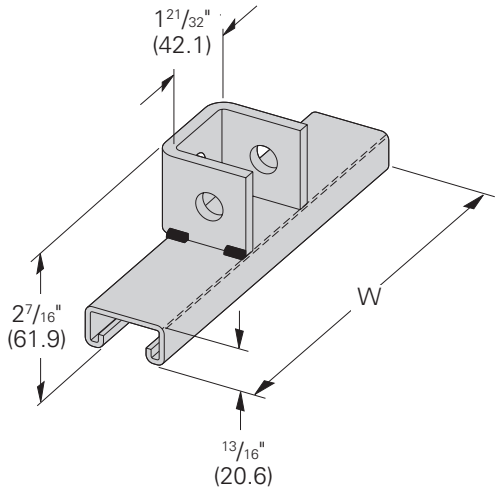


B810-*
- *Specify Width: W = 8, 12, 16
- 13/16" (20.6mm) x 1" (25.6mm) banding slots for steel band
- Standard finishes: ZN, HDG

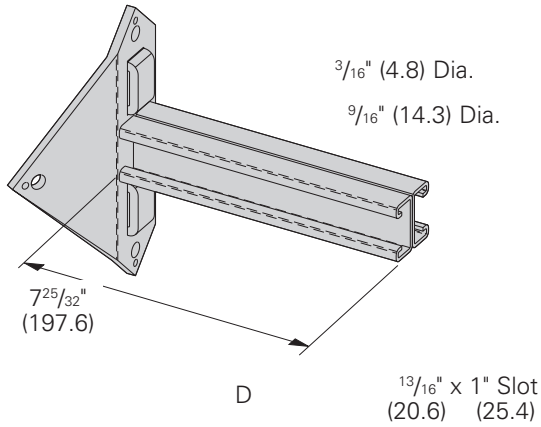


Reference page 106 for general fitting and standard finish specifications.

B811-*
- *Specify Width: W = 8, 12, 16
- Can be attached directly to B809 & B812
- Standard finishes: ZN, HDG

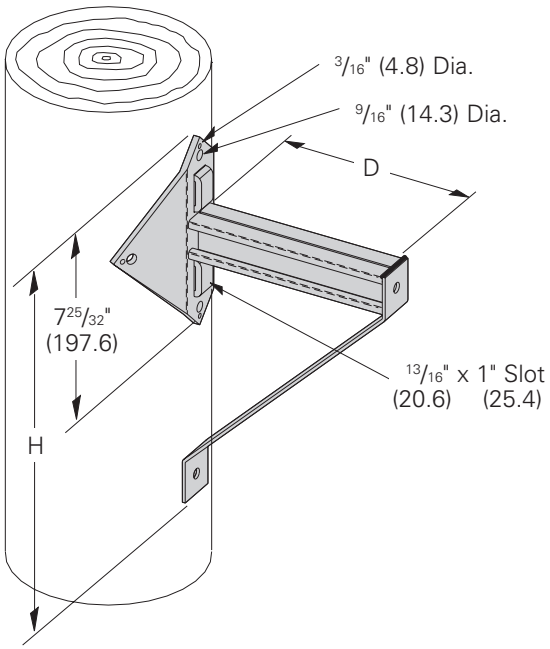


B812-*
- *Specify Depth: D = 6, 8, 12, 16, 18, 24
- 13/16" (20.6mm) x 1" (25.4mm) banding slots for steel band
- Standard finishes: ZN, HDG



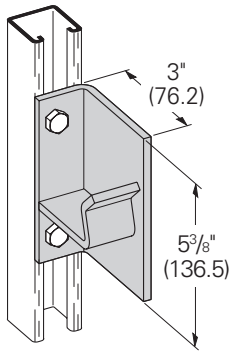
B809B-*
- *Specify Depth: D = 6, 8, 10, 12, 16, 18, 24
- 13/16" (20.6mm) x 1" (25.4mm) banding slots for steel band
- Standard finishes: ZN, HDG

Part No.	D		H	
	In.	mm	In.	mm
B809B-6	6"	(152.4)	12 3/4"	(323.9)
B809B-8	8"	(203.2)	14 3/4"	(374.7)
B809B-10	10"	(254.0)	16 3/4"	(425.5)
B809B-12	12"	(304.8)	18 3/4"	(476.2)
B809B-16	16"	(406.4)	22 3/4"	(577.8)
B809B-18	18"	(457.2)	24 3/4"	(628.6)
B809B-24	24"	(609.6)	27 3/4"	(704.8)

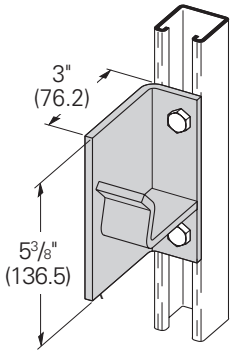


Reference page 106 for general fitting and standard finish specifications.

B214 R&L
Reel Rack Support for 1¼" (32) Pipe
- Standard finishes: ZN, GRN
- Wt./C 200 Lbs. (90.7 kg)

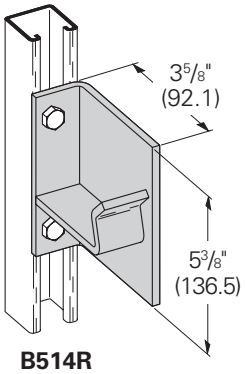


B214R
Right Hand

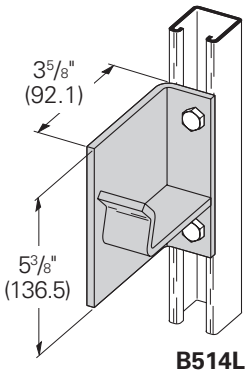


B214L
Left Hand

B514 R&L
Reel Rack Support for 2" (50) Pipe
- Standard finishes: ZN, GRN
- Wt./C 246 Lbs. (111.6 kg)

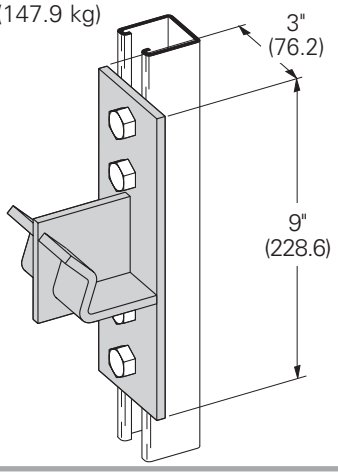


B514R
Right Hand

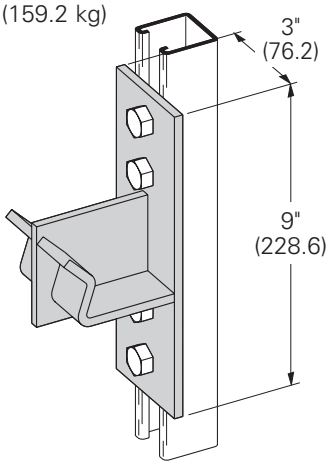


B514L
Left Hand

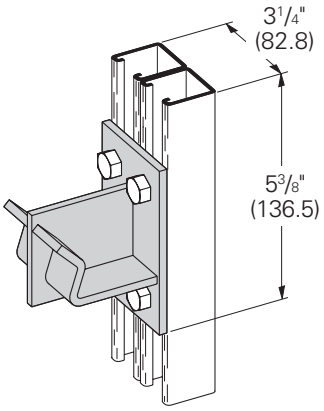
B475
Double Reel Rack Support on Single Channel for 1¼" (32) Pipe
- Standard finishes: ZN, GRN
- Wt./C 326 Lbs. (147.9 kg)



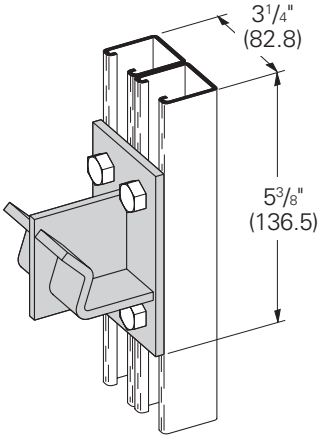
B473
Double Reel Rack Support on Single Channel for 2" (50) Pipe
- Standard finishes: ZN, GRN
- Wt./C 351 Lbs. (159.2 kg)



B474
Double Reel Rack Support on Double Channel for 1¼" (32) Pipe
- Standard finishes: ZN, GRN
- Wt./C 257 Lbs. (116.6 kg)



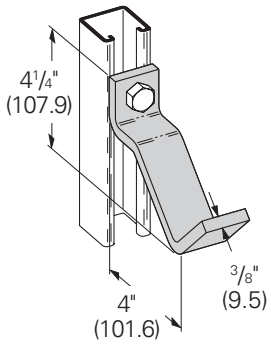
B472
Double Reel Rack Support on Double Channel for 2" (50) Pipe
- Standard finishes: ZN, GRN
- Wt./C 299 Lbs. (135.6 kg)



Reference page 106 for general fitting and standard finish specifications.

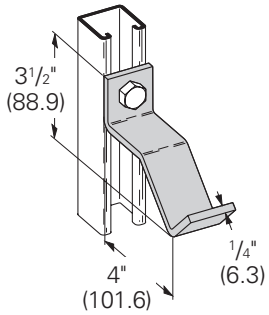
B438
Pipe Support Bracket

- Standard finishes: ZN, GRN
- Material: ASTM A36
- Wt./C 132 Lbs. (59.9 kg)



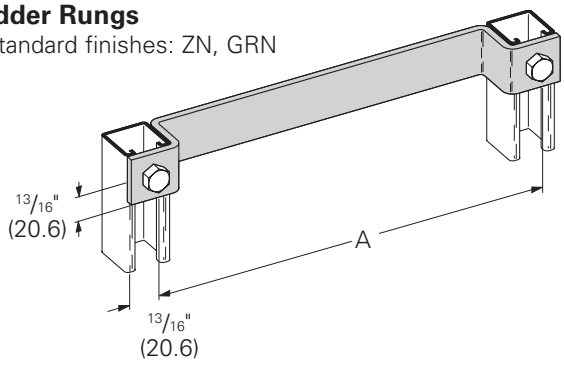
B439
Pipe Support Bracket

- Standard finishes: ZN, GRN
- Wt./C 88 Lbs. (39.9 kg)



B411 Series
Ladder Rungs

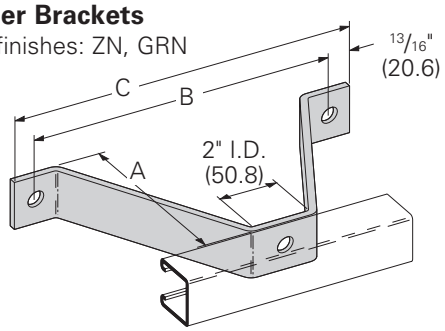
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	Wt./C Lbs.	Wt./C kg
B411-12	12"	(304.8)	176	(79.8)
B411-15	15"	(381.0)	202	(91.6)
B411-18	18"	(457.2)	234	(106.1)

B381-B385
Wall Ladder Brackets

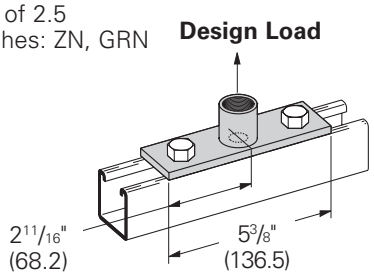
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	B In.	B mm	C In.	C mm	Wt./C Lbs.	Wt./C kg
B381	2 3/8"	(60.3)	6"	(152.4)	7 5/8"	(193.7)	110	(49.9)
B382	4 3/8"	(111.1)	8"	(203.2)	9 5/8"	(244.5)	164	(74.4)
B383	6 3/8"	(161.9)	10"	(254.0)	11 5/8"	(295.3)	200	(90.7)
B384	8 3/8"	(212.7)	12"	(304.8)	13 5/8"	(346.1)	253	(114.7)
B385	10 3/8"	(263.5)	14"	(355.6)	15 5/8"	(396.9)	318	(144.2)

B587-1/2, 3/4 & 1
Pipe Coupling Fitting

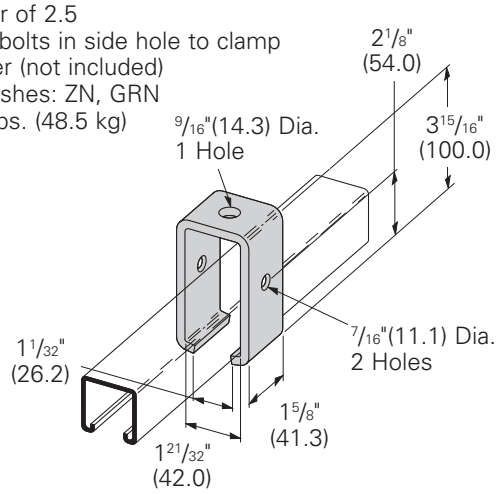
- Safety Factor of 2.5
- Standard finishes: ZN, GRN



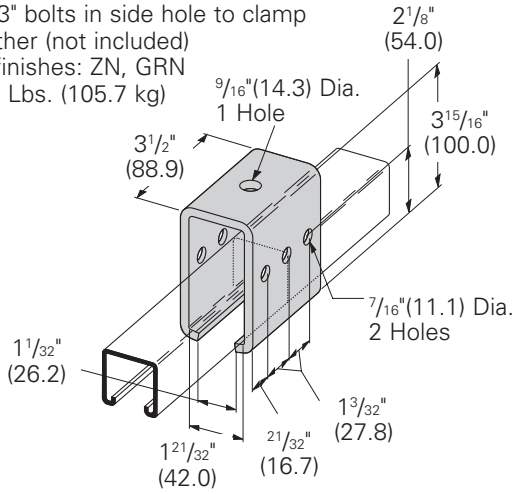
Part No.	For Pipe Size In.	For Pipe Size mm	Wt./C Lbs.	Wt./C kg	Design Load Lbs.	Design Load kN
B587-1/2	1/2"	(15)	77	(34.9)	1000	(4.45)
B587-3/4	3/4"	(20)	84	(38.1)	1400	(6.23)
B587-1	1"	(25)	105	(47.6)	1900	(8.45)

Reference page 106 for general fitting and standard finish specifications.

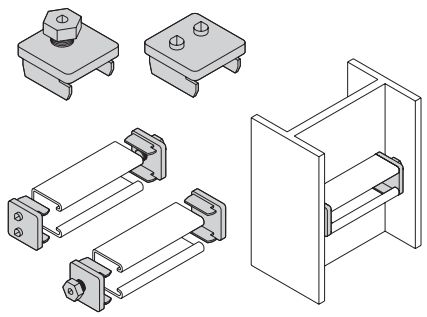
B349
Trolley Beam Support
- Design Load 1200 Lbs. (5.34 kN)
- Safety Factor of 2.5
- Use 3/8" x 3" bolts in side hole to clamp strut together (not included)
- Standard finishes: ZN, GRN
- Wt./C 107 Lbs. (48.5 kg)



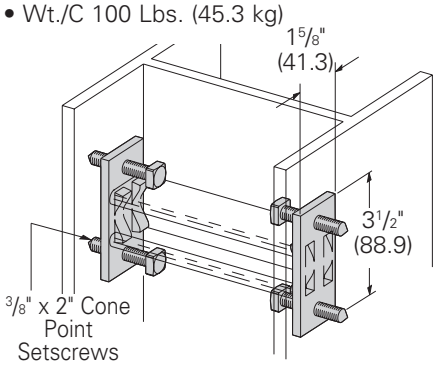
B350
Trolley Beam Joint Support
- Design Load 1200 Lbs. (5.34 kN)
- Use 3/8" x 3" bolts in side hole to clamp strut together (not included)
- Standard finishes: ZN, GRN
- Wt./C 233 Lbs. (105.7 kg)



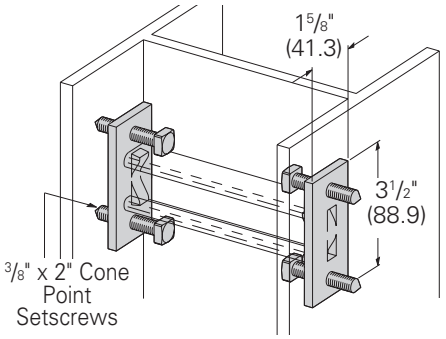
B614
Column Support for B22
- Quick installation (one bolt to tighten)
- Design Load 800 Lbs. (3.56 kN) Slip with Safety Factor of 3
- Use with B22 and B24 Channel
- Sold in pairs
- Standard finish: ZN
- Wt./C 50 Lbs. (22.6 kg)



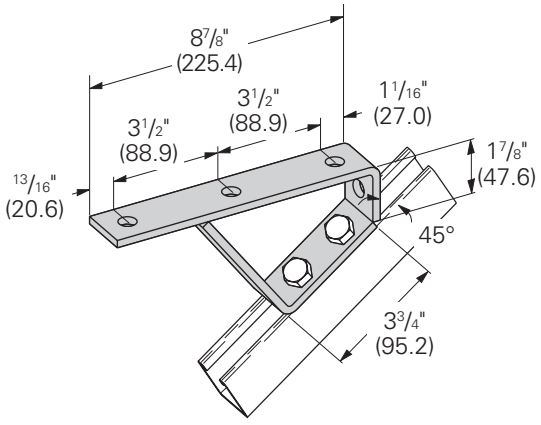
B613
Column Support for B22
- Design Load 800 Lbs. (3.56 kN) Slip with Safety Factor of 3
- Use with B22 and B24 Channel
- Setscrews to be torqued to 19 ft./Lbs
- Sold in pairs
- Standard finishes: ZN, GRN, HDG
- Wt./C 100 Lbs. (45.3 kg)



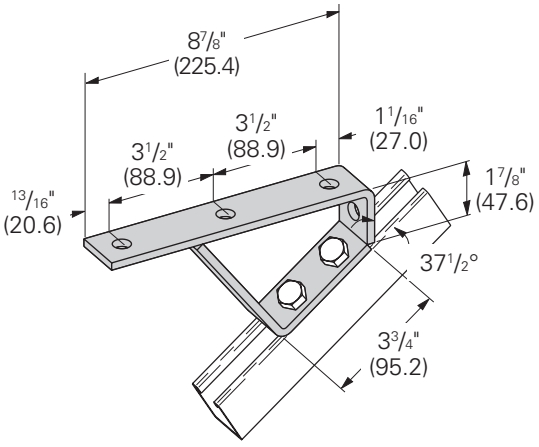
B613A
Column Support for B52
- Design Load 800 Lbs. (3.56 kN) Slip with Safety Factor of 3
- Use with B52 and B54 Channel
- Setscrews to be torqued to 19 ft./Lbs
- Sold in pairs
- Standard finishes: ZN, GRN, HDG
- Wt./C 100 Lbs. (45.3 kg)



B560
45° Stair Support
- Standard finishes: ZN, GRN
- Wt./C 220 Lbs. (99.8 kg)



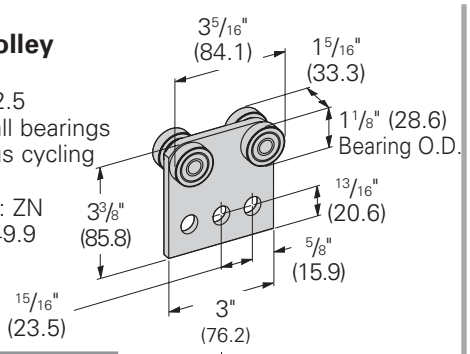
B562
37 1/2° Stair Support
- Standard finishes: ZN, GRN
- Wt./C 206 Lbs. (93.4 kg)



Reference page 106 for general fitting and standard finish specifications.

B376
Four Bearing Trolley Assembly

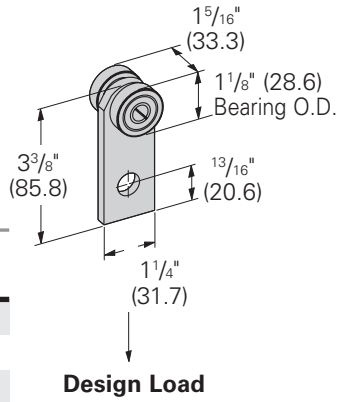
- Safety Factor of 2.5
- Stainless steel ball bearings
- Not for continuous cycling applications
- Standard finishes: ZN
- Wt./C 110 Lbs. (49.9 kg)



Design Load in B22		
Lbs.	kN	RPM
300	(1.33)	@600
450	(2.00)	@300
600	(2.67)	@100

B377
Two Bearing Trolley Assembly

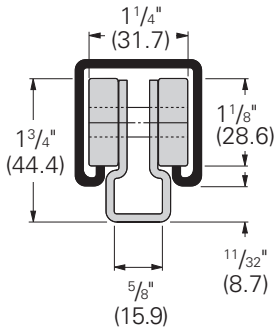
- Safety Factor of 2.5
- Stainless steel ball bearings
- Not for continuous cycling applications
- Standard finishes: ZN
- Wt./C 48 Lbs. (21.8 kg)



Design Load in B22		
Lbs.	kN	RPM
150	(.67)	@600
225	(1.00)	@300
437	(1.94)	@100

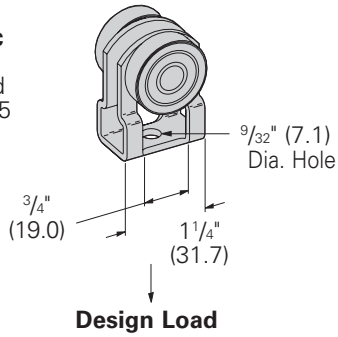
B477
Two Bearing Light Duty Trolley Assembly

- Design Load 50 Lbs. (.22 kN)
- Safety Factor of 2.5
- Stainless steel ball bearings
- Not for continuous cycling applications
- Material:12 Gauge (2.6) ASTM A1011 33,000 PSI min. yield
- Standard finishes: ZN
- Wt./C 30 Lbs. (13.6 kg)



B477P
With Plastic Bearings

- Design Load 10 Lbs. (.045 kN)

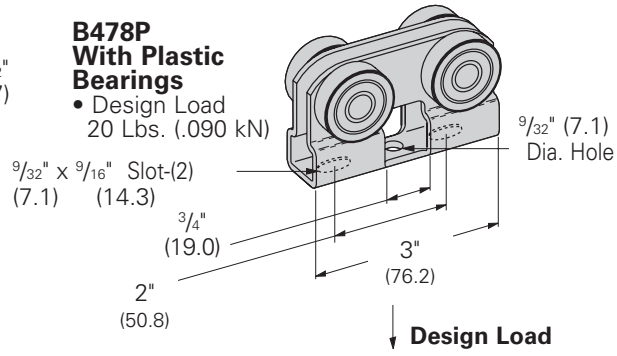


B478
Four Bearing Light Duty Trolley Assembly

- Design Load 100 Lbs. (.44 kN)
- Safety Factor of 2.5
- Stainless steel ball bearings
- Not for continuous cycling applications
- Material:12 Gauge (2.6) ASTM A1011 33,000 PSI min. yield
- Standard finishes: ZN
- Wt./C 68 Lbs. (30.8 kg)

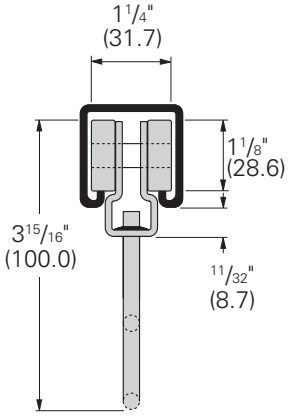
B478P
With Plastic Bearings

- Design Load 20 Lbs. (.090 kN)



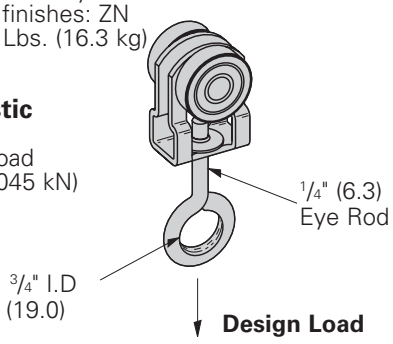
B477H
Two Bearing Light Duty Trolley Assembly with Eye Hook

- Design Load 50 Lbs. (.22 kN)
- Safety Factor of 2.5
- Stainless steel ball bearings
- Not for continuous cycling applications
- Material:12 Gauge (2.6) ASTM A1011 33,000 PSI min. yield
- Standard finishes: ZN
- Wt./C 36 Lbs. (16.3 kg)



B477HP
With Plastic Bearings

- Design Load 10 Lbs. (.045 kN)

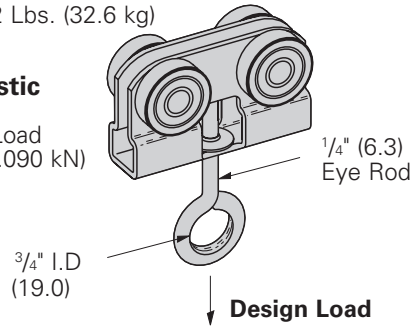


B478H
Four Bearing Light Duty Trolley Assembly with Eye Hook

- Design Load 100 Lbs. (.44 kN)
- Safety Factor of 2.5
- Stainless steel ball bearings
- Not for continuous cycling applications
- Material:12 Gauge (2.6) ASTM A1011 33,000 PSI min. yield
- Standard finishes: ZN
- Wt./C 72 Lbs. (32.6 kg)

B478HP
With Plastic Bearings

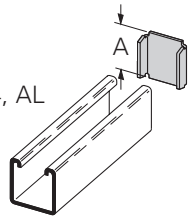
- Design Load 20 Lbs. (.090 kN)



Reference page 106 for general fitting and standard finish specifications.

B203-B206 & B220-B223
Channel End Caps Type X

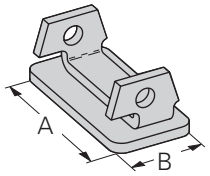
- Material: ASTM A1011 CS Type B
- Standard finishes: ZN, GRN, HDG, SS4, AL



Part No.	Use With	A In.	A mm	Wt./C Lbs.	Wt./C kg
B203	B42	1.015	(25.8)	6	(2.7)
B204	B54	.827	(21.0)	5	(2.2)
B205	B22	1.640	(41.6)	10	(4.5)
B206	B32	1.390	(35.3)	8	(3.6)
B220	B52	.827	(21.0)	4	(1.8)
B221	B12	2.452	(62.3)	15	(6.8)
B222	B11	3.265	(82.9)	20	(9.1)
B223	B24	1.640	(41.6)	10	(4.5)

B283-B286
Channel End Caps

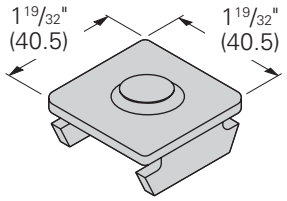
- Material: ASTM A1011 33,000 PSI min. yield
- Standard finishes: ZN, GRN



Part No.	Use With	A In.	A mm	B In.	B mm	Wt./C Lbs.	Wt./C kg
B283	B52	$1^{19}/_{32}$"	(40.5)	$^{25}/_{32}$"	(19.8)	6	(2.7)
B284	B54	$1^{19}/_{32}$"	(40.5)	$^{25}/_{32}$"	(19.8)	6	(2.7)
B285	B22	$1^{19}/_{32}$"	(40.5)	$1^{19}/_{32}$"	(40.5)	13	(5.9)
B286	B24	$1^{19}/_{32}$"	(40.5)	$1^{19}/_{32}$"	(40.5)	14	(6.3)

B287 & B288
Channel End Caps

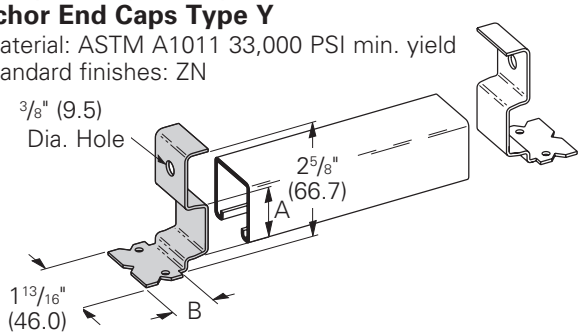
- Material: ASTM A1011 33,000 PSI min. yield
- Standard finishes: ZN, GRN



Part No.	Use With	Wt./C Lbs.	Wt./C kg
B287	B22	13	(5.9)
B288	B24	14	(6.3)

B3322, B3332, B3342, B3352
Anchor End Caps Type Y

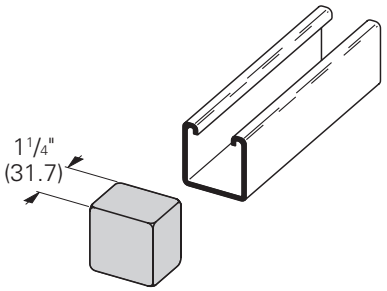
- Material: ASTM A1011 33,000 PSI min. yield
- Standard finishes: ZN



Part No.	Use With	A In.	A mm	B In.	B mm	Wt./C Lbs.	Wt./C kg
B3322	B22I	1.270	(32.2)	$1^{3}/_{16}$"	(30.2)	15	(6.8)
B3332	B32I	1.000	(25.4)	$1^{3}/_{16}$"	(30.2)	15	(6.8)
B3342	B42I	.645	(16.4)	$1^{1}/_{4}$"	(31.8)	15	(6.8)
B3352	B52I	.460	(11.7)	$1^{5}/_{16}$"	(33.3)	15	(6.8)

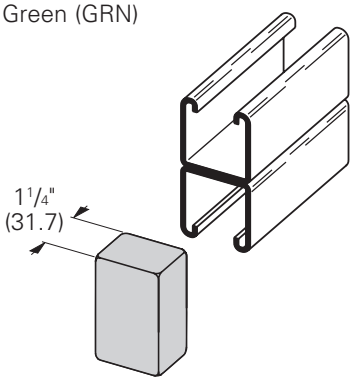
B822
Plastic End Cap for B22 & B24

- Material: Polyvinyl Chloride (PVC/Vinyl)
- Withstands intermittent temperatures up to 350°F (177°C) and 200°F (93°C) continuous
- Wt./C 3 Lbs. (1.3 kg)
- Available in colors: White (W), Yellow (Y), Black (BLK), Gray (GRY), Green (GRN)



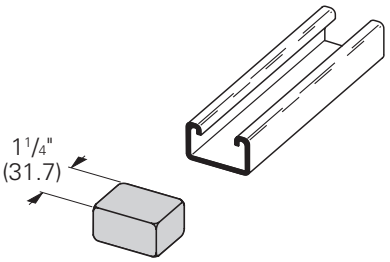
B822A
Plastic End Cap for B22A & B11

- Material: Polyvinyl Chloride (PVC/Vinyl)
- Withstands intermittent temperatures up to 350°F (177°C) and 200°F (93°C) continuous
- Wt./C 5 Lbs. (2.2 kg)
- Available in colors: White (W), Yellow (Y), Black (BLK), Gray (GRY), Green (GRN)



B852
Plastic End Cap for B52 & B54

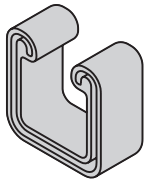
- Material: Polyvinyl Chloride (PVC/Vinyl)
- Withstands intermittent temperatures up to 350°F (177°C) and 200°F (93°C) continuous
- Wt./C 2.5 Lbs. (1.1 kg)
- Available in colors: White (W), Yellow (Y), Black (BLK), Gray (GRY), Green (GRN)



Reference page 106 for general fitting and standard finish specifications.

B823
Profile End Caps

- Material: Polyvinyl Chloride (PVC/Vinyl)
- Withstands intermittent temperatures up to 350°F (177°C) and 200°F (93°C) continuous
- Available in colors: White (W), Yellow (Y), Black (BLK), Gray (GRY), Green (GRN)

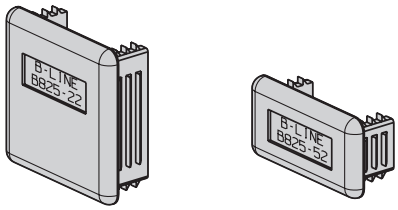


Approx. 3/4" deep (19.0)

Part No.	Fits Channel Sizes	Wt./C Lbs.	kg
B823-22A	B22A, B24A, B26A	6.9	(3.1)
B823-22	B22, B24, B26	4.1	(1.8)
B823-42	B42	3.8	(1.7)
B823-52	B52, B54, B56	3.5	(1.6)

B825
Plastic End Caps

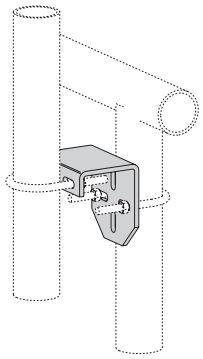
- Material: Polyurethane
- Available in colors: Gray (GRY), Green (GRN)

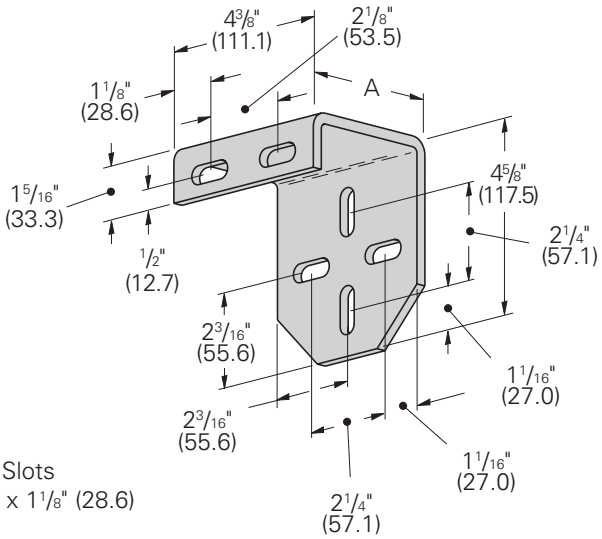


Part No.	Fits Channel Sizes	Wt./C Lbs.	kg
B825-22	B22 & B24	2.0	(0.9)
B825-52	B52 & B54	1.0	(0.4)

B408SLBVNS Series
Stand-Off Brackets

- Material: 1/4" (6.3)
- Standard Finishes: HDG, ZN, GRN
- For pipe or rigid conduit sizes of 1 1/2" (40) and 2" (50) use with B501 Series 'U'-Bolts (see page 53)
- For strut channels 1 5/8" (41.3) wide use with B500 Series Square 'U'-Bolts (see page 53)
- Hardware is not included





Part No.	A In. (mm)	Wt./C Lbs.	kg
B408SLBVNS	3 1/2" (88.9)	189	(85.7)
B408SLBVNS1	3" (76.2)	220	(99.8)
B408SLBVNS2	2" (50.8)	236	(107.0)

Reference page 106 for general fitting and standard finish specifications.



Our beam attachments and pipe supports offered in this section are designed to provide supports without drilling or welding. A complete selection of beam clamps, pipe clamps, rollers, supports and accessories are designed for use with our channels and offer many installation advantages.

Materials & Finishes (Unless otherwise noted)
Pipe clamps, pipe hangers, beam clamps, brackets, and rollers are made from low carbon steel strips, plates or rod unless noted.

Note: A minimum order may apply on special material and finishes.

Finish Code	Finish	Specification
PLN	Plain	ASTM A1018 Gr. 33 ASTM A1011 SS Grade 33
ZN	Electro-Plated Zinc	ASTM B633 SC3 Type III or ASTM A653
GRN	DURA GREEN™	
–	Malleable Iron	ASTM A47 Gr. 32510
HDG	Hot-Dipped Galvanized	ASTM A123
CZ	Chromium Zinc	ASTM F1136 Gr. 3
SS4	Stainless Steel Type 304	ASTM A240
SS6	Stainless Steel Type 316	ASTM A240
AL	Aluminum	ASTM B209

Load Data
The load data published includes a safety factor of 5.0 unless noted (safety factor = ratio of ultimate load to the design load).

Recommended Torque For Setscrews (unless noted)

See chart on page 106 for recommended torquing of bolts (not setscrews).

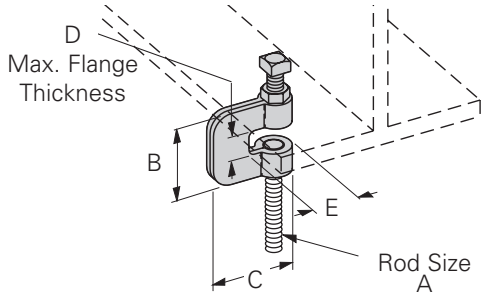
Setscrew Size	1/4"-20	3/8"-16	1/2"-13
Foot/Lbs.	4	5	11
Nm	5	7	15

Setscrew Size	5/8"-11	3/4"-10
Foot/Lbs.	21	34
Nm	28	46

Metric
Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

B351L
Steel C-Clamp with Locknut

- Safety Factor of 5
- Setscrew and locknut included
- When Retaining Strap is required, order B3362, B3363 or B3365 separately
- Standard finishes: ZN, SS4, PLN



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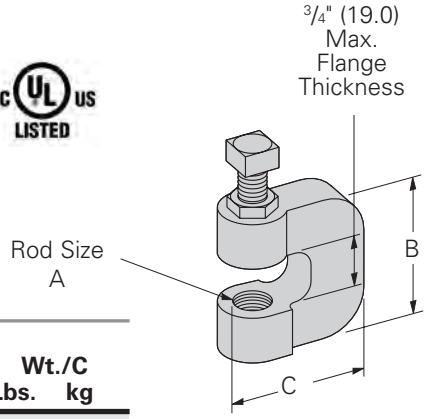
* 3/8 Thru 3/4 Sizes Only

Part Number With Locknut	Rod Size A	B In.	B mm	C In.	C mm	D In.	D mm	E In.	E mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B351L-3/8 *	3/8"-16	2 3/8"	(60.3)	2 3/8"	(60.3)	3/4"	(19.0)	1 3/8"	(34.9)	230	(1.03)	41	(18.6)
B351L-1/2 *	1/2"-13	2 3/8"	(60.3)	2 3/8"	(60.3)	3/4"	(19.0)	1 3/8"	(34.9)	380	(1.71)	41	(18.6)
B351L-5/8 *	5/8"11	2 3/8"	(60.3)	2 1/4"	(57.1)	3/4"	(19.0)	1 3/8"	(34.9)	550	(2.47)	60	(27.2)
B351L-3/4 *	3/4"-10	2 3/8"	(60.3)	3 1/4"	(82.5)	3/4"	(19.0)	1 3/8"	(34.9)	630	(2.83)	71	(32.2)
B351L-7/8	7/8"-9	3"	(76.2)	3 1/4"	(82.5)	1"	(25.4)	1 7/8"	(47.6)	1200	(5.34)	184	(83.4)

B3036L
C-Clamp with Locknut

- Safety Factor of 5
- When Retaining Strap is required, order B3363 or B3364 separately
- Setscrew and locknut included
- Material: Malleable iron
- Standard finishes: ZN, PLN

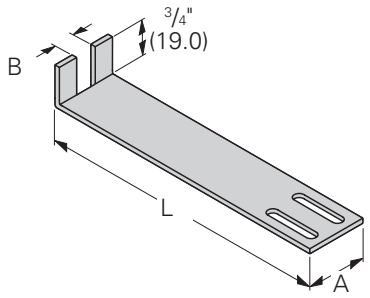
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Part Number With Locknut	Rod Size A	B In.	B mm	C In.	C mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B3036L-3/8	3/8"-16	1 3/4"	(44.4)	1 3/4"	(44.4)	300	(0.89)	29	(13.1)
B3036L-1/2	1/2"-13	1 3/4"	(44.4)	1 3/4"	(44.4)	380	(1.69)	28	(12.7)
B3036L-5/8	5/8"-11	2"	(50.8)	1 7/8"	(47.6)	530	(2.36)	55	(24.9)
B3036L-3/4	3/4"-10	2"	(50.8)	2"	(50.8)	530	(2.36)	72	(32.6)

B3362 thru B3365
Retaining Strap

- †When ordering specify L (Length) as a suffix to the part number
- Material: 14 gauge (1.9)
- Standard finishes: GALV, SS4



Part No.	Wt./C for Length L of 6" (152.4) Lbs.	6" (152.4) kg	8" (203.2) Lbs.	8" (203.2) kg	10" (254.0) Lbs.	10" (254.0) kg	12" (304.8) Lbs.	12" (304.8) kg	A In.	A mm	B In.	B mm	For Use With
B3362†	17	(7.7)	24	(10.9)	31	(14.0)	38	(17.2)	1 1/4"	(31.7)	7/16"	(11.1)	B351-3/8 & 1/2
B3363†	16	(7.2)	23	(10.4)	30	(13.6)	37	(16.8)	1 1/4"	(31.7)	5/8"	(15.9)	B351-5/8 & 3/4 B3036-3/8 & 1/2
B3364†	16	(7.2)	23	(10.4)	30	(13.6)	37	(16.8)	1 1/4"	(31.7)	11/16"	(17.4)	B3036-5/8 & 3/4
B3365†	21	(9.5)	29	(13.1)	37	(16.8)	46	(20.8)	1 1/2"	(38.1)	3/4"	(19.0)	B351-7/8

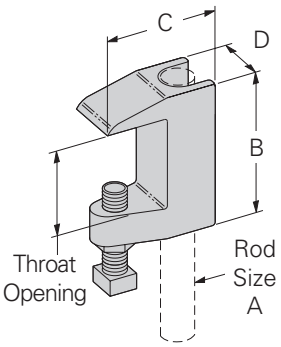
† See note above.

Reference page 154 for general fitting and standard finish specifications.

B3033
Reversible Wide Jaw Wedge C-Clamp (Malleable Iron)

- Safety Factor of 5
- Setscrew and locknut included
- Material: Malleable iron
- Standard finishes: HDG with ZN hardware, PLN

Throat Openings
1 1/4" (31.7) For 3/8 & 1/2 Sizes
1 5/16" (33.3) For 5/8 & 3/4 Sizes



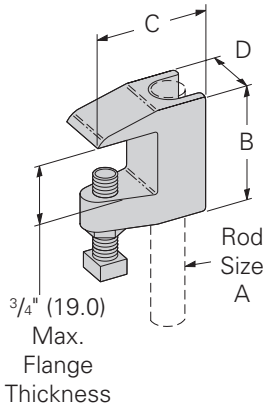
Part No.	Rod Size A	B In.	B mm	C In.	C mm	D In.	D mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg	UL Max. Pipe Size In.	UL Max. Pipe Size mm
B3033-3/8	3/8"-16	2 1/4"	(57.1)	2"	(50.8)	1 1/8"	(28.6)	500	(2.22)	46	(20.8)	4"	(100)
B3033-1/2	1/2"-13	2 5/16"	(58.7)	2 3/16"	(55.5)	1 1/4"	(31.7)	810	(3.60)	64	(29.0)	8"	(200)
B3033-5/8	5/8"-11	2 5/8"	(66.7)	2 1/2"	(63.5)	1 3/8"	(34.9)	1000	(4.48)	116	(52.6)	8"	(200)
B3033-3/4	3/4"-10	2 11/16"	(68.3)	2 1/2"	(63.5)	1 7/16"	(36.5)	1400	(6.22)	140	(63.5)	10"	(250)

B3034
Wedge C-Clamp

- Safety Factor of 5
- 3/4" (19.0) Max. flange thickness
- Setscrew and locknut included
- Material: Malleable iron
- Standard finishes: HDG with ZN hardware, PLN

Note:
3/8" & 1/2" Sizes Are Reversible Style

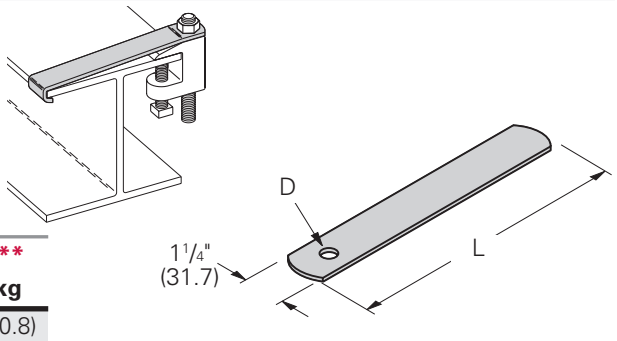
* 3/8 & 1/2 Sizes Only



Part No.	Rod Size A	B In.	B mm	C In.	C mm	D In.	D mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg	UL Max. Pipe Size In.	UL Max. Pipe Size mm
B3034-3/8*	3/8"-16	1 5/8"	(41.3)	2"	(50.8)	7/8"	(22.2)	560	(2.49)	54	(24.5)	4"	(100)
B3034-1/2*	1/2"-13	1 13/16"	(46.0)	2 3/16"	(55.5)	1 3/16"	(30.2)	810	(3.60)	51	(23.1)	8"	(200)
B3034-5/8	5/8"-11	1 3/4"	(44.5)	2 1/8"	(54.0)	1 1/8"	(28.6)	1000	(4.48)	70	(31.7)	—	—
B3034-3/4	3/4"-10	2"	(50.8)	2 1/4"	(57.2	1 1/8"	(28.6)	1500	(6.67)	98	(44.4)	—	—

Fig. 69 (Formally B-Line B3367)
Retaining Strap

- Specify 'L' lengths required
- Minimum recommended return on strap is 1" (25.4)
- Material: Pre-Galvanized Steel
- Standard finishes: GALV

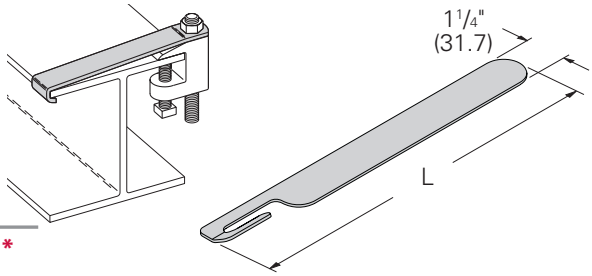


Part No.	Hole Dia. D In.	Hole Dia. D mm	For Use	Wt./C** Lbs.	Wt./C** kg
69-3/8-L	7/16"	(30.1)	B3033-3/8, B3034-3/8 & 65XT-3/8	23.9	(10.8)
69-1/2-L	9/16"	(30.1)	B3033-1/2 & B3034-1/2	23.6	(10.7)
69-5/8-L	11/16"	(50.8)	B3033-5/8	23.2	(10.5)
69-3/4-L	13/16"	(63.5)	B3033-3/4	22.7	(10.3)

** Wt./C based on 6" (152.4) length. For each additional inch in strap length add 4.2 Lbs (1.9 kg) to Wt./C.

Fig. 69R
Retrofit Retaining Strap

- Specify 'L' lengths required
- Minimum recommended return on strap is 1" (25.4)
- Material: Pre-Galvanized Steel
- Standard finishes: GALV



Part No.	Slot Width In.	Slot Width mm	For Use	Wt./C** Lbs.	Wt./C** kg
69R-3/8-L	7/16"	(30.1)	B3033-3/8, B3034-3/8 & 65XT-3/8	22.9	(10.4)
69R-1/2-L	9/16"	(30.1)	B3033-1/2 & B3034-1/2	22.6	(10.2)

** Wt./C based on 6" (152.4) length. For each additional inch in strap length add 4.2 Lbs (1.9 kg) to Wt./C.

Reference page 154 for general fitting and standard finish specifications.

Fig. 65XT
Reversible C-Type Beam Clamp

- Safety Factor of 5
- 3/4" (19.0) Max. flange thickness
- Setscrew and locknut included
- Maximum pipe size 4" (100)
- Design Load 610 Lbs. (2.71kN)
- Material: Steel
- Standard finishes: ZN, PLN

Rod Size
3/8"-16

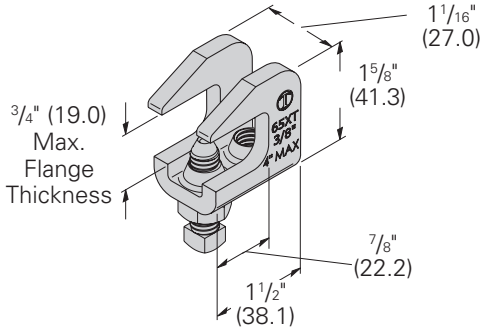


Fig. 65
Reversible Steel C-Type Beam Clamp - 3/4" (19.0mm) Throat Opening

Fig. 66
Reversible Steel C-Type Beam Clamp - 1 1/4" (31.7mm) Throat Opening

- Safety Factor of 5
- Maximum pipe size 4" (100) for 3/8"-16 rods
- Maximum pipe size 8" (100) for 1/2"-13 rods
- Material: Steel
- Standard finishes: ZN, PLN

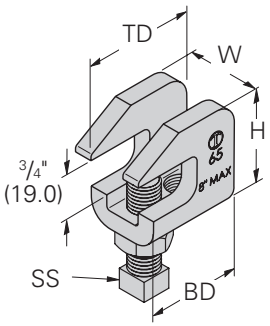


Fig. 65

Setscrews and locknuts included

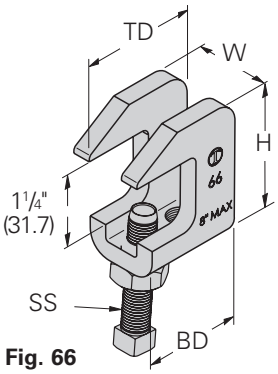


Fig. 66

Part No.	Rod Size	Set Screw SS	TD in. (mm)	BD in. (mm)	H in. (mm)	W in. (mm)	Mac. Rec Load* Lbs. (kN)	Approx. Wt./100 Lbs. (kg)
65-1/2	1/2"-13	1/2"-13 x 1 3/4"	1 15/16" (49.2)	1 5/8" (41.3)	1 7/8" (47.6)	1 1/4" (31.7)	1130 (31.7)	55 (24.9)
65-5/8	5/8"-11	1/2"-13 x 1 3/4"	1 15/16" (49.2)	1 5/8" (41.3)	1 7/8" (47.6	1 1/4" (31.7)	1130 (31.7)	55 (24.9)
66-3/8	3/8"-16	3/8"-16 x 2"	1 1/2" (38.1)	1 13/32" (35.7)	2 3/16" (55.6)	1" (25.4)	610 (2.71)	28 (12.7)
66-1/2	1/2"-13	1/2"-13 x 2"	2" (50.8)	1 21/32" (42.0)	2 7/16" (61.9)	1 1/4" (31.7)	1130 (31.7)	55 (24.9)
66-5/8	5/8"-11	1/2"-13 x 1 3/4"	2" (50.8)	1 21/32" (42.0)	2 7/16" (61.9)	1 1/4" (31.7)	1130 (31.7)	55 (24.9)

* Maximum loads for clamp with set screw in up or down position.

Fig. 67SS & Fig. 68SS
Reversible Stainless Steel C-Type Beam Clamp

- Safety Factor of 5
- Maximum pipe size 4" (100) for 3/8"-16 rods
- Maximum pipe size 8" (100) for 1/2"-13 rods
- Material: Stainless Steel
- Standard finishes: ZN, PLN

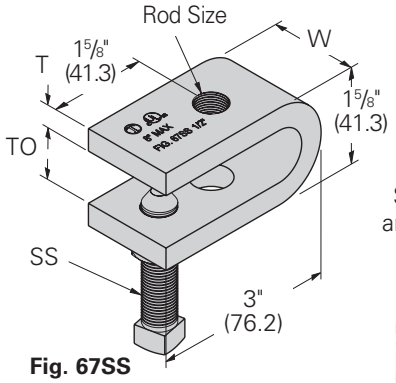


Fig. 67SS

Setscrews and locknuts included

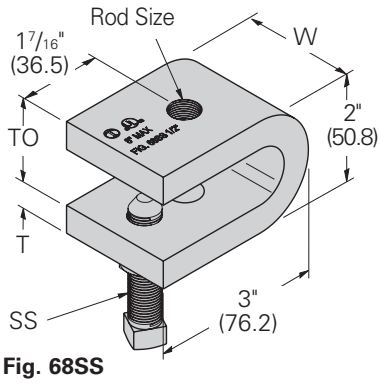


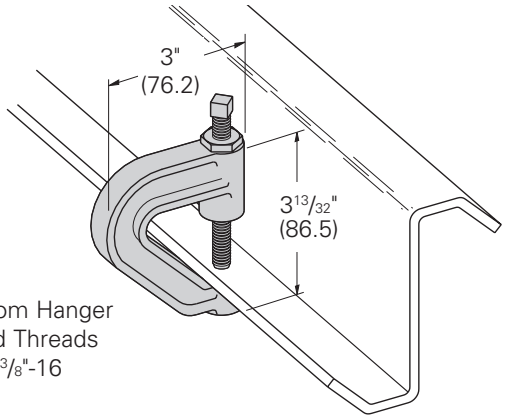
Fig. 68SS

Part No.	Rod Size	Set Screw SS	T in. (mm)	W in. (mm)	TO in. (mm)	Mac. Rec Load* Lbs. (kN)	Approx. Wt./100 Lbs. (kg)
67SS-3/8	3/8"-16	3/8"-16 x 1 1/2"	3/8" (9.6)	1" (25.4)	7/8" (22.2)	1500 (6.67)	68 (30.8)
67SS-1/2	1/2"-13	1/2"-13 x 2"	3/8" (9.6)	1 1/2" (38.1)	7/8" (22.2)	4050 (18.0)	107 (48.5)
68SS-3/8	3/8"-16	3/8"-16 x 1 1/2"	3/8" (9.6)	1 1/2" (38.1)	1 1/4" (31.7)	1500 (6.67)	84 (38.1)
68SS-1/2	1/2"-13	1/2"-13 x 2"	1/2" (12.7)	2" (50.8)	1" (25.4)	4050 (18.0)	170 (77.1)

Reference page 154 for general fitting and standard finish specifications.

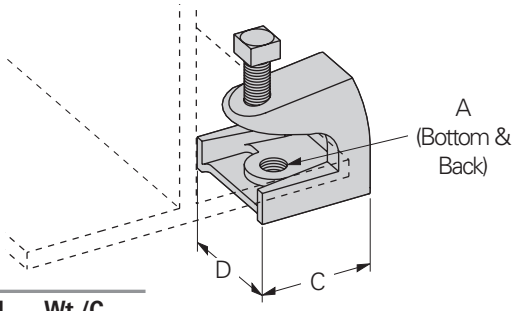
B3037Z
Z-Purlin C-Clamp

- Design Load 500 Lbs. (2.22 kN)
- Safety Factor of 5
- Designed for attaching a 3/8"-16 hanger rod to the bottom flange of a Z-purlin
- Setscrew and locknut included
- Material: Malleable iron
- Standard finishes: ZN, PLN



B444
Series Rod Support

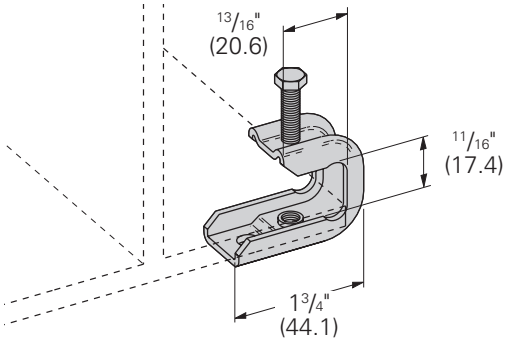
- Safety Factor of 5
- Max. flange thickness
  3/4" (19.0) for 1/4 & 5/16 sizes
  1" (25.4) for 3/8 & 1/2 sizes
- Setscrew included
- Material: Malleable iron
- Standard finish: ZN, available in HDG with CZ Hardware



Part No.	Thread Size A	Set Screw	C In.	C mm	D In.	D mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B444-1/4	1/4"-20	1/4"-20	1 3/8"	(34.9)	1 3/16"	(30.1)	150	(.66)	24	(10.9)
B444-5/16	5/16"-18	1/4"-20	1 3/8"	(34.9)	1 3/16"	(30.1)	150	(.66)	23	(10.4)
B444-3/8	3/8"-16	1/2"-13	1 7/8"	(47.6)	2"	(50.8)	350	(7.12)	65	(29.5)
B444-1/2	1/2"-13	5/8"-11	2 3/8"	(60.3)	2 1/2"	(63.5)	1000	(4.45)	132	(59.9)

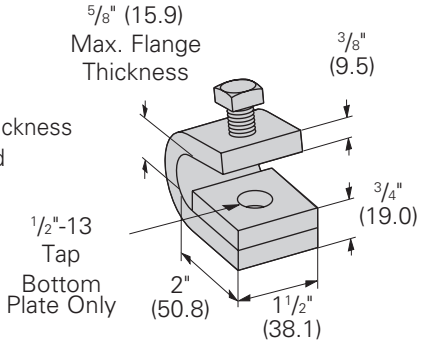
BC442
Light Duty Beam Clamp

- Design Load 75 Lbs. (.33 kN)
- Safety Factor of 5
- 11/16" (17.5) Max. flange thickness
- Setscrew included
- Holes tapped 1/4"-20 (bottom & back)
- Material: 13 gauge (2.3)
- Standard finish: ZN
- Wt./C 13 Lbs. (3.9 kg)



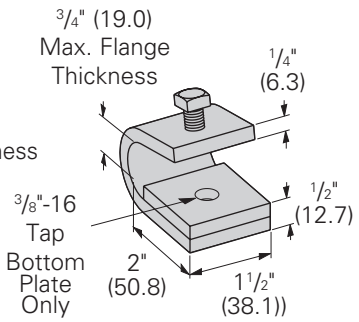
B210
Beam Clamp

- Design Load 800 Lbs. (3.56 kN)
- Safety Factor of 5
- 5/8" (15.9) Max. flange thickness
- 1/2"-13 Setscrew included
- Standard finish: ZN
- Wt./C 100 Lbs. (45.3 kg)



B210A
Beam Clamp

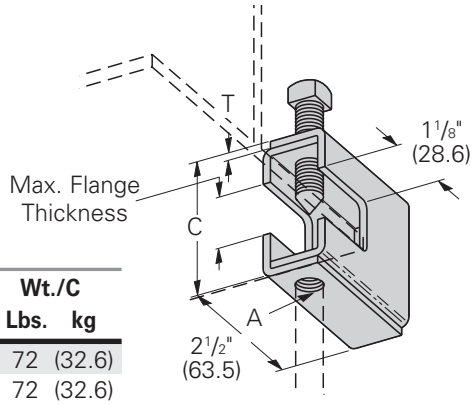
- Design Load 300 Lbs. (1.33 kN)
- Safety Factor of 5
- 3/4" (19.0) Max. flange thickness
- 3/8"-16 Setscrew included
- Standard finish: ZN
- Wt./C 60 Lbs. (27.2 kg)



Reference page 154 for general fitting and standard finish specifications.

B303 thru B309 Beam Clamps

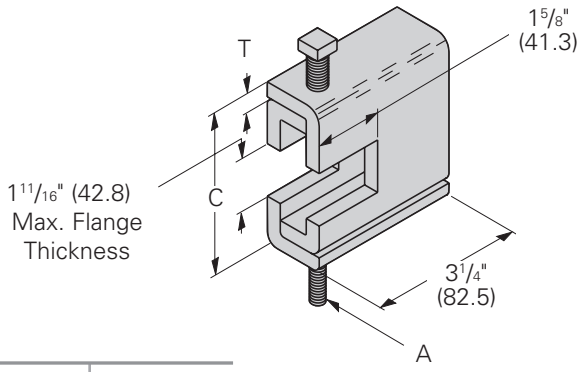
- Safety Factor of 5
- Max. flange thickness 1/16" (1.6) thru 7/8" (22.2)
- Setscrew included
- When retaining strap is required, order B312 separately
- Recommended setscrew torque: 3/8"-16 150 in-lbs. (16.9 N•m)
  1/2"-13 350 in-lbs. (39.5 N•m)
- Standard finishes: ZN, HDG



Part No.	Thread Size A	Set Screw	C In.	C mm	D In.	D mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B303	1/4"-20	3/8"-16	2 5/16"	(58.7)	11 Ga.	(3.0)	400	(1.78)	72	(32.6)
B304	5/16"-18	3/8"-16	2 5/16"	(58.7)	11 Ga.	(3.0)	600	(2.67)	72	(32.6)
B305	3/8"-16	3/8"-16	2 5/16"	(58.7)	11 Ga.	(3.0)	600	(2.67)	72	(32.6)
B306	3/8"-16	1/2"-13	2 7/16"	(61.9)	7 Ga.	(4.5)	1100	(4.89)	97	(44.0)
B307	1/2"-13	1/2"-13	2 7/16"	(61.9)	7 Ga.	(4.5)	1100	(4.89)	97	(44.0)
B308	1/2"-13	1/2"-13	2 9/16"	(65.1)	1/4"	(6.3)	1500	(6.67)	133	(60.3)
B309	5/8"-11	1/2"-13	2 9/16"	(65.1)	1/4"	(6.3)	1500	(6.67)	133	(60.3)

B321 Series Beam Clamps

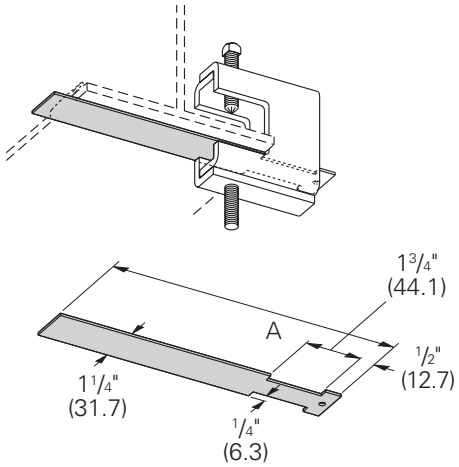
- Safety Factor of 5
- 1 11/16" (42.8) Max. Flange Thickness
- Setscrew included
- When retaining strap is required, order B312 separately
- Recommended setscrew torque: 1/2"-13 350 in-lbs. (39.5 N•m)
  5/8"-11 700 in-lbs. (79.0 N•m)
- Minimum flange thickness: B321-1 thru B321-3 1/4" (6.3)
  B321-4 and B321-5 3/8" (9.5)
- Standard finishes: ZN, HDG



Part No.	Thread Size A	Setscrew Size	C In.	C mm	D In.	D mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B321-1	3/8"-16	1/2"-13	3 9/16"	(92.1)	1/4"	(6.3)	1300	(5.78)	187	(84.8)
B321-2	1/2"-13	1/2"-13	3 9/16"	(92.1)	1/4"	(6.3)	1400	(6.23)	186	(84.3)
B321-3	5/8"-11	1/2"-13	3 9/16"	(92.1)	1/4"	(6.3)	1600	(7.12)	185	(83.9)
B321-4	5/8"-11	5/8"-11	3 23/32"	(94.4)	5/16"	(7.9)	1800	(8.00)	239	(108.4)
B321-5	3/4"-10	5/8"-11	3 23/32"	(94.4)	5/16"	(7.9)	2000	(8.89)	238	(107.9)

B312 Series Retaining Strap for use with B303 thru B309 and B321 Series

- 3/4" (19.0) Max. flange thickness
- For thicker beams, step up one flange width size
- Material: 14 gauge (1.9)
- Standard finishes: GALV, HDG

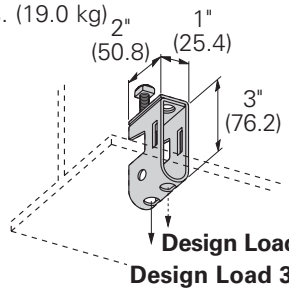


Part No.	For Flange Width In.	For Flange Width mm	A In.	A mm	Wt./C Lbs.	Wt./C kg
B312-6	6"	(152.4)	9"	(228.6)	22	(10.0)
B312-9	9"	(228.6)	12"	(304.8)	30	(13.6)
B312-12	12"	(304.8)	15"	(381.0)	40	(18.1)
B312-15	15"	(381.0)	18"	(457.2)	49	(22.2)

Reference page 154 for general fitting and standard finish specifications.

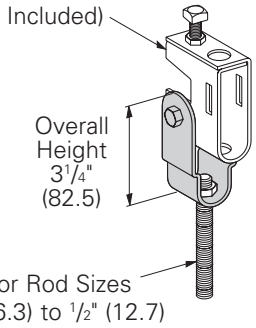
B751
Beam Clamp

- Safety Factor of 5
- 3/4" (19.0) Max. flange thickness
- Setscrew and locknut included
- Maximum ATR size 1/2"
- Use B753 Swivel nut (not included)
- Material: 12 gauge (2.6)
- Standard finish: ZN, HDG
- Wt./C 42 Lbs. (19.0 kg)



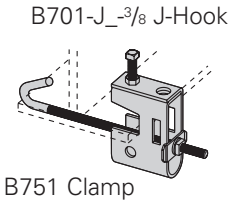
B752
Beam Clamp Swivel

- Design Load 500 Lbs. (2.22 kN)
- Safety Factor of 5
- Material: 12 gauge (2.6)
- Use B753 Swivel nut (not included)
- Includes:
  1 pc. B752 Swivel body
  1 pc. 5/16"-18 x 1 3/4" HHCS
  1 pc. 5/16"-18 Hex nut
- Standard finish: ZN
- Wt./C 30 Lbs. (13.6 kg)



B751-J_-3/8
Beam Clamp Assembly

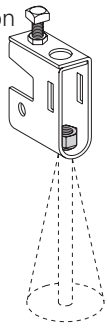
- Includes:
  1 pc. B751 Beam clamp
  1 pc. B701 Type J-Hook only
  1 pc. SA203-158 Clip
  1 pc. 3/8"-16 Hex Nut
- 1/4" (6.3) Diameter J-Hook available upon request Part Number changes to B751-J_-1/4 and a 1/4-20 machine square nut (MSQN) is used
- Use B753 Swivel Nut (not included)
- Standard finishes: ZN



Part No.	For Flange Width In.	mm	Wt./C Lbs.	kg
B751-J4-3/8	3"-6"	(76.2-152.4)	70	(31.7)
B751-J6-3/8	5"-9"	(127.0-228.6)	78	(35.4)
B751-J9-3/8	8"-12"	(203.2-304.8)	83	(37.6)
B751-J12-3/8	11"-15"	(279.4-381.0)	88	(39.9)

B753
Swivel Nut

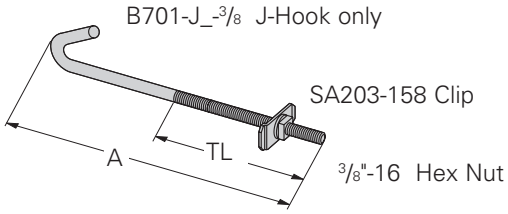
- Provides a full swivel of 15° in any direction Specify rod size
- Standard finish: ZN



Part No.	For Rod Size	Wt./C Lbs.	kg
B753-3/8	3/8"-16	4.0	(1.8)
B753-1/2	1/2"-13	3.4	(1.5)

B701 Series
J-Hook

- 1/4" (6.3) Diameter J-Hook available upon request Part Number changes to B751-J_-1/4 and a 1/4-20 machine square nut (MSQN) is used
- Standard finish: ZN

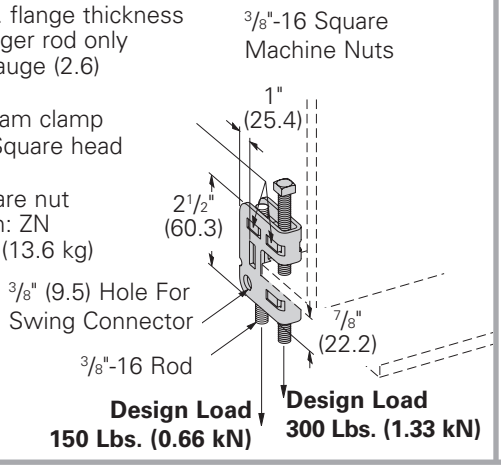


Part No.	A In.	mm	Thread Length TL In.	mm	Wt./C Lbs.	kg
B701-J4-3/8	8 3/4"	(222.2)	5 1/2"	(139.7)	26	(11.8)
B701-J6-3/8	11 3/4"	(298.4)	6 1/2"	(165.1)	34	(15.4)
B701-J9-3/8	14 3/4"	(374.6)	6 1/2"	(165.1)	41	(18.6)
B701-J12-3/8	17 3/4"	(450.8)	6 1/2"	(165.1)	48	(21.8)

Reference page 154 for general fitting and standard finish specifications.

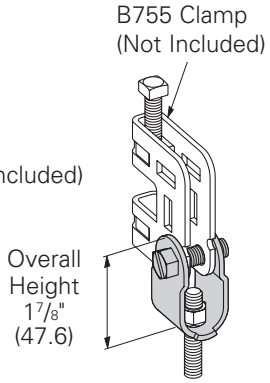
B755
3/8 Beam Clamp

- Safety Factor of 5
- 5/8" (15.9) Max. flange thickness
- For 3/8"-16 Hanger rod only
- Material: 12 gauge (2.6)
- Includes:
  1 pc. B755 Beam clamp
  1 pc. 3/8" x 2" Square head setscrew
  2 pcs. 3/8" Square nut
- Standard finish: ZN
- Wt./C 30 Lbs. (13.6 kg)



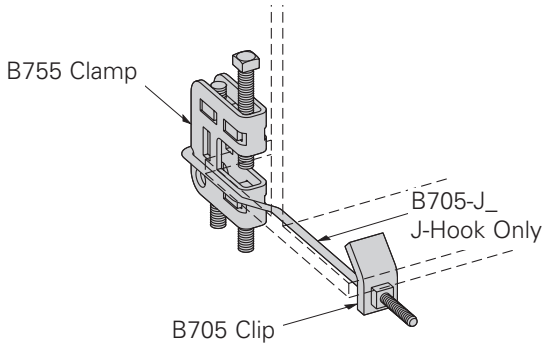
B756-3/8
Swing Connector

- Design Load 150 Lbs. (0.66 kN)
- Safety Factor of 5
- Material: 12 gauge (2.6)
- Includes:
  1 pc. B756-3/8 Swing connector body
  1 pc. 5/16"-18 x 1 1/4" SHHMS
  1 pc. 5/16"-18 Square nut
- Use B753 Swivel nut (not included)
- Standard finish: ZN
- Wt./C 15 Lbs. (6.8 kg)



B755-3/8 -J_
Beam Clamp Assembly

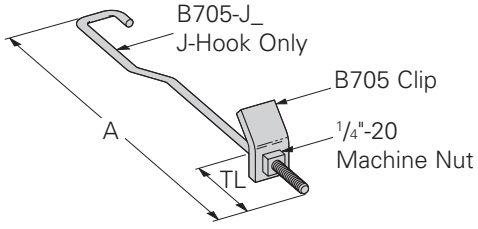
- Includes:
  1 pc. B755-3/8 Beam clamp
  1 pc. B705 Type J-Hook only
  1 pc. B705 Clip
  1 pc. 1/4"-20 Square nut
- Standard finish: ZN



Part No.	For Flange Width In.	mm	Wt./C Lbs.	kg
B755-3/8-J4	4"-6"	(101.6-152.4)	47	(21.3)
B755-3/8-J6	6"-10"	(152.4-254.0)	51	(23.1)
B755-3/8-J10	10"-12"	(254.0-304.8)	53	(24.0)
B755-3/8-J12	12"-14"	(304.8-355.6)	55	(24.9)

B705 Series
J-Hook

- Use with B755-3/8
- Standard finish: ZN

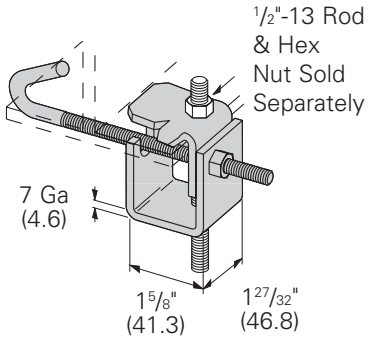


Part No.	A In.	mm	Thread Length TL In.	mm	Wt./C Lbs.	kg
B705-J4	7 3/8"	(187.3)	3"	(76.2)	17	(7.7)
B705-J6	11 3/8"	(288.9)	4 1/2"	(114.3)	21	(9.5)
B705-J10	13 3/8"	(339.7)	4 1/2"	(114.3)	23	(10.4)
B705-J12	15 3/8"	(390.5)	4 1/2"	(114.3)	25	(11.3)

Reference page 154 for general fitting and standard finish specifications.

B750 Series
Beam Clamp

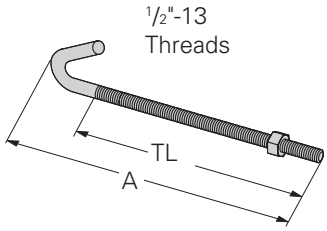
- Safety Factor of 5
- Design Load 500 Lbs. (2.22 kN)
- Recommended Torque: J-Hook nut 125 in-lbs. (14.1 N•m)
- Maximum flange thickness 5/8" (15.9)
- Standard finish: ZN



Part No.	For Flange Width In.	mm	Wt./C Lbs.	kg
B750-J4	3"-6"	(76.2-152.4)	109	(49.4)
B750-J6	5"-9"	(127.0-228.6)	124	(56.2)
B750-J9	8"-12"	(203.2-304.8)	135	(61.2)
B750-J12	11"-15"	(279.4-381.0)	147	(66.7)

B700 Series
J-Hook

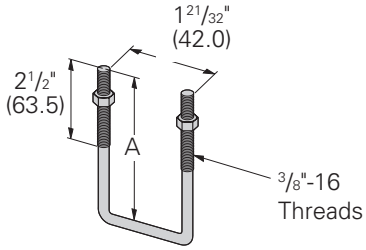
- Includes:
  1 pc. J-Bolt
  1 pc. Hex Nut
- Maximum flange thickness 5/8" (15.9)
- Standard finish: ZN

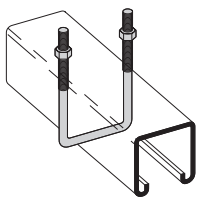


Part No.	A In.	mm	Thread Length TL In.	mm	Wt./C Lbs.	kg
B700-J4	8 1/2"	(215.9)	6 3/4"	(171.4)	44	(19.9)
B700-J6	11 1/2"	(292.1)	9 3/4"	(247.6)	53	(24.0)
B700-J9	14 1/2"	(368.3)	12 3/4"	(323.8)	63	(28.6)
B700-J12	17 1/2"	(444.5)	15 3/4"	(400.0)	78	(35.4)

B500 Series
Square U-Bolt

- Includes:
  1 pc. U-Bolt only
  2 pcs. 3/8"-16 Hex nuts
- Additional sizes available
- Standard finish: ZN, SS4



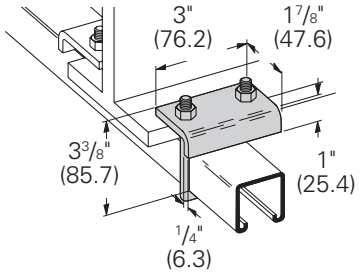


Part No.	In.	mm	Channel Size In.	mm	Wt./C Lbs.	kg
B500-3-3/8	3 3/8"	(85.7)	1 5/8" x 1 5/8"	(41.3 x 41.3)	25	(11.3)
B500-5	5"	(127.0)	3 1/4" x 1 5/8"	(82.5 x 41.3)	33	(14.9)

Reference page 154 for general fitting and standard finish specifications.

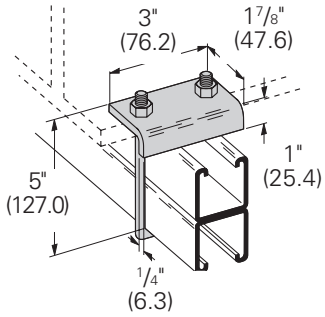
B441-22
Beam Clamp

- Design Load 1850 Lbs. (8.23 kN) when used in pairs
- Safety Factor of 5
- 3/4" (19.0) Max. flange thickness
- For use with 13/16" (20.6) to 1 5/8" (41.3) high channel
- Recommended Torque: 150 in-lbs. (16.9 N•m)
- Sold in pieces
- Other flange thickness variations are available, contact us for sizes
- Standard finishes: ZN, HDG, SS4
- Wt./C 87 Lbs. (39.4 kg)



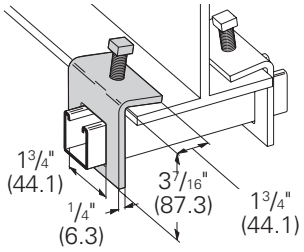
B441-22A
Beam Clamp

- Design Load 1850 Lbs. (8.23 kN) when used in pairs
- Safety Factor of 5
- 3/4" (19.0) Max. flange thickness
- For use with 1 5/8" (41.3) to 3 1/4" (82.5) high channel
- Recommended Torque: 150 in-lbs. (16.9 N•m)
- Sold in pieces
- Other flange thickness variations are available, contact us for sizes
- Standard finishes: ZN, HDG, SS4
- Wt./C 93 Lbs. (42.2 kg)



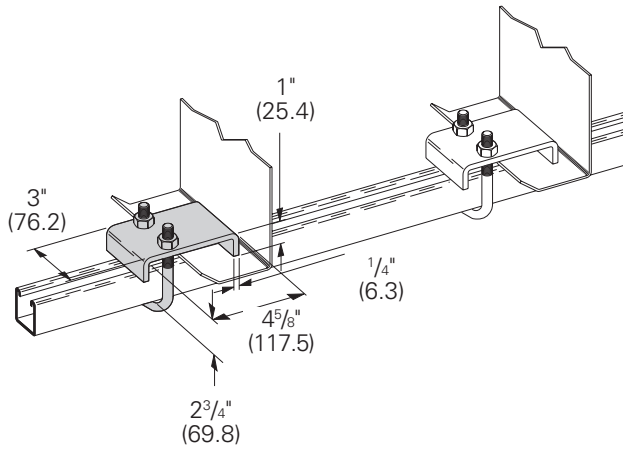
B314
Beam Clamp

- Design Load 900 Lbs. (4.00 kN) when used in pairs
- Safety Factor of 5
- 5/8" (15.9) Max. flange thickness
- For use with channel 1 5/8" (41.3) in height
- Setscrew included
- Sold in pieces
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 105 Lbs. (47.6 kg)



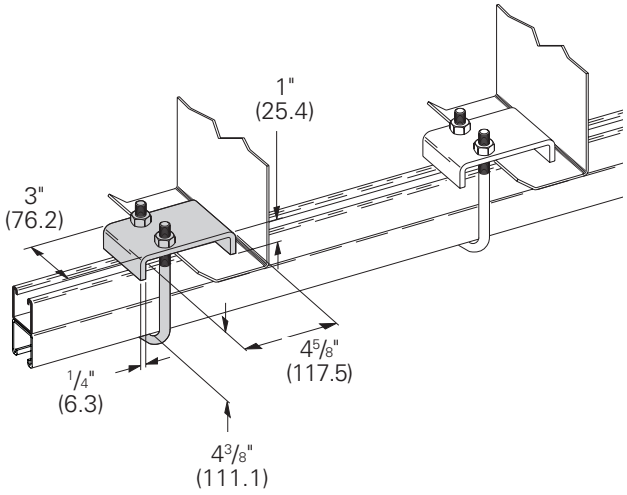
B441Z-22
Beam Clamp

- Design Load 1200 Lbs. (5.34 kN) when used in series
- Safety Factor of 5
- Sold in pieces
- For use with 13/16" (20.6) to 1 5/8" (41.3) high channel
- Recommended Torque:150 in-lbs. (16.9 N•m)
- Standard finishes: ZN
- Wt./C 95 Lbs. (43.1 kg)



B441Z-22A
Beam Clamp

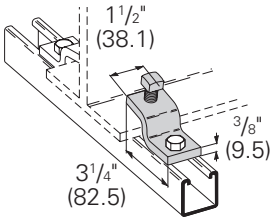
- Design Load 1200 Lbs. (5.34 kN) when used in series
- Safety Factor of 5
- Sold in pieces
- For use with 1 5/8" (41.3) to 3 1/4" (82.5) high channel
- Recommended Torque:150 in-lbs. (16.9 N•m)
- Standard finishes: ZN
- Wt./C 101 Lbs. (45.8 kg)



Reference page 154 for general fitting and standard finish specifications.

