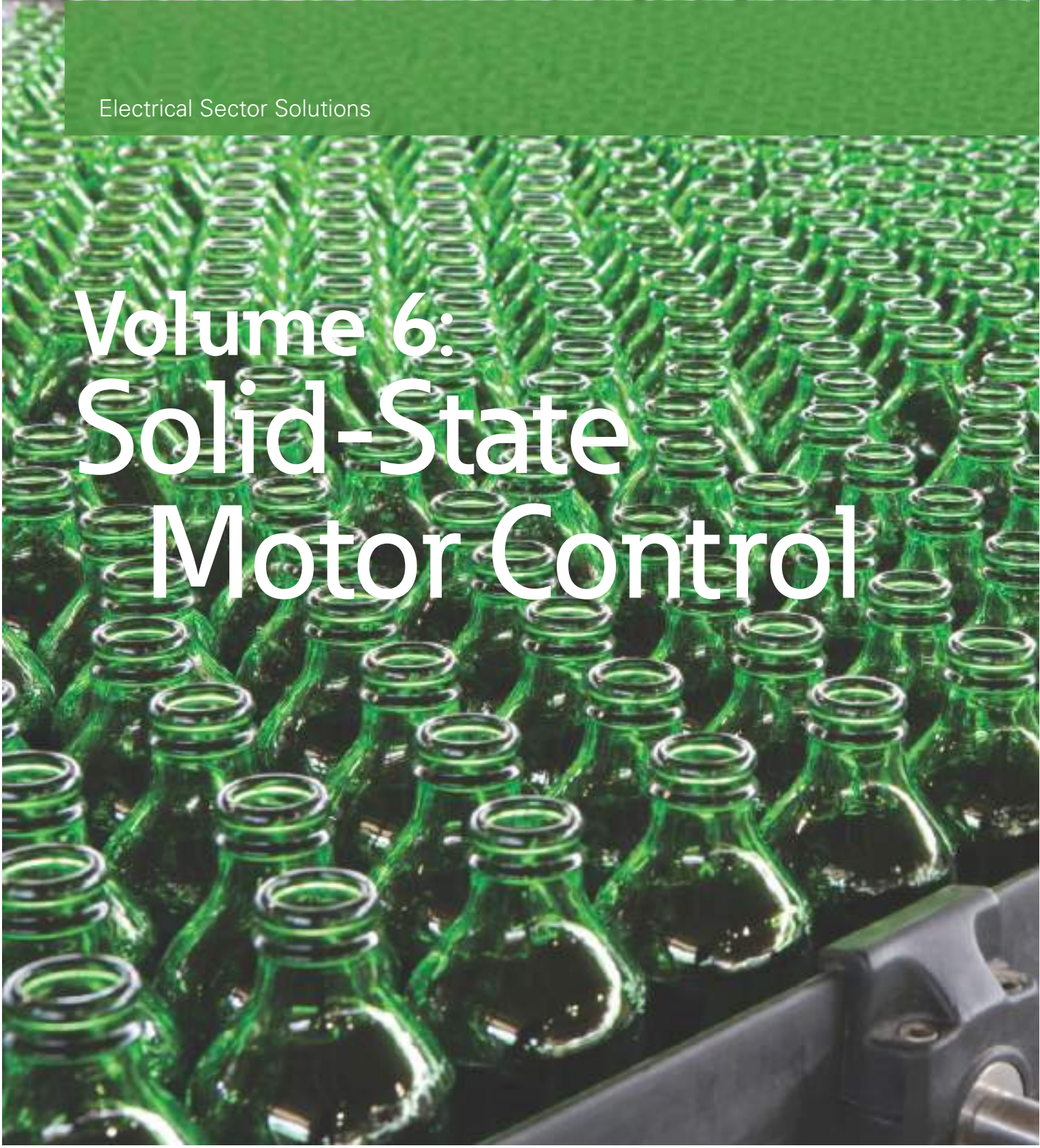
Electrical Sector Solutions



Volume 6: Solid-State Motor Control

Powering Business Worldwide

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Dimensions, Weights and Ratings

Dimensions, weights and ratings given in this catalog **are approximate and should not be used for construction purposes**. Drawings containing exact dimensions are available upon request. All listed product specifications and ratings are subject to change without notice. Photographs are representative of production units.

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This catalog contains brief technical data for proper selection of products. Further information is available in the form of technical information publications and illustrated brochures. If additional product information is required, contact your local Eaton Products Distributor, call **1-800-525-2000** or visit our website at **www.eaton.com**.

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These catalog pages do not purport to cover all details or variations in equipment, nor to provide for every possible contingency to be met in connection with installation, operation or maintenance. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to the local Eaton Products Distributor or Sales Office. The contents of this catalog shall not become part of or modify any prior or existing agreement, commitment or relationship. The sales contract contains the entire obligation of Eaton's Electrical Sector. The warranty contained in the contract between the parties is the sole warranty of Eaton. Any statements contained herein do not create new warranties or modify the existing warranty.

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Powering Business Worldwide

Eaton is a global leader in power distribution, power quality, control and automation, and monitoring products.

At Eaton, we believe a reliable, efficient and safe power system is the foundation of every successful enterprise. Through innovative technologies, cutting-edge products and our highly skilled services team, we empower businesses around the world to achieve a powerful advantage.

In addition, Eaton is committed to creating and maintaining powerful customer relationships built on a foundation of excellence. From the products we manufacture to our dedicated customer service and support, we know what's important to you.

Solutions

Eaton takes the complexity out of power systems management with a holistic and strategic approach, leveraging our industry-leading technology, solutions and services. We focus on the following three areas in all we do:

- Reliability—maintain the appropriate level of power continuity without disruption or unexpected downtime
- Efficiency—minimize energy usage, operating costs, equipment footprint and environmental impact
- Safety—identify and mitigate electrical hazards to protect what you value most

Using the Eaton Catalog Library

As we grow, it becomes increasingly difficult to include all products in one or two comprehensive catalogs. Knowing that each user has their specific needs, we have created a library of catalogs for our products that when complete, will contain 15 volumes. Since the volumes will continuously be a work in progress and updated, each volume will stand alone. Refer to our volume directory, MZ08100001E, for a quick glance of where to look for the products you need. The 15 volumes include:

- Volume 1—Residential and Light Commercial (CA08100002E)
- Volume 2—Commercial Distribution (CA08100003E)
- Volume 3—Power Distribution and Control Assemblies (CA08100004E)
- Volume 4—Circuit Protection (CA08100005E)
- Volume 5—Motor Control and Protection (CA08100006E)
- Volume 6—Solid-State Motor Control (CA08100007E)
- Volume 7—Logic Control, Operator Interface and Connectivity Solutions (CA08100008E)
- Volume 8—Sensing Solutions (CA08100010E)
- Volume 9—Original Equipment Manufacturer (CA08100011E)
- Volume 10—Enclosed Control (CA08100012E)
- Volume 11—Vehicle and Commercial Controls (CA08100013E)
- Volume 12—Aftermarket, Renewal Parts and Life Extension Solutions (CA08100014E)
- Volume 13—Counters, Timers and Tachometers (CA08100015E)—Available in electronic format only
- Volume 14—Fuses (CA08100016E)—Available in electronic format only
- Volume 15—Solar Inverters and Electrical Balance of System (CA08100018E)

These volumes are not all-inclusive of every product, but they are meant to be an overview of our product lines. For our full range of product solutions and additional product information, consult Eaton.com/electrical and other catalogs and product guides in our literature library. These references include:

- The Consulting Application Guide (CA08104001E)
- The Eaton Power Quality Product Guide (COR01FYA)

If you don't have the volume that contains the product or information that you are looking for, not to worry. You can access every volume of the catalog library at Eaton.com/electrical in the Literature Library.

By installing our Automatic Tab Updater (ATU), you can be sure you always have the most recent version of each volume and tab.

Icons

Green Leaf



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When you see the Learn Online icon, go to Eaton.com/electrical and search for the product or training page. There you will find 100-level training courses, podcasts, webcasts or games and puzzles to learn more.

Drawings Online



When you see the Drawings Online icon, go to Eaton.com/electrical and find the products page. There you will find a tab that includes helpful product drawings and illustrations.

Contact Us

If you need additional help, you can find contact information under the Customer Care heading of Eaton.com/electrical.