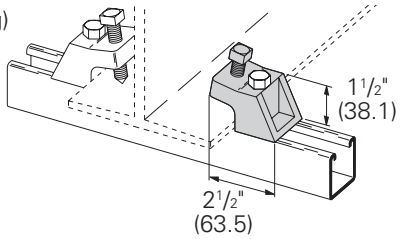
B211 Zee Beam Clamp

- Design Load 600 Lbs. (2.67 kN) when used in pairs
- Safety Factor of 5
- 1" (25.4) Max. flange thickness
- 1/2"-13 Setscrew included
- Sold in pieces
- Order 1/2"-13 HHCS and channel nut separately
- Standard finishes: ZN, HDG
- Wt./C 66 Lbs. (29.9 kg)



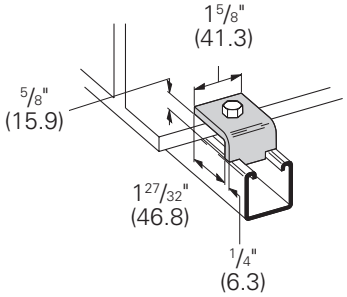
B213 I-Beam Clamp

- Design Load 900 Lbs. (4.00 kN) when used in pairs
- Safety Factor of 5
- 7/8" (22.2) Max. flange thickness
- 1/2"-13 Setscrew included
- Sold in pieces
- Order 1/2"-13 x 2 1/4" HHCS and channel nut separately
- Material: Malleable iron
- Standard finishes: ZN, GRN
- Wt./C 95 Lbs. (43.1 kg)



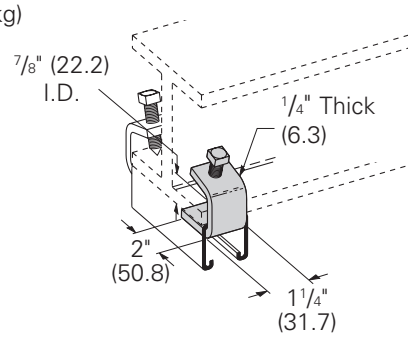
B355 Beam Clamp

- Design Load 1200 Lbs. (5.34 kN) when used in pairs
- Safety Factor of 5
- 5/8" (15.9) Max. flange thickness
- Sold in pieces
- Order 1/2"-13 x 1 1/2" HHCS and channel nut separately
- Standard finishes: ZN, GRN, HDG, SS4
- Wt./C 30 Lbs. (13.6 kg)



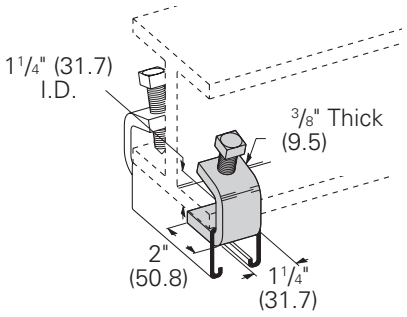
B212-1/4 I-Beam Clamp

- Design Load 600 Lbs. (2.67 kN) when used in pairs
- Safety Factor of 5
- 7/8" (22.2) Max. flange thickness
- 3/8"-16 Setscrew included
- Sold in pieces
- Standard finish: ZN
- Wt./C 41 Lbs. (18.6 kg)



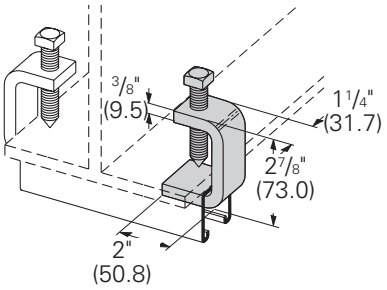
B212-3/8 I-Beam Clamp

- Design Load 1000 Lbs. (4.45 kN) when used in pairs
- Safety Factor of 5
- 1 1/8" (28.6) Max. flange thickness
- 1/2"-13 Setscrew included
- Sold in pieces
- Standard finishes: ZN, HDG
- Wt./C 62 Lbs. (28.1 kg)



B435 Beam Clamp

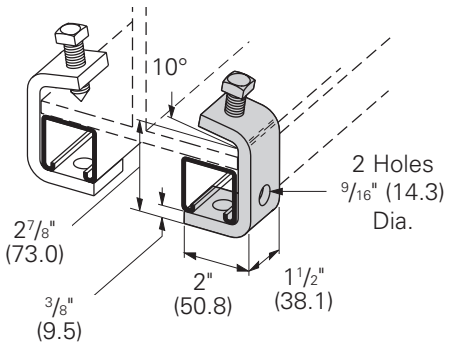
- Design Load 900 Lbs. (4.00 kN) when used in pairs
- Safety Factor of 5
- 2 1/8" (54.0) Max. flange thickness
- 1/2"-13 x 2" Setscrew included
- Sold in pieces
- Standard finish: ZN
- Wt./C 82 Lbs. (37.2 kg)



Reference page 154 for general fitting and standard finish specifications.

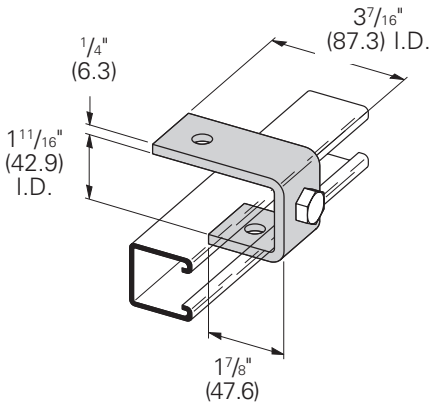
B427
Beam Clamp

- Design Load 1100 Lbs. (4.89 kN) when used in pairs
- Safety Factor of 5
- 2 1/2" (63.5) Max. flange thickness without channel
- 1/2"-13 x 1 1/2" Setscrew included
- Sold in pieces
- Standard finish: ZN
- Wt./C 92 Lbs. (41.7 kg)



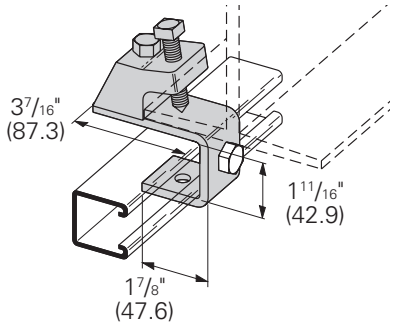
B405
Suspension Member

- Standard finishes: ZN, GRN
- Wt./C 75 Lbs. (34.0 kg)



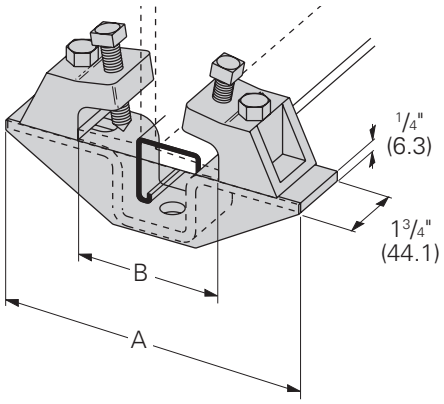
B405A
Suspension Member with Beam Clamp

- 7/8" (22.2) Max. flange thickness
- Includes:
  1 pc. B405 Suspension member
  1 pc. B213 I-Beam clamp
  1 pc. 1/2"-13 x 2 1/2" HHCS
  1 pc. 1/2"-13 Hex Nut
- Material: Malleable iron
- Standard finishes: ZN, GRN
- Wt./C 183 Lbs. (83.0 kg)



B602A THRU B602C
Beam Clamp with Gusset Assembly

- Safety Factor of 5
- 7/8" (22.2) Max. flange thickness
- Includes:
  1 pc. B451 Slotted three hole 'U' support with gusset
  2 pcs. B213 I-Beam clamp
  2 pcs. 1/2"-13 x 2 1/2" HHCS
  2 pcs. 1/2"-13 Hex nuts
- Material: Malleable iron
- Standard finishes: ZN, GRN

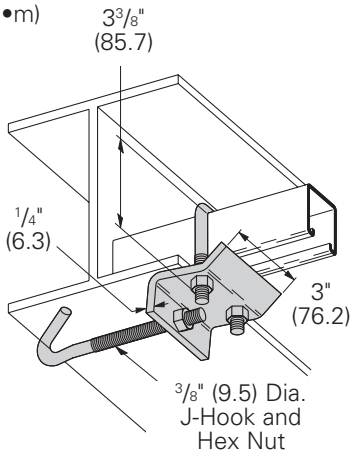


Part No.	A In.	A mm	For Flange Width B In.	For Flange Width B mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B602A	7 1/4"	(184.1)	2 3/8"-4 1/2"	(60.3-114.3)	1200	(5.34)	365	(165.1)
B602B	8 1/2"	(215.9)	3 3/4"-5 3/4"	(95.2-146.0)	1200	(5.34)	383	(173.7)
B602C	10 3/8"	(263.5)	5 5/8"-7 5/8"	(142.9-193.7)	1200	(5.34)	408	(185.0)

Reference page 154 for general fitting and standard finish specifications.

B760-22 Series Beam Clamp

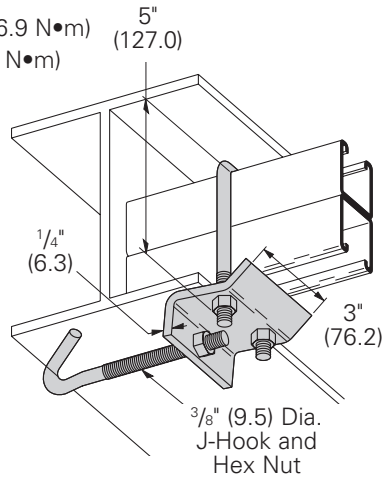
- 1" (25.4) Max. flange thickness
- For use with 13/16" (20.6) to 1 5/8" (41.3) high channel
- Recommended Torques:
  U-Bolt nuts 150 in-lbs. (16.9 N•m)
  J-Hook nut 60 in-lbs. (6.8 N•m)
- Includes:
  1 pc. B760 Plate
  1 pc. B701 Type J-Hook only
  1 pc. B500-3 3/8" U-Bolt only
  3 pcs. 3/8"-16 Hex nuts
- Standard finish: ZN



Part No.	For Flange Width In.	mm	Wt./C Lbs.	kg
B760-22-J4	4"-5 7/8"	(101.6-149.2)	122	(55.3)
B760-22-J6	6"-8 7/8"	(152.4-225.4)	129	(58.5)
B760-22-J9	9"-11 7/8"	(228.6-301.6)	135	(61.2)
B760-22-J12	12"-14 7/8"	(304.8-377.8)	141	(63.9)

B760-22A Series Beam Clamp

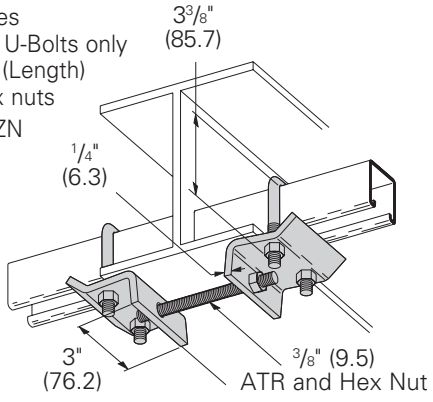
- 1" (25.4) Max. flange thickness
- For use with 1 5/8" (41.3) to 3 1/4" (82.5) high channel
- Recommended Torques:
  U-Bolt nuts 150 in-lbs. (16.9 N•m)
  J-Hook nut 60 in-lbs. (6.8 N•m)
- Includes:
  1 pc. B760 Plate
  1 pc. B701 Type J-Hook only
  1 pc. B500-5" U-Bolt only
  3 pcs. 3/8"-16 Hex nuts
- Standard finish: ZN



Part No.	For Flange Width In.	mm	Wt./C Lbs.	kg
B760-22A-J4	4"-5 7/8"	(101.6-149.2)	129	(58.5)
B760-22A-J6	6"-8 7/8"	(152.4-225.4)	136	(61.7)
B760-22A-J9	9"-11 7/8"	(228.6-301.6)	142	(64.4)
B760-22A-J12	12"-14 7/8"	(304.8-377.8)	148	(67.1)

B761-22 Series Beam Clamp

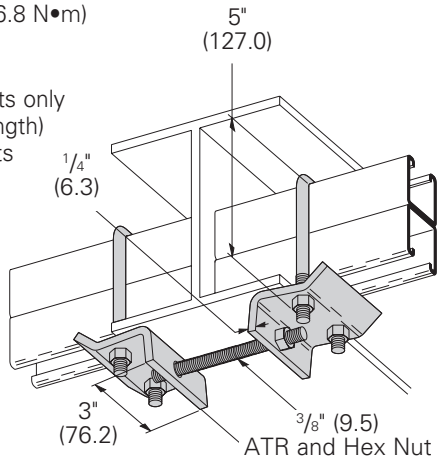
- 1" (25.4) Max. flange thickness
- For use with 13/16" (20.6) to 1 5/8" (41.3) high channel
- Recommended Torques:
  U-Bolt nuts 150 in-lbs. (16.9 N•m)
  ATR nuts 60 in-lbs. (6.8 N•m)
- Includes:
  2 pcs. B700 Plates
  2 pcs. B500-3 3/8" U-Bolts only
  1 pc. 3/8"-16 ATR (Length)
  6 pcs. 3/8"-16 Hex nuts
- Standard finish: ZN



Part No.	For Flange Width In.	mm	ATR Length In.	mm	Wt./C Lbs.	kg
B761-22-4	4"-5 7/8"	(101.6-149.2)	4"	(101.6)	202	(91.6)
B761-22-6	6"-8 7/8"	(152.4-225.4)	6"	(152.4)	206	(93.4)
B761-22-9	9"-11 7/8"	(228.6-301.6)	9"	(228.6)	214	(97.0)
B761-22-12	12"-14 7/8"	(304.8-377.8)	12"	(304.8)	221	(100.2)

B761-22A Series Beam Clamp

- 1" (25.4) Max. flange thickness
- For use with 1 5/8" (41.3) to 3 1/4" (82.5) high channel
- Recommended Torques:
  U-Bolt nuts 150 in-lbs. (16.9 N•m)
  ATR nuts 60 in-lbs. (6.8 N•m)
- Includes:
  2 pcs. B700 Plates
  2 pcs. B500-5" U-Bolts only
  1 pc. 3/8"-16 ATR (Length)
  6 pcs. 3/8"-16 Hex nuts
- Standard finish: ZN

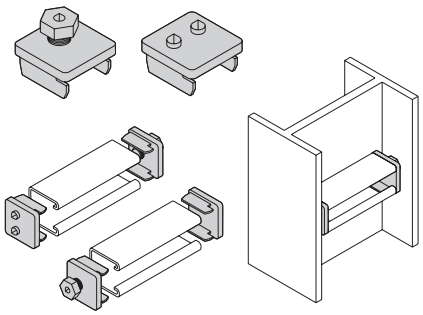


Part No.	For Flange Width In.	mm	ATR Length In.	mm	Wt./C Lbs.	kg
B761-22A-4	4"-5 7/8"	(101.6-149.2)	4"	(101.6)	216	(98.0)
B761-22A-6	6"-8 7/8"	(152.4-225.4)	6"	(152.4)	220	(99.8)
B761-22A-9	9"-11 7/8"	(228.6-301.6)	9"	(228.6)	228	(103.4)
B761-22A-12	12"-14 7/8"	(304.8-377.8)	12"	(304.8)	235	(106.6)

Reference page 154 for general fitting and standard finish specifications.

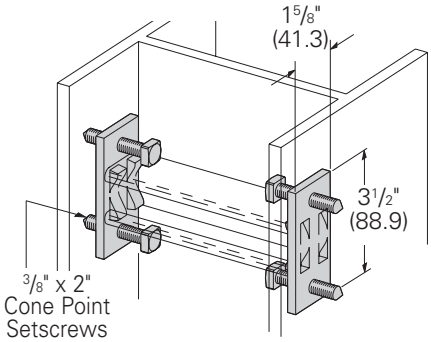
B614
Column Support for B22

- Quick installation (one bolt to tighten)
- Design Load 800 Lbs. (3.56 kN) slip with Safety Factor of 3
- Use with B22 and B24 channel
- Sold in pairs
- Standard finish: ZN
- Wt./C 50 Lbs. (22.6 kg)



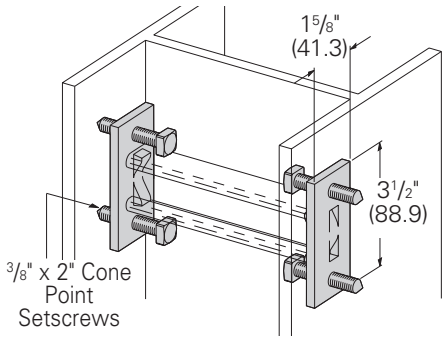
B613
Column Support for B22

- Design Load 800 Lbs. (3.56 kN) slip with Safety Factor of 3
- Use with B22 and B24 channel
- Setscrews to be torqued to 19 ft./Lbs
- Sold in pairs
- Standard finishes: ZN, GRN, HDG
- Wt./C 100 Lbs. (45.3 kg)



B613A
Column Support for B52

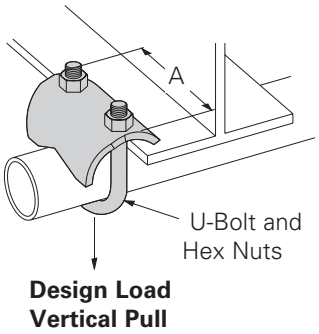
- Design Load 800 Lbs. (3.56 kN) slip with Safety Factor of 3
- Use with B52 and B54 channel
- Setscrews to be torqued to 19 ft./Lbs
- Sold in pairs
- Standard finishes: ZN, GRN, HDG
- Wt./C 100 Lbs. (45.3 kg)



B422 Series
Right Angle Clamp

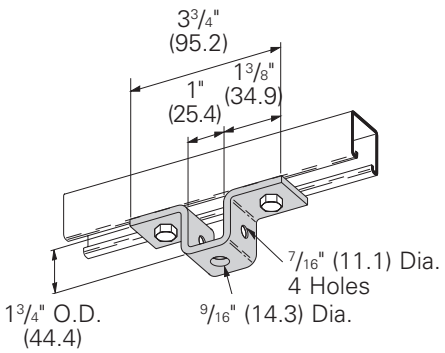
- Safety Factor of 5
- Material: 7 gauge (4.5)
- Standard finishes: ZN, SS4

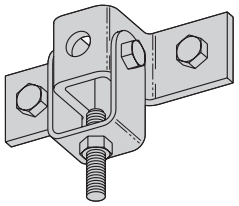
Part No.	Conduit Size In.	Conduit Size mm	A In.	A mm	Design Load Vertical Pull Lbs.	Design Load Vertical Pull kN	Wt./C Lbs.	Wt./C kg
B422-½	½"	(15)	2⅜"	(60.3)	250	(1.11)	38	(17.2)
B422-¾	¾"	(20)	2⅜"	(60.3)	300	(1.33)	39	(17.7)
B422-1	1"	(25)	2⅞"	(73.0)	400	(1.78)	48	(21.8)
B422-1¼	1¼"	(32)	2⅞"	(73.0)	400	(1.78)	50	(22.7)
B422-1½	1½"	(40)	3¼"	(82.5)	500	(2.22)	59	(26.7)
B422-2	2	(50)	3 11/16"	(93.7)	600	(2.67)	75	(34.0)
B422-2½	2½"	(65)	4¼"	(107.9)	700	(3.11)	98	(44.4)
B422-3	3"	(80)	4⅞"	(123.8)	800	(3.56)	111	(50.3)
B422-3½	3½"	(90)	5 7/16"	(138.1)	900	(4.00)	123	(55.8)
B422-4	4"	(100)	6"	(152.4)	1000	(4.45)	135	(61.2)



B107S
U-Support

- Material: 7 gauge (4.5)
- Standard finishes: ZN, GRN
- Wt./C 51 Lbs. (23.1 kg)

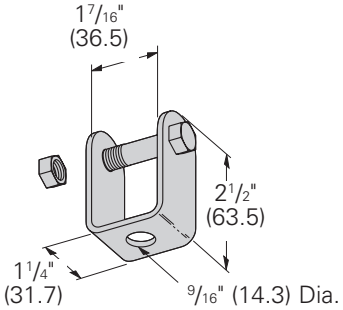




- Illustration shows B107S and B593 used together
- Design Load 900 Lbs., strength of assembly only
- Verify anchorage

B593
Clevis Swivel

- Includes:
  1 pc. ⅜"-16 x 2" HHCS
  1 pc. ⅜"-16 Hex Nut
- Material: 11 gauge (3.0)
- Standard finishes: ZN, GRN
- Wt./C 31 Lbs. (14.0 kg)



Reference page 154 for general fitting and standard finish specifications.



Our beam attachments and pipe supports offered in this section are designed to provide supports without drilling or welding. A complete selection of beam clamps, pipe clamps, rollers, supports and accessories are designed for use with our channels and offer many installation advantages.

Materials & Finishes*
Pipe clamps, pipe hangers, beam clamps, brackets, and rollers are made from low carbon steel strips, plates or rod unless noted.

*Unless otherwise noted.

Finish Code	Finish	Specification
PLN	Plain	ASTM A1011 33,000 PSI min. yield
ZN	Electro-Plated Zinc	ASTM B633 SC3 Type III or ASTM A653
GRN	DURA GREEN™	
DCU	DURA-COPPER™	
HDG	Hot-Dipped Galvanized	ASTM A123
YZN	Yellow Zinc Chromate	ASTM B633 SC3 Type II
SS4	Stainless Steel Type 304	ASTM A240
SS6	Stainless Steel Type 316	ASTM A240
AL	Aluminum	ASTM B209

Load Data
The load data published includes a safety factor of 5.0 unless noted (safety factor = ratio of ultimate load to the design load).

Recommended Bolt Torque (unless noted)

*See chart on page 154 for recommended setscrew torquing.

Bolt Size	1/4"-20	5/16"-18	3/8"-16	1/2"-13
Foot/Lbs.	6	11	19	50
Nm	8	15	26	68

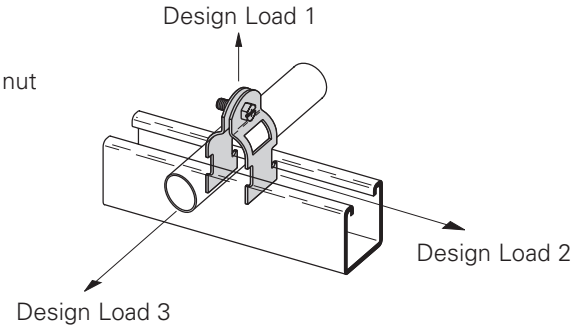
Metric
Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

B2207 thru B2213
Multi-Grip Pipe Clamps for Thinwall (EMT), I.M.C., Rigid Conduit or Pipe

- Safety Factor of 5
- Add PA to suffix for pre-assembled pipe clamps
- Includes combination recess hex head machine screw and square nut
- Material: ASTM A1011 33,000 PSI min. yield
- Standard finish: ZN

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For UL installations, follow Table 9 in UL2239.



Part No.	Nominal Size In.	Nominal Size mm	Material Thickness In.	Material Thickness mm	O.D. Size Range In.	O.D. Size Range mm	Alternate For Clamp No.'s	Design Load 1 Lbs.	Design Load 1 kN	Design Load 2 Lbs.	Design Load 2 kN	Design Load 3 Lbs.	Design Load 3 kN	Wt./C Lbs.	Wt./C kg
B2207	3/8"	(10)	16 Ga.	(1.5)	.557-.706	(14.2-17.9)	B2000, B2001, B2026	400	(1.78)	50	(.22)	50	(.22)	9	(4.1)
B2208	1/2"	(15)	16 Ga.	(1.5)	.701-.875	(17.8-22.2)	B2001, B2008, B2027, B2028	400	(1.78)	50	(.22)	50	(.22)	11	(5.0)
B2209	3/4"	(20)	14 Ga.	(1.9)	.917-1.081	(23.2-27.4)	B2002, B2009,	400	(1.78)	50	(.22)	50	(.22)	12	(5.4)
B2210	1"	(25)	14 Ga.	(1.9)	1.125-1.375	(28.6-34.9)	B2003, B2010, B2030, B2031,	400	(1.78)	50	(.22)	50	(.22)	13	(5.9)
B2211	1 1/4"	(32)	14 Ga.	(1.9)	1.500-1.691	(38.1-42.9)	B2004, B2011, B2033, B2034	400	(1.78)	50	(.22)	50	(.22)	15	(6.8)
B2212	1 1/2"	(40)	12 Ga.	(2.6)	1.735-1.931	(44.0-49.0)	B2005, B2012, B2035	600	(2.67)	75	(.33)	75	(.33)	23	(10.4)
B2213	2"	(50)	12 Ga.	(2.6)	2.192-2.400	(55.7-60.9)	B2006, B2013 B2039	600	(2.67)	75	(.33)	75	(.33)	26	(11.8)

BPC-8 thru BPC-64
Break-Apart Conduit Clamp

- Design Load 200 Lbs. (.896 kN)
- Includes combination recess hex head machine screw
- Material: ASTM A1011 33,000 PSI min. yield
- Recommended Torque 30 in. - lbs.
- Standard finish: ZN

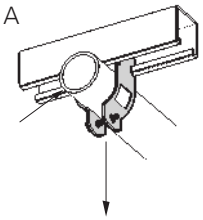
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For UL installations, follow Table 9 in UL2239.

Part No.	Rigid or EMT Conduit Size In.	Rigid or EMT Conduit Size mm	Wt./C Lbs.	Wt./C kg
BPC-8	1/2"	(21.3)	11.2	(5.1)
BPC-12	3/4"	(26.7)	12.7	(5.8)
BPC-16	1"	(33.4)	14.5	(6.6)
BPC-20	1 1/4"	(42.2)	16.5	(7.5)
BPC-24	1 1/2"	(48.3)	18.5	(8.4)
BPC-32	2"	(60.3)	21.5	(9.8)
BPC-40	2 1/2"	(73.0)	21.5	(9.8)
BPC-48	3"	(88.9)	22.0	(10.0)
BPC-56	3 1/2"	(101.6)	23.0	(10.4)
BPC-64	4"	(114.3)	27.5	(12.5)

Recommended torque: 35 in-lbs





Reference page 168 for general fitting and standard finish specifications.

BCTS Series Conduit Trapeze Support For Thinwall (EMT), Rigid Conduit or Pipe

- Used to support multiple runs of conduit/pipe on same elevation
- Available in three sizes:
  BCTS1 series for up to 1¼" EMT or 1" Rigid conduit - 16 ga. (1.5mm)
  BCTS2 series for up to 2" EMT or 2" Rigid conduit - 16 ga. (1.5mm)
  BCTS3 series for up to 4" EMT or 4" Rigid conduit - 14 ga. (1.9mm)
- Bushings available for all three sizes
- Multiple lengths available in 6" (152mm) intervals from 12" (305mm) to 120" (3048mm)
- Can be supported with ⅜" or ½" threaded rod or bolts by simply flipping the part from top to bottom (threaded rod and hardware is not included)
- Reduces need for conduit/pipe clamps at every support location
- Can be tiered to support multiple conduit/pipe levels
- Can also support Flextray™ and cable tray
- Flange hole patterns provide multiple options for hanger rods, mounting hardware, or accessories
- Repeating 6" (152mm) hole pattern for field cutting
- Hanger rod spacing should not exceed 36" (914mm)
- UL Listed for US and Canada - 500 lb. (22.2kN) load rating at 12" (305mm) hanger spacing for all three sizes - safety factor of 3
- Material: Pre-Galvanized Steel,
  Stainless Steel Type 316 (add SS6 to part number, i.e. BCTS1-24SS6)

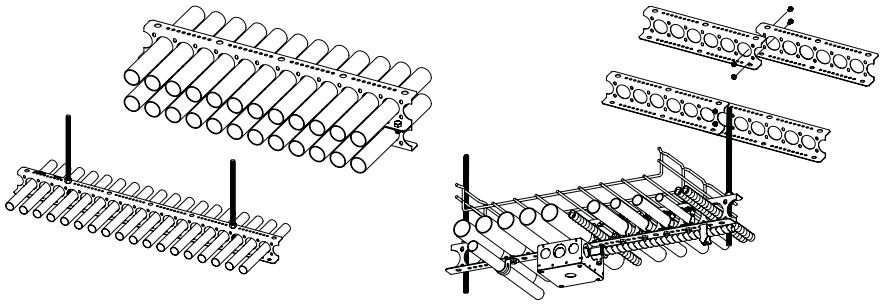




BCTS1

BCTS2

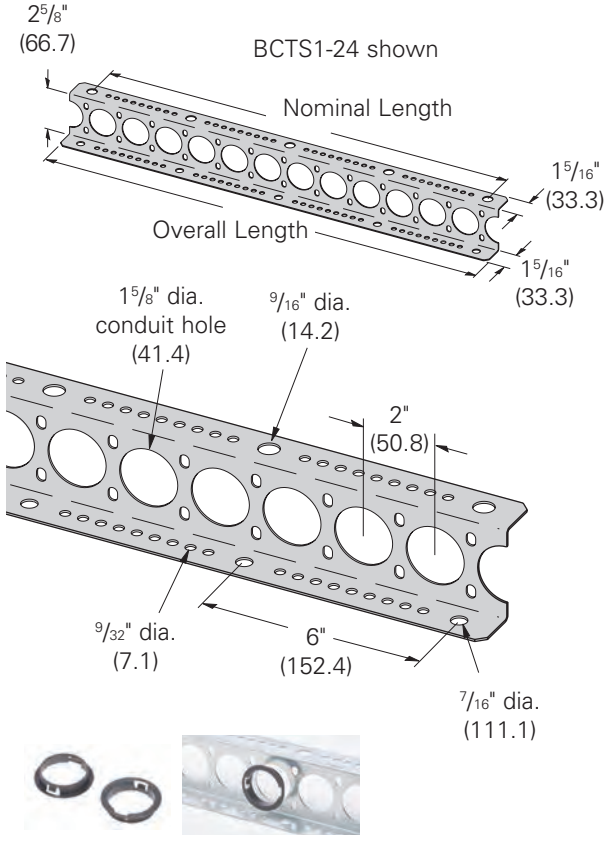
BCTS3



BCTS1 Series - 1¼" EMT/1" Rigid Maximum

Hanger rod spacing loads: Safety Factor of 3 - Evenly distributed maximum loads
• 24" (609mm) is 450 lbs. (2.00kN) • 36" (914mm) is 350 lbs. (1.55kN)

Part No.	Nominal Length In.	mm	Overall Length In.	mm	Conduit Holes	Wt./C Lbs.	kg
BCTS1-12	12	(305)	14	(355)	6	87	(39.4)
BCTS1-18	18	(457)	20	(508)	9	124	(56.2)
BCTS1-24	24	(609)	26	(660)	12	162	(73.5)
BCTS1-30	30	(762)	32	(813)	15	199	(90.2)
BCTS1-36	36	(914)	38	(965)	18	237	(107.5)
BCTS1-42	42	(1067)	44	(1117)	21	274	(124.3)
BCTS1-48	48	(1219)	50	(1270)	24	311	(141.0)
BCTS1-54	54	(1371)	56	(1422)	27	349	(158.3)
BCTS1-60	60	(1524)	62	(1575)	30	386	(175.1)
BCTS1-66	66	(1676)	68	(1727)	33	423	(191.9)
BCTS1-72	72	(1829)	74	(1879)	36	461	(209.1)
BCTS1-78	78	(1981)	80	(2032)	39	498	(225.9)
BCTS1-84	84	(2133)	86	(2184)	42	536	(243.1)
BCTS1-90	90	(2286)	92	(2337)	45	573	(259.9)
BCTS1-96	96	(2438)	98	(2489)	48	610	(276.7)
BCTS1-102	102	(2591)	104	(2641)	51	648	(293.9)
BCTS1-108	108	(2743)	110	(2794)	54	685	(310.7)
BCTS1-114	114	(2895)	116	(2946)	57	722	(327.5)
BCTS1-120	120	(3048)	122	(3099)	60	760	(344.7)
BCTB1	Bushing for 1⅝" Holes					0.4	(0.18)



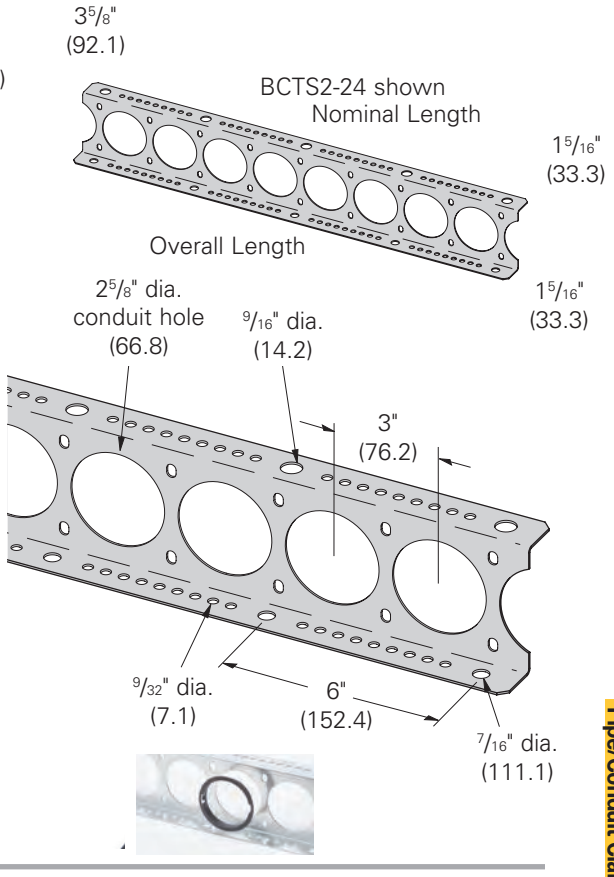
Reference page 168 for general fitting and standard finish specifications.

BCTS Series Conduit Trapeze Support For Thinwall (EMT), Rigid Conduit or Pipe (Continued)

BCTS2 Series - 2" EMT/2" Rigid Maximum

Hanger rod spacing loads: Safety Factor of 3 - Evenly distributed maximum loads • 24" (609mm) is 400 lbs. (1.78kN) • 36" (914mm) is 300 lbs. (1.33kN)

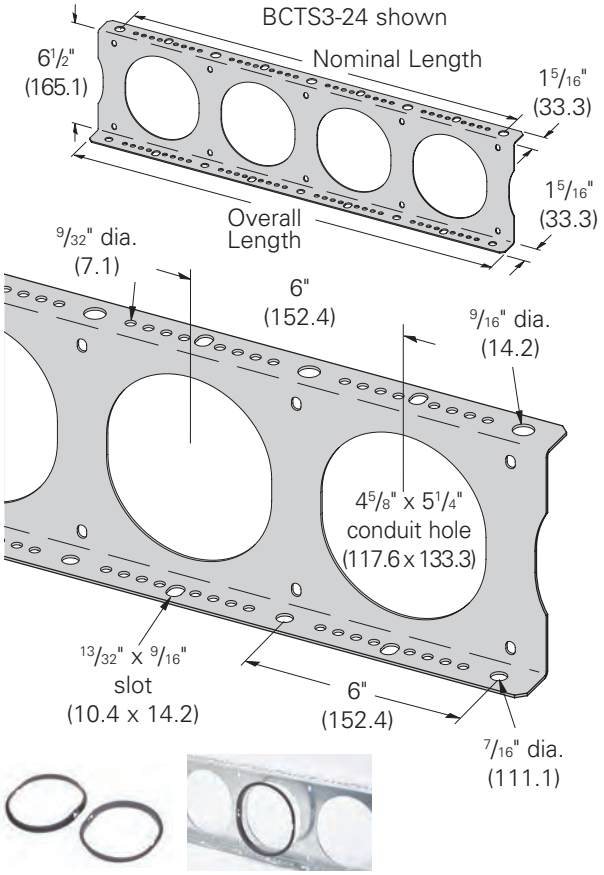
Part No.	Nominal Length In.	mm	Overall Length In.	mm	Conduit Holes	Wt./C Lbs.	kg
BCTS2-12	12	(305)	14	(355)	4	95	(43.1)
BCTS2-18	18	(457)	20	(508)	6	135	(61.2)
BCTS2-24	24	(609)	26	(660)	8	175	(79.3)
BCTS2-30	30	(762)	32	(813)	10	215	(97.5)
BCTS2-36	36	(914)	38	(965)	12	255	(115.6)
BCTS2-42	42	(1067)	44	(1117)	14	295	(133.8)
BCTS2-48	48	(1219)	50	(1270)	16	335	(151.9)
BCTS2-54	54	(1371)	56	(1422)	18	375	(170.1)
BCTS2-60	60	(1524)	62	(1575)	20	415	(188.2)
BCTS2-66	66	(1676)	68	(1727)	22	455	(206.3)
BCTS2-72	72	(1829)	74	(1879)	24	495	(224.5)
BCTS2-78	78	(1981)	80	(2032)	26	535	(242.6)
BCTS2-84	84	(2133)	86	(2184)	28	575	(260.8)
BCTS2-90	90	(2286)	92	(2337)	30	615	(278.9)
BCTS2-96	96	(2438)	98	(2489)	32	655	(297.1)
BCTS2-102	102	(2591)	104	(2641)	34	695	(315.2)
BCTS2-108	108	(2743)	110	(2794)	36	735	(333.3)
BCTS2-114	114	(2895)	116	(2946)	38	775	(351.5)
BCTS2-120	120	(3048)	122	(3099)	40	815	(369.6)
BCTB2	Bushing for 2⅝" Holes					0.70	(0.32)



BCTS3 Series - 4" EMT/4" Rigid Maximum

Hanger rod spacing loads: Safety Factor of 3 - Evenly distributed maximum loads • 24" (609mm) is 800 lbs. (3.56kN) • 36" (914mm) is 750 lbs. (3.33kN)

Part No.	Nominal Length In.	mm	Overall Length In.	mm	Conduit Holes	Wt./C Lbs.	kg
BCTS3-12	12	(305)	14	(355)	2	168	(76.2)
BCTS3-18	18	(457)	20	(508)	3	235	(106.6)
BCTS3-24	24	(609)	26	(660)	4	302	(137.0)
BCTS3-30	30	(762)	32	(813)	5	369	(167.3)
BCTS3-36	36	(914)	38	(965)	6	436	(197.7)
BCTS3-42	42	(1067)	44	(1117)	7	504	(228.6)
BCTS3-48	48	(1219)	50	(1270)	8	571	(259.0)
BCTS3-54	54	(1371)	56	(1422)	9	638	(289.3)
BCTS3-60	60	(1524)	62	(1575)	10	705	(319.8)
BCTS3-66	66	(1676)	68	(1727)	11	772	(350.1)
BCTS3-72	72	(1829)	74	(1879)	12	840	(381.0)
BCTS3-78	78	(1981)	80	(2032)	13	907	(411.4)
BCTS3-84	84	(2133)	86	(2184)	14	974	(441.8)
BCTS3-90	90	(2286)	92	(2337)	15	1041	(472.2)
BCTS3-96	96	(2438)	98	(2489)	16	1108	(502.5)
BCTS3-102	102	(2591)	104	(2641)	17	1175	(533.0)
BCTS3-108	108	(2743)	110	(2794)	18	1243	(563.8)
BCTS3-114	114	(2895)	116	(2946)	19	1310	(594.2)
BCTS3-120	120	(3048)	122	(3099)	20	1377	(624.6)
BCTB3	Bushing for 4⅝" x 5¼" Holes1.3					(0.58)	

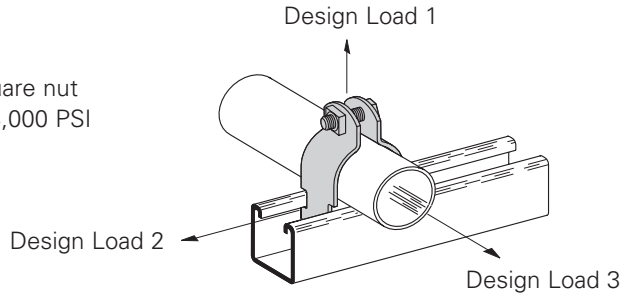


Reference page 168 for general fitting and standard finish specifications.

B2000 Series
Pipe and Conduit Clamps

- Safety Factor of 5
- Add PA to suffix for pre-assembled pipe clamps
- Includes combination recess hex head machine screw and square nut
- Material: 16 Ga. (1.5), 14 Ga. (1.9), 12 Ga. (2.6) ASTM A653 33,000 PSI min. yield and 11 Ga. (3.0) ASTM A1011HSLA Gr. 50
- Standard finishes: ZN, HDG, SS4, SS6, AL

Note: For EMT sizes 2 1/2" and larger use rigid conduit sizes.



Thinwall Conduit (EMT) Clamps

Part No.	Conduit Size In.	Conduit Size mm	Material Thickness In.	Material Thickness mm	Design Load 1 Lbs.	Design Load 1 kN	Design Load 2 Lbs.	Design Load 2 kN	Design Load 3 Lbs.	Design Load 3 kN	Wt./C Lbs.	Wt./C kg
B2000	3/8"	(10)	16 Ga.	(1.5)	400 u	(1.78)	50	(.22)	50	(.22)	10	(4.5)
B2001	1/2"	(15)	16 Ga.	(1.5)	400 u	(1.78)	50	(.22)	50	(.22)	10	(4.5)
B2002	3/4"	(20)	16 Ga.	(1.9)	400 u	(1.78)	50	(.22)	50	(.22)	11	(5.0)
B2003	1"	(25)	14 Ga.	(1.9)	600 u	(2.67)	75	(.33)	75	(.33)	16	(7.2)
B2004	1 1/4"	(32)	14 Ga.	(1.9)	600 u	(2.67)	75	(.33)	75	(.33)	19	(8.6)
B2005	1 1/2"	(40)	12 Ga.	(2.6)	800 u	(3.56)	125	(.56)	125	(.56)	28	(12.7)
B2006	2"	(50)	12 Ga.	(2.6)	800 u	(3.56)	125	(.56)	125	(.56)	33	(14.9)

Rigid or Conduit or Pipe Clamps

Part No.	Conduit Size In.	Conduit Size mm	Material Thickness In.	Material Thickness mm	Design Load 1 Lbs.	Design Load 1 kN	Design Load 2 Lbs.	Design Load 2 kN	Design Load 3 Lbs.	Design Load 3 kN	Wt./C Lbs.	Wt./C kg
B2001	3/8"	(10)	16 Ga.	(1.5)	400 u	(1.78)	50	(.22)	50	(.22)	10	(4.5)
B2008	1/2"	(15)	16 Ga.	(1.5)	400 u	(1.78)	50	(.22)	50	(.22)	11	(5.0)
B2009	3/4"	(20)	14 Ga.	(1.9)	600 u	(2.67)	75	(.33)	75	(.33)	15	(6.8)
B2010	1"	(25)	14 Ga.	(1.9)	600 u	(2.67)	75	(.33)	75	(.33)	16	(7.2)
B2011	1 1/4"	(32)	14 Ga.	(1.9)	600 u	(2.67)	75	(.33)	75	(.33)	20	(9.1)
B2012	1 1/2"	(40)	12 Ga.	(2.6)	800 u	(3.56)	125	(.56)	125	(.56)	30	(13.6)
B2013	2"	(50)	12 Ga.	(2.6)	800 u	(3.56)	125	(.56)	125	(.56)	34	(15.4)
B2014	2 1/2"	(65)	12 Ga.	(2.6)	800 u	(3.56)	125	(.56)	125	(.56)	38	(17.2)
B2015	3"	(80)	12 Ga.	(2.6)	800 u	(3.56)	125	(.56)	125	(.56)	44	(19.9)
B2016	3 1/2"	(90)	12 Ga.	(2.6)	800 u	(3.56)	125	(.56)	125	(.56)	49	(22.2)
B2017	4"	(100)	12 Ga.	(2.6)	800 u	(3.56)	125	(.56)	125	(.56)	54	(24.5)
B2018	4 1/2"	(115)	11 Ga.	(3.0)	1000 u	(4.45)	200	(.89)	150	(.67)	70	(31.7)
B2019	5"	(125)	11 Ga.	(3.0)	1000 u	(4.45)	200	(.89)	150	(.67)	77	(34.9)
B2020	6"	(150)	11 Ga.	(3.0)	1000 u	(4.45)	200	(.89)	150	(.67)	100	(45.3)
B2021	7"	(175)	11 Ga.	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	115	(52.1)
B2022	8"	(200)	11 Ga.	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	128	(58.0)
B2130	10"	(254)	11 Ga.	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	160	(72.6)
B2132	12"	(305)	11 Ga.	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	185	(83.9)

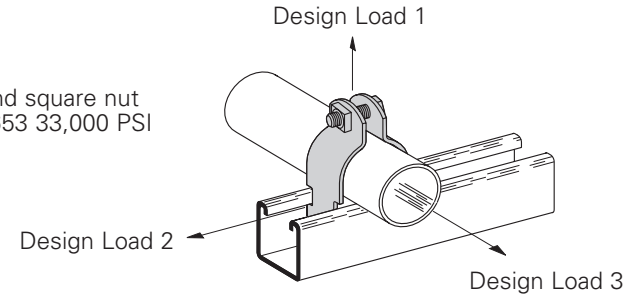
c UL us LISTED

As shown with u For UL installations, follow Table 9 in UL2239.

Reference page 168 for general fitting and standard finish specifications.

B2000 Series PVC Clamps

- Safety Factor of 5
- Add PA to suffix for pre-assembled pipe clamps
- Includes combination recess hex head machine screw and square nut
- Material: 16 Ga. (1.5), 14 Ga. (1.9), 12 Ga. (2.6) ASTM A653 33,000 PSI min. yield and 11 Ga. (3.0) ASTM A1011HSLA Gr. 50
- Standard finishes: PVC



Clamp Sizing Chart for PVC Coated Rigid Conduit and Clamps

Nominal Conduit Size		Conduit Coating .020 (.51mm)		.040 (1.01mm)	
		Clamp Coating		Clamp Coating	
In.	mm	0	.020" (.51mm)	0	.020" (.51mm)
1/2"	(15)	B2008	B2002	B2002	B2009
3/4"	(20)	B2030	B2030	B2030	B2003
1"	(25)	B2032	B2010	B2010	B2004
1 1/4"	(32)	B2005	B2005	B2005	B2005
1 1/2"	(40)	B2012	B2037	B2037	B2037
2"	(50)	B2013	B2041	B2041	B2041
2 1/2"	(65)	B2014	B2045	B2045	B2045
3"	(80)	B2015	B2050	B2050	B2050
3 1/2"	(90)	B2016	B2054	B2054	B2054
4"	(100)	B2017	B2058	B2058	B2058
5"	(125)	B2019	B2066	B2066	B2066
6"	(150)	B2020	B2115	B2115	B2115

*See B2000 O.D. pipe and conduit clamp chart on pgs. 131-132 for corresponding clamp load data.

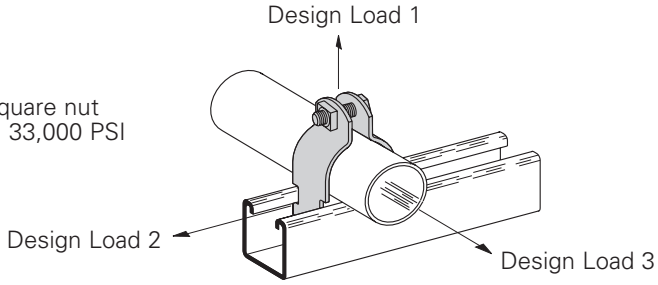
Clamp Sizing Chart for PVC Coated Thinwall (EMT) Conduit and Clamps

Nominal Conduit Size		Conduit Coating .020 (.51mm)		.040 (1.01mm)	
		Clamp Coating		Clamp Coating	
In.	mm	0	.020" (.51mm)	0	.020" (.51mm)
3/8"	(10)	B2026	B2026	B2026	B2001
1/2"	(15)	B2027	B2027	B2027	B2008
3/4"	(20)	B2009	B2009	B2009	B2009
1"	(25)	B2003	B2031	B2031	B2031
1 1/4"	(32)	B2004	B2011	B2011	B2011
1 1/2"	(40)	B2005	B2005	B2005	B2012
2"	(50)	B2039	B2039	B2039	B2013

*See B2000 O.D. pipe and conduit clamp chart on pgs. 131-132 for corresponding clamp load data.

B2000 Series Copper Tubing Clamps

- Safety Factor of 5
- Add PA to suffix for pre-assembled pipe clamps
- Includes combination recess hex head machine screw and square nut
- Material: 16 Ga. (1.5), 14 Ga. (1.9), 12 Ga. (2.6) ASTM A1011 33,000 PSI min. yield and 11 Ga. (3.0) ASTM A1011HSLA Gr. 50
- Standard finish: Exclusive DURA-COPPER™ Finish (DCU)



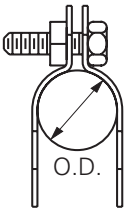
Copper Tubing Clamps

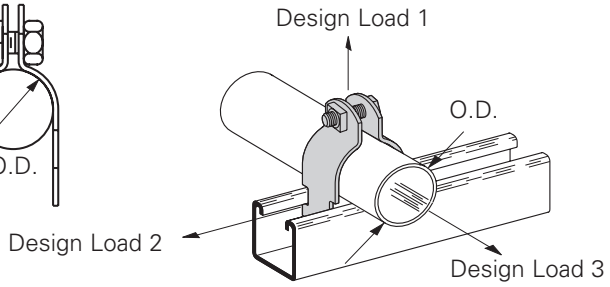
Part No.	Tubing Size		O.D. Size		Material Thickness		Design Load 1		Design Load 2		Design Load 3		Wt./C	
	In.	(mm)	In.	(mm)	In.	(mm)	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kg
B2024DCU	1/4"	(6.3)	.375	(9.5)	16 Ga.	(1.5)	400	(1.78)	50	(.22)	50	(.22)	8	(3.6)
B2025DCU	3/8"	(9.5)	.500	(12.7)	16 Ga.	(1.5)	400	(1.78)	50	(.22)	50	(.22)	9	(4.1)
B2026DCU	1/2"	(12.7)	.625	(15.9)	16 Ga.	(1.5)	400	(1.78)	50	(.22)	50	(.22)	10	(4.5)
B2027DCU	5/8"	(15.9)	.750	(19.0)	16 Ga.	(1.5)	400	(1.78)	50	(.22)	50	(.22)	10	(4.5)
B2008DCU	3/4"	(19.0)	.875	(22.2)	16 Ga.	(1.5)	400	(1.78)	50	(.22)	50	(.22)	11	(5.0)
B2030DCU	1"	(25.4)	1.125	(28.6)	14 Ga.	(1.9)	600	(2.67)	75	(.33)	75	(.33)	15	(6.8)
B2010DCU	1 1/4"	(31.7)	1.375	(34.9)	14 Ga.	(1.9)	600	(2.67)	75	(.33)	75	(.33)	17	(7.7)
B2011DCU	1 1/2"	(38.1)	1.625	(41.3)	14 Ga.	(1.9)	600	(2.67)	75	(.33)	75	(.33)	19	(8.6)
B2038DCU	2"	(50.8)	2.125	(54.0)	12 Ga.	(2.6)	800	(3.56)	125	(.56)	125	(.56)	32	(14.5)
B2042DCU	2 1/2"	(63.5)	2.625	(66.7)	12 Ga.	(2.6)	800	(3.56)	125	(.56)	125	(.56)	35	(15.9)
B2046DCU	3"	(76.2)	3.125	(79.4)	12 Ga.	(2.6)	800	(3.56)	125	(.56)	125	(.56)	39	(17.7)
B2050DCU	3 1/2"	(88.9)	3.625	(92.1)	11 Ga.	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	54	(24.5)
B2054DCU	4"	(101.6)	4.125	(104.8)	11 Ga.	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	61	(27.6)
B2062DCU	5"	(127.0)	5.125	(130.2)	11 Ga.	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	70	(31.7)
B2110DCU	6"	(152.5)	6.125	(155.6)	11 Ga.	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	94	(42.6)
B2126DCU	8"	(203.2)	8.125	(206.4)	11 Ga.	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	123	(55.8)

Reference page 168 for general fitting and standard finish specifications.

B2000 Series
O.D. Pipe and Conduit Clamps

- Safety Factor of 5
- Add PA to suffix for pre-assembled pipe clamps
- Other sizes available upon request
- Includes combination recess hex head machine screw and square nut.
- Material: 16 Ga. (1.5), 14 Ga. (1.9), 12 Ga. (2.6) ASTM A653 33,000 PSI min. yield and 11 Ga. (3.0) ASTM A1011HSLA Gr. 50
- Standard finishes: ZN, HDG, SS4





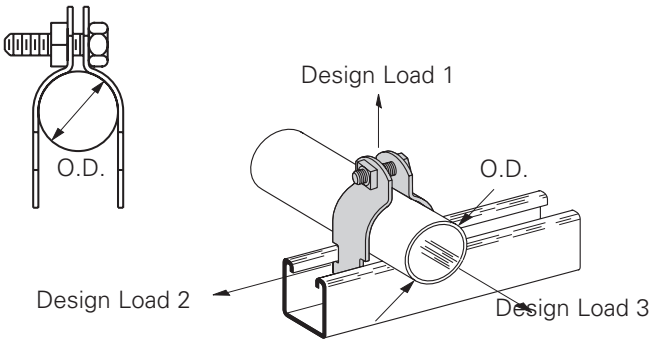
O.D. Clamps

Part No.	O.D. Size (in.) In.	mm	Hardware Size	Material Gauge Thickness In.	mm	Design Load 1 Lbs.	kN	Design Load 2 Lbs.	kN	Design Load 3 Lbs.	kN	Wt./C Lbs.	kg
B2023	1/4"	(6.3)	1/4"-20	16	(1.5)	120	(.54)	30	(.13)	30	(.13)	8	(3.6)
B2024	3/8"	(9.5)	1/4"-20	16	(1.5)	300	(1.33)	40	(.18)	40	(.18)	8	(3.6)
B2025	1/2"	(12.7)	1/4"-20	16	(1.5)	400	(1.78)	50	(.22)	50	(.22)	9	(4.1)
B2026	5/8"	(15.9)	1/4"-20	16	(1.5)	400	(1.78)	50	(.22)	50	(.22)	10	(4.5)
B2027	3/4"	(19.0)	1/4"-20	16	(1.5)	400	(1.78)	50	(.22)	50	(.22)	10	(4.5)
B2008	7/8"	(22.2)	1/4"-20	16	(1.5)	400	(1.78)	50	(.22)	50	(.22)	11	(5.0)
B2009	1"	(25.4)	1/4"-20	14	(1.9)	500	(2.22)	75	(.33)	75	(.33)	15	(6.8)
B2030	1 1/8"	(28.6)	1/4"-20	14	(1.9)	600	(2.67)	75	(.33)	75	(.33)	15	(6.8)
B2031	1 1/4"	(31.7)	1/4"-20	14	(1.9)	600	(2.67)	75	(.33)	75	(.33)	16	(7.3)
B2010	1 3/8"	(34.9)	1/4"-20	14	(1.9)	600	(2.67)	75	(.33)	75	(.33)	17	(7.7)
B2004	1 1/2"	(38.1)	1/4"-20	14	(1.9)	600	(2.67)	75	(.33)	75	(.33)	18	(8.2)
B2011	1 5/8"	(41.3)	1/4"-20	14	(1.9)	600	(2.67)	75	(.33)	75	(.33)	19	(8.6)
B2005	1 3/4"	(44.4)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	29	(13.1)
B2012	1 7/8"	(47.6)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	30	(13.6)
B2037	2	(50.8)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	30	(13.6)
B2038	2 1/8"	(54.0)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	32	(14.5)
B2039	2 1/4"	(57.1)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	32	(14.5)
B2013	2 3/8"	(60.3)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	34	(15.4)
B2041	2 1/2"	(63.5)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	35	(15.9)
B2042	2 5/8"	(66.7)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	35	(15.9)
B2043	2 3/4"	(69.8)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	38	(17.2)
B2014	2 7/8"	(73.0)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	38	(17.2)
B2045	3	(76.2)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	38	(17.2)
B2046	3 1/8"	(79.4)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	39	(17.7)
B2047	3 1/4"	(82.5)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	41	(18.6)
B2048	3 3/8"	(85.7)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	43	(19.5)
B2015	3 1/2"	(88.9)	5/16"-18	12	(2.6)	800	(3.56)	125	(.56)	125	(.56)	44	(20.0)
B2050	3 5/8"	(92.1)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	54	(24.5)
B2051	3 3/4"	(95.2)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	57	(25.8)
B2052	3 7/8"	(41.3)	5/16"-18	11	(3.0)	1000	(4.45	200	(.89)	150	(.67)	55	(25.0)
B2016	4	(101.6)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	57	(25.8)
B2054	4 1/8"	(104.8)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	61	(27.7)
B2055	4 1/4"	(107.9)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	62	(28.1)
B2056	4 3/8"	(111.1)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	64	(29.0)
B2017	4 1/2"	(114.3)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	66	(29.9)
B2058	4 5/8"	(117.5)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	66	(29.9)

Reference page 168 for general fitting and standard finish specifications.

B2000 Series
O.D. Pipe and Conduit Clamps

- Safety Factor of 5
- Add PA to suffix for pre-assembled pipe clamps
- Other sizes available upon request
- Includes combination recess hex head machine screw and square nut.
- Material: 16 Ga. (1.5), 14 Ga. (1.9), 12 Ga. (2.6) ASTM A653 33,000 PSI min. yield and 11 Ga. (3.0) ASTM A1011HSLA Gr. 50
- Standard finishes: ZN, HDG, SS4



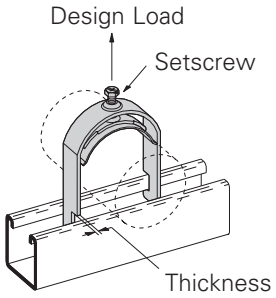
O.D. Clamps

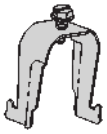
Part No.	O.D. Size (in.) In.	mm	Hardware Size	Material Gauge Thickness In.	mm	Design Load 1 Lbs.	kN	Design Load 2 Lbs.	kN	Design Load 3 Lbs.	kN	Wt./C Lbs.	kg
B2059	4 3/4"	(120.6)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	68	(30.8)
B2060	4 7/8"	(123.8)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	69	(31.3)
B2018	5	(127.0)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	70	(31.8)
B2062	5 1/8"	(130.2)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	70	(31.8)
B2063	5 1/4"	(133.3)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	70	(31.8)
B2064	5 3/8"	(136.5)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	77	(34.9)
B2019	5 1/2"	(139.7)	5/16"-18	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	78	(35.4)
B2066	5 5/8"	(142.9)	3/8"-16	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	83	(37.6)
B2067	5 3/4"	(146.0)	3/8"-16	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	84	(38.1)
B2068	5 7/8"	(149.2)	3/8"-16	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	85	(38.6)
B2069	6"	(152.4)	3/8"-16	11	(3.0)	1000	(4.45)	200	(.89)	150	(.67)	87	(39.5)
B2110	6 1/8"	(155.6)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	94	(42.6)
B2111	6 1/4"	(158.7)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	96	(43.5)
B2112	6 3/8"	(161.9)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	98	(44.4)
B2113	6 1/2"	(165.1)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	99	(44.9)
B2020	6 5/8"	(168.3)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	100	(45.4)
B2115	6 3/4"	(171.4)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	102	(46.3)
B2116	6 7/8"	(174.6)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	104	(47.2)
B2117	7"	(177.8)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	106	(48.1)
B2118	7 1/8"	(181.0)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	108	(49.0)
B2119	7 1/4"	(184.1)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	110	(49.9)
B2120	7 3/8"	(187.3)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	112	(50.8)
B2121	7 1/2"	(190.5)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	114	(51.7)
B2021	7 5/8"	(193.7)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	115	(52.2)
B2123	7 3/4"	(196.8)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	117	(53.1)
B2124	7 7/8"	(200.0)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	119	(54.0)
B2125	8"	(203.2)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	121	(54.9)
B2126	8 1/8"	(206.4)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	123	(55.8)
B2127	8 1/4"	(209.5)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	125	(56.7)
B2128	8 3/8"	(212.7)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	126	(57.2)
B2129	8 1/2"	(215.9)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	128	(58.1)
B2022	8 5/8"	(219.1)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	128	(58.1)
B2130	10 3/4"	(273.0)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	160	(72.6)
B2132	12 3/4"	(323.8)	3/8"-16	11	(3.0)	1000	(4.45)	250	(1.11)	200	(.89)	185	(83.9)

Reference page 168 for general fitting and standard finish specifications.

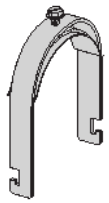
B1508 thru B1564S
Conduit/Strut Clamps

- Safety Factor of 3
- Clamps without saddles are not recommended for flexible conduit or cable
- All Sizes Include: 1/4"-20 slotted hex head machine screw
- Standard finish: ZN




B1508 thru B1520


B1508S thru B1524S

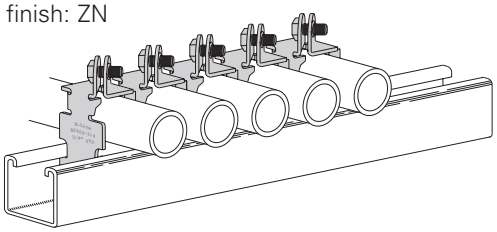

B1532S thru B1564S

Part No.	Use With EMT In.	EMT mm	Rigid Conduit In.	Rigid Conduit mm	Thickness In.	Thickness mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B1508	1/2"	(15)	–	–	16 Ga.	(1.5)	200	(.89)	7.4	(3.4)
B1512	3/4"	(20)	1/2"	(15)	16 Ga.	(1.5)	200	(.89)	8.0	(3.6)
B1516	1"	(25)	3/4"	(20)	14 Ga.	(1.9)	300	(1.33)	11.0	(5.0)
B1520	1 1/4"	(32)	1"	(25)	14 Ga.	(1.9)	300	(1.33)	12.5	(5.7)
B1508S	1/2"	(15)	–	–	16 Ga.	(1.5)	200	(.89)	8.6	(3.9)
B1512S	3/4"	(20)	1/2"	(15)	16 Ga.	(1.5)	200	(.89)	9.2	(4.2)
B1516S	1"	(25)	3/4"	(20)	14 Ga.	(1.9)	300	(1.33)	12.7	(5.8)
B1520S	1 1/4"	(32)	1"	(25)	14 Ga.	(1.9)	300	(1.33)	14.6	(6.6)
B1524S	1 1/2"	(40)	1 1/4"	(32)	12 Ga.	(2.6)	400	(1.78)	20.5	(9.3)
B1532S	2"	(50)	1 1/2"	(40)	12 Ga.	(2.6)	400	(1.78)	21.5	(9.8)
B1534S	–	–	2"	(50)	12 Ga.	(2.6)	400	(1.78)	22.7	(10.3)
B1540S	2 1/2"	(65)	2 1/2"	(65)	12 Ga.	(2.6)	400	(1.78)	26.0	(11.9)
B1548S	3"	(80)	3"	(80)	12 Ga.	(2.6)	400	(1.78)	30.2	(13.7)
B1556S	3 1/2"	(90)	3 1/2"	(90)	12 Ga.	(2.6)	400	(1.78)	33.3	(15.1)
B1564S	4"	(100)	4"	(100)	12 Ga.	(2.6)	400	(1.78)	36.6	(16.6)

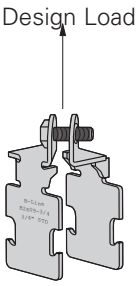
Reference page 168 for general fitting and standard finish specifications.

B2601 thru B2610
TWIST EAR™ Pipe Clamp

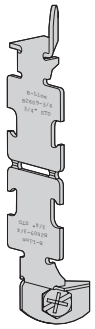
- One piece break apart, screw retainer, thread impressions
- Tighter alignment, no need to leave additional space between clamps in order to access nut and bolt
- Easier access bolt can be tightened directly from front
- Available in 1/2", 3/4", 1" rigid and EMT conduit
- Recommended Torque 30 in. - lbs.
- Safety Factor of 3
- Standard finish: ZN



Allows for multiple clamps to be used in succession, with easier access than other pipe clamps.



Break-apart - break in the middle, bolt the ends together.

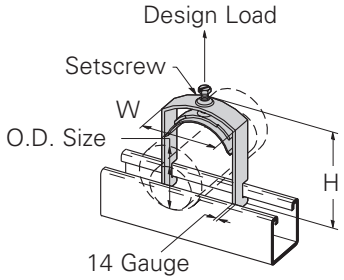


No loose pieces. One piece break apart with screw retainer and thread impressions.

Part No.	Use With EMT In.	EMT mm	Rigid Conduit In.	Rigid Conduit mm	Thickness In.	Thickness mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B2601	1/2"	(17.9)	–	–	16 Ga.	(1.5)	300	(1.34)	8.2	(3.7)
B2602	3/4"	(23.4)	–	–	14 Ga.	(1.9)	500	(2.24)	13.5	(6.1)
B2603	1"	(29.5)	–	–	14 Ga.	(1.9)	500	(2.24)	15.6	(7.1)
B2608	–	–	1/2"	(21.3)	16 Ga.	(1.5)	300	(1.34)	8.2	(3.7)
B2609	–	–	3/4"	(26.7)	14 Ga.	(1.9)	500	(2.24)	13.5	(6.1)
B2610	–	–	1"	(33.4)	14 Ga.	(1.9)	500	(2.24)	15.6	(7.1)

BP081SS thru BP475SS
P Clamps

- Minimizes induction heating
- Material: Stainless Steel Type 304

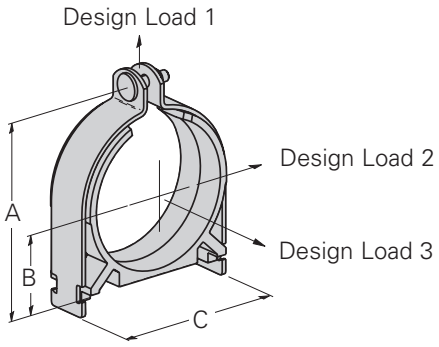


Part No.	O.D. Size In.	O.D. Size mm	Height H In.	Height H mm	Width W In.	Width W mm	Design Load Lbs.	Design Load kN	Wt/C. Lbs.	Wt/C. kg
BP081SS	.250-.840	(6.4-21.3)	1.86	(47.2)	0.87	(22.1)	300	(1.33)	9.0	(4.1)
BP110SS	.810-1.100	(20.6-28.0)	2.18	(55.4)	1.19	(30.2)	300	(1.33)	12.0	(5.4)
BP135SS	.850-1.350	(21.6-34.8)	2.25	(57.2)	1.38	(35.1)	300	(1.33)	14.0	(6.3)
BP175SS	1.250-1.750	(31.8-44.4)	2.78	(70.6)	1.78	(45.2)	300	(1.33)	21.0	(9.5)
BP205SS	1.550-2.050	(39.4-52.1)	3.00	(76.2)	2.28	(57.9)	300	(1.33)	30.0	(13.6)
BP250SS	2.00-2.50	(50.8-63.5)	3.43	(87.1)	2.83	(71.9)	300	(1.33)	35.0	(15.9)
BP300SS	2.55-3.00	(64.7-76.2)	3.87	(97.8)	3.15	(80.0)	300	(1.33)	39.0	(17.7)
BP325SS	2.75-3.25	(69.9-82.8)	4.06	(103.1)	3.28	(83.3)	300	(1.33)	41.0	(18.6)
BP375SS	3.25-3.75	(82.6-95.3)	4.60	(116.8)	3.83	(97.3)	300	(1.33)	47.0	(21.3)
BP425SS	3.75-4.25	(95.3-108.0)	5.13	(130.3)	4.50	(114.3)	300	(1.33)	54.0	(24.4)
BP475SS	4.25-4.75	(108.0-120.7)	5.70	(144.7)	4.85	(123.2)	300	(1.33)	58.0	(26.3)

Reference page 168 for general fitting and standard finish specifications.

BVT Series VIBRA-CLAMP™ - Copper & O.D.

- Safety Factor of 3
- Accesses tubing sizes 1/8" (3) to 6" (150)
- Allows easy one tool installation
- Endures both high (+300°F) and low (-40°F) temperatures
- Dampens vibration and noise
- Eliminates galvanic metal to metal contact
- Resists most industrial oils and solvents
- Reduces thermal loss and gain
- Helps secure tubing firmly to channel (strut)
- Dielectric strength of 400 volts/mil
- Includes cushion, clamp, screw and nut
- Standard finishes: YZN, SS4



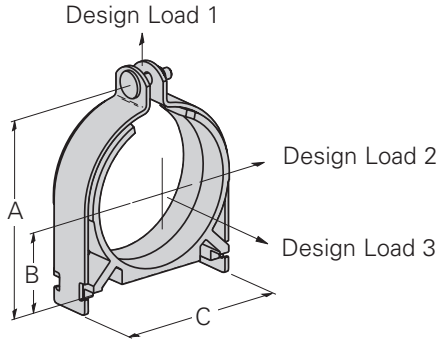
Catalog Number	Tubing O.D. Size In.	mm	Copper Tubing Size In.	mm	A In.	mm	B In.	mm	C In.	mm	Wt./C Lbs.	kg
BVT025	1/4"	(6.3)	1/8"	(3)	1.22	(30.9)	0.19	(4.8)	0.49	(12.4)	11	(5.0)
BVT037	3/8"	(9.5)	1/4"	(6)	1.36	(34.5)	0.25	(6.3)	0.61	(15.5)	12	(5.4)
BVT050	1/2"	(12.7)	3/8"	(10)	1.49	(37.8)	0.31	(7.8)	0.74	(18.8)	14	(6.3)
BVT062	5/8"	(15.9)	1/2"	(15)	1.62	(41.1)	0.38	(9.6)	0.86	(21.8)	15	(6.8)
BVT075	3/4"	(19.0)	5/8"	(17)	1.87	(47.4)	0.50	(12.7)	1.15	(29.2)	19	(8.6)
BVT087	7/8"	(22.2)	3/4"	(20)	2.00	(50.8)	0.56	(14.2)	1.27	(32.2)	21	(9.5)
BVT100	1"	(25.4)	–	–	2.25	(57.1)	0.69	(17.5)	1.52	(38.6)	22	(10.0)
BVT112	1 1/8"	(28.6)	1"	(25)	2.25	(57.1)	0.69	(17.5)	1.52	(38.6)	26	(11.8)
BVT125	1 1/4"	(31.7)	–	–	2.51	(63.7)	0.81	(20.6)	1.78	(45.2)	36	(16.3)
BVT137	1 3/8"	(34.9)	1 1/4"	(32)	2.51	(63.7)	0.81	(20.6)	1.78	(45.2)	38	(17.2)
BVT150	1 1/2"	(38.1)	–	–	2.74	(69.6)	0.88	(22.4)	1.96	(49.8)	35	(15.9)
BVT162	1 5/8"	(41.3)	1 1/2"	(40)	3.00	(76.2)	1.00	(25.4)	2.20	(55.9)	40	(18.1)
BVT175	1 3/4"	(44.4)	–	–	3.13	(79.5)	1.06	(26.9)	2.33	(59.1)	44	(19.9)
BVT187	1 7/8"	(47.6)	–	–	3.28	(83.3)	1.13	(28.7)	2.46	(62.5)	40	(18.1)
BVT200	2"	(50.8)	–	–	3.52	(89.4)	1.25	(31.7)	2.70	(68.6)	55	(25.0)
BVT212	2 1/8"	(54.0)	2"	(50)	3.52	(89.4)	1.25	(31.7)	2.70	(68.6)	55	(25.0)
BVT225	2 1/4"	(57.1)	–	–	3.64	(92.4)	1.31	(33.2)	2.83	(71.8)	54	(24.5)
BVT250	2 1/2"	(63.5)	–	–	3.91	(99.3)	1.43	(36.3)	3.11	(79.0)	56	(25.4)
BVT262	2 5/8"	(66.6)	2 1/2"	(65)	4.02	(102.1)	1.50	(38.1)	3.20	(81.3)	55	(25.0)
BVT300	3"	(76.2)	–	–	4.42	(112.2)	1.68	(42.6)	3.61	(91.6)	67	(30.4)
BVT312	3 1/8"	(79.4)	3"	(80)	4.53	(115.0)	1.75	(44.4)	3.70	(93.9)	64	(29.0)
BVT362	3 5/8"	(92.1)	3 1/2"	(90)	5.05	(128.2)	2.00	(50.8)	4.23	(107.4)	76	(34.5)
BVT412	4 1/8"	(104.8)	4"	(100)	5.55	(140.9)	2.25	(57.1)	4.73	(120.1)	93	(42.2)
BVT612	6 1/8"	(155.5)	6"	(150)	7.62	(193.5)	3.25	(82.5)	6.74	(171.1)	136	(61.6)

Catalog Number	Design Load 1 Lbs.	kN	Design Load 2 Lbs.	kN	Design Load 3 Lbs.	kN
BVT025	400	(1.78)	50	(0.22)	50	(0.22)
BVT037	400	(1.78)	50	(0.22)	50	(0.22)
BVT050	400	(1.78)	50	(0.22)	50	(0.22)
BVT062	400	(1.78)	50	(0.22)	50	(0.22)
BVT075	600	(2.67)	75	(0.33)	75	(0.33)
BVT087	600	(2.67)	75	(0.33)	75	(0.33)
BVT100	600	(2.67)	75	(0.33)	75	(0.33)
BVT112	600	(2.67)	75	(0.33)	75	(0.33)
BVT125	600	(2.67)	75	(0.33)	75	(0.33)
BVT137	600	(2.67)	75	(0.33)	75	(0.33)
BVT150	600	(2.67)	75	(0.33)	75	(0.33)
BVT162	800	(3.56)	125	(0.56)	125	(0.56)
BVT175	800	(3.56)	125	(0.56)	125	(0.56)
BVT187	800	(3.56)	125	(0.56)	125	(0.56)
BVT200	800	(3.56)	125	(0.56)	125	(0.56)
BVT212	800	(3.56)	125	(0.56)	125	(0.56)
BVT225	800	(3.56)	125	(0.56)	125	(0.56)
BVT250	800	(3.56)	125	(0.56)	125	(0.56)
BVT262	800	(3.56)	125	(0.56)	125	(0.56)
BVT300	800	(3.56)	125	(0.56)	125	(0.56)
BVT312	800	(3.56)	125	(0.56)	125	(0.56)
BVT362	1000	(4.45)	200	(0.89)	150	(0.67)
BVT412	1000	(4.45)	200	(0.89)	150	(0.67)
BVT612	1000	(4.45)	200	(0.89)	150	(0.67)

Reference page 168 for general fitting and standard finish specifications.

BVP Series
VIBRA-CLAMP™ - Iron Pipe & Rigid Conduit

- Safety Factor of 3
- Accesses pipe sizes 1/4" (6) to 6" (150)
- Allows easy one tool installation
- Endures both high (+300°F) and low (-40°F) temperatures
- Dampens vibration and noise
- Eliminates galvanic metal to metal contact
- Resists most industrial oils and solvents
- Reduces thermal loss and gain
- Helps secure pipe firmly to channel (strut)
- Dielectric strength of 400 volts/mil
- Includes cushion, clamp, screw and nut
- Standard finishes: YZN, SS4



Catalog Number	Nominal Pipe Size In.	mm	Steel O.D. Size In.	mm	A In.	mm	B In.	mm	C In.	mm	Wt./C Lbs.	kg
BVP025	1/4"	(6.3)	0.540	(13.7)	1.61	(39.9)	0.37	(9.4)	0.87	(22.1)	15	(6.8)
BVP037	3/8"	(9.5)	0.675	(17.1)	1.86	(47.2)	0.50	(12.7)	1.15	(29.2)	18	(8.2)
BVP050	1/2"	(12.7)	0.875	(22.2)	1.99	(50.5)	0.56	(14.2)	1.27	(32.3)	20	(9.1)
BVP075	3/4"	(19.0)	1.050	(26.7)	2.25	(57.1)	0.69	(17.5)	1.52	(38.6)	21	(9.5)
BVP100	1"	(25.4)	1.312	(33.3)	2.51	(63.8)	0.81	(20.6)	1.77	(45.0)	20	(9.1)
BVP125	1 1/4"	(31.7)	1.660	(42.2)	3.00	(76.2)	1.00	(25.4)	2.21	(56.1)	36	(16.3)
BVP150	1 1/2"	(38.1)	1.900	(48.3)	3.21	(83.1)	1.12	(28.4)	2.41	(62.3)	40	(18.1)
BVP200	2"	(50.8)	2.375	(60.3)	3.77	(95.8)	1.37	(34.8)	2.96	(75.2)	45	(20.4)
BVP250	2 1/2"	(63.5)	2.875	(73.0)	4.28	(108.7)	1.62	(41.1)	3.46	(87.9)	54	(24.5)
BVP300	3"	(76.2)	3.500	(88.9)	5.05	(128.3)	2.00	(50.8)	4.24	(107.7)	81	(36.7)
BVP350	3 1/2"	(88.9)	4.000	(101.6)	5.55	(140.9)	2.25	(57.1)	4.74	(120.3)	87	(39.4)
BVP400	4"	(101.6)	4.500	(114.3)	6.05	(153.7)	2.50	(63.5)	5.24	(133.1)	109	(49.4)
BVP500	5"	(127.0)	5.563	(141.3)	6.84	(173.7)	3.00	(76.2)	6.24	(158.4)	136	(61.6)
BVP600	6"	(152.4)	6.625	(168.3)	8.24	(209.3)	3.56	(90.4)	7.36	(186.9)	163	(73.8)

Catalog Number	Design Load 1 Lbs.	kN	Design Load 2 Lbs.	kN	Design Load 3 Lbs.	kN
BVP025	400	(1.78)	50	(0.22)	50	(0.22)
BVP037	600	(2.67)	75	(0.33)	75	(0.33)
BVP050	600	(2.67)	75	(0.33)	75	(0.33)
BVP075	600	(2.67)	75	(0.33)	75	(0.33)
BVP100	600	(2.67)	75	(0.33)	75	(0.33)
BVP125	800	(3.56)	125	(0.56)	125	(0.56)
BVP150	800	(3.56)	125	(0.56)	125	(0.56)
BVP200	800	(3.56)	125	(0.56)	125	(0.56)
BVP250	800	(3.56)	125	(0.56)	125	(0.56)
BVP300	1000	(4.45)	200	(0.89)	150	(0.67)
BVP350	1000	(4.45)	200	(0.89)	150	(0.67)
BVP400	1000	(4.45)	200	(0.89)	150	(0.67)
BVP500	1000	(4.45)	200	(0.89)	150	(0.67)
BVP600	1000	(4.45)	200	(0.89)	150	(0.67)

Reference page 168 for general fitting and standard finish specifications.

IPH Series
Inserted - Inserts with Clamps

- Engineered load-bearing inserts prevents insulation compression
- Innovative insulated pipe support
- Desirable "Foam-to-Foam" bond
- Service temperature range -58°F (-50°C) to +220°F (+105°C)



Insert Only



Assembly
Insert & Clamp

3/4" Wall Insulation Thickness

Assembly Part No.	Insert Only Part No.	Pipe/Copper/OD Size	Hanger Size*
IPH03834	IPH03834WO	3/8" O.D.	2"
IPH01234	IPH01234WO	1/2" O.D.	2"
IPH05834	IPH05834WO	5/8" O.D.	2"
IPH07834	IPH07834WO	3/4" O.D. & 7/8" O.D.	2 1/2"
IPH11834	IPH11834WO	3/4" IPS & 1 1/8" O.D.	2 1/2"
IPH13834	IPH13834WO	1 3/8" O.D.	3"
IPH15834	IPH15834WO	1 5/8" O.D.	3 1/2"
IPH11034	IPH11034WO	1 1/2" IPS & 1 7/8" O.D.	3 1/2"
IPH21834	IPH21834WO	2 1/8" O.D.	4"
IPH25834	IPH25834WO	2 5/8" O.D.	5"
IPH31834	IPH31834WO	3 1/8" O.D.	5"
IPH35834	IPH35834WO	3 5/8" O.D.	6"
IPH41834	IPH41834WO	4 1/8" O.D.	6"
IPH40034	IPH40034WO	4" IPS	6"
IPH50034	IPH50034WO	5" IPS	8"
IPH60034	IPH60034WO	6" IPS	10"
IPH80034	IPH80034WO	8" IPS	12"

* Recommended pipe hanger size for insulation thickness shown. (Order hanger separately)

1/2" Wall Insulation Thickness

Assembly Part No.	Insert Only Part No.	Pipe/Copper/OD Size	Hanger Size*
IPH03812	IPH03812WO	3/8" O.D.	1 1/4"
IPH01212	IPH01212WO	1/2" O.D.	1 1/4"
IPH05812	IPH05812WO	5/8" O.D.	1 1/2"
IPH07812	IPH07812WO	3/4" O.D. & 7/8" O.D.	2"
IPH11812	IPH11812WO	3/4" IPS & 1 1/8" O.D.	2"
IPH13812	IPH13812WO	1 3/8" O.D.	2 1/2"
IPH15812	IPH15812WO	1 5/8" O.D.	2 1/2"
IPH11012	IPH11012WO	1 1/2" IPS & 1 7/8" O.D.	3"
IPH21812	IPH21812WO	2 1/8" O.D.	3"
IPH25812	IPH25812WO	2 5/8" O.D.	3 1/2"
IPH31812	IPH31812WO	3 1/8" O.D.	4"
IPH35812	IPH35812WO	3 5/8" O.D.	5"
IPH41812	IPH41812WO	4 1/8" O.D.	6"
IPH40012	IPH40012WO	4" IPS	6"
IPH50012	IPH50012WO	5" IPS	8"
IPH60012	IPH60012WO	6" IPS	8"

* Recommended pipe hanger size for insulation thickness shown. (Order hanger separately)

1" Wall Insulation Thickness

Assembly Part No.	Insert Only Part No.	Pipe/Copper/OD Size	Hanger Size*
IPH05810	IPH05810WO	5/8" O.D.	2 1/2"
IPH07810	IPH07810WO	3/4" O.D. & 7/8" O.D.	3"
IPH11810	IPH11810WO	3/4" IPS & 1 1/8" O.D.	3"
IPH13810	IPH13810WO	1 3/8" O.D.	3 1/2"
IPH15810	IPH15810WO	1 5/8" O.D.	3 1/2"
IPH11010	IPH11010WO	1 1/2" IPS & 1 7/8" O.D.	4"
IPH21810	IPH21810WO	2 1/8" O.D.	4"
IPH25810	IPH25810WO	2 5/8" O.D.	5"
IPH31810	IPH31810WO	3 1/8" O.D.	5"
IPH35810	IPH35810WO	3 5/8" O.D.	6"
IPH41810	IPH41810WO	4 1/8" O.D.	6"
IPH40010	IPH40010WO	4" IPS	8"
IPH50010	IPH50010WO	5" IPS	8"
IPH60010	IPH60010WO	6" IPS	10"
IPH80010	IPH80010WO	8" IPS	12"

* Recommended pipe hanger size for insulation thickness shown. (Order hanger separately)

IPH18230
ARMAFLEX®† Insulation Tape

- 30 ft. (9.14 M) roll

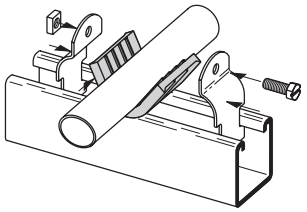


†Armaflex® is a registared trademark of Armacell.

Reference page 168 for general fitting and standard finish specifications.

B1999 VIBRA-CUSHION

- Packaged 20 Ft. (6.09 m) per carton
- Ideal isolation material
- Inhibits galvanic corrosion
- Dampens sound and vibrations
- Service Temperature Range -75°F (-60°C) to +375°F (+199°C)
- Wt./Carton 3.8 Lbs. (1.7 kg)

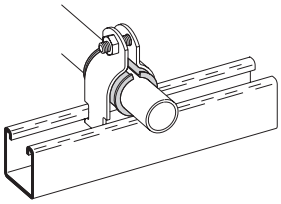


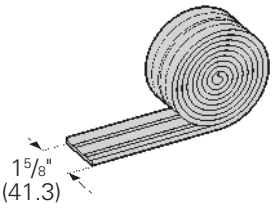
Features

Vibra-Cushion™ is designed for use with refrigeration lines, HVAC, copper tubing, glass pipe and hydraulic lines. It provides an energy-absorption barrier between the lines and the mounting material and remains flexible thru its entire service range of -75°F (-60°C) to +375°F (+199°C).

This elastomer allows for expansion and contraction within the mounting system and prevents galvanic reaction between dissimilar metals.







For Rigid Conduit or Iron Pipe

Nominal Size In.	mm	Length* In.	mm	Use Clamp No.
3/8"	(10)	2 1/8"	(54.0)	B2002
1/2"	(15)	2 5/8"	(66.7)	B2009
3/4"	(20)	3 1/4"	(82.5)	B2031
1"	(25)	4 1/8"	(104.8)	B2004
1 1/4"	(32)	5 3/16"	(131.8)	B2012
1 1/2"	(40)	5 15/16"	(150.8)	B2038
2"	(50)	7 1/2"	(190.5)	B2042
2 1/2"	(65)	9"	(228.6)	B2046
3"	(80)	11"	(279.4)	B2051
3 1/2"	(90)	12 1/2"	(317.5)	B2055
4"	(100)	14 1/2"	(368.3)	B2059
5"	(125)	17 7/16"	(442.9)	B2067
6"	(150)	20 3/4"	(527.0)	B2116

* Length of Vibra-Cushion

For Thinwall (EMT) Conduit

Nominal Size In.	mm	Length* In.	mm	Use Clamp No.
3/8"	(10)	1 13/16"	(46.0)	B2027
1/2"	(15)	2 13/16"	(58.7)	B2002
3/4"	(20)	2 7/8"	(73.0)	B2003
1"	(25)	3 5/8"	(92.1)	B2032
1 1/4"	(32)	4 3/8"	(120.6)	B2036
1 1/2"	(40)	5 7/16"	(138.1)	B2012
2"	(50)	6 7/8"	(174.6)	B2013

* Length of Vibra-Cushion

For Copper Tubing Type L & K

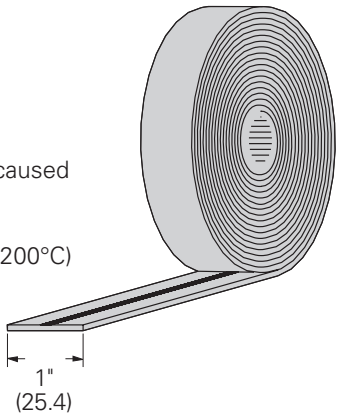
Nominal Size In.	mm	Length* In.	mm	Use Clamp No.
1/4"	(6)	1 3/16"	(30.2)	B2026
3/8"	(10)	1 9/16"	(39.7)	B2027
1/2"	(15)	1 7/8"	(47.6)	B2008
5/8"	(17)	2 5/16"	(58.7)	B2009
3/4"	(20)	2 3/4"	(69.8)	B2030
1"	(25)	3 1/2"	(88.9)	B2010
1 1/4"	(32)	4 5/16"	(109.5)	B2011
1 1/2"	(40)	5 1/8"	(130.2)	B2012
2"	(50)	6 11/16"	(169.9)	B2013
2 1/2"	(65)	8 1/4"	(209.5)	B2014
3"	(80)	9 13/16"	(249.2)	B2048
3 1/2"	(90)	11 3/8"	(288.9)	B2052
4"	(100)	12 15/16"	(328.6)	B2056
5"	(125)	16 1/8"	(409.6)	B2064
6"	(150)	19 1/4"	(488.9)	B2112
8"	(200)	25 1/2"	(647.7)	B2128

* Length of Vibra-Cushion

ISO Pipe Isolator

- Non-adhesive rubber tape
- Fuses to itself
- Water resistant
- Ideal Isolation material
- Prevents galvanic reaction caused by dissimilar metal contact
- Temperature Range -140°F (-60°C) to +395°F (+200°C)

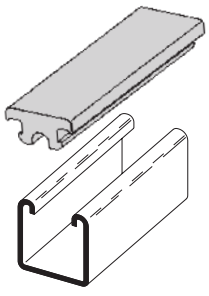




Part No.	Thickness In.	mm	Ft./Roll Ft.	m
ISO	.020	(0.5)	36	(11)

BVS Type - Vibra Strip™ for 1 5/8" (41.3) wide B-Line channel

- Fits securely in 1 5/8" wide channel
- Temperature range: -20°F to 212°F
- Ideal isolation & vibration dampening qualities
- 45 durometer hardness
- Material: Neoprene



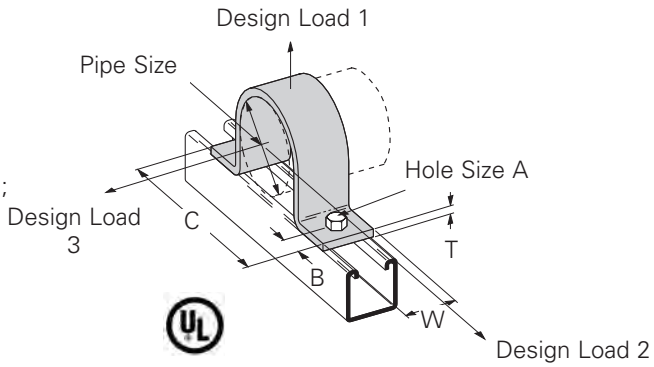


Part No.	Max. Load Lbs. per Lineal In. Lbs.	kg/25.4 mm	Length In.	mm	Std. Pkg.	Wt. Each Lbs.	kg
BVS-12	40	(18.1)	12"	(304.8)	25	.46	(.21)
BVS-120	40	(18.1)	120"	(3048.0)	25	4.60	(2.08)

Reference page 168 for general fitting and standard finish specifications.

B2400 Series
Standard Pipe Clamp

- Safety Factor of 5
- B2400-3/4 thru B2400-8 are UL listed
- Order hardware separately
- Other sizes available upon request
- Material: Sizes - 1/2" - 1 1/2", ASTM A1011 33,000 PSI min. yield; 2" - 12", ASTM A1018 33,000 PSI min. yield; 14"-Larger, ASTM A36
- Standard finish: ZN
- Ductile iron sizes available
- Meets requirements of MSS SP-58 & SP-69 Type 26



Part No.	Pipe Size In.	Pipe Size mm	A In.	A mm	B In.	B mm	C In.	C mm	T In.	T mm	W In.	W mm
B2400-1/2	1/2"	(15)	5/16"	(7.9)	7/16"	(11.1)	2 13/16"	(71.4)	10 Ga.	(3.4)	1 5/8"	(41.3)
B2400-3/4	3/4"	(20)	5/16"	(7.9)	7/16"	(11.1)	3"	(76.2)	10 Ga.	(3.4)	1 5/8"	(41.3)
B2400-1	1"	(25)	5/16"	(7.9)	7/16"	(11.1)	3 17/32"	(89.7)	10 Ga.	(3.4)	1 5/8"	(41.3)
B2400-1 1/4	1 1/4"	(32)	5/16"	(7.9)	7/16"	(11.1)	33/4"	(95.2)	10 Ga.	(3.4)	1 5/8"	(41.3)
B2400-1 1/2	1 1/2"	(40)	5/16"	(7.9)	7/16"	(11.1)	4 1/16"	(103.2)	10 Ga.	(3.4)	1 5/8"	(41.3)
B2400-2	2"	(50)	7/16"	(11.1)	11/16"	(17.4)	5 21/32"	(143.6)	1/4"	(6.3)	1 5/8"	(41.3)
B2400-2 1/2	2 1/2"	(65)	7/16"	(11.1)	11/16"	(17.4)	6 5/32"	(156.3)	1/4"	(6.3)	1 5/8"	(41.3)
B2400-3	3"	(80)	7/16"	(11.1)	11/16"	(17.4)	6 25/32"	(172.2)	1/4"	(6.3)	1 5/8"	(41.3)
B2400-3 1/2	3 1/2"	(90)	7/16"	(11.1)	11/16"	(17.4)	7 9/32"	(184.9)	1/4"	(6.3)	1 5/8"	(41.3)
B2400-4	4"	(100)	9/16"	(14.3)	11/16"	(17.4)	7 25/32"	(197.6)	1/4"	(6.3)	1 5/8"	(41.3)
B2400-5	5"	(125)	9/16"	(14.3)	11/16"	(17.4)	8 7/8"	(225.4)	1/4"	(6.3)	1 5/8"	(41.3)
B2400-6	6"	(150)	9/16"	(14.3)	11/16"	(17.4)	9 15/16"	(252.4)	1/4"	(6.3)	1 5/8"	(41.3)
B2400-8	8"	(200)	9/16"	(14.3)	11/16"	(17.4)	11 31/32"	(304.0)	1/4"	(6.3)	1 5/8"	(41.3)
B2400-10	10"	(250)	9/16"	(14.3)	11/16"	(17.4)	14"	(355.6)	1/4"	(6.3)	1 5/8"	(41.3)
B2400-12	12"	(300)	9/16"	(14.3)	11/16"	(17.4)	16"	(406.4)	1/4"	(6.3)	1 5/8"	(41.3)
B2400-14	14"	(350)	15/16"	(23.8)	1 1/2"	(38.1)	20 3/4"	(527.0)	3/8"	(9.5)	1 3/4"	(44.4)
B2400-16	16"	(400)	15/16"	(23.8)	1 1/2"	(38.1)	22 3/4"	(577.8)	3/8"	(9.5)	1 3/4"	(44.4)
B2400-18	18"	(460)	15/16"	(23.8)	1 3/4"	(44.4)	27"	(685.8)	1/2"	(12.7)	1 3/4"	(44.4)
B2400-20	20"	(510)	15/16"	(23.8)	1 3/4"	(44.4)	29"	(736.6)	1/2"	(12.7)	1 3/4"	(44.4)
B2400-24	24"	(610)	15/16"	(23.8)	1 3/4"	(44.4)	33"	(838.2)	1/2"	(12.7)	1 3/4"	(44.4)

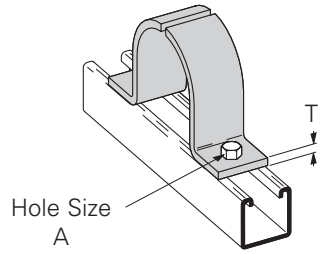
Part No.	Design Load 1 Lbs.	Design Load 1 kN	Design Load 2 Lbs.	Design Load 2 kN	Design Load 3 Lbs.	Design Load 3 kN	Wt./C Lbs.	Wt./C kg
B2400-1/2	600	(2.67)	150	(.67)	105	(.47)	23	(10.4)
B2400-3/4	600	(2.67)	150	(.67)	105	(.47)	26	(11.8)
B2400-1	600	(2.67)	150	(.67)	120	(.53)	31	(14.0)
B2400-1 1/4	600	(2.67)	150	(.67)	120	(.53)	36	(16.3)
B2400-1 1/2	600	(2.67)	150	(.67)	120	(.53)	39	(17.7)
B2400-2	1200	(5.34)	480	(2.14)	180	(.80)	93	(42.2)
B2400-2 1/2	1200	(5.34)	480	(2.14)	180	(.80)	106	(48.1)
B2400-3	1200	(5.34)	480	(2.14)	300	(1.33)	132	(59.9)
B2400-3 1/2	1200	(5.34)	480	(2.14)	300	(1.33)	151	(68.5)
B2400-4	1500	(6.67)	600	(2.67)	450	(2.00)	160	(72.6)
B2400-5	1500	(6.67)	600	(2.67)	450	(2.00)	192	(87.1)
B2400-6	1500	(6.67)	600	(2.67)	450	(2.00)	219	(99.3)
B2400-8	2000	(8.90)	800	(3.56)	600	(2.67)	297	(134.7)
B2400-10	2000	(8.90)	800	(3.56)	600	(2.67)	465	(210.9)
B2400-12	2000	(8.90)	800	(3.56)	600	(2.67)	560	(254.0)
B2400-14	2000	(8.90)	800	(3.56)	600	(2.67)	761	(345.2)
B2400-16	2000	(8.90)	800	(3.56)	600	(2.67)	861	(390.5)
B2400-18	2000	(8.90)	800	(3.56)	600	(2.67)	1297	(588.3)
B2400-20	2000	(8.90)	800	(3.56)	600	(2.67)	1426	(646.8)
B2400-24	2000	(8.90)	800	(3.56)	600	(2.67)	1682	(762.9)

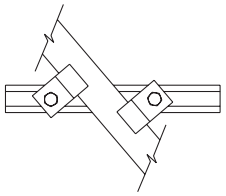
Reference page 168 for general fitting and standard finish specifications.

B437 Series Two Piece Pipe Clamp

- Clamp halves can turn allowing pipe to be fastened to channel at any direction
- Order hardware separately
- Standard finish: ZN

Part No.	Pipe Size In.	Pipe Size mm	A In.	A mm	T In.	T mm	Wt./C Lbs.	Wt./C kg
B437-1/2	1/2"	(15)	5/16"	(7.9)	10 Ga.	(3.4)	22	(10.0)
B437-3/4	3/4"	(20)	5/16"	(7.9)	10 Ga.	(3.4)	26	(11.8)
B437-1	1"	(25)	5/16"	(7.9)	10 Ga.	(3.4)	30	(13.6)
B437-1 1/4	1 1/4"	(32)	5/16"	(7.9)	10 Ga.	(3.4)	35	(15.9)
B437-1 1/2	1 1/2"	(40)	5/16"	(7.9)	10 Ga.	(3.4)	38	(17.2)
B437-2	2"	(50)	7/16"	(11.1)	1/4"	(6.3)	91	(41.3)
B437-2 1/2	2 1/2"	(65)	7/16"	(11.1)	1/4"	(6.3)	104	(47.2)
B437-3	3"	(80)	7/16"	(11.1)	1/4"	(6.3)	130	(58.9)
B437-3 1/2	3 1/2"	(90)	7/16"	(11.1)	1/4"	(6.3)	149	(67.6)
B437-4	4"	(100)	9/16"	(11.1)	1/4"	(6.3)	158	(71.6)
B437-5	5"	(125)	9/16"	(11.1)	1/4"	(6.3)	190	(86.2)
B437-6	6"	(150)	9/16"	(11.1)	1/4"	(6.3)	217	(98.4)
B437-8	8"	(200)	9/16"	(11.1)	1/4"	(6.3)	295	(133.8)

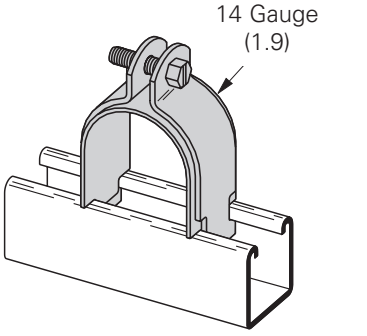




B2417 Strut Mounted Pipe Guide

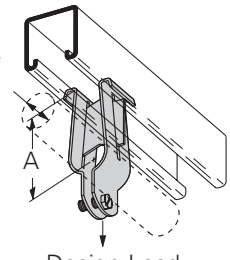
- Copper tubing sizes available - B2417CT Series
- Standard finish: ZN

Part No.	Pipe Size In.	Pipe Size mm	Minimum Radial Clearance In.	Minimum Radial Clearance mm	Includes Clamp No.	Wt./C Lbs.	Wt./C kg
B2417-1/2	1/2"	(15)	1/16"	(1.6)	B2009	22	(10.0)
B2417-3/4	3/4"	(20)	1/16"	(1.6)	B2010	25	(11.3)
B2417-1	1"	(25)	3/32"	(2.3)	B2034	30	(13.6)
B2417-1 1/4	1 1/4"	(32)	3/32"	(2.3)	B2037	47	(21.8)
B2417-1 1/2	1 1/2"	(40)	3/32"	(2.3)	B2039	51	(23.1)
B2417-2	2"	(50)	1/8"	(3.2)	B2043	62	(28.1)
B2417-2 1/2	2 1/2"	(65)	1/8"	(3.2)	B2047	69	(31.3)
B2417-3	3"	(80)	5/32"	(3.9)	B2016	108	(49.0)
B2417-3 1/2	3 1/2"	(90)	5/32"	(3.9)	B2017	118	(53.5)
B2417-4	4"	(100)	5/32"	(3.9)	B2018	128	(58.0)



B2070 thru B2080 Parallel Pipe Clamp

- Safety Factor of 2
- Designed to support pipe or rigid conduit
- Includes:
  1 pr. pipe clamps
  1 pc. stand off plate
  1 pc. hlotted hex head machine screws
  1 pc. Square Nut
- Standard finish: ZN

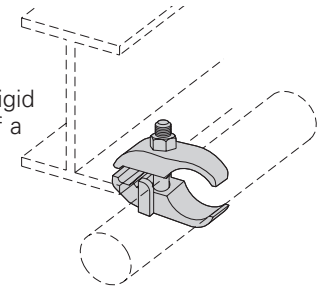


A dimension, from bottom of channel to center of pipe.

Part No.	Pipe Size In.	Pipe Size mm	A In.	A mm	Material Thickness In.	Material Thickness mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B2070	3/8"	(10)	1 11/16"	(42.9)	16 Ga.	(1.5)	300	(1.33)	24	(10.9)
B2071	1/2"	(15)	1 3/4"	(44.4)	16 Ga.	(1.5)	300	(1.33)	26	(11.8)
B2072	3/4"	(20)	1 7/8"	(47.6)	14 Ga.	(1.9)	300	(1.33)	30	(13.6)
B2073	1"	(25)	2"	(50.8)	14 Ga.	(1.9)	400	(1.78)	33	(14.9)
B2074	1 1/4"	(32)	2 3/16"	(55.6)	14 Ga.	(1.9)	400	(1.78)	36	(16.3)
B2075	1 1/2"	(40)	2 5/16"	(58.7)	12 Ga.	(2.6)	500	(2.22)	50	(22.7)
B2076	2"	(50)	2 9/16"	(65.1)	12 Ga.	(2.6)	500	(2.22)	55	(24.9)
B2077	2 1/2"	(65)	2 7/8"	(73.0)	12 Ga.	(2.6)	500	(2.22)	60	(27.2)
B2078	3"	(80)	3 3/16"	(80.9)	12 Ga.	(2.6)	500	(2.22)	66	(29.9)
B2079	3 1/2"	(90)	3 7/16"	(87.3)	11 Ga.	(3.0)	500	(2.22)	85	(38.5)
B2080	4"	(100)	3 5/8"	(92.1)	11 Ga.	(3.0)	500	(2.22)	95	(43.1)

Reference page 168 for general fitting and standard finish specifications.

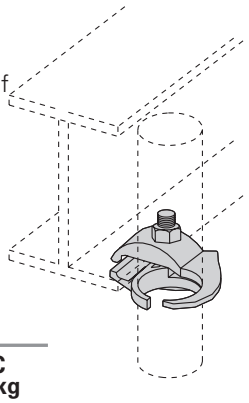
B670 Series
Parallel Pipe Clamp



- Designed to support pipe or rigid conduit parallel to the edge of a beam or angle iron
- Hardware included
- Material: Malleable iron
- Standard finish: HDG

Part Number	Pipe/Conduit Size In.	mm	Wt./C Lbs.	kg
B670-3/8	3/8"	(10)	32	(14.5)
B670-1/2	1/2"	(15)	58	(26.3)
B670-3/4	3/4"	(20)	64	(29.0)
B670-1	1"	(25)	70	(31.7)
B670-1 1/4	1 1/4"	(32)	77	(34.9)
B670-1 1/2	1 1/2"	(40)	93	(42.2)
B670-2	2"	(50)	105	(47.6)
B670-2 1/2	2 1/2"	(65)	143	(64.8)
B670-3	3"	(80)	164	(74.4)
B670-3 1/2	3 1/2"	(90)	190	(86.2)
B670-4	4"	(100)	205	(93.0)

B671 Series
Edge Pipe Clamp



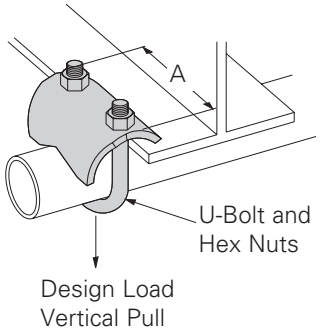
- Designed to support pipe or rigid conduit perpendicular to the edge of a beam or angle iron
- Hardware included
- Material: Malleable iron
- Standard finish: HDG

Part Number	Pipe/Conduit Size In.	mm	Wt./C Lbs.	kg
B671-1/2	1/2"	(15)	67	(30.4)
B671-3/4	3/4"	(20)	71	(32.2)
B671-1	1"	(25)	85	(38.5)
B671-1 1/4	1 1/4"	(32)	91	(41.3)
B671-1 1/2	1 1/2"	(40)	115	(52.1)
B671-2	2"	(50)	135	(61.2)
B671-2 1/2	2 1/2"	(65)	183	(83.0)
B671-3	3"	(80)	230	(104.3)

B422 Series Right Angle Clamp

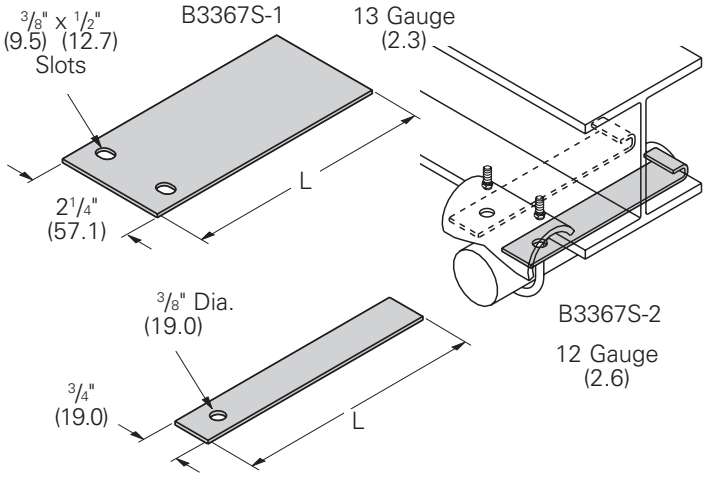
- Safety Factor of 5
- Material: 7 gauge (4.5)
- Standard finishes: ZN, SS4

Part No.	Conduit Size In.	mm	A In.	mm	Design Load Vertical Pull Lbs.	kN	Wt./C Lbs.	kg
B422-1/2	1/2"	(15)	2 3/8"	(60.3)	250	(1.11)	38	(17.2)
B422-3/4	3/4"	(20)	2 3/8"	(60.3)	300	(1.33)	39	(17.7)
B422-1	1"	(25)	2 7/8"	(73.0)	400	(1.78)	48	(21.8)
B422-1 1/4	1 1/4"	(32)	2 7/8"	(73.0)	400	(1.78)	50	(22.7)
B422-1 1/2	1 1/2"	(40)	3 1/4"	(82.5)	500	(2.22)	59	(26.7)
B422-2	2	(50)	3 11/16"	(93.7)	600	(2.67)	75	(34.0)
B422-2 1/2	2 1/2"	(65)	4 1/4"	(107.9)	700	(3.11)	98	(44.4)
B422-3	3"	(80)	4 7/8"	(123.8)	800	(3.56)	111	(50.3)
B422-3 1/2	3 1/2"	(90)	5 7/16"	(138.1)	900	(4.00)	123	(55.8)
B422-4	4"	(100)	6"	(152.4)	1000	(4.45)	135	(61.2)



B3367S
Retaining Strap

- Available in 'L' lengths of 6" (152.4), 8" (203.2), 9" (228.6), 10" (254,0), 12" (304.8), 14" (355.6), 16" (406.4), 18" (457.2)
- Material: Steel
- Standard finishes: ZN, PLN



Part No.	For Use With	Wt./C** Lbs.	kg
B3367S-1-L	B422-1/2 & 3/4	33.4	(5.8)
B3367S-2-L	B422-1, 1 1/4 & 1 1/2	12.8	(15.1)

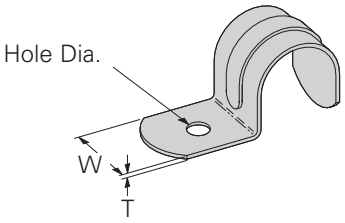
** Wt./C based on 6" (152.4) length. For each additional inch in strap length add the following to the Wt./C.
For B3367S-1 add 5.7 Lbs (2.6 kg)
For B3367S-2 add 2.2 Lbs (1.0 kg)

Note: Use Fig. 69 (Old B3367-3/8 retaining strap, page 116) for B422-2 thru 4

Reference page 168 for general fitting and standard finish specifications.

B2301 Series
One Hole EMT Strap

- Standard finish: ZN

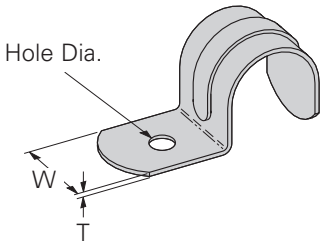


Part No.	Conduit Size In.	Conduit Size mm	T In.	T mm	W In.	W mm	Hole Dia. In.	Hole Dia. mm	Wt./C Lbs.	Wt./C kg
B2301-1/2	1/2"	(15)	.050	(1.3)	3/4"	(19.0)	9/32"	(7.1)	2.4	(1.1)
B2301-3/4	3/4"	(20)	.050	(1.3)	7/8"	(22.2)	9/32"	(7.1)	4.2	(1.9)
B2301-1	1"	(25)	.050	(1.3)	1"	(25.4)	9/32"	(7.1)	8.3	(3.7)
B2301-1 1/4	1 1/4"	(32)	.065	(1.6)	1 1/4"	(31.7)	9/32"	(7.1)	11.0	(5.0)
B2301-1 1/2	1 1/2"	(40)	.090	(2.3)	1"	(25.4)	11/32"	(8.7)	14.8	(6.7)
B2301-2	2"	(50)	.090	(2.3)	1 1/4"	(31.7)	13/32"	(10.3)	21.6	(9.8)

B2302 Series
One Hole Rigid Conduit/Pipe Strap

- Standard finish: ZN

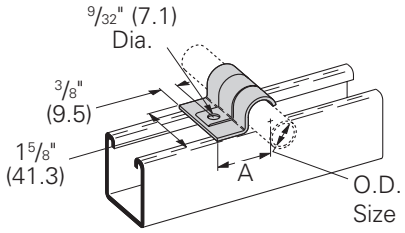
Part No.	Conduit/Pipe Size In.	Conduit/Pipe Size mm	T In.	T mm	W In.	W mm	Hole Dia. In.	Hole Dia. mm	Wt./C Lbs.	Wt./C kg
B2302-1/4	1/4"	(6)	.045	(1.1)	5/8"	(15.9)	13/64"	(5.1)	1.4	(.6)
B2302-3/8	3/8"	(10)	.050	(1.3)	3/4"	(19.0)	9/32"	(7.1)	2.4	(1.1)
B2302-1/2	1/2"	(15)	.050	(1.3)	7/8"	(22.2)	9/32"	(7.1)	3.3	(1.5)
B2302-3/4	3/4"	(20)	.050	(1.3)	7/8"	(22.2)	9/32"	(7.1)	3.8	(1.7)
B2302-1	1"	(25)	.065	(1.6)	1"	(25.4)	9/32"	(7.1)	7.2	(3.2)
B2302-1 1/4	1 1/4"	(32)	.065	(1.6)	1 1/4"	(31.7)	21/64"	(8.3)	11.0	(5.0)
B2302-1 1/2	1 1/2"	(40)	11 Ga.	(3.0)	1"	(25.4)	.380	(9.6)	19.2	(8.7)
B2302-2	2"	(50)	11 Ga.	(3.0)	1 1/4"	(31.7)	.389	(9.9)	28.8	(13.0)
B2302-2 1/2	2 1/2"	(65)	7 Ga.	(4.5)	1 1/4"	(31.7)	.665	(16.9)	55.2	(25.0)
B2302-3	3"	(80)	7 Ga.	(4.5)	1 1/4"	(31.7)	.650	(16.5)	68.0	(30.8)
B2302-3 1/2	3 1/2"	(90)	1/4"	(6.3)	1 1/4"	(31.7)	.622	(15.8)	96.0	(43.5)
B2302-4	4"	(100)	1/4"	(6.3)	1 1/4"	(31.7)	.630	(16.0)	108.0	(49.0)



B2084 thru B2091
One Hole O.D. Tubing Clamp

- Material: 14 Gauge (1.9) ASTM A1011 33,000 PSI min. yield
- Standard finish: ZN

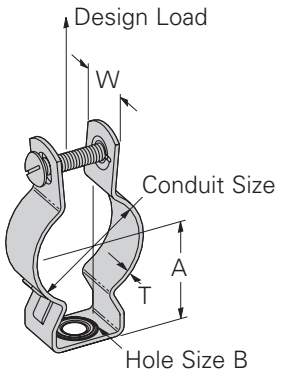
Part No.	O.D. Size In.	O.D. Size mm	A In.	A mm	Wt./C Lbs.	Wt./C kg
B2084	1/4"	(6.3)	7/8"	(22.2)	4.0	(1.8)
B2085	5/16"	(7.9)	29/32"	(23.0)	4.2	(1.9)
B2086	3/8"	(9.5)	31/32"	(24.6)	5.2	(2.3)
B2087	1/2"	(12.7)	1 1/16"	(25.9)	5.8	(2.6)
B2088	5/8"	(15.9)	1 3/32"	(27.8)	7.1	(3.2)
B2089	3/4"	(19.0)	1 5/32"	(29.1)	7.7	(3.5)
B2090	7/8"	(22.2)	1 7/32"	(30.7)	8.7	(3.9)
B2091	1"	(25.4)	1 9/32"	(32.2)	10.0	(4.5)



Reference page 168 for general fitting and standard finish specifications.

BL1400 Series
Conduit Hanger

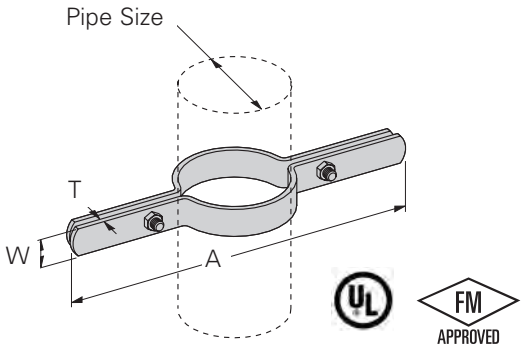
- Safety Factor of 3
- Unless noted all sizes fit both rigid (R) and thinwall (EMT) conduit
- Hardware included
- Now available in Dura-Copper™ finish - add DCU to part number.
- Standard finishes: ZN, SS4



Part No	Conduit Size	A In.	A mm	B In.	B mm	T In.	T mm	W In.	W mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
BL1400	1/2" EMT & Rigid	29/32"	(23.0)	9/32"	(7.1)	16 Ga.	(1.5)	3/4"	(19.0)	50	(.222)	6	(2.7)
BL1410	3/4" EMT & Rigid	31/32"	(24.6)	9/32"	(7.1)	16 Ga.	(1.5)	3/4"	(19.0)	50	(.222)	7	(3.2)
BL1420	1" EMT & Rigid	1 1/4"	(31.7)	9/32"	(7.1)	16 Ga.	(1.5)	3/4"	(19.0)	60	(.267)	8	(3.6)
BL1425	1 1/4" EMT	1.2"	(30.5)	1/4"	(6.35)	18 Ga.	(1.2)	7/8"	(22.2)	75	(.334)	10	(4.5)
BL1430	1 1/4" Rigid,1 1/2" EMT	1.375"	(34.9)	1/4"	(6.35)	18 Ga.	(1.2)	7/8"	(22.2)	80	(.356)	11	(5.0)
BL1440	1 1/2" Rigid	1.65"	(41.9)	5/16"	(7.94)	18 Ga.	(1.2)	1"	(25.4)	80	(.356)	16	(7.3)
BL1450	2" EMT & Rigid	1.94"	(49.3)	5/16"	(7.94)	18 Ga.	(1.2)	1"	(25.4)	100	(.445)	23	(10.4)
BL1460	2 1/2" EMT & Rigid	2.1"	(53.3)	5/16"	(7.94)	16 Ga.	(1.5)	1 1/4"	(31.7)	125	(.556)	29	(13.2)
BL1470	3" EMT & Rigid	2.45"	(62.2)	5/16"	(7.94)	16 Ga.	(1.5)	1 1/4"	(31.7)	165	(.734)	31	(14.1)
BL1480	3 1/2" EMT & Rigid	2.76"	(70.1)	5/16"	(7.94)	16 Ga.	(1.5)	1 1/4"	(31.7)	200	(.890)	38	(17.2)
BL1490	4" EMT & Rigid	3"	(76.2)	5/16"	(7.94)	16 Ga.	(1.5)	1 1/4"	(31.7)	230	(1.023)	38	(17.2)

B3373 Series
Riser Clamp

- Safety Factor of 3.5
- B3373-3/4 thru B3373-8 are UL Listed
- B3373-3/4 thru B3373-6 are FM Approved
- Includes hex head cap screws and hex nuts
- Standard finishes: ZN, PLN

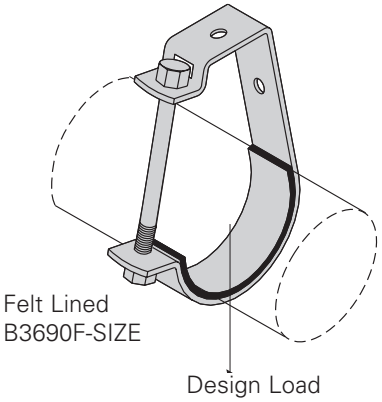


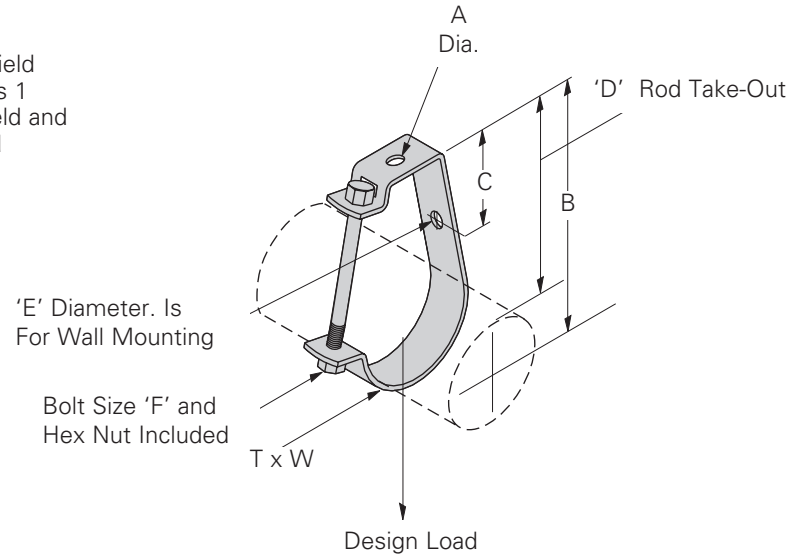
Part No.	Pipe Size In.	Pipe Size mm	A In.	A mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B3373-1/2	1/2"	(15)	9"	(228.6)	255	(1.13)	101	(45.9)
B3373-3/4	3/4"	(20)	9 1/4"	(234.9)	255	(1.13)	105	(47.7)
B3373-1	1"	(25)	9 9/16"	(242.9)	255	(1.13)	109	(49.4)
B3373-1 1/4	1 1/4"	(32)	10"	(254.0)	255	(1.13)	112	(50.9)
B3373-1 1/2	1 1/2"	(32)	10 1/4"	(260.3)	255	(1.13)	113	(51.1)
B3373-2	2"	(40)	10 3/4"	(273.0)	255	(1.13)	165	(75.0)
B3373-2 1/2	2 1/2"	(50)	11 1/4"	(285.7)	390	(1.73)	180	(81.6)
B3373-3	3"	(65)	11 15/16"	(303.2)	530	(2.36)	195	(88.4)
B3373-3 1/2	3 1/2"	(80)	12 3/8"	(314.3)	670	(2.98)	217	(98.5)
B3373-4	4"	(90)	12 7/8"	(327.0)	810	(3.60)	228	(103.5)
B3373-5	5"	(100)	14"	(355.6)	1160	(5.16)	480	(217.7)
B3373-6	6"	(100)	15 3/16"	(385.8)	1570	(6.98)	526	(238.6)
B3373-8	8"	(100)	17 3/4"	(450.8)	2500	(11.12)	957	(434.1)

Reference page 168 for general fitting and standard finish specifications.

B3690 Series
Adjustable J Hanger

- Safety Factor of 5
- Material:
  12 Ga. (2.6) ASTM A1011 33,000 PSI min. yield
  11 Ga. (3.0) ASTM A1011 HSLA Gr. 50 Class 1
  7 Ga. (4.5) ASTM A1011 33,000 PSI min. yield and
  1/4" (6.3) ASTM A1018 33,000 PSI min. yield
- Standard finish: ZN





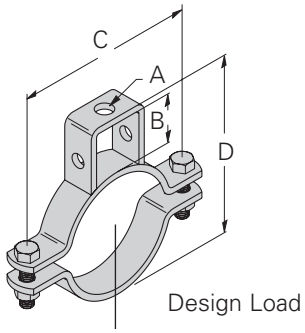
Part No.	Pipe or Conduit Size In.	mm	A In.	mm	B In.	mm	C In.	mm	D In.	mm	E In.	mm
B3690-1/2	1/2"	(15)	13/32"	(10.3)	2 3/32"	(53.2)	1"	(25.4)	1 11/16"	(42.5)	13/32"	(10.3)
B3690-3/4	3/4"	(20)	13/32"	(10.3)	2 11/32"	(59.5)	1"	(25.4)	1 13/16"	(46.2)	13/32"	(10.3)
B3690-1	1"	(25)	13/32"	(10.3)	2 19/32"	(65.9)	1"	(25.4)	1 15/16"	(49.2)	13/32"	(10.3)
B3690-1 1/4	1 1/4"	(32)	13/32"	(10.3)	2 13/16"	(71.4)	1"	(25.4)	2"	(50.4)	13/32"	(10.3)
B3690-1 1/2	1 1/2"	(40)	13/32"	(10.3)	3 1/16"	(77.8)	1"	(25.4)	2 1/8"	(53.7)	13/32"	(10.3)
B3690-2	2"	(50)	13/32"	(10.3)	3 1/2"	(88.9)	1"	(25.4)	2 5/16"	(58.7)	13/32"	(10.3)
B3690-2 1/2	2 1/2"	(65)	9/16"	(14.3)	4 7/16"	(112.7)	1"	(25.4)	3"	(76.2)	9/16"	(14.3)
B3690-3	3"	(80)	9/16"	(14.3)	4 7/8"	(123.8)	1"	(25.4)	3 1/8"	(79.4)	9/16"	(14.3)
B3690-3 1/2	3 1/2"	(90)	9/16"	(14.3)	5 3/16"	(131.8)	1"	(25.4)	3 3/16"	(81.0)	9/16"	(14.3)
B3690-4	4"	(100)	11/16"	(17.5)	6 1/8"	(155.6)	1 1/4"	(31.8)	3 7/8"	(98.4)	9/16"	(14.3)
B3690-5	5"	(125)	11/16"	(17.5)	6 3/4"	(171.4)	1 1/2"	(38.1)	4"	(100.8)	9/16"	(14.3)
B3690-6	6"	(150)	13/16"	(20.6)	7 3/4"	(196.8)	1 3/16"	(30.2)	4 7/16"	(112.7)	9/16"	(14.3)
B3690-8	8"	(200)	13/16"	(20.6)	9 1/4"	(235.0)	1"	(25.4)	4 15/16"	(125.4)	9/16"	(14.3)

Part No.	F Bolt Size	T In.	mm	W In.	mm	Design Load Lbs.	kN	Wt./C Lbs.	kg
B3690-1/2	1/4"-20 x 2 1/4"	12 Ga.	(2.6)	3/4"	(19.0)	400	(1.78)	20	(9.1)
B3690-3/4	1/4"-20 x 2 1/2"	12 Ga.	(2.6)	3/4"	(19.0)	400	(1.78)	23	(10.4)
B3690-1	1/4"-20 x 2 3/4"	12 Ga.	(2.6)	3/4"	(19.0)	400	(1.78)	24	(10.9)
B3690-1 1/4	1/4"-20 x 3"	12 Ga.	(2.6)	3/4"	(19.0)	400	(1.78)	27	(12.2)
B3690-1 1/2	1/4"-20 x 3 1/4"	12 Ga.	(2.6)	3/4"	(19.0)	400	(1.78)	29	(13.1)
B3690-2	1/4"-20 x 3 1/2"	12 Ga.	(2.6)	3/4"	(19.0)	400	(1.78)	32	(14.5)
B3690-2 1/2	3/8"-16 x 4 1/2"	11 Ga.	(3.0)	1 1/4"	(31.7)	800	(3.56)	71	(32.2)
B3690-3	3/8"-16 x 5"	11 Ga.	(3.0)	1 1/4"	(31.7)	800	(3.56)	77	(34.9)
B3690-3 1/2	3/8"-16 x 5 1/2"	11 Ga.	(3.0)	1 1/4"	(31.7)	800	(3.56)	84	(38.1)
B3690-4	3/8"-16 x 6 1/2"	7 Ga.	(4.5)	1 1/4"	(31.7)	800	(3.56)	139	(63.0)
B3690-5	3/8"-16 x 7 1/2"	7 Ga.	(4.5)	1 1/4"	(31.7)	800	(3.56)	166	(75.3)
B3690-6	3/8"-16 x 8 1/2"	1/4"	(6.3)	1 1/4"	(31.7)	1000	(4.45)	226	(102.5)
B3690-8	3/8"-16 x 10 1/2"	1/4"	(6.3)	1 1/2"	(38.1)	1200	(5.34)	332	(150.6)

Reference page 168 for general fitting and standard finish specifications.

Fig. 4B Series (Formerly B386 Series) Suspension Rod Pipe Strap

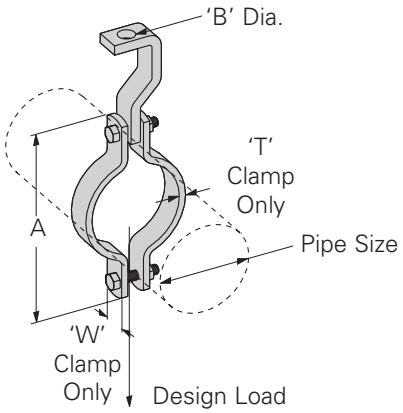
- Safety Factor of 3
- Includes hex head cap screws and hex nuts
- Standard finishes: ZN, GRN



Part No.	Pipe Size in.	Pipe Size mm	Rod Size A	B in.	B mm	C in.	C mm	D in.	D mm	Bolt Size	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
4B-3/4	3/4"	(20)	3/8"-16	1"	(25.4)	2 7/8"	(73.0)	2 5/8"	(66.7)	5/16"-18	330	(1.47)	56	(3.6)
4B-1	1"	(25)	3/8"-16	1"	(25.4)	3 1/4"	(82.5)	2 15/16"	(74.6)	5/16"-18	330	(1.47)	60	(3.6)
4B-1 1/4	1 1/4"	(32)	3/8"-16	1"	(25.4)	3 9/16"	(90.6)	3 1/4"	(82.5)	5/16"-18	330	(1.47)	74	(4.5)
4B-1 1/2	1 1/2"	(40)	3/8"-16	1"	(25.4)	3 13/16"	(96.8)	3 7/16"	(87.3)	5/16"-18	330	(1.47)	79	(5.0)
4B-2	2"	(50)	3/8"-16	1 1/2"	(38.1)	5 1/8"	(130.2)	4 5/8"	(117.5)	5/16"-18	440	(1.78)	156	(5.0)
4B-2 1/2	2 1/2"	(65)	1/2"-13	1 3/4"	(44.4)	5 5/8"	(142.9)	5 3/8"	(136.5)	3/8"-16	440	(1.78)	176	(5.4)
4B-3	3"	(80)	1/2"-13	1 7/8"	(47.6)	6 3/4"	(171.4)	6 1/8"	(155.5)	3/8"-16	660	(2.93)	198	(6.3)
4B-3 1/2	3 1/2"	(90)	1/2"-13	2"	(50.8)	7 1/4"	(184.1)	6 3/4"	(171.4)	3/8"-16	660	(2.93)	219	(7.2)
4B-4	4"	(100)	5/8"-11	2"	(50.8)	8 5/8"	(219.1)	7 1/4"	(184.1)	2/2"-13	800	(3.56)	288	(8.1)
4B-5	5"	(125)	5/8"-11	2"	(50.8)	9 7/8"	(250.8)	8 5/16"	(211.1)	5/8"-11	980	(4.36)	390	(8.1)
4B-6	6"	(150)	3/4"-10	2 1/8"	(54.0)	10 15/16"	(277.8)	9 1/2"	(241.3)	5/8"-11	980	(4.36)	448	(8.1)
4B-8	8"	(200)	7/8"-9	2 1/8"	(54.0)	13 7/16"	(341.2)	11 1/2"	(292.1)	3/4"-10	1200	(5.34)	691	(8.1)

B394 Series Pipe Strap

- Safety Factor of 3
- Includes:
  1 Pair pipe clamps with hex head cap screws and hex nuts
  1 Hanger strap
- Standard finishes: ZN

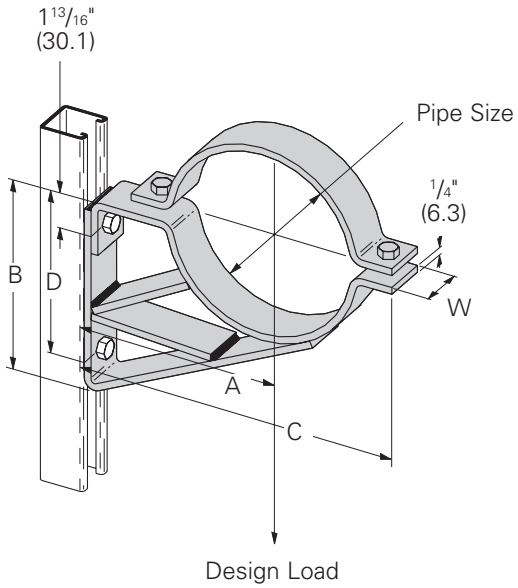


Part No.	Pipe Size In.	Pipe Size mm	A In.	A mm	B In.	B mm	T In.	T mm	W In.	W mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B394-3/4	3/4"	(20)	3 5/16"	(84.1)	7/16"	(11.1)	1/8"	(3.2)	1"	(25.4)	500	(2.22)	71	(32.2)
B394-1	1"	(25)	3 3/4"	(95.2)	7/16"	(11.1)	1/8"	(3.2)	1"	(25.4)	500	(2.22)	76	(34.5)
B394-1 1/4	1 1/4"	(32)	4"	(101.6)	7/16"	(11.1)	1/8"	(3.2)	1"	(25.4)	500	(2.22)	77	(34.9)
B394-1 1/2	1 1/2"	(40)	4 5/16"	(109.5)	7/16"	(11.1)	1/8"	(3.2)	1"	(25.4)	800	(3.56)	79	(35.8)
B394-2	2"	(50)	5 1/2"	(139.7)	7/16"	(11.1)	1/4"	(6.3)	1"	(25.4)	1040	(4.62)	166	(75.3)
B394-2 1/2	2 1/2"	(65)	6 3/8"	(161.9)	9/16"	(14.3)	1/4"	(6.3)	1"	(25.4)	1040	(4.62)	179	(81.2)
B394-3	3"	(80)	7"	(177.8)	9/16"	(14.3)	1/4"	(6.3)	1"	(25.4)	1040	(4.62)	190	(86.2)
B394-3 1/2	3 1/2"	(90)	7 9/16"	(192.1)	9/16"	(14.3)	1/4"	(6.3)	1"	(25.4)	1040	(4.62)	203	(92.1)
B394-4	4"	(100)	8 5/8"	(219.1)	11/16"	(17.4)	1/4"	(6.3)	1 1/4"	(31.7)	1040	(4.62)	320	(145.1)
B394-5	5"	(125)	9 3/4"	(247.6)	11/16"	(17.4)	1/4"	(6.3)	1 1/4"	(31.7)	1040	(4.62)	353	(160.1)
B394-6	6"	(150)	11 5/8"	(295.3)	13/16"	(20.6)	3/8"	(9.5)	1 1/2"	(38.1)	1615	(7.18)	637	(288.9
B394-8	8"	(200)	13 7/8"	(352.4)	13/16"	(20.6)	3/8"	(9.5)	1 1/2"	(38.1)	1615	(7.18)	837	(379.6)

Reference page 168 for general fitting and standard finish specifications.

B591 Series
Pipe Bracket Saddle and Clamp

- Safety Factor of 3
- Inside brace not required on B591-2 and B591-2 1/2
- Includes:
  1 pc. Saddle bottom
  1 pc. Saddle top (clamp)
  2 pcs. Hex head cap screws
  2 pcs. Hex nuts
- Standard finish: ZN

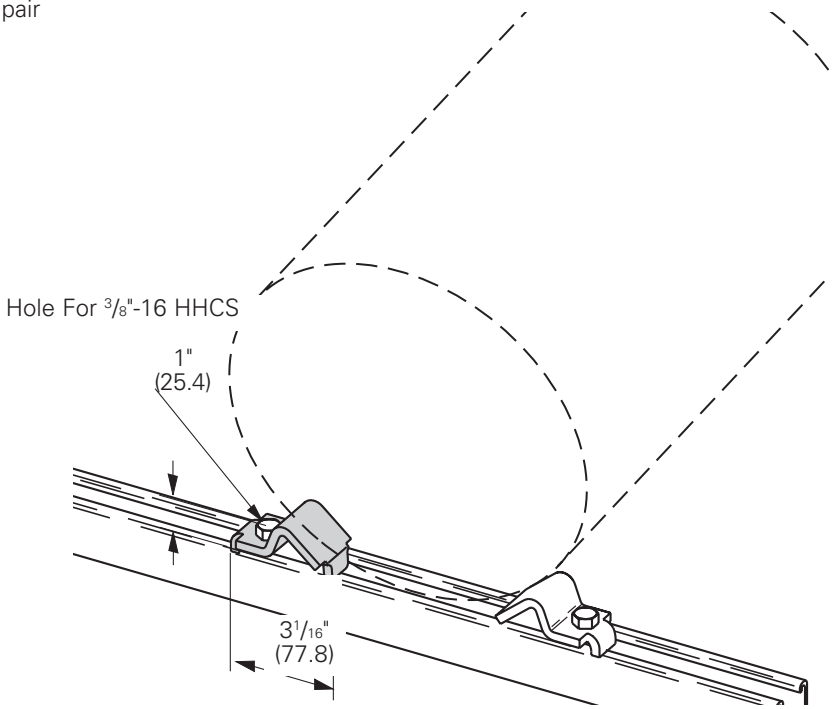


Part No.	Pipe Size In.	Pipe Size mm	A In.	A mm	B In.	B mm	C In.	C mm	D In.	D mm	W In.	W mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B591-2	2"	(50)	4 1/2"	(114.3)	4 1/2"	(114.3)	7 3/16"	(182.6)	3 1/16"	(77.8)	1 5/8"	(41.3)	1235	(5.53)	290	(131.5)
B591-2 1/2	2 1/2"	(65)	5"	(127.0)	5"	(127.0)	7 15/16"	(201.6)	3 9/16"	(90.5)	1 5/8"	(41.3)	1180	(5.29)	330	(149.7)
B591-3	3"	(80)	5 1/2"	(139.7)	5 3/4"	(146.0)	8 3/4"	(222.2)	3 13/16"	(96.8)	1 5/8"	(41.3)	1125	(5.04)	439	(199.1)
B591-3 1/2	3 1/2"	(90)	6"	(152.4)	6 3/4"	(171.4)	9 1/2"	(241.3)	4 9/16"	(115.9)	1 5/8"	(41.3)	1070	(4.79)	490	(222.2)
B591-4	4"	(100)	6 1/2"	(165.1)	6 3/4"	(171.4)	10 1/4"	(260.3)	6 1/16"	(128.6)	1 5/8"	(41.3)	1015	(4.55)	545	(247.2)
B591-5	5"	(125)	7 1/2"	(190.5)	8"	(203.2)	12 1/8"	(308.0)	6 1/16"	(154.0)	1 5/8"	(41.3)	960	(4.30)	666	(302.1)
B591-6	6"	(150)	8"	(203.2)	8 3/4"	(222.2)	13 3/16"	(335.0)	6 13/16"	(173.0)	1 5/8"	(41.3)	905	(4.05)	724	(328.4)
B591-8	8"	(200)	9"	(228.6)	10 1/2"	(266.7)	15 9/16"	(395.3)	8 9/16"	(217.5)	2"	(50.8)	850	(3.81)	1087	(493.0)

Reference page 168 for general fitting and standard finish specifications.

B356
Pipe Block - 2" (50) to 8" (200) Pipe

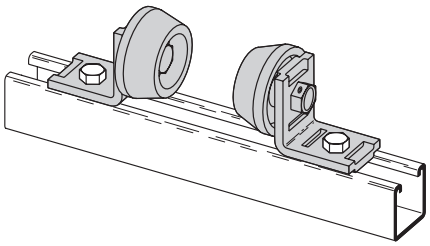
- Required hardware not included:
  1 pc. 3/8"-16 x 1" Hex head cap screw
  1 pc. 3/8"-16 Channel nut
- Material: 1/4" (6.3) thick 1 5/8" (41.3) wide
  ASTM A1018 33,000 PSI min. yield
- Standard finish: ZN
- Wt./C 42 Lbs. (19.0 kg) Per pair

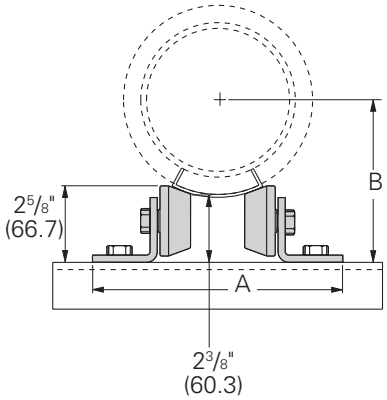


Reference page 168 for general fitting and standard finish specifications.

B218
Pipe Rollers - 1/2" (15) to 8" (200) Pipe

- Design Load 500 Lbs. (2.22 kN)
- Safety Factor of 5
- When used with B3160 thru B3165 Saddles (see Pipe Hanger Catalog)
- Malleable iron rollers
- Sold in pairs
- Required hardware not included:
  2 pcs. 1/2"-13 x 1 1/4" Hex head cap screws
  2 pcs. 1/2"-13 Channel nuts
- Standard finish: ZN
- Wt./C 256 Lbs. (116.1 kg) Per pair





Reference Chart - A Dimension

Pipe Size	Insulation Thickness in. (mm) 0" (0.0)	1" (25.4)	1 1/2" (38.1)	2" (50.8)	2 1/2" (63.5)	3" (76.2)	4" (101.6)
1/2" (15)	7 1/4" (184.1)	– –	– –	– –	– –	– –	– –
3/4" (20)	7 1/4" (184.1)	7 1/4" (184.1)	7 5/8" (193.7)	8" (203.2)	– –	– –	– –
1" (25)	7 1/4" (184.1)	7 1/4" (184.1)	7 5/8" (193.7)	8 1/4" (209.5)	– –	– –	– –
1 1/4" (32)	7 1/4" (184.1)	7 1/4" (184.1)	8" (203.2)	8 1/4" (209.5)	– –	– –	– –
1 1/2" (40)	7 1/4" (184.1)	7 5/8" (193.7)	8" (203.2)	8 1/2" (215.9)	9" (228.6)	– –	– –
2" (50)	7 1/4" (184.1)	7 5/8" (193.7)	8 1/2" (215.9)	8 1/2" (215.9)	9" (228.6)	– –	– –
2 1/2" (65)	7 1/4" (184.1)	8" (203.2)	8 1/2" (215.9)	9" (228.6)	10" (254.0)	– –	– –
3" (80)	7 1/4" (184.1)	8 1/2" (215.9)	9" (228.6)	9" (228.6)	10" (254.0)	10" (254.0)	– –
3 1/2" (90)	7 1/4" (184.1)	8 1/2" (215.9)	9" (228.6)	10" (254.0)	10" (254.0)	10" (254.0)	– –
4" (100)	7 5/8" (193.7)	9" (228.6)	9" (228.6)	10" (254.0)	10" (254.0)	11" (279.4)	– –
5" (125)	8 1/2" (215.9)	9" (228.6)	10" (254.0)	10" (254.0)	11" (279.4)	11" (279.4)	12" (304.8)
6" (150)	9" (228.6)	10" (254.0)	10" (254.0)	11" (279.4)	11" (279.4)	11" (279.4)	12" (304.8)
8" (200)	10" (254.0)	11" (279.4)	11" (279.4)	11" (279.4)	12" (304.8)	– –	– –

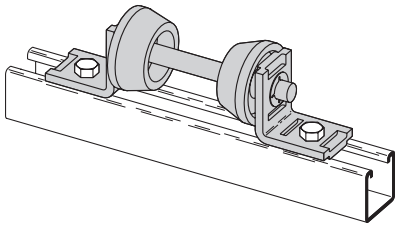
Reference Chart - B Dimension

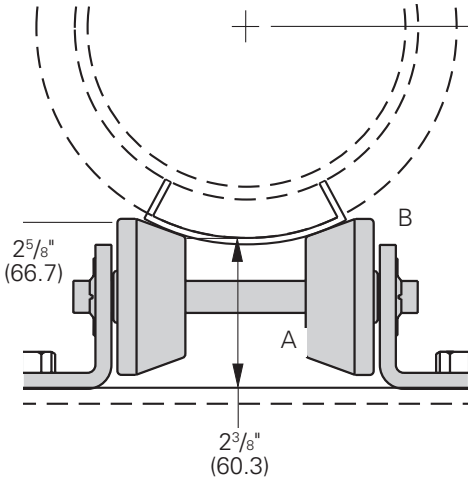
Pipe Size	Insulation Thickness in. (mm) 0" (0.0)	1" (25.4)	1 1/2" (38.1)	2" (50.8)	2 1/2" (63.5)	3" (76.2)	4" (101.6)
1/2" (15)	2 11/16" (68.3)	– –	– –	– –	– –	– –	– –
3/4" (20)	2 13/16" (71.4)	3 7/8" (98.4)	4 3/8" (111.1)	4 7/8" (123.8)	– –	– –	– –
1" (25)	2 15/16" (74.6)	4 3/16" (106.4)	4 11/16" (119.1)	5 1/16" (128.6)	– –	– –	– –
1 1/4" (32)	3 1/8" (79.4)	4 3/16" (106.4)	4 5/8" (117.5)	5 1/8" (130.2)	– –	– –	– –
1 1/2" (40)	3 1/4" (82.5)	4 3/8" (111.1)	4 7/8" (123.8)	5 5/16" (134.9)	5 3/4" (146.0)	– –	– –
2" (50)	3 9/16" (90.5)	4 11/16" (119.1)	5 1/16" (128.6)	5 5/8" (142.9)	6 1/16" (154.0)	– –	– –
2 1/2" (65)	3 13/16" (96.8)	4 7/8" (123.8)	5 5/16" (134.9)	6" (152.4)	6 3/8" (161.9)	– –	– –
3" (80)	4 1/8" (104.8)	5 1/16" (128.6)	5 9/16" (141.3)	6 1/8" (155.6)	6 7/16" (163.5)	7" (177.8)	– –
3 1/2" (90)	4 3/8" (111.1)	5 5/16" (134.9)	5 13/16" (147.6)	6 1/4" (158.7)	6 11/16" (169.9)	7 1/4" (184.1)	– –
4" (100)	4 5/8" (117.5)	5 9/16" (141.3)	6 1/16" (154.0)	6 7/16" (163.5)	6 15/16" (176.2)	7 3/8" (187.3)	– –
5" (125)	5" (127.0)	6 1/16" (154.0)	6 7/16" (163.5)	7" (177.8)	7 3/8" (187.3)	7 7/8" (200.0)	8 13/16" (223.8)
6" (150)	5 1/2" (139.7)	6 7/16" (163.5)	6 15/16" (176.2)	7 3/8" (187.3)	7 15/16" (201.6)	8 1/2" (215.9)	9 1/2" (241.3)
8" (200)	6 15/16" (160.3)	7 3/8" (187.3)	7 15/16" (201.6)	8 7/16" (214.3)	8 15/16" (227.0)	– –	– –

Reference page 168 for general fitting and standard finish specifications.

B219
Pipe Roller Series - 3/4" (20) to 12" (300) Pipe

- Design Load 750 Lbs. (3.33 kN)
- Safety Factor of 5
- Requires field assembly
- When used with B3160 thru B3165 Saddles (see Pipe Hanger Catalog)
- Malleable iron rollers
- Sold in pairs
- Required hardware not included:
  2 pcs. 1/2"-13 x 1 1/4" Hex head cap screws
  2 pcs. 1/2"-13 Channel nuts
- Reference sizing chart on page 193
- Standard finish: ZN





Reference Chart - A Dimension

Part No.	A In.	A mm	Wt./C PR Lbs.	Wt./C PR kg
B219	7 1/4"	(184.1)	253	(114.7)
B219-1	8"	(203.2)	258	(117.0)
B219-2	9"	(228.6)	263	(119.3)
B219-3	10"	(254.0)	269	(122.0)
B219-4	10 7/8"	(276.2)	274	(124.8)
B219-5	11 5/8"	(295.3)	279	(126.5)

Reference Chart - B Dimension

Pipe Size	Insulation Thickness in. (mm) 0" (0.0)		1" (25.4)		1 1/2" (38.1)		2" (50.8)		2 1/2" (63.5)		3" (76.2)		4" (101.6)	
1/2" (15)	2 11/16"	(68.3)	–	–	–	–	–	–	–	–	–	–	–	–
3/4" (20)	2 13/16"	(71.4)	3 7/8"	(98.4)	4 1/2"	(114.3)	4 7/8"	(123.8)	–	–	–	–	–	–
1" (25)	2 15/16"	(74.6)	4 3/16"	(106.4)	4 5/8"	(117.5)	5 1/16"	(128.6)	–	–	–	–	–	–
1 1/4" (32)	3 1/8"	(79.4)	4 3/16"	(106.4)	4 5/8"	(117.5)	5 1/8"	(130.2)	–	–	–	–	–	–
1 1/2" (40)	3 1/4"	(82.5)	4 7/16"	(112.7)	4 7/8"	(123.8)	5 1/4"	(133.3)	5 3/4"	(146.0)	–	–	–	–
2" (50)	3 9/16"	(90.5)	4 5/8"	(117.5)	5 3/16"	(131.8)	5 1/2"	(139.7)	6 1/16"	(154.0)	–	–	–	–
2 1/2" (65)	3 3/4"	(95.2)	4 7/8"	(123.8)	5 1/4"	(133.3)	6"	(152.4)	6 3/8"	(161.9)	–	–	–	–
3" (80)	4 1/8"	(104.8)	5 1/8"	(130.2)	5 9/16"	(141.3)	6 1/16"	(154.0)	6 7/16"	(163.5)	6 15/16"	(176.2)	–	–
3 1/2" (90)	4 1/4"	(107.9)	5 1/4"	(133.3)	5 13/16"	(147.6)	6 1/4"	(158.7)	6 11/16"	(169.9)	7 1/16"	(179.4)	–	–
4" (100)	4 9/16"	(115.9)	5 1/2"	(139.7)	6 1/16"	(154.0)	6 7/16"	(163.5)	6 15/16"	(176.2)	7 3/8"	(187.3)	–	–
5" (125)	5 1/16"	(128.6)	6 1/16"	(154.0)	6 7/16"	(163.5)	7"	(177.8)	7 3/8"	(187.3)	7 7/8"	(200.0)	8 15/16"	(227.0)
6" (150)	5 7/16"	(138.1)	6 7/16"	(163.5)	6 15/16"	(176.2)	7 3/8"	(187.3)	7 7/8"	(200.0)	8 15/16"	(211.1)	9 9/16"	(242.9)
8" (200)	6 3/8"	(161.9)	7 7/16"	(188.9)	7 15/16"	(201.6)	8 3/8"	(212.7)	9"	(228.6)	–	–	–	–
10" (250)	7 5/16"	(185.7)	8 3/16"	(208.0)	–	–	–	–	–	–	–	–	–	–
12" (300)	8 1/4"	(209.5)	–	–	–	–	–	–	–	–	–	–	–	–

Reference B219 sizing chart on page 193

Reference page 168 for general fitting and standard finish specifications.

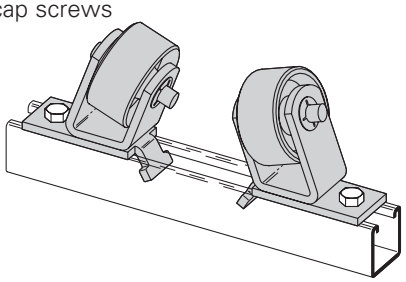
B219 Sizing Chart

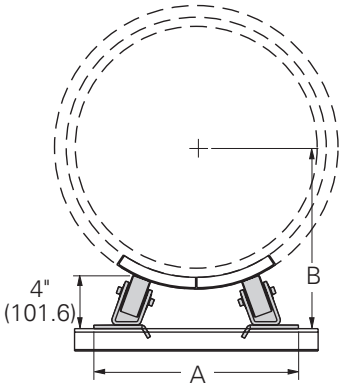
Pipe Size	Insulation Thickness in. (mm)						
	0" (0.0)	1" (25.4)	1½" (38.1)	2" (50.8)	2½" (63.5)	3" (76.2)	4" (101.6)
½" (15)	B219	–	–	–	–	–	–
¾" (20)	B219	B219	B219	B219-1	–	–	–
1" (25)	B219	B219	B219-1	B219-1	–	–	–
1¼" (32)	B219	B219	B219-1	B219-1	–	–	–
1½" (40)	B219	B219	B219-1	B219-2	B219-2	–	–
2" (50)	B219	B219-1	B219-1	B219-2	B219-2	–	–
2½" (65)	B219	B219-1	B219-2	B219-2	B219-3	–	–
3" (80)	B219	B219-1	B219-2	B219-2	B219-3	B219-3	–
3½" (90)	B219-1	B219-2	B219-2	B219-3	B219-3	B219-4	–
4" (100)	B219-1	B219-2	B219-2	B219-3	B219-3	B219-4	–
5" (125)	B219-1	B219-2	B219-3	B219-3	B219-4	B219-4	B219-5
6" (150)	B219-2	B219-3	B219-3	B219-4	B219-4	B219-5	B219-5
8" (200)	B219-3	B219-4	B219-4	B219-5	B219-5	–	–
10" (250)	B219-4	B219-5	–	–	–	–	–
12" (300)	B219-5	–	–	–	–	–	–

Reference page 168 for general fitting and standard finish specifications.

B379
Pipe Rollers - 6" (150) to 18" (450) Pipe

- Design Load 1500 Lbs. (6.67 kN)
- Safety Factor of 5
- Requires field assembly
- When used with B3160 thru B3165 Saddles (see Pipe Hanger Catalog)
- Malleable iron rollers
- Sold in pairs
- Required hardware not included:
  2 pcs. 1/2"-13 x 1 1/4" Hex head cap screws
  2 pcs. 1/2"-13 Channel nuts
- Standard finish: ZN
- Wt./C 889 Lbs. (403.2 kg)





Reference Chart - A Dimension

Pipe Size	Insulation Thickness in. (mm) 0" (0.0)	1" (25.4)	1 1/2" (38.1)	2" (50.8)	2 1/2" (63.5)	3" (76.2)	4" (101.6)
6" (150)	9 9/16" (242.9)	10 3/16" (258.8)	10 5/8" (269.9)	11" (279.4)	11 3/8" (288.9)	11 3/4" (298.4)	12 1/2" (317.5)
8" (200)	10 1/4" (260.3)	11 1/16" (281.0)	11 3/8" (288.9)	11 3/4" (298.4)	12 3/16" (309.6)	12 1/2" (317.5)	13 1/4" (336.5)
10" (250)	11" (279.4)	11 3/4" (298.4)	12 1/8" (308.0)	12 1/2" (317.5)	12 13/16" (325.4)	13 1/8" (333.4)	13 7/8" (352.4)
12" (300)	11 11/16" (296.9)	12 9/16" (319.1)	12 7/8" (327.0)	13 1/4" (336.5)	13 9/16" (344.5)	13 7/8" (352.4)	14 5/8" (371.5)
14" (350)	12 1/16" (306.4)	12 7/8" (327.0)	13 3/16" (335.0)	13 9/16" (344.5)	13 7/8" (352.4)	14 1/4" (361.9)	14 7/8" (377.8)
16" (400)	12 3/4" (323.8)	13 1/2" (342.9)	13 7/8" (352.4)	14 13/16" (360.4)	14 1/2" (368.3)	14 7/8" (377.8)	15 1/2" (393.7)
18" (450)	13 1/2" (342.9)	14 1/4" (361.9)	14 5/8" (371.5)	15" (381.0)	15 5/16" (388.9)	15 5/8" (396.9)	16 5/16" (414.3)

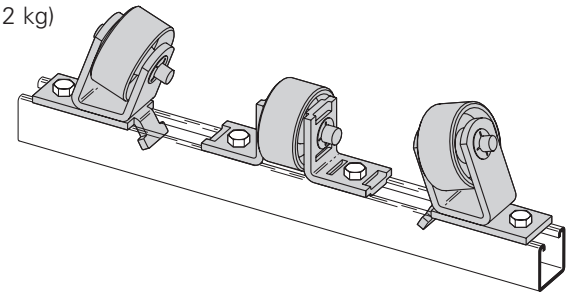
Reference Chart - B Dimension

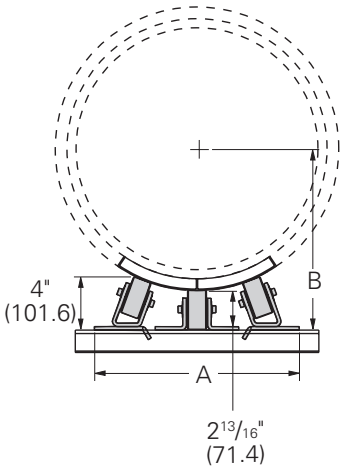
Pipe Size	Insulation Thickness in. (mm) 0" (0.0)	1" (25.4)	1 1/2" (38.1)	2" (50.8)	2 1/2" (63.5)	3" (76.2)	4" (101.6)
6" (150)	6 7/8" (174.6)	7 7/8" (200.0)	8 3/8" (212.7)	8 7/8" (225.4)	9 3/8" (238.1)	9 7/8" (250.8)	10 15/16" (277.8)
8" (200)	7 13/16" (198.4)	8 7/8" (225.4)	9 3/8" (238.1)	9 7/8" (250.8)	10 7/16" (265.1)	10 15/16" (277.8)	11 7/8" (301.6)
10" (250)	8 13/16" (223.8)	9 7/8" (250.8)	10 7/16" (265.1)	10 15/16" (277.8)	11 3/8" (228.9)	11 7/8" (301.6)	12 13/16" (325.4)
12" (300)	9 3/4" (247.6)	10 15/16" (277.8)	11 3/8" (288.9)	11 7/8" (301.6)	12 5/16" (312.7)	12 13/16" (325.4)	13 3/4" (349.2)
14" (350)	10 5/16" (261.9)	11 3/8" (288.9)	11 7/8" (301.6)	12 5/16" (312.7)	12 13/16" (325.4)	13 1/4" (336.5)	14 1/4" (361.9)
16" (400)	11 5/16" (287.3)	12 5/16" (312.7)	12 13/16" (325.4)	13 1/4" (336.5)	13 3/4" (349.2)	14 1/4" (361.9)	15 1/8" (384.2)
18" (450)	12 1/4" (311.1)	13 1/4" (336.5)	13 3/4" (349.2)	14 3/16" (360.4)	14 11/16" (373.1)	15 1/8" (384.2)	16 1/16" (408.0)

Reference page 168 for general fitting and standard finish specifications.

B479
Pipe Rollers - 16" (400) to 30" (750) Pipe

- Design Load 2000 Lbs. (8.89 kN)
- Safety Factor of 5
- Requires field assembly
- When used with B3160 thru B3165 Saddles (see Pipe Hanger Catalog)
- Malleable iron rollers
- Sold in pieces
- Required hardware not included:
  4 pcs. 1/2"-13 x 1 1/4" Hex head cap screws
  4 pcs. 1/2"-13 Channel nuts
- Standard finish: ZN
- Wt./C 889 Lbs. (403.2 kg)





Reference Chart - A Dimension

Pipe Size	Insulation Thickness in. (mm) 0" (0.0)	1" (25.4)	1 1/2" (38.1)	2" (50.8)	2 1/2" (63.5)	3" (76.2)	4" (101.6)
16" (400)	15 3/16" (385.8)	15 5/8" (396.9)	15 7/8" (403.2)	16" (406.4)	16 1/4" (412.7)	16 1/2" (419.1)	17" (431.8)
18" (450)	15 1/2" (393.7)	16" (406.4)	16 3/16" (411.2)	16 3/8" (415.9)	16 9/16" (420.7)	16 3/4" (425.4)	17 3/16" (436.6)
20" (500)	16" (406.4)	16 3/8" (415.9)	16 9/16" (420.7)	16 7/8" (428.6)	16 15/16" (430.2)	17 3/16" (436.6)	17 1/2" (444.5)
24" (600)	16 13/16" (427.0)	17 5/16" (439.7)	17 1/2" (444.5)	17 1/2" (444.5)	17 11/16" (449.3)	17 7/8" (454.0)	18 1/8" (460.4)
30" (750)	17 13/16" (452.4)	18 1/4" (463.5)	18 3/8" (466.7)	18 9/16" (471.5)	18 7/8" (476.2)	18 7/8" (479.4)	19 1/4" (488.9)

Reference Chart - B Dimension

Pipe Size	Insulation Thickness in. (mm) 0" (0.0)	1" (25.4)	1 1/2" (38.1)	2" (50.8)	2 1/2" (63.5)	3" (76.2)	4" (101.6)
16" (400)	10 13/16" (274.6)	11 15/16" (303.2)	12 3/8" (314.3)	12 15/16" (328.6)	13 3/8" (339.7)	13 15/16" (354.0)	14 15/16" (379.4)
18" (450)	11 7/8" (301.6)	12 15/16" (328.6)	13 7/16" (341.3)	13 15/16" (354.0)	14 7/16" (366.7)	14 15/16" (379.4)	15 15/16" (404.8)
20" (500)	12 3/16" (325.4)	13 15/16" (354.0)	14 7/16" (366.7)	14 7/8" (377.8)	15 7/16" (392.1)	15 7/8" (403.2)	16 15/16" (430.2)
24" (600)	14 13/16" (376.2)	15 7/8" (403.2)	16 3/8" (415.9)	16 7/8" (428.6)	17 3/8" (441.3)	17 7/8" (454.0)	18 7/8" (479.4)
30" (750)	17 13/16" (452.4)	18 7/8" (479.4)	19 3/8" (492.1)	19 7/8" (504.8)	20 3/8" (517.5)	20 5/16" (531.8)	21 15/16" (557.2)

Reference page 168 for general fitting and standard finish specifications.

DURA-BLOK rooftop supports



Our DURA-BLOK™ products gives you a versatile and long-term solution for all your roof top support needs. Designed with flexibility in mind, DURA-BLOK is ideal for roof top support applications such as pipe, HVAC, duct, conduit, cable tray, and roof walkways.

Manufactured to provide years of service in harsh, roof top environments, DURA-BLOK is made from 100% recycled rubber, requires no supplemental rubber pads, and will not float or blow away. The 1" (25.4) gap between blocks allow water to flow freely around longer assemblies. For added strength, the DURA-BLOK support channel is through bolted on all sizes. For added visibility, a reflective strip is incorporated on both sides of each DURA-BLOK support.

Beyond product durability, DURA-BLOK helps to dampen vibration, are not sharp or abrasive and requires no roof penetration to maximize existing roof life - and roof structural and environmental integrity. DURA-BLOK is also resistant to freezing and thawing.

Recommended Torque (In channels)

Bolt Size	1/4"-20	5/16"-18	3/8"-16	1/2"-13
Foot/Lbs.	6	11	19	50
Nm	8	15	26	68

Bolt Size	M6x1	M8 x1.25	M10 x 1.5	M12x1.75
Foot/Lbs.	9	13	27	46
Nm	12	17	36	62

Materials & Finishes

See appropriate fitting pages.
Alternative finishes available upon request.