Reduced Voltage Motor Starters

Soft Start Controllers



DS7 Soft Starter Controller



S611 Soft Starters



S811+ Soft Starters



1.1 Solid-State Controllers

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Soft Start Controllers



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Type S511, Semiconductor Reversing Contactors	**V6-T1-38**

Product Overview

DS7

Eaton's DS7 line of reduced voltage solid-state soft start controllers is very compact, multi-functional, easy to install and easy to commission. Designed to control the acceleration and deceleration of three-phase motors with the ability to adjust initial torque, ramp up and down time, the device is available for current ranges from 4 to 32 A in four frame sizes.

Type S701

The S701 device is a reduced voltage soft start controller designed to control acceleration and deceleration of three-phase motors. The S701 provides the user with the ability to adjust initial torque, ramp up and down time, and also select kick start for high inertial loads.

Type S701 with Auxiliary Contact

The S701 device is a reduced voltage soft start controller designed to control acceleration and deceleration of three-phase motors. With the auxiliary contact, it is possible to control an external bypass to reduce heating and increase acceleration and deceleration times.

The unit provides the user with the ability to adjust initial torque, ramp up and down time and also select kick start for high inertia loads.

Type S701 with Brake

The S701 soft start controller with DC injection brake is designed to control acceleration and deceleration of three-phase motors. Brake current is adjustable from 0–50 A DC. The ramp-up feature is adjustable from 0.5–10 seconds. Torque adjustment is adjustable with or without break loose (kick start) function.

Type S511 Semiconductor Reversing Contactor

The S511 device is a semiconductor reversing contactor designed to switch three-phase motors forward and reverse. Unicore electronics and thermal design ensures high switching capacity and long lifetime.

DS7 Soft Start Controllers



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DS7 Soft Start Controllers

Product Description

The DS7 is available in standard and SmartWire-DT® communications configurations.

Standard (Non SmartWire-DT)

Eaton's DS7 line of reduced voltage solid-state soft start controllers is very compact, multi-functional, easy to install and easy to commission. Designed to control the acceleration and deceleration of three-phase motors, the device is available for current ranges from 4 to 200 FLA in four frame sizes. It is available with 24 Vdc, 24 Vdc/24 Vac, or 110/230 Vac control voltage options. A low temperature version is available with 24 Vac/Vdc control voltage with operation ambient temperature minimum of –40 °C.

SmartWire-DT

Our SmartWire-DT interface completely eliminates the need for conventional control wiring. This has several advantages:

- No incorrect wiring
- Faster wiring
- Cost saving

The interface can be used to send control commands to the DS7 SmartWire-DT and change and diagnose its parameter configuration; in addition, the control electronics can be powered via the SmartWire-DT cable. The device is controlled with one of the selectable profiles:

- A "start/stop" profile
- An 8 bit-wide profile for the soft starter, which is provided the same way for the variable frequency drive and features more options

Regardless of the profile chosen, the DS7 SmartWire-DT's parameters can be read and written to at any time by using acyclic communications services.

DS7 SmartWire-DT makes it possible to read and write to all device parameters. It is also possible to overwrite the potentiometer settings on the DS7 SmartWire-DT, which can come in handy, for instance, when a change made to the machine needs to be performed remotely.

The DS7 SmartWire-DT comes with a detailed diagnostic system with options that extend far beyond those of wired devices. In addition to having an error log, the DS7 SmartWire-DT can detect and report nine different device faults. A warning parameter reports any present warning messages. Moreover, the response to each individual fault can be customized. Finally, there are 35 additional messages for communication errors. Using the DS7 SmartWire-DT in connection with the PKE series motor protective circuit breakers opens up new functionalities that were previously thought impossible to implement with a low-cost soft starter and that were reserved to significantly more expensive devices. Combining a PKE unit and a DS7 SmartWire-DT makes it possible to completely protect the DS7 SmartWire-DT device against overloads. In addition, it provides a current limiting function and can report thermal capacity utilization levels to higher level controllers.

1

Application Description

With its small size, it can easily fit in place of existing soft starters, wye-delta starters, or across-the-line NEMA® and IEC starters. This feature allows easy upgrades to existing systems. The product is designed to be wired in the three-phase line feeding the three motor input leads as is done for normal across-the-line starting. The starter uses silicon controlled rectifiers (SCRs) to ramp the voltage to the motor, providing smooth acceleration and deceleration of the load. After the motor is started, the internal run bypass relay closes, resulting in the motor running directly across-the-line. Internal run bypass significantly reduces the heat generated as compared to non-bypass starters. The soft stop option allows for a ramp stop time that may be longer than the coast-to-stop time. An external overload protection relay or circuit breaker is needed.

Operation

Voltage Ramp Start

This start method provides a voltage ramp to the motor, resulting in a constant torque increase. This most commonly used form of soft start mode allows you to set the initial voltage value and the duration of the ramp to full voltage conditions.

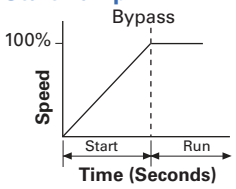
- Adjustable initial voltage 30–92% of full voltage (120/230 Vac control voltage)
- Adjustable initial voltage 30–100% of full voltage (24 Vac/Vdc control voltage)
- Adjustable initial voltage 30–92% of full voltage (24 Vdc control voltage—SmartWire-DT)
- Adjustable ramp time 1–30 seconds
- Bypass relays close at the end the ramp time (TOR)

Soft Stop

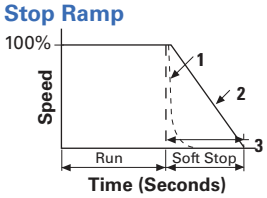
Allows for a controlled stopping of load. Used when a stop-time that is greater than the coast-to-stop time is desired. Often used with high friction loads where a sudden stop may cause system or product damage. Setting the soft stop time to a value of 0 turns off this feature.

- Soft stop time = 0–30 seconds

Start Ramp



Stop Ramp



1 = Coast to Stop (Speed)
2 = Soft Stop Ramp (Voltage)
3 = Soft Stop Time

Auxiliary Contacts

Auxiliary contacts are provided to indicate soft start controller status.

Frame Size 1 (4A to 12A)—One Relay

The auxiliary relay indicates when the soft starter is at Top-of-Ramp (TOR).

Frame Size 2, 3 and 4 (16A to 200A)—Two Relays

One auxiliary relay indicates when the soft starter is at Top-of-Ramp (TOR).

One auxiliary relay indicates that a RUN command is present, including start ramp, bypass, and stop ramp times.

Features and Benefits

- Run bypass mode greatly reduces internal heating created by the power dissipation across the SCRs. The bypass relay directly connects the motor to the line and improves system efficiency by reducing internal power losses
- Less heat minimizes enclosure size and cooling requirements, and maximizes the life of all devices in the enclosure
- LED displays device status and provides fault indication
- Variable ramp times and voltage control (torque control) settings provide unlimited starting configurations, allowing for maximum application flexibility

Single-Phase Applications

All DS7 frame sizes can be configured for single-phase operation at 200–480 Vac main voltages in accordance to the single-phase application note AP039006EN.