Metric

Metric dimensions are shown in parentheses.
Unless noted, all metric dimensions are in millimeters.

Support Bases Only

- Base only - see chart for height, width and length.
- 100% recycled rubber, UV resistant.
- Load Rating - Ultimate Uniform Load (See Chart Below)*
- DURA-BLOK channel support is designed as an economical support for piping systems, cable tray, HVAC equipment and many other applications. The DURA-BLOK is UV resistant and suitable for any type of roofing material or other flat surfaces. Material effectively accepts screw fasteners for securing accessories.

Part No.	Height x Width x Length In.	mm	Wt./Each Lbs.	kg	Load Rating Lbs.	kN
DBM	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	2.35	(1.07)	200	(0.89)
DBP	4" x 6" x 9.6"	(101.6 x 152.4 x 243.8)	4.48	(2.03)	500	(2.22)


DBM



DBP

DB Series - Support Bases with Channel

- Base with 1" (25.4mm) tall galvanized channel - see chart for overall height, width and length.
- 100% recycled rubber, UV resistant.
- Load Rating - Ultimate Uniform Load (See Chart Below)*
- DURA-BLOK DB-Series channel support is designed for superior support of piping systems, cable tray, HVAC equipment, walkway systems and many other applications. The DURA-BLOK is UV resistant and suitable for installation on any type of roofing material or other flat surfaces. (For pipe straps/clamps, rollers and roller supports that can be used with these DURA-BLOK supports, see page 202)
- For sloped roofs use B634 adjustable hinge fittings (see page 118).

Part No.	Height x Width x Length In.	mm	Wt./Each Lbs.	kg	Load Rating Lbs.	kN
DB5	5" x 6" x 4.8"	(127.0 x 152.4 x 121.9)	2.75	(1.25)	200	(0.89)
DB10	5" x 6" x 9.6"	(127.0 x 152.4 x 243.8)	5.28	(2.39)	500	(2.22)
DB20	5" x 6" x 20.2"	(127.0 x 152.4 x 513.1)	10.63	(4.82)	1000	(4.45)
DB30	5" x 6" x 30.8"	(127.0 x 152.4 x 782.3)	15.99	(7.25)	1500	(6.67)
DB40	5" x 6" x 41.4"	(127.0 x 152.4 x 1051.5)	21.34	(9.68)	2000	(8.89)
DB48	5" x 6" x 52.0"	(127.0 x 152.4 x 1320.8)	26.70	(12.40)	2500	(11.12)



DB10



DB20



DB30

DB6 Series - Support Base with B12 Channel

- Base with 12 ga. (2.6mm) galvanized channel $2^{7}/_{16}$" (61.9mm) tall - see chart for overall height, width and length.
- 100% recycled rubber, UV resistant.
- Load Rating - Ultimate Uniform Load (See Chart Below)*
- DURA-BLOK DB-Series channel support is designed for superior support of piping systems, cable tray, HVAC equipment, walkway systems and many other applications. The DURA-BLOK is UV resistant and suitable for installation on any type of roofing material or other flat surfaces. (For pipe straps/clamps, rollers and roller supports that can be used with these DURA-BLOK supports, see page 202)
- For sloped roofs use B634 adjustable hinge fittings (see page 118).

Part No.	Height x Width x Length In.	mm	Wt./Each Lbs.	kg	Load Rating Lbs.	kN
DB610	$6^{7}/_{16}$" x 6" x 9.6"	(163.5 x 152.4 x 243.8)	6.36	(2.88)	500	(2.22)
DB620	$6^{7}/_{16}$" x 6" x 20.2"	(163.5 x 152.4 x 513.1)	12.90	(5.85)	1000	(4.45)
DB630	$6^{7}/_{16}$" x 6" x 30.8"	(163.5 x 152.4 x 782.3)	19.45	(8.82)	1500	(6.67)
DB640	$6^{7}/_{16}$" x 6" x 41.4"	(163.5 x 152.4 x 1051.5)	26.00	(11.79)	2000	(8.89)
DB648	$6^{7}/_{16}$" x 6" x 52.0"	(163.5 x 152.4 x 1320.8)	32.55	(14.76)	2500	(11.12)



DB610



DB620



DB630

*** General Note:** Consult roofing manufacturer or engineer for roof load capacity. The weakest point may be the insulation board beneath the rubber membrane.

Reference page 196 for general fitting and standard finish specifications.

DURA-BLOK rooftop supports

DB10 SERIES
Support Bases with B22 Channel

- Two (2) bases bridged with 12 ga. (2.6mm) galvanized channel 1⅝" (41.3mm) tall - see chart for overall height, width and length.
- 100% recycled rubber, UV resistant.
- Load Rating: 1000 lbs. (4.45kN) (Uniform Load)*
- DURA-BLOK DB10-Series channel support is designed for superior support of piping systems, cable tray, HVAC equipment, walkway systems and many other applications. The DURA-BLOK is UV resistant and suitable for installation on any type of roofing material or other flat surfaces. (For pipe straps/clamps, rollers and roller supports that can be used with these DURA-BLOK supports, see page 202)



DB10-36



DB10-50

Part No.	Height x Width x Length In.	mm	Wt./Each Lbs.	kg
DB10-28	5⅝" x 6" x 28"	(142.9 x 152.4 x 711.2)	13.16	(5.97)
DB10-36	5⅝" x 6" x 36"	(142.9 x 152.4 x 914.4)	14.36	(6.51)
DB10-42	5⅝" x 6" x 42"	(142.9 x 152.4 x 1066.8)	15.52	(7.04)
DB10-50	5⅝" x 6" x 50"	(142.9 x 152.4 x 1270.0)	16.45	(7.46)
DB10-60	5⅝" x 6" x 60"	(142.9 x 152.4 x 1524.0)	17.94	(8.14)

DBM SERIES
Support Base with Riser Rod & Clamp

- Base with ⅜"-16 threaded rod and B3198H clamp - see chart for height, width and length
- 100% recycled rubber, UV resistant.
- Load Rating 50 lbs. (0.22kN) (Ultimate Load)*
- DURA-BLOK DBM-Series pipe/tubing support is designed for support of single piping systems where elevation adjustment is needed. The DURA-BLOK is UV resistant and suitable for installation on any type of roofing material or other flat surfaces.



DBM-2CT



DBM-1

Part No.	Clamp Part No.†	Block -Height x Width x Length In.	mm	Height** Min.-Max. In.	mm	Wt./Each Lbs.	kg
DBM-½CT	B3198HCT-½	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	9.69"-11.19"	(246.1-284.2)	2.75	(1.25)
DBM-¾CT	B3198HCT-¾	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	9.84"-11.34"	(249.9-288.0)	2.76	(1.25)
DBM-1CT	B3198HCT-1	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	9.95"-11.45"	(252.7-290.8)	2.84	(1.29)
DBM-1¼CT	B3198HCT-1¼	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	10.13"-11.63"	(257.3-295.4)	2.95	(1.34)
DBM-1½CT	B3198HCT-1½	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	10.28"-11.78"	(261.1-299.2)	2.96	(1.34)
DBM-2CT	B3198HCT-2	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	10.53"-12.03"	(267.4-305.5)	3.03	(1.37)
DBM-½	B3198H-½	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	9.86"-11.36"	(250.4-288.5)	2.78	(1.26)
DBM-¾	B3198H-¾	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	10.06"-11.56"	(255.5-293.6)	2.84	(1.29)
DBM-1	B3198H-1	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	10.14"-11.64"	(257.5-295.6)	2.86	(1.30)
DBM-1¼	B3198H-1¼	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	10.25"-11.75"	(260.3-298.4)	2.93	(1.33)
DBM-1½	B3198H-1½	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	10.42"-11.92"	(264.6-302.7)	2.99	(1.36)
DBM-2	B3198H-2	4" x 6" x 4.8"	(101.6 x 152.4 x 121.9)	10.66"-12.16"	(270.7-308.8)	3.10	(1.41)

*† See Pipe Hanger Catalog for dimensions and specifications. ** From bottom of rubber block to center of pipe/tubing.*

*** General Note:** Consult roofing manufacturer or engineer for roof load capacity. The weakest point may be the insulation board beneath the rubber membrane.

Reference page 196 for general fitting and standard finish specifications.

DBE Series
Support Base with Rod Risers & Channel



- Base with (2) 1/2" electro zinc all threaded rod risers - Top channel is 1" (25.4mm) tall. See chart for adjustable height x wide x length.
- 100% recycled rubber, UV resistant.
- Load Rating* 200 lbs. (0.89kN) (To increase load capacity use load distribution plate CLDP10)
- DURA-BLOK DBE-Series channel support is designed as a superior support of piping systems, cable tray, HVAC equipment and many other applications where elevation adjustment is critical. The DURA-BLOK is UV resistant and suitable for installation on any type of roofing material or other flat surfaces. (For pipe straps/clamps, rollers and roller supports that can be used with these DURA-BLOK supports, see page 202)

Part No.	Adjustable Height x Width x Length In.	mm	Wt./Each Lbs.	kg
DBE10-8	5 1/2-8" x 6" x 9.6"	(139.7-152.4 x 152.4 x 243.8)	5.68	(2.58)
DBE10-12	5 1/2-12" x 6" x 9.6"	(139.7-304.8 x 152.4 x 243.8)	5.72	(2.59)
DBE10-16	5 1/2-16" x 6" x 9.6"	(139.7-406.4 x 152.4 x 243.8)	5.76	(2.61)

DBR Series
Support Base with Rod Risers & Pipe Roll



- Base with (2) 1/2" electro zinc all threaded rod risers and a B3114-3 1/2 pipe roll with sockets - base is 4" (101.6mm) high x 6" (152.4mm) wide x 9.6" (243.8mm) long. Overall height is 12" (304.8mm) from bottom of base to contact point on roller.
- Pipe roll & sockets for up to 3 1/2" (90) pipe sizes.
- 100% recycled rubber, UV resistant.
- Load Rating* 200 lbs. (0.89kN) (To increase load capacity use load distribution plate CLDP10)
- DURA-BLOK DBR-Series support is designed to support pipe up to 3 1/2" (90) nominal size where difference in elevation is required and longitudinal movement is expected. The DURA-BLOK is UV resistant and approved for installation on any type of roofing material or other flat surfaces.

Part No.	Adjustable Height x Width x Length In.	mm	Wt./Each Lbs.	kg
DBR10-12	up to 12" x 6" x 9.6"	(up to 304.8 x 152.4 x 243.8)	8.20	(3.72)

CLDP10
Load Distribution Plate



- 11 ga. (3.0mm) steel plate with slots.
- Dimensions: 1 5/8" (41.3mm) wide x 9 1/2" (241.3mm) long.
- DURA-BLOK CLDP10 load bearing stabilizer plate increases load ratings for DBE Series and DBR Series by allowing the load from the threaded rods to be distributed over the length of the base instead of the point load where the rods attach to the base.

Part No.	Thickness x Width x Length In.	mm	Wt./Each Lbs.	kg
CLDP10	11 Ga. x 1 5/8" x 9 1/2"	(3.0 x 41.3 x 241.3)	0.53	(0.24)



Loosen hex nuts and slide plate under the flat washers



Retighten the hex nuts with plate in place

* **General Note:** Consult roofing manufacturer or engineer for roof load capacity. The weakest point may be the insulation board beneath the rubber membrane.

Reference page 196 for general fitting and standard finish specifications.

DB__DS Series
Support Bases with B22SH
Vertical & Horizontal Channel Members

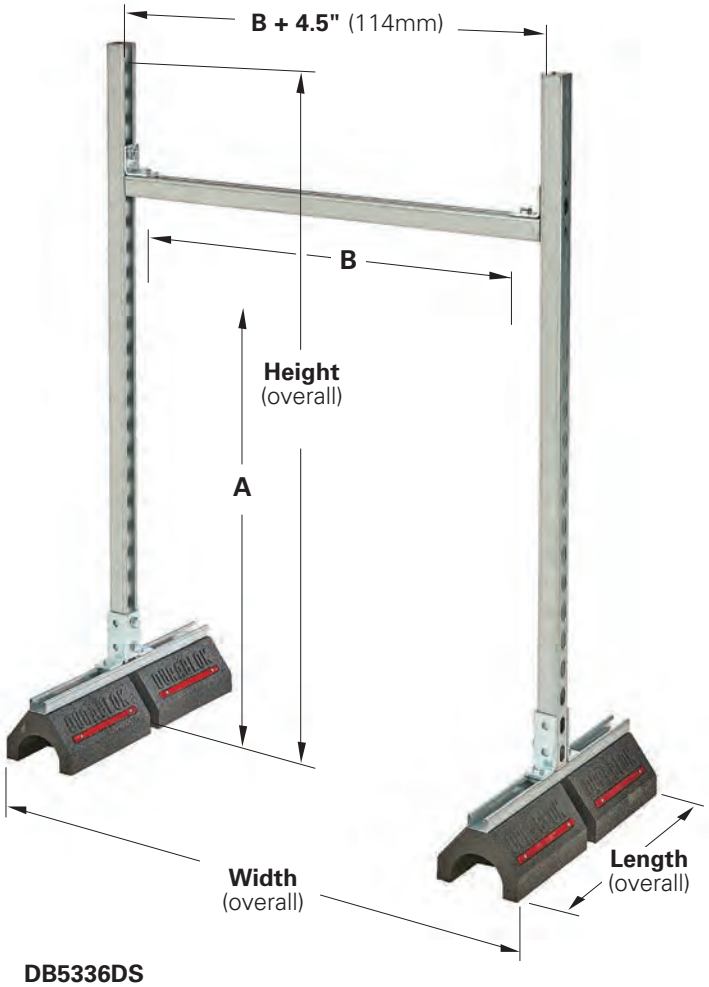
- Product is shipped unassembled.
- Two (2) DB20 bases with 1" (25.4mm) tall galvanized channel - Bases are 5" (127.0mm) high x 6" (152.4mm) wide x 20.2" (513.1mm) long. Vertical & Horizontal Riser Channels (SH Style) - 1⅝" (41.3mm) x 1⅝" (41.3mm) x 12 ga. (2.6mm) Fittings & Hardware - Electro-Plated Steel
- 100% recycled rubber, UV resistant.
- Ultimate Load Rating: 1000 lbs. (4.45kN) (Uniform Load)*
- DURA-BLOK DB__DS-Series channel support with risers is designed for superior support of piping systems, cable tray, HVAC equipment, walkway systems and many other applications. The DURA-BLOK is UV resistant and suitable for installation on any type of roofing material or other flat surfaces. (For pipe straps/clamps, rollers and roller supports that can be used with these DURA-BLOK supports, see page 202)



DB2318DS



DB2924DS



DB5336DS

*** General Note:** Consult roofing manufacturer or engineer for roof load capacity. The weakest point may be the insulation board beneath the rubber membrane.

Reference page 196 for general fitting and standard finish specifications.

DB__DS Series cont.

Part No.	A Min. to Max. In.	A Min. to Max. mm	B In.	B mm
DB2318DS	10.56" to 20.75"	(268 to 527)	13½"	(343)
DB2918DS	10.56" to 26.75"	(268 to 679)	13½"	(343)
DB4118DS	10.56" to 38.75"	(268 to 984)	13½"	(343)
DB5318DS	10.56" to 50.75"	(268 to 1289)	13½"	(343)
DB2324DS	10.56" to 20.75"	(268 to 527)	19½"	(495)
DB2924DS	10.56" to 26.75"	(268 to 679)	19½"	(495)
DB4124DS	10.56" to 38.75"	(268 to 984)	19½"	(495)
DB5324DS	10.56" to 50.75"	(268 to 1289)	19½"	(495)
DB2336DS	10.56" to 20.75"	(268 to 527)	31½"	(800)
DB2936DS	10.56" to 26.75"	(268 to 679)	31½"	(800)
DB4136DS	10.56" to 38.75"	(268 to 984)	31½"	(800)
DB5336DS	10.56" to 50.75"	(268 to 1289)	31½"	(800)
DB2348DS	10.56" to 20.75"	(268 to 527)	43½"	(1105)
DB2948DS	10.56" to 26.75"	(268 to 679)	43½"	(1105)
DB4148DS	10.56" to 38.75"	(268 to 984)	43½"	(1105)
DB5348DS	10.56" to 50.75"	(268 to 1289)	43½"	(1105)

Part No.	Height (overall) In.	Height (overall) mm	Width (overall) In.	Width (overall) mm	Length (overall) In.	Length (overall) mm	Wt./Each lbs.	Wt./Each kg
DB2318DS	23"	(584)	25⅝"	(651)	20.2"	(513)	33.31	(15.11)
DB2918DS	29"	(736)	25⅝"	(651)	20.2"	(513)	35.00	(15.88)
DB4118DS	41"	(1041)	25⅝"	(651)	20.2"	(513)	38.40	(17.42)
DB5318DS	53"	(1346)	25⅝"	(651)	20.2"	(513)	41.80	(18.96)
DB2324DS	23"	(584)	31⅝"	(803)	20.2"	(513)	34.15	(15.49)
DB2924DS	29"	(736)	31⅝"	(803)	20.2"	(513)	35.84	(16.26)
DB4124DS	41"	(1041)	31⅝"	(803)	20.2"	(513)	39.25	(17.80)
DB5324DS	53"	(1346)	31⅝"	(803)	20.2"	(513)	42.65	(19.34)
DB2336DS	23"	(584)	43⅝"	(1108)	20.2"	(513)	35.84	(16.26)
DB2936DS	29"	(736)	43⅝"	(1108)	20.2"	(513)	37.56	(17.03)
DB4136DS	41"	(1041)	43⅝"	(1108)	20.2"	(513)	40.95	(18.57)
DB5336DS	53"	(1346)	43⅝"	(1108)	20.2"	(513)	44.34	(20.11)
DB2348DS	23"	(584)	55⅝"	(1415)	20.2"	(513)	37.55	(17.03)
DB2948DS	29"	(736)	55⅝"	(1415)	20.2"	(513)	39.25	(17.80)
DB4148DS	41"	(1041)	55⅝"	(1415)	20.2"	(513)	42.65	(19.34)
DB5348DS	53"	(1346)	55⅝"	(1415)	20.2"	(513)	46.03	(20.88)

A = Adjustable height from bottom of DURA-BLOK to top of horizontal channel.
B = Space between fittings that support horizontal channel.
Height (overall) = Distance from bottom of DURA-BLOK to top of upright channel.
Width (overall) = Distance from outside-to-outside of DURA-BLOK supports.
Length (overall) = Distance from end-to-end of DURA-BLOK supports.

Reference page 196 for general fitting and standard finish specifications.

DURA-BLOK rooftop supports

DBR Series
Support Bases with Channel & Pipe Roller

- Base with 1" (25.4mm) tall galvanized channel - see chart for overall height, width and length.
- 100% recycled rubber, UV resistant.
- Load Rating: (See Chart Below)*
- DURA-BLOK DBR-Series support is designed to support pipe where longitudinal movement is expected. The DURA-BLOK is UV resistant and approved for installation on any type of roofing material or other flat surfaces.



DBR4-6

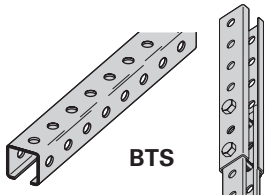


DBR16-20

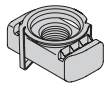
Part No.	Roller Part No.†	Block & Channel -Height x Width x Length In.	mm	Height** In.	mm	Wt./Each Lbs.	kg	Load Rating Lbs.	kN
DBR2-3½	B3126-2 to 3½	5" x 6" x 9.6"	(127.0 x 152.4 x 243.8)	7.09"	(180)	5.28	(2.39)	500	(2.22)
DBR4-6	B3126-4 to 6	5" x 6" x 9.6"	(127.0 x 152.4 x 243.8)	7.09"	(180)	10.63	(4.82)	500	(2.22)
DBR8-10	B3126-8-10	5" x 6" x 20.2"	(127.0 x 152.4 x 513.1)	8.34"	(212)	15.99	(7.25)	1000	(4.45)
DBR12-14	B3126-12-14	5" x 6" x 20.2"	(127.0 x 152.4 x 513.1)	9.38"	(238)	21.34	(9.68)	1000	(4.45)
DBR16-20	B3126-16-20	5" x 6" x 20.2"	(127.0 x 152.4 x 513.1)	9.78"	(248)	26.70	(12.11)	1000	(4.45)

*† See Pipe Hanger Catalog for dimensions and specifications. ** From bottom of rubber block to bottom of pipe/tubing.*

Compatible Components Available to make DURA-BLOK bases more versatile



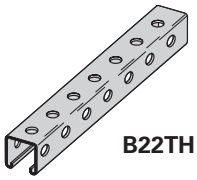
BTS



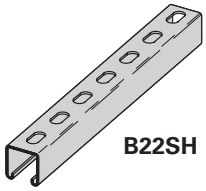
TN Nuts



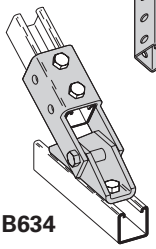
HHCS



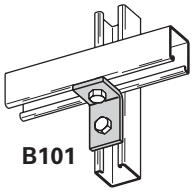
B22TH



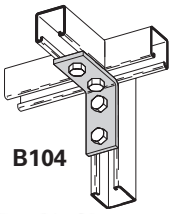
B22SH



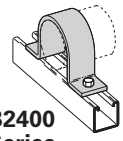
B634



B101



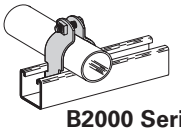
B104



B2400 Series



BVT Series



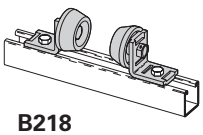
B2000 Series



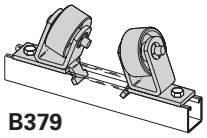
B3124 Series



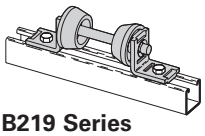
B3126 Series



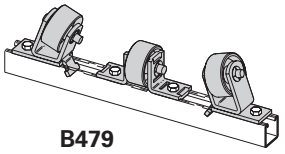
B218



B379



B219 Series



B479

Above rollers can be mounted on DB Series, DB6 Series, and DB10 Series units.

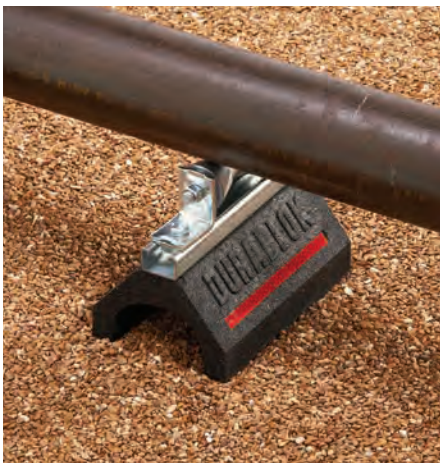
Reference page 196 for general fitting and standard finish specifications.

Rooftop Applications











GRATEWALK
Rooftop Walkway with Integrated DURA-BLOK Supports

B-Line series GRATEWALK™ Rooftop Walkways with DURA-BLOK™ supports provide the optimal solution to extend the life of your roof, while providing a safe pathway to roof mounted support equipment.



Features & Benefits of the GRATEWALK Rooftop Walkway

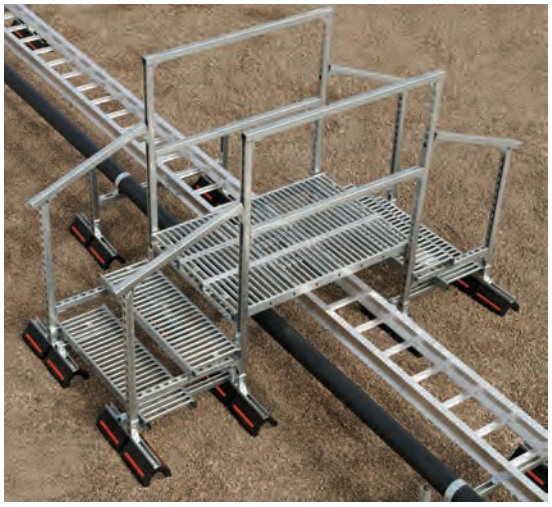
- Available with slip resistant GRATE-LOCK, helping provide a safe walkway for foot traffic on the roof.
- Easy to install, elevated design, creates an identifiable path for foot traffic helping prevent wear and tear to the roof surface.
- The cross-over design offers safe passage over existing cabling, piping, cable tray or any other interference on the rooftop.
- The self cleaning pattern allows water and dirt to easily flow through, helping make the grating an ideal walkway in all weather conditions.
- Handrail options are available
- Integrated with 100% post-consumer recycled rubber supporting LEED credit qualification.
- Provide solid support for the walkway that stays in place and replaces the need for separate rubber roof mounting pads which tend to float away.

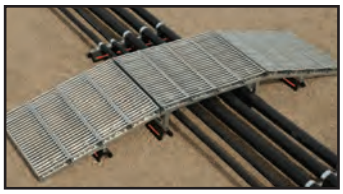
GRATEWALK
Rooftop Walkway with Integrated DURA-BLOK Supports

The GRATEWALK Rooftop Walkway with Integrated DURA-BLOK Supports* is available in a variety of configurations.

- Straight sections for long straight stretches of pathway
- Cross-over options to install over the existing cable trays, piping, and more
- Stairways over the top of existing equipment or leading up to existing equipment
- Handrail options available for additional wallway safety and support
- Platforms to provide access to rooftop mounted equipment
- Accessories available to support unique requirements

* All Items are shipped individually for field assembly.

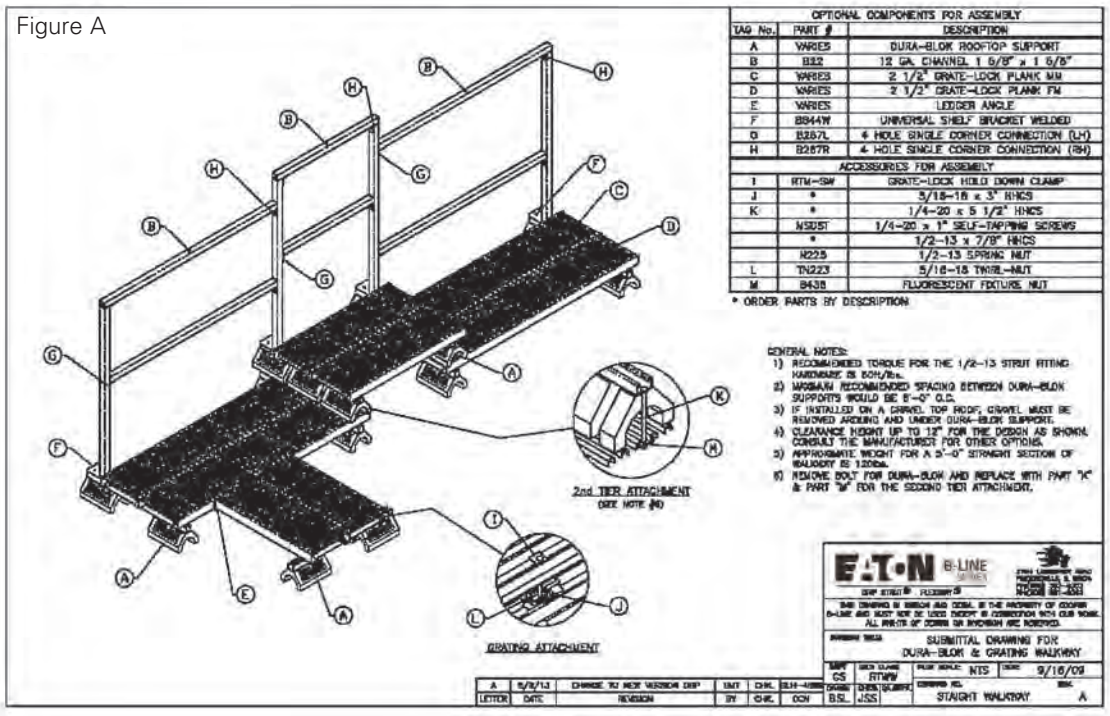




Engineering Design Service

- Take-off and estimating
- Specification review and development
- Alternative layout designs
- Technical consultation
- Submittal drawing packages (see Figure A) including assembly instructions

Figure A



Electrical accessories



A complete system of top quality, time saving products, designed for surface metal raceways, lighting and cable supports. Innovative designs offer many installation advantages. The surface raceways are U.L. listed and meet the requirements of the National Electrical Code, Article 384.

Surface Raceways
Our channel provides structural support in addition to a raceway system.

For U.L. wire fill see chart on page 278-279.

Cable Supports
A full range of clamps and saddles are offered in porcelain and thermoplastic elastomer. Our Insulclamp™ cable clamps and porcelain saddles are furnished complete with steel clamps (electro-plated) and Everdur hardware where required.

Materials & Finishes*
Steel products are made from low carbon steel strips or plates. Porcelain saddles and clamps are made by dry process and white glazed (porcelain dielectric strength is 50 volts per mil).

*Unless otherwise noted.

Finish Code	Finish	Specification
PLN	Plain	ASTM A1011 33,000 PSI min. yield
ZN	Electro-Plated Zinc	ASTM B633 SC3 Type III
GRN	DURA GREEN	
GALV	Pre-Galvanized	ASTM A653
YZN	Yellow Zinc Chromate	ASTM B633 SC3 Type II

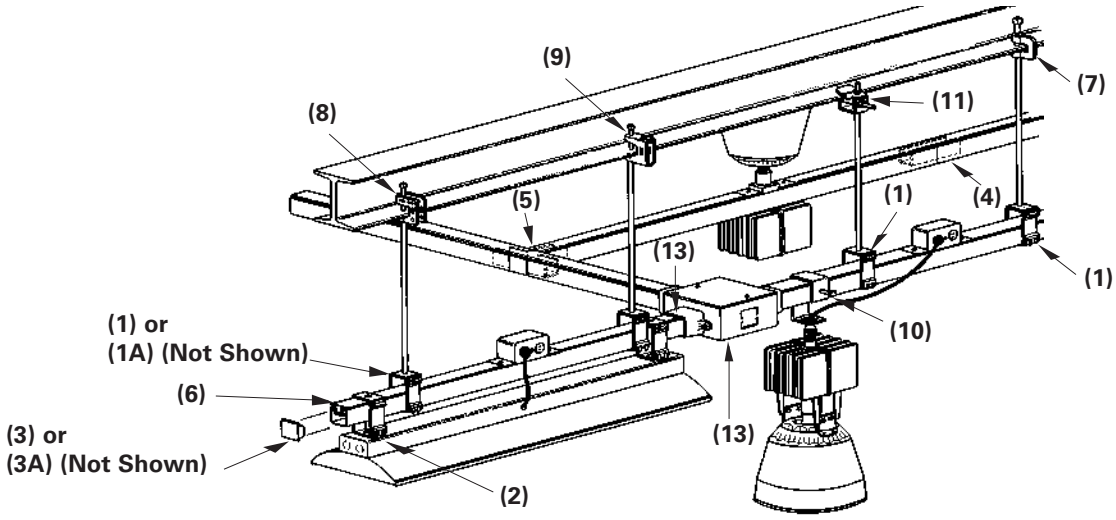
Design Load
Design load data published includes a Safety Factor of 3.0 (Safety Factor = Ratio of ultimate load to the design load).

U.L. listed raceway channels:

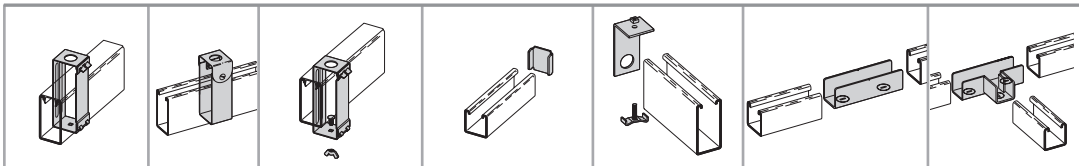
B11, B11KO6	B32, B32KO6
B12, B12KO6	B42, B42KO6
B22, B22KO6	B52, B52KO6
B24, B24KO6	B54, B54KO6
B26, B26KO6	B56, B56KO6

U.L. File No. E29637
In all cases, the snap-in closure strip is required to complete raceway enclosure.

Metric
Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.



Selection Chart

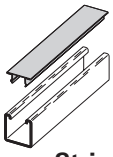


Channel Number	Depth in.	Depth mm	1 Channel Hanger	1A Channel Hanger	2 Fixture Hanger	3 End Cap	3A Connection End Cap	4 Internal Straight Splice	5 Internal Tee Splice
B22A	3 1/4"	(82.5)	B616-22A*	B241S*	B616S-22A*	B205 or B285	B392-22**	B766-22 (2) B285	B768-22 (2)
B11	3 1/4"	(82.5)	B616-22A*	B241S*	B616S-22A*	B222	B392-11**	B766-11	B768-11
B12	2 7/16"	(61.9)	B616-22A*	B241S*	B616S-22A*	B221	B392-12**	B766-12	B768-12
B22 B24	1 5/8"	(41.3)	B616*	B216S*	B616S* B616TG*	B205 or B285 B223 or B286	B392-22**	B766-22	B768-22
B32	1 3/8"	(34.9)	B616*	B216S*	B616S* B616TG*	B206	B392-32**	B766-32	B768-32
B42	1"	(25.4)	B616*	B215S*	B616S* B616TG*	B203	–	B766-42	B768-42
B52 B54	13/16"	(20.6)	B616*	B215S*	B616S* B616TG*	B220 or B283 B204 or B284	–	B766-52	B768-52

***Specify Hanger Rod or Conduit Size.**
****Specify Conduit Size**

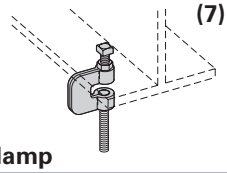
Other Items Shown on Illustration

B217-20 (6)



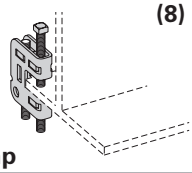
Snap-in Closure Strip

B351L (7)



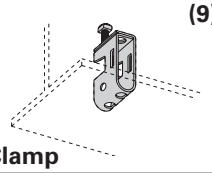
Beam Clamp

B755 (8)



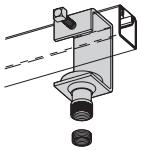
Beam Clamp

B751 (9)



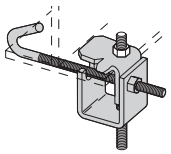
Beam Clamp

B465 (10)



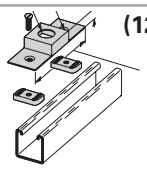
H.I.D. Fixture Hanger

B750 (11)



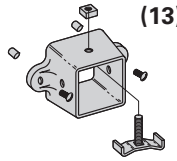
Beam Clamp

B447 B447A (12)



Conduit Connection Plate

B719 (13)



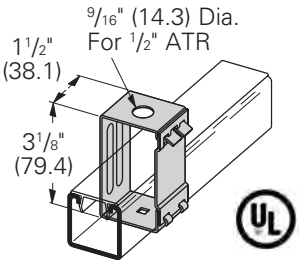
B718 Series Junction Box

Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

Fluorescent fixture hangers

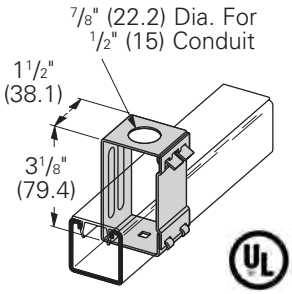
B616-9/16
Channel Hanger

- Design Load 250 Lbs. (1.11 kN)
- Safety Factor of 3
- Maximum design load 50 Lbs. (.22 kN) when used as a fixture support
- Includes: 2 pcs. 3/8" Flat washers for use with 3/8" ATR
- Material: 16 gauge (1.5)
- Standard finish: ZN
- Wt./C 25 Lbs. (11.3 kg)



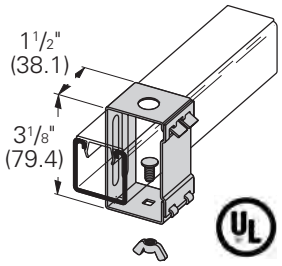
B616-7/8
Channel Hanger

- Design Load 250 Lbs. (1.11 kN)
- Safety Factor of 3
- Maximum design load 50 Lbs. (.22 kN) when used as a fixture support
- Material: 16 gauge (1.5)
- Standard finish: ZN
- Wt./C 25 Lbs. (11.3 kg)



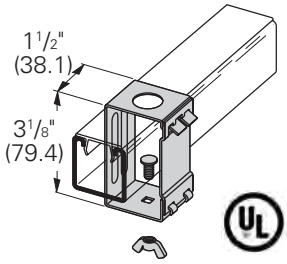
B616S-9/16
Fluorescent Fixture Hanger with Stud

- Design Load 150 Lbs. (.67 kN)
- Safety Factor of 3
- Maximum design load 50 Lbs. (.22 kN) when used as a fixture support
- Allows more than 1/2" (12.7) space between channel and fixture
- Includes: 2 pcs. 3/8" Flat washers for use with 3/8" ATR
- Material:16 gauge (1.5)
- Standard finish: ZN
- Wt./C 30 Lbs. (13.6 kg)



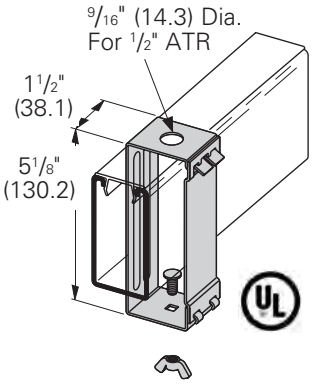
B616S-7/8
Fluorescent Fixture Hanger with Stud

- Design Load 150 Lbs. (.67 kN)
- Safety Factor of 3
- Maximum design load 50 Lbs. (.22 kN) when used as a fixture support
- Allows more than 1/2" (12.7) space between channel and fixture
- Standard finish: ZN
- Material:16 gauge (1.5)
- Wt./C 30 Lbs. (13.6 kg)



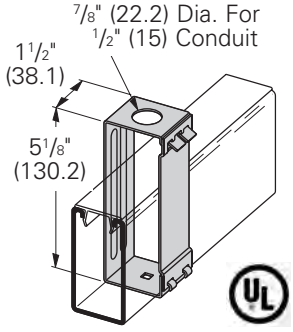
B616-22A-9/16
Channel Hanger

- Design Load 250 Lbs. (1.11 kN)
- Safety Factor of 3
- Maximum design load 50 Lbs. (.22 kN) when used as a fixture support
- Includes: 2 pcs. 3/8" Flat washers for use with 3/8" ATR
- Material: 14 gauge (1.9)
- Standard finish: ZN
- Wt./C 44 Lbs. (19.9 kg)



B616-22A-7/8
Channel Hanger

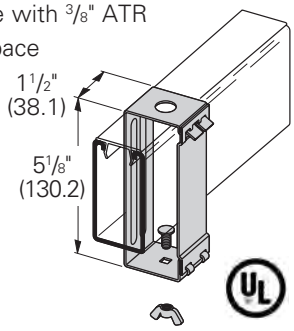
- Design Load 250 Lbs. (1.11 kN)
- Safety Factor of 3
- Maximum design load 50 Lbs. (.22 kN) when used as a fixture support
- Material: 14 gauge (1.9)
- Standard finish: ZN
- Wt./C 44 Lbs. (19.9 kg)



Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

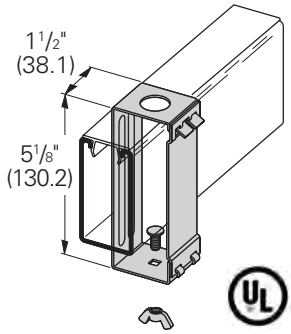
B616S-22A-9/16
Fluorescent Fixture Hanger with Stud

- Design Load 150 Lbs. (.67 kN)
- Safety Factor of 3
- Maximum design load 50 Lbs. (.22 kN) when used as a fixture support
- Includes:
  2 pcs. 3/8" Flat washers for use with 3/8" ATR
- Allows more than 1/2" (12.7) space between channel and fixture
- Material: 14 gauge (1.9)
- Standard finish: ZN
- Wt./C 49 Lbs. (22.2 kg)



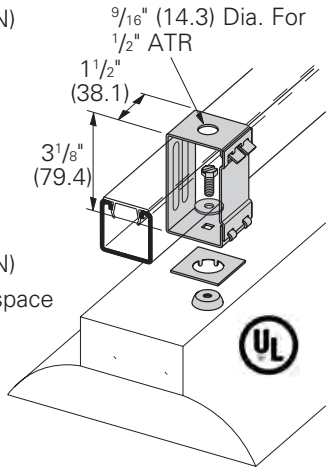
B616S-22A-7/8
Fluorescent Fixture Hanger with Stud

- Design Load 150 Lbs. (.67 kN)
- Safety Factor of 3
- Maximum design load 50 Lbs. (.22 kN) when used as a fixture support
- Allows more than 1/2" (12.7) space between channel and fixture
- Material: 14 gauge (1.9)
- Standard finish: ZN
- Wt./C 49 Lbs. (22.2 kg)



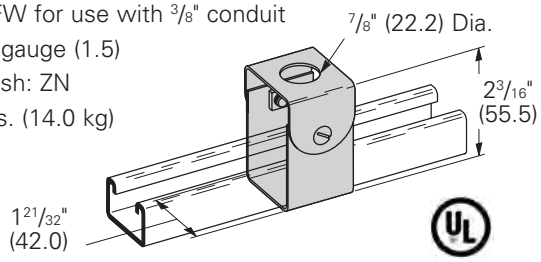
B616TG-9/16
Fluorescent Fixture Hanger for 1/2" (15) Knockout

- Design Load 150 Lbs. (.67 kN)
- Safety Factor of 3
- Maximum design load 50 Lbs. (.22 kN) when used as a fixture support
- Includes:
  2 pcs. 3/8" Flat washers for use with 3/8" ATR
- Design Load 150 Lbs. (.67 kN)
- Allows more than 1/2" (12.7) space between channel and fixture
- Material: 16 gauge (1.5)
- Standard finish: ZN
- Wt./C 32 Lbs. (14.5 kg)



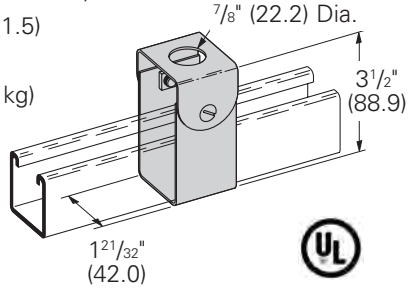
B215S
Channel Hanger

- Can be used with 3/8" & 1/2" threated rod or 3/8" & 1/2" conduit
- Design Load 250 Lbs. (1.11 kN)
- Safety Factor of 3
- For use with B42, B52, & B54 channels
- Hardware included:
  One (1) 3/8" x 1 1/2" FFW for use with 3/8"-16 ATR
  One (1) 1/2" FW for use with 1/2"-13 ATR
  One (1) 5/8" FW for use with 3/8" conduit
- Material: 16 gauge (1.5)
- Standard finish: ZN
- Wt./C 31 Lbs. (14.0 kg)



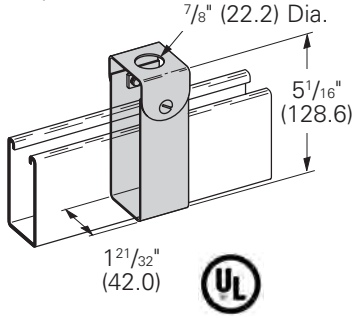
B216S
Channel Hanger

- Can be used with 3/8" & 1/2" threated rod or 3/8" & 1/2" conduit
- Design Load 250 Lbs. (1.11 kN)
- Safety Factor of 3
- For use with B22, B24, & B32 channels
- Hardware included:
  One (1) 3/8" x 1 1/2" FFW for use with 3/8"-16 ATR
  One (1) 1/2" FW for use with 1/2"-13 ATR
  One (1) 5/8" FW for use with 3/8" conduit
- Material: 16 gauge (1.5)
- Standard finish: ZN
- Wt./C 38 Lbs. (17.2 kg)



B241S
Channel Hanger

- Can be used with 3/8" & 1/2" threated rod or 3/8" & 1/2" conduit
- Design Load 250 Lbs. (1.11 kN)
- Safety Factor of 3
- For use with B11 & B12 channels
- Hardware included:
  One (1) 3/8" x 1 1/2" FFW for use with 3/8"-16 ATR
  One (1) 1/2" FW for use with 1/2"-13 ATR
  One (1) 5/8" FW for use with 3/8" conduit
- Material: 16 gauge (1.5)
- Standard finish: ZN
- Wt./C 47 Lbs. (21.3 kg)



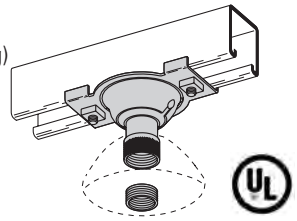
Electrical Accessories

Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

Fluorescent fixture hangers

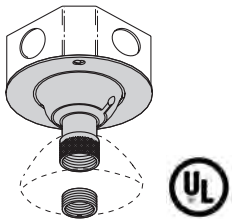
B390S
360° Swivel Channel Connector

- Design Load 250 Lbs. (1.11 kN)
- Safety Factor of 3
- Maximum design load 50 Lbs. (.22 kN) when used as a fixture support
- Swings 15° in 360° plane
- Includes:
  2 pcs. SN224-3/4" WO Stud nut 2 pcs. 1/4"-20 Square nut 1 pc. 3/4" (20) to 1/2" (15) Conduit Reducer
- Standard finish: ZN
- Wt./C 71 Lbs. (32.2 kg)



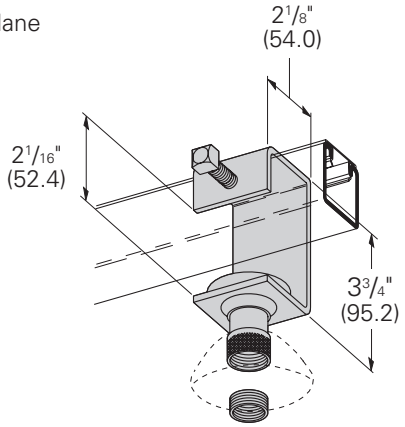
B390BX
360° Swivel Box Connector

- Design Load 250 Lbs. (1.11 kN) for connector fitting only
- Safety Factor of 3
- Design Load 50 Lbs. (.22 kN) when used as illustrated or for use as a fixture support
- Swings 15° in 360° plane
- Includes:
  1 pc. 3/4" (20) to 1/2" (15) Conduit reducer
- Fits on 4" box
- Standard finish: ZN
- Wt./C 55 Lbs. (24.9 kg)



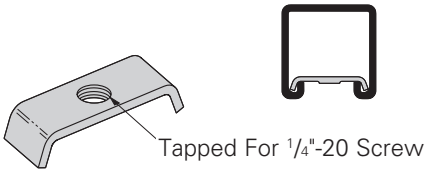
B465
H.I.D. Fixture Hanger

- Design Load 250 Lbs. (1.11 kN)
- Safety Factor of 3
- Swings 15° in 360° plane
- Includes:
  1 pc. 3/4" (20) to 1/2" (15) Conduit reducer
- Standard finish: ZN
- Wt./C 95 Lbs. (43.1 kg)



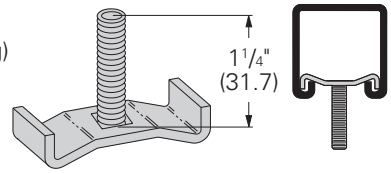
B436
Fluorescent Fixture Nut

- Standard finish: ZN
- Wt./C 2 Lbs. (.9 kg)



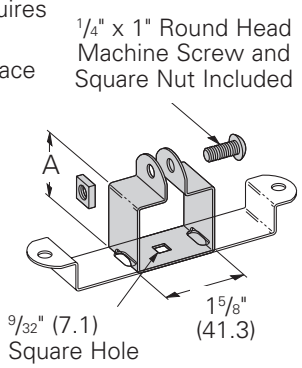
B436S
Fluorescent Fixture Stud Nut

- Bolt size: 1/4" x 1 1/4"
- Standard finish: ZN
- Wt./C 4 Lbs. (1.8 kg)
- Design Load 250 Lbs. (1.11 kN) Safety Factor of 3



B460
Fluorescent Fixture Hanger

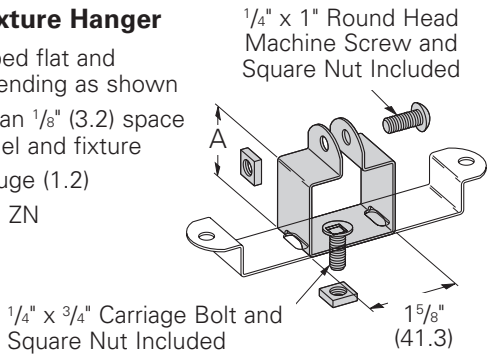
- Hanger is shipped flat and requires field bending as shown
- Allows more than 1/2" (12.7) space between channel and fixture
- Material: 18 gauge (1.2)
- Standard finish: ZN



Part No.	For Channel Size	A		Wt./C	
		In.	mm	Lbs.	kg
B460-22	B22, B24, B32	2 1/8"	(57.5)	17	(7.7)
B460-12	B12	2 15/16"	(79.5)	20	(9.1)
B460-11	B11	3 3/4"	(101.6)	23	(10.4)

B464
Fluorescent Fixture Hanger

- Hanger is shipped flat and requires field bending as shown
- Allows more than 1/8" (3.2) space between channel and fixture
- Material: 18 gauge (1.2)
- Standard finish: ZN

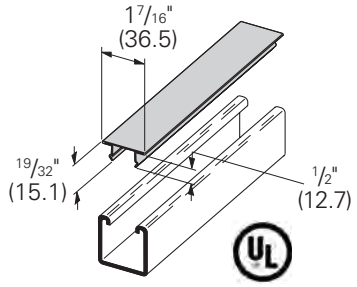


Part No.	For Channel Size	A		Wt./C	
		In.	mm	Lbs.	kg
B464-32	B32	1 1/2"	(40.6)	17	(7.7)
B464-22	B22, B24	1 3/4"	(47.4)	18	(8.1)
B464-12	B12	2 9/16"	(66.0)	21	(9.5)
B464-11	B11	3 3/8"	(91.4)	24	(10.9)

Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

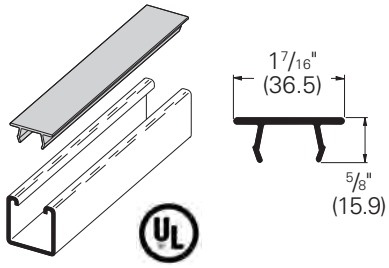
B217-20
Snap Closure Strip for All 1⅝" (41.3) Wide Channels

- Refer to Raceway Fill Chart pages 278-279
- Material: 20 gauge (.9)
- Standard finishes: GRN, GALV, YZN
- Standard length: 120" (3.05m)
- Wt./CFT 36 Lbs. (16.3 kg)



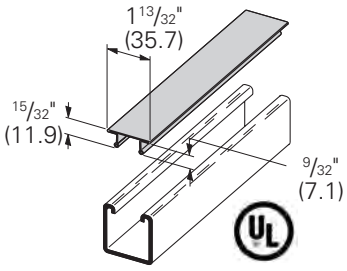
B217P
Plastic Snap Closure Strip for All 1⅝" (41.3) Wide Channels

- Refer to Raceway Fill Chart pages 278-279
- Standard finishes: Green (GRN) or Gray (GRY) Plastic
- Standard length: 120" (3.05m)
- Wt./CFT 9.2 Lbs. (4.2 kg)



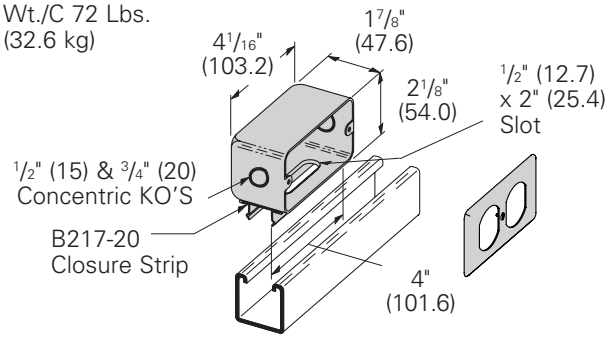
B217-24
Snap Closure Strip for All 1⅝" (41.3) Wide Channels

- Refer to Raceway Fill Chart pages 278-279
- For use with 7 or fewer conductors no larger than #12 AWG
- Material: 24 gauge (.6)
- Standard finishes: GRN, GALV, YZN
- Standard length: 120" (3.05m)
- Wt./CFT 28 Lbs. (12.7 kg)



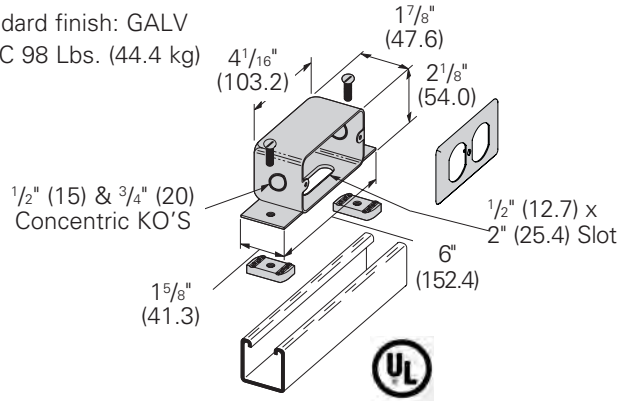
B516
Snap-In Outlet Box

- Provided with #10-32 tapped hole for grounding strap
- Duplex cover plate included
- Receptacle not furnished
- Requires ground wire installation for use with UL listed channel raceway system
- Standard finish: GALV
- Wt./C 72 Lbs. (32.6 kg)



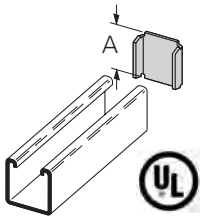
B516S
Outlet Box

- Duplex cover plate included
- Receptacle not furnished
- Includes: 2 pcs. ¼"-20 Flat head machine screws 2 pcs. N224WO Channel nuts
- Standard finish: GALV
- Wt./C 98 Lbs. (44.4 kg)



B203 thru B206
B220 thru B223
X Type End Caps

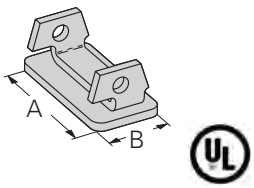
- Material: 12 gauge (2.6)
- Standard finishes: ZN, GRN, HDG, SS4



Part No.	Use With	A In.	A mm	Wt./C Lbs.	Wt./C kg
B203	B42	1.015"	(25.8)	6	(2.7)
B204	B54	.827"	(21.0)	5	(2.2)
B205	B22	1.640"	(41.6)	10	(4.5)
B206	B32	1.390"	(35.3)	8	(3.6)
B220	B52	.827"	(21.0)	4	(1.8)
B221	B12	2.452"	(62.3)	15	(6.8)
B222	B11	3.265"	(82.9)	20	(9.1)
B223	B24	1.640"	(41.6)	10	(4.5)

B283 thru B286
End Caps

- Material: 12 gauge (2.6)
- Standard finishes: ZN, GRN

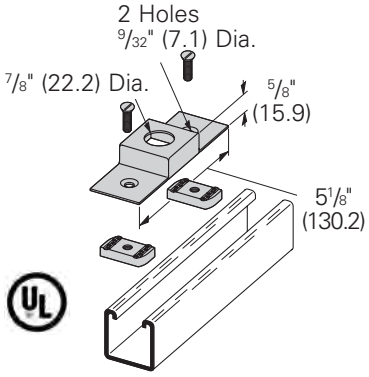


Part No.	Use With	A In.	A mm	B In.	B mm	Wt./C Lbs.	Wt./C kg
B283	B52	1 19/32"	(40.5)	25/32"	(19.8)	6	(2.7)
B284	B54	1 19/32"	(40.5)	25/32"	(19.8)	6	(2.7)
B285	B22	1 19/32"	(40.5)	1 19/32"	(40.5)	13	(5.9)
B286	B24	1 19/32"	(40.5)	1 19/32"	(40.5)	14	(6.3)

Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

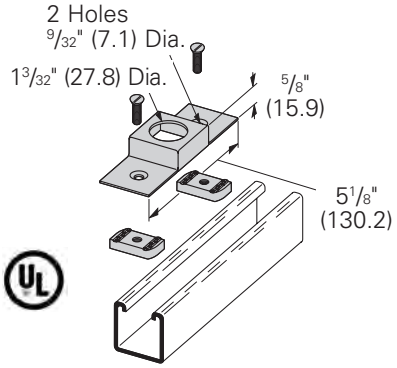
B447
Conduit Connection Plate for 1/2" (15) Conduit

- Includes:
  2 pcs. 1/4"-20 Flat head machine screws
  2 pcs. N224WO Channel nuts
- Material: 16 gauge (1.5)
- Standard finish: ZN
- Wt./C 35 Lbs. (15.9 kg)



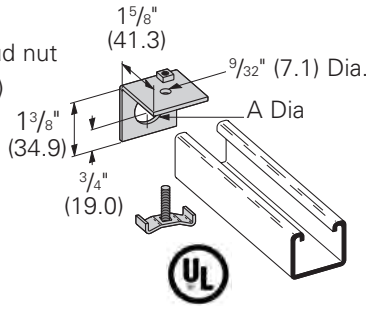
B447A
Conduit Connection Plate for 3/4" (20) Conduit

- Includes:
  2 pcs. 1/4"-20 Flat head machine screws
  2 pcs. N224WO Channel nuts
- Material: 16 gauge (1.5)
- Standard finish: ZN
- Wt./C 35 Lbs. (15.9 kg)



B392-32 Series
Connection End Cap

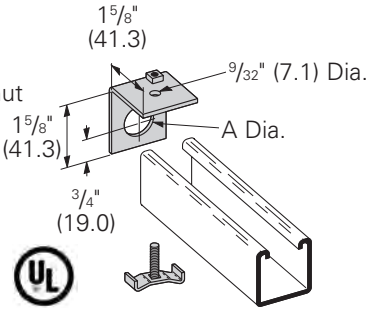
- Includes:
  1 pc. 1/4"-20 Square nut
  1 pc. B436S Fixture stud nut
- Material: 11 gauge (3.0)
- Standard finish: ZN



Part No.	A In.	A mm	Conduit Size In.	Conduit Size mm	Wt./C Lbs.	Wt./C kg
B392-32-1/2	7/8"	(22.2)	1/2"	(15)	20	(9.1)
B392-32-3/4	1 1/16"	(27.0)	3/4"	(20)	19	(8.6

B392-22 Series
Connection End Cap

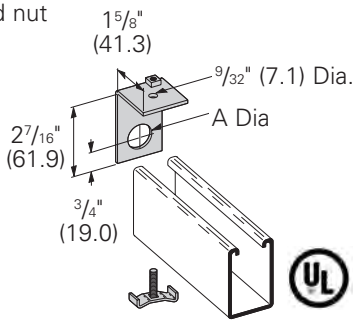
- Includes:
  1 pc. 1/4"-20 Square nut
  1 pc. B436S Fixture stud nut
- Material: 11 gauge (3.0)
- Standard finish: ZN



Part No.	A In.	A mm	Conduit Size In.	Conduit Size mm	Wt./C Lbs.	Wt./C kg
B392-22-1/2	7/8"	(22.2)	1/2"	(15)	21	(9.5)
B392-22-3/4	1 1/16"	(27.0)	3/4"	(20)	20	(9.1)
B392-22-1	1" Pipe Thread		1"	(25)	17	(7.7)

B392-12 Series
Connection End Cap

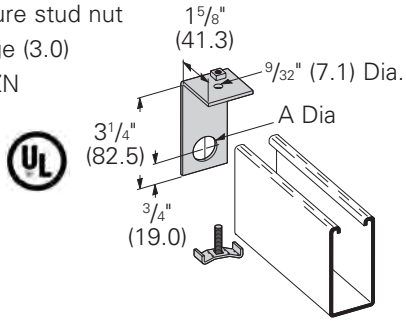
- Includes:1 pc. 1/4"-20 Square nut
  1 pc. B436S Fixture stud nut
- Material: 11 gauge (3.0)
- Standard finish: ZN



Part No.	A In.	A mm	Conduit Size In.	Conduit Size mm	Wt./C Lbs.	Wt./C kg
B392-12-1/2	7/8"	(22.2)	1/2"	(15)	27	(12.2)
B392-12-3/4	1 1/16"	(27.0)	3/4"	(20)	26	(11.8)
B392-12-1	1" Pipe Thread		1"	(25)	23	(10.4)

B392-11 Series
Connection End Cap

- Includes:
  1 pc. 1/4"-20 Square nut
  1 pc. B436S Fixture stud nut
- Material: 11 gauge (3.0)
- Standard finish: ZN



Part No.	A In.	A mm	Conduit Size In.	Conduit Size mm	Wt./C Lbs.	Wt./C kg
B392-11-1/2	7/8"	(22.2)	1/2"	(15)	36	(16.3)
B392-11-3/4	1 1/16"	(27.0)	3/4"	(20)	33	(14.9)
B392-11-1	1" Pipe Thread		1"	(25)	32	(14.5)

Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

B718
Universal Junction Bob

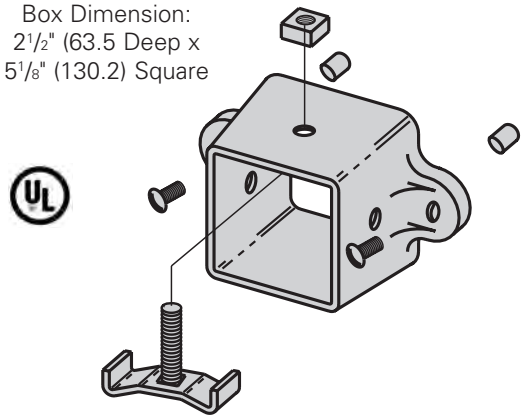
- Assemble B719 Hubs into B718 square knockouts
- Designed for use with B22 & B24 channel
- B718 Includes:
  1 pc. Junction box only
  1 pc. Cover only
  2 pcs. #10-20 Round head machine screws
- Standard finish: ZN
- Wt./C 180 Lbs. (81.6 kg)

Part No.	Includes	Wt./C Lbs.	kg
B718-1	1 B718 & 1 B719	205	(93.0)
B718-2	1 B718 & 2 B719	230	(104.3)
B718-3	1 B718 & 3 B719	255	(115.6)
B718-4	1 B718 & 4 B719	280	(127.0)



B718-1 End | **B718-2 Thru Box** | **B718-2 90°** | **B718-3 Tee** | **B718-4 Cross**

Selection Guide



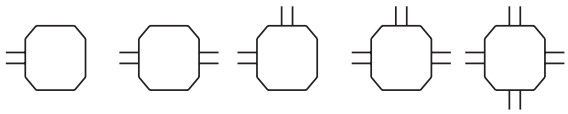
B719AL
Universal Junction Box Hub

- B719AL Includes:
  1 pc. B719AL Hub only
  1 pc. B436S Fixture stud nut
  1 pc. 1/4"-20 Square nut
  2 pcs. #10-24 Self tapping screws
  2 pcs. Rubber caps
- Material: Aluminum
- Wt./C 25 Lbs. (11.3 kg)

B518-1 thru B518-4
Universal Junction Box & Hubs

- Channel connection kits as shown in the chart above
- Includes:
  1 pc. Junction box with screws
  1 pc. Box cover
- Standard finish: ZN

Part No.	Channel Connection Kits Included	Wt./C Lbs.	kg
B518-1	1	106	(48.1)
B518-2	2	137	(62.1)
B518-3	3	162	(78.5)
B518-4	4	192	(87.1)

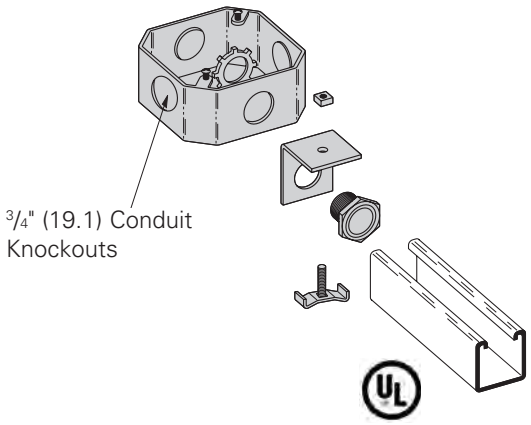


B518-1 End | **B518-2 Thru Box** | **B518-2 90°** | **B518-3 Tee** | **B518-4 Cross**

Selection Guide

Channel Connection Kit

- For use with B22 & B24 channels.
- Box Dimension: Standard 4" octagon box
- Includes:
  1 pc. B392-22-3/4 End connection (See page 212)
  1 pc. 3/4" (20) Insulated chase nipple
  1 pc. 3/4" (20) Lock nut
- Standard finish: ZN

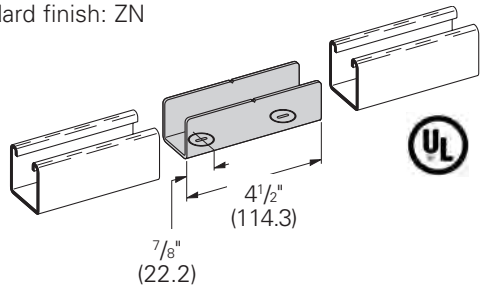


Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

Strut joiners

B766 Series
Straight Strut Joiner

- Includes: 2 Cam screws
- Material: 12 gauge (2.6)
- Standard finish: ZN



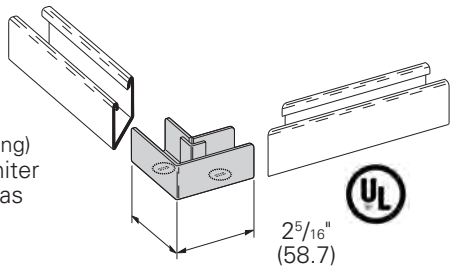
Part No.	For Channel Size	Wt./C Lbs.	kg
B766-11	B11	94	(42.6)
B766-12	B12	72	(32.6)
B766-22 *	B22 & B24	50	(22.7)
B766-32	B32	44	(19.9)
B766-42	B42	34	(15.4)
B766-52	B52 & B54	28	(12.7)

* Cast aluminum parts

B767 Series
90° Elbow Strut Joiner

- Includes: 2 Cam screws
- Material: 12 gauge (2.6)
- Standard finish: ZN

Note: B767-22 (Cast Aluminum Fitting) does not require miter cutting of channel as shown in drawing.

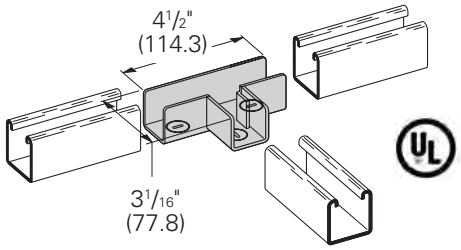


Part No.	For Channel Size	Wt./C Lbs.	kg
B767-11	B11	74	(33.5)
B767-12	B12	56	(25.4)
B767-22 *	B22 & B24	39	(17.7)
B767-32	B32	34	(15.4)
B767-42	B42	27	(12.2)
B767-52	B52 & B54	23	(10.4)

* Cast aluminum parts

B768 Series
Tee Strut Joiner

- Includes: 3 Cam screws
- Patented
- Material: 12 gauge (2.6)
- Standard finish: ZN

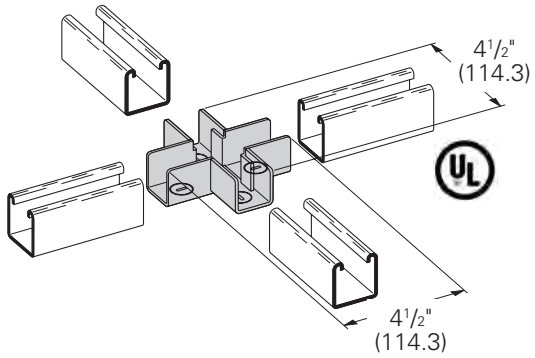


Part No.	For Channel Size	Wt./C Lbs.	kg
B768-11	B11	142	(64.4)
B768-12	B12	112	(50.8)
B768-22 *	B22 & B24	79	(35.8)
B768-32	B32	72	(32.6)
B768-42	B42	62	(28.1)
B768-52	B52 & B54	57	(25.8)

* Cast aluminum parts

B769 Series
Cross Strut Joiner

- Includes: 4 Cam screws
- Patented
- Material: 12 gauge (2.6)
- Standard finish: ZN



Part No.	For Channel Size	Wt./C Lbs.	kg
B769-11	B11	148	(67.1)
B769-12	B12	120	(54.4)
B769-22 *	B22 & B24	87	(39.4)
B769-32	B32	78	(35.4)
B769-42	B42	65	(29.5)
B769-52	B52 & B54	58	(26.3)

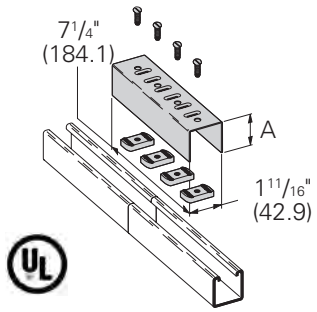
* Cast aluminum parts

Note: Strut joiners are not for structural support. A channel support is recommended within 24" (609 mm) of each joint.

Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

B166
Four Hole Splice Clevis

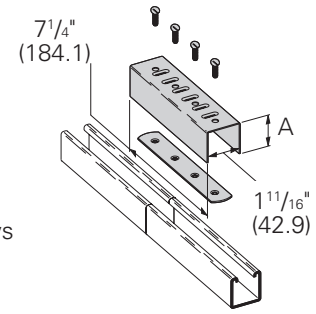
- Includes:
  1 Splice clevis
  4 pcs. 1/4"-20 Flat head machine screws
  4 pcs. N224WO channel nuts
- Material: 16 gauge (1.5)
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	For Channel Size	Wt./C Lbs.	Wt./C kg
B166-11	3 1/4"	(82.5)	B11	128	(58.0)
B166-12	2 7/16"	(61.9)	B12	108	(49.0)
B166-22	1 5/8"	(41.3)	B22, B24	91	(40.3)
B166-32	1 3/8"	(34.9)	B32	83	(37.6)
B166-42	1"	(25.4)	B42	75	(34.0)
B166-52	13/16"	(20.6)	B52, B54	71	(32.2)

B166-46
Four Hole Splice Clevis Assembly

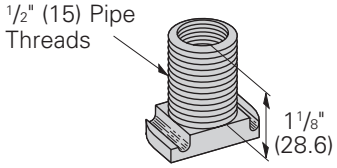
- Requires ground wire for use with UL listed channel raceway system
- Includes:
  1 Splice clevis
  1 pc. B466W tapped plate
  4 pcs. 1/4"-20 Flat Head Machine Screws
- Material: 16 gauge (1.5)
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	For Channel Size	Wt./C Lbs.	Wt./C kg
B166-46-11	3 1/4"	(82.5)	B11	118	(53.5)
B166-46-12	2 7/16"	(61.9)	B12	98	(44.4)
B166-46-22	1 5/8"	(41.3)	B22, B24	79	(35.8)
B166-46-32	1 3/8"	(34.9)	B32	73	(33.1)
B166-46-42	1"	(25.4)	B42	65	(29.5)
B166-46-52	13/16"	(20.6)	B52, B54	61	(27.6)

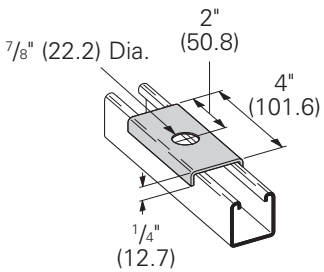
B393-1
Wiring Stud

- Requires ground wire for use with UL listed channel raceway system
- 1/2" (15) pipe threads
- Material: Cast aluminum
- Wt./C 6 Lbs. (2.7 kg)



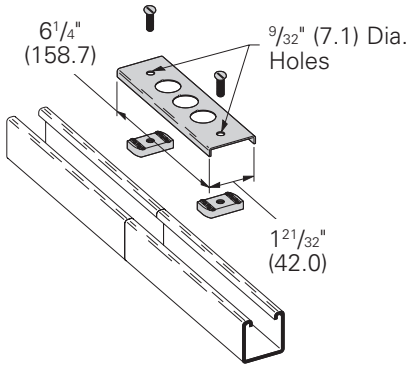
B589
Spacer Clevis

- Can be used with B393-1 wiring stud
- Material: 12 gauge (2.6)
- Standard finish: ZN
- Wt./C 29 Lbs. (13.1 kg)



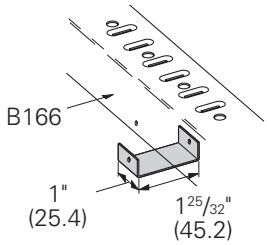
B619
Knock-Out Plate

- Requires ground wire for use with UL listed channel raceway system
- Includes: 2 pcs. 1/4"-20 Flat head machine screws
  2 pcs. N224WO Channel nuts
- Material: 16 gauge (1.5) - 1/2" (15) conduit knockouts
- Standard finish: ZN
- Wt./C 40 Lbs. (18.1 kg)



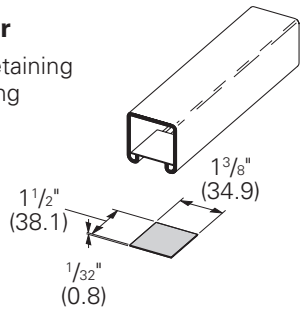
B166CL
Splice Clevis Clip

- Use to cover gap between strut
- Material: 18 gauge (1.2)
- Standard finish: ZN
- Wt./C 4 Lbs. (1.8 kg)



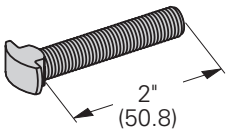
B590
Fiber Wire Retainer

- Installation aid for retaining wires before installing snap closure strip
- Wt./C 1 Lb. (.4 kg)



B617
Shoulder Bolt

- Standard finish: ZN
- Wt./C 6 Lbs. (2.7 kg)



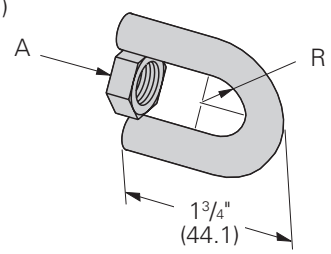
3/8"-16 Thread Size

Electrical Accessories

Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

B446A
Swivel Hanger (Female Only)

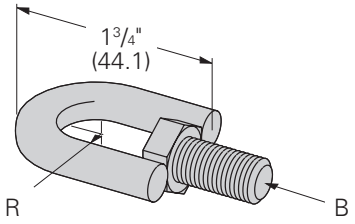
- Design Load:
  (3/8)-610 Lbs. (2.71 kN)
  (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	A	R In.	R mm	Wt./C Lbs.	Wt./C kg
B446A-3/8	3/8"-16 HN	9/32"	(7.1)	13	(5.9)
B446A-1/2	1/2"-13 HN	3/8"	(9.5)	15	(6.8)

B446B
Swivel Hanger (Male Only)

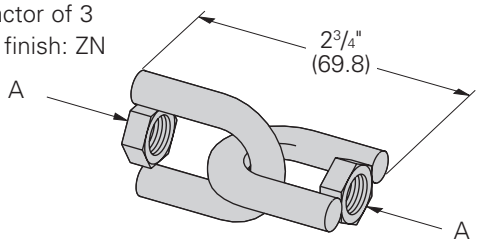
- Design Load:
  (3/8)-610 Lbs. (2.71 kN)
  (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	A	R In.	R mm	Wt./C Lbs.	Wt./C kg
B446B-3/8	3/8"-16 HHCS	9/32"	(7.1)	16	(7.2)
B446B-1/2	1/2"-13 HHCS	3/8"	(9.5)	20	(9.1)

B446C
Swivel Hanger (Female-Female)

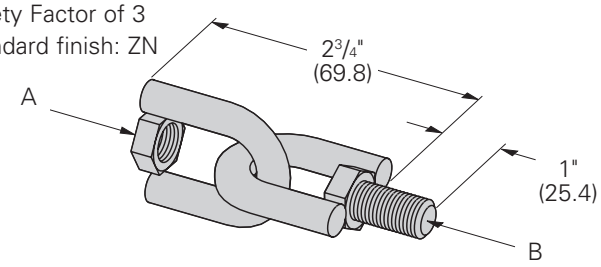
- Design Load:
  (3/8)-610 Lbs. (2.71 kN)
  (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	A	Wt./C Lbs.	Wt./C kg
B446C-3/8	3/8"-16 HN	26	(11.8)
B446C-1/2	1/2"-13 HN	31	(14.0)

B446
Swivel Hanger (Female-Male)

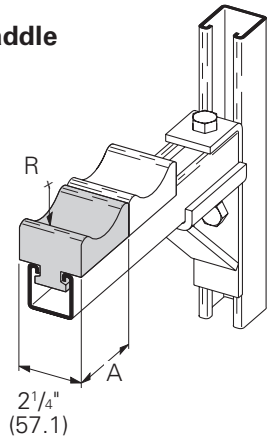
- Design Load:
  (3/8)-610 Lbs. (2.71 kN)
  (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	A	B	Wt./C Lbs.	Wt./C kg
B446-3/8	3/8"-16 HN	3/8"-16 HHCS	28	(12.7)
B446-1/2	1/2"-13 HN	1/2"-13 HHCS	36	(16.3)

B4050 & B4051
Porcelain Cable Channel Saddle

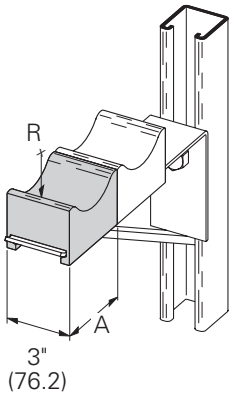
- Electrical porcelain has an dielectric strength of 50 volts/mil



Part No.	A In.	A mm	R In.	R mm	Wt./C Lbs.	Wt./C kg
B4050	3"	(76.2)	1 3/8"	(34.9)	72	(32.6)
B4051	4"	(101.6)	2 1/8"	(54.0)	100	(45.3)

B4094 & B4095
Porcelain Cable Rack Saddle

- Electrical porcelain has an dielectric strength of 50 volts/mil
- Designed for use with B449 brackets

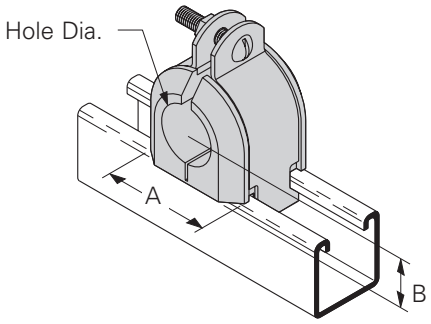


Part No.	A In.	A mm	R In.	R mm	Wt./C Lbs.	Wt./C kg
B4094	2 7/8"	(73.0)	1 3/8"	(34.9)	67	(30.4)
B4095	3 7/8"	(98.4)	2 1/8"	(54.0)	106	(48.1)

Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

B4060 THRU B4093
Insulclamp Cable Clamps (Replaces porcelain clamps)

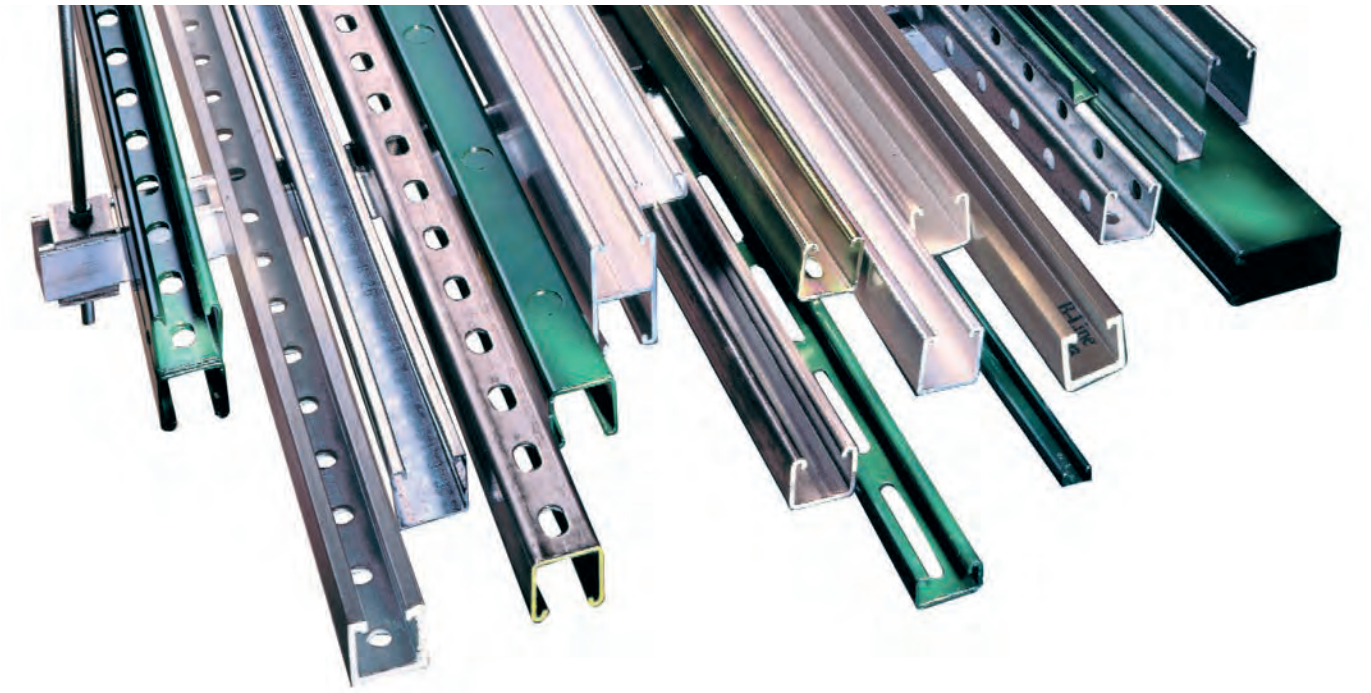
- Assembly includes:
  1 Insulclamp™ & 1 pr. zinc plated pipe straps with Everdur (Silicon Bronze) hardware
- The thermoplastic elastomer Insulclamp has a dielectric strength of 640 volts/mil
- The flame retardant one piece design allows for trouble free assembly
- Everdur hardware is non-ferrous and prevents magnetic induction



Part No.	Hole Dia. In.	Hole Dia. mm	Wt./C Lbs.	Wt./C kg	A In.	A mm	B In.	B mm	Includes Clamp No.
B4060	3/8"	(9.5)	25	(11.3)	1.36"	(34.5)	.56"	(14.2)	B2030
B4061	1/2"	(12.7)	25	(11.3)					
B4062	5/8"	(15.9)	25	(11.3)					
B4063	3/4"	(19.0)	37	(16.8)	1.86"	(47.2)	.81"	(20.8)	B2011
B4064	7/8"	(22.2)	37	(16.8)					
B4065	1"	(25.4)	37	(16.8)					
B4066	1 1/8"	(28.6)	37	(16.8)					
B4067	1 1/4"	(31.7)	58	(26.3)	2.36"	(59.9)	1.06"	(26.9)	B2038
B4068	1 3/8"	(34.9)	58	(26.3)					
B4069	1 1/2"	(38.1)	58	(26.3)					
B4070	1 5/8"	(41.3)	58	(26.3)					
B4071	1 3/4"	(44.4)	76	(34.5)	2.86"	(72.6)	1.31"	(33.3)	B2042
B4072	1 7/8"	(47.6)	76	(34.5)					
B4073	2"	(50.8)	76	(34.5)					
B4074	2 1/8"	(54.0)	76	(34.5)					
B4075	2 1/4"	(57.1)	90	(40.8)	3.36"	(85.3)	1.56"	(39.6)	B2046
B4076	2 3/8"	(60.3)	90	(40.8)					
B4077	2 1/2"	(63.5)	90	(40.8)					
B4078	2 5/8"	(66.7)	90	(40.8)					
B4079	2 3/4"	(69.8)	109	(49.4)	3.86"	(98.0)	1.81"	(46.0)	B2050
B4080	2 7/8"	(73.0)	109	(49.4)					
B4081	3"	(76.2)	109	(49.4)					
B4082	3 1/8"	(79.4)	109	(49.4)					
B4083	3 1/4"	(82.5)	130	(58.9)	4.36"	(110.7)	2.06"	(52.3)	B2054
B4084	3 3/8"	(85.7)	130	(58.9)					
B4085	3 1/2"	(88.9)	130	(58.9)					
B4086	3 5/8"	(92.1)	130	(58.9)					
B4087	3 3/4"	(95.2)	160	(72.6)	4.86"	(123.4)	2.31"	(58.7)	B2058
B4088	3 7/8"	(98.4)	160	(72.6)					
B4089	4"	(101.6)	160	(72.6)					
B4090	4 1/8"	(104.8)	160	(72.6)					
B4091	4 1/4"	(107.9)	160	(72.6)	5.24"	(133.1)	2.50"	(63.5)	B2018
B4092	4 3/8"	(111.1)	160	(72.6)					
B4093	4 1/2"	(114.3)	160	(72.6)					

Reference page 206 for general fitting and standard finish specifications. U.L. Wire Fill Chart on pages 272 - 273.