- Soft stop control suits applications where an abrupt stop of the load is not acceptable. Soft acceleration and deceleration reduces wear on belts, gears, chains, clutches, shafts, and bearings
- Minimizes the peak inrush current's stress on the power system. Peak starting torque can be managed to diminish mechanical system wear and damage.
- 24 Vac/Vdc control voltage enhances personnel and equipment safety. 110/230 Vac control voltage is also available
- Auxiliary relays indicate status of the soft start controllers
  - The TOR relay is active until motor stop command is received and/or the soft start controller detects a fault condition
  - RUN relay is active during the start ramp, bypass, and stop ramp

Protective Features

- Mains connection—The mains connection is monitored for a phase loss and/or undervoltage during ramp up
- Motor connection—The motor connection is monitored for an open condition during the ramp
- SCR faults—SCR performance is monitored during the ramp cycle for proper operation
- Heat sink over/under temperature—High ambient temperatures, extended ramp times, and high duty cycle conditions may cause the DS7 to exceed its thermal rating. When temperature goes under –5 °C (–40 °C for low temperature units), unit will trip as well. The DS7 is equipped with sensors that monitor the temperature of the device as well. The soft starter will trip in over/under temperature conditions, preventing device failure
- Warning is indicated for an over temperature condition for the next start
- Bypass relay
  - The DS7 can detect if the bypass relay fails to close after the ramp start or opens while the motor is running
  - The DS7 will also detect a condition whereas the bypass relay is closed when the RUN command is given
  - The DS7 will trip on a bypass dropout fault if either of these conditions occur

Standards and Certifications

- IEC 60947-4-2
- EN 60947-4-2
- UL® listed
- CSA certified
- CE marked
- C-Tick

Instructional Leaflets

- Instruction Leaflet IL03901001E

1

Catalog Number Selection

DS7 Soft Start Controllers

DS7 - 3 4 0 SX 004 N 0 - N

Device Series
DS7 = Generation 7

Number of Phases
3 = Three-phase mains supply voltage

Voltage Class
4 = 400 V (380 V –15% to 480 V +10%)

Control Voltage Supply
0 = 24 Vac/Vdc
2 = 110/230 Vac
D = 24 Vdc SmartWire-DT

Device Version
SX = Standard soft starters with internal bypass

Rated Operational Current
004 = 4A
⋮
200 = 200A

Radio Interference Suppression Filters
4 = No internal radio interference suppression filters

Protection Type
0 = IP20

Options
N = No option
D = SmartWire-DT
L = Low temperature

Product Selection

DS7 Soft Start Horsepower Ratings

Please refer to Application Note AP039004EN for additional information on proper size selection.

DS7 Soft Start Controller—Frames 1 and 2



DS7 Soft Start Controllers—Horsepower Ratings—10 Second Ramp, One Start per Hour, 300% Current Limit at 40 °C ①

Rated Current (A)	Motor Power (hp) 200 V	230 V	480 V	Maximum Allowable Breaker Size	Maximum Allowable Fuse Size	Recommended XTOB Overload (Direct Connect) ②	Recommended XTOE Overload ②	PKE MMP	MMP ②	Connection Kit to MMP	Catalog Number
3.7	0.75	0.75	2	HFD3015	15A Class RK5	XTOB004BC1	XTOE005BCS	XTPE012BCS	XTPR004BC1	XTPAXTPCB	**DS7-340SX004N0-N** ④⑤
											DS7-342SX004N0-N ⑥
											DS7-34DSX004N0-D ⑦
6.9	1.5	2	3	HFD3015	15A Class RK5	XTOB006BC1 ③	XTOE020BCS	XTPE012BCS	XTPR6P3BC1	XTPAXTPCB	**DS7-340SX007N0-N** ④⑤
											DS7-342SX007N0-N ⑥
											DS7-34DSX007N0-D ⑦
7.8	2	2	5	HFD3020	20A Class RK5	XTOB010BC1	XTOE020BCS	XTPE012BCS	XTPR010BC1	XTPAXTPCB	**DS7-340SX009N0-N** ④⑤
											DS7-342SX009N0-N ⑥
											DS7-34DSX009N0-D ⑦
11	3	3	7.5	HFD3030	20A Class RK5	XTOB012BC1	XTOE020BCS	XTPE032BCS	XTPR012BC1	XTPAXTPCB	**DS7-340SX012N0-N** ④⑤
											DS7-342SX012N0-N ⑥
											DS7-34DSX012N0-D ⑦
15.2	3	5	10	HFD3035	25A Class RK5	XTOB016CC1	XTOE020CCS	XTPE032BCS	XTPR016BC1	XTPAXTPCC	**DS7-340SX016N0-N** ④⑤
											DS7-342SX016N0-N ⑥
											DS7-34DSX016N0-D ⑦
22	5	7.5	15	HFD3060	40A Class RK5	XTOB024CC1	XTOE045CCS	XTPE032BCS	XTPR025BC1	XTPAXTPCC	**DS7-340SX024N0-N** ④⑤
											DS7-342SX024N0-N ⑥
											DS7-34DSX024N0-D ⑦
32	7.5	10	20	HFD3070	50A Class RK5	XTOB032CC1	XTOE045CCS	XTPE032BCS	XTPR032BC1	XTPAXTPCC	**DS7-340SX032N0-N** ④⑤
											DS7-342SX032N0-N ⑥
											DS7-34DSX032N0-D ⑦

Notes

① Actual motor FLAs vary. Verify these devices cover the motor specific FLA.
② Selections are based on motor FLA value at 480 V.
③ Not to be used with 230 V.
④ 24 Vac/Vdc device.
⑤ –40 °C rated low temperature version available in 24 Vac/Vdc, change to "N0-L."
⑥ 110/230 Vac device.
⑦ 24 Vdc for SmartWire-DT device.

Considerations

1. Either XTOB, C306 or C440 series or equivalent overload protection devices may be selected.
2. Contactor is optional for normal applications. It is recommended for mains isolation.

Power Supply

Eaton's PSG and ELC power supplies are recommended as a compact and low-cost source for 24 Vdc power. The lightweight, DIN rail mounted devices have a wide input voltage range, and robust screw terminals make these power supplies easy to install and use. These power supplies are available in 1A and 2A models.

Power Supply Selection

Description	Catalog Number
85–264 V input and 24 Vdc output	**ELC-PS01**
100–240 V input and 24 Vdc output	**PSG60E**
400–500 V input and 24 Vdc output	**PSG60F24RM**

1

Please refer to Application Note AP039004EN for additional information on proper size selection.

DS7 Soft Start Controller—Frames 3 and 4



DS7 Soft Start Controllers—Horsepower Ratings—10 Second Ramp, One Start per Hour, 300% Current Limit at 40 °C

Rated Current (A)	Motor Power (hp) 200 V	230 V	460 V	Maximum Allowable Breaker Size ①	Maximum Allowable Fuse Size ①	Recommended XTOB Overload	Recommended C440 Overload	Catalog Number
40	10	10	30	HFD3150L	150A Class RK5	XTOB040DC1 ②	C440A1A045SAX	**DS7-340SX041N0-N** ⑤⑥
								DS7-342SX041N0-N ⑦
								DS7-34DSX041N0-D ⑧
52	15	20	40	HFD3200L	200A Class RK5	XTOB057DC1 ②	C440B1A100SAX	**DS7-340SX055N0-N** ⑤⑥
								DS7-342SX055N0-N ⑦
								DS7-34DSX055N0-D ⑧
65	20	25	50	HJD3250	200A Class RK5	XTOB065DC1 ②	C440B1A100SAX	**DS7-340SX070N0-N** ⑤⑥
								DS7-342SX070N0-N ⑦
								DS7-34DSX070N0-D ⑧
77	25	30	60	HKD3300	300A Class RK5	XTOB100GC1S	C440B1A100SAX	**DS7-340SX081N0-N** ⑤⑥
								DS7-342SX081N0-N ⑦
								DS7-34DSX081N0-D ⑧
96	30	30	75	HKD3350	350A Class RK5	XTOB100GC1S	C440B1A100SAX	**DS7-340SX100N0-N** ⑤⑥
								DS7-342SX100N0-N ⑦
								DS7-34DSX100N0-D ⑧
124	40	50	100	HKD3400	500A Class RK5	XTOB125GC1S	C440A1A005SAX ④	**DS7-340SX135N0-N** ⑤⑥
								DS7-342SX135N0-N ⑦
								DS7-34DSX135N0-D ⑧
156	50	60	125	HLD3450	500A Class RK5	XTOB160LC1 ③	C440A1A005SAX ④	**DS7-340SX160N0-N** ⑤⑥
								DS7-342SX160N0-N ⑦
								DS7-34DSX160N0-D ⑧
180	60	75	150	HLD3500	500A Class RK5	XTOB220LC1 ③	C440A1A005SAX ④	**DS7-340SX200N0-N** ⑤⑥
								DS7-342SX200N0-N ⑦
								DS7-34DSX200N0-D ⑧

Notes

① Maximum values may be higher than allowed per NEC® 430.52 and UL 508A 31.1.
② XTOBXDIND Panel Mounting Adapter must be used with this overload.
③ XTOBXTLL line and load lugs must be used with this overload.
④ ZEB-XCT300 current transformer must be used with this overload.
⑤ 24 Vac/Vdc device.
⑥ –40 °C rated low temperature version available in 24 Vac/Vdc, change to "N0-L."
⑦ 110/230 Vac device.
⑧ 24 Vdc for SmartWire-DT device.