Aluminum and stainless steel



Aluminum
Aluminum channels, fittings and accessories offer excellent corrosion resistance and are suitable for many indoor and outdoor applications. Aluminum's high strength to weight ratio helps greatly reduce overall cost of installation through ease of handling and cutting. Channels are extruded from aluminum alloy 6063-T6. Closure strips are extruded from aluminum alloy 6063-T5. Fittings and accessories are made from aluminum alloy 5052-H32.

Stainless Steel
Where corrosion problems persist and other material and fittings are ineffective, we recommend use of corrosion resistant stainless steel channels and accessories. Channels and fittings are available in two types of stainless steel:

SS4-AISI Type 304
SS6-AISI Type 316

Fittings
Most fittings, as shown in this catalog, can be supplied in aluminum or stainless steel.
Consult factory for possible minimum production quantities and set-up charges.

Load Data

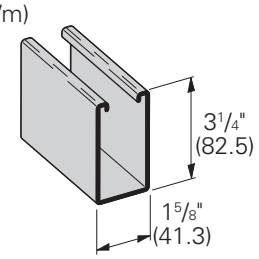
Aluminum
Channel's approximate load data can be determined by multiplying load data in the steel channel section of this catalog by a factor of 0.38.

Stainless Steel
Channel load data is the same as the data in the steel channel section of this catalog.

Metric
Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

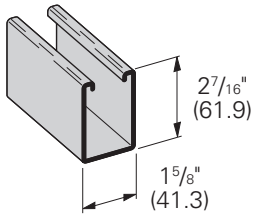
B11AL

- Thickness: .105 (2.6 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: Aluminum
- Weight: 1.06 Lbs./Ft. (1.58 kg/m)



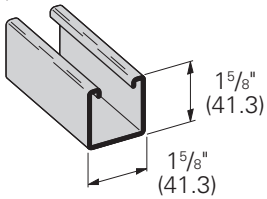
B12AL

- Thickness: .105 (2.6 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: Aluminum
- Weight: .86 Lbs./Ft. (1.28 kg/m)



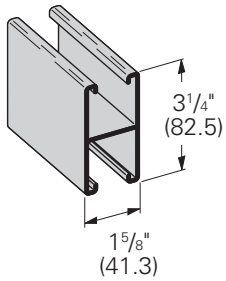
B22AL

- Thickness: .105 (2.6 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: Aluminum
- Weight: .66 Lbs./Ft. (0.98 kg/m)



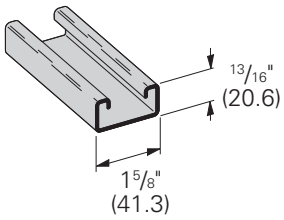
B22AAL

- Thickness: .105 (2.6 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: Aluminum
- Weight: 1.18 Lbs./Ft. (1.75 kg/m)



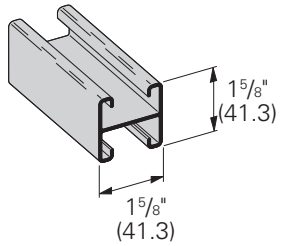
B54AL

- Thickness: .080 (2.0 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: Aluminum
- Weight: .37 Lbs./Ft. (0.55 kg/m)



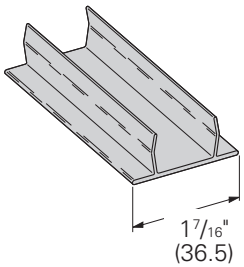
B54AAL

- Thickness: .080 (2.0 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: Aluminum
- Weight: .57 Lbs./Ft. (0.84 kg/m)



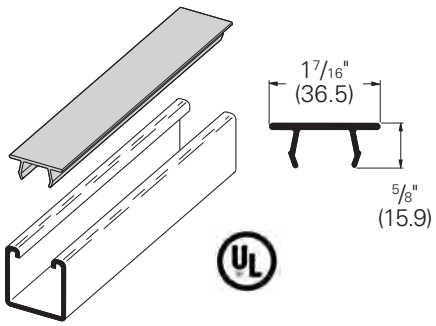
B217AL
Closure Strip

- Standard Length: 10' (304.8 cm)
- Material: Aluminum
- Weight: .15 Lbs./Ft. (0.23 kg/m)



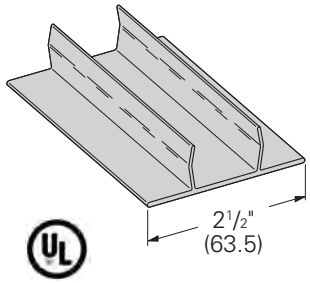
B217P
Plastic Closure Strip

- Standard Length: 10' (304.8 cm)
- Material: PVC
- Weight: .09 Lbs./Ft. (0.14 kg/m)



B217FFAL
Closure Strip

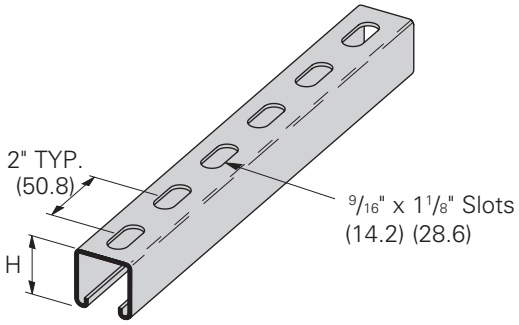
- Standard Length: 10' (304.8 cm)
- Material: Aluminum
- Weight: .16 Lbs./Ft. (0.24 kg/m)



Reference page 218 for general fitting specifications. Other channel combinations available-see steel section for styles.

SH Type Channel

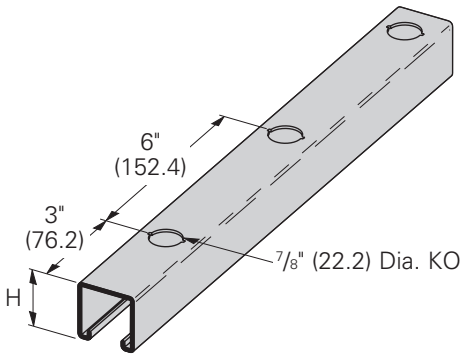
- Material: Aluminum



Part No.	Thickness in.	Thickness mm	H in.	H mm	Wt./C Lbs./Ft.	Wt./C kg/m
B12SH AL	.105	(2.6)	2 7/16"	(61.9)	.83	(1.23)
B22SH AL	.105	(2.6)	1 5/8"	(41.3)	.63	(.93)
B54SH AL	.080	(2.0)	13/16"	(20.6)	.34	(.50)

KO6 Type Knockout Channel

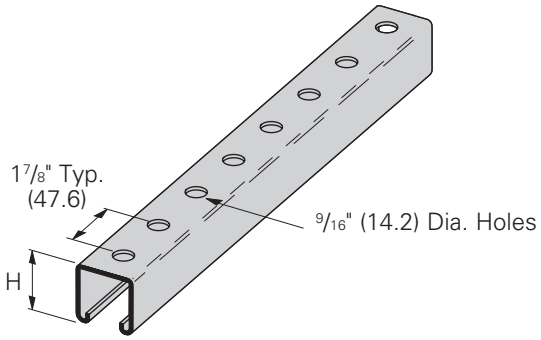
- Material: Aluminum



Part No.	Thickness in.	Thickness mm	H in.	H mm	Wt./C Lbs./Ft.	Wt./C kg/m
B12KO6 AL	.105	(2.6)	2 7/16"	(61.9)	.86	(1.28)
B22KO6 AL	.105	(2.6)	1 5/8"	(41.3)	.66	(.98)
B54KO6 AL	.080	(2.0)	13/16"	(20.6)	.37	(.56)

H-17/8 Type Channel

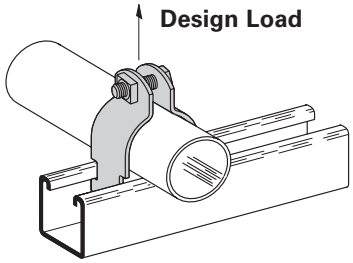
- Material: Aluminum



Part No.	Thickness in.	Thickness mm	H in.	H mm	Wt./C Lbs./Ft.	Wt./C kg/m
B12H17/8 AL	.105	(2.6)	2 7/16"	(61.9)	.86	(1.28)
B22H17/8 AL	.105	(2.6)	1 5/8"	(41.3)	.66	(.98)
B54H17/8 AL	.080	(2.0)	13/16"	(20.6)	.37	(.55)

B2000 Series Rigid Conduit Clamps

- Safety Factor of 5
- Machine Screw and Square Nut included
- Pipe clamp material 5052-H32



Part No.	Conduit or Pipe Size in.	Conduit or Pipe Size mm	Material Thickness in.	Material Thickness mm	Design Load Lbs.	Design Load kN	Wt./C Lbs.	Wt./C kg
B2001 AL	3/8"	(10)	.063	(1.6)	180	(.80)	4	(1.8)
B2008 AL	1/2"	(15)	.063	(1.6)	180	(.80)	4	(1.8)
B2009 AL	3/4"	(20)	.080	(2.0)	270	(1.20)	6	(2.7)
B2010 AL	1"	(25)	.080	(2.0)	270	(1.20)	7	(3.2)
B2011 AL	1 1/4"	(32)	.080	(2.0)	270	(1.20)	8	(3.6)
B2012 AL	1 1/2"	(40)	.100	(2.5)	360	(1.60)	11	(5.0)
B2013 AL	2"	(50)	.100	(2.5)	360	(1.60)	12	(5.4)
B2014 AL	2 1/2"	(65)	.100	(2.5)	360	(1.60)	13	(5.9)
B2015 AL	3"	(80)	.100	(2.5)	360	(1.60)	16	(7.2)
B2016 AL	3 1/2"	(90)	.125	(3.2)	450	(2.00)	22	(10.0)
B2017 AL	4"	(100)	.125	(3.2)	450	(2.00)	24	(10.9)
B2018 AL	4 1/2"	(115)	.125	(3.2)	450	(2.00)	26	(11.8)
B2019 AL	5"	(125)	.125	(3.2)	450	(2.00)	27	(12.2)
B2020 AL	6"	(150)	.125	(3.2)	450	(2.00)	33	(14.9)

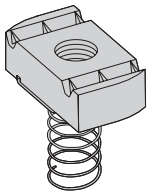
Reference page 218 for general fitting specifications. Other channel combinations available-see steel section for styles.

Aluminum Fittings

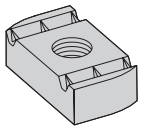
Most fittings, as shown in this catalog, can be supplied in aluminum. See "Fittings" section (page 106) of this catalog. Consult factory for possible minimum production quantities and set-up charges.

Channel Nuts

We recommend the use of Stainless Steel channel nuts with Aluminum channel. For channel nut pull-out strength and slip resistance, use the channel nut information provided on pg. 84 & 85.
A (.70) multiplier is to be applied to obtain the appropriate derated values for aluminum channel.



Spring Nut



Nut Without Spring

Nuts for B12 Channel

Part Number		Thread	Thickness		Wt./C	
With Spring	Without Spring	Size	in.	mm	Lbs.	kg
N724SS6	N224WOSS6	1/4"-20	1/4"	(6.3)	6.6	(3.0
N728SS6	N228WOSS6	3/8"-16	3/8"	(9.5)	10.6	(4.8)
N725SS6	N225WOSS6	1/2"-13	3/8"	(9.5)	9.7	(4.4)

Nuts for B22, B24 Channels

Part Number		Thread	Thickness		Wt./C	
With Spring	Without Spring	Size	in.	mm	Lbs.	kg
N224SS6	N224WOSS6	1/4"-20	1/4"	(6.3)	6.6	(3.0)
N228SS6	N228WOSS6	3/8"-16	3/8"	(9.5)	10.6	(4.8)
N225SS6	N225WOSS6	1/2"-13	3/8"	(9.5)	9.7	(4.4)

Nuts for B54 Channel

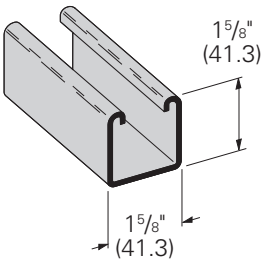
Part Number		Thread	Thickness		Wt./C	
With Spring	Without Spring	Size	in.	mm	Lbs.	kg
N524SS6	N224WOSS6	1/4"-20	1/4"	(6.3)	6.6	(3.0)
N528SS6	N228WOSS6	3/8"-16	3/8"	(9.5)	10.6	(4.8)
N525SS6	N525WOSS6	1/2"-13	3/8"	(9.5)	9.7	(4.4)

Reference page 218 for general fitting specifications. Other channel combinations available-see steel section for styles.

Stainless steel

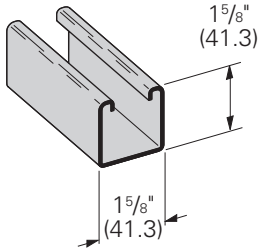
B22SS_

- _ Substitute 4 for Stainless Steel Type 304 or 6 for Stainless Steel Type 316
- Thickness: 12 Ga. (2.6 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: SS4, SS6
- Weight: 1.90 Lbs./Ft. (2.83 kg/m)



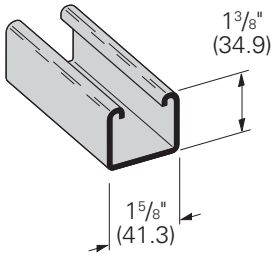
B24SS_

- _ Substitute 4 for Stainless Steel Type 304 or 6 for Stainless Steel Type 316
- Thickness: 14 Ga. (1.9 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: SS4, SS6
- Weight: 1.40 Lbs./Ft. (2.08 kg/m)



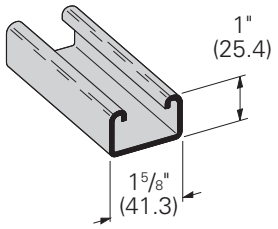
B32SS4

- Thickness: 12 Ga. (2.6 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: SS4
- Weight: 1.70 Lbs./Ft. (2.53 kg/m)



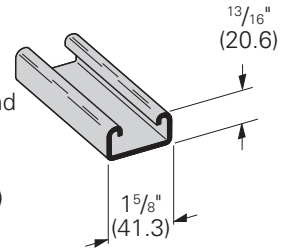
B42SS4

- Thickness: 12 Ga. (2.6 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: SS4
- Weight: 1.44 Lbs./Ft. (2.14 kg/m)



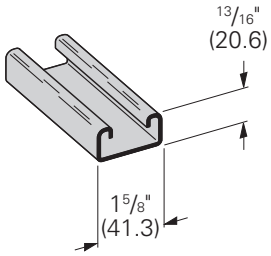
B52SS_

- _ Substitute 4 for Stainless Steel Type 304 or 6 for Stainless Steel Type 316
- Thickness: 12 Ga. (2.6 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: SS4, SS6
- Weight: 1.27 Lbs./Ft. (1.89 kg/m)

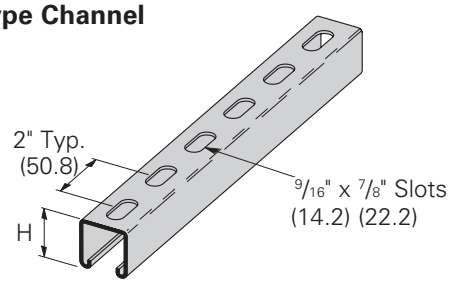


B54SS_

- _ Substitute 4 for Stainless Steel Type 304 or 6 for Stainless Steel Type 316
- Thickness: 14 Ga. (1.9 mm)
- Standard Length: 10' (3.05 m) and 20' (6.09 m)
- Material: SS4, SS6
- Weight: .97 Lbs./Ft. (1.44 kg/m)

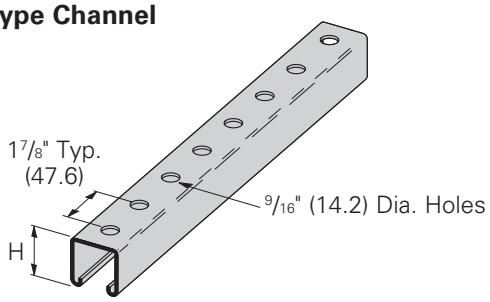


SH Type Channel



Part No.	Thickness in.	Thickness mm	H in.	H mm	Wt./C Lbs./Ft.	Wt./C kg/m
B22SH SS4	12 Ga.	(2.6)	1 5/8"	(41.3)	1.82	(2.70)
B22SH SS6	12 Ga.	(2.6)	1 5/8"	(41.3)	1.82	(2.70)
B24SH SS4	14 Ga.	(1.9)	1 5/8"	(41.3)	1.34	(1.99)
B24SH SS6	14 Ga.	(1.9)	1 5/8"	(41.3)	1.34	(1.99)
B32SH SS4	12 Ga.	(2.6)	1 3/8"	(34.9)	1.62	(2.41)
B42SH SS4	12 Ga.	(2.6)	1"	(25.4)	1.36	(2.02)
B52SH SS4	12 Ga.	(2.6)	13/16"	(20.6)	1.23	(1.83)
B52SH SS6	12 Ga.	(2.6)	13/16"	(20.6)	1.23	(1.83)
B54SH SS4	14 Ga.	(1.9)	13/16"	(20.6)	.91	(1.35)
B54SH SS6	14 Ga.	(1.9)	13/16"	(20.6)	.91	(1.35)

H-1 7/8 Type Channel



Part No.	Thickness in.	Thickness mm	H in.	H mm	Wt./C Lbs./Ft.	Wt./C kg/m
B22H17/8 SS4	12 Ga.	(2.6)	1 5/8"	(41.3)	1.85	(2.75)
B22H17/8 SS6	12 Ga.	(2.6)	1 5/8"	(41.3)	1.85	(2.75)
B24H17/8 SS4	14 Ga.	(1.9)	1 5/8"	(41.3)	1.36	(2.02)
B24H17/8 SS6	14 Ga.	(1.9)	1 5/8"	(41.3)	1.36	(2.02)
B32H17/8 SS4	12 Ga.	(2.6)	1 3/8"	(34.9)	1.65	(2.45)
B42H17/8 SS4	12 Ga.	(2.6)	1"	(25.4)	1.39	(2.07)
B52H17/8 SS4	12 Ga.	(2.6)	13/16"	(20.6)	1.20	(1.83)
B52H17/8 SS6	12 Ga.	(2.6)	13/16"	(20.6)	1.20	(1.83)
B54H17/8 SS4	14 Ga.	(1.9)	13/16"	(20.6)	.93	(1.38)
B54H17/8 SS6	14 Ga.	(1.9)	13/16"	(20.6)	.93	(1.38)

Reference page 218 for general fitting specifications. Other channel combinations available-see steel section for styles.

Stainless Steel Fittings

Most fittings, as shown in this catalog, can be supplied in Type 304 or Type 316 stainless steel. See "Fittings" section (page 106) of this catalog.

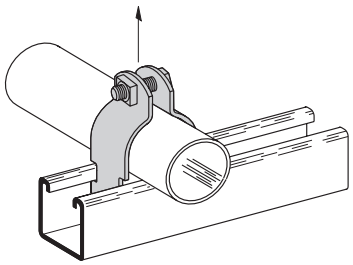
Consult factory for possible minimum production quantities and set-up charges.

B2000 Series
Pipe & Tubing Clamps

- Safety Factor of 5
- Combination recess hex head machine screw and square nut included
- Material: Stainless Steel Type 304 & 316

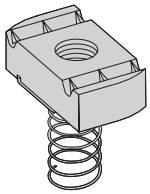
Part No.	Conduit or Pipe Size in.	mm	Material Thickness in.	mm	Design Load Lbs.	kN	Wt./C Lbs.	kg
B2001 SS4	3/8"	(10)	16 Ga.	(1.5)	400	(1.78)	10	(4.5)
B2008 SS4	1/2"	(15)	16 Ga.	(1.5)	400	(1.78)	11	(5.0)
B2009 SS4	3/4"	(20)	14 Ga.	(1.9)	600	(2.67)	15	(6.8)
B2010 SS4	1"	(25)	14 Ga.	(1.9)	600	(2.67)	16	(7.2)
B2011 SS4	1 1/4"	(32)	14 Ga.	(1.9)	600	(2.67)	20	(9.1)
B2012 SS4	1 1/2"	(40)	12 Ga.	(2.6)	800	(3.56)	30	(13.6)
B2013 SS4	2"	(50)	12 Ga.	(2.6)	800	(3.56)	34	(15.4)
B2014 SS4	2 1/2"	(65)	12 Ga.	(2.6)	800	(3.56)	38	(17.2)
B2015 SS4	3"	(80)	12 Ga.	(2.6)	800	(3.56)	44	(19.9)
B2016 SS4	3 1/2"	(90)	12 Ga.	(2.6)	1000	(4.45)	51	(23.1)
B2017 SS4	4"	(100)	12 Ga.	(2.6)	1000	(4.45)	55	(24.9)
B2018 SS4	4 1/2"	(115)	12 Ga.	(2.6)	1000	(4.45)	59	(26.7)
B2019 SS4	5"	(125)	12 Ga.	(2.6)	1000	(4.45)	64	(29.0)
B2020 SS4	6"	(150)	12 Ga.	(2.6)	1000	(4.45)	80	(36.3)

Design Load

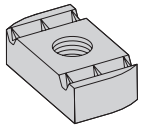


Channel Nuts

- For Channel Nuts pull-out strength and slip resistance, use the data shown on pages 84 & 85.
- Helps reduce slip load by up to 50% due to hardness of material.



Spring Nut



Nut Without Spring

Nuts for B22, B24, B32 Channels

Part Number With Spring	Part Number Without Spring	Thread Size	Thickness in.	mm	Wt./C Lbs.	kg
N224SS6	**N224WOSS6**	1/4"-20	1/4"	(6.3)	6.6	(3.0)
N228SS6	**N228WOSS6**	3/8"-16	3/8"	(9.5)	10.6	(4.8)
N225SS6	**N225WOSS6**	1/2"-13	3/8"	(9.5)	9.7	(4.4)

Nuts for B42, B52, B54 Channels

Part Number With Spring	Part Number Without Spring	Thread Size	Thickness in.	mm	Wt./C Lbs.	kg
N524SS6	**N224WOSS6**	1/4"-20	1/4"	(6.3)	6.6	(3.0)
N528SS6	**N228WOSS6**	3/8"-16	3/8"	(9.5)	10.6	(4.8)
N525SS6	**N525WOSS6**	1/2"-13	3/8"	(9.5)	9.7	(4.4)

Reference page 218 for general fitting specifications. Other channel combinations available-see steel section for styles.

Fiberglass



We offer two fire retardant (FR) resins for strut systems: polyester and vinyl ester. Both resins are ideal for corrosive environments.

While polyester is sufficient for most uses, vinyl ester is suitable for a broader range of environments.

Please refer to the "Corrosion Resistance Guide" for specific applications, page 225.

Materials & Finishes

Our Fiberglass Strut systems are manufactured from glass fiber-reinforced plastic shapes that meet ASTM E-84, Class 1 Flame Rating and self-extinguishing requirements of ASTM D-635. A surface veil is applied during pultrusion to ensure a resin-rich surface and ultraviolet resistance.

Fittings

The following dimensions apply to all fittings except as noted on the drawings:

Hole Size – 13/32" (10.3 mm) Dia.
Hole Spacing – 13/16" (20.6 mm) from end and 1 7/8" (47.6 mm) on center.
Width – 1 5/8" (41.3 mm)
Thickness – 1/4" (6.3 mm)

Metric
Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

Channel Resin Information

We offer two fire retardant (FR) resins for strut systems, polyester and vinyl ester. Both resins are ideal for corrosive environments. While polyester is sufficient for most uses, vinyl ester is suitable for a broader range of environments. Please refer to the "Corrosion Resistance Guide" below for specific applications.

Corrosion Resistance Guide

Chemicals	70°F (21°C)	160°F (71°C)	Chemicals	70°F (21°C)	160°F (71°C)
Acetic acid 5%	BFP/BFV	BFP/BFV	Methyl alcohol 10%	BFP/BFV	BFV-150° **
Acetic acid 52%	BFP/BFV	BFV-210° **	Naphtha	BFP/BFV	BFP/BFV
Aluminum potassium sulfate 5%	BFP/BFV	BFP/BFV	Nitric acid 5%	BFP/BFV	BFP/BFV
Ammonium hydroxide 10%	BFP/BFV	BFV-150° **	Nitric acid 20%	BFV	BFV-120° **
Ammonium nitrate	BFP/BFV	BFP/BFV	Phosphoric acid 10%	BFP/BFV	BFP/BFV
Benzene sulfonic acid 5%	BFP/BFV	BFP/BFV	Phosphoric acid 30%	BFP/BFV	BFP/BFV
Calcium chloride	BFP/BFV	BFP/BFV	Phosphoric acid 85%	BFP/BFV	BFP/BFV
Carbon tetrachloride	BFV	BFV-100° **	Sodium bicarbonate 10%	BFP/BFV	BFP/BFV
Chlorine dioxide 15%	BFP/BFV	BFV-150° **	Sodium bisulfate	BFP/BFV	BFP/BFV
Chromic acid 5%	BFV	BFV-150° **	Sodium carbonate	BFP/BFV	BFV
Copper sulfate	BFP/BFV	BFP/BFV	Sodium chloride	BFP/BFV	BFP/BFV
Diesel fuel	BFP/BFV	BFV	Sodium hydroxide 1-50%	BFV	BFV-120° **
Ethylene glycol	BFP/BFV	BFP/BFV	Sodium hypochlorite 5%	BFP/BFV	BFV-120° **
Fatty acids 100%	BFP/BFV	BFP/BFV	Sodium nitrate	BFP/BFV	BFP/BFV
Ferrous sulfate	BFP/BFV	BFP/BFV	Sodium silicate	BFP/BFV	BFV-210° **
Fluosilicic acid 0-20%	BFV	BFV	Sodium sulfate	BFP/BFV	BFP/BFV
Gasoline	BFP/BFV	BFV	Sulfuric acid 0-30%	BFP/BFV	BFP/BFV
Hydrochloric acid 1%	BFP/BFV	BFP/BFV	Sulfuric acid 30-50%	BFV	BFV
Hydrochloric acid 15%	BFP/BFV	BFV-180° **	Sulfuric acid 50-70%	BFV	BFV-180° **
Hydrochloric acid 37%	BFP/BFV	BFV-150° **	Trisodium phosphate 25%	BFP/BFV	BFV-210° **
Kerosene	BFP/BFV	BFP/BFV	Trisodium phosphate-All	BFV	BFV-210° **
Magnesium chloride	BFP/BFV	BFP/BFV	Water, Distilled	BFP/BFV	BFP/BFV

BFP - BFP parts recommended BFV - BFV parts recommended ** - Not recommended to exceed this temperature

Information contained in this chart is based on data from raw material suppliers.

Temperatures are not the minimum nor the maximum (except where specifically stated) but represent standard test conditions. The products may be suitable at higher temperatures but individual test data should be required to establish suitability.

The recommendations or suggestions contained in this chart are made without guarantee or representation as to results. We suggest that you evaluate the recommendations and suggestions in your own laboratory or actual field trial prior to use.

Recommended Guideline:

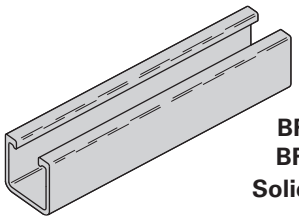
Temperature	Design Load Multiplier
75°F (24°C)	100%
100°F (38°C)	90%
125°F (52°C)	78%
150°F (66°C)	68%
175°F (79°C)	60%
200°F (93°C)	52%

Flame Retardant Properties	BFP	BFV
Flame Resistance (FTMS 406-2023) ign/burn, seconds	75/75	75/75
Intermittent Flame Test (HLT-15), rating	100	100
Flammability Test (ASTM D635) Ignition	none	none
Burning Time	0 sec.	0 sec.
Surface Burning Characteristics (ASTM E84), Flame spread index	25	25
UL 94 Flame Class	V-0	V-0

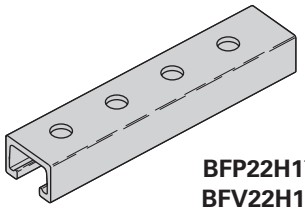
Reference page 224 for general fitting specifications.

BFP22 THRU BFV22SH

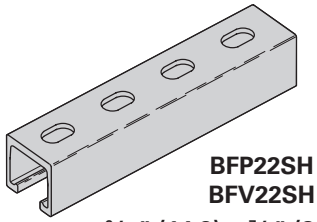
- Channel lengths: 10 Ft. (3.05 m) and 20 Ft. (6.09 m)
- Fiberglass strut meets specification of ASTM D-4385 Levels III and IV.



BFP22
BFV22
Solid Back

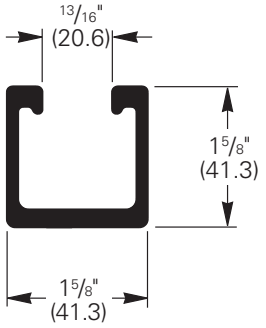


BFP22H1⁷/₈
BFV22H1⁷/₈
⁹/₁₆" (14.3) holes
1⁷/₈" (47.6) on centers



BFP22SH
BFV22SH
⁹/₁₆" (14.3) x ⁷/₈" (22.2) slots
2" (50.8) on centers

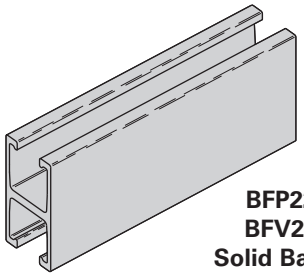
Part No.	Material	Description	Color	Weight Lbs./ft.	Weight kg/m
BFP22*	Polyester Resin	Solid Back	Gray	.63	(.94)
BFV22*	Vinyl Ester Resin	Solid Back	Beige	.63	(.94)
BFP22H1⁷/₈*	Polyester Resin	Holes in Back	Gray	.60	(.89)
BFV22H1⁷/₈*	Vinyl Ester Resin	Holes in Back	Beige	.60	(.89)
BFP22SH*	Polyester Resin	Slots in Back	Gray	.61	(.91)
BFV22SH*	Vinyl Ester Resin	Slots in Back	Beige	.61	(.91)



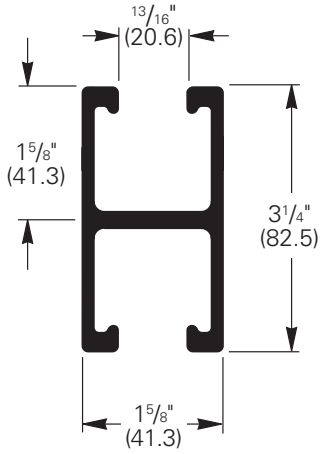
* Insert -10 for 10'-0" (3.05 m) length or -20 for 20'-0" (6.09 m) length

BFP22A
BFV22A

- Channel Lengths: 10 Ft. (3.05 m) and 20 Ft. (6.09 m)
- Fiberglass strut meets specification of ASTM D-4385 Levels III and IV.



BFP22A
BFV22A
Solid Back to Back



Part No.	Material	Description	Color	Weight Lbs./ft.	Weight kg/m
BFP22A*	Polyester Resin	Back To Back	Gray	1.15	(1.71)
BFV22A*	Vinyl Ester Resin	Back To Back	Beige	1.15	(1.71)

* Insert -10 for 10'-0" (3.05 m) length or -20 for 20'-0" (6.09 m) length

Field Cutting Sealant Kits

RSK010

- Pint Sealing Kit (473 cm^3) includes sealant and brush applicator
- Seals exposed fibers after field cutting
- UV resistant

Published design loads on page 227 are based on usage at 70°F (21°C) and must be reduced for continuous exposure to higher temperatures. Refer to the chart below for high temperature applications.

Temperature	Design Load Multiplier
75°F (24°C)	100%
100°F (38°C)	90%
125°F (52°C)	78%
150°F (66°C)	68%
175°F (79°C)	60%
200°F (93°C)	52%

⚠WARNING

APPROPRIATE PROTECTIVE CLOTHING AND RESPIRATORY PROTECTION DEVICE SHOULD BE WORN WHEN FIELD CUTTING OR GRINDING FIBERGLASS.

Reference page 224 for general fitting specifications.

Beam Loading Data for Glass Reinforced Polyester Resin

Beam Span in.	Beam Span mm	Part No.	Maximum Allowable Beam Load Load Lbs.	Maximum Allowable Beam Load Load kN	Deflection @ Maximum Allowable Beam Load in.	Deflection @ Maximum Allowable Beam Load mm	Allowable Load @ Deflection = 1/240 Span Lbs.	Allowable Load @ Deflection = 1/240 Span kN	Allowable Load @ Deflection = 1/360 Span Lbs.	Allowable Load @ Deflection = 1/360 Span kN
12"	(305)	**BFP22**	1781	(7.92)	0.064	(1.62)	1392	(6.19)	928	(4.13)
		BFP22A	2259	(10.05)	0.037	(.94)	2259	(10.05)	2051	(9.12)
24"	(609)	**BFP22**	890	(3.96)	0.256	(6.50)	347	(1.54)	231	(1.03)
		BFP22A	1127	(5.01)	0.147	(3.73)	767	(3.41)	511	(2.27)
36"	(914)	**BFP22**	592	(2.63)	0.576	(14.63)	153	(0.68)	101	(0.45)
		BFP22A	750	(3.33)	0.330	(8.38)	338	(1.50)	224	(0.99)
48"	(1219)	**BFP22**	443	(1.97)	1.024	(26.01)	85	(0.38)	55	(0.24)
		BFP22A	560	(2.49)	0.587	(14.91)	188	(0.83)	123	(0.55)
60"	(1524)	**BFP22**	353	(1.57)	1.600	(40.64)	53	(0.23)	34	(0.15)
		BFP22A	446	(1.98)	0.918	(23.32)	117	(0.52)	76	(0.34)
72"	(1829)	**BFP22**	293	(1.30)	2.303	(58.49)	35	(0.15)	22	(0.10)
		BFP22A	370	(1.64)	1.322	(33.58)	78	(0.34)	50	(0.22)
96"	(2438)	**BFP22**	218	(0.97)	4.095	(104.01)	17	(0.07)	9	(0.04)
		BFP22A	273	(1.21)	2.350	(59.69)	39	(0.17)	23	(0.10)
120"	(3048)	**BFP22**	172	(0.76)	6.398	(162.51)	8	(0.03)	3	(0.01)
		BFP22A	214	(0.95)	3.671	(93.24)	19	(0.08)	9	(0.04)

Beam Loading Data for Glass Reinforced Vinyl Ester Resin

Beam Span in.	Beam Span mm	Part No.	Maximum Allowable Beam Load Load Lbs.	Maximum Allowable Beam Load Load kN	Deflection @ Maximum Allowable Beam Load in.	Deflection @ Maximum Allowable Beam Load mm	Allowable Load @ Deflection = 1/240 Span Lbs.	Allowable Load @ Deflection = 1/240 Span kN	Allowable Load @ Deflection = 1/360 Span Lbs.	Allowable Load @ Deflection = 1/360 Span kN
12"	(305)	**BFV22**	2220	(9.87)	0.071	(1.80)	1568	(6.97)	1045	(4.65)
		BFV22A	6442	(28.65)	0.039	(0.99)	6442	(29.65)	5549	(24.68)
24"	(609)	**BFV22**	1109	(4.93)	0.283	(7.19)	391	(1.74)	260	(1.15)
		BFV22A	3219	(14.32)	0.155	(3.94)	2079	(9.25)	1385	(6.16)
36"	(914)	**BFV22**	738	(3.28)	0.637	(16.18)	172	(0.76)	114	(0.51)
		BFV22A	2144	(9.53)	0.348	(8.84)	922	(4.10)	613	(2.72)
48"	(1219)	**BFV22**	553	(2.46)	1.133	(28.78)	96	(0.43)	63	(0.28)
		BFV22A	1606	(7.14)	0.619	(15.72)	516	(2.29)	342	(1.52)
60"	(1524)	**BFV22**	441	(1.96)	1.770	(44.96)	60	(0.26)	39	(0.17)
		BFV22A	1283	(5.70)	0.967	(24.56)	327	(1.45)	216	(0.96)
72"	(1829)	**BFV22**	366	(1.63)	2.549	(64.74)	40	(0.18)	25	(0.11)
		BFV22A	1067	(4.74)	1.393	(35.38)	224	(0.99)	147	(0.65)
96"	(2438)	**BFV22**	273	(1.21)	4.531	(115.09)	19	(0.08)	11	(0.05)
		BFV22A	796	(3.54)	2.477	(62.91)	121	(0.54)	78	(0.34)
120"	(3048)	**BFV22**	216	(0.96)	7.079	(179.80)	9	(0.04)	7	(0.02)
		BFV22A	633	(2.81)	3.870	(98.30)	72	(0.32)	44	(0.19)

Loading Information

Beam Loads:

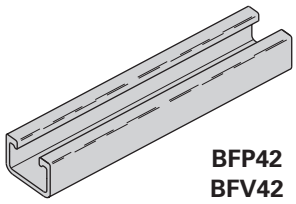
The above charts list the total allowable uniform load for various simple spans based on a minimum safety factor of 2. If the load is concentrated at center span, multiply the load from the above charts by 0.5 and the corresponding deflection by 0.8. All beams should be supported in a manner to prevent rotation at supports. Long, deep beams should be tied between supports to prevent twist. For channels with holes or slots use 90% of recommended load shown in channel loading chart.

Reference page 224 for general fitting specifications.

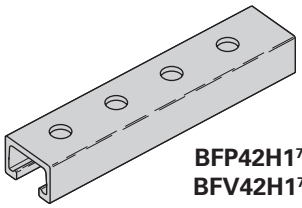
Fiberglass

BFP42 thru BFV42SH

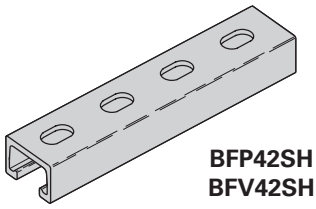
- Channel lengths: 10 Ft. (3.05 m) and 20 Ft. (6.09 m)
- Fiberglass strut meets specification of ASTM D-4385 Levels III and IV.



BFP42
BFV42
Solid Back

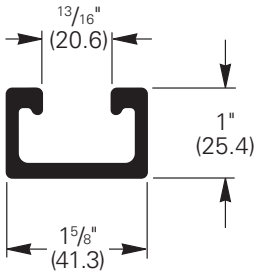


BFP42H1$^{7}/_{8}$
BFV42H1$^{7}/_{8}$
$^{9}/_{16}$" (14.3) holes
1$^{7}/_{8}$" (47.6) on centers



BFP42SH
BFV42SH
$^{9}/_{16}$" (14.3) x $^{7}/_{8}$" (22.2) slots
2" (50.8) on centers

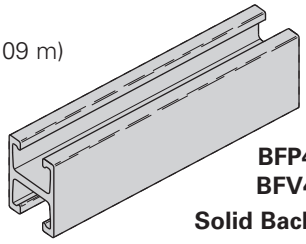
Part No.	Material	Description	Color	Weight Lbs./ft.	kg/m
BFP42*	Polyester Resin	Solid Back	Gray	.48	(.71)
BFV42*	Vinyl Ester Resin	Solid Back	Beige	.48	(.71)
BFP42H1$^{7}/_{8}$*	Polyester Resin	Holes in Back	Gray	.46	(.68)
BFV42H1$^{7}/_{8}$*	Vinyl Ester Resin	Holes in Back	Beige	.46	(.68)
BFP42SH*	Polyester Resin	Slots in Back	Gray	.47	(.70)
BFV42SH*	Vinyl Ester Resin	Slots in Back	Beige	.47	(.70)



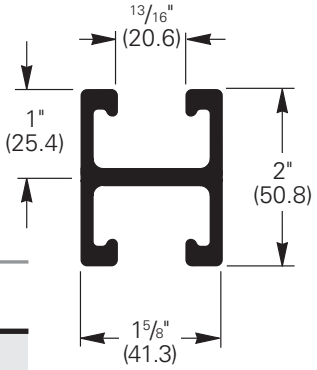
* Insert -10 for 10'-0" (3.05 m) length or -20 for 20'-0" (6.09 m) length

BFP42A
BFV42A

- Channel lengths: 10 Ft. (3.05 m) and 20 Ft. (6.09 m)
- Fiberglass strut meets specification of ASTM D-4385 Levels III and IV.



BFP42A
BFV42A
Solid Back to Back



Part No.	Material	Description	Color	Weight Lbs./ft.	kg/m
BFP42A*	Polyester Resin	Back To Back	Gray	.85	(1.26)
BFV42A*	Vinyl Ester Resin	Back To Back	Beige	.85	(1.26)

* Insert -10 for 10'-0" (3.05 m) length or -20 for 20'-0" (6.09 m) length

Field Cutting Sealant Kits

RSK010

- Pint Sealing Kit (473 cm^{3}) includes sealant and brush applicator
- Seals exposed fibers after field cutting
- UV resistant

Published design loads on page 229 are based on usage at 70°F (21°C) and must be reduced for continuous exposure to higher temperatures. Refer to the chart below for high temperature applications.

Temperature	Design Load Multiplier
75°F (24°C)	100%
100°F (38°C)	90%
125°F (52°C)	78%
150°F (66°C)	68%
175°F (79°C)	60%
200°F (93°C)	52%

⚠WARNING

APPROPRIATE PROTECTIVE CLOTHING AND RESPIRATORY PROTECTION DEVICE SHOULD BE WORN WHEN FIELD CUTTING OR GRINDING FIBERGLASS.

Reference page 224 for general fitting specifications.

Beam Loading Data for Glass Reinforced Polyester Resin

Beam Span in.	Beam Span mm	Part No.	Maximum Allowable Beam Load Lbs.	Maximum Allowable Beam Load kN	Deflection @ Maximum Allowable Beam Load in.	Deflection @ Maximum Allowable Beam Load mm	Allowable Load @ Deflection = 1/240 Span Lbs.	Allowable Load @ Deflection = 1/240 Span kN	Allowable Load @ Deflection = 1/360 Span Lbs.	Allowable Load @ Deflection = 1/360 Span kN
12"	(305)	**BFP42**	841	(3.74)	0.104	(2.64)	403	(1.79)	269	(1.19)
		BFP42A	2325	(10.34)	0.060	(1.52)	1948	(8.66)	1299	(5.78)
24"	(609)	**BFP42**	420	(1.87)	0.417	(10.59)	100	(0.44)	66	(0.29)
		BFP42A	1161	(5.16)	0.239	(6.07)	486	(2.16)	323	(1.43)
36"	(914)	**BFP42**	279	(1.24)	0.938	(23.82)	43	(0.19)	29	(0.13)
		BFP42A	773	(3.44)	0.537	(13.64)	214	(0.95)	142	(0.63)
48"	(1219)	**BFP42**	208	(0.92)	1.667	(42.34)	23	(0.10)	15	(0.06)
		BFP42A	578	(2.57)	0.955	(24.26)	119	(0.53)	78	(0.34)
60"	(1524)	**BFP42**	166	(0.74)	2.604	(66.14)	14	(0.06)	8	(0.03)
		BFP42A	461	(2.05)	1.491	(37.87)	74	(0.33)	48	(0.21)
72"	(1829)	**BFP42**	137	(0.61)	3.750	(95.25)	8	(0.03)	5	(0.02)
		BFP42A	383	(1.70)	2.148	(54.56)	49	(0.22)	31	(0.14)
96"	(2438)	**BFP42**	101	(0.45)	6.667	(169.34)	3	(0.01)	–	–
		BFP42A	284	(1.26)	3.818	(96.98)	24	(0.10)	14	(0.04)
120"	(3048)	**BFP42**	79	(0.35)	10.417	(264.59)	–	–	–	–
		BFP42A	224	(0.99)	5.966	(151.53)	11	(0.05)	5	(0.02)

Beam Loading Data for Glass Reinforced Vinyl Ester Resin

Beam Span in.	Beam Span mm	Part No.	Maximum Allowable Beam Load Lbs.	Maximum Allowable Beam Load kN	Deflection @ Maximum Allowable Beam Load in.	Deflection @ Maximum Allowable Beam Load mm	Allowable Load @ Deflection = 1/240 Span Lbs.	Allowable Load @ Deflection = 1/240 Span kN	Allowable Load @ Deflection = 1/360 Span Lbs.	Allowable Load @ Deflection = 1/360 Span kN
12"	(305)	**BFV42**	988	(4.39)	0.112	(2.84)	440	(1.96)	293	(1.30)
		BFV42A	2865	(12.74)	0.063	(1.60)	2278	(10.13)	1518	(6.75)
24"	(609)	**BFV42**	493	(2.19)	0.448	(11.38)	109	(0.48)	73	(0.32)
		BFV42A	1431	(6.36)	0.252	(6.40)	568	(2.52)	378	(1.68)
36"	(914)	**BFV42**	328	(1.46)	1.009	(25.63)	48	(0.21)	31	(0.14)
		BFV42A	953	(4.24)	0.566	(14.37)	251	(1.11)	166	(0.74)
48"	(1219)	**BFV42**	245	(1.09)	1.793	(45.54)	26	(0.11)	16	(0.07)
		BFV42A	713	(3.17)	1.006	(25.55)	139	(0.62)	92	(0.41)
60"	(1524)	**BFV42**	195	(0.87)	2.802	(71.17)	15	(0.06)	9	(0.04)
		BFV42A	569	(2.53)	1.572	(39.93)	87	(0.38)	57	(0.25)
72"	(1829)	**BFV42**	162	(0.72)	4.035	(102.49)	9	(0.04)	5	(0.02)
		BFV42A	473	(2.10)	2.264	(57.50)	58	(0.26)	37	(0.16)
96"	(2438)	**BFV42**	120	(0.53)	7.173	(182.19)	3	(0.01)	1	(0.004)
		BFV42A	351	(1.56)	4.025	(102.23)	29	(0.13)	17	(0.07)
120"	(3048)	**BFV42**	94	(0.42)	11.207	(284.66)	–	–	–	–
		BFV42A	278	(1.23)	6.288	(159.71)	14	(0.06)	7	(0.03)

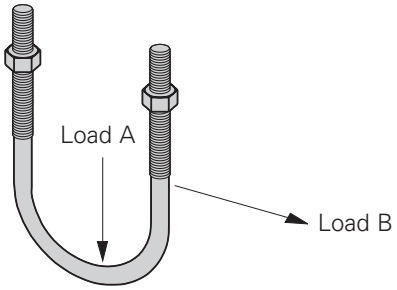
Loading Information

Beam Loads:
The above charts list the total allowable uniform load for various simple spans based on a minimum safety factor of 2. If the load is concentrated at center span, multiply the load from the above charts by 0.5 and the corresponding deflection by 0.8. All beams should be supported in a manner to prevent rotation at supports. Long, deep beams should be tied between supports to prevent twist. For channels with holes or slots use 90% of recommended load shown in channel loading chart.

Reference page 224 for general fitting specifications.

BFV501 Series
U-Bolts with Hex Nuts

- Design Load Safety Factor of 3
- Load A: Straight down loading
- Load B: Side loading
- Inner surface of U-Bolt is flat to provide additional contact surface area
- Material: Glass reinforced polyurethane



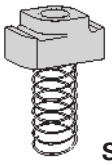
Part No.	Nominal Pipe Size in.	mm	Thread Size	Design Load A Lbs.	kN	Design Load B Lbs.	kN	Maximum Torque in.-Lbs.	N•m	Wt./C Lbs.	kg
BFV501-1/2	1/2	(15)	3/8"-16	300	(1.33)	150	(.67)	30	(3.4)	3.5	(1.59)
BFV501-3/4	3/4	(20)	3/8"-16	300	(1.33)	150	(.67)	30	(3.4)	3.9	(1.77)
BFV501-1	1	(25)	3/8"-16	300	(1.33)	150	(.67)	30	(3.4)	4.4	(1.99)
BFV501-1 1/4	1 1/4	(32)	3/8"-16	300	(1.33)	150	(.67)	30	(3.4)	4.8	(2.18)
BFV501-1 1/2	1 1/2	(40)	3/8"-16	300	(1.33)	150	(.67)	30	(3.4)	5.2	(2.36)
BFV501-2	2	(50)	1/2"-13	600	(2.67)	200	(.89)	60	(6.8)	7.7	(3.49)
BFV501-2 1/2	2 1/2	(65)	1/2"-13	600	(2.67)	200	(.89)	60	(6.8)	10.2	(4.63)
BFV501-3	3	(80)	1/2"-13	600	(2.67)	200	(.89)	60	(6.8)	12.6	(5.71)
BFV501-3 1/2	3 1/2	(90)	1/2"-13	600	(2.67)	200	(.89)	60	(6.8)	15.1	(6.85)
BFV501-4	4	(100)	1/2"-13	600	(2.67)	200	(.89)	60	(6.8)	17.6	(7.98)

Channel Nuts

- Design Load Safety Factor of 3
- Overall Nut Height 5/8" (15.9)
- Maximum torque and slip resistance loads shown are when using stainless steel bolts. When using fiberglass hardware use Max. Torque for fiberglass bolts, and multiply slip resistance loads by .14 for 3/8"-16 and .60 for 1/2"-13 thread size.
- Material: Glass reinforced polyurethane
- Spring Material: Zinc plated steel



W/O (Without) Spring



With Spring

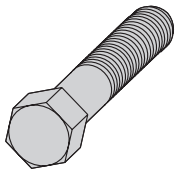
Part No. With Spring	Part No. W/O Spring	Thread Size	Pull-Out Lbs	kN	Slip Resistance Lbs.	N	Max. Torque in.-Lbs.	N•m	Wt./C Lbs.	kg
BFV-224	**BFV-224WO**	1/4"-20	300	(1.33)	150	(.67)	200	(22.6)	2.4	(1.09)
BFV-223	**BFV-223WO**	5/16"-18	300	(1.33)	150	(.67)	200	(22.6)	2.5	(1.13)
BFV-228	**BFV-228WO**	3/8"-16	300	(1.33)	150	(.67)	200	(22.6)	2.3	(1.04)
BFV-225	**BFV-225WO**	1/2"-13	300	(1.33)	150	(.67)	200	(22.6)	2.1	(0.95)

Reference page 224 for general fitting specifications.

BFVHHCS
Hex Head Cap Screws

- Design Load Safety Factor of 3
- Material: Glass reinforced polyurethane

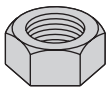
Part No.	Thread Size	Design Load (in tension) Lbs.	kN	Max. Torque in.-Lbs.	N•m	Wt./C Lbs.	kg
BFVHHCS 5/16 x 1	5/16"-18	190	(.84)	30	(3.4)	.4	(.18)
BFVHHCS 5/16 x 1 1/4	5/16"-18	190	(.84)	30	(3.4)	.5	(.23)
BFVHHCS 5/16 x 1 1/2	5/16"-18	190	(.84)	30	(3.4)	.6	(.27)
BFVHHCS 5/16 x 2	5/16"-18	190	(.84)	30	(3.4)	.8	(.36)
BFVHHCS 3/8 x 1	3/8"-16	300	(1.33)	45	(5.1)	.9	(.41)
BFVHHCS 3/8 x 1 1/4	3/8"-16	300	(1.33)	45	(5.1)	1.1	(.50)
BFVHHCS 3/8 x 1 1/2	3/8"-16	300	(1.33)	45	(5.1)	1.3	(.59)
BFVHHCS 3/8 x 2	3/8"-16	300	(1.33)	45	(5.1)	1.3	(.59)
BFVHHCS 3/8 x 2 1/2	3/8"-16	300	(1.33)	45	(5.1)	1.5	(.68)
BFVHHCS 1/2 x 1	1/2"-13	490	(2.18)	110	(12.4)	1.4	(.63)
BFVHHCS 1/2 x 1 1/4	1/2"-13	490	(2.18)	110	(12.4)	1.8	(.81)
BFVHHCS 1/2 x 1 1/2	1/2"-13	490	(2.18)	110	(12.4)	2.2	(1.00)
BFVHHCS 1/2 x 2	1/2"-13	490	(2.18)	110	(12.4)	3.0	(1.36)
BFVHHCS 1/2 x 2 1/2	1/2"-13	490	(2.18)	110	(12.4)	3.7	(1.68)
BFVHHCS 1/2 x 3	1/2"-13	490	(2.18)	110	(12.4)	4.5	(2.04)



BFVHN
Hex Nuts

- 3/4" & 1" sizes are available. Contact inside sales for details
- Material: Glass reinforced polyurethane

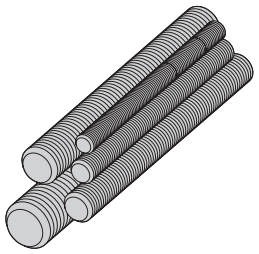
Part No.	Thread Size	Nut Thickness in.	mm	Wt./C Lbs.	kg
BFVHN 5/16	5/16"-18	17/64	(6.7)	.2	(.09)
BFVHN 3/8	3/8"-16	21/64	(8.3)	.3	(.13)
BFVHN 1/2	1/2"-13	7/16	(11.1)	.7	(.32)
BFVHN 5/8	5/8"-11	35/64	(13.9)	1.4	(.63)



Reference page 224 for general fitting specifications.

BFVATR
All Threaded Rod

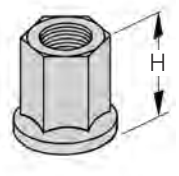
- Design Load Safety Factor of 3
- Design Load can be increased by 40% if a second ATR nut is used.
- Use ATR nuts in place of hex nuts with 3/8"-16 and 1/2"-13 threaded rod in order to obtain minimum required thread engagement of 17/32" (13.5) to obtain design load shown below.
- Material: Glass reinforced vinyl ester



Part No.	Thread Size	Design Load (in tension) Lbs.	kN	Max. Torque in.-Lbs.	N•m	Wt./Ft. Lbs.	kg
BFVATR 3/8 x 48"	3/8"-16	350	(1.55)	48	(5.4)	.08	(.04)
BFVATR 1/2 x 48"	1/2"-13	650	(2.89)	96	(10.8)	.13	(.06)
BFVATR 5/8 x 48"	5/8"-11	1000	(4.45)	192	(21.7)	.21	(.09)

BFVATRHN
Threaded Rod Nuts

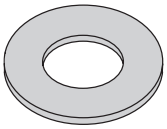
- ATR Nut is required with 3/8"-16 and 1/2"-13 ATR to provide additional thread engagement which is critical to ATR load carrying capacity.
- Material: Glass reinforced polyurethane



Part No.	Thread Size	H in.	mm	Wt./C Lbs.	kg
BFVATRHN 3/8	3/8"-16	3/4	(19)	.8	(.36)
BFVATRHN 1/2	1/2"-13	7/8	(22)	1.7	(.77)

BFVFW
Flat Washers

- Material: PVC



Part No.	Hole Size in.	Wt./C Lbs.	kg
BFVFW 3/8	3/8	.5	(.22)
BFVFW 1/2	1/2	.5	(.22)
BFVFW 5/8	5/8	.5	(.22)
BFVFW 3/4	3/4	.5	(.22)
BFVFW 1	1	.5	(.22)

BFV655 Series
Rod Couplings

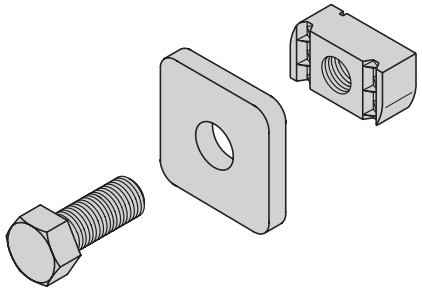
- Material: Glass reinforced polyurethane



Part No.	Thread Size	Wt./C Lbs.	kg
BFV655-3/8	3/8"-16	7.4	(3.35)
BFV655-1/2	1/2"-13	11.3	(5.12)
BFV655-5/8	5/8"-11	16.7	(7.57)

BFVSL Series
Stop-Lock Kits

- Material: Glass Reinforced Polyurethane

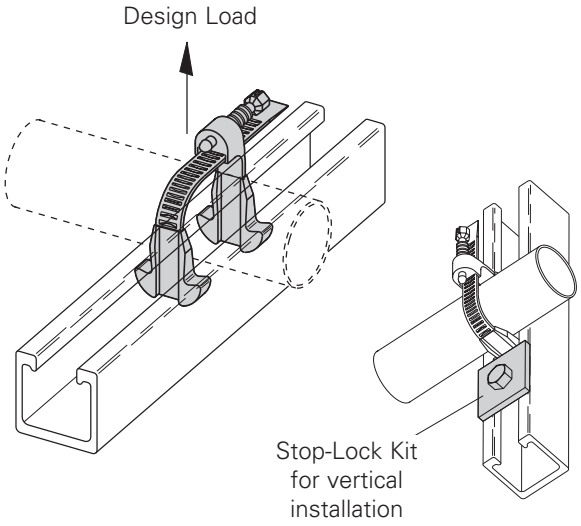


Part No.	Thread Size	Wt./C Lbs.	kg
BFVSL-3/8	3/8"-16	7.4	(3.35)
BFVSL-1/2	1/2"-13	11.3	(5.12)

Reference page 224 for general fitting specifications.

BFV100 thru BFV300
Adjustable Pipe Clamps

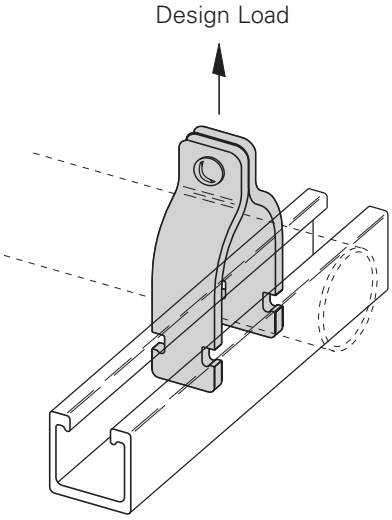
- Completely Non-Metallic
- Adjustable to U.S. & Metric pipe diameters
- Fits OD Sizes 3/4" (19.0) to 3 1/2" (88.9)
- Easy To Install
- No special tools required
- Design Load Safety Factor of 3
- Material: Glass reinforced polyurethane
- Not recommended for vertical installation without additional Stop-Lock Kit. Kit includes one square washer, channel nut and hex head cap screw. Order (Stop-Lock Kit on page 232) BFVSL-3/8 for 3/8"-16 hardware or BFVSL-1/2 for 1/2"-13 hardware. Mount kit below clamp when used in vertical strut to prevent clamp slipping.



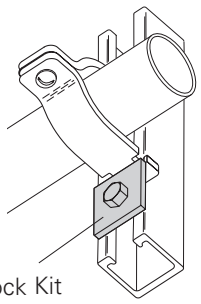
Part No.	Nominal Pipe Sizes in.	mm	Pipe O.D. Range in.	mm	Design Load Lbs.	kN	Max. Torque in.-Lbs.	N•m
BFV100	1/2 - 1 1/2	(15- 40)	.75 - 1.90	(21.3 - 48.3)	135	(.60)	10	(1.13)
BFV200	1 1/2 - 2	(40 - 51)	1.90 - 2.37	(48.3 - 60.3)	135	(.60)	36	(4.07)
BFV300	2 1/2 - 3	(63 - 76)	2.87 - 3.50	(73.0 - 88.9)	145	(.64)	36	(4.07)

BFV2000 Series
Non-Metallic Pipe Clamps

- For rigid and PVC conduit.
- Standard hardware includes slotted round head machine screw and square nut in 316 stainless steel
- Design Load Safety Factor of 3
- Material: Glass reinforced PPO
- Not recommended for vertical installation without additional Stop-Lock Kit. Kit includes one square washer, channel nut and hex head cap screw. Order (Stop-Lock Kit on page 232) BFVSL-3/8 for 3/8"-16 hardware or BFVSL-1/2 for 1/2"-13 hardware. Mount kit below clamp when used in vertical strut to prevent clamp slipping.
- *If non-metallic hardware is required, add N to the part number.* ***Example: BFV2008N***



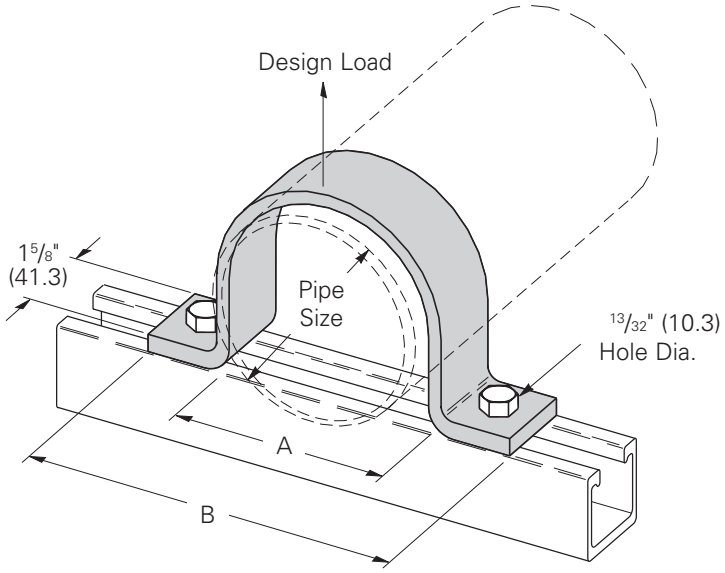
Part No.	Nominal Pipe Size in.	mm	Design Load Lbs.	kN	Maximum Torque in.-Lbs.	N•m
BFV2008	1/2	(15)	300	(1.33)	10	(1.13)
BFV2009	3/4	(20)	300	(1.33)	10	(1.13)
BFV2010	1	(25)	300	(1.33)	10	(1.13)
BFV2011	1 1/4	(32)	300	(1.33)	10	(1.13)
BFV2012	1 1/2	(40)	300	(1.33)	10	(1.13)
BFV2013	2	(50)	300	(1.33)	10	(1.13)
BFV2014	2 1/2	(65)	300	(1.33)	10	(1.13)
BFV2015	3	(80)	300	(1.33)	10	(1.13)
BFV2016	3 1/2	(90)	300	(1.33)	10	(1.13)
BFV2017	4	(100)	300	(1.33)	10	(1.13)



Reference page 224 for general fitting specifications.

BFP2400 Series
2-Hole Pipe Clamps

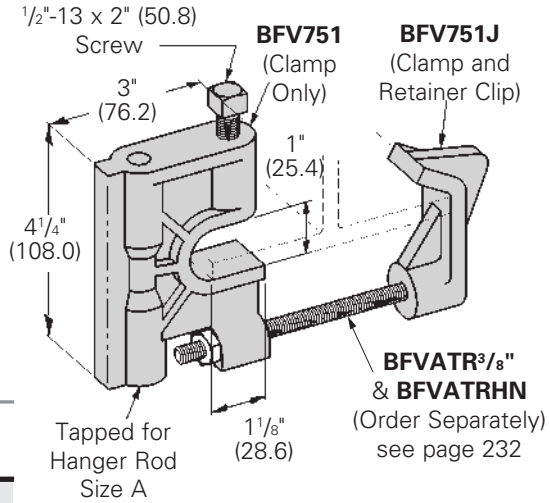
- Design Load Safety Factor of 3
- Material: Glass reinforced polyester



Part No.	Nominal Pipe Size in.	mm	A in.	mm	B in.	mm	Design Load Lbs.	kN
BFP2400-2	2	(50)	2 3/8	(60)	5 1/2	(140)	115	(0.51)
BFP2400-3	3	(80)	3 1/2	(89)	6 3/4	(171)	130	(0.58)
BFP2400-4	4	(100)	4 1/2	(114)	7 3/4	(197)	150	(0.66)
BFP2400-6	6	(150)	6 5/8	(168)	10	(254)	150	(0.66)

BFV751 & BFV751J
Beam Clamp

- Design Load Safety Factor of 3
- BFV751J (clip included) must be used when installed on tapered flange beams.
- Material: Glass reinforced polyurethane
- Setscrew material: Stainless Steel 316 ASTM F593 Group 2, S4

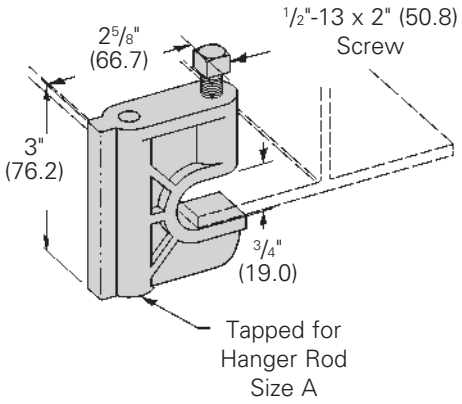


Part No.	For Hanger Rod Size A	Design Load Lbs.	kN	Torque ft.-Lbs.	N•m
BFV751-3/8	3/8"-16	500	(2.22)	10	(13)
BFV751J-3/8	3/8"-16	500	(2.22)	10	(13)
BFV751-1/2	1/2"-13	500	(2.22)	10	(13)
BFV751J-1/2	1/2"-13	500	(2.22)	10	(13)
BFV751-5/8	5/8"-11	500	(2.22)	10	(13)
BFV751J-5/8	5/8"-11	500	(2.22)	10	(13)

Reference page 224 for general fitting specifications.

BFV755
Beam Clamp

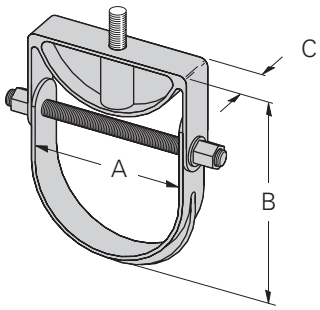
- Design Load Safety Factor of 3
- Material: Glass reinforced polyurethane
- Setscrew material: Stainless Steel 316 ASTM F593 Group 2, S4



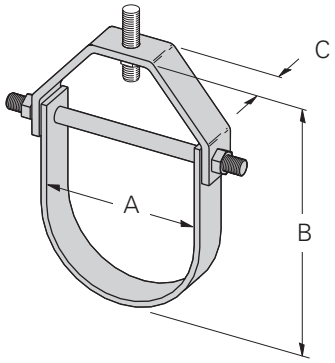
Part No.	For Hanger Rod Size A	Design Load Lbs.	kN	Torque ft.-Lbs.	N•m
BFV755-3/8	3/8"-16	400	(1.78)	10	(13)
BFV755-1/2	1/2"-13	400	(1.78)	10	(13)

BFV3104 Series
Clevis Hangers

- Design Load Safety Factor of 3 at 120°F (49°C).
- Insulation may be required at higher temperatures.
- Order hanger rod and nuts separately.
- Material: Glass reinforced polyurethane for BFV3104-1 thru BFV3104-6
- Material: Glass reinforced polyester & vinyl ester for BFV3104-8 thru BFV3104-12



BFV3104-1 thru BFV3104-6



BFV3104-8 thru BFV3104-12

Part No.	Nominal Pipe Size in.	mm	A in.	mm	B in.	mm	C in.	mm	Hanger Rod Size	Design Load Lbs.	kN
BFV3104-1	1	(50)	1 1/2	(38)	4 1/4	(108)	1 1/4	(32)	1/2"-13	670	(2.98)
BFV3104-1 1/2	1 1/2	(65)	2	(51)	5 1/8	(130)	1 1/4	(32)	1/2"-13	670	(2.98)
BFV3104-2	2	(50)	2 1/2	(63)	6 1/2	(165)	1 1/4	(32)	1/2"-13	730	(3.25)
BFV3104-2 1/2, 3, 4	2 1/2-4	(65-100)	5 1/8	(130)	10	(254)	1 1/2	(38)	1/2"-13	1150	(5.11)
BFV3104-6	6	(150)	6 3/4	(171)	12 5/16	(313)	2	(51)	1/2"-13	1170	(5.20)

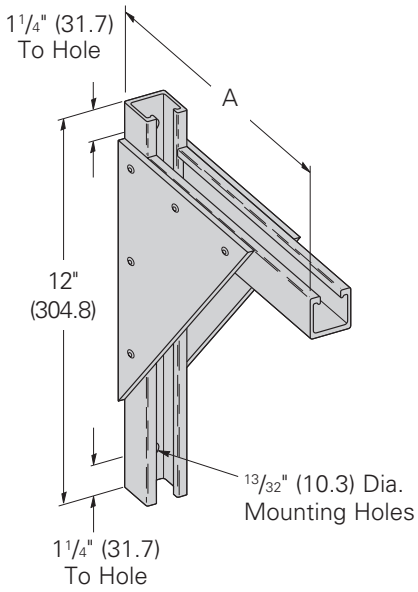
Part No.	Nominal Pipe Size in.	mm	A in.	mm	B in.	mm	C in.	mm	Hanger Rod Size	Design Load Lbs.	kN
BF*3104-8	8	(200)	9 1/4	(235)	16 5/8	(422)	3	(76)	5/8"-11	350	(1.55)
BF*3104-10	10	(250)	11 3/8	(289)	19 7/8	(505)	4	(101)	5/8"-11	450	(2.01)
BF*3104-12	12	(300)	13 1/2	(343)	22 3/8	(568)	5	(127)	5/8"-11	600	(2.69)

*Specify P for polyester or V for Vinyl ester.

Reference page 224 for general fitting specifications.

BF*409 Series
Brackets 6" (152mm) to 24" (609mm) Long

- Design Load Safety Factor of 3 based on uniform loading
- MH1 - From top of bracket to center of mounting hole
- MH2 - From bottom of bracket to center of mounting hole

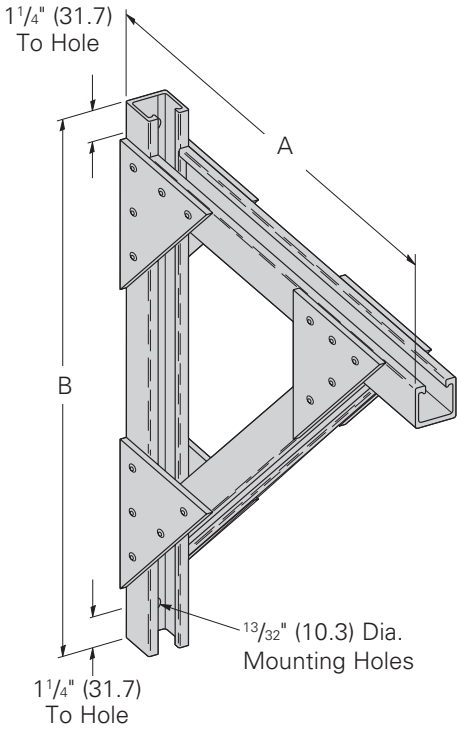


Part No.	A in.	A mm	Design Load Lbs.	Design Load kN
BF*409-6	10	(250)	1400	(6.22)
BF*409-9	13	(330)	1000	(4.45)
BF*409-12	16	(406)	800	(3.56)
BF*409-18	22	(559)	675	(3.00)
BF*409-24	28	(711)	450	(2.00)

* Insert P for Glass Reinforced Polyester Resin or V for Glass Reinforced Vinyl Ester Resin

BF*494 Series
Brackets 24" (609mm) to 36" (914mm) Long

- Design Load Safety Factor of 3 based on uniform loading
- MH1 - From top of bracket to center of mounting hole
- MH2 - From bottom of bracket to center of mounting hole
- Material: Glass reinforced vinyl ester or polyester

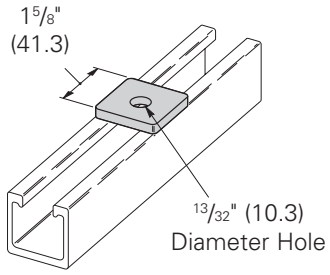


Part No.	A in.	A mm	B in.	B mm	Design Load Lbs.	Design Load kN
BF*494-24	28	(711)	23	(584)	750	(3.33)
BF*494-30	34	(863)	26	(660)	750	(3.33)
BF*494-36	40	(1016)	29	(736)	750	(3.33)

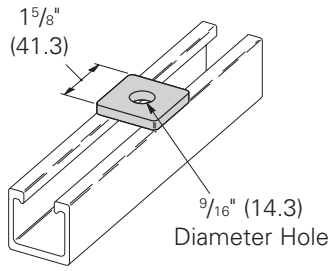
* Insert P for glass reinforced polyester resin or V for glass reinforced vinyl ester resin

Reference page 224 for general fitting specifications.

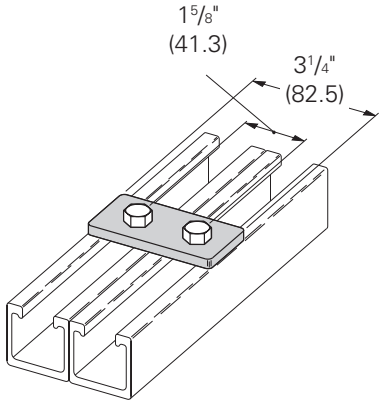
BFV201
Square Washer for 3/8" bolt
- Material: Injection molded glass reinforced polyurethane



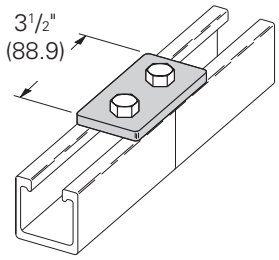
BFV202
Square Washer for 1/2" bolt
- Material: Injection molded glass reinforced polyurethane



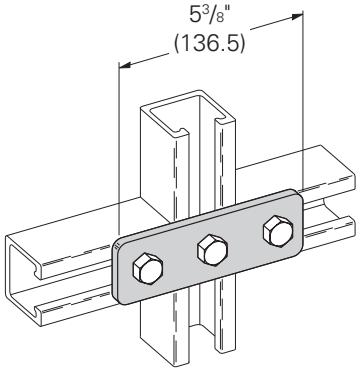
BFV340
Two Hole Flat Plate
- Material: Injection molded glass reinforced polyurethane



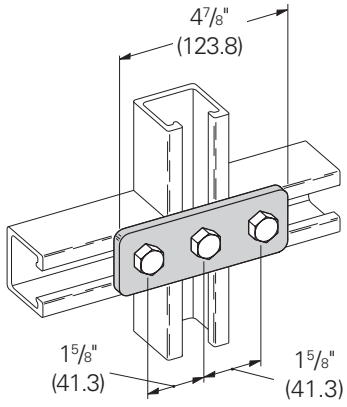
BFV129
Two Hole Splice Plate
- Material: Injection molded glass reinforced polyurethane



BFV141
Three Hole Flat Plate
- Material: Injection molded glass reinforced polyurethane

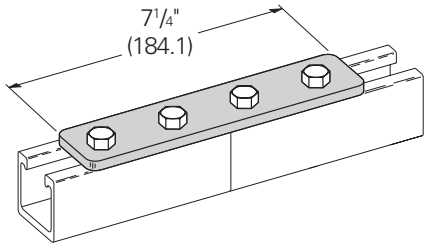


BFV557
Three Hole Flat Plate
- Material: Injection molded glass reinforced polyurethane

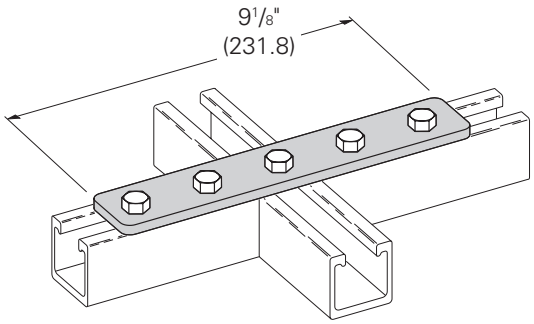


Reference page 224 for general fitting specifications.