Considerations

1. Either XTOB, C306 or C440 series or equivalent overload protection devices may be selected.
2. Contactor is optional for normal applications. It is recommended for mains isolation.

Power Supply

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Power Supply Selection

Description	Catalog Number
85–264 V input and 24 Vdc output	**ELC-PS01**
100–240 V input and 24 Vdc output	**PSG60E**
400–500 V input and 24 Vdc output	**PSG60F24RM**

Please refer to Application Note AP039004EN for additional information on proper size selection.

DS7 Soft Start Controller—Frames 1 and 2



DS7 Soft Start Controllers—Horsepower Ratings—10 Second Ramp, One Start per Hour, 400% Current Limit at 40 °C ①

Rated Current (A)	Motor Power (hp) 200 V	230 V	480 V	Maximum Allowable Breaker Size	Maximum Allowable Fuse Size	Recommended XTOB Overload (Direct Connect) ②	Recommended XTOE Overload ②	PKE MMP	MMP ②	Connection Kit to MMP	Catalog Number
3	0.5	0.5	1.5	HFD3015	15A Class RK5	XTOB004BC1	XTOE005BCS	XTPE012BCS	XTPR004BC1	XTPAXTPCB	**DS7-340SX004N0-N** ④⑤
											DS7-342SX004N0-N ⑤
											DS7-34DSX004N0-D ⑥
4.8	1	1	3	HFD3015	15A Class RK5	XTOB006BC1 ③	XTOE020BCS	XTPE012BCS	XTPR6P3BC1	XTPAXTPCB	**DS7-340SX007N0-N** ④⑤
											DS7-342SX007N0-N ⑤
											DS7-34DSX007N0-D ⑥
6.9	1.5	2	3	HFD3020	20A Class RK5	XTOB006BC1	XTOE020BCS	XTPE012BCS	XTPR6P3BC1	XTPAXTPCB	**DS7-340SX009N0-N** ④⑤
											DS7-342SX009N0-N ⑤
											DS7-34DSX009N0-D ⑥
9	2	2	5	HFD3030	20A Class RK5	XTOB010BC1	XTOE020BCS	XTPE032BCS	XTPR010BC1	XTPAXTPCB	**DS7-340SX012N0-N** ④⑤
											DS7-342SX012N0-N ⑤
											DS7-34DSX012N0-D ⑥
11	3	3	7.5	HFD3035	25A Class RK5	XTOB016CC1	XTOE020CCS	XTPE032BCS	XTPR016BC1	XTPAXTPCC	**DS7-340SX016N0-N** ④⑤
											DS7-342SX016N0-N ⑤
											DS7-34DSX016N0-D ⑥
17.5	5	5	10	HFD3060	40A Class RK5	XTOB016CC1	XTOE045CCS	XTPE032BCS	XTPR016BC1	XTPAXTPCC	**DS7-340SX024N0-N** ④⑤
											DS7-342SX024N0-N ⑤
											DS7-34DSX024N0-D ⑥
22	5	7.5	15	HFD3070	50A Class RK5	XTOB024CC1	XTOE045CCS	XTPE032BCS	XTPR025BC1	XTPAXTPCC	**DS7-340SX032N0-N** ④⑤
											DS7-342SX032N0-N ⑤
											DS7-34DSX032N0-D ⑥

Notes

① Actual motor FLAs vary. Verify these devices cover the motor specific FLA.
② Selections are based on motor FLA value at 480 V.
③ Not to be used with 230 V.
④ 24 Vac/Vdc device.
⑤ –40 °C rated low temperature version available in 24 Vac/Vdc, change to "N0-L."
⑥ 110/230 Vac device.
⑦ 24 Vdc for SmartWire-DT device.

Considerations

1. Either XTOB, C306 or C440 series or equivalent overload protection devices may be selected.
2. Contactor is optional for normal applications. It is recommended for mains isolation.

Power Supply

Eaton's PSG and ELC power supplies are recommended as a compact and low-cost source for 24 Vdc power. The lightweight, DIN rail mounted devices have a wide input voltage range, and robust screw terminals make these power supplies easy to install and use. These power supplies are available in 1A and 2A models.

Power Supply Selection

Description	Catalog Number
85–264 V input and 24 Vdc output	**ELC-PS01**
100–240 V input and 24 Vdc output	**PSG60E**
400–500 V input and 24 Vdc output	**PSG60F24RM**

1

Please refer to Application Note AP039004EN for additional information on proper size selection.

DS7 Soft Start Controller—Frames 3 and 4



DS7 Soft Start Controllers—Horsepower Ratings—10 Second Ramp, One Start per Hour, 400% Current Limit at 40 °C

Rated Current (A)	Motor Power (hp) 200 V	230 V	460 V	Maximum Allowable Breaker Size ①	Maximum Allowable Fuse Size ①	Recommended XTOB Overload	Recommended C440 Overload	Catalog Number
27	7.5	10	20	HFD3150L	150A Class RK5	XTOB040DC1	C440A1A045SAX	**DS7-340SX041N0-N** ④⑤
								DS7-342SX041N0-N ⑥
								DS7-34DSX041N0-D ⑦
34	10	10	30	HFD3200L	200A Class RK5	XTOB040DC1	C440A1A045SAX	**DS7-340SX055N0-N** ④⑤
								DS7-342SX055N0-N ⑥
								DS7-34DSX055N0-D ⑦
40	15	15	30	HJD3250	200A Class RK5	XTOB057DC1 ②	C440A1A045SAX	**DS7-340SX070N0-N** ④⑤
								DS7-342SX070N0-N ⑥
								DS7-34DSX070N0-D ⑦
52	15	20	40	HKD3300	300A Class RK5	XTOB057DC1 ②	C440B1A100SAX	**DS7-340SX081N0-N** ④⑤
								DS7-342SX081N0-N ⑥
								DS7-34DSX081N0-D ⑦
65	20	25	50	HKD3350	350A Class RK5	XTOB100GC1S	C440B1A100SAX	**DS7-340SX100N0-N** ④⑤
								DS7-342SX100N0-N ⑥
								DS7-34DSX100N0-D ⑦
80	30	30	75	HKD3350	500A Class RK5	XTOB100GC1S	C440B1A100SAX	**DS7-340SX135N0-N** ④⑤
								DS7-342SX135N0-N ⑥
								DS7-34DSX135N0-D ⑦
96	30	40	75	HLD3450	500A Class RK5	XTOB100GC1S	C440B1A100SAX	**DS7-340SX160N0-N** ④⑤
								DS7-342SX160N0-N ⑥
								DS7-34DSX160N0-D ⑦
124	40	50	100	HLD3500	500A Class RK5	XTOB150GC1S	C440A1A005SAX ③	**DS7-340SX200N0-N** ④⑤
								DS7-342SX200N0-N ⑥
								DS7-34DSX200N0-D ⑦

Notes

① Maximum values may be higher than allowed per NEC® 430.52 and UL 508A 31.1.
② XTOBXDIND Panel Mounting Adapter must be used with this overload.
③ ZEB-XCT300 current transformer must be used with this overload.
④ 24 Vac/Vdc device.
⑤ –40 °C rated low temperature version available in 24 Vac/Vdc, change to "N0-L."
⑥ 110/230 Vac device.
⑦ 24 Vdc for SmartWire-DT device.

Considerations

1. Either XTOB, C306 or C440 series or equivalent overload protection devices may be selected.
2. Contactor is optional for normal applications. It is recommended for mains isolation.

Power Supply

Eaton's PSG and ELC power supplies are recommended as a compact and low-cost source for 24 Vdc power. The lightweight, DIN rail mounted devices have a wide input voltage range, and robust screw terminals make these power supplies easy to install and use. These power supplies are available in 1A and 2A models.

Power Supply Selection

Description	Catalog Number
85–264 V input and 24 Vdc output	**ELC-PS01**
100–240 V input and 24 Vdc output	**PSG60E**
400–500 V input and 24 Vdc output	**PSG60F24RM**

DS7 Soft Start kW Ratings

Please refer to Application Note AP039004EN for additional information on proper size selection.