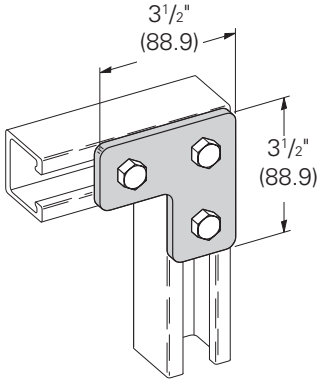
BFV341
Four Hole Splice Plate
- Material: Injection molded glass reinforced polyurethane



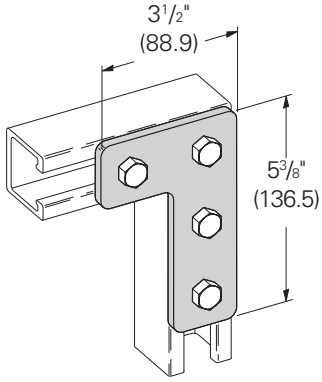
BFV342
Five Hole Flat Plate
- Material: Injection molded glass reinforced polyurethane



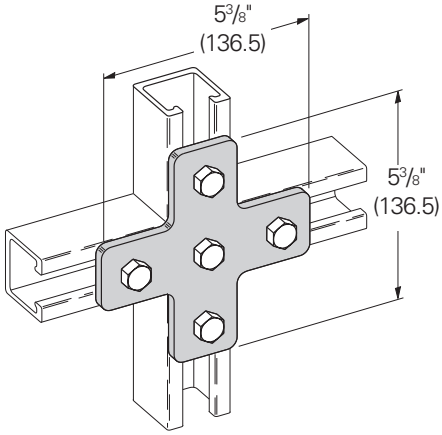
BFV140
Three Hole Flat Corner Plate
- Material: Injection molded glass reinforced polyurethane



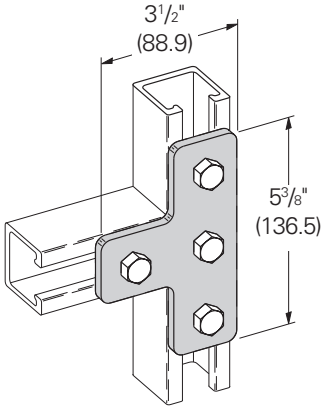
BFV143
Four Hole Flat Corner Plate
- Material: Injection molded glass reinforced polyurethane



BFV132
Five Hole Flat Cross Plate
- Material: Injection molded glass reinforced polyurethane

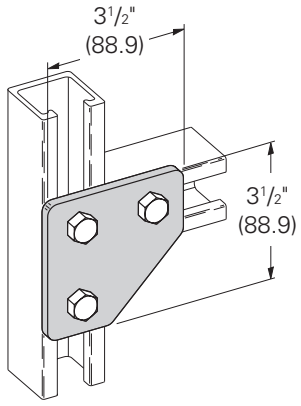


BFV133
Four Hole Flat Tee Plate
- Material: Injection molded glass reinforced polyurethane

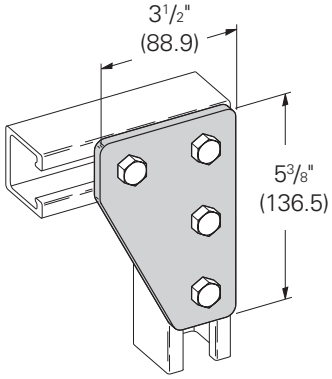


Reference page 224 for general fitting specifications.

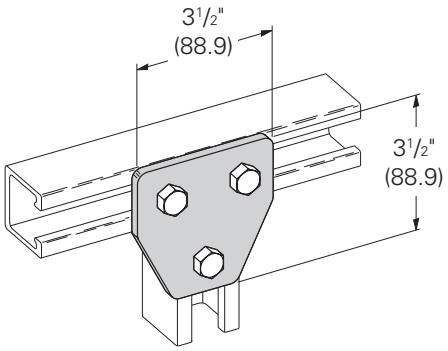
BFV135
Three Hole Flat Gusset Corner Plate
- Material: Injection molded glass reinforced polyurethane



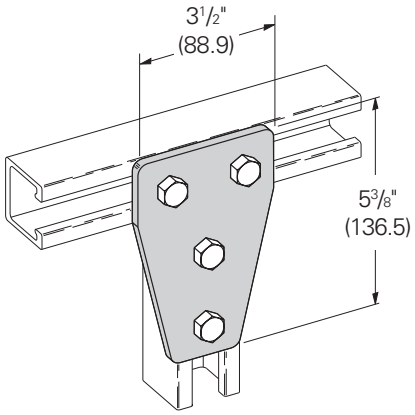
BFV142
Four Hole Flat Gusset Corner Plate
- Material: Injection molded glass reinforced polyurethane



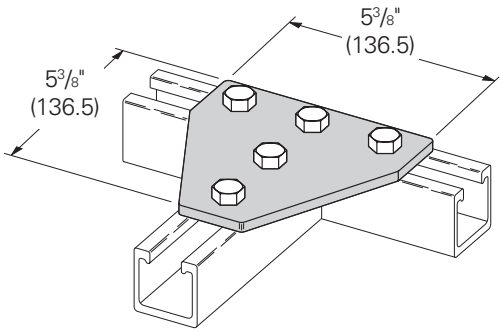
BFV337
Three Hole Flat Gusset Tee Plate
- Material: Injection molded glass reinforced polyurethane



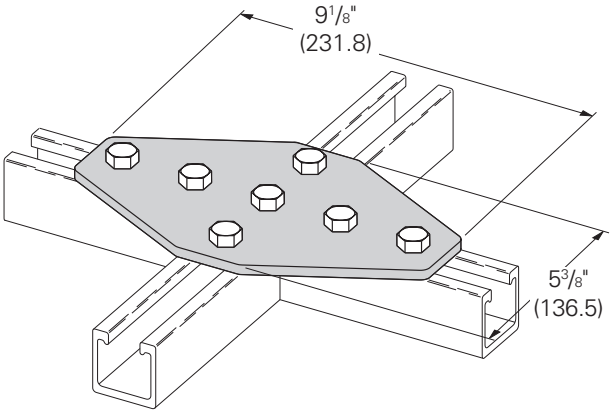
BFV136
Four Hole Flat Gusset Tee Plate
- Material: Injection molded glass reinforced polyurethane



BFV532
Five Hole Flat Gusset Tee Plate
- Material: Injection molded glass reinforced polyurethane

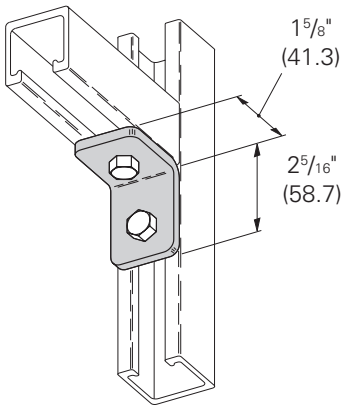


BFV334
Seven Hole Flat Gusset Cross Plate
- Material: Injection molded glass reinforced polyurethane

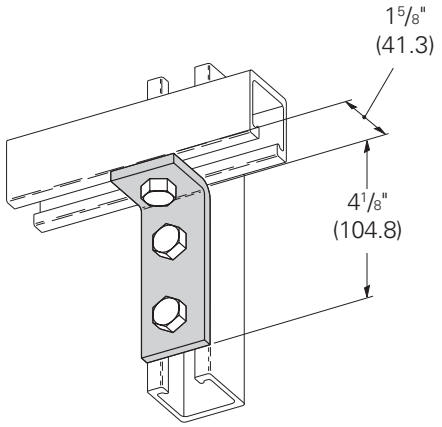


Reference page 224 for general fitting specifications.

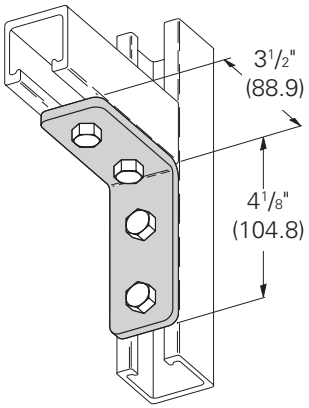
BFV101
Two Hole 90° Corner Angle
- Material: Injection molded glass reinforced polyurethane



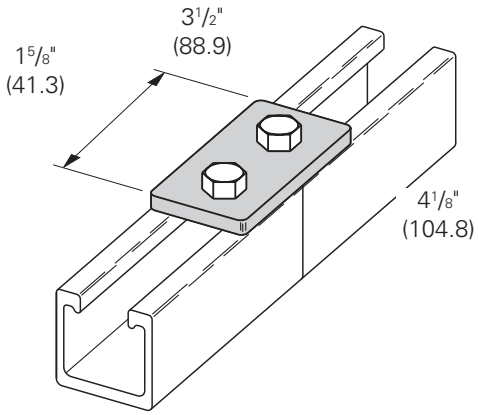
BFV103
Three Hole 90° Corner Angle
- Material: Injection molded glass reinforced polyurethane



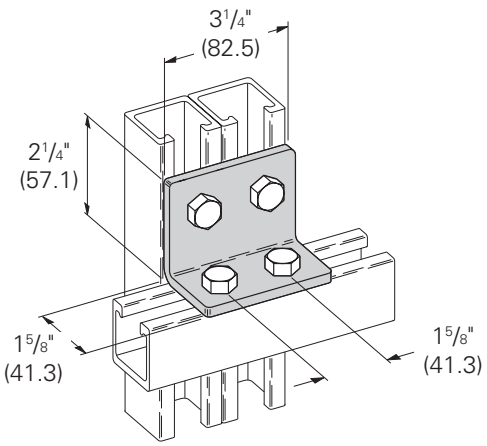
BFV104
Four Hole 90° Corner Angle
- Material: Injection molded glass reinforced polyurethane



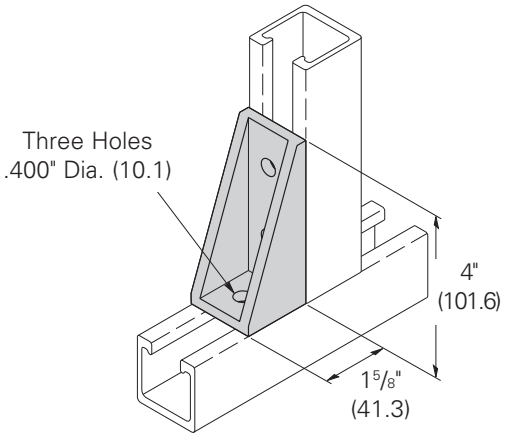
BFV118
Four Hole 90° Gussetted Shelf Angle
- Material: Injection molded glass reinforced polyurethane



BFV558
Four Hole 90° Corner Angle
- Material: Injection molded glass reinforced polyurethane

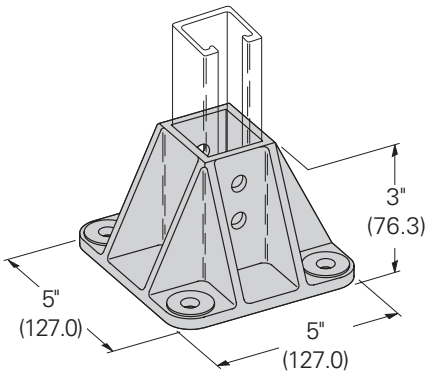


BFV371-2G
Three Hole 90° Gussetted Corner Angle
- Material: Injection molded glass reinforced polyurethane

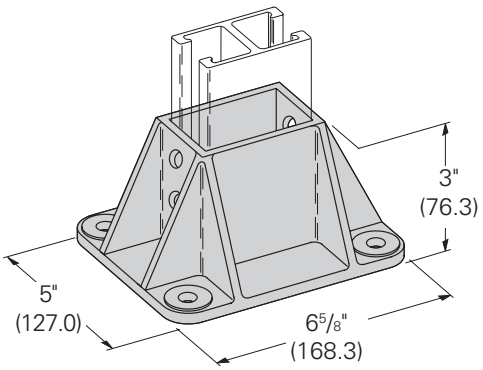


Reference page 224 for general fitting specifications.

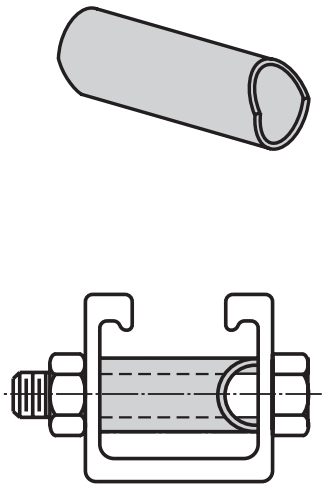
BFV280SQ
Post Base for BF*22
- Material: Glass reinforced polyurethane



BFV281SQ
Post Base for BF*22A
- Material: Glass reinforced polyurethane

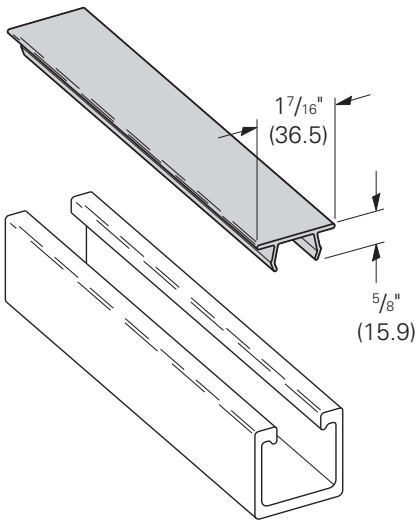


BFV650
Channel Spacer
- Spacer I.D. accommodates 3/8" rod or bolts.
- Material: Polyurethane

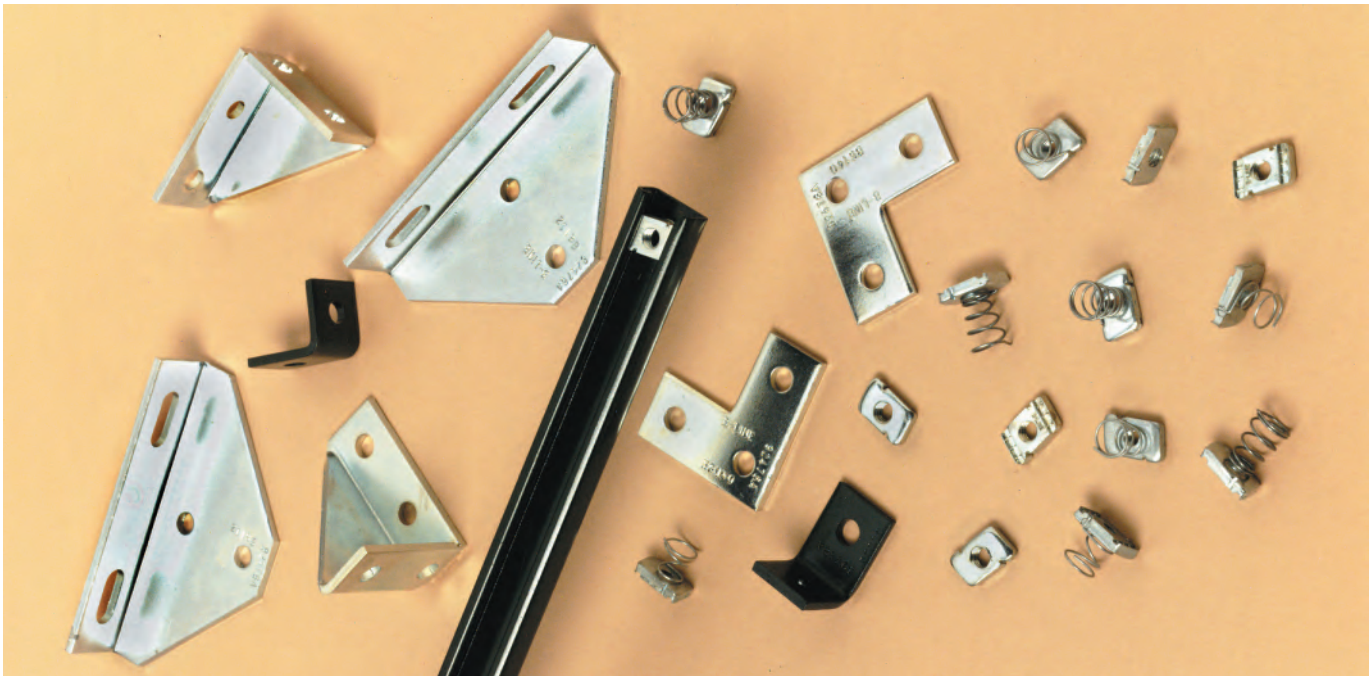


Used when attaching fittings to side walls of channel. This channel spacer prevents wall compression in heavy load conditions.

B217P
Plastic Closure Strip
- Available in 10 Ft. (3.05 m) lengths.
- Material: PVC



Reference page 224 for general fitting specifications.



Our mini channels and fittings provide for an economical method of supporting light load requirements on a strut system.

Channel
Channels are cold formed on our modern rolling mills from 18 Ga. (1.2 mm) low carbon steel strips plain steel (ASTM A1008 33,000 PSI min. yield) and pre-galvanized steel strips, (ASTM A653 33,000 PSI min. yield). A continuous slot with inturned lips provides the ability to make attachments at any point. Channel combinations are made with new state of the art, high-tech welding equipment.

Lengths
Standard lengths are 10' (3.05 m) and 20' (6.09 m) for B62 series, and 10' (3.05 m) for B72 series. Custom lengths are available.

Fittings
Mini fittings are formed from hot rolled pickled and oiled strip or sheet steel (ASTM A1011, HSLAS, Grade 50, Class1). The following dimensions apply to all fittings except as noted on the drawings:

Hole Size – $^{9}/_{32}$" (7.14 mm) Dia.
Hole Spacing – $^{13}/_{32}$" (10.3 mm) from end and $1^{1}/_{16}$" (27.0 mm) on center.
Width – $^{13}/_{16}$" (20.6 mm)
Thickness – $^{1}/_{8}$" (3.2 mm)

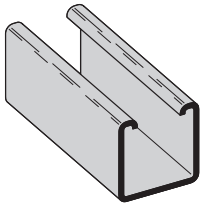
Materials & Finishes*

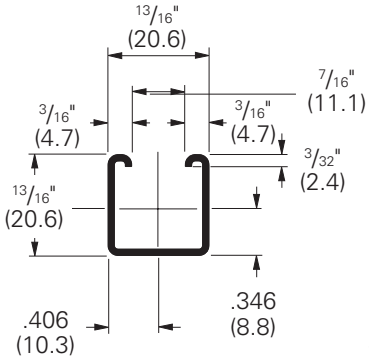
*Unless otherwise noted.

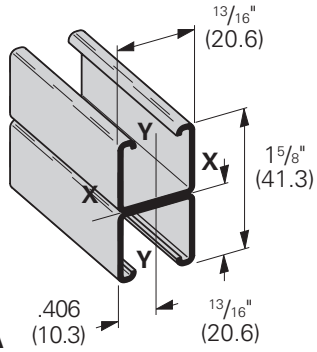
Finish Code	Finish	Specification
PLN	Plain	ASTM A1011, HSLAS, Grade 50, Class 1
ZN	Electro-Plated Zinc	ASTM B633 SC3 Type II
GRN	DURA-GREEN™	
GLV	Pre-Galvanized	ASTM A653 33,000 PSI min. yield
HDG	Hot-Dipped Galvanized	ASTM A123

Metric
Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

- Thickness: 18 Ga. (1.2 mm)
- Standard lengths: 10′ (3.05 m) & 20′ (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized
- Weight: .42 Lbs./Ft. (.62 kg/m)







B62A
Wt. .84 Lbs./Ft. (1.25 kg/m)

Section Properties

Channel	Weight lbs./ft.	Weight kg/m	Areas of Section sq. in.	Areas of Section cm²	X - X Axis: Momentof Inertia (I) in.⁴	X - X Axis: Momentof Inertia (I) cm⁴	X - X Axis: Section Modulus (S) in.³	X - X Axis: Section Modulus (S) cm³	X - X Axis: Radius of Gyration (r) in.	X - X Axis: Radius of Gyration (r) cm	Y - Y Axis: Moment of Inertia (I) in.⁴	Y - Y Axis: Moment of Inertia (I) cm⁴	Y - Y Axis: Section Modulus (S) in.³	Y - Y Axis: Section Modulus (S) cm³	Y - Y Axis: Radius of Gyration (r) in.	Y - Y Axis: Radius of Gyration (r) cm
B62	.420	(.62)	.123	(.80)	.0103	(.43)	.0221	(.36)	.289	(.73)	.0134	(.56)	.0330	(.54)	.330	(.84)
B62A	.839	(1.25)	.247	(1.59)	.0500	(2.08)	.0616	(1.01)	.450	(1.14)	.0269	(1.12)	.0663	(1.09)	.330	(.84)

Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.

Beam Loading

Beam Span In.	Beam Span mm	Channel Style	Uniform Load and Deflection Lbs.	Uniform Load and Deflection kN	Uniform Load and Deflection In.	Uniform Load and Deflection mm	Uniform Load @ Deflection = 1/240 Span Lbs.	1/240 Span kN	1/360 Span Lbs.	1/360 Span kN
12	(305)	**B62**	364	(1.62)	.027	(.68)	364	(1.62)	364	(1.62)
		B62A	420*	(1.87)	.006	(.15)	420*	(1.87)	420*	(1.87)
24	(609)	**B62**	182	(0.81)	.109	(2.77)	167	(0.74)	111	(0.49)
		B62A	420*	(1.87)	.051	(1.29)	420*	(1.87)	420*	(1.87)
36	(914)	**B62**	121	(0.54)	.245	(6.22)	74	(0.33)	50	(0.22)
		B62A	341	(1.51)	.141	(3.58)	341	(1.51)	242	(1.07)
48	(1219)	**B62**	91	(0.40)	.436	(11.07)	42	(0.18)	28	(0.12)
		B62A	256	(1.14)	.250	(6.35)	204	(0.91)	136	(0.60)
60	(1524)	**B62**	73	(0.32)	.681	(17.30)	27	(0.12)	18	(0.08)
		B62A	205	(0.91)	.391	(9.93)	131	(0.58)	87	(0.39)
72	(1829)	**B62**	61	(0.27)	.981	(24.92)	19	(0.08)	12	(0.05)
		B62A	170	(0.75)	.563	(14.30)	91	(0.40)	61	(0.27)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

Column Loading

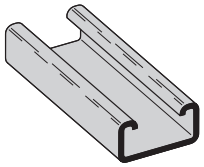
Unbraced Height In.	Unbraced Height mm	Channel Style	Max. Column Loading K = .80 Loaded@ C.G. Lbs.	Max. Column Loading K = .80 Loaded@ C.G. kN	Max. Column Loading K = .80 Loaded@ Slot Face Lbs.	Max. Column Loading K = .80 Loaded@ Slot Face kN	Max. Column Loading (Loaded @ C.G.) K = .65 Lbs.	K = .65 kN	K = 1.0 Lbs.	K = 1.0 kN	K = 1.2 Lbs.	K = 1.2 kN
12	(305)	**B62**	2052	(9.13)	820	(3.65)	2161	(9.61)	1890	(8.41)	1715	(7.63)
		B62A	4666	(20.75)	1449	(6.44)	4710	(20.95)	4593	(20.43)	4503	(20.03)
24	(609)	**B62**	1350	(6.00)	645	(2.87)	1624	(7.22)	1020	(4.54)	818	(3.64)
		B62A	4275	(19.01)	1367	(6.08)	4453	(19.81)	3982	(17.71)	3624	(16.12)
36	(914)	**B62**	818	(3.64)	471	(2.09)	1053	(4.68)	633	(2.81)	515	(2.29)
		B62A	3624	(16.12)	847	(3.77)	4023	(17.89)	2965	(13.19)	2179	(9.69)
48	(1219)	**B62**	589	(2.62)	369	(1.64)	745	(3.31)	456	(2.03)	365**	(1.62)
		B62A	2713	(12.06)	504	(2.24)	3421	(15.21)	1765	(7.85)	1225	(5.45)
60	(1524)	**B62**	456	(2.03)	300	(1.33)	579	(2.57)	347**	(1.54)	271**	(1.20)
		B62A	1765	(7.85)	323	(1.44)	2647	(11.77)	1129	(5.02)	784**	(3.49)
72	(1829)	**B62**	365**	(1.62)	248	(1.10)	470	(2.09)	271**	(1.20)	–	–
		B62A	1225	(5.45)	224	(0.99)	1856	(8.25)	784**	(3.49)	545**	(2.42)

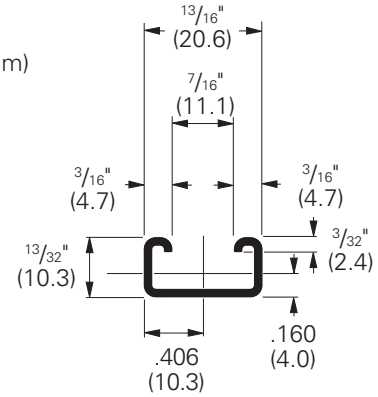
**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

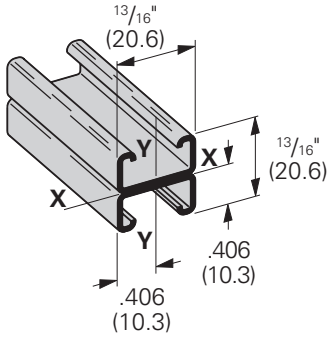
Reference page 242 for general fitting specifications.

B72 Channel

- Thickness: 18 Ga. (1.2 mm)
- Standard lengths: 10′ (3.05 m) & 20′ (6.09 m)
- Standard finishes: Plain, DURA GREEN™, Pre-Galvanized
- Weight: .29 Lbs./Ft. (.43 kg/m)







B72A
Wt. .58 Lbs./Ft. (.87 kg/m)

Section Properties

Channel	Weight lbs./ft.	kg/m	Areas of Section sq. in.	cm²	X - X Axis: Momentof Inertia (I) in.⁴	cm⁴	X - X Axis: Section Modulus (S) in.³	cm³	X - X Axis: Radius of Gyration (r) in.	cm	Y - Y Axis: Moment of Inertia (I) in.⁴	cm⁴	Y - Y Axis: Section Modulus (S) in.³	cm³	Y - Y Axis: Radius of Gyration (r) in.	cm
B72	.287	(.43)	.084	(.54)	.0018	(.07)	.0073	(.12)	.146	(.37)	.0077	(.32)	.0190	(.31)	.302	(.77)
B72A	.574	(.85)	.169	(1.09)	.0078	(.32)	.0192	(.31)	.215	(.55)	.0155	(.65)	.0382	(.63)	.303	(.77)

Calculations of section properties are based on metal thicknesses as determined by the AISI Cold-Formed Steel Design Manual.

Beam Loading

Beam Span In.	mm	Channel Style	Uniform Load and Deflection Lbs.	kN	In.	mm	Uniform Load @ Deflection = 1/240 Span Lbs.	kN	1/360 Span Lbs.	kN
12	(305)	**B72**	116	(0.51)	.051	(1.29)	113	(0.50)	75	(0.32)
		B72A	210*	(0.93)	.020	(.51)	210*	(0.93)	210*	(0.93)
24	(609)	**B72**	58	(0.26)	.206	(5.23)	28	(0.12)	19	(0.08)
		B72A	159	(0.71)	.125	(3.17)	127	(0.56)	85	(0.38)
36	(914)	**B72**	39	(0.17)	.465	(11.81)	13	(0.06)	8	(0.03)
		B72A	106	(0.45)	.281	(7.14)	57	(0.25)	38	(0.17)
36	(1219)	**B72**	29	(0.13)	.827	(21.00)	7	(0.03)	5	(0.02)
		B72A	80	(0.35)	.500	(12.70)	32	(0.14)	21	(0.09)
60	(1524)	**B72**	23	(0.10)	1.292	(32.81)	5	(0.02)	3	(0.01)
		B72A	64	(0.28)	.782	(19.86)	20	(0.09)	14	(0.06)

Based on simple beam condition using an allowable design stress of 25,000 psi (172 MPa) in accordance with MFMA, with adequate lateral bracing (see page 12 for further explanation). Actual yield point of cold rolled steel is 42,000 psi. To determine concentrated load capacity at mid span, multiply uniform load by 0.5 and corresponding deflection by 0.8. *Failure determined by weld shear.

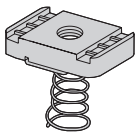
Column Loading

Unbraced Height In.	mm	Channel Style	Max. Column Loading K = .80 Loaded@ C.G. Lbs.	kN	Loaded@ Slot Face Lbs.	kN	Max. Column Loading (Loaded @ C.G.) K = .65 Lbs.	kN	K = 1.0 Lbs.	kN	K = 1.2 Lbs.	kN
12	(305)	**B72**	1598	(7.11)	539	(2.40)	1712	(7.61)	1410	(6.27)	1181	(5.25)
		B72A	3600	(16.01)	986	(4.38)	3700	(16.46)	3433	(15.27)	3229	(14.36)
24	(609)	**B72**	701	(3.12)	320	(1.42)	1050	(4.67)	450	(2.00)	313**	(1.39)
		B72A	2710	(12.05)	802	(3.57)	3113	(13.85)	2043	(9.09)	1421	(6.32)
36	(914)	**B72**	313**	(1.39)	188	(0.83)	473	(2.10)	201**	(0.89)	–	–
		B72A	1421	(6.32)	569	(2.53)	2135	(9.50)	909	(4.04)	631**	(2.81)
36	(1219)	**B72**	177**	(0.79)	122	(0.54)	267**	(1.19)	–	–	–	–
		B72A	799	(3.55)	404	(1.80)	1211	(5.39)	512**	(2.28)	355**	(1.58)
60	(1524)	**B72**	113**	(0.50)	85	(0.38)	171**	(0.76)	–	–	–	–
		B72A	512**	(2.28)	298	(1.32)	775	(3.45)	327**	(1.45)	–	–

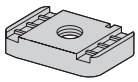
**Where the slenderness ratio $\frac{KL}{r}$ exceeds 200, and K = end fixity factor, L = actual length and r = radius of gyration.

Reference page 242 for general fitting specifications.

Nuts for B62, B72 Channel



Spring Nut



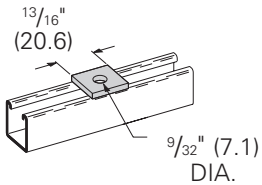
Nut Without Spring

Part Number					Thickness		Wt./C	
B62		B72						
With Spring	Without Spring	With Spring	Without Spring	Thread Size	In.	mm	Lbs.	kg
N621	N621WO	N7221	N621WO	#8-32	.150	(3.81)	1.0	(.45)
N622	N622WO	N7222	N622WO	#10-24	.150	(3.81)	1.0	(.45)
N627	N627WO	N7227	N627WO	#10-32	.150	(3.81)	1.0	(.45)
N624	N624WO	N7224	N624WO	1/4-20	.150	(3.81)	1.0	(.45)
BMM-3L	BMM-3	BMM-3S	BMM-3	M3.5 x 0.6	.150	(3.81)	1.0	(.45)
BMM-4L	BMM-4	BMM-4S	BMM-4	M4 x 0.7	.150	(3.81)	1.0	(.45)
BMM-5L	BMM-5	BMM-5S	BMM-5	M5 x 0.8	.150	(3.81)	1.0	(.45)
BMM-6L	BMM-6	BMM-6S	BMM-6	M6 x 1	.150	(3.81)	1.0	(.45)

Mini fittings

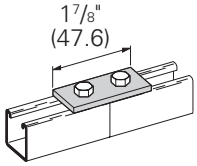
B6202
Square Washer

- Standard finishes: ZN, GRN
- Wt./C 2 Lbs. (.9 kg)



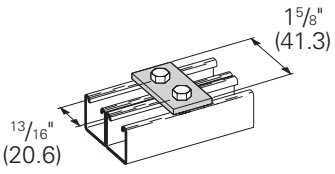
B6129
Two Hole Splice Plate

- Standard finishes: ZN, GRN
- Wt./C 5 Lbs. (2.2 kg)



B6340
Two Hole Splice Plate

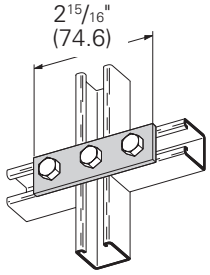
- Standard finishes: ZN, GRN
- Wt./C 5 Lbs. (2.2 kg)



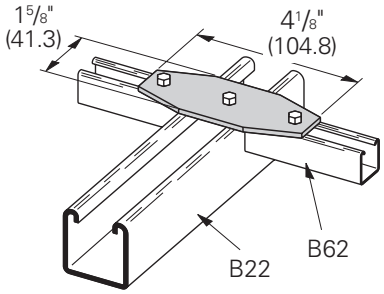
Reference page 242 for general fitting specifications.

Mini fittings

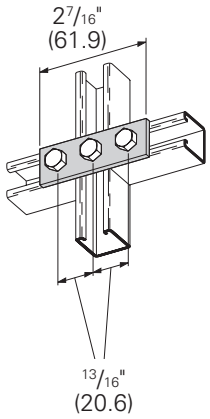
B6141
Three Hole Splice Plate
- Standard finishes: ZN, GRN
- Wt./C 7 Lbs. (3.2 kg)



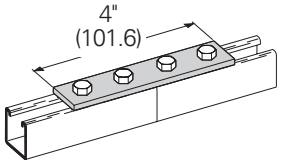
B600-62
Three Hole Flat Adapter Plate
- Standard finishes: ZN, GRN
- Wt./C 19 Lbs. (8.6 kg)



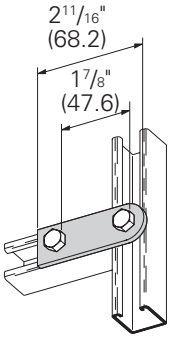
B6557
Three Hole Splice Plate
- Standard finishes: ZN, GRN
- Wt./C 7 Lbs. (3.2 kg)



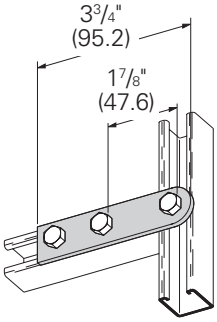
B6341
Four Hole Splice Plate
- Standard finishes: ZN, GRN
- Wt./C 11 Lbs. (5.0 kg)



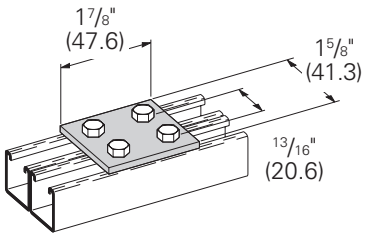
B6138
Two Hole Swivel Plate
- Standard finishes: ZN, GRN
- Wt./C 7 Lbs. (3.2 kg)



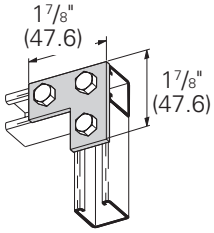
B6139
Three Hole Swivel Plate
- Standard finishes: ZN, GRN
- Wt./C 10 Lbs. (4.5 kg)



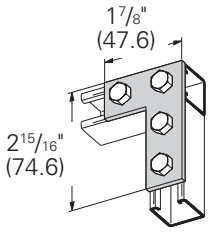
B6504
Four Hole Splice Plate
- Standard finishes: ZN, GRN
- Wt./C 10 Lbs. (4.5 kg)



B6140
Three Hole Corner Plate
- Standard finishes: ZN, GRN
- Wt./C 8 Lbs. (3.6 kg)

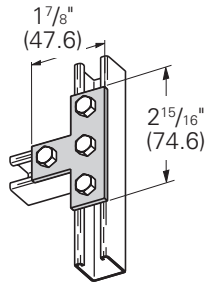


B6143
Four Hole Corner Plate
- Standard finishes: ZN, GRN
- Wt./C 11 Lbs. (5.0 kg)

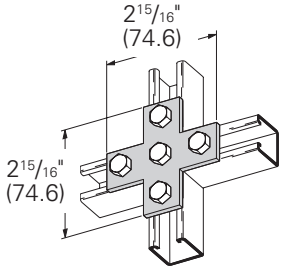


Reference page 242 for general fitting specifications.

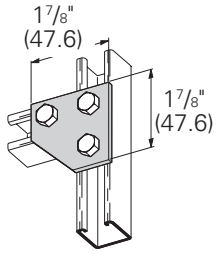
B6133
Four Hole Tee Plate
- Standard finishes: ZN, GRN
- Wt./C 11 Lbs. (5.0 kg)



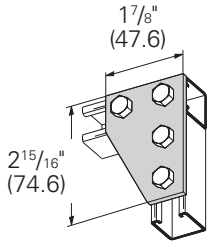
B6132
Five Hole Cross Plate
- Standard finishes: ZN, GRN
- Wt./C 13 Lbs. (5.9 kg)



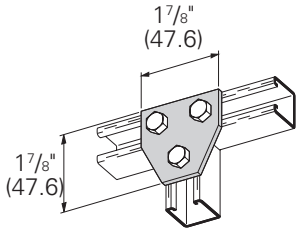
B6135
Three Hole Corner Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 9 Lbs. (4.1 kg)



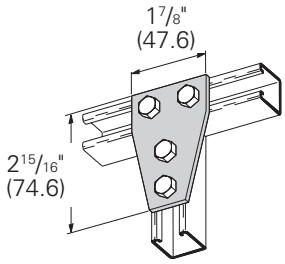
B6142
Four Hole Corner Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 15 Lbs. (6.8 kg)



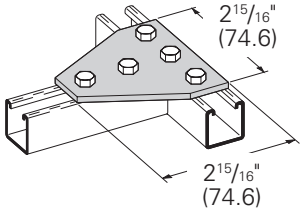
B6337
Three Hole Tee Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 10 Lbs. (4.5 kg)



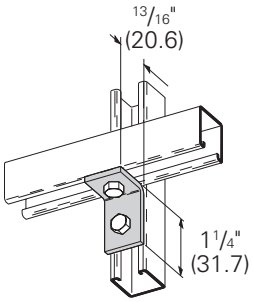
B6136
Four Hole Tee Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 15 Lbs. (6.8 kg)



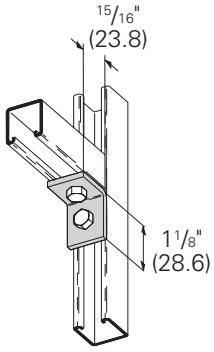
B6532
Five Hole Tee Gusset Plate
- Standard finishes: ZN, GRN
- Wt./C 22 Lbs. (10.0 kg)



B6101
Two Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 5 Lbs. (2.2 kg)



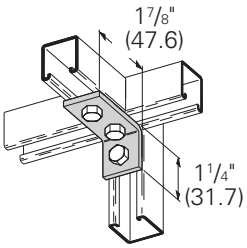
B6230
Two Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 5 Lbs. (2.2 kg)



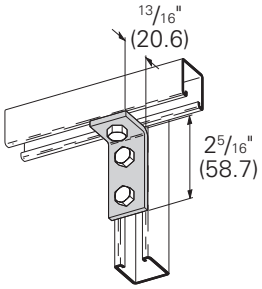
Reference page 242 for general fitting specifications.

Mini fittings

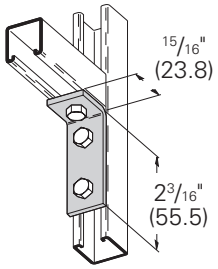
B6102
Three Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 8 Lbs. (3.6 kg)



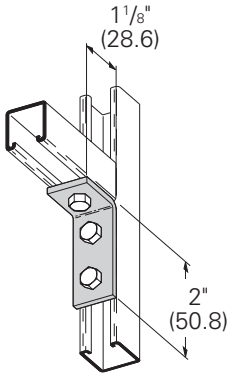
B6103
Three Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 8 Lbs. (3.6 kg)



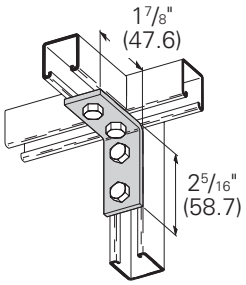
B6232
Three Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 7 Lbs. (3.2 kg)



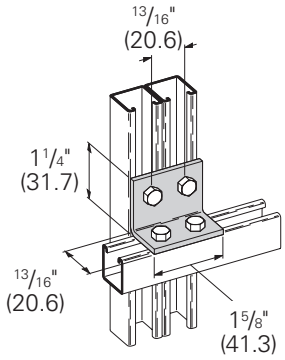
B6374
Three Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 7 Lbs. (3.2 kg)



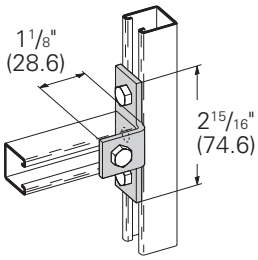
B6104
Four Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 10 Lbs. (4.5 kg)



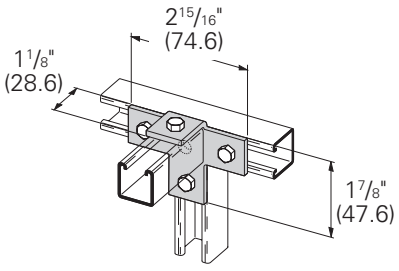
B6558
Four Hole Corner Angle
- Standard finishes: ZN, GRN
- Wt./C 10 Lbs. (4.5 kg)



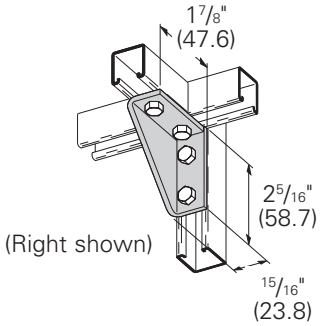
B6357
Four Hole Offset Bent Tee
- Standard finishes: ZN, GRN
- Wt./C 11 Lbs. (5.0 kg)



B6239
Five Hole Offset Bent Tee
- Standard finishes: ZN, GRN
- Wt./C 14 Lbs. (6.3 kg)



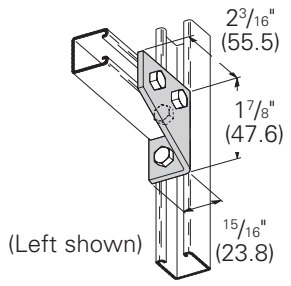
B6144R & L
Four Hole Shelf Bracket
- Standard finishes: ZN, GRN
- Wt./C 19 Lbs. (8.6 kg)



Reference page 242 for general fitting specifications.

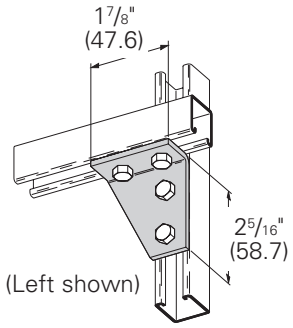
B6134R & L
Four Hole Corner Gusset

- Standard finishes: ZN, GRN
- Wt./C 15 Lbs. (6.8 kg)



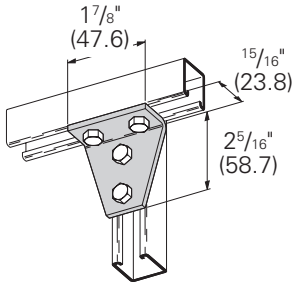
B6234R & L
Four Hole Corner Gusset

- Standard finishes: ZN, GRN
- Wt./C 15 Lbs. (6.8 kg)



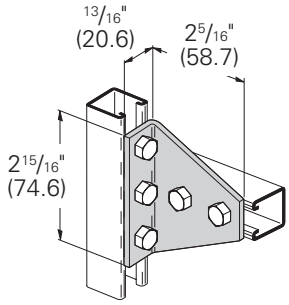
B6118
Four Hole Gussetted Shelf Angle

- Standard finishes: ZN, GRN
- Wt./C 15 Lbs. (6.8 kg)



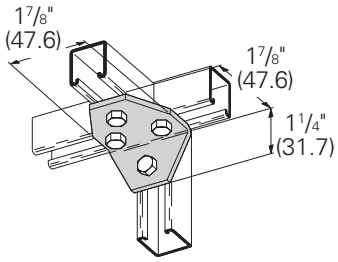
B6533
Five Hole Gussetted Shelf Angle

- Standard finishes: ZN, GRN
- Wt./C 22 Lbs. (10.0 kg)



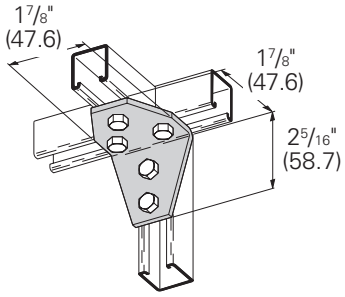
B6126
Four Hole Gussetted Three Way Shelf Angle

- Standard finishes: ZN, GRN
- Wt./C 15 Lbs. (6.8 kg)



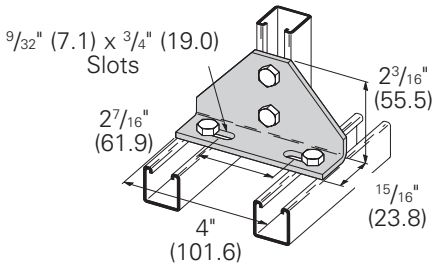
B6127
Five Hole Gussetted Three Way Shelf Angle

- Standard finishes: ZN, GRN
- Wt./C 18 Lbs. (8.1 kg)



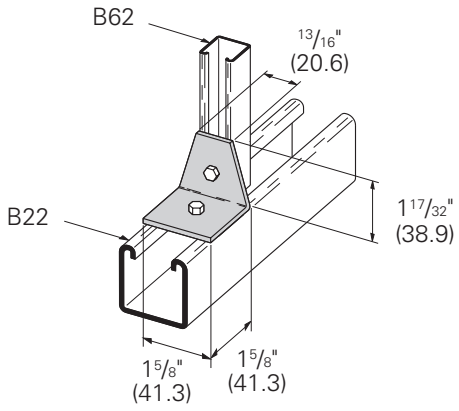
B6112
Four Hole Adjustable Corner Angle

- Standard finishes: ZN, GRN
- Wt./C 32Lbs. (14.5 kg)



B589-62
Two Hole 90° Adapter Angle

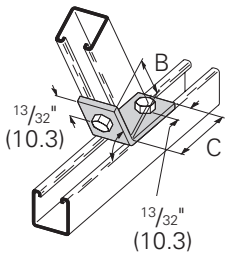
- Standard finishes: ZN, GRN
- Wt./C 11 Lbs. (5.0 kg)



Reference page 242 for general fitting specifications.

B6147-B6152
Two Hole Open Angle

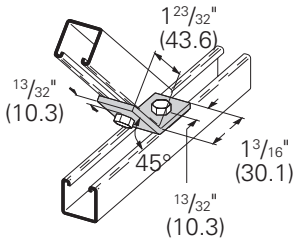
- Standard finishes: ZN, GRN



Part No.	A	B In.	B mm	C In.	C mm	Wt./C Lbs.	Wt./C kg
B6147	82½°	2 1/32"	(51.6)	27/32"	(21.4)	8.0	(3.6)
B6148	75°	2 1/32"	(51.6)	27/32"	(21.4)		
B6149	67½°	2"	(50.8)	7/8"	(22.2)		
B6150	60°	1 31/32"	(50.0)	1 5/16"	(23.8)		
B6151	52½°	1 7/8"	(47.6)	1 1/16"	(27.0)		
B6152	37½°	2"	(50.8)	29/32"	(23.0)		

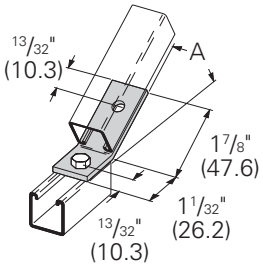
B6154
Two Hole Open Angle

- Standard finishes: ZN, GRN
- Wt./C 8 Lbs. (3.6 kg)



B6162-B6165
Two Hole Open Angle

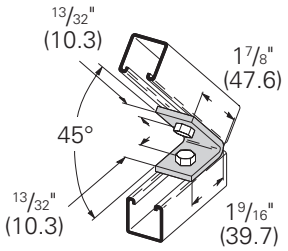
- Standard finishes: ZN, GRN



Part No.	A	Wt./C Lbs.	Wt./C kg
B6162	30°	8.0	(3.6)
B6163	22½°		
B6164	15°		
B6165	7½°		

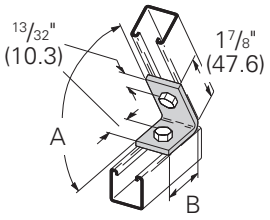
B6155
Two Hole Closed Angle

- Standard finishes: ZN, GRN
- Wt./C 8 Lbs. (3.6 kg)



B6156-B6161
Two Hole Closed Angle

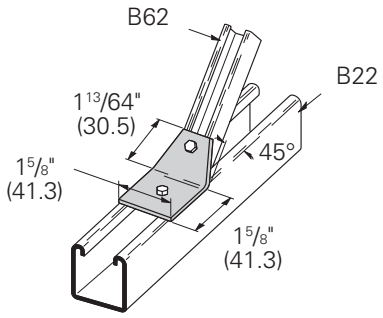
- Standard finishes: ZN, GRN



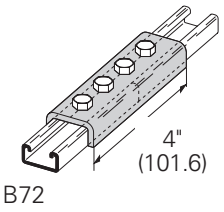
Part No.	A	B In.	B mm	Wt./C Lbs.	Wt./C kg
B6156	82½°	19/32"	(32.5)	8.0	(3.6)
B6157	75°	15/16"	(33.3)		
B6158	67½°	1 3/8"	(34.9)		
B6159	60°	1 13/32"	(35.7)		
B6160	52½°	1 15/32"	(37.3)		
B6161	37½°	1 21/32"	(42.0)		

Reference page 242 for general fitting specifications.

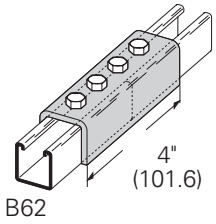
B601-62
Two Hole 45° Adapter Angle
- Standard finishes: ZN, GRN
- Wt./C 14 Lbs. (6.3 kg)



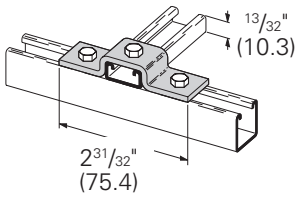
B6167
Four Hole Splice Clevis for B72
- Standard finishes: ZN, GRN
- Wt./C 24 Lbs. (10.9 kg)



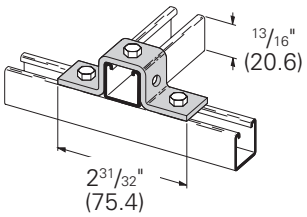
B6172
Four Hole Splice Clevis for B62
- Standard finishes: ZN, GRN
- Wt./C 36 Lbs. (16.3 kg)



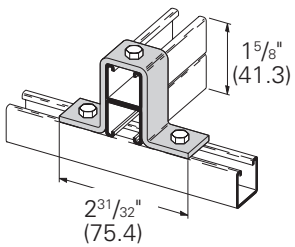
B7116
Three Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 10 Lbs. (4.5 kg)



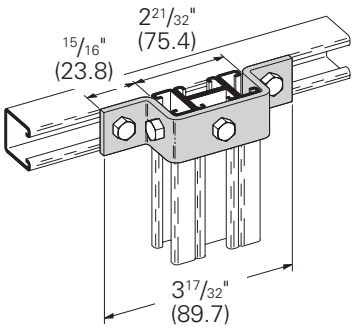
B6107
Three Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 12 Lbs. (5.4 kg)



B6107-62A
Three Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 16 Lbs. (7.2 kg)



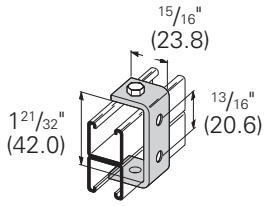
B6594
Five Hole U-Support
- Standard finishes: ZN, GRN
- Wt./C 13 Lbs. (5.9 kg)



Reference page 242 for general fitting specifications.

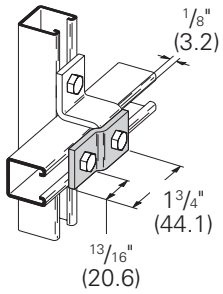
B6173
Four Hole Clevis

- Standard finishes: ZN, GRN
- Wt./C 9 Lbs. (4.1 kg)



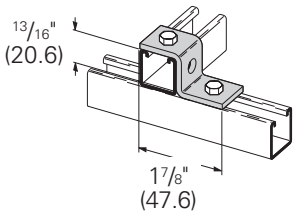
B6526
Two Hole Offset Z-Support

- Standard finishes: ZN, GRN
- Wt./C 5 Lbs. (2.2 kg)



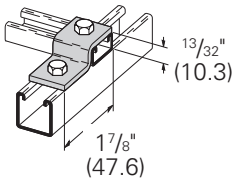
B6105
Two Hole Offset Z-Support for B62

- Standard finishes: ZN, GRN
- Wt./C 7 Lbs. (3.2 kg)



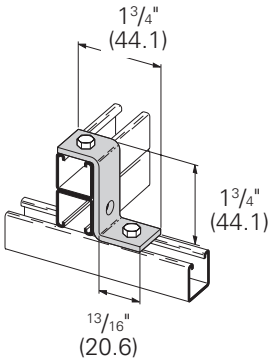
B7105
Two Hole Offset Z-Support for B72

- Standard finishes: ZN, GRN
- Wt./C 7 Lbs. (3.2 kg)



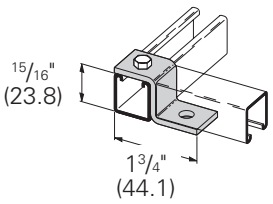
B6110
Two Hole Offset Z-Support for B62A

- Standard finishes: ZN, GRN
- Wt./C 9 Lbs. (4.1 kg)



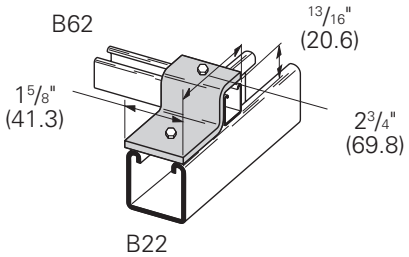
B6108
Two Hole Offset Z-Support

- Standard finishes: ZN, GRN
- Wt./C 7 Lbs. (3.2 kg)



B598-62
Two Hole Z-Adapter Plate

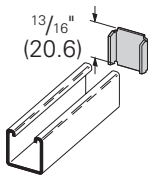
- Standard finishes: ZN, GRN
- Wt./C 28 Lbs. (12.7 kg)



Reference page 242 for general fitting specifications.

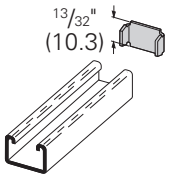
B6205
End Cap for B62

- Material: ASTM A1008 SS Gr. 33 Type 1
- Standard finishes: ZN, GRN
- Wt./C 3 Lbs. (1.3 kg)



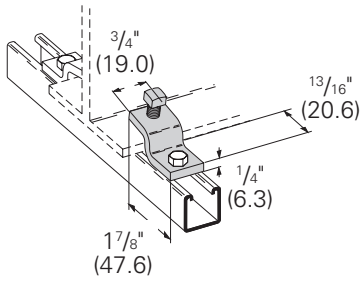
B7205
End Cap for B72

- Material: ASTM A1008 SS Gr. 33 Type 1
- Standard finishes: ZN, GRN
- Wt./C 1 Lb. (.4 kg)



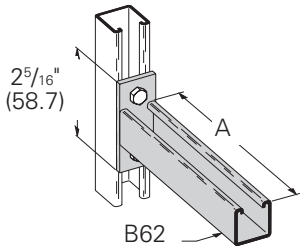
B6211
Z-Beam Clamp

- 5/16"-18 Setscrew included
- 13/16" (20.6) Max. Flange Thickness
- Material: ASTM A36
- Standard finishes: ZN, GRN
- Wt./C 13 Lbs. (5.9 kg)



B6409-6, 9
Bracket

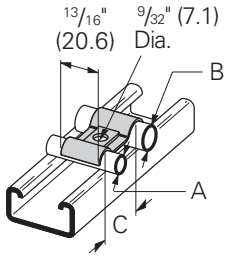
- Safety Factor of 2
- Uniform Design Load 40 Lbs. (.18 kN)
- Standard finishes: ZN, GRN



Part No.	A In.	A mm	Wt./C Lbs.	Wt./C kg
B6409-6	6"	(152.4)	28.0	(12.7)
B6409-9	9"	(228.6)	35.0	(15.8)

B2350-B2355
One Hole Double Tubing Strap

- Material: ASTM A1008 SS Gr. 33 Type 1
- Standard finishes: ZN, GRN

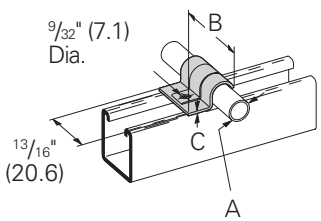


Part No.	O.D. Size A In.	O.D. Size A mm	O.D.Size B In.	O.D.Size B mm	C In.	C mm	Wt./C Lbs.	Wt./C kg
B2350	1/4"	(6.3)	1/4"	(6.3)	3/4"	(19.0)	1.2	(.5)
B2351	3/8"	(9.5)	3/8"	(9.5)	1"	(25.4)	2.0	(.9)
B2352	1/2"	(12.7)	1/2"	(12.7)	1 1/4"	(31.7)	2.9	(1.3)
B2353	1/4"	(6.3)	3/8"	(9.5)	7/8"	(22.2)	1.6	(.7)
B2354	1/4"	(6.3)	1/2"	(12.7)	1"	(25.4)	2.1	(.9)
B2355	3/8"	(9.5)	1/2"	(12.7)	1 1/8"	(28.6)	2.5	(1.1)

B2308-B2315
One Hole Tubing Strap

- Material: Sizes 1/4" - 1/2", ASTM A611 Gr. C 5/8" - 1", ASTM A1008 SS Gr. 33 Type 1
- Standard finishes: ZN, GRN

Part No.	O.D. Size A In.	O.D. Size A mm	B In.	B mm	C In.	C mm	Wt./C Lbs.	Wt./C kg
B2308	1/4"	(6.3)	1 1/32"	(26.2)	.048	(1.2)	1.2	(.5)
B2309	5/16"	(7.9)	1 3/32"	(27.8)	.048	(1.2)	1.4	(.6)
B2310	3/8"	(9.5)	1 3/16"	(30.1)	.048	(1.2)	1.6	(.7)
B2311	1/2"	(12.7)	1 21/64"	(33.7)	.048	(1.2)	1.9	(.8)
B2312	5/8"	(15.9)	1 25/64"	(35.3)	.062	(1.6)	2.7	(1.2)
B2313	3/4"	(19.0)	1 39/64"	(40.9)	.075	(1.9)	4.3	(1.9)
B2314	7/8"	(22.2)	1 51/64"	(45.6)	.075	(1.9)	4.9	(2.2)
B2315	1"	(25.4)	2 1/32"	(51.6)	.075	(1.9)	5.2	(2.3)



Reference page 242 for general fitting specifications.

Continuous concrete inserts



Continuous slot concrete inserts are designed to provide a pre-set support system cast in concrete ceilings, walls, and floors to allow flexibility of attachment at any point along the channel. This provides an excellent support system for pipe, conduit, and cable trays.

Continuous concrete inserts, manufactured from our standard channels, have formed anchors spaced on 4 inch (101.6 mm) centers. The $^{3}/_{16}$" (4.8 mm) nail-holes are provided for securing the inserts to the forms.

Available in lengths from 3 inches (7.62 cm) to 240 inches (609.6 cm), concrete inserts are shipped complete with end caps and styrofoam filler strips which prevent seepage of concrete into the insert. Styrofoam is easily removed by pulling the convenient pull-tab.

Materials & Finishes*

*Unless otherwise noted.

Finish Code	Finish	Specification
PLN	Plain	ASTM A1011 33,000 PSI min. yield
GRN	DURA GREEN™	
ZN	Electro-Plated Zinc	ASTM B633 SC1 Type III
GALV	Pre-Galvanized	ASTM A653 33,000 PSI min. yield
HDG	Hot-Dipped Galvanized	ASTM A123
SS4	Stainless Steel Type 304	ASTM A240
SS6	Stainless Steel Type 316	ASTM A240

Spot Inserts

Spot inserts provide for economical single attachment points with full flexibility of fastener sizing, but with limited adjustment. These products are made from steel strips in accordance with ASTM A1011, 33,000 PSI min. yield. Standard finish is electro-plated zinc (ASTM B633).

Special Concrete Inserts

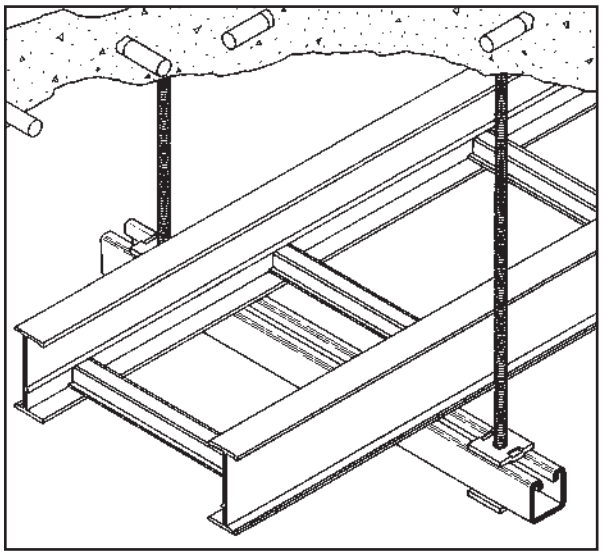
Pre-stressed inserts, inserts with studs welded to the back of the channel, and other types of special inserts are available.

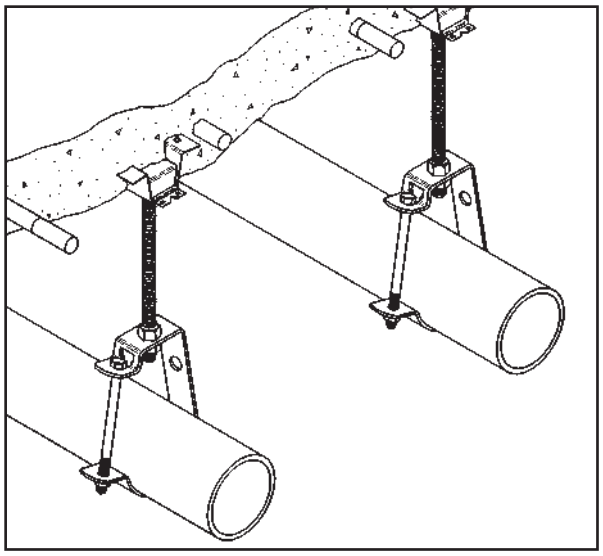
Test Data

Independent Testing Laboratory test data available upon request.

Metric

Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.



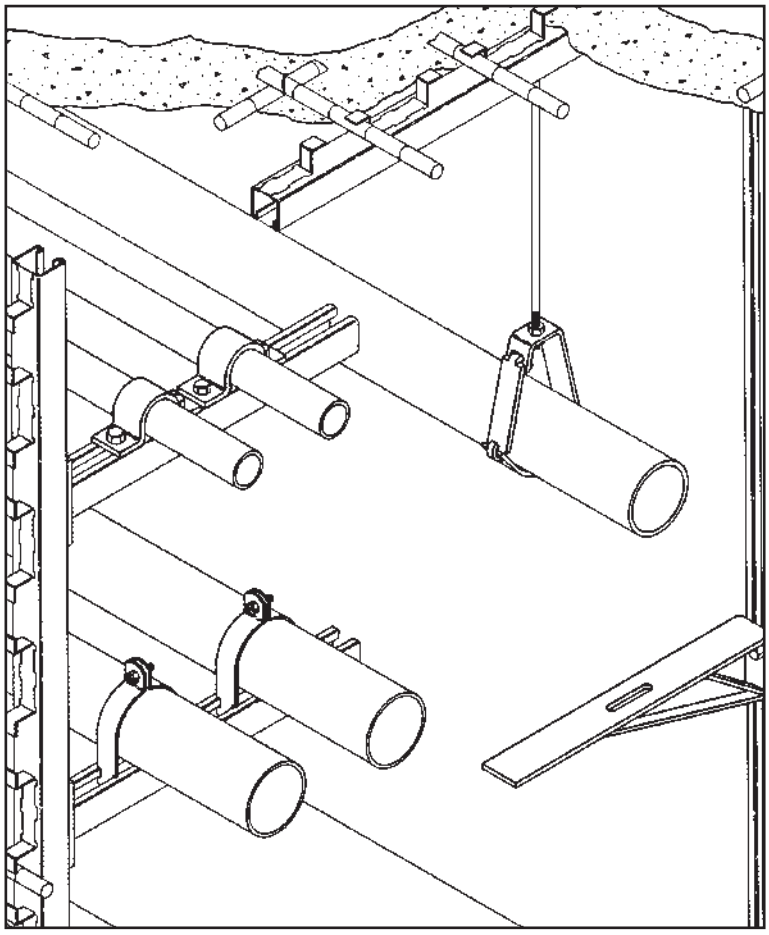


Continuous concrete inserts, installed in the ceiling, can be used to support trapeze hangers, suspended pipe racks, cable trays and single or multiple pipe hangers.

When installed in walls, continuous concrete inserts can be used as a support for tunnel stanchions, equipment braces, brackets and pipe racks.

Use spot inserts for single pipe-support or trapeze type hangers. Spot Inserts offer full flexibility of rod and fastener sizings.

Our channel can be attached to continuous concrete inserts in walls or ceilings. Channel can also be attached to concrete walls and floors with expansion anchors.



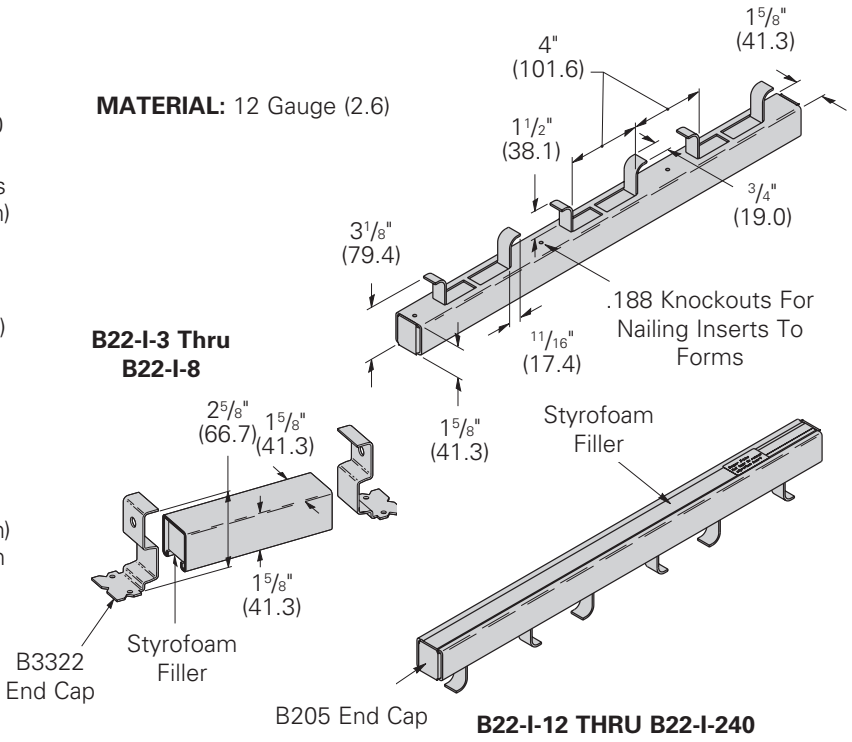
Reference page 254 for general fitting and standard finish specifications.

Continuous concrete inserts

B22I
Continuous Concrete Insert

- Design Load for B22-I-12 thru B22-I-240 is 2,000 lbs. (8.89 kN) per foot of concrete insert length with safety factor of 3 in 3000 psi concrete.
- Loads concentrated within the last 2 inches (50.8 mm) of concrete inserts 8" (203.2 mm) and longer should not exceed 1,000 lbs. (4.45kN).
- Concrete insert should be secured to the forms on 16" (406.4 mm) to 24" (609.6 mm) intervals.
- B22-I continuous concrete inserts are made from B22 channel. Use channel nuts designed for use in B22 channel.
- B22-I concrete inserts are supplied with styrofoam fillers. B3322 end caps are furnished with inserts through 8" (203.2 mm) long, and B205 end caps are furnished with inserts 12" (304.8 mm) and longer.
- Material: Plain Steel ASTM A1011 33,000 PSI min. yield or Pre-Galvanized Steel ASTM A653SS 33,000 PSI min. yield.
- Finish: Plain, DURA GREEN™, Pre-Galv, HDG

MATERIAL: 12 Gauge (2.6)



Part No.	Length in.	Length mm	Wt./C Lbs.	Wt./C kg	Design Load Lbs.	Design Load kN
B22-I-3	3"	(76)	72	(32.6)	500	(2.22)
B22-I-4	4"	(101)	88	(39.9)	800	(3.56)
B22-I-6	6"	(152)	120	(54.4)	1000	(4.45)
B22-I-8	8"	(203)	152	(68.9)	1200	(5.34)

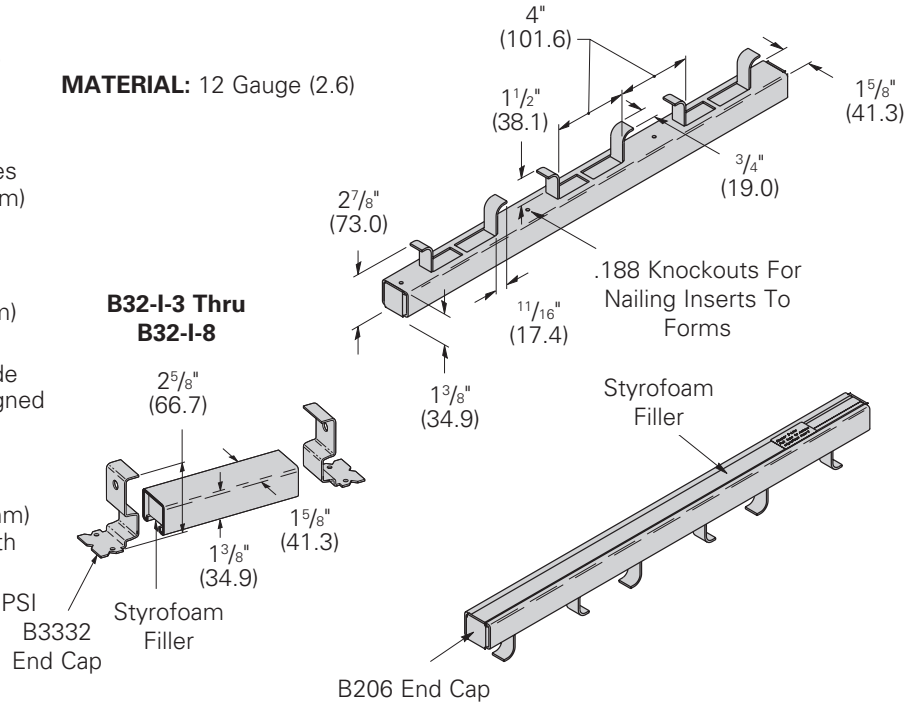
Part No.	Length in.	Length mm	Wt./C Lbs.	Wt./C kg
B22-I-12	12"	(305)	224	(101.6)
B22-I-16	16"	(406)	289	(131.1)
B22-I-20	20"	(508)	353	(160.1)
B22-I-24	24"	(609)	420	(190.5)
B22-I-32	32"	(813)	553	(250.8)
B22-I-36	36"	(914)	620	(281.2)
B22-I-40	40"	(1016)	686	(311.1)
B22-I-48	48"	(1219)	820	(371.9)
B22-I-60	60"	(1524)	1018	(461.7)
B22-I-72	72"	(1829)	1218	(552.5)
B22-I-84	84"	(2133)	1417	(642.7)
B22-I-96	96"	(2438)	1616	(733.0)
B22-I-108	108"	(2743)	1816	(823.7)
B22-I-120	120"	(3048)	2016	(914.4)
B22-I-144	144"	(3657)	2416	(1095.9)
B22-I-168	168"	(4267)	2816	(1277.3)
B22-I-192	192"	(4877)	3216	(1458.7)
B22-I-216	216"	(5486)	3616	(1640.2)
B22-I-240	240"	(6096)	4016	(1821.6)

Reference page 254 for general fitting and standard finish specifications

B32I
Continuous Concrete Insert

- Design Load for B32-I-12 thru B32-I-240 is 2,000 lbs. (8.89 kN) per foot of concrete insert length with safety factor of 3 in 3000 psi concrete.
- Loads concentrated within the last 2 inches (50.8 mm) of concrete inserts 8" (203.2 mm) and longer should not exceed 1,000 lbs. (4.45kN).
- Concrete insert should be secured to the forms on 16" (406.4 mm) to 24" (609.6 mm) intervals.
- B32-I continuous concrete inserts are made from B32 channel. Use channel nuts designed for use in B32 channel.
- B32-I concrete inserts are supplied with styrofoam fillers. B3332 end caps are furnished with inserts through 8" (203.2 mm) long, and B206 end caps are furnished with inserts 12" (304.8 mm) and longer.
- Material: Plain Steel ASTM A1011 33,000 PSI min. yield or Pre-Galvanized Steel ASTM A653SS 33,000 PSI min. yield.
- Finish: Plain, DURA GREEN™, Pre-Galv, HDG

MATERIAL: 12 Gauge (2.6)



B22-I-12 THRU B22-I-240

Part No.	Length in.	Length mm	Wt./C Lbs.	Wt./C kg	Design Load Lbs.	Design Load kN
B32-I-3	3"	(76)	65	(29.5)	500	(2.22)
B32-I-4	4"	(101)	80	(36.3)	800	(3.56)
B32-I-6	6"	(152)	108	(49.0)	1000	(4.45)
B32-I-8	8"	(203)	137	(62.1)	1200	(5.34)

Part No.	Length in.	Length mm	Wt./C Lbs.	Wt./C kg
B32-I-12	12"	(305)	202	(91.6)
B32-I-16	16"	(406)	262	(118.8)
B32-I-20	20"	(508)	316	(143.3)
B32-I-24	24"	(609)	376	(170.5)
B32-I-32	32"	(813)	496	(225.0)
B32-I-36	36"	(914)	556	(252.2)
B32-I-40	40"	(1016)	616	(279.4)
B32-I-48	48"	(1219)	736	(333.8)
B32-I-60	60"	(1524)	915	(415.0)
B32-I-72	72"	(1829)	1095	(496.7)
B32-I-84	84"	(2133)	1274	(577.9)
B32-I-96	96"	(2438)	1453	(659.0)
B32-I-108	108"	(2743)	1633	(740.7)
B32-I-120	120"	(3048)	1813	(822.3)
B32-I-144	144"	(3657)	2173	(985.6)
B32-I-168	168"	(4267)	2533	(1148.9)
B32-I-192	192"	(4877)	2893	(1312.2)
B32-I-216	216"	(5486)	3253	(1475.5)
B32-I-240	240"	(6096)	3613	(1638.8)

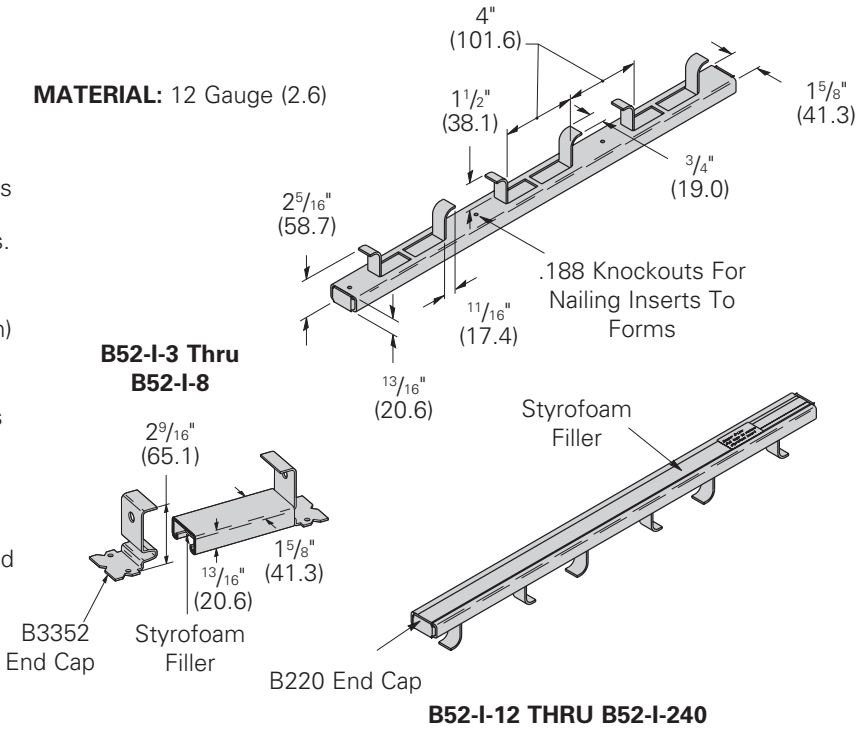
Reference page 254 for general fitting and standard finish specifications.