DS7 Soft Start Controller—Frames 1 and 2



DS7 Soft Start Controllers—kW Ratings According to IEC 60947-4-2—10 Second Ramp, One Start per Hour, 300% Current Limit at 40 °C ①

Rated Current (A)	Motor Power (kW) 230 V	400 V	Maximum Allowable Breaker Size	Maximum Allowable Fuse Size	Recommended XTOB Overload (Direct Connect) ②	Recommended XTOE Overload ②	PKE MMP	MMP ②	Connection Kit to MMP	Catalog Number
3.8	0.75	1.5	HFD3015	15A Class RK5	XTOB004BC1	XTOE005BCS	XTPE012BCS	XTPR004BC1	XTPAXTPCB	**DS7-340SX004N0-N** ④⑤
										DS7-342SX004N0-N ⑥
										DS7-34DSX004N0-D ⑦
7	1.5	3	HFD3015	15A Class RK5	XTOB006BC1 ③	XTOE020BCS	XTPE012BCS	XTPR6P3BC1	XTPAXTPCB	**DS7-340SX007N0-N** ④⑤
										DS7-342SX007N0-N ⑥
										DS7-34DSX007N0-D ⑦
9	2.2	4	HFD3020	20A Class RK5	XTOB010BC1	XTOE020BCS	XTPE012BCS	XTPR010BC1	XTPAXTPCB	**DS7-340SX009N0-N** ④⑤
										DS7-342SX009N0-N ⑥
										DS7-34DSX009N0-D ⑦
12	3	5.5	HFD3030	20A Class RK5	XTOB012BC1	XTOE020BCS	XTPE032BCS	XTPR012BC1	XTPAXTPCB	**DS7-340SX012N0-N** ④⑤
										DS7-342SX012N0-N ⑥
										DS7-34DSX012N0-D ⑦
16	4	7.5	HFD3035	25A Class RK5	XTOB016CC1	XTOE020CCS	XTPE032BCS	XTPR016BC1	XTPAXTPCC	**DS7-340SX016N0-N** ④⑤
										DS7-342SX016N0-N ⑥
										DS7-34DSX016N0-D ⑦
24	5.5	11	HFD3060	40A Class RK5	XTOB024CC1	XTOE045CCS	XTPE032BCS	XTPR025BC1	XTPAXTPCC	**DS7-340SX024N0-N** ④⑤
										DS7-342SX024N0-N ⑥
										DS7-34DSX024N0-D ⑦
32	7.5	15	HFD3070	50A Class RK5	XTOB032CC1	XTOE045CCS	XTPE032BCS	XTPR032BC1	XTPAXTPCC	**DS7-340SX032N0-N** ④⑤
										DS7-342SX032N0-N ⑥
										DS7-34DSX032N0-D ⑦

Notes

① Actual motor FLAs vary. Verify these devices cover the motor specific FLA.
② Selections are based on motor FLA value at 480 V.
③ Not to be used with 230 V.
④ 24 Vac/Vdc device.
⑤ –40 °C rated low temperature version available in 24 Vac/Vdc, change to "N0-L."
⑥ 110/230 Vac device.
⑦ 24 Vdc for SmartWire-DT device.

Considerations

1. Either XTOB, C306 or C440 series or equivalent overload protection devices may be selected.
2. Contactor is optional for normal applications. It is recommended for mains isolation.

Power Supply

Eaton's PSG and ELC power supplies are recommended as a compact and low-cost source for 24 Vdc power. The lightweight, DIN rail mounted devices have a wide input voltage range, and robust screw terminals make these power supplies easy to install and use. These power supplies are available in 1A and 2A models.

Power Supply Selection

Description	Catalog Number
85–264 V input and 24 Vdc output	**ELC-PS01**
100–240 V input and 24 Vdc output	**PSG60E**
400–500 V input and 24 Vdc output	**PSG60F24RM**

1

Please refer to Application Note AP039004EN for additional information on proper size selection.

DS7 Soft Start Controller—Frames 3 and 4



DS7 Soft Start Controllers—kW Ratings According to IEC 60947-4-2—10 Second Ramp, One Start per Hour, 300% Current Limit at 40 °C

Rated Current (A)	Motor Power (kW) 230 V	400 V	Maximum Allowable Breaker Size ①	Maximum Allowable Fuse Size ①	Recommended XTOB Overload	Recommended C440 Overload	Catalog Number
41	11	22	HFD3150L	150A Class RK5	XTOB057DC1 ②	C440A1A045SAX	**DS7-340SX041N0-N** ⑤⑥
							DS7-342SX041N0-N ⑦
							DS7-34DSX041N0-D ⑧
55	15	30	HFD3200L	200A Class RK5	XTOB057DC1 ②	C440B1A100SAX	**DS7-340SX055N0-N** ⑤⑥
							DS7-342SX055N0-N ⑦
							DS7-34DSX055N0-D ⑧
68	15	37	HJD3250	200A Class RK5	XTOB070GC1 ②	C440B1A100SAX	**DS7-340SX070N0-N** ⑤⑥
							DS7-342SX070N0-N ⑦
							DS7-34DSX070N0-D ⑧
81	22	45	HKD3300	300A Class RK5	XTOB100GC1S	C440B1A100SAX	**DS7-340SX081N0-N** ⑤⑥
							DS7-342SX081N0-N ⑦
							DS7-34DSX081N0-D ⑧
99	30	55	HKD3350	350A Class RK5	XTOB100GC1S	C440B1A100SAX	**DS7-340SX100N0-N** ⑤⑥
							DS7-342SX100N0-N ⑦
							DS7-34DSX041N0-D ⑧
134	30	75	HKD3400	500A Class RK5	XTOB150GC1S	C440A1A005SAX ④	**DS7-340SX135N0-N** ⑤⑥
							DS7-342SX135N0-N ⑦
							DS7-34DSX135N0-D ⑧
160	45	90	HLD3450	500A Class RK5	XTOB160LC1 ③	C440A1A005SAX ④	**DS7-340SX160N0-N** ⑤⑥
							DS7-342SX160N0-N ⑦
							DS7-34DSX160N0-D ⑧
196	55	110	HLD3500	500A Class RK5	XTOB220LC1 ③	C440A1A005SAX ④	**DS7-340SX200N0-N** ⑤⑥
							DS7-342SX200N0-N ⑦
							DS7-34DSX200N0-D ⑧

Notes

① Maximum values may be higher than allowed per NEC 430.52 and UL 508A 31.1.
② XTOBXDIND Panel Mounting Adapter must be used with this overload.
③ XTOBXTLL line and load lugs must be used with this overload.
④ ZEB-XCT300 current transformer must be used with this overload.
⑤ 24 Vac/Vdc device.
⑥ –40 °C rated low temperature version available in 24 Vac/Vdc, change to "N0-L."
⑦ 110/230 Vac device.
⑧ 24 Vdc for SmartWire-DT device.

Considerations

1. Either XTOB, C306 or C440 series or equivalent overload protection devices may be selected.
2. Contactor is optional for normal applications. It is recommended for mains isolation.

Power Supply

Eaton's PSG and ELC power supplies are recommended as a compact and low-cost source for 24 Vdc power. The lightweight, DIN rail mounted devices have a wide input voltage range, and robust screw terminals make these power supplies easy to install and use. These power supplies are available in 1A and 2A models.

Power Supply Selection

Description	Catalog Number
85–264 V input and 24 Vdc output	**ELC-PS01**
100–240 V input and 24 Vdc output	**PSG60E**
400–500 V input and 24 Vdc output	**PSG60F24RM**

Please refer to Application Note AP039004EN for additional information on proper size selection.