Continuous concrete inserts

B52I
Continuous Concrete Insert

- Design Load for B52-I-12 thru B52-I-240 is 1,500 lbs. (6.67 kN) per foot of concrete insert length with safety factor of 3 in 3000 psi concrete.
- Loads concentrated within the last 2 inches (50.8 mm) of concrete inserts 8" (203.2 mm) and longer should not exceed 750 lbs. (3.33kN).
- Concrete insert should be secured to the forms on 16" (406.4 mm) to 24" (609.6 mm) intervals.
- B52-I continuous concrete inserts are made from B52 channel. Use channel nuts designed for use in B52 channel.
- B52-I concrete inserts are supplied with styrofoam fillers. B3352 end caps are furnished with inserts through 8" (203.2 mm) long, and B220 end caps are furnished with inserts 12" (304.8 mm) and longer.
- Material: Plain Steel ASTM A1011 33,000 PSI min. yield or Pre-Galvanized Steel ASTM A653SS 33,000 PSI min. yield.
- Finish: Plain, DURA GREEN™, Pre-Galv, HDG

MATERIAL: 12 Gauge (2.6)



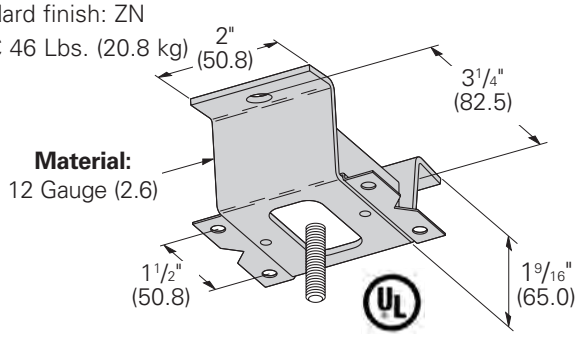
Part No.	Length in.	Length mm	Wt./C Lbs.	Wt./C kg	Design Load Lbs.	Design Load kN
B52-I-3	3"	(76)	53	(24.0)	400	(1.78)
B52-I-4	4"	(101)	63	(28.6)	500	(2.22)
B52-I-6	6"	(152)	85	(38.5)	750	(3.33)
B52-I-8	8"	(203)	106	(48.1)	1000	(4.45)

Part No.	Length in.	Length mm	Wt./C Lbs.	Wt./C kg
B52-I-12	12"	(305)	157	(71.2)
B52-I-16	16"	(406)	202	(91.6)
B52-I-20	20"	(508)	237	(107.5)
B52-I-24	24"	(609)	282	(127.9)
B52-I-32	32"	(813)	373	(169.2)
B52-I-36	36"	(914)	419	(190.0)
B52-I-40	40"	(1016)	464	(210.4)
B52-I-48	48"	(1219)	556	(252.2)
B52-I-60	60"	(1524)	692	(313.9)
B52-I-72	72"	(1829)	829	(376.0
B52-I-84	84"	(2133)	965	(437.7)
B52-I-96	96"	(2438)	1107	(502.1)
B52-I-108	108"	(2743)	1237	(561.1)
B52-I-120	120"	(3048)	1374	(623.2)
B52-I-144	144"	(3657)	1648	(747.5)
B52-I-168	168"	(4267)	1922	(871.8)
B52-I-192	192"	(4877)	2196	(996.1)
B52-I-216	216"	(5486)	2470	(1120.4)
B52-I-240	240"	(6096)	2744	(1244.6)

Reference page 254 for general fitting and standard finish specifications

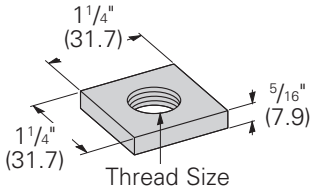
B2500
Spot Insert

- Design Load 600 Lbs. (2.67 kN)
- Safety Factor of 5
- Order N2500 Nuts Separately
- Material: Steel ASTM A1011 33,000 PSI min. yield
- Standard finish: ZN
- Wt./C 46 Lbs. (20.8 kg)



N2500
Insert Square Nut

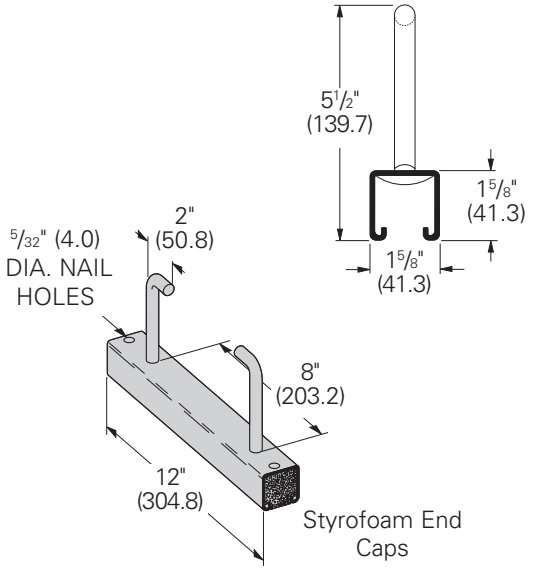
- For use in B2500 Spot Insert
- Material: Steel ASTM A36
- Standard finish: ZN



Part No.	Thread Size	Wt./C Lbs.	kg
N2500-1/4	1/4"-20	13	(5.9)
N2500-5/16	5/16"-18	13	(5.9)
N2500-3/8	3/8"-16	12	(5.4)
N2500-1/2	1/2-13	12	(5.4)
N2500-5/8	5/8"-11	11	(5.0)
N2500-3/4	3/4"-10	10	(4.5)
N2500-7/8	7/8"-9	9	(4.1)

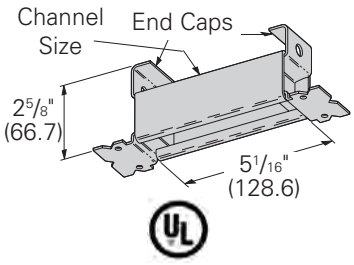
B2503
Heavy Duty Spot Insert

- Designed for use where heavy loads are required in curtain wall applications
- Design Load is 5000 Lbs. (22.2 kN) with a Safety Factor of 3
- Loading based on two N225 channel nuts spaced 3" (76.2 mm) on center and a minimum of 2" (50.8 mm) from the end of the insert
- Styrofoam end caps prevent concrete seepage into the channel
- 12" (304.8 mm) long insert is anchored into the concrete at a depth of 5 1/2" (139.7 mm)
- Material: 12 Gauge (2.6 mm) thick steel
- Standard finish: ZN
- Wt./C 42 Lbs. (19.0 kg)



B2505 Thru B2508
Spot Insert

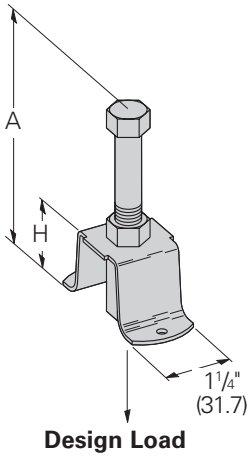
- Safety Factor of 5
- To support 10" (250) pipe use B2505 insert with 5/8"-11 Channel Nuts.
- To support up to and including 8" (200) pipes use B2506, B2507 and B2508 inserts with the desired Channel Nuts.
- Standard finish: ZN



Part No.	Channel Style	End Cap Part No.	Design Load Lbs.	kN	Maximum Pipe Size		Wt./C Lbs.	kg
B2505	B22	B3322	1200	(5.34)	10"	(250)	96	(43.5)
B2506	B32	B3332	1000	(4.45)	8"	(200)	88	(39.9)
B2507	B42	B3342	1000	(4.45)	8"	(200)	77	(34.9)
B2508	B52	B3352	1000	(4.45)	8"	(200)	69	(31.3)

B2501
Light Duty Spot Insert

- Safety Factor of 2
- The concrete attachment problem solver for light duty applications.
- Fast and easy applications.
- No concrete leakage problems.
- One piece unitized construction.
- Color coded cap on thread for rod size identification and to prevent concrete seepage. (1/4"-Yellow, 3/8"-Red, 1/2"-Blue)



Part No. & Size	Height A In.	mm	Height H In.	mm	Design Load Lbs.	kN	Wt./C Lbs.	kN
B2501-1/4	2 7/16"	(61.9)	7/8"	(22.2)	250	(1.11)	16	(7.2)
B2501-3/8	3 1/16"	(77.8)	1 7/8"	(47.6)	610	(2.71)	22	(9.9)
B2501-1/2	4 1/8"	(104.8)	1 7/8"	(47.6)	880	(3.91)	26	(11.7)

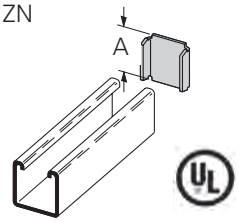
Concrete Inserts

Reference page 254 for general fitting and standard finish specifications.

Insert accessories

B205, B206, B220
X Type End Caps

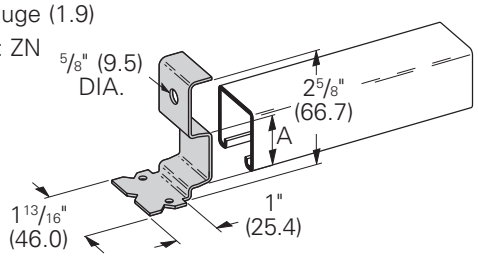
- UL listed for raceway use only
- Material: 12 Gauge (2.6)
- Standard finish: ZN



Part No.	Use With	A In.	A mm	Wt./C Lbs.	Wt./C kg
B205	B22	$1^{21}/_{32}$"	(42.0)	10	(4.5)
B206	B32	$1^{13}/_{32}$"	(35.7)	8	(3.6)
B220	B52	$^{27}/_{32}$"	(21.4)	4	(1.8)

B3322, B3332, B3342, B3352
Y Type End Caps

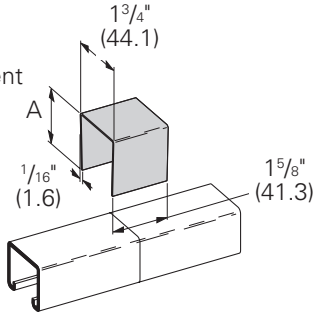
- UL listed for raceway use only
- Material: 14 Gauge (1.9)
- Standard finish: ZN



Part No.	Use With	A In.	A mm	Wt./C Lbs.	Wt./C kg
B3322	B22	1.270	(32.2)	15	(6.8)
B3332	B32	1.000	(25.4)	15	(6.8)
B3342	B42	.645	(16.4)	15	(6.8)
B3352	B52	.460	(11.7)	15	(6.8)

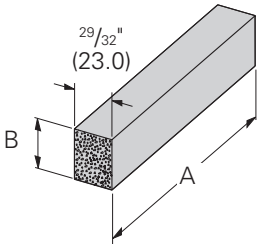
B380
Joint Splice Plate

- Used at splice points to prevent concrete seepage in long continuous runs of concrete inserts.
- Material: 18 Gauge (1.2)
- Standard finish: GALV



Part No.	Use With	A In.	A mm	Wt./C Lbs.	Wt./C kg
B380-22	B22	$1^{5}/_{8}$"	(41.3)	11	(5.0)
B380-32	B32	$1^{3}/_{8}$"	(34.9)	10	(4.5)
B380-42	B42	1"	(25.4)	9	(4.1)
B380-52	B52	$^{13}/_{16}$"	(20.6)	7	(3.2)

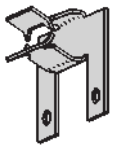
B22IFS-B52IFS
Styrofoam Filler Strip



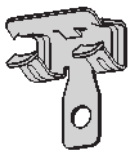
Part No.	A Ft.	A mm	B In.	B mm	Wt./C Lbs.	Wt./C kg
B22-IFS	4'	(1219)	$1^{7}/_{32}$"	(309)	10	(4.5)
B32-IFS	4'	(1219)	1"	(254)	9	(4.1)
B52-IFS	4'	(1219)	$^{21}/_{32}$"	(167)	7	(3.2)

Pipe Sleeve Fasteners

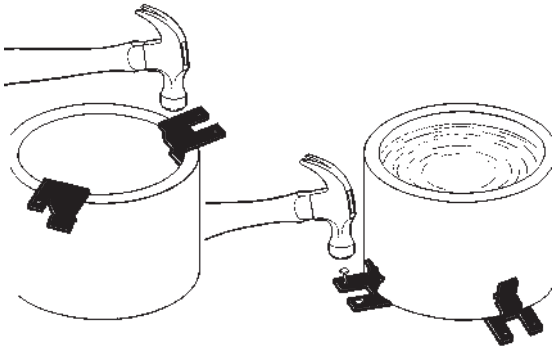
- Allows for rigid attachment of pipe sleeves to wall and floor forms for concrete pouring.
- Accommodates Schedule 40, Schedule 80, or $^{5}/_{16}$" (8) and smaller wall thickness.
- Simply installed with a hammer.



BD40



BE-5-8 & BE-9-12



Part No.	Sleeve Diameter	Wall Thickness
BD40	All Dia.	$^{5}/_{16}$" & under
BE-5-8	6"	Schedule 80 pipe
BE-9-12	9" - 14"	Schedule 80 pipe

Reference page 254 for general fitting and standard finish specifications

Wedge Anchors †

- Heavy and medium duty all purpose anchor.
- For use in solid concrete and grout filled block.
- Anchors can be installed through the fixture, no need for hole spotting.
- **UL** (Underwriters Laboratories) Listed
- **FM** (Factory Mutual) Approved
- Available in Zinc Plated Carbon Steel or Type 304 Stainless Steel.

† Not ICC-ES Certified



Catalog Number	Size	Thread Length
Zinc Plated Carbon Steel		
AWA-25-175	1/4" x 1 3/4"	3/4"
AWA-25-225	1/4" x 2 1/4"	1 1/4"
AWA-25-325	1/4" x 3 1/4"	2 1/4"
AWA-37-225	3/8" x 2 1/4"	1 1/4"
AWA-37-275	3/8" x 2 3/4"	1 5/8"
AWA-37-300	3/8" x 3"	1 7/8"
AWA-37-350	3/8" x 3 1/2"	2 3/8"
AWA-37-375	3/8" x 3 3/4"	2 5/8"
AWA-37-500	3/8" x 5"	3 7/8"
AWA-50-275	1/2" x 2 3/4"	1 3/8"
AWA-50-375	1/2" x 3 3/4"	2 3/8"
AWA-50-450	1/2" x 4 1/2"	3 1/8"
AWA-50-550	1/2" x 5 1/2"	4 1/8"
AWA-50-700	1/2" x 7"	5 5/8"
AWA-62-275	5/8" x 3 1/2"	2"
AWA-62-375	5/8" x 4 1/2"	3"
AWA-62-450	5/8" x 5"	3 1/2"
AWA-62-550	5/8" x 6"	4 1/2"
AWA-62-700	5/8" x 7"	5 1/2"
Stainless Steel		
AWA-25-175SS4	1/4" x 1 3/4"	3/4"
AWA-25-225SS4	1/4" x 2 1/4"	1 1/4"
AWA-25-325SS4	1/4" x 3 1/4"	2 1/4"
AWA-37-225SS4	3/8" x 2 1/4"	1 1/4"
AWA-37-275SS4	3/8" x 2 3/4"	1 5/8"
AWA-37-300SS4	3/8" x 3"	1 7/8"
AWA-37-350SS4	3/8" x 3 1/2"	2 3/8"
AWA-37-375SS4	3/8" x 3 3/4"	2 5/8"
AWA-37-500SS4	3/8" x 5"	3 7/8"
AWA-50-275SS4	1/2" x 2 3/4"	1 3/8"
AWA-50-375SS4	1/2" x 3 3/4"	2 3/8"
AWA-50-450SS4	1/2" x 4 1/2"	3 1/8"
AWA-50-550SS4	1/2" x 5 1/2"	4 1/8"
AWA-50-700SS4	1/2" x 7"	5 5/8"
AWA-62-275SS4	5/8" x 3 1/2"	2"
AWA-62-375SS4	5/8" x 4 1/2"	3"
AWA-62-450SS4	5/8" x 5"	3 1/2"
AWA-62-550SS4	5/8" x 6"	4 1/2"
AWA-62-700SS4	5/8" x 7"	5 1/2"

Wedge Anchor - Data	1/4"	3/8"	1/2"	5/8"
ANSI Drill Bit Size (in.)	1/4	3/8	1/2	5/8
Fixture Clearance Hole (in.)	5/16	7/16	9/16	11/16
Thread Size (UNC)	1/4"-20	3/4"-16	1/2"-13	5/8"-11
Washer O.D. (in.)	5/8	13/16	1 1/16	1 3/4
Wrench Size	7/16	9/16	3/4	15/16
Max. Tightening Torque (ft-lbs)	8	28	60	90
Min. Embedment Depth (in.)	1 1/8	1 5/8	2 1/4	2 3/4
Load Capacity Tension (lbs) *	415	775	1200	1570
Load Capacity Shear (lbs) *	325	635	1050	1705

* Based on concrete compression strength of 4,000 psi using applied safety factor of 4.

Seismic Wedge Anchors

- Fully threaded, torque-controlled wedge anchor which is designed for consistent performance in cracked and uncracked concrete.
- For use in concrete, structural sand lightweight concrete, and concrete over metal deck.
- Nominal drill but size is the same as the anchor diameter.
- **ICC-ES Listed**, ESR-2502, Category 1.
- **UL** (Underwriters Laboratories) Listed
- **FM** (Factory Mutual) Approved
- Zinc Plated Carbon Steel with stainless steel expansion clip for premium perfprmance.



Consult factory for sizes and other information.

Reference page 254 for general fitting and standard finish specifications.

Concrete Screw Bolts

- For use in racking, shelving, material handling, structural anchorage, masonry and food & beverage facilities.
- One piece heavy-duty anchor with a finished hex-head.
- Fast installation and immediate loading reduces downtime.
- For proper performance, screw anchors must be installed with the corresponding bits. The bits have a matched tolerance range designed to provide optimum performance.
- **ICC-ES Listed, ESR 2526**, qualified for static, seismic and wind loading in concrete.
- **ICC-ES Listed, ESR 4042**, qualified for static, wind and seismic loading in grouted masonry.

Catalog Number	Anchor Length	Thread Length
Screw Type Anchor - Steel		
ACB-25-175	1/4" x 1 3/4"	1 5/8"
ACB-25-225	1/4" x 2 1/4"	2"
ACB-25-300	1/4" x 3"	2 3/4"
ACB-37-175	3/8" x 1 3/4"	1 1/2"
ACB-37-250	3/8" x 2 1/2"	2 1/4"
ACB-37-300	3/8" x 3"	2 3/4"
ACB-37-400	3/8" x 4"	3 3/4"



Catalog Number	Drill Size	Usable Length	Overall Length
Drill Bits - Straight Shank Type			
1372	1/4"	4"	6"
1380	3/8"	4"	6"
Drill Bits - SDS Type			
1314	1/4"	4"	6"
1316	3/8"	4"	6"

Note: Matched tolerance bits must be used for installation.



Straight Shank Drill Bit



SDS Hex Drill Bit

Concrete Screw Bolts - Data	1/4"	3/8"
ACB Drill Bit Size (in.)	1/4	3/8
Min. Embedment Depth (in.)	1	1 1/2
Load Capacity Tension (lbs) *	385	835
Load Capacity Shear (lbs) *	480	1125

* Based on concrete compression strength of 4000 psi in uncracked concrete using applied safety factor of 4.0. For additional loading information contact factory. For ultimate strength design data in cracked and uncracked concrete, see ICC-ES ESR-3889.

Reference page 254 for general fitting and standard finish specifications

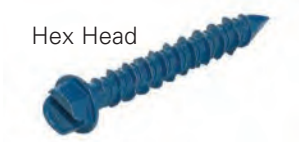
Concrete Screws

- Light to medium duty anchor for use in concrete, masonry block and brick base materials.
- Concrete screws are engineered with matched tolerance bits and installation tools to optimize performance.
- High low thread design for greater stability and grip.
- No hole spotting required.
- One drill bit is packaged in each box of concrete screws.
- Blue fluorocarbon coating for corrosion resistance.

Catalog Number	Size
Hex Head Concrete Screws	
ACS-18-125H †	3/16" x 1 1/4"
ACS-18-175H †	3/16" x 1 3/4"
ACS-18-225H	3/16" x 2 1/4"
ACS-18-275H	3/16" x 2 3/4"
ACS-18-325H	3/16" x 3 1/4"
ACS-18-375H	3/16" x 3 3/4"
ACS-18-400H	3/16" x 4"
ACS-25-125H †	1/4" x 1 1/4"
ACS-25-175H †	1/4" x 1 3/4"
ACS-25-225H	1/4" x 2 1/4"
ACS-25-275H	1/4" x 2 3/4"
ACS-25-325H	1/4" x 3 1/4"
ACS-25-375H	1/4" x 3 3/4"
ACS-25-400H	1/4" x 4"
Flat Head Concrete Screws	
ACS-18-125F †	3/16" x 1 1/4"
ACS-18-175F †	3/16" x 1 3/4"
ACS-18-225F	3/16" x 2 1/4"
ACS-18-275F	3/16" x 2 3/4"
ACS-25-125F †	1/4" x 1 1/4"
ACS-25-175F †	1/4" x 1 3/4"
ACS-25-225F	1/4" x 2 1/4"
ACS-25-275F	1/4" x 2 3/4"

† Not ICC-ES listed

Hex Head



Hex Head - Data	3/16"	1/4"
ANSI Drill Bit Size (in.)	5/32	3/16
Fixture Clearance Hole (in.)	1/4	5/16
Head Height (in.)	7/64	9/64
Head Width (in.)	1/4	5/16
Washer O.D. (in.)	11/32	13/32
Washer Thickness (in.)	1/32	1/32
Hex Driver (in.)	1/4	5/16

Flat Head



Flat Head - Data	3/16"	1/4"
ANSI Drill Bit Size (in.)	5/32	3/16
Fixture Clearance Hole (in.)	1/4	5/16
Phillips Head O.D. (in.)	3/8	1/2
Phillips Head Height (in.)	9/64	3/16
Phillips Bit Size	2	3



Straight Shank Drill Bit



SDS Hex Drill Bit

Catalog Number	Bit Size	Usable Length
Straight Shank Drill Bits		
2782SD	5/32" x 4 1/2"	3"
2786SD	3/16" x 4 1/2"	3"
SDS Hex Drill Bits		
2793	5/32" x 5"	3"
2796	3/16" x 5"	3"



Catalog Number	Dsecription
Setting Tool	
2791	Concrete Screw Tool Kit

Embedment Depth	Nominal Anchor Dia. / Loading*			
	3/16" Tension	3/16" Shear	1/4" Tension	1/4" Shear
1 3/4"	360	240	555	375

* Based on concrete compression strength of 4000 psi using applied safety factor of 4.0. For additional loading information contact factory.

ICC-ES Listed, ESR 3068, qualified for static, wind and loading in concrete.

ICC-ES Listed, ESR 1678, qualified for static, wind and seismic loading in grouted concrete.

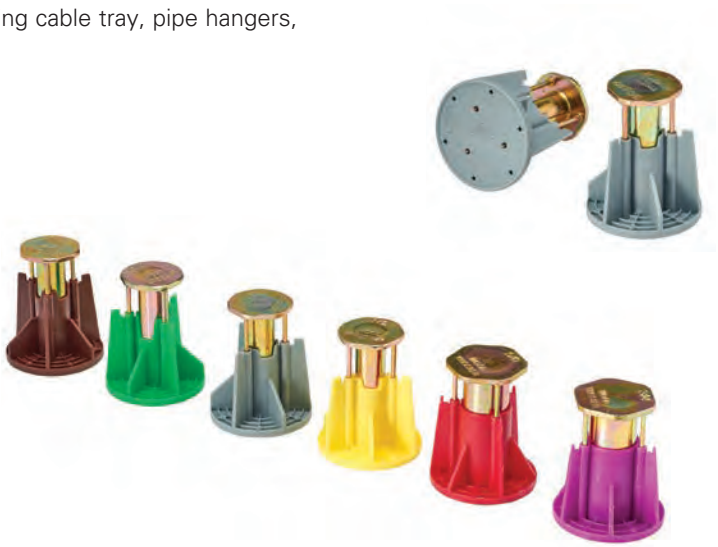
ICC-ES Listed, ESR 3213, qualified for use in chemically treated wood.

ICC-ES Listed, ESR 3042, qualified for use in wood.

Reference page 254 for general fitting and standard finish specifications.

Wood-Knocker†II Anchors

- Wood-Knocker™ concrete inserts are installed on wooden forms used to to support newly poured concrete floorsroof slabs, or walls.
- When the forms are stripped, the color-coded flange is visibly embedded in the concrete surface.
- The unique, six sided impact plate offers resistance to rotation within the concrete as threaded rod is being installed.
- Suitable for overhead installations such as suspending cable tray, pipe hangers, strut, and conduit.
- Color coded by size for all trades.
- Lowest in-place cost.
- **ICC-ES** Certified. See ICC-ESR-3657
- **UL** (Underwriters Laboratories) Listed
- **FM** (Factory Mutual) Approved



Wood-Knocker™II Anchors

Catalog Number	Rod Diameter	Color
ACPW-25-2	1/4"	Brown
ACPW-37-2	3/8"	Green
ACPW-3750-2	3/8"-1/2"	Gray
ACPW-50-2	1/2"	Yellow
ACPW-62-2	5/8"	Red
ACPW-75-2	3/4"	Purple

Wood Knocker - Data	1/4"	3/8"	1/2"	5/8"	3/4"
Insert Thread Length (in.)	3/8	5/8	11/16	15/16	1 1/8
Plastic Flange Diameter (in.)	1 3/8	1 3/8	1 3/8	1 5/8	1 5/8
Thread Size (UNC)	1/4"-20	3/8"-16	1/2"-13	5/8"-11	3/4"-10
Overall Length (in.)	1 7/8	1 7/8	1 7/8	1 7/8	1 7/8
Min. Insert Spacing (in.)	9	9	9	12	12
Min. End Distance (in.)	6	6	6	9	9
Load Capacity Tension (lbs) *	1240	1605	1605	1550	1550
Load Capacity Shear (lbs) *	495	1775	2465	3785	3785

* Based on normal weight concrete with minimum compression strength of 3000 psi. Allowable load capacities are calculated using applied safety factor of 4.0. For additional loading information contact factory.

Minimum embedment depth is 2".

† Wood-Knocker™ is a registered trademark used by DeWalt

Reference page 254 for general fitting and standard finish specifications

Bang-It†+ Anchors

- Bang-It™ concrete inserts are designed for installation in and through metal composite deck used to support newly poured concrete floors or roof slabs.
- After installation, the protective sleeve of the insert protrudes below the surface of the deck, allowing overhead attachment of threaded rod.
- The unique, six sided impact plate offers resistance to rotation within the concrete as threaded rod is being installed.
- Suitable for overhead installations such as suspending cable tray, pipe hangers, strut, and conduit.
- Color coded by size for all trades.
- **ICC-ES** Certified. See ICC-ESR-3657
- **UL** (Underwriters Laboratories) Listed
- **FM** (Factory Mutual) Approved
- Lowest in-place cost.



Bang-It+ Anchors

Catalog Number	Rod Diameter	Color
ACPD-25	1/4"	Brown
ACPD-37	3/8"	Green
ACPD-3750-2	3/8"-1/2"	Gray
ACPD-50	1/2"	Yellow
ACPD-62	5/8"	Red
ACPD-75	3/4"	Purple

Carbide Hole Saw for Bang-It+ Anchors

Catalog Number	Description
ACPD-HS813-2	13/16" diameter for 1/4", 3/8", & 1/2" sizes
ACPD-HS1188-2	1 3/16" diameter for 5/8" & 3/4" sizes

Bang-It - Data	1/4"	3/8"	1/2"	5/8"	3/4"
Metal Hole Saw Diameter (in.)	13/16	13/16	13/16	1 3/16	1 3/16
Drilling Speed (rpm)	700-900	700-900	700-900	500-700	500-700
Insert Thread Length (in.)	3/8	5/8	11/16	15/16	1 1/8
Length of Sleeve (in.)	3 3/8	3 3/8	3 3/8	3 3/8	3 3/8
Thread Size (UNC)	1/4"-20	3/8"-16	1/2"-13	5/8"-11	3/4"-10
Embedment Depth (in.)	2	2	2	2	2
Upper Deck Tension Load (lbs) *	1115	1915	2370	2935	2935
Lower Deck Tension Load (lbs) *	830	830	830	930	990
Upper Deck Shear Load (lbs) *	835	1115	1115	1115	1115
Lower Deck Shear Load (lbs) *	625	840	840	840	840

* Based on sand lightweight and normal weight concrete with minimum compression strength of 3000 psi over steel deck.

Allowable load capacities are calculated using applied safety factor of 4.0.

For additional loading information contact factory.

Minimum insert spacing of 6", minimum end spacing 6".

† Bang-It™ is a registered trademark used by DeWalt

Reference page 254 for general fitting and standard finish specifications.

Rapid Rod Hangers for Steel †

- One-piece, all steel threaded fastener system for suspending steel threaded rod.
- Suitable for overhead installations such as suspending cable tray, pipe hangers, strut and conduit.
- Side Mount (SW) available for side mounting applications.
- Lower in-place cost, when compared to beam clamps, lag bolts and drop-ins.
- Steel rapid rods can be installed with a screw gun or hammer drill.
- **UL** (Underwriters Laboratories) Listed
- **FM** (Factory Mutual) Approved
- Made of Zinc Plated carbon steel.



Steel Hanger Rod



Steel Hanger Rod - Side Mount

† Not ICC-ES Certified

Catalog Number	Rod Size	Shank Size & Length
Steel Rod Hanger - Point Style #3 For Purlins		
ARS-25-100-2	1/4"	1/4" x 1"
ARS-37-100HN-2 **	3/8"	1/4" x 1" w/nuts
ARS-37-150-2	3/8"	1/4" x 1 1/2"
ARS-37-150HN-2 **	3/8"	1/4" x 1 1/2" w/nuts
ARS-37-200-2	3/8"	1/4" x 2"
Steel Rod Hanger - Side Mount - Point Style #3 For Purlins		
ARS-25-100SW-2	1/4"	1/4" x 1" w/nuts
ARS-37-100SW-2	3/8"	1/4" x 1" w/nuts
Steel Rod Hanger - Point Style #5 For Purlins		
ARS-37-150HDHN-2 **	3/8"	#12-24 x 1 1/2" w/nuts

** For UL & FM listings, steel rapid rod should be installed with a retaining nut.

Catalog Number	Tool Description
Tool	
7187-2	Steel Socket



Steel Rapid Rod™ - Data

Description	Rod Size	Min. Thickness	Max. Thickness	Load (Material Thickness)	Load Direction	UL Pipe Size	UL Pipe Thickness	FM Pipe Size	FM Pipe Thickness
ARS-25-100-2	1/4"	0.060	0.250	593 (0.125")	–	–	–	–	–
ARS-37-100HN-2	3/8"	0.060	0.250	1172 (0.125")	V	4"	0.125"	4"	12 ga.
ARS-37-150-2	3/8"	0.188	0.250	593 (0.125")	V	4"	0.060"	–	–
ARS-37-150HN-2	3/8"	0.060	0.250	1172 (0.125")	V	4"	0.060"	–	–
ARS-37-200-2	3/8"	0.060	0.250	593 (0.125")	V	4"	0.125"	–	–
ARS-25-100SW-2	3/8"	0.060	0.250	642 (0.111")	H	4"	–	–	–
ARS-37-100SW-2	3/8"	0.060	0.250	702 (0.111")	H	4"	0.060"	4"	16 ga.
ARS-37-150HDHN-2	3/8"	0.060	0.250	1452 (0.111")	V	4"	0.125"	4"	12 ga.

Loads shown for ASTM A36 steel beams and ASTM A572 steel purlins include a safety factor of 4.

For UL & FM listings, steel rapid rod must be installed with a retaining nut. UL & FM load rating for 3/8" rapid rod is 365 lbs. and can support up to a maximum 4" pipe.

Steel Rapid Rod - Data		
Point Style	#3	#5
Self-Drilling Range (in.)	1/16 - 1/4	1/16 - 1/2
Screw Size (UNC) *	1/4"-20	1/4"-20

* Dimensions for self-drilling (embedded) portion of anchor.

Reference page 254 for general fitting and standard finish specifications

Rapid Rod Hangers for Concrete†
Rapid Rod Hangers for Wood†

- One-piece, all steel threaded fastener system for suspending steel threaded rod.
- Suitable for overhead installations such as suspending cable tray, pipe hangers, strut and conduit.
- Side Mount (SW) available for side mounting applications.
- Lower in-place cost, when compared to beam clamps, lag bolts and drop-ins.
- Wood rapid rods can be installed with a screw gun or hammer drill.
- Concrete Rapid Rod™ hangers can be installed with an adjustable torque, battery powered screw gun or hammer drill.
- **UL** (Underwriters Laboratories) Listed
- **FM** (Factory Mutual) Approved
- Made of Zinc Plated carbon steel.



ARC Series



ARW Series



ARW-SW Series

Catalog Number	Rod Size	Shank Size & Length
Concrete Rod Hanger - ANSI Wedge-Bolt OT Thread Shank Style		
ARC-25-125	1/4"	1/4" x 1 5/8"
ARC-37-150	3/8"	1/4" x 1 5/8"
ARC-37-275	3/8"	3/8" x 2 3/4"
For side mount concrete applications use ARW-25-100SW or ARW-37-200SW with 3/16" drill bit.		
Wood Rod Hanger - Point Style Type 17		
ARW-25-200	1/4"	1/4" x 2"
ARW-37-100	3/8"	1/4" x 1"
ARW-37-200	3/8"	1/4" x 2"
ARW-37-250	3/8"	5/16" x 2 1/2"
ARW-50-250	1/2"	5/16" x 2 1/2"
Wood Rod Hanger - Side Mount - Point Style Type 17		
ARW-25-100SW	1/4"	1/4" x 1"
ARW-37-200SW	3/8"	1/4" x 2"

Catalog Tool Number	Description
Tools	
7187-2	Wood Socket
7195-2	1/4" Concrete Socket
7197-2	3/8" Concrete Socket
5874	Concrete Tapper Sleeve Assy.
5866	1/4" X 6" Hex Shank SDS Drill Bit

Rapid Rod Hangers - Concrete

Concrete Rapid Rod - Data	1/4"	3/8"	3/8"
ANSI Drill Bit (in.)	1/4	1/4	1/4
Thread Length (in.)	1 5/8	1 5/8	2 1/2
Min. Embedment Depth (in.)	1 5/8	1 5/8	2 1/2
Load Capacity Tension (lbs.) *	815	815	1050
Load Capacity Shear (lbs.) *	380	525	525

* Based on concrete compression strength of 4000 psi using applied safety factor of 4.0. For additional loading information contact factory.

FM approved load capacity for 3/8" anchor is 365 lbs., maximum 4" pipe size.

Rapid Rod Hangers - Wood

Wood Rapid Rod - Data	1/4" Thread Forming	3/8" Thread Forming
Pre-Drill Diameter (in.)	1/8	1/8
Point Style	Type 17	Type 17

Wood Rapid Rod - Embedment & Load Data (lbs.)

Rod/Anchor Size	Embedment Depth	Fir	Pine	Spruce
1/4"	1"	170	160	160
3/8"	2"	375	375	375
1/2"	2 1/2"	665	775	775

Minimum load ratings are based on a safety factor of 4.

UL approved load capacity for 3/8" rod sizes and 1/4" screw size is 260 lbs., maximum 3" pipe. UL approved load capacity for 3/8" rod sizes and 3/8" screw size is 375 lbs., maximum 4" pipe.

FM approval only applies to 3/8" x 2 1/2" screw size. Approved for 365 lbs., up to 4" pipe.

† Not ICC-ES Certified



7187



7195



7197

Reference page 254 for general fitting and standard finish specifications.

Self-Tapping Screw Anchors

- For use in normal-weight concrete, structural sand lightweight concrete and concrete over metal deck.
- Anchor design allows for shallow embedment and mechanically interlocks with base material.
- Internally threaded anchor for easy adjustment and removability of threaded rod or bolt.
- Fast anchor installation with a powered impact wrench.
- Suitable for overhead applications such as suspending cable tray, strut, pipe hangers and conduit.
- **FM** Approved.
- **ICC-ES** certified. See ICC-ES ESR-2272.
- Made of Zinc Plated carbon steel.
- Setting tool included.



ATM-37 Anchor

Catalog Number	Size	Thread Depth
Self-Tapping Screw Anchor		
ATM-37	3/8"	11/16"
Tool		
6407 SD	3/8"	—

ICC-ES certified. See ICC-ES ESR-2272.



6407 SD Tool

Self-Tapping Machine Screw - Data	3/8"
ANSI Drill Bit Size (in.)	1/2
Min. Concrete Thickness (in.)	4
Max. Tightening Torque (ft-lbs)	8
Min. Embedment Depth (in.)	1 5/8
Load Capacity Tension (lbs) *	590
Load Capacity Shear (lbs) *	260

* Based on concrete compression strength of 3000 psi in uncracked concrete using applied safety factor of 4.0.

For additional loading information contact factory. The shear capacity is controlled by steel strength and is ASTM A36 (or equivalent).

For ultimate strength design data in cracked and uncracked concrete, see ICC-ES ESR-2272.

Sleeve Type Expansion Anchors

- For use in concrete and masonry substrates.
- Suitable for solid and hollow core materials.
- Fits standard fixture holes - no need to undersize anchors for proper fit.
- Sleeve has 360° contact area and reduces concrete stress.
- **UL** Listed and **FM** Approved
- Zinc Plated Steel and (Type 304 Stainless Steel **) add SS4 to part number)



Hex Nut (HN) Style



Acorn Nut (AN) Style



Slotted Round Head (RS) Style

Sleeve Type Expansion - Data	1/4"	3/8"	1/2"	5/8"	3/4"
ANSI Drill Bit Size (in.)	1/4	3/8	1/2	5/8	3/4
Fixture Clearance Hole (in.)	5/16	7/16	9/16	11/16	15/16
Plow Bolt Size (UNC)	#10-24	5/16"-18	3/8"-16	1/2"-13	5/8"-11
Min. Embedment Depth (in.)	1/2	1 1/4	1 1/2	2	2 1/4
Load Capacity Tension (lbs) *	65	540	645	1405	1455
Load Capacity Shear (lbs) *	250	1030	1215	1215	2760



For loading information, see ICC-ES ESR-2502.

Rod Hanger (RH) Style

Sleeve Type Expansion - Data	Hanger Rod 1/4"	3/8"	1/2"
ANSI Drill Bit Size (in.)	1/4	3/8	1/2
Fixture Clearance Hole (in.)	NA	NA	NA
Plow Bolt Size (UNC)	#10-24	5/16"-18	3/8"-16
Coupling Height (in.)	7/8	1	1 1/4
Min. Embedment Depth (in.)	1/2	1 1/4	1 1/2
Load Capacity Tension (lbs) *	65	540	645
Load Capacity Shear (lbs) *	250	1030	1215

* Based on concrete compression strength of 4000 psi using applied safety factor of 4.0. For additional loading contact factory.

Catalog Number	Size	Thread Length
Hex Nut Style		
ASA-37-187HN	3/8" x 1 7/8" **	1 5/8"
ASA-37-300HN	3/8" x 3" **	1 5/8"
ASA-37-400HN	3/8" x 4"	1 5/8"
ASA-50-225HN	1/2" x 2 1/2" **	2 1/8"
ASA-50-300HN	1/2" x 3" **	2 1/4"
ASA-50-400HN	1/2" x 3 3/4" **	2 1/4"
ASA-50-525HN	1/2" x 5 1/4"	2 1/4"
ASA-50-600HN	1/2" x 6"	2 1/4"
ASA-62-225HN	5/8" x 2 1/2"	2 1/8"
ASA-62-300HN	5/8" x 3"	2 3/4"
ASA-62-425HN	5/8" x 4 1/4" **	2 3/4"
ASA-62-600HN	5/8" x 5 3/4"	2 3/4"
ASA-75-250HN	3/4" x 2 3/4"	2 1/8"
ASA-75-425HN	3/4" x 4 1/4"	3/8"
ASA-75-625HN	3/4" x 6 1/4"	3/8"
Acorn Nut Style		
ASA-25-62AN	1/4" x 5/8"	1/2"
ASA-25-137AN	1/4" x 1 3/8"	1 1/8"
ASA-25-225AN	1/4" x 2 1/4"	1 1/8"
Slotted Round Head Style		
ASA-25-112RS	1/4" x 1 3/8"	1"
ASA-25-200RS	1/2" x 2 1/4"	1 1/8"

Catalog Number	Size	Drill Diameter
Rod Hanger		
ASA-25-150RH	1/4" x 1 1/2"	5/16"
ASA-37-187RH	3/8" x 1 7/8"	3/8"
ASA-50-225RH	1/2" x 2 1/4"	1/2"

Reference page 254 for general fitting and standard finish specifications

Hollow Base Drop-in Anchors ‡

- For use in hollow base materials such as hollow concrete block, brick with weep holes, and precast hollow core plank.
- Can also be used in solid base materials.
- Smooth wall drop-in can be installed flush mounted or below the base material surface.
- Available in Zinc Plated finish.

Catalog Number	Rod Size	Overall Length	Sleeve Length
Hollow Base Drop-In			
ADH-25	1/4"	7/8"	5/8"
ADH-37	3/8"	1 5/16"	15/16"
ADH-50	1/2"	1 3/4"	1 1/4"
Setting Tools			
9323	1/4"	—	—
9343	3/8"	—	—
9353	1/2"	—	—

‡ Not ICC-ES certified



Anchor



Setting Tool

Hollow Base Drop-In - Data	1/4"	3/8"	1/2"
ANSI Drill Bit Size (in.)	3/8	5/8	3/4
Max. Tightening Torque (ft-lbs)	5	10	20
Thread Size (UNC)	1/4"-20	3/8"-16	1/2"-13
Thread Length In Cone (in.)	3/8	5/8	3/4
Min. Embedment Depth (in.)	3/4	1	1 1/2
Load Capacity Tension (lbs) *	230	415	805
Load Capacity Shear (lbs) *	240	510	805

* Based on concrete compression strength of 4000 psi using applied safety factor of 4.0. For additional loading information contact factory.

Wall Screws

- One-piece, all steel anchor with high-profile threads for easy fastening into wallboard and other masonry base materials.
- Deep cutting, corkscrew-like threads provide for smooth entry and a strong hold.
- No pre-drilling is required when fastening into wallboard or wood.
- Fastening into concrete, hollow or grout filled block, brick and plaster requires a pre-drilled 3/16" ANSI hole.
- Installed with a No. 8 drill bit or No. 2 Phillips driver.
- Made of case hardened carbon steel with chrome finish.

Catalog Number	Size	Head Type
Wall Screw		
AWS-CH	3/16" x 1 1/4"	Combo
AWS-OH	3/16" x 1 1/4"	Oval
AWS-PH	3/16" x 1 1/4"	Pan

‡ Not ICC-ES certified



AWS-CH



AWS-OH



AWS-PH

Wall Screw - Data	Minimum Embedment Depth	Load Cap. Tension (lbs.) *	Load Cap. Shear (lbs.) *
Concrete *	3/4"	90	260
1/2" Wallboard	NA	20	60
5/8" Wallboard	NA	35	90
3/4" Plywood	NA	65	150
Grout-Filled Concrete Masonry	1"	55	165
Hollow Concrete Masonry	1"	60	165
Brick Masonry	3/4"	70	120

* Based on concrete compression strength of 4000 psi. Allowable load capacities are calculated using an applied safety factor of 4.0. For additional loading contact factory.

Plastic Screw Anchors

- Designed for use with lightweight fixtures.
- Recommended for use in concrete, block and brick.
- Recommended for light duty static applications where holding power is not critical.
- Not recommended for overhead use.
- Kit includes 100 anchors, 100 screws and one drill bit.
- Made of engineered plastic.





Catalog Number	Screw Size
APC-8K	#8 x 1"
APC-10K	#10 x 1"
APC-12K	#12 x 1"

Plastic Conical Anchor - Data	#8 Tension (lbs.)	#8 Shear (lbs.)	#10 - #12 Tension (lbs.)	#10 - #12 Shear (lbs.)
Nominal Weight Concrete *	85	70	140	90
Hollow Concrete Masonry **	60	45	70	55
Clay Brick Masonry ***	30	50	55	65
Minimum Embedment Depth	7/8"	7/8"	1"	1"

* Based on concrete compression strength of 4000 psi.

** Based on hollow concrete masonry with minimum compression strength of 1500 psi.

*** Based on clay brick masonry with minimum compression strength of 1500 psi.

Loads contain an applied safety factor of 4.0.

For additional loading information contact factory.

Concrete Inserts

Reference page 254 for general fitting and standard finish specifications.

Slotted angle



Our slotted angle is an all-purpose framing system, roll formed from high strength steel strips. It is designed to be used as economical shelving, racks or electrical and mechanical supports. The unique pattern of horizontal and vertical slots permits full flexibility. Three basic sizes are available for light, medium, and heavy duty applications.

Materials & Finishes*

Finish Code	Finish	Specification
PLN	Plain	ASTM A1011 33,000 PSI min. yield
ZN	Electro-Plated Zinc	ASTM B633 SC3
GRN	DURA GREEN™	
GALV	Pre-Galvanized	ASTM A653 33,000 PSI min. yield

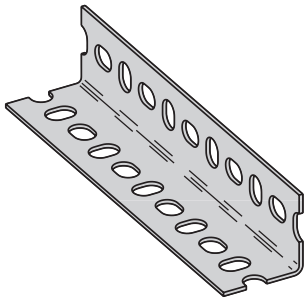
*Unless otherwise noted.

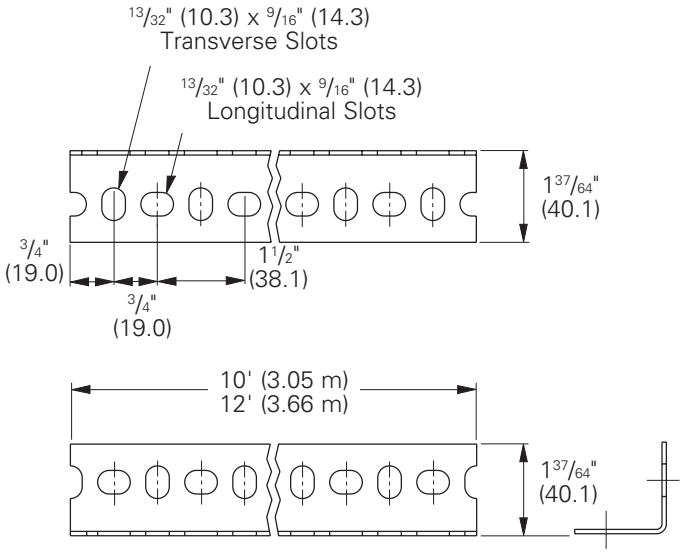
Lengths
Standard lengths are 10' (3.05 m) and 12' (3.66 m). Slotted angle is shipped in ten piece bundles complete with 60 pieces of 3/8"-16 x 3/4" (19mm) hex head cap screws and 3/8" hex nuts.

Metric
Metric dimensions are shown in parentheses. Unless noted, all metric dimensions are in millimeters.

SA158

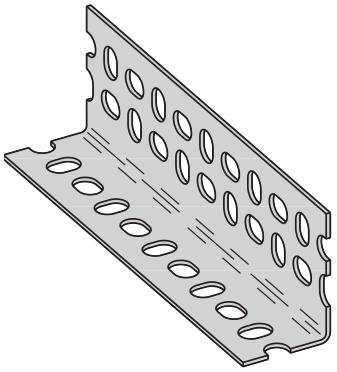
- 14 Gauge (1.9)
- 1 5/8" x 1 5/8"
- Standard finishes: ZN, GRN
- Wt./Ft. .66 Lbs. (.98 kg/m)

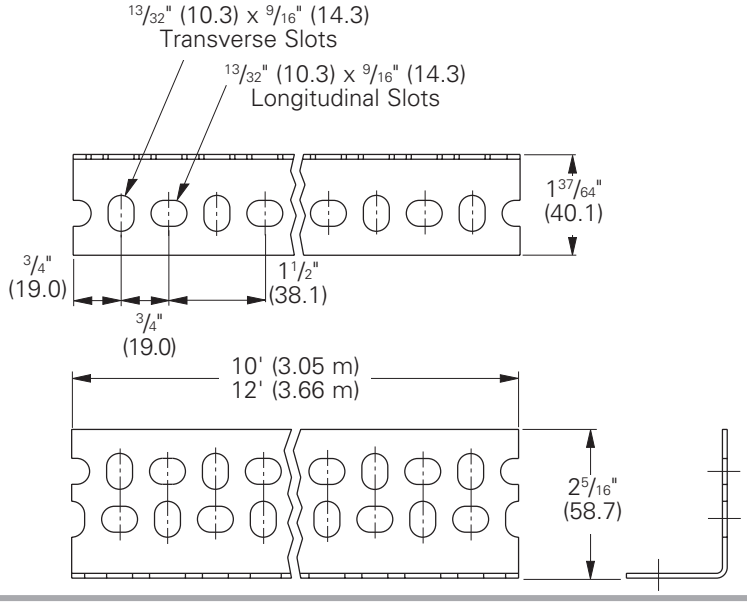




SA276

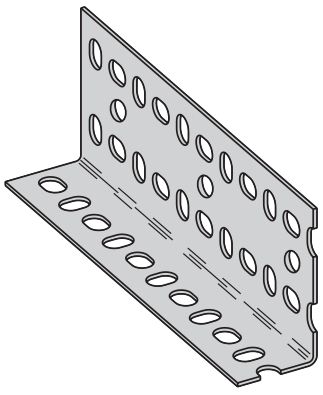
- 14 Gauge (1.9)
- 1 5/8" x 2 3/8"
- Standard finishes: ZN, GRN
- Wt./Ft. .78 Lbs. (1.17 kg/m)

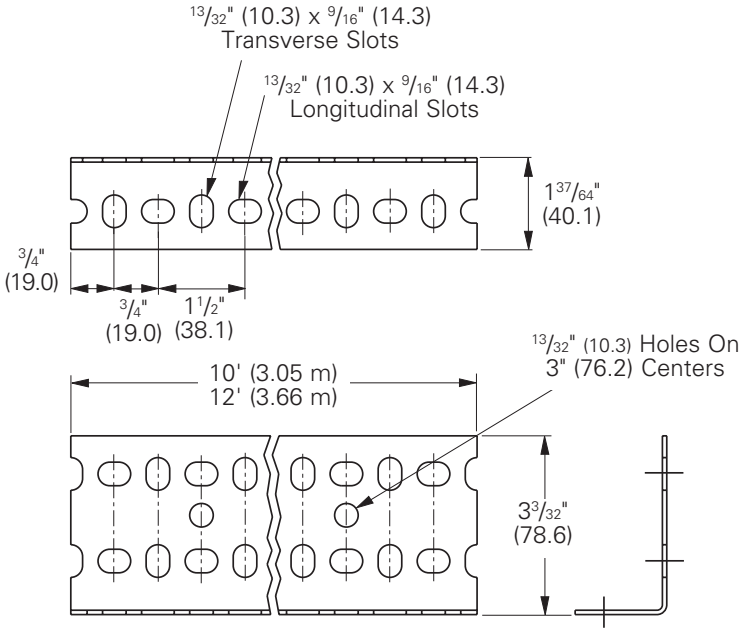




SA318

- 12 Gauge (2.6)
- 1 5/8" x 3 1/8"
- Standard finishes: ZN, GRN
- Wt./Ft. 1.32 Lbs. (1.96 kg/m)



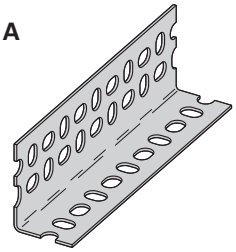


Reference page 264 for general fitting and standard finish specifications.

Slotted angle beam loading and combinations

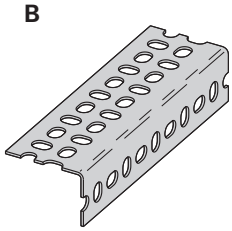
Beam Sections

A



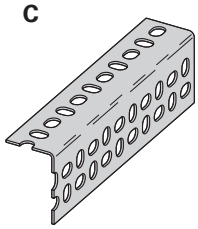
Single Piece (Up)

B



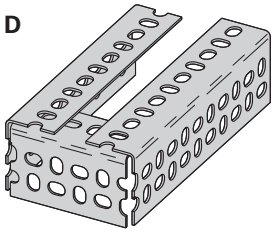
Single Piece (Level)

C



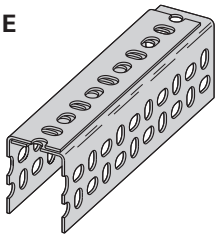
Single Piece (Down)

D



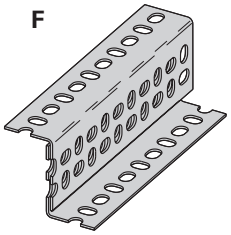
Single Piece with Stiffener

E



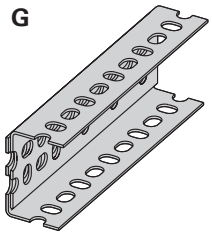
Narrow Channel

F



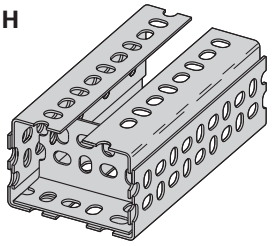
Z-Section

G



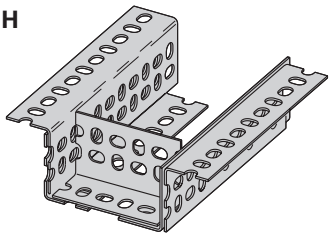
Broad Channel

H



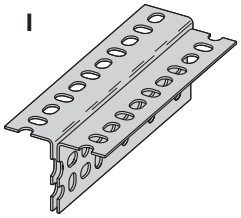
Broad Channel with Stiffener

H



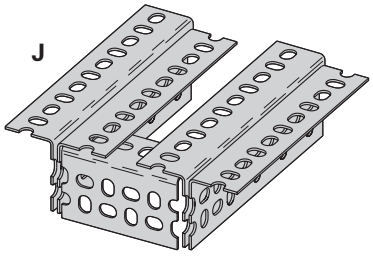
Z-Section with Stiffener

I



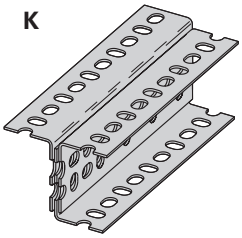
T-Section

J



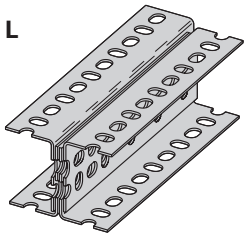
T-Section with Stiffener

K



J-Section

L



I-Section

For greater strength required in some applications, Slotted angle may be fastened together to create combination shapes. A number of these combinations are illustrated above. Refer to the following table for load capacities of these combinations.

Beam Sections illustrated are single sections, except J, N, and P.

Beam Loading

SA158-1⁵/₈" (41.3) x 1⁵/₈" (41.3) x 14 Gauge (1.9)

	Beam Span											
	24" (609 mm)		36" (914 mm)		48" (1219 mm)		60" (1524 mm)		72" (1829 mm)		84" (2133 mm)		96" (2438 mm)	
	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN
A	825	(3.67)	525	(2.33)	340	(1.51)	230	(1.02)	180	(0.80)	–	–	–	–
B	1100	(4.89)	800	(3.56)	540	(2.40)	370	(1.64)	250	(1.11)	–	–	–	–
C	1100	(4.89)	800	(3.56)	540	(2.40)	370	(1.64)	250	(1.11)	–	–	–	–
D	1300	(5.78)	900	(4.00)	625	(2.78)	450	(2.00)	330	(1.47)	275	(1.22)	200	(089)
G	1900	(8.45)	1360	(6.05)	1050	(4.67)	825	(3.67)	660	(2.93)	530	(2.36)	400	(1.78)
H	2300	(10.23)	1850	(8.23)	1450	(6.45)	1100	(4.89)	950	(4.22)	800	(3.56)	700	(3.11)
I	2200	(9.78)	1650	(7.34)	1225	(5.45)	930	(4.14)	700	(3.11)	550	(2.44)	450	(2.00)

Based on simple beam condition with uniform loads on parallel beams. To determine concentrated load capacity at mid-span, multiply uniform load by 0.5.

Reference page 264 for general fitting and standard finish specifications.

Beam Loading
SA276-1 5/8" (41.3) x 2 3/8" (60.3) x 14 Gauge (1.9)

	Beam Span															
	24" (609 mm)		36" (914 mm)		48" (1219 mm)		60" (1524 mm)		72" (1829 mm)		84" (2133 mm)		96" (2438 mm)		108" (2743 mm)		120" (3048 mm)	
	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN
A	–	–	680	(3.02)	450	(2.00)	340	(1.51)	–	–	–	–	–	–	–	–	–	–
B	–	–	830	(3.69)	550	(2.44)	360	(1.60)	210	(0.93)	150	(0.67)	–	–	–	–	–	–
C	–	–	1540	(6.85)	1060	(4.71)	800	(3.56)	610	(2.71)	480	(2.13)	340	(1.51)	250	(1.11)	–	–
D	–	–	1880	(8.36)	1280	(5.69)	970	(4.31)	820	(3.65)	650	(2.89)	550	(2.44)	420	(1.87)	340	(1.51)
E	–	–	2110	(9.38)	1730	(7.69)	1460	(5.77)	1250	(5.56)	1090	(4.85)	920	(4.09)	820	(3.65)	680	(3.02)
F	4290	(19.08)	2510	(11.16)	1790	(7.96)	1330	(5.91)	980	(4.36)	710	(3.16)	550	(2.44)	420	(1.87)	320	(1.42)
G	4320	(19.21)	3000	(13.34)	2140	(9.52)	1600	(7.12)	1290	(5.74)	1040	(4.62)	820	(3.65)	640	(2.85)	490	(2.18)
H	–	–	3480	(15.48)	2430	(10.81)	1890	(8.41)	1620	(7.20)	1430	(6.36)	1270	(5.65)	1160	(5.16)	1030	(4.58)
I	5780	(25.71)	3640	(16.19)	2820	(12.54)	2200	(9.78)	1700	(7.56)	1350	(6.00)	1060	(4.71)	850	(3.78)	680	(3.02)
J	–	–	3660	(16.28)	2840	(12.63)	2230	(9.92)	1720	(7.65)	1360	(6.05)	1090	(4.85)	874	(3.89)	700	(3.11)
K	–	–	4910	(21.84)	3830	(17.03)	3000	(13.34)	2550	(11.34)	2190	(9.74)	1880	(8.36)	1640	(7.29)	1430	(6.36)
L	–	–	6360	(28.29)	4590	(20.42)	3470	(15.43)	2910	(12.94)	2550	(11.34)	2240	(9.96)	2010	(8.94)	1840	(8.18)

Based on simple beam condition with uniform loads on parallel beams. To determine concentrated load capacity at mid-span, multiply uniform load by 0.5.

Beam Loading
SA318-1 5/8" (41.3) x 3 1/8" (79.4) x 12 Gauge (2.6)

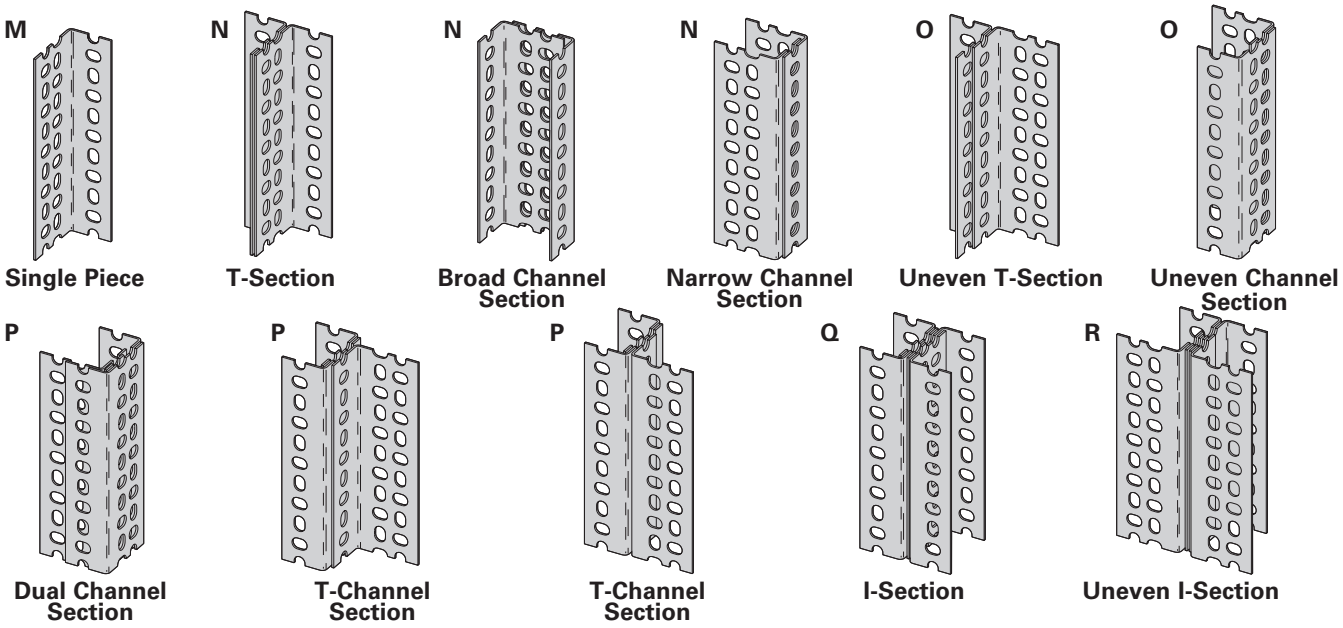
	Beam Span															
	24" (609 mm)		36" (914 mm)		48" (1219 mm)		60" (1524 mm)		72" (1829 mm)		84" (2133 mm)		96" (2438 mm)		108" (2743 mm)		120" (3048 mm)	
	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN
A	–	–	1140	(5.07)	850	(3.78)	690	(3.07)	–	–	–	–	–	–	–	–	–	–
B	–	–	1250	(5.56)	850	(3.78)	600	(2.67)	400	(1.78)	–	–	–	–	–	–	–	–
C	4800	(21.35)	2750	(12.23)	1800	(8.01)	1280	(5.69)	1000	(4.45)	790	(3.51)	610	(2.71)	–	–	–	–
D	–	–	3900	(17.35)	2690	(11.96)	2050	(9.12)	1700	(7.56)	1480	(6.58)	1280	(5.69)	1100	(4.89)	960	(4.27)
E	–	–	4160	(18.50)	3560	(15.83)	3130	(13.92)	2750	(12.23)	2400	(10.67)	2170	(9.65)	1950	(8.67)	1780	(7.92)
F	8180	(36.38)	5000	(22.24)	3650	(16.23)	2750	(12.23)	2200	(9.78)	1750	(7.78)	1350	(6.00)	1020	(4.54)	700	(3.11)
G	10600	(47.15)	6050	(26.91)	4440	(19.75)	3330	(14.81)	2670	(11.88)	2120	(9.43)	1660	(7.38)	1210	(5.38)	1000	(4.45)
H	–	–	6100	(27.13)	4620	(20.55)	3670	(16.32)	3110	(13.83)	2680	(11.92)	2380	(10.59)	2100	(9.34)	1950	(8.67)
I	13700	(60.94)	7800	(34.69)	5900	(26.24)	4600	(20.46)	3800	(16.90)	3190	(14.19)	2630	(11.70)	2170	(9.65)	1810	(8.05)
J	–	–	7900	(35.14)	6300	(28.02)	5050	(22.46)	4070	(18.10)	3240	(14.41)	2630	(11.70)	2170	(9.65)	1810	(8.05)
K	–	–	10050	(44.70)	8000	(35.58)	6320	(28.11)	5350	(23.80)	4650	(20.68)	4040	(17.97)	3520	(15.66)	3120	(13.88)
L	–	–	12700	(56.49)	9550	(42.48)	7540	(33.54)	6540	(29.09)	5730	(25.49)	5030	(22.37)	4520	(20.10)	4000	(17.79)

Based on simple beam condition with uniform loads on parallel beams. To determine concentrated load capacity at mid-span, multiply uniform load by 0.5.

Reference page 264 for general fitting and standard finish specifications.

Slotted angle beam loading and combinations

Column Sections



For greater strength required in some applications, Slotted Angle may be fastened together to create combination shapes. A number of these combinations are illustrated above. Refer to the following table for load capacities of these combinations.

Column Loading - SA158-1⁵/₈" (41.3) x 1⁵/₈" (41.3) x 14 Gauge (1.9)

	Column Height							
	36" (914 mm)		48" (1219 mm)		60" (1524 mm)		72" (1829 mm)	
	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN
M	1450	(6.45)	1150	(5.11)	950	(4.22)	750	(3.33)
N	3850	(17.12)	3500	(15.57)	3000	(13.34)	2500	(11.12)

Column Loading - SA276-1⁵/₈" (41.3) x 2³/₈" (60.3) x 14 Gauge (1.9)

	Column Height													
	36" (914 mm)		48" (1219 mm)		60" (1524 mm)		72" (1829 mm)		84" (2133 mm)		96" (2438 mm)		108" (2743 mm)		120" (3048 mm)	
	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN
M	2280	(10.14)	1970	(8.76)	1520	(6.76)	1070	(4.760)	660	(2.93)	–	–	–	–	–	–
N	4760	(21.17)	4490	(19.97)	3995	(17.77)	3140	(13.97)	2340	(10.41)	1750	(7.78)	–	–	–	–
O	4940	(21.97)	4680	(20.82)	4310	(19.17)	3870	(17.21)	3665	(16.30)	2700	(12.01)	2060	(9.16)	1610	(7.16)
P	7270	(32.34)	6920	(30.78)	6370	(28.33)	5840	(25.98)	4930	(21.93)	3850	(17.12)	2870	(12.76)	2060	(9.16)
Q	9520	(42.35)	8970	(39.90)	7990	(35.54)	6280	(27.93)	4660	(20.73)	3500	(15.57)	–	–	–	–
R	9865	(43.88)	9330	(41.50)	8620	(38.34)	7715	(34.32)	6740	(29.98)	5365	(23.86)	4115	(18.30)	3210	(14.28)

Column Loads assume no lateral support.

Column Loading - SA318-1⁵/₈" (41.3) x 3¹/₈" (79.4) x 12 Gauge (2.6)

	Column Height													
	36" (914 mm)		48" (1219 mm)		60" (1524 mm)		72" (1829 mm)		84" (2133 mm)		96" (2438 mm)		108" (2743 mm)		120" (3048 mm)	
	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN	Lbs.	kN
M	3470	(15.43)	2870	(12.76)	1970	(8.76)	1280	(5.69)	–	–	–	–	–	–	–	–
N	7970	(35.45)	7360	(32.74)	6570	(29.22)	5270	(23.44)	3670	(16.32)	2580	(11.47)	–	–	–	–
O	8770	(39.01)	8580	(38.16)	8180	(36.38)	7690	(34.21)	6970	(31.00)	6260	(27.84)	5460	(24.29)	4460	(19.84)
P	12560	(55.87)	11970	(53.24)	11360	(50.53)	10480	(46.62)	9470	(42.12)	8370	(37.23)	6880	(30.60)	5370	(23.89)
Q	15940	(70.90)	14750	(65.61)	13160	(58.54)	10560	(46.97)	7370	(32.78)	5170	(23.00)	–	–	–	–
R	17550	(78.06)	17150	(76.29)	16360	(72.77)	15360	(68.32)	13970	(62.14)	12570	(55.91)	10970	(48.80)	8960	(39.85)

Column Loads assume no lateral support.

Reference page 264 for general fitting and standard finish specifications.

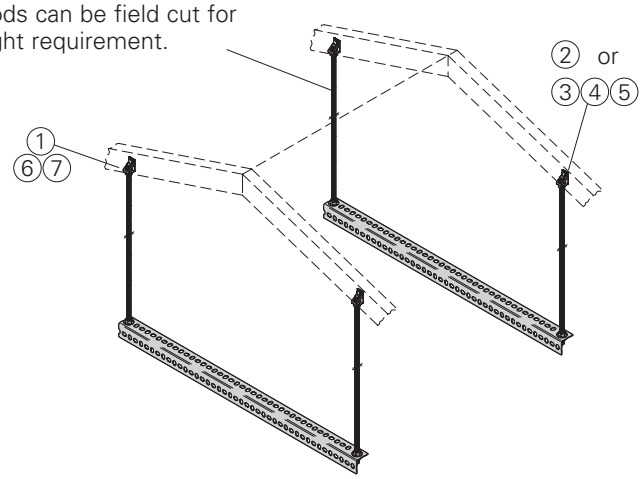
AHHK-1/4 & AHHK-3/8 Air Handler Hanging Kit

- Standard finishes: ZN
- Load CapacityPer Kit: 400 Lbs. (181.4 kg)

Item #	Description	Quantity AHHK 1/4	Quantity AHHK 3/8
①	Rod Hanger Fitting	4	4
②	Lag Screw	4	4
③	Hex Head Cap Screw	4	4
④	Flat Washer (For HHCS)	4	4
⑤	Hex Nuts (For HHCS)	4	4
⑥	Hex Nuts (For Hanging Rods)	16	16
⑦	Flat Washer (See Note 1)	16	-
⑧	Hanging Rods (72" Long)	4	4
⑨	SA158 (36" Long)	2	2

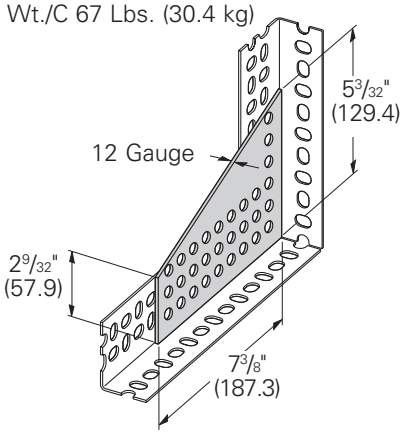
Note 1: Flat washers are required for 1/4"-20 hanging rods only.

⑧ Hanging rods come in 72" lengths. Rods can be field cut for proper height requirement.



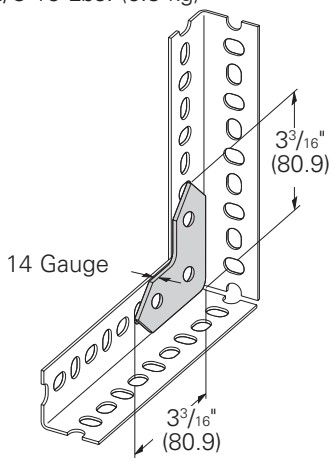
SA101 Connection Plate

- Standard finishes: ZN, GRN
- Wt./C 67 Lbs. (30.4 kg)



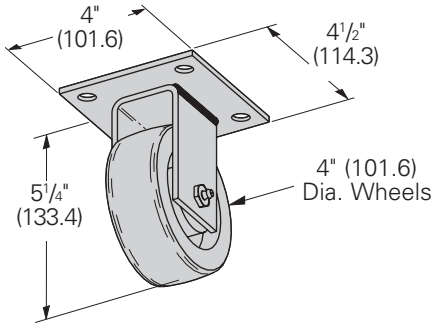
SA102 Angle Brace

- Standard finishes: ZN, GRN
- Wt./C 15 Lbs. (6.8 kg)



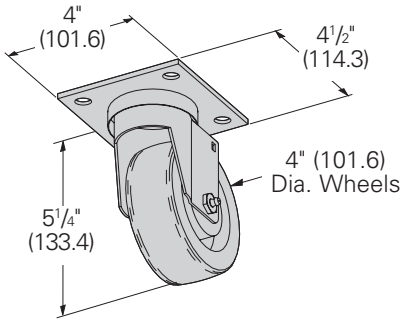
SA154 Rigid Caster

- Safety Factor of 1.5
- 300 Lbs. (136.1 kg) maximum load capacity
- Caster material: Phenolic
- Standard finishes: ZN, GRN
- Wt./Ea. 2.0 Lbs. (.91 kg)



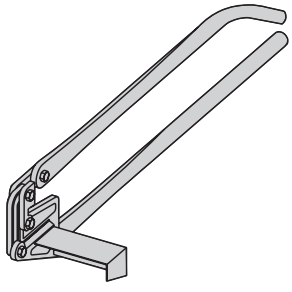
SA155 Swivel Caster

- Safety Factor of 1.5
- 300 Lbs. (136.1 kg) maximum load capacity
- Caster material: Phenolic
- Standard finishes: ZN, GRN
- Wt./Ea. 2.2 Lbs. (1.0 kg)



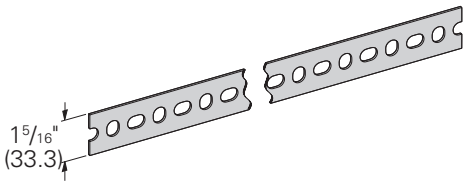
SA110 Slotted Angle Cutter

- Standard finishes:
- Wt./Ea. 16 Lbs. (7.26 kg)



SA131 Slotted Strap

- Hole pattern is identical to the hole pattern in slotted angles
- Standard length: 10' (3.05 m)
- Standard finishes: Pre-Galv. (GALV)
- Material thickness: 14 gauge (1.9)



CLEATS: To reinforce load-bearing joints, cleats can be field made by cutting 2 1/4" (57.1) long segments from the widest slotted angle available.
Use SA276 for light duty cleats and SA318 for heavy duty cleats.

SPLICE PLATES: To assemble two pieces of slotted angle using a butt joint requires a 6" (152.4) splice plate for reinforcement.

Reference page 264 for general fitting and standard finish specifications.

Reference data

Metric Conversion Chart

To Convert From	To	Multiply By
Angle		
degree	radian (rad)	0.01745329
radian (rad)	degree	57.29578
Area		
foot^2	square meter (m^2)	0.09290304
inch^2	square meter (m^2)	0.00064516
circular mil	square meter (m^2)	0.0000000005067075
sq. centimeter (cm^2)	square inch (in^2)	0.1550003
square meter (m^2)	foot^2	10.76391
square meter (m^2)	inch^2	1550.003
square meter (m^2)	circular mil	1973523000.0
Temperature		
degree Fahrenheit	degree Celsius	t^{oC}=(t^{oF} -32)/1.8
degree Celsius	degree Fahrenheit	t^{oF}=1.8t^{oC}+32
Force		
pounds-force (lbf)	newtons (N)	4.448222

To Convert From	To	Multiply By
Length		
foot (ft)	meter (m)	0.3048
inch (in)	meter (m)	0.0254
mil	meter (m)	0.0000254
inch (in)	millimeter (mm)	25.40000
inch (in)	micrometer (µm)	25400.00
millimeter (mm)	inch (in)	0.0393701
meter (m)	foot (ft)	3.280840
meter (m)	inch (in)	39.37008
meter (m)	mil	39370.08
micrometer (µm)	inch (in)	0.00003937008
Volume		
foot$_3$	cubic meter (m$_3$)	0.02831685
inch$_3$	cubic meter (m$_3$)	0.00001638706
cubic centimeter (cm$_2$)	cubic inch (in$_3$)	0.06102374
cubic meter (m$_3$)	foot$_3$	35.31466
cubic meter (m$_3$)	inch$_3$	61023.76
gallon (U.S. liquid)	cubic meter (m$_3$)	0.003785412
Section Properties		
section modulus S (in$_3$)	S (m$_3$)	0.00001638706
moment of inertia I (in$_4$)	I (m$_4$)	0.0000004162314
modulus of elasticity E (psi)	E (Pa)	6894.757
section modulus S (m$_3$)	S (in$_3$)	61023.74
moment of inertia I (m$_4$)	I (in$_4$)	2402510.0
modulus of elasticity E (Pa)	E (psi)	0.0001450377

To Convert From	To	Multiply By
Bending Moment or Torque		
lbf • ft	newton meter (N•m)	1.355818
lbf • in	newton meter (N•m)	0.1129848
N•m	lbf • ft	0.7375621
N•m	lbf • in	8.850748
Mass		
ounce (avoirdupois)	kilogram (kg)	0.02834952
pound (avoirdupois)	kilogram (kg)	0.4535924
ton (short, 2000 lb)	kilogram (kg)	907.1847
ton (long, 2240 lb)	kilogram (kg)	1016.047
kilogram (kg)	ounce (avoirdupois)	35.27396
kilogram (kg)	pound (avoirdupois)	2.204622
kilogram (kg)	ton (short, 2000 lb)	0.001102311
kilogram (kg)	ton (long, 2240 lb)	0.0009842064
Mass Per Unit Length		
lb/ft	kilogram per meter (kg/m)	1.488164
lb/in	kilogram per meter (kg/m)	17.85797
kg/m	lb/ft	0.6719689
kg/m	lb/in	0.5599741
Mass Per Unit Volume		
lb/ft^3	kilogram per cubic meter (kg/m^3)	16.01846
lb/in^3	kilogram per cubic meter (kg/m^3)	27679.9
kg/m^3	lb/ft^3	0.06242797
kg/m^3	lb/in^3	0.0000361273
lbs/ft^3	lbs/in^3	1728.0
Mass Per Unit Area		
lb/ft^2	kilogram per square meter (kg/m^2)	4.882428
kg/m^2	pound per square foot (lb/ft^2)	0.2048161
Pressure or Stress		
lbf/in^2 (psi)	pascal (Pa)	6894.757
kip/in^2 (ksi)	pascal (Pa)	6894757.0
lbf/in^2 (psi)	megapascals (MPa)	0.006894757
pascal (Pa)	pound-force per square inch (psi)	0.0001450377
pascal (Pa)	kip per square inch (ksi)	0.0000001450377
megapascals (MPa)	lbf/in^2 (psi)	145.0377

Abbreviations

Defl. = Deflection

S.F. = Safety Factor

Ft. = Feet

Pre-galv. = Pre-galvanized Steel

K Factor = Deflection ÷ load in Lbs./Ft.

o.c. = On Center

PVC = Poly Vinyl Chloride

In. = Inch

psi = Pounds per Square Inch

wt./c = Weight per 100 pieces

Metric Symbols

m = meter

cm = centimeter

mm = millimeter

µm = micrometer

kg = kilogram

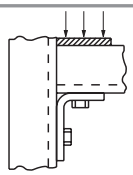
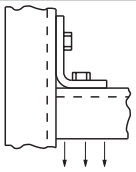
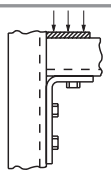
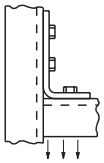
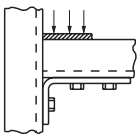
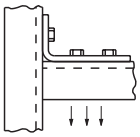
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kN = kilonewton

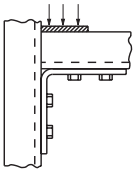
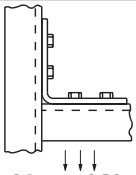
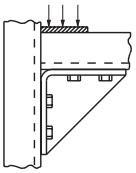
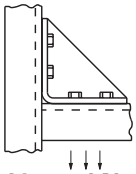
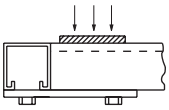
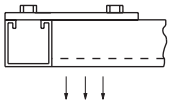
Pa = pascal

MPa = megapascal

Design Load Data (For typical channel-fitting connections when USED IN PAIRS).

	90° Fittings					
						
Channel Thickness	**Lbs. kN**	**Lbs. kN**	**Lbs. kN**	**Lbs. kN**	**Lbs. kN**	**Lbs. kN**
12 ga. (2.6)	1500 (6.67)	1000 (4.45)	2000 (8.90)	1500 (6.67)	1500 (6.67)	1000 (4.45)
14 ga. (1.9)	1000 (4.45)	650 (2.89)	1500 (6.67)	1150 (5.12)	1000 (4.45)	650 (2.89)
16 ga. (1.5)	750 (3.34)	500 (2.22)	900 (4.00)	650 (2.89)	1000 (4.45)	500 (2.22)

Design load data includes a safety factor of 2.5 (safety factor = ratio of ultimate load to design load).

	90° Fittings				Flat Fittings	
						
Channel Thickness	**Lbs. kN**	**Lbs. kN**	**Lbs. kN**	**Lbs. kN**	**Lbs. kN**	**Lbs. kN**
12 ga. (2.6)	2500 (11.12)	2000 (8.90)	3000 (13.34)	2500 (11.12)	1000 (4.45)	1000 (4.45)
14 ga. (1.9)	2000 (8.90)	1650 (7.34)	2000 (8.90)	1650 (7.34)	800 (3.56)	800 (3.56)
16 ga. (1.5)	1500 (6.67)	1250 (5.56)	1500 (6.67)	1250 (5.56)	600 (2.67)	600 (2.67)

General Notes for Strut-Type Channel Raceway

UL Catagory RIUU - Cooper B-Line, Inc. (DBA Eaton), Highland, IL 62249 December 11, 1998 (C) File No. E29637FLUORESCENT AND INCANDESCENT LIGHTING

Suitable for not more than the number of wires of the sizes and types indicated in the following tables. Intended to enclose circuits operating at potentials not exceeding 600 volts between conductors. In all cases, the B217-20 or B217P snap-in cover is required to complete raceway closure. When using B217-24 snap-in cover, the number of wires is limited to 7 or fewer conductors no larger than #12 AWG.

Eaton's B-Line series strut-type channel raceways and fittings are manufactured and tested to comply with the UL Standard for Safety for Strut-Type Channel Raceways and Fittings (UL 5B) in accordance with Article 384 of the 2002 National Electrical Code, NFPA 70.

1. Support spans for strut-type channel raceway shall not exceed 10 foot intervals.
2. No conductor larger than that for which the raceway is listed shall be installed in strut-type channel raceways. No wires under 14AWG or over 6AWG are allowed in any strut-type channel raceway. See tables 1, 2, and 3 (on pages 231 & 232) for a listing of the approved conductors for strut-type channel raceways.
3. The number of conductors permitted in strut-type channel raceway shall not exceed the percentage fill using Table 384-22 and the applicable outside diameter of specific types and sizes of wire given in the tables in chapter 9 of the National Electrical Code. Table 384-22 lists two different percent fill areas depending on the use of internal or external joiners. Use 40% area fill with external joiners and 25% area fill for internal joiners.
4. Items in the electrical section of Eaton's B-Line Business' Strut Systems Catalog identified by the UL symbol provide for electrical continuity. Other items require the use of a separate grounding wire.
5. If strut-type channel raceway is connected to another wiring system, the raceway must be field-tapped adjacent to the wire entry point to accept a #10-32 or larger grounding screw. A plated or stainless steel screw may be used. A sheet metal screw is not acceptable. Drill and tap the grounding wire hole before installing wires in raceway or move installed wires out of the way to avoid damage. After drilling and tapping, remove metal chips and burrs before installing screw.