DS7 Soft Start Controller—Frames 1 and 2



DS7 Soft Start Controllers—kW Ratings According to IEC 60947-4-2—10 Second Ramp, One Start per Hour, 400% Current Limit at 40 °C ①

Rated Current (A)	Motor Power (kW) 230 V	400 V	Maximum Allowable Breaker Size	Maximum Allowable Fuse Size	Recommended XTOB Overload (Direct Connect) ②	Recommended XTOE Overload ②	PKE MMP	MMP ②	Connection Kit to MMP	Catalog Number
2.5	0.33	1	HFD3015	15A Class RK5	XTOB004BC1	XTOE005BCS	XTPE012BCS	XTPR004BC1	XTPAXTPCB	**DS7-340SX004N0-N** ④⑤
										DS7-342SX004N0-N ⑥
										DS7-34DSX004N0-D ⑦
3.8	0.75	1.5	HFD3015	15A Class RK5	XTOB006BC1 ③	XTOE020BCS	XTPE012BCS	XTPR6P3BC1	XTPAXTPCB	**DS7-340SX007N0-N** ④⑤
										DS7-342SX007N0-N ⑥
										DS7-34DSX007N0-D ⑦
7	1.5	3	HFD3020	20A Class RK5	XTOB006BC1	XTOE020BCS	XTPE012BCS	XTPR6P3BC1	XTPAXTPCB	**DS7-340SX009N0-N** ④⑤
										DS7-342SX009N0-N ⑥
										DS7-34DSX009N0-D ⑦
9	2.2	4	HFD3030	20A Class RK5	XTOB010BC1	XTOE020BCS	XTPE032BCS	XTPR010BC1	XTPAXTPCB	**DS7-340SX012N0-N** ④⑤
										DS7-342SX012N0-N ⑥
										DS7-34DSX012N0-D ⑦
12	3	5.5	HFD3035	25A Class RK5	XTOB016CC1	XTOE020CCS	XTPE032BCS	XTPR016BC1	XTPAXTPCC	**DS7-340SX016N0-N** ④⑤
										DS7-342SX016N0-N ⑥
										DS7-34DSX016N0-D ⑦
16	4	7.5	HFD3060	40A Class RK5	XTOB016CC1	XTOE045CCS	XTPE032BCS	XTPR016BC1	XTPAXTPCC	**DS7-340SX024N0-N** ④⑤
										DS7-342SX024N0-N ⑥
										DS7-34DSX016N0-D ⑦
24	5.5	11	HFD3070	50A Class RK5	XTOB024CC1	XTOE045CCS	XTPE032BCS	XTPR025BC1	XTPAXTPCC	**DS7-340SX032N0-N** ④⑤
										DS7-342SX032N0-N ⑥
										DS7-34DSX032N0-D ⑦

Notes

① Actual motor FLAs vary. Verify these devices cover the motor specific FLA.
② Selections are based on motor FLA value at 480 V.
③ Not to be used with 230 V.
④ 24 Vac/Vdc device.
⑤ –40 °C rated low temperature version available in 24 Vac/Vdc, change to "N0-L."
⑥ 110/230 Vac device.
⑦ 24 Vdc for SmartWire-DT device.

Considerations

1. Either XTOB, C306 or C440 series or equivalent overload protection devices may be selected.
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Power Supply

Eaton's PSG and ELC power supplies are recommended as a compact and low-cost source for 24 Vdc power. The lightweight, DIN rail mounted devices have a wide input voltage range, and robust screw terminals make these power supplies easy to install and use. These power supplies are available in 1A and 2A models.

Power Supply Selection

Description	Catalog Number
85–264 V input and 24 Vdc output	**ELC-PS01**
100–240 V input and 24 Vdc output	**PSG60E**
400–500 V input and 24 Vdc output	**PSG60F24RM**

Please refer to Application Note AP039004EN for additional information on proper size selection.

DS7 Soft Start Controller—Frames 3 and 4



DS7 Soft Start Controllers—kW Ratings According to IEC 60947-4-2—10 Second Ramp, One Start per Hour, 400% Current Limit at 40 °C

Rated Current (A)	Motor Power (kW) 230 V	400 V	Maximum Allowable Breaker Size ①	Maximum Allowable Fuse Size ①	Recommended XTOB Overload	Recommended C440 Overload	Catalog Number
28.8	7.5	11	HFD3150L	150A Class RK5	XTOB040DC1	C440A1A045SAX	**DS7-340SX041N0-N** ⑤⑥
							DS7-342SX041N0-N ⑦
							DS7-34DSX041N0-D ⑧
37.5	11	18.5	HFD3200L	200A Class RK5	XTOB040DC1	C440A1A045SAX	**DS7-340SX055N0-N** ⑤⑥
							DS7-342SX055N0-N ⑦
							DS7-34DSX055N0-D ⑧
46	11	22	HJD3250	200A Class RK5	XTOB057DC1 ②	C440B1A100SAX	**DS7-340SX070N0-N** ⑤⑥
							DS7-342SX070N0-N ⑦
							DS7-34DSX070N0-D ⑧
56	15	30	HKD3300	300A Class RK5	XTOB065DC1 ②	C440B1A100SAX	**DS7-340SX081N0-N** ⑤⑥
							DS7-342SX081N0-N ⑦
							DS7-34DSX081N0-D ⑧
68	18.5	37	HKD3350	350A Class RK5	XTOB100GC1S	C440B1A100SAX	**DS7-340SX100N0-N** ⑤⑥
							DS7-342SX100N0-N ⑦
							DS7-34DSX100N0-D ⑧
90	22	45	HKD3350	500A Class RK5	XTOB100GC1S	C440B1A100SAX	**DS7-340SX135N0-N** ⑤⑥
							DS7-342SX135N0-N ⑦
							DS7-34DSX135N0-D ⑧
106	30	55	HLD3450	500A Class RK5	XTOB160LC1 ③	C440A1A005SAX ④	**DS7-340SX160N0-N** ⑤⑥
							DS7-342SX160N0-N ⑦
							DS7-34DSX160N0-D ⑧
134	37	75	HLD3500	500A Class RK5	XTOB160LC1 ③	C440A1A005SAX ④	**DS7-340SX200N0-N** ⑤⑥
							DS7-342SX200N0-N ⑦
							DS7-34DSX200N0-D ⑧

Notes

① Maximum values may be higher than allowed per NEC 430.52 and UL 508A 31.1.
② XTOBXDIND Panel Mounting Adapter must be used with this overload.
③ XTOBXTLL line and load lugs must be used with this overload.
④ ZEB-XCT300 current transformer must be used with this overload.
⑤ 24 Vac/Vdc device.
⑥ –40 °C rated low temperature version available in 24 Vac/Vdc, change to "N0-L."
⑦ 110/230 Vac device.
⑧ 24 Vdc for SmartWire-DT device.

Considerations

1. Either XTOB, C306 or C440 series or equivalent overload protection devices may be selected.
2. Contactor is optional for normal applications. It is recommended for mains isolation.

Power Supply

Eaton's PSG and ELC power supplies are recommended as a compact and low-cost source for 24 Vdc power. The lightweight, DIN rail mounted devices have a wide input voltage range, and robust screw terminals make these power supplies easy to install and use. These power supplies are available in 1A and 2A models.

Power Supply Selection

Description	Catalog Number
85–264 V input and 24 Vdc output	**ELC-PS01**
100–240 V input and 24 Vdc output	**PSG60E**
400–500 V input and 24 Vdc output	**PSG60F24RM**

Accessories

Device Fans

	Description	For Use With …	Std. Pack	Catalog Number
DS7-FAN-032 	Device fan for increasing the load cycle (more starts per hour higher or longer ramp times exceeding 10 seconds.	DS7-34…SX004… DS7-34…SX007… DS7-34…SX009… DS7-34…SX012… DS7-34…SX016… DS7-34…SX024… DS7-34…SX032…	1 off	**DS7-FAN-032** ①

Note

① NA Certification. Request filed for UL and CSA.

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Technical Data and Specifications

DS7 Soft Start Controllers

Rated Control Circuit

Voltage 24 Vac/Vdc Voltage 110/230 Vac Voltage 24 Vdc	Unit	DS7-340SX004N0-N DS7-342SX004N0-N DS7-34DSX004N0-D	DS7-340SX007N0-N DS7-342SX007N0-N DS7-34DSX007N0-D	DS7-340SX009N0-N DS7-342SX009N0-N DS7-34DSX009N0-D	DS7-340SX012N0-N DS7-342SX012N0-N DS7-34DSX012N0-D
General					
Standards		IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking
Certifications/marking		UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick
Ambient temperature (operation)	°C	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version
Ambient temperature (storage)	°C	–25 to 55 °C	–25 to 55 °C	–25 to 55 °C	–25 to 55 °C
Altitude		0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m
Installation		Vertical	Vertical	Vertical	Vertical
Protection class		IP20	IP20	IP20	IP20
Protection class applies to the front and operator control and display elements. Protection type from all sides is IP00.		With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved
Busbar tag shroud		Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)
Overvoltage category/ pollution degree		II/2	II/2	II/2	II/2
Shock resistance		8g/11ms	8g/11ms	8g/11ms	8g/11ms
Vibration resistance according to EN 60721-3-2		2M2	2M2	2M2	2M2
Mean heat dissipation at rated duty cycle	W	0.2	0.35	0.35	0.6
Radio interference		B	B	B	B
Dimensions (W x H x D)					
DS7-340… and DS7-342…	in (mm)	1.77 x 5.12 x 3.74 (45 x 130 x 95)	1.77 x 5.12 x 3.74 (45 x 130 x 95)	1.77 x 5.12 x 3.74 (45 x 130 x 95)	1.77 x 5.12 x 3.74 (45 x 130 x 95)
DS7-34D…	in (mm)	1.77 x 5.31 x 3.74 (45 x 135 x 95)	1.77 x 5.31 x 3.74 (45 x 135 x 95)	1.77 x 5.31 x 3.74 (45 x 135 x 95)	1.77 x 5.31 x 3.74 (45 x 135 x 95)
Weight					
DS7-340…	lb (kg)	0.77 (0.35)	0.77 (0.35)	0.77 (0.35)	0.77 (0.35)
DS7-342…	lb (kg)	0.88 (0.40)	0.88 (0.40)	0.88 (0.40)	0.88 (0.40)
DS7-34D…	lb (kg)	0.90 (0.41)	0.90 (0.41)	0.90 (0.41)	0.90 (0.41)
Main Circuit					
Rated operational voltage	V	230–460 Vac	230–460 Vac	230–460 Vac	230–460 Vac
Mains frequency	Hz	50/60 Hz	50/60 Hz	50/60 Hz	50/60 Hz
Rated operation current AC 53	I_e	4	7	9	12
Motor Power Ratings					
200 V	hp	0.75	1.5	2	3
230 V	hp	0.75	2	2	5
480 V	hp	2	3	5	10
230 V	kW	0.75	1.5	2.2	3
400 V	kW	1.5	3	4	5.5
Overload cycle according to EN 60947-4-2		4A: AC53a; 3-5; 75-10	7A: AC53a; 3-5; 75-10	9A: AC53a; 3-5; 75-10	12A: AC53a; 3-5; 75-10

DS7 Soft Start Controllers, continued

Rated Control Circuit

Voltage 24 Vac/Vdc **Voltage 110/230 Vac** **Voltage 24 Vdc**	**Unit**	**DS7-340SX004N0-N** **DS7-342SX004N0-N** **DS7-34DSX004N0-D**	**DS7-340SX007N0-N** **DS7-342SX007N0-N** **DS7-34DSX007N0-D**	**DS7-340SX009N0-N** **DS7-342SX009N0-N** **DS7-34DSX009N0-D**	**DS7-340SX012N0-N** **DS7-342SX012N0-N** **DS7-34DSX012N0-D**
Wire Specifications					
Power terminals					
Single conductor—solid or stranded	AWG	18–10	18–10	18–10	18–10
Terminal torque	lb-in	11	11	11	11
Control signals					
Single conductor—solid or stranded	AWG	18–10	18–10	18–10	18–10
Terminal torque	lb-in	11	11	11	11
Power Section					
Rated impulse withstand voltage	U_{imp} 1.2/ 50 s	4 kV	4 kV	4 kV	4 kV
Rated insulation voltage		500	500	500	500
Control Commands—Vac/Vdc					
Supply voltage control board U_s nominal	Vac/Vdc	20.4–26.4	20.4–26.4	20.4–26.4	20.4–26.4
Current consumption at 24 Vac/Vdc	mA	1.6	1.6	1.6	1.6
Pick-up voltage		+17.3–+27	+17.3–+27	+17.3–+27	+17.3–+27
Drop-out voltage		+3–0	+3–0	+3–0	+3–0
Relay Outputs					
Number of relays		1 (TOR)	1 (TOR)	1 (TOR)	1 (TOR)
Maximum voltage	Vac	250	250	250	250
Maximum current	A	1A	1A	1A	1A
Soft Start Functions					
Ramp times					
Start ramp	s	1–30	1–30	1–30	1–30
Stop ramp	s	0–30	0–30	0–30	0–30
Initial voltage % line voltage					
DS7-342…		30–92%	30–92%	30–92%	30–92%
DS7-340…		30–100%	30–100%	30–100%	30–100%
DS7-34D…		30–92%	30–92%	30–92%	30–92%
Control Commands—Vac					
Supply voltage control board U_s nominal	Vac	102–253	102–253	102–253	102–253
Current consumption at 24 Vac/Vdc	mA	4	4	4	4
Pick-up voltage	Vac	102–230	102–230	102–230	102–230
Drop-out voltage	Vac	0–28	0–28	0–28	0–28
Relay Outputs					
Number of relays		1 (TOR)	1 (TOR)	1 (TOR)	1 (TOR)
Maximum voltage	Vac	250	250	250	250
Maximum current	A	3A	3A	3A	3A
Soft Start Functions					
Ramp times					
Start ramp	s	1–30	1–30	1–30	1–30
Stop ramp	s	0–30	0–30	0–30	0–30
Initial voltage % line voltage		30–92%	30–92%	30–92%	30–92%

DS7 Soft Start Controllers, continued

Rated Control Circuit

Voltage 24 Vac/Vdc **Voltage 110/230 Vac** **Voltage 24 Vdc**	**Unit**	**DS7-340SX016N0-N** **DS7-342SX016N0-N** **DS7-34DSX016N0-D**	**DS7-340SX024N0-N** **DS7-342SX024N0-N** **DS7-34DSX024N0-D**	**DS7-340SX032N0-N** **DS7-342SX032N0-N** **DS7-34DSX032N0-D**
General				
Standards		IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking
Certifications/marking		UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick
Ambient temperature (operation)	°C	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version
Ambient temperature (storage)	°C	–25 to 55 °C	–25 to 55 °C	–25 to 55 °C
Altitude		0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m
Installation		Vertical	Vertical	Vertical
Protection class		IP20	IP20	IP20
Protection class applies to the front and operator control and display elements. Protection type from all sides is IP00.		With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved
Busbar tag shroud		Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)
Overvoltage category/ pollution degree		II/2	II/2	II/2
Shock resistance		8g/11ms	8g/11ms	8g/11ms
Vibration resistance according to EN 60721-3-2		2M2	2M2	2M2
Mean heat dissipation at rated duty cycle	W	0.8	1.1	1.5
Radio interference		B	B	B
Dimensions (W x H x D)				
DS7-340… and DS7-342…	in (mm)	1.77 x 5.91 x 4.65 (45 x 150 x 118)	1.77 x 5.91 x 4.65 (45 x 150 x 118)	1.77 x 5.91 x 4.65 (45 x 150 x 118)
DS7-34D…	in (mm)	1.77 x 5.91 x 4.65 (45 x 150 x 118)	1.77 x 5.91 x 4.65 (45 x 150 x 118)	1.77 x 5.91 x 4.65 (45 x 150 x 118)
Weight				
DS7-340…	lb (kg)	0.88 (0.40)	0.88 (0.40)	0.88 (0.40)
DS7-342…	lb (kg)	0.99 (0.45)	0.99 (0.45)	0.99 (0.45)
DS7-34D…	lb (kg)	0.90 (0.41)	0.90 (0.41)	0.90 (0.41)
Main Circuit				
Rated operational voltage	V	230–460 Vac	230–460 Vac	230–460 Vac
Mains frequency	Hz	50/60 Hz	50/60 Hz	50/60 Hz
Rated operation current AC 53	I_e	16	24	32
Motor Power Ratings				
200 V	hp	3	5	10
230 V	hp	5	7.5	10
480 V	hp	10	15	25
230 V	kW	4	5.5	7.5
400 V	kW	7.5	11	15
Overload cycle according to EN 60947-4-2		16A: AC53a; 3-5; 75-10	24A: AC53a; 3-5; 75-10	32A: AC53a; 3-5; 75-10