TABLE 1: MAXIMUM NUMBER OF WIRES (Adjusted per NEC Table 384.22 for 40% fill)

Use this table to determine the type and number of conductors for use with B-Line series strut-type channel raceway using external joiners. This table applies for all installations except for the support and supply of electric discharge type lighting fixtures. See table 2 and 3 for further information.

Table 1 applies to steel and aluminum cover strips; contact B-Line or reference website for plastic closure strip information.

Insulation Type	Wire Size AWG.	B11 B11K06	B12 B12K06	B22 B22K06	B24 B24K06	B32 B32K06
FEP, FEPB	14	172	127	81	81	67
	12	126	92	59	59	49
	10	90	66	42	42	35
	8	51	38	24	24	20
	6	24	17	11	12	9
RH, RHH, RHW	14	52	38	24	26	20
	12	45	33	21	22	17
	10	37	27	17	18	14
	8	20	14	9	10	7
	6	14	10	6	7	5
T, TW	14	124	91	58	58	48
	12	95	70	45	45	37
	10	69	51	33	33	27
	8	36	26	17	18	14
	6	21	15	9	10	8
THHN, THWN	14	178	131	84	84	69
	12	130	95	61	61	50
	10	82	60	38	38	32
	8	46	34	21	22	17
	6	33	24	15	16	12
THW	14	82	61	39	39	32
	12	66	49	31	31	26
	10	52	38	24	24	20
	8	29	21	13	14	11
	6	21	15	10	10	8
XHHW	14	124	91	58	58	48
	12	95	70	45	45	37
	10	71	52	33	33	28
	8	37	27	17	19	14
	6	27	20	13	14	10

Table 2: Maximum Number of Wires

Also suitable for the number of wires in table below when installed to support and supply *electric discharge type lighting fixtures* when raceway wiring is suitable for at least **70°C and clearance between fixture and raceway is at least 1/8".** In all cases, a snap-in cover is required to complete the raceway enclosure.

Wire Size	Raceway Catalog Wires				
	B11 B11K06	B12 B12K06	B22 B22K06	B24 B24K06	B32 B32K06
Type Insulation: FEP, FEPB, RH, RHH, RHW, RUH, THHN, THWN, THW, XHHW					
14	13	10	10	10	10
12	13	10	10	10	10
10	13	10	8	8	6
8	10	8	6	6	4
6	8	6	4	4	3

When using B217-24 snap-in cover, the number of wires is limited to 7 or fewer conductors no larger than #12 AWG.

Table 3: Maximum Number of Wires

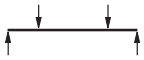
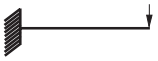
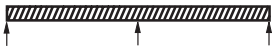
Also suitable for the number of wires in table below when installed to support and supply *electric discharge type lighting fixtures* when raceway wiring is suitable for 75°C, **or** wiring suitable for 60°C **if a minimum clearance between fixture and raceway is at least 1/2".** In all cases, a snap-in cover is required to complete the raceway enclosure.

Wire Size	Raceway Catalog Wires				
	B11 B11K06	B12 B12K06	B22 B22K06	B24 B24K06	B32 B32K06
Type Insulation: FEP, FEPB, RH, RHH, RHW, RUH, THHN, THWN, THW, XHHW					
14	10	10	10	10	10
12	10	10	10	10	10
10	8	5	5	5	5
8	6	4	4	4	4
6	4	4	4	4	4

When using B217-24 snap-in cover, the number of wires is limited to 7 or fewer conductors no larger than #12 AWG.

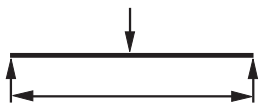
Reference data

The data shown in the beam load charts for appropriate channels on page(s) 50 thru 73 is for simply supported, single span beams with a uniformly distributed load. For other loading and/or support conditions, use the appropriate factor from the chart below.

Load and Support Condition	Load Factor	Deflection Factor
Simple Beam - Uniform Load 	1.00	1.00
Simple Beam - Concentrated Load at Center 	.50	.80
Simple Beam - Two Equal Concentrated Loads at 1/4 Points 	1.00	1.10
Beam Fixed at Both Ends - Uniform Load 	1.50	.30
Beam Fixed at Both Ends - Concentrated Load at Center 	1.00	.40
Cantilever Beam - Uniform Load 	.25	2.40
Cantilever Beam - Concentrated Load at End 	.12	3.20
Continuous Beam - Two Equal Spans - Uniform Load on One Span 	1.30	.92
Continuous Beam - Two Equal Spans - Concentrated Load on Both Spans 	1.00	.42
Continuous Beam - Two Equal Spans - Concentrated Load at Center of One Span 	.62	.71
Continuous Beam - Two Equal Spans - Concentrated Load at Center of Both Spans 	.67	.48

EXAMPLES:

PROBLEM:
Calculate the maximum allowable load and corresponding deflection of a simply supported B22 beam with a concentrated load at midspan as shown.



SOLUTION:
From beam load chart for B22 (page 56), maximum allowable load is A and the corresponding deflection is B.
Multiplying by the appropriate factors shown in the chart above.

LOAD = A x load factor = _____
DEFLECTION = B x deflection factor =

PROBLEM:
Calculate the maximum allowable load and corresponding deflection of a cantilever B52 beam with a uniformly distributed load.



SOLUTION:
From beam load chart for B52 (page 67), maximum allowable load is A and the corresponding deflection is B.
Multiplying by the appropriate factors shown in chart above.

LOAD = A x load factor = _____
DEFLECTION = B x deflection factor = _____

Rigid Steel Conduit (Heavy Wall Conduit)

Nominal Conduit Size		Outside Diameter		Nominal Inside Diameter		Minimum Weight Per 100 Ft. (30.5m) with Couplings Attached		Weight of Conduit and Conductors Per 100 Ft. (30.5m)*	
In.	mm	In.	mm	In.	mm	Lbs.	kg	Lbs.	kg
3/8"	(10)	0.675	(17.1)	0.493	(12.5)	51.5	(23.4)	65.1	(29.5)
1/2"	(15)	0.840	(21.3)	0.632	(16.0)	79.0	(35.8)	101.1	(45.9)
3/4"	(20)	1.050	(26.7)	0.836	(21.3)	105.0	(47.6)	145.8	(66.1)
1"	(25)	1.315	(33.4)	1.063	(27.0)	153.0	(69.4)	219.3	(99.5)
1 1/4"	(32)	1.660	(42.2)	1.394	(35.4)	201.0	(91.2)	318.3	(144.4)
1 1/2"	(40)	1.900	(48.3)	1.624	(41.3)	249.0	(113.0)	408.8	(185.4)
2"	(50)	2.375	(60.3)	2.083	(52.9)	332.0	(150.6)	593.8	(269.3)
2 1/2"	(65)	2.875	(73.0)	2.489	(63.2)	527.0	(239.1)	901.0	(408.7)
3"	(80)	3.500	(88.9)	3.090	(78.5)	682.6	(309.6)	1259.0	(571.1)
3 1/2"	(90)	4.000	(101.6)	3.570	(90.7)	831.0	(376.9)	1604.0	(727.6)
4"	(100)	4.500	(114.3)	4.050	(102.9)	972.3	(441.0)	1967.0	(892.2)
5"	(125)	5.563	(141.3)	5.073	(128.9)	1313.6	(595.9)	2876.0	(1304.5)
6"	(150)	6.625	(168.3)	6.093	(154.8)	1745.3	(791.7)	4003.0	(1815.7)

Dimensions taken from ANSI C80.1-1977.

*Conduit plus weight of heaviest conductor combination as specified by the National Electrical Code.

Intermediate Metal Conduit (IMC)

Nominal Conduit Size		Outside Diameter		Nominal Inside Diameter		Minimum Weight Per 100 Ft. (30.5m) with Couplings Attached		Weight of Conduit and Conductors Per 100 Ft. (30.5m)*	
In.	mm	In.	mm	In.	mm	Lbs.	kg	Lbs.	kg
1/2"	(15)	0.815	(20.7)	.675	(17.1)	60.0	(27.2)	82.1	(37.2)
3/4"	(20)	1.029	(26.1)	.879	(22.3)	82.0	(37.2)	122.8	(55.7)
1"	(25)	1.290	(32.7)	1.120	(28.4)	116.0	(52.6)	182.3	(82.7)
1 1/4"	(32)	1.638	(41.6)	1.468	(37.3)	150.0	(68.0)	267.3	(121.2)
1 1/2"	(40)	1.883	(47.7)	1.703	(43.3)	182.0	(82.5)	341.8	(155.0)
2"	(50)	2.360	(59.9)	2.170	(55.1)	242.0	(109.7)	503.8	(228.5)
2 1/2"	(65)	2.857	(72.5)	2.597	(66.0)	428.0	(194.1)	775.0	(351.5)
3"	(80)	3.476	(88.3)	3.216	(81.7)	526.0	(238.6)	1069.0	(485.0)
3 1/2"	(90)	3.971	(100.8)	3.711	(94.3)	612.0	(277.6)	1346.0	(610.8)
4"	(100)	4.466	(113.4)	4.206	(106.8)	682.0	(309.4)	1632.0	(740.5)

*Conduit plus weight of heaviest conductor combination as specified by the National Electrical Code.

Rigid and Intermediate Metal Conduit shall be supported at least every 10 feet (3.05 m) and within 3 feet (914 mm) of each outlet box, junction box, cabinet, or fitting, except for straight runs of conduit connected with couplings which may be supported in accordance with NEC Article 345 and 346, provided such supports prevent transmission of stresses to termination where conduit is deflected between supports.

NEC Table 346-12

Conduit Size		Maximum Support Span	
In.	mm	Feet	Meters
1/2 - 3/4	(15 - 20)	10	(3.05)
1	(25)	12	(3.66)
1 1/4- 1 1/2	(32 - 40)	14	(4.27)
2 - 2 1/2	(50 - 65)	16	(4.88)
3 - 6	(80 - 150)	20	(6.10)

Reference data

Electrical Metallic Tubing (EMT) — Thinwall Conduit

Nominal Conduit Size In.	mm	Outside Diameter In.	mm	Inside Diameter In.	mm	Weight Per 100 Ft. (30.5m) with Lbs.	kg	Weight of Conduit and Conductors Per 100 Ft. (30.5m)* Lbs.	kg
3/8"	(10)	0.577	(14.7)	0.493	(12.5)	23.0	(10.4)	36.6	(16.6)
1/2"	(15)	0.706	(17.9)	0.622	(15.8)	28.5	(12.9)	50.6	(23.0)
3/4"	(20)	0.922	(23.4)	0.824	(20.9)	43.5	(19.7)	84.3	(38.2)
1"	(25)	1.163	(29.5)	1.049	(26.6)	64.0	(29.0)	130.3	(59.1)
1 1/4"	(32)	1.510	(38.3)	1.380	(35.1)	95.0	(43.1)	212.3	(96.3)
1 1/2"	(40)	1.740	(44.2)	1.610	(40.9)	110.0	(49.9)	269.8	(122.4)
2"	(50)	2.197	(55.8)	2.067	(52.5)	140.0	(63.5)	401.8	(182.3)
2 1/2"	(65)	2.875	(73.0)	2.731	(69.4)	205.0	(93.0)	579.0	(262.6)
3"	(80)	3.500	(88.9)	3.356	(85.2)	250.0	(113.4)	826.3	(374.8)
3 1/2"	(90)	4.000	(101.6)	3.834	(97.4)	325.0	(147.4)	1098.0	(498.0)
4"	(100)	4.500	(114.3)	4.334	(110.1)	370.0	(167.8)	1364.0	(618.7)

Dimensions taken from ANSI C80.3-1977.

*Conduit plus weight of heaviest conductor combination as specified by the National Electrical Code.

Electrical Metallic tubing shall be supported at least every 10 feet (3.05 m) and within 3 feet (914 mm) of each outlet box, junction box, cabinet, or fitting. See NEC Article 348.

Rigid Aluminum Conduit

Nominal Conduit Size In.	mm	Outside Diameter In.	mm	Nominal Inside Diameter In.	mm	Minimum Weight Per 100 Ft. (30.5m) with Couplings Attached Lbs.	kg	Weight of Conduit and Conductors Per 100 Ft. (30.5m)* Lbs.	kg
1/2"	(15)	0.840	(21.3)	0.632	(16.1)	27.4	(12.4)	49.5	(22.5)
3/4"	(20)	1.050	(26.7)	0.836	(21.2)	36.4	(16.5)	77.2	(35.0)
1"	(25)	1.315	(33.4)	1.063	(27.0)	53.0	(24.0)	119.3	(54.1)
1 1/4"	(32)	1.660	(42.2)	1.394	(35.4)	69.6	(31.6)	186.9	(84.8)
1 1/2"	(40)	1.900	(48.3)	1.624	(41.2)	82.2	(37.3)	242.0	(109.8)
2"	(50)	2.375	(60.3)	2.083	(52.9)	115.7	(52.5)	377.5	(171.2)
2 1/2"	(65)	2.875	(73.0)	2.489	(63.2)	182.5	(82.8)	556.5	(252.4)
3"	(80)	3.500	(88.9)	3.090	(78.5)	238.9	(108.4)	815.2	(369.8)
3 1/2"	(90)	4.000	(101.6)	3.570	(90.7)	287.7	(130.5)	1061.0	(481.3)
4"	(100)	4.500	(114.3)	4.050	(102.9)	340.0	(154.2)	1334.0	(605.1)
5"	(125)	5.563	(141.3)	5.073	(128.9)	465.4	(211.1)	2028.0	(919.9)
6"	(150)	6.625	(168.3)	6.093	(154.8)	612.5	(277.8)	2870.0	(1301.8)

Dimensions taken from ANSI C80.5-1977.

*Conduit plus weight of heaviest conductor combination as specified by the National Electrical Code.

Aluminum Rigid Conduit shall be supported at least every 10 feet (3.05 m) and within 3 feet (914 mm) of each outlet box, junction box, cabinet, or fitting, except for straight runs of conduit connected with couplings which may be supported in accordance with NEC Table 344.30 (B)(2), provided such supports prevent transmission of stresses to termination where conduit is deflected between supports.

NEC TABLE 344.30 (B)(2)

Conduit Size In.	mm	Maximum Support Span Feet	Meters
1/2 - 3/4	(15 - 20)	10	(3.05)
1	(25)	12	(3.66)
1 1/4 - 1 1/2	(32 - 40)	14	(4.27)
2 - 2 1/2	(50 - 65)	16	(4.88)
3 - 6	(80 - 150)	20	(6.10)

SCHEDULE 40 PVC PLASTIC PIPE

Nominal Conduit Size In.	mm	Outside Diameter In.	mm	Inside Diameter In.	mm	Weight of Pipe Per 100 Ft. (30.5m) Lbs.	kg	Weight of Pipe Filled With Water Per 100 Ft. (30.5m) Lbs.	kg
1/8"	(3)	.405	(10.3)	.269	(6.8)	4.7	(2.1)	7.2	(3.2)
1/4"	(6)	.540	(13.7)	.364	(9.2)	8.2	(3.7)	12.7	(5.8)
3/8"	(10)	.675	(17.1)	.493	(12.5)	10.9	(4.9)	19.2	(8.7)
1/2"	(15)	.840	(21.3)	.622	(15.8)	16.4	(7.4)	29.6	(13.4)
3/4"	(20)	1.050	(26.7)	.824	(20.9)	21.8	(9.9)	44.9	(20.4)
1"	(25)	1.315	(33.4)	1.049	(26.6)	32.1	(14.6)	69.6	(31.6)
1 1/4"	(32)	1.660	(42.2)	1.380	(35.1)	43.4	(19.7)	108.2	(49.1)
1 1/2"	(40)	1.900	(48.3)	1.610	(40.9)	51.8	(23.5)	140.0	(63.5)
2"	(50)	2.375	(60.3)	2.067	(52.5)	69.5	(31.5)	214.9	(97.5)
2 1/2"	(65)	2.875	(73.0)	2.469	(62.7)	109.6	(49.7)	317.1	(143.8)
3"	(80)	3.500	(88.9)	3.068	(77.9)	143.5	(65.1)	463.9	(210.4)
3 1/2"	(90)	4.000	(101.6)	3.548	(90.1)	175.6	(79.7)	604.1	(274.0)
4"	(100)	4.500	(114.3)	4.026	(102.3)	204.3	(92.7)	756.0	(342.9)
5"	(125)	5.563	(141.3)	5.047	(128.2)	281.7	(127.8)	1148.8	(521.1)
6"	(150)	6.625	(168.3)	6.065	(154.1)	360.9	(163.7)	1613.0	(731.7)
8"	(200)	8.625	(219.1)	7.981	(202.7)	545.3	(247.3)	2713.5	(1230.8)
10"	(250)	10.750	(273.1)	10.020	(254.5)	791.3	(358.9)	4208.9	(1909.1)
12"	(300)	12.750	(323.9)	11.938	(303.2)	1035.2	(469.6)	5886.4	(2670.0)

1 cubic ft. of water weighs 62.41 Lbs.
1 cubic meter of water weighs 999.972 kg.
1 gallon (U.S.) weighs 8.335 Lbs.
1 liter weighs .999 kg.

All Threaded Rod (ATR)

Nominal Size (In) and Thread	Root Area In.²	cm²	Design Load (SF=5) Lbs.	kN
1/4-20"	0.027	(0.174)	240	(1.07)
5/16-18"	0.045	(0.290)	400	(1.78)
3/8-16"	0.068	(0.438)	730	(3.24)
1/2-13"	0.126	(0.812)	1350	(6.00)
5/8-11"	0.202	(1.303)	2160	(9.60)
3/4-10"	0.302	(1.948)	3230	(14.37)
7/8-9"	0.419	(2.703)	4480	(19.93)
1-8"	0.551	(3.561)	5900	(26.24)
1 1/8-7"	0.693	(4.471)	7450	(33.14)
1 1/4-7"	0.889	(5.735)	9500	(42.25)
1 1/2-6"	1.293	(8.342)	13800	(61.38)

Dimensions taken from ANSI B1.1-1982 Unified Inch Screw Threads. All threads are UNCR series.

Tabulated loads are based on an allowable tensile stress of 12000 psi (82.7 MPa) reduced by 25% resulting in 9000 psi (62 MPa). From ANSI/MSS SP-58, Table 3.

Clamp Sizing Chart For PVC Coated Rigid Conduit and Clamps

Nominal Conduit Size		Conduit Coating: .020 (.51mm) Clamp Coating: 0	.020 (.51mm)	.040 (1.01mm) Clamp Coating: 0	.020 (.51mm)
1/2"	(15)	B2028	B2002	B2002	B2029
3/4"	(20)	B2030	B2030	B2030	B2003
1"	(25)	B2032	B2032	B2032	B2033
1 1/4"	(32)	B2005	B2005	B2005	B2005
1 1/2"	(40)	B2012	B2037	B2037	B2037
2"	(50)	B2013	B2041	B2041	B2041
2 1/2"	(65)	B2014	B2045	B2045	B2045
3"	(80)	B2015	B2050	B2050	B2050
3 1/2"	(90)	B2016	B2054	B2054	B2054
4"	(100)	B2017	B2058	B2058	B2058
5"	(125)	B2019	B2066	B2066	B2066
6"	(150)	B2020	B2115	B2115	B2115

Clamp Sizing Chart For PVC Coated Thinwall (EMT) Conduit and Clamps

Nominal Conduit Size		Conduit Coating: .020 (.51mm) Clamp Coating: 0	.020 (.51mm)	.040 (1.01mm) Clamp Coating: 0	.020 (.51mm)
3/8"	(10)	B2026	B2026	B2026	B2007
1/2"	(15)	B2027	B2027	B2027	B2008
3/4"	(20)	B2029	B2029	B2029	B2009
1"	(25)	B2003	B2031	B2031	B2031
1 1/4"	(32)	B2004	B2034	B2034	B2034
1 1/2"	(40)	B2035	B2035	B2035	B2036
2"	(50)	B2039	B2039	B2039	B2013

Reference data

Copper Tubing, Type L

Nominal Tubing Size		Outside Diameter		Inside Diameter		Weight of Tubing Per 100 Ft. (30.5m)		Weight of Tubing Filled With Water Per 100 Ft. (30.5m)	
In.	mm	In.	mm	In.	mm	Lbs.	kg	Lbs.	kg
1/4"	(6)	.375	(9.5)	.315	(8.0)	12.6	(5.7)	16.0	(7.2)
3/8"	(10)	.500	(12.7)	.430	(10.9)	19.8	(9.0)	26.1	(11.8)
1/2"	(15)	.625	(15.9)	.545	(13.8)	28.5	(12.9)	38.6	(17.5)
5/8"	(17)	.750	(19.1)	.666	(16.9)	36.2	(16.4)	51.3	(23.3)
3/4"	(20)	.875	(22.2)	.785	(19.9)	45.5	(20.6)	66.5	(30.2)
1"	(25)	1.125	(28.6)	1.025	(26.0)	65.5	(29.7)	101.3	(45.9)
1 1/4"	(32)	1.375	(34.9)	1.265	(32.1)	88.4	(40.1)	142.9	(64.8)
1 1/2"	(40)	1.625	(41.3)	1.505	(38.2)	114.0	(51.7)	191.1	(86.7)
2"	(50)	2.125	(54.0)	1.985	(50.4)	175.0	(79.4)	309.1	(140.2)
2 1/2"	(65)	2.625	(66.7)	2.465	(62.6)	248.0	(112.5)	454.8	(206.3)
3"	(80)	3.125	(79.4)	2.945	(74.8)	333.0	(151.0)	628.2	(285.0)
3 1/2"	(90)	3.625	(92.1)	3.425	(87.0)	429.0	(194.6)	828.3	(375.7)
4"	(100)	4.125	(104.8)	3.905	(99.2)	538.0	(244.0)	1057.1	(479.5)
5"	(125)	5.125	(130.2)	4.875	(123.8)	761.0	(345.2)	1570.0	(712.1)
6"	(150)	6.125	(155.6)	5.845	(148.5)	1020.0	(462.7)	2182.9	(990.2)
8"	(200)	8.125	(206.4)	7.725	(196.2)	1930.0	(875.4)	3961.3	(1796.8)
10"	(250)	10.125	(257.2)	9.625	(244.5)	3010.0	(1365.3)	6163.4	(2795.7)
12"	(300)	12.125	(308.0)	11.565	(293.8)	4040.0	(1832.5)	8592.8	(3897.6)

Copper Tubing, Type K

Nominal Tubing Size		Outside Diameter		Inside Diameter		Weight of Tubing Per 100 Ft. (30.5m)		Weight of Tubing Filled With Water Per 100 Ft. (30.5m)	
In.	mm	In.	mm	In.	mm	Lbs.	kg	Lbs.	kg
1/4"	(6)	.375	(9.5)	.305	(7.7)	14.5	(6.6)	17.7	(8.0)
3/8"	(10)	.500	(12.7)	.402	(10.2)	26.9	(12.2)	32.4	(14.7)
1/2"	(15)	.625	(15.9)	.527	(13.4)	34.4	(15.6)	43.9	(19.9)
5/8"	(17)	.750	(19.1)	.652	(16.6)	41.8	(19.0)	56.3	(25.5)
3/4"	(20)	.875	(22.2)	.745	(18.9)	64.1	(29.1)	83.0	(37.6)
1"	(25)	1.125	(28.6)	.995	(25.3)	83.9	(38.1)	117.6	(53.3)
1 1/4"	(32)	1.375	(34.9)	1.245	(31.6)	104.0	(47.2)	156.8	(71.1)
1 1/2"	(40)	1.625	(41.3)	1.481	(37.6)	136.0	(61.7)	210.7	(95.6)
2"	(50)	2.125	(54.0)	1.959	(49.8)	206.0	(93.4)	336.6	(152.7)
2 1/2"	(65)	2.625	(66.7)	2.435	(61.8)	293.0	(132.9)	494.8	(224.5)
3"	(80)	3.125	(79.4)	2.907	(73.8)	400.0	(181.4)	687.7	(311.9)
3 1/2"	(90)	3.625	(92.1)	3.385	(86.0)	512.0	(232.2)	902.0	(409.2)
4"	(100)	4.125	(104.8)	3.857	(98.0)	651.0	(295.3)	1157.4	(525.0)
5"	(125)	5.125	(130.2)	4.805	(122.0)	967.0	(438.6)	1752.9	(795.1)
6"	(150)	6.125	(155.6)	5.741	(145.8)	1390.0	(630.5)	2511.9	(1139.4)
8"	(200)	8.125	(206.4)	7.583	(192.6)	2590.0	(1174.8)	4547.3	(2062.6)
10"	(250)	10.125	(257.2)	9.449	(240.0)	4030.0	(1828.0)	7069.2	(3206.5)
12"	(300)	12.125	(308.0)	11.315	(287.4)	5780.0	(2621.8)	10138.0	(4598.5)

Dimensions taken from ASTM B 88-83.

1 cubic ft. of water weighs 62.41 Lbs.
1 cubic meter of water weighs 999.972 kg.
1 gallon (U.S.) weighs 8.335 Lbs.
1 liter weighs .999 kg.

STANDARD WEIGHT SCHEDULE 40 STEEL PIPE

Nominal Tubing Size		Outside Diameter		Inside Diameter		Nominal Weight Per 100 Ft. (30.5m) Plain End		Weight of Pipe Filled With Water Per 100 Ft. (30.5m)	
In.	mm	In.	mm	In.	mm	Lbs.	kg	Lbs.	kg
3/8"	(10)	.675	(17.1)	.493	(12.5)	57.0	(25.9)	65.3	(29.6)
1/2"	(15)	.840	(21.3)	.622	(15.8)	85.0	(38.6)	98.2	(44.5)
3/4"	(20)	1.050	(26.7)	.824	(20.9)	113.0	(51.3)	136.1	(61.7)
1"	(25)	1.315	(33.4)	1.049	(26.6)	168.0	(76.2)	205.5	(93.2)
1 1/4"	(32)	1.660	(42.2)	1.380	(35.1)	227.0	(103.0)	291.8	(132.4)
1/2"	(40)	1.900	(48.3)	1.610	(40.9)	272.0	(123.4)	360.2	(163.4)
2"	(50)	2.375	(60.3)	2.067	(52.5)	365.0	(165.6)	510.4	(231.5)
2 1/2"	(65)	2.875	(73.0)	2.469	(62.7)	579.0	(262.6)	786.5	(356.8)
3"	(80)	3.500	(88.9)	3.068	(77.9)	758.0	(343.8)	1078.4	(489.2)
3 1/2"	(90)	4.000	(101.9)	3.548	(90.1)	911.0	(413.2)	1339.5	(607.6)
4"	(100)	4.500	(114.3)	4.026	(102.3)	1079.0	(489.4)	1630.7	(739.7)
5"	(125)	5.563	(141.3)	5.047	(128.2)	1462.0	(663.2)	2329.1	(1056.4)
6"	(150)	6.625	(168.3)	6.065	(154.1)	1897.0	(860.5)	3149.1	(1428.4)
8"	(200)	8.625	(219.1)	7.981	(202.7)	2855.0	(1295.0)	5023.2	(2278.5)
10"	(250)	10.750	(273.1)	10.020	(254.5)	4048.0	(1836.1)	7465.6	(3386.3)
12"	(300)	12.750	(323.9)	12.000	(304.8)	4956.0	(2248.0)	9857.7	(4471.4)
14"	(350)	14.000	(355.6)	13.250	(336.6)	5457.0	(2475.3)	11433.1	(5185.9)
16"	(400)	16.000	(406.4)	15.250	(387.4)	6258.0	(2838.6)	14174.3	(6429.4)
18"	(450)	18.000	(457.2)	17.250	(438.2)	7059.0	(3201.9)	17187.9	(7796.3)
20"	(500)	20.000	(508.0)	19.250	(489.0)	7860.0	(3565.2)	20473.7	(9286.7)
24"	(600)	24.000	(609.6)	23.250	(590.6)	9462.0	(4291.9)	27862.5	(12638.2)

Dimensions taken from ASTM A 53-82.

1 cubic ft. of water weighs 62.41 Lbs.
1 cubic meter of water weighs 999.972 kg.

1 gallon (U.S.) weighs 8.335 Lbs.
1 liter weighs .999 kg.

TRAPEZE HANGERS USING B-LINE STRUT OR ANGLE IRON

Length of Trapeze Bar	Nominal Pipe Sizes							
	2 1/2" (65mm) or less	3" (80mm)	3 1/2" (90mm)	4" (100mm)	5" (125mm)	6" (150mm)	8" (200mm)	10" (250mm)
1'-6" (0.46m)	1 1/2" x 1 1/2" x 3/16" B24SH	1 1/2" x 1 1/2" x 3/16" B24SH	1 1/2" x 1 1/2" x 3/16" B24SH	2" x 1 1/2" x 3/16" B22SH	2" x 1 1/2" x 3/16" B22SH	2 1/2" x 1 1/2" x 3/16" B12SH	3" x 2" x 3/16" B11SH	3" x 2" x 1/4" B11SH
2'-0" (0.61m)	1 1/2" x 1 1/2" x 3/16" B24SH	2" x 1 1/2" x 3/16" B22SH	2" x 1 1/2" x 3/16" B22SH	2" x 1 1/2" x 3/16" B22SH	2 1/2" x 1 1/2" x 3/16" B12SH	2 1/2" x 1 1/2" x 3/16" B12SH	3" x 2" x 3/16" B11SH	3" x 2" x 1/4" B11SH
2'-6" (0.76m)	2" x 1 1/2" x 3/16" B22SH	2" x 1 1/2" x 3/16" B22SH	2" x 1 1/2" x 3/16" B22SH	2 1/2" x 1 1/2" x 3/16" B12SH	2 1/2" x 1 1/2" x 3/16" B12SH	3" x 2" x 3/16" B11SH	3" x 2" x 1/4" B11SH	3" x 2" x 1/4" B11SH
3'-0" (0.91m)	2" x 1 1/2" x 3/16" B22SH	2" x 1 1/2" x 3/16" B22SH	2 1/2" x 1 1/2" x 3/16" B12SH	2 1/2" x 1 1/2" x 3/16" B12SH	3" x 2" x 3/16" B11SH	3" x 2" x 3/16" B11SH	3 1/2" x 2 1/2" x 1/4" B12SHA	3 1/2" x 2 1/2" x 5/16" B12SHA
4'-0" (1.22m)	2 1/2" x 1 1/2" x 3/16" B12SH	2 1/2" x 1 1/2" x 3/16" B12SH	2 1/2" x 1 1/2" x 3/16" B12SH	3" x 2" x 3/16" B11SH	3" x 2" x 3/16" B11SH	3" x 2" x 1/4" B11SH	3 1/2" x 2 1/2" x 5/16" B12SHA	4" x 3" x 5/16" B12SHA
5'-0" (1.52m)	2 1/2" x 1 1/2" x 3/16" B12SH	2 1/2" x 1 1/2" x 3/16" B12SH	3" x 2" x 3/16" B11SH	3" x 2" x 3/16" B11SH	3" x 2" x 1/4" B11SH	3 1/2" x 2 1/2" x 5/16" B12SHA	4" x 3" x 5/16" B12SHA	5" x 3 1/2" x 5/16" B11SHA
6'-0" (1.83m)	2 1/2" x 1 1/2" x 3/16" B12SH	3" x 2" x 3/16" B11SH	3" x 2" x 3/16" B11SH	3" x 2" x 1/4" B11SH	3 1/2" x 2 1/2" x 5/16" B12SHA	4" x 3" x 5/16" B12SHA	4" x 3" x 5/16" B12SHA	5" x 3 1/2" x 5/16" B11SHA
7'-0" (2.13m)	3" x 2" x 3/16" B11SH	3" x 2" x 3/16" B11SH	3" x 2" x 1/4" B11SH	3" x 2" x 1/4" B11SH	3 1/2" x 2 1/2" x 5/16" B12SHA	4" x 3" x 5/16" B12SHA	5" x 3 1/2" x 5/16" B11SHA	6" x 4" x 1/4" 2-B12SHA
8'-0" (2.44m)	3" x 2" x 3/16" B11SH	3" x 2" x 1/4" B11SH	3" x 2" x 1/4" B11SH	3 1/2" x 2 1/2" x 5/16" B12SHA	3 1/2" x 2 1/2" x 5/16" B12SHA	4" x 3" x 5/16" B12SHA	5" x 3 1/2" x 5/16" B11SHA	6" x 4" x 1/4" 2-B12SHA
9'-0" (2.74m)	3" x 2" x 3/16" B11SH	3" x 2" x 1/4" B11SH	3 1/2" x 2 1/2" x 5/16" B12SHA	3 1/2" x 2 1/2" x 5/16" B12SHA	3 1/2" x 2 1/2" x 5/16" B12SHA	4" x 3" x 5/16" B12SHA	5" x 3 1/2" x 5/16" B11SHA	6" x 4" x 3/8" 2-B11SHA
10'-0" (3.05m)	3" x 2" x 1/4" B11SH	3" x 2" x 1/4" B11SH	3 1/2" x 2 1/2" x 5/16" B12SHA	3 1/2" x 2 1/2" x 5/16" B12SHA	4" x 3" x 5/16" B12SHA	5" x 3 1/2" x 5/16" B11SHA	6" x 4" x 1/4" 2-B12SHA	6" x 4" x 3/8" 2-B11SHA

Reference: Table 3-14.1.6 standard for the installation of Sprinkler Systems, NFPA No. 13-1985, published by National Fire Protection Association.

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2 STR 1/2"	B2400-1/2
2 STR 3/4"	B2400-3/4
2 STR 1"	B2400-1
2 STR 1 1/4"	B2400-1 1/4
2 STR 1 1/2"	B2400-1 1/2
2 STR 2"	B2400-2
2 STR 2 1/2"	B2400-2 1/2
2 STR 3"	B2400-3
2 STR 3 1/2"	B2400-3 1/2
2 STR 4"	B2400-4
2 STR 5"	B2400-5
2 STR 6"	B2400-6
2 STR 8"	B2400-8
65XT	N/C
69	Discontinued B3367
69R	N/C
75	N/C
98	SC228
98B	N/C
310	B2501
310N 1/4	N2501-1/4
310N 3/8	N2501-3/8
310N 1/2	N2501-1/2
310N 5/8	N2501-5/8
310N 3/4	N2501-3/4
310N 7/8	N2501-7/8
902	B335V
912	B335-1
913	B335-2
914	B335
915	B634
915D	B635
A SAFETY END CAP	B822
A-12	B22
A-12 End Cap	B205
A-12 End Spot	B3322
A-14	B24
A-14 End Cap	B223
BC-09	B312 Series
BC-10	B751
BC-11	B751-J Series
BC-12	B751-J Series
BC-13-1/4	B303
BC-13-5/16	B304
BC-13-3/8	B305
BC-13-1/2	B307
BC-13-5/8	B309
BC-13-3/4	B321-5
BC-14-1/4	B303
BC-14-5/16	B304
BC-14-3/8	B321-1
BC-14-1/2	B321-2
BC-14-5/8	B321-4
BC-14-3/4	B321-5
BC-16	B314
BC-17	B441-22
BC-18-3/8	B212-3/8
BC-18-1/2	B212-1/2
BC-19	B427
BC-20	B355
BC-21	B211
BC-23	B614
BC-70	B760-22 Series
BC-71	B760-22A Series
BC-72	B761-22 Series
BC-73	B761-22A Series
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BR-10-8R	B185SHR
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BR-10-20R	B182SHR
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BR-11-12 1/2	B289-12
BR-11-14 1/2	B289-14
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BR-12	B290
BR-13	B194
BR-14	B370
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BR-15-24	B196-24
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BR-17-36	B297-36
BR-18-6	B293-6
BR-18-12	B293-12
BR-19-18	B293A-18
BR-18-24	B293-24
BR-19-6	B293A-6
BR-18-12	B293-12
BR-19-18	B293A-18
BR-19-24	B293A-24
BR-20	B439
BR-21	B356
BR-22-6	B409-6
BR-22-12	B409-12
BR-22-18	B409-18
BR-22-24	B409-25
C SAFETY END CAP	B852
C-14	B54
C-14 END CAP	B204
CL-10	B217-20
CR ISOLATOR	ISO
CUSH CLP 1/4	BVT025
CUSH CLP 3/8	BVT037
CUSH CLP 1/2	BVT050
CUSH CLP 5/8	BVT062
CUSH CLP 3/4	BVT075
CUSH CLP 1	BVT100
CUSH CLP 1 1/8	BVT112
CUSH CLP 1 1/4	BVT125
CUSH CLP 1 3/8	BVT137
CUSH CLP 1 1/2	BVT150
CUSH CLP 1 5/8	BVT162
CUSH CLP 1 3/4	BVT175
CUSH CLP 2	BVT200
CUSH CLP 2 1/8	BVT212
CUSH CLP 2 1/2	BVT250
CUSH CLP 2 5/8	BVT262
CUSH CLP 3	BVT300
CUSH CLP 3 1/8	BVT312
CUSH CLP 3 5/8	BVT362
CUSH CLP 4	BVT400
CUSH CLP 4 5/8	N/A
CUSH CLP 5 1/8	N/A
CUSH CLP 6 1/8	BVT612

Tolco to B-Line cross reference

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CUSH CLP IPS 1/4	BVP025
CUSH CLP IPS 3/8	BVP037
CUSH CLP IPS 1/2	BVP050
CUSH CLP IPS 3/4	BVP075
CUSH CLP IPS 1	BVP100
CUSH CLP IPS 1 1/4	BVP125
CUSH CLP IPS 1 1/2	BVP150
CUSH CLP IPS 2	BVP200
CUSH CLP IPS 2 1/2	BVP250
CUSH CLP IPS 3	BVP300
CUSH CLP IPS 3 1/2	BVP350
CUSH CLP IPS 4	BVP400
CUSH CLP IPS 5	BVP500
CUSH CLP IPS 6	BVP600
CUSH STRIP	B1999
D-12	B12
D-12 END CAP	B221
E SAFETY END CAP	B822-A
E-12	B11
E-12 END CAP	B222
EMTC-1/2	B2001
EMTC-3/4	B2002
EMTC-1	B2003
EMTC-1 1/4	B2004
EMTC-1 1/2	B2005
EMTC-2	B2006
F-09	B129
F-10	B200D
F-11	B201D
F-12-1/2	B202-D
F-12-5/8	B202-1D
F-12-3/4	B202-2D
F-13	B200
F-14	B201
F-15	B202
F-15	B202
F-16	B202-1
F-17	B202-2
F-18	N/C
F-20	B141
F-21	B342
F-22	B340
F-23	B341
F-24	B504
F-25	B133
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F-27	B139
F-28	B132
F-29	B339
F-30	B337
F-31	B136
F-32	B532
F-33	B142
F-34	B556
F-35	B135
F-36	B140
F-37	B143
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L-15	B372
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L-19	B232
L-20	B103
L-21	B371-2
L-22	B104
L-23 U	B844
L-24 L	B503L
L-24 R	B503R
L-25 L	B503L
L-25	B503R
L-26 L	B236L
L-26 R	B236R
L-27	B357
L-28	B237
L-29	B240-378
L-30	B558
L-31 L	B235L
L-31 R	B235R
L-32	B126
L-33	B127
L-34	B118
L-35	B239
L-36 L	B234L
L-36 R	B234R
L-37	B112
L-38	B113
L-39	B461
L-40	B533
L-41	B485
L-42 L	B134L
L-42 R	B134R
L-43	B125
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L-44-16	B261-16
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L-45-60	B150
L-46-30	B246
L-46-45	B248
L-46-60	B250
L-47-30	N/C
L-47-45	B155
L-47-60	B159
L-48-30	N/C
L-48-45	B368
L-48-60	B366
NUT 1/4	N224WO
NUT 3/8	N228WO
NUT 1/2	N225WO
NUT 5/8	N255WO
NUT 3/4	N275WO
NUT 7/8	N278WO
OD 1/4	B2023
OD 3/8	B2024
OD 1/2	B2025
OD 5/8	B2026
OD 3/4	B2027
OD 7/8	B2008
OD 1	B2029
OD 1 1/8	B2030
OD 1 1/4	B2031
OD 1 3/8	B2032
OD 1 1/2	B2004
OD 1 5/8	B2011
OD 1 3/4	B2005
OD 1 7/8	B2036

Tolco to B-Line cross reference

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OD 2 1/4	B2039
OD 2 3/8	B2013
OD 2 1/2	B2041
OD 2 5/8	B2042
OD 2 3/4	B2043
OD 2 7/8	B2014
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OD 3 1/8	B2046
OD 3 1/4	B2047
OD 3 3/8	B2048
OD 3 1/2	B2015
OD 3 5/8	B2050
OD 3 3/4	B2051
OD 3 7/8	B2052
OD 4	B2016
OD 5 1/8	B2062
OD 5 1/4	B2063
OD 5 3/8	B2064
OD 5 1/2	B2019
OD 5 5/8	B2066
OD 5 3/4	B2067
OD 5 7/8	B2068
OD 6	B2069
OD 6 1/8	B2110
OD 6 1/4	B2111
OD 6 3/8	B2112
OD 6 1/2	B2113
OD 6 5/8	B2020
OD 6 3/4	B2115
OD 6 7/8	B2116
OD 7	B2117
OD 7 1/8	B2118
OD 7 1/4	B2119
OD 7 3/8	B2120
OD 7 1/2	B2121
OD 7 5/8	B2021
OD 7 3/4	B2123
OD 7 7/8	B2124
OD 8	B2125
OD 8 1/8	B2126
OD 8 1/4	B2127
OD 8 3/8	B2128
OD 8 1/2	B2129
OD 8 5/8	B2022
OD 8 3/4	B2133
OD 8 7/8	B2134
OD 9	B2135
OD 9 1/2	B2139
OD 9 5/8	B2140
OD 10	B2143
OD 10 3/4	B2130
OD 11	B2151
OD 11 5/8	B2156
OD 12	B2159
OD 12 3/4	B2132
OD CP 3/8	B2024DCU
OD CP 1/2	B2025DCU
OD CP 5/8	B2026DCU
OD CP 3/4	B2027DCU
OD CP 7/8	B2008DCU
OD CP 1 1/8	B2030DCU
OD CP 1 3/8	B2032DCU
OD CP 1 5/8	B2011DCU
OD CP 2 1/8	B2038DCU
OD CP 2 5/8	B2042DCU
OD CP 3 1/8	B2046DCU
OD CP 3 5/8	B2050DCU
OD CP 4 1/8	B2054DCU
OD CP 5 1/8	B2062DCU
OD CP 6 1/8	B2110DCU
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P-10	B279
P-10 F	B279FL
P-10 SQ	B279SQ
P-11	B280
P-11 F	B280FL
P-11 SQ	B280SQ
P-12	B281A
P-12 F	B281AFL
P-12 SQ	B281ASQ
P-13	B281
P-13 F	B281FL
P-13 SQ	B281SQ
P-14	B585
P-15	B278
PIPE PIER	DURA-BLOKS
RIGID 3/8	B2001
RIGID 1/2	B2008
RIGID 3/4	B2009
RIGID 1	B2010
RIGID 1 1/4	B2011
RIGID 1 1/2	B2012
RIGID 2	B2013
RIGID 2 1/2	B2014
RIGID 3	B2015
RIGID 3 1/2	B2016
RIGID 4	B2017
RIGID 5	B2019
RIGID 6	B2120
RIGID 8	B2122
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SPRA 1/2	N225
SPRA 5/8	N255
SPRA 3/4	N275
SPRA 7/8	N278
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SPRC 3/8	N528
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SPRC 5/8	N555
SPRC 3/4	N575
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SPRD 3/8	N728
SPRD 1/2	N725
SPRD 5/8	N755
SPRD 3/4	N775
SPRM 1/4	SN224
SPRM 3/8	SN228
SPRM 1/2	SN225
SPRM 5/8	SN255
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SWF 1/2	B446A-1/2
SWF 5/8	B446A-5/8
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SWFF 3/8	B446C-3/8
SWFF 1/2	B446C-1/2

Tolco to B-Line cross reference

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SWFF 3/4	B446C-3/4
SWM 3/8	B446B-3/8
SWM 1/2	B446B-1/2
SWM 5/8	B446B-5/8
SWM 3/4	B446B-3/4
SWMF 3/8	B446-3/8
SWMF 1/2	B446-1/2
SWMF 5/8	B446-5/8
SWMF 3/4	B446-3/4
TSN 1/4	TN224
TSN 3/8	TN228
TSN 1/2	TN225
U-10	B107
U-11	B116-52
U-12	B116-12
U-13-7 1/4	B333-1
U-13-8 1/2	B333-2
U-13-10 3/8	B333-3
U-16	B107-22A
U-18	B398-1
U-22	B169, B170
U-24	B167, B172
U-26	B173
U-29	B400-1
U-30	B400-3
U-31	B425
U-32	B519
U-33	B581
U-34	N/C
UNIV-1/2	B2208
UNIV-3/4	B2209
UNIV-1	B2210
UNIV-1 1/4	B2211
UNIV-1 1/2	B2212
UNIV-2	B2213
W-10 L	B267L
W-10 R	B267R
W-11 L	B269L
W-11 R	B269R
W-12	B119
W-13	B120
W-14	B121
W-16	B271
W-17	B272
W-18	B273
W-19	B122
W-20	B124
W-21	B123
W-22 L	B274L
W-22 R	B274R
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B178SHR	143
B179SHL	143
B179SHR	143
B180SHL	143
B180SHR	143
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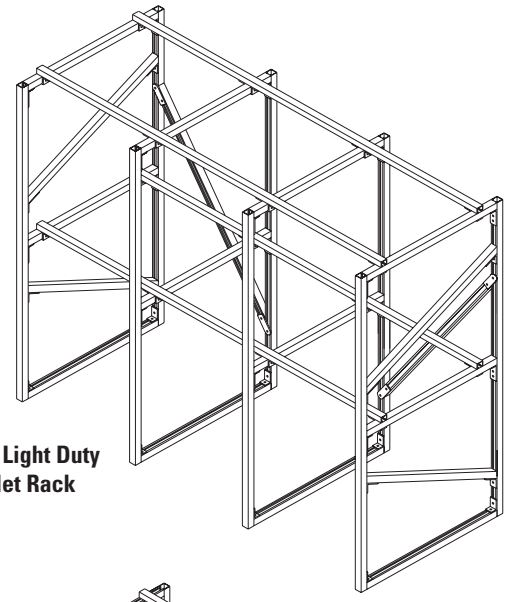
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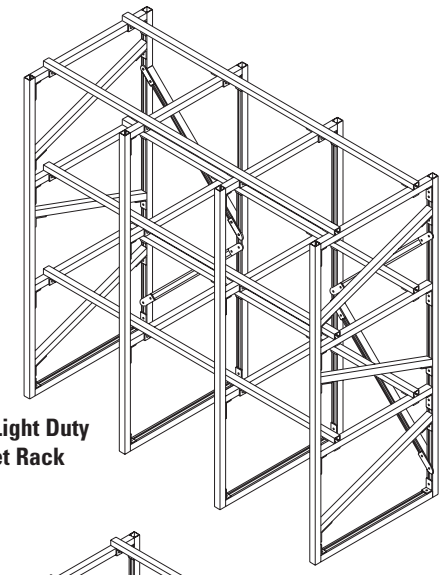
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SN525WO Series	82

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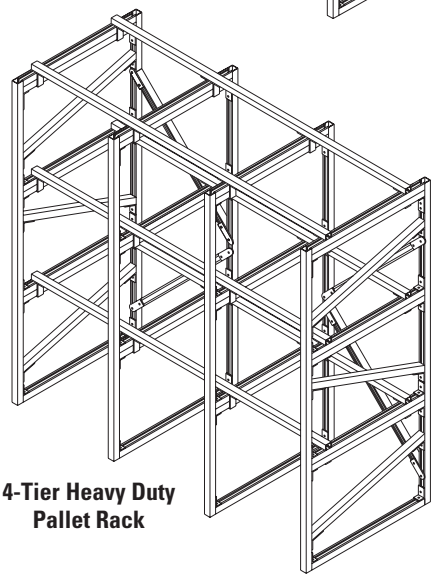
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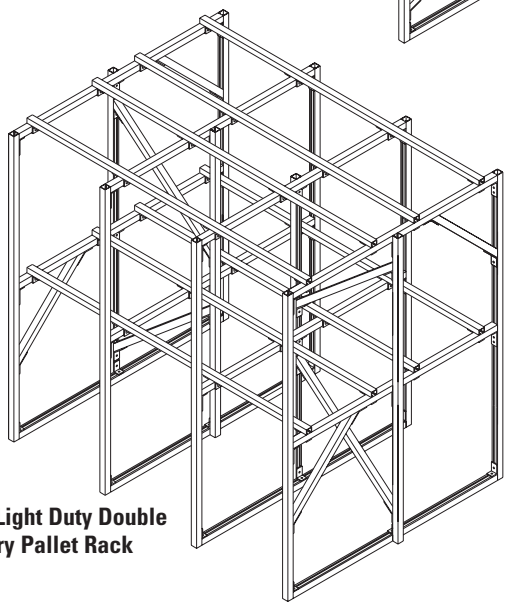
3-Tier Light Duty
Pallet Rack



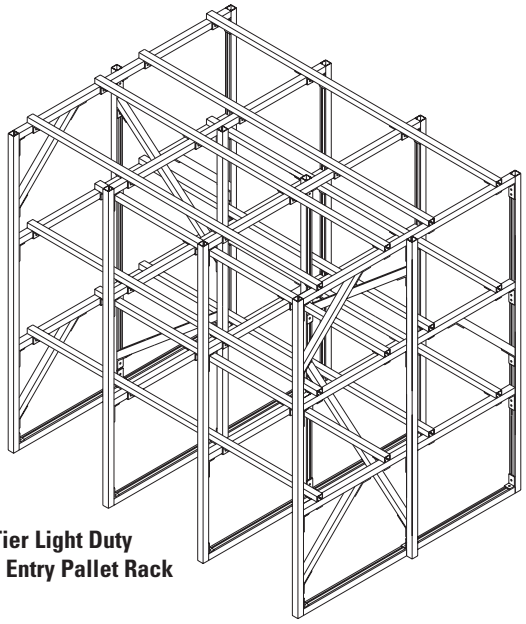
4-Tier Light Duty
Pallet Rack



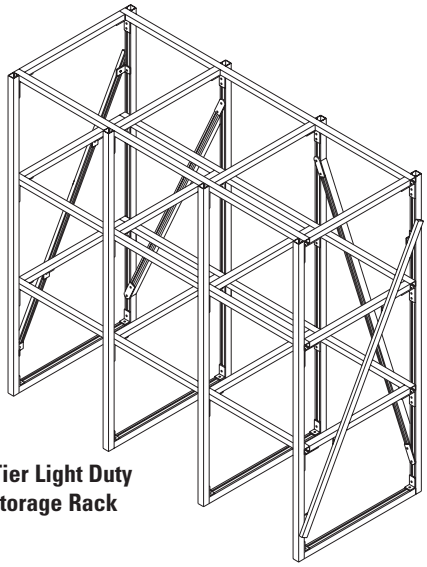
4-Tier Heavy Duty
Pallet Rack



3-Tier Light Duty Double
Entry Pallet Rack

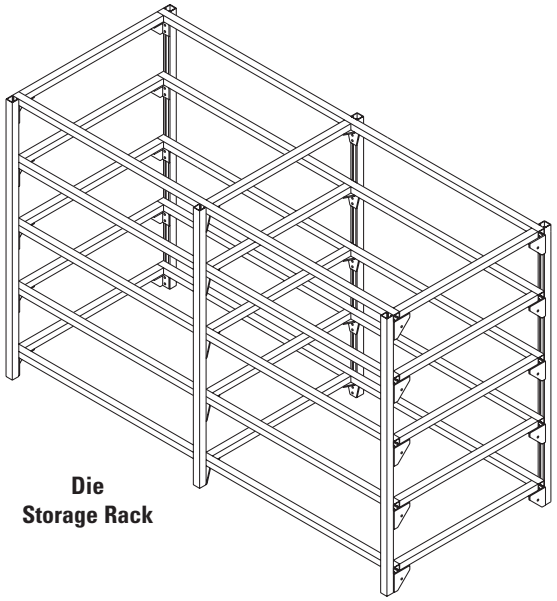


4-Tier Light Duty
Double Entry Pallet Rack

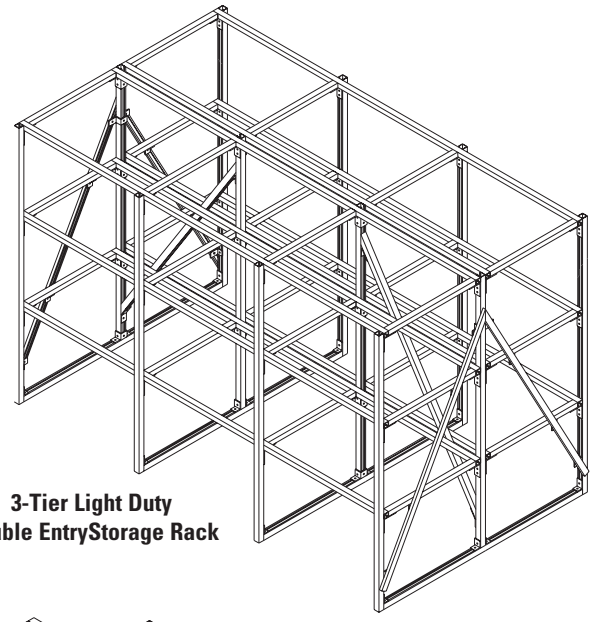


3-Tier Light Duty
Storage Rack

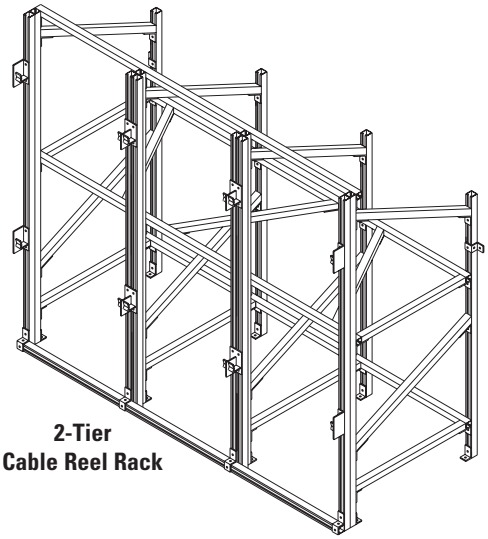
Typical strut applications



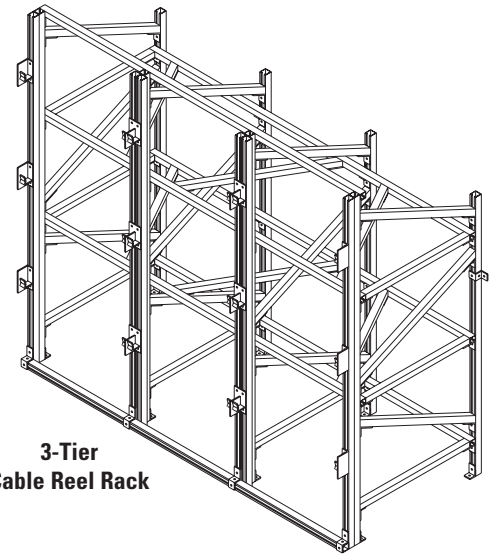
Die Storage Rack



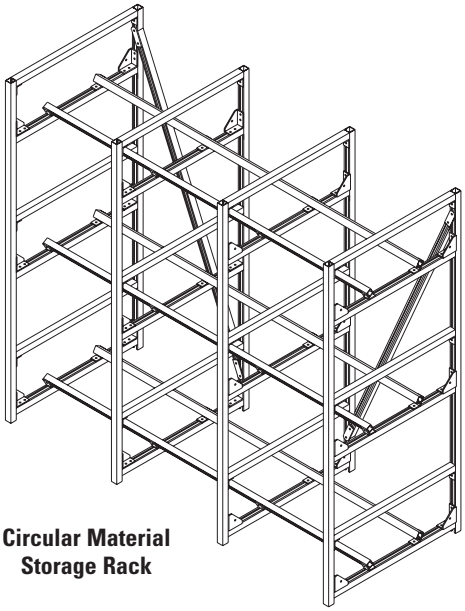
3-Tier Light Duty Double EntryStorage Rack



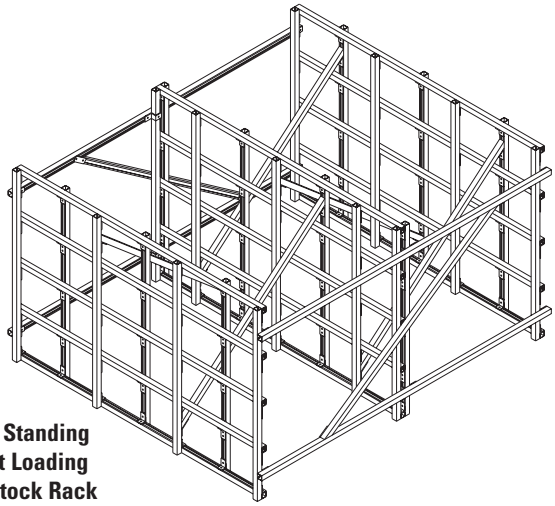
2-Tier Cable Reel Rack



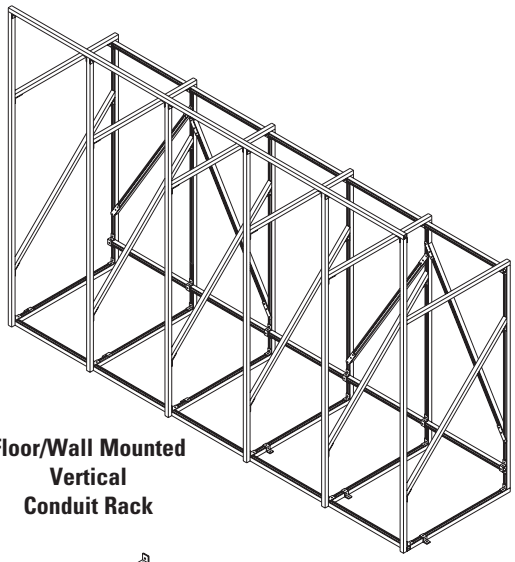
3-Tier Cable Reel Rack



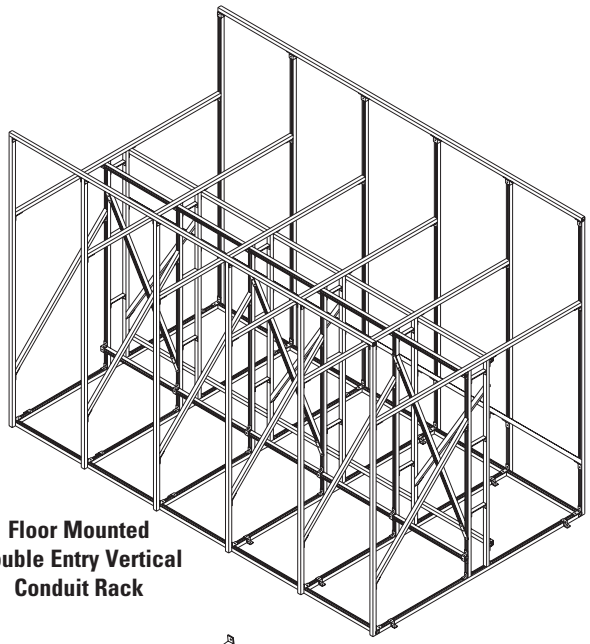
Circular Material Storage Rack



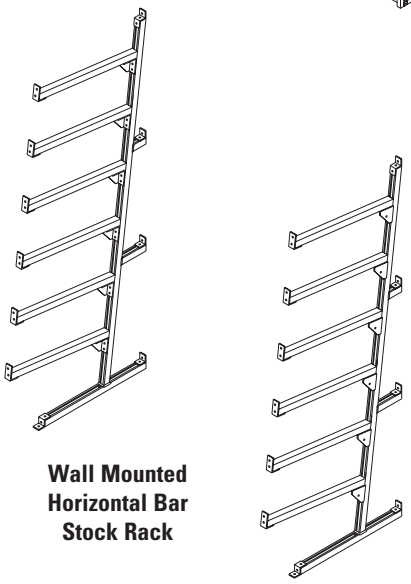
Free Standing Front Loading Bar Stock Rack



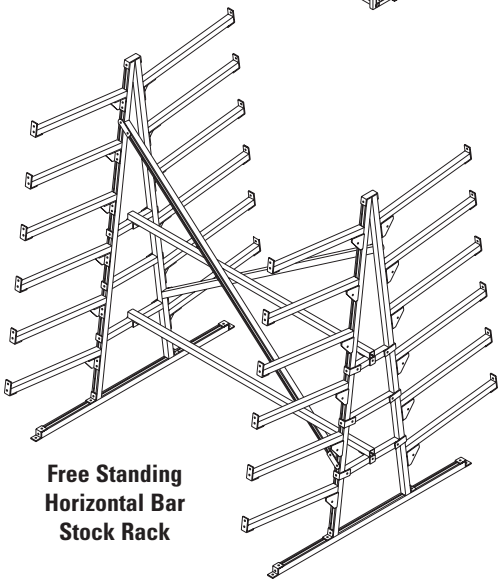
Floor/Wall Mounted
Vertical
Conduit Rack



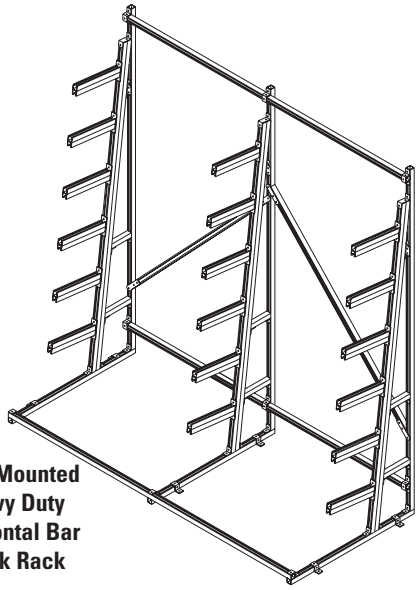
Floor Mounted
Double Entry Vertical
Conduit Rack



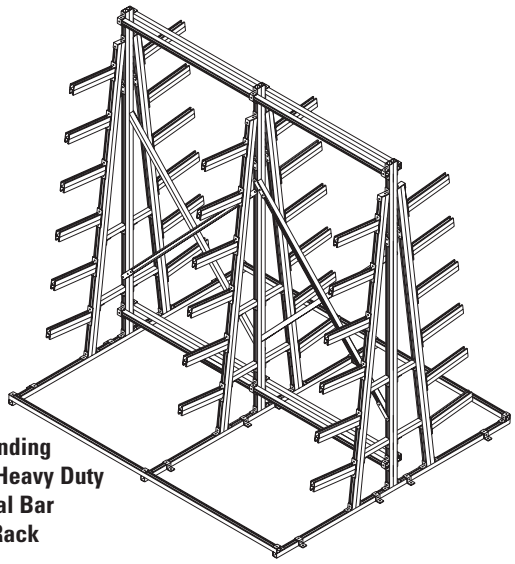
Wall Mounted
Horizontal Bar
Stock Rack



Free Standing
Horizontal Bar
Stock Rack

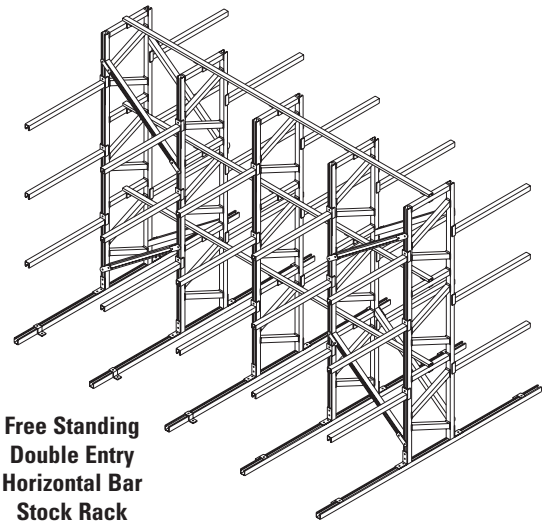


Wall Mounted
Heavy Duty
Horizontal Bar
Stock Rack

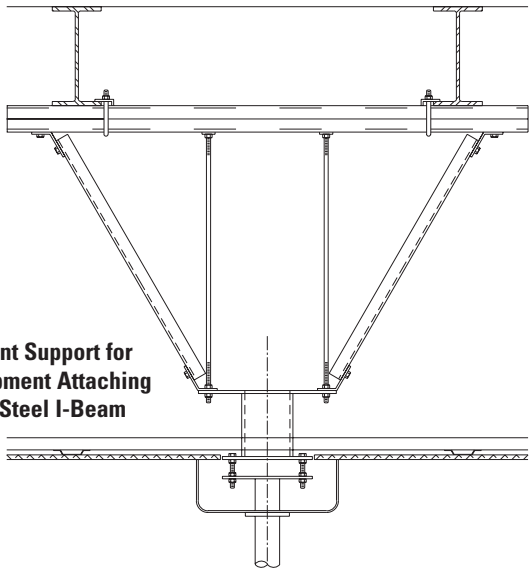


Free Standing
Double Entry Heavy Duty
Horizontal Bar
Stock Rack

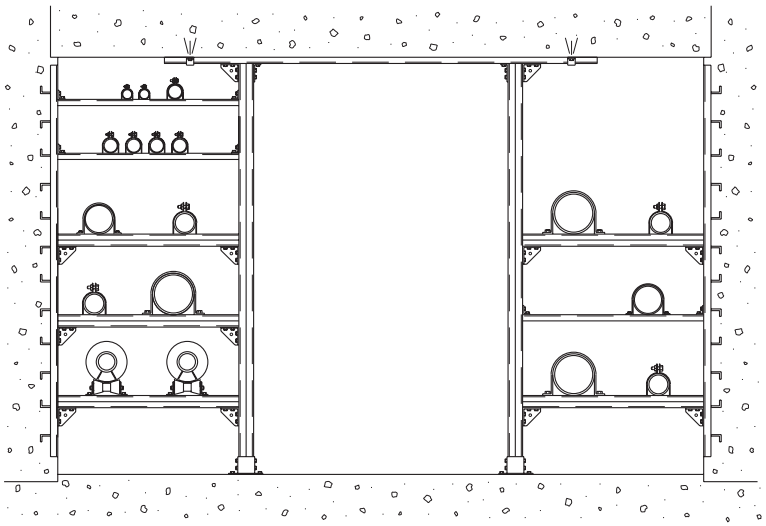
Typical strut applications

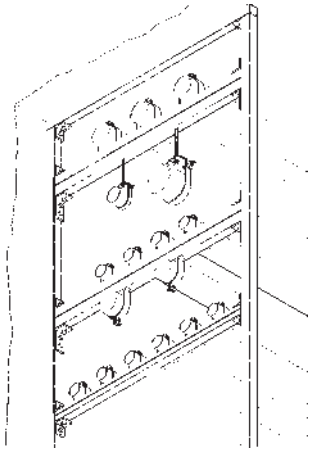


Free Standing
Double Entry
Horizontal Bar
Stock Rack

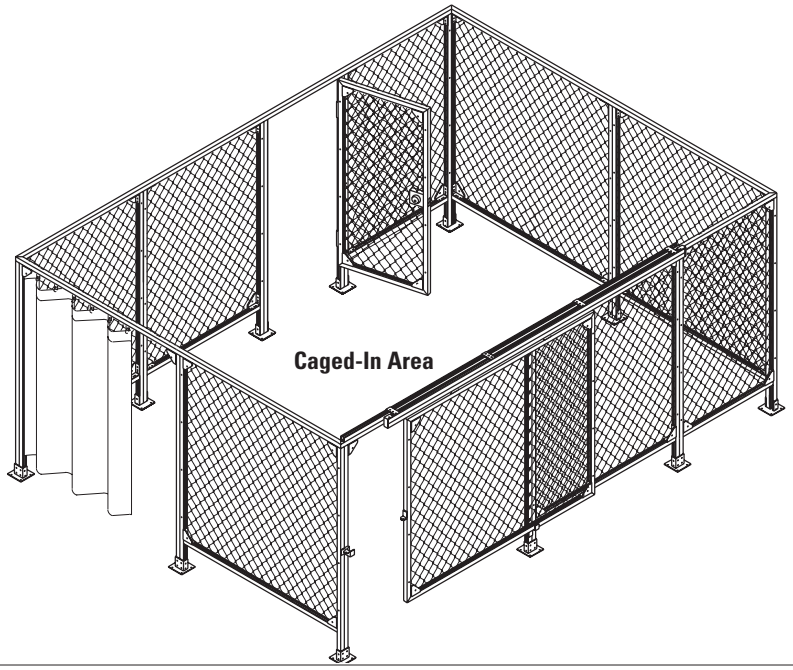


Point Support for
Equipment Attaching
to Steel I-Beam

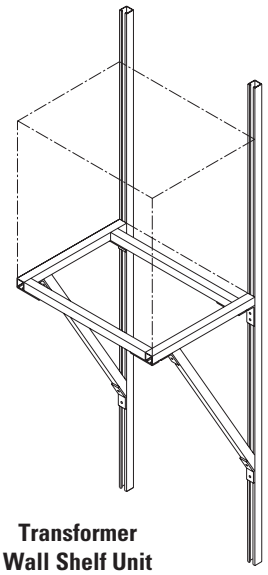




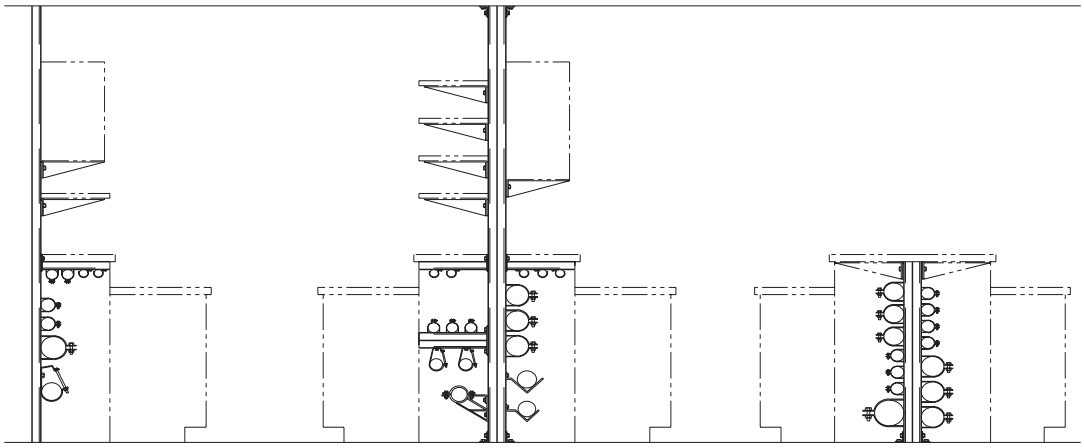
Typical
Tunnel Racks



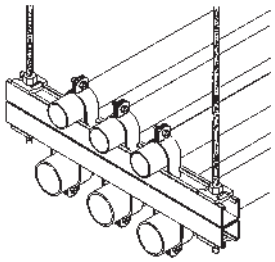
Caged-In Area



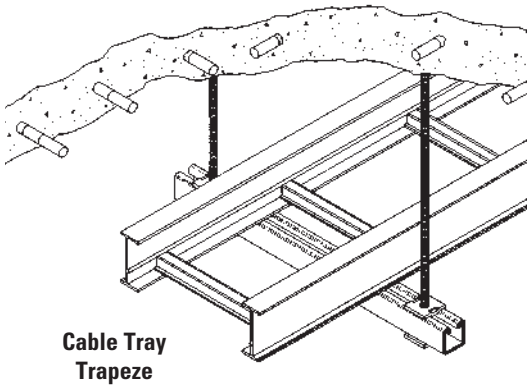
Transformer
Wall Shelf Unit



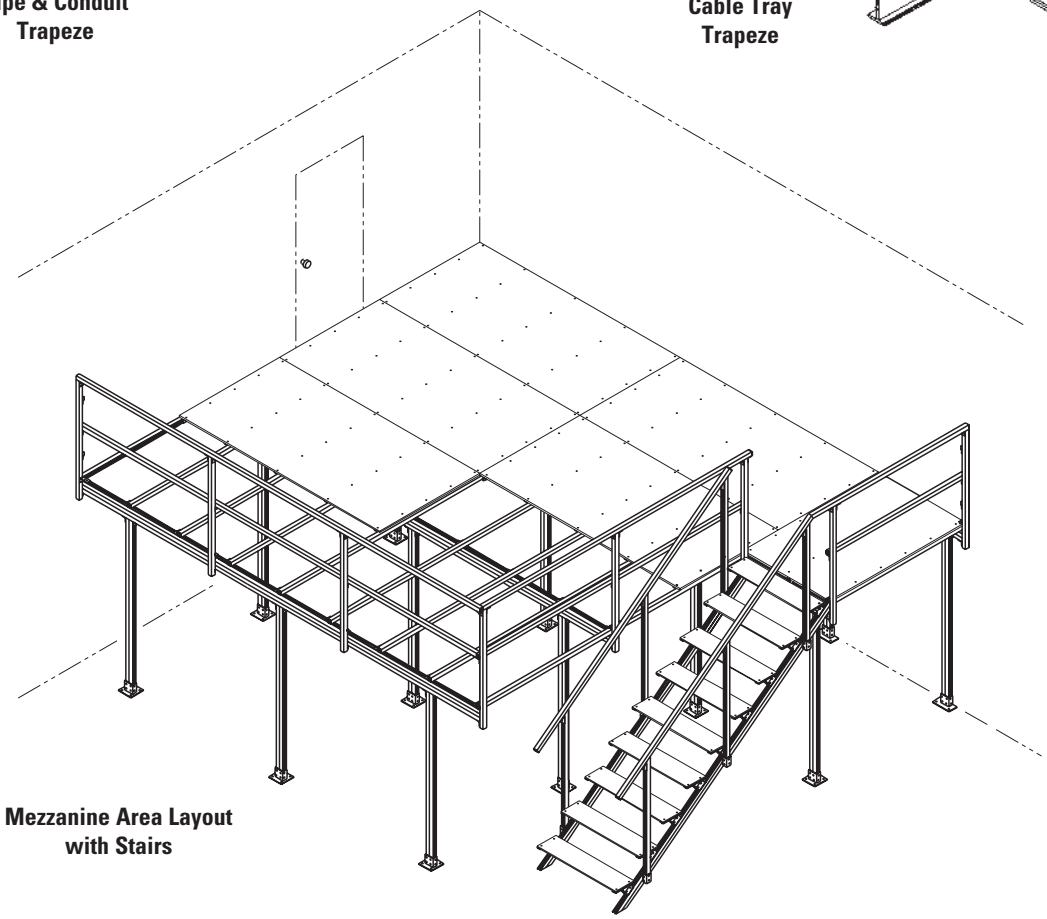
**Typical Pipe Chases &
Laboratory Furniture Assembly**



**Pipe & Conduit
Trapeze**

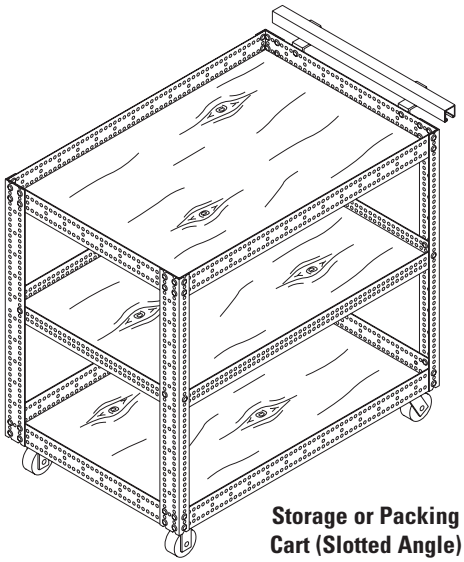


**Cable Tray
Trapeze**

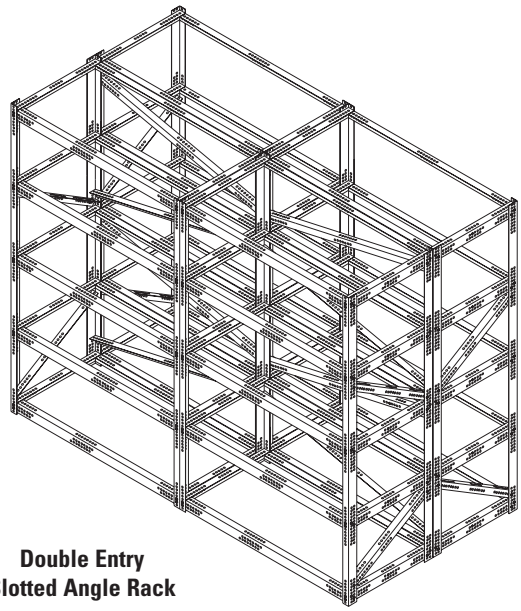


**Mezzanine Area Layout
with Stairs**

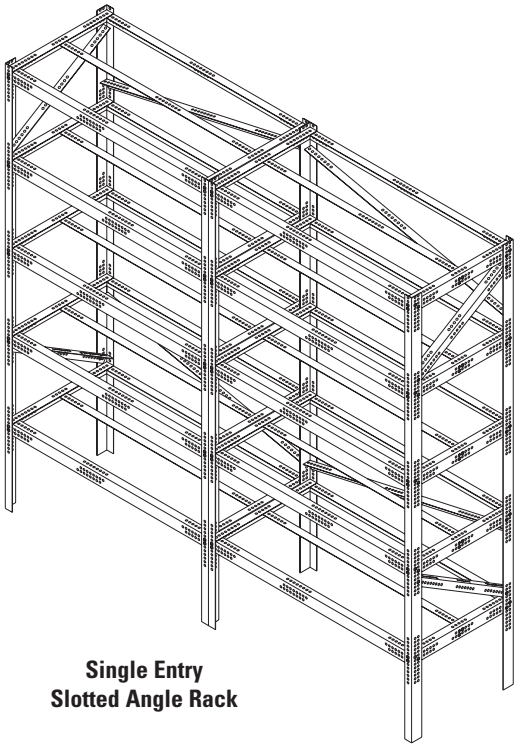
Typical strut applications



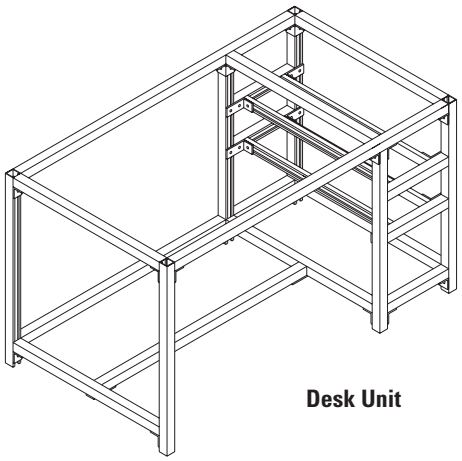
Storage or Packing
Cart (Slotted Angle)



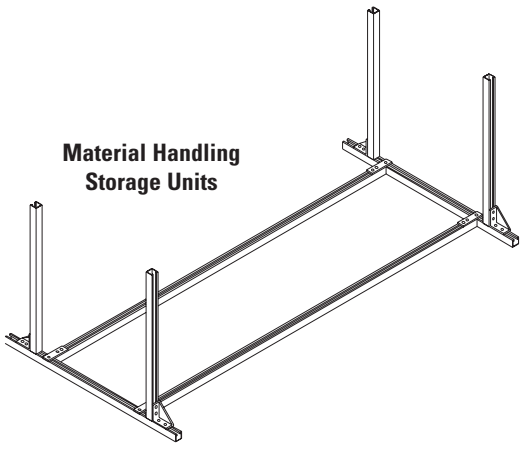
Double Entry
Slotted Angle Rack



Single Entry
Slotted Angle Rack



Desk Unit



Material Handling
Storage Units

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Printed in USA
Publication No. CA300002EN
Sept. 2021 45M (SS-18)

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