DS7 Soft Start Controllers, continued

Rated Control Circuit

Voltage 24 Vac/Vdc Voltage 110/230 Vac Voltage 24 Vdc	**Unit**	**DS7-340SX016N0-N DS7-342SX016N0-N DS7-34DSX016N0-D**	**DS7-340SX024N0-N DS7-342SX024N0-N DS7-34DSX024N0-D**	**DS7-340SX032N0-N DS7-342SX032N0-N DS7-34DSX032N0-D**
Wire Specifications				
Power terminals				
Single conductor—solid or stranded	AWG	18–6	18–6	18–6
Terminal torque	lb-in	11	11	11
Control Signals				
Single conductor—solid or stranded	AWG	18–10	18–10	18–10
Terminal torque	lb-in	11	11	11
Power Section				
Rated impulse withstand voltage	U_{imp} 1.2/ 50 s	4 kV	4 kV	4 kV
Rated insulation voltage		500	500	500
Control Commands—Vac/Vdc				
Supply voltage control board U_S nominal	Vac/Vdc	20.4–26.4	20.4–26.4	20.4–26.4
Current consumption at 24 Vac/Vdc	mA	1.6	1.6	1.6
Pick-up voltage		+17.3–+27	+17.3–+27	+17.3–+27
Drop-out voltage		+3–0	+3–0	+3–0
Relay Outputs				
Number of relays		2 (TOR, Ready)	2 (TOR, Ready)	2 (TOR, Ready)
Maximum voltage	Vac	250	250	250
Maximum current	A	1A	1A	1A
Soft Start Functions				
Ramp times				
Start ramp	s	1–30	1–30	1–30
Stop ramp	s	0–30	0–30	0–30
Initial voltage % line voltage				
DS7-342…		30–92%	30–92%	30–92%
DS7-340…		30–100%	30–100%	30–100%
DS7-34D…		30–92%	30–92%	30–92%
Control Commands—Vac				
Supply voltage control board U_S nominal	Vac	102–253	102–253	102–253
Current consumption at 102–253 Vac	mA	4	4	4
Pick-up voltage	Vac	102–230	102–230	102–230
Drop-out voltage	Vac	0–28	0–28	0–28
Relay Outputs				
Number of relays		2 (TOR, Run)	2 (TOR, Run)	2 (TOR, Run)
Maximum voltage	Vac	250	250	250
Maximum current	A	3A	3A	3A
Soft Start Functions				
Ramp times				
Start ramp	s	1–30	1–30	1–30
Stop ramp	s	0–30	0–30	0–30
Initial voltage % line voltage		30–92%	30–92%	30–92%

DS7 Soft Start Controllers, continued

Rated Control Circuit

Voltage 24 Vac/Vdc Voltage 110/230 Vac Voltage 24 Vdc	Unit	DS7-340SX041N0-N DS7-342SX041N0-N DS7-34DSX041N0-D	DS7-340SX055N0-N DS7-342SX055N0-N DS7-34DSX055N0-D	DS7-340SX070N0-N DS7-342SX070N0-N DS7-34DSX070N0-D	DS7-340SX081N0-N DS7-342SX081N0-N DS7-34DSX081N0-D
General					
Standards		IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking
Certifications/marking		UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick
Ambient temperature (operation)	°C	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version
Ambient temperature (storage)	°C	–25 to 55 °C	–25 to 55 °C	–25 to 55 °C	–25 to 55 °C
Altitude		0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m
Installation		Vertical	Vertical	Vertical	Vertical
Protection class		IP20	IP20	IP20	IP20
Protection class applies to the front and operator control and display elements. Protection type from all sides is IP00.		With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved
Busbar tag shroud		Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)
Overvoltage category/ pollution degree		II/2	II/2	II/2	II/2
Shock resistance		8g/11ms	8g/11ms	8g/11ms	8g/11ms
Vibration resistance according to EN 60721-3-2		2M2	2M2	2M2	2M2
Mean heat dissipation at rated duty cycle	W	7	10	13	18
Radio interference		B	B	B	B
Dimensions (W x H x D)					
DS7-340…, DS7-342… and DS7-34D…	in (mm)	3.66 x 6.89 x 5.47 (93 x 175 x 139)	3.66 x 6.89 x 5.47 (93 x 175 x 139)	3.66 x 6.89 x 5.47 (93 x 175 x 139)	3.66 x 6.89 x 5.47 (93 x 175 x 139)
Weight					
DS7-340…, DS7-342… and DS7-34D…	lb (kg)	3.97 (1.8)	3.97 (1.8)	3.97 (1.8)	3.97 (1.8)
Main Circuit					
Rated operational voltage	V	230–460 Vac	230–460 Vac	230–460 Vac	230–460 Vac
Mains frequency	Hz	50/60 Hz	50/60 Hz	50/60 Hz	50/60 Hz
Rated operation current AC 53	I_e	41	55	70	81
Motor Power Ratings					
200 V	hp	10	15	20	25
230 V	hp	10	20	25	30
480 V	hp	30	40	50	60
230 V	kW	11	15	15	22
400 V	kW	22	30	37	45
Overload cycle according to EN 60947-4-2		41A: AC53a; 3-5; 75-10	55A: AC53a; 3-5; 75-10	70A: AC53a; 3-5; 75-10	81A: AC53a; 3-5; 75-10

DS7 Soft Start Controllers, continued

Rated Control Circuit

Voltage 24 Vac/Vdc **Voltage 110/230 Vac** **Voltage 24 Vdc**	**Unit**	**DS7-340SX041N0-N** **DS7-342SX041N0-N** **DS7-34DSX041N0-D**	**DS7-340SX055N0-N** **DS7-342SX055N0-N** **DS7-34DSX055N0-D**	**DS7-340SX070N0-N** **DS7-342SX070N0-N** **DS7-34DSX070N0-D**	**DS7-340SX081N0-N** **DS7-342SX081N0-N** **DS7-34DSX081N0-D**
Wire Specifications					
Power terminals					
Single conductor—solid or stranded	AWG	12–2/0	12–2/0	12–2/0	12–2/0
Terminal torque	lb-in	53–80	53–80	53–80	53–80
Control signals					
Single conductor—solid or stranded	AWG	18–10	18–10	18–10	18–10
Terminal torque	lb-in	11	11	11	11
Power Section					
Rated impulse withstand voltage	U_{imp} 1.2/ 50 s	4 kV	4 kV	4 kV	4 kV
Rated insulation voltage		500	500	500	500
Control Commands—24 Vac/Vdc					
Supply voltage control board U_s nominal	Vac/Vdc	20.4–26.4	20.4–26.4	20.4–26.4	20.4–26.4
Current consumption at 24 Vac/Vdc	mA	65	65	65	65
Pick-up voltage		+17.3–+27	+17.3–+27	+17.3–+27	+17.3–+27
Drop-out voltage		+3–0	+3–0	+3–0	+3–0
Relay Outputs					
Number of relays		2 (TOR)	2 (TOR)	2 (TOR)	2 (TOR)
Maximum voltage	Vac	250	250	250	250
Maximum current	A	1A	1A	1A	1A
Soft Start Functions					
Ramp times					
Start ramp	s	1–30	1–30	1–30	1–30
Stop ramp	s	0–30	0–30	0–30	0–30
Initial voltage % line voltage					
DS7-342…		30–92%	30–92%	30–92%	30–92%
DS7-340…		30–100%	30–100%	30–100%	30–100%
DS7-34D…		30–92%	30–92%	30–92%	30–92%
Control Commands—110–230 Vac					
Supply voltage control board U_s nominal	Vac	102–253	102–253	102–253	102–253
Current consumption at 24 Vac/Vdc	mA	14	14	14	14
Pick-up voltage	Vac	102–230	102–230	102–230	102–230
Drop-out voltage	Vac	0–28	0–28	0–28	0–28
Relay Outputs					
Number of relays		2 (TOR)	2 (TOR)	2 (TOR)	2 (TOR)
Maximum voltage	Vac	250	250	250	250
Maximum current	A	3A	3A	3A	3A
Soft Start Functions					
Ramp times					
Start ramp	s	1–30	1–30	1–30	1–30
Stop ramp	s	0–30	0–30	0–30	0–30
Initial voltage % line voltage		30–92%	30–92%	30–92%	30–92%

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DS7 Soft Start Controllers, continued

Rated Control Circuit

Voltage 24 Vac/Vdc Voltage 110/230 Vac Voltage 24 Vdc	Unit	DS7-340SX100N0-N DS7-342SX100N0-N DS7-34DSX100N0-D	DS7-340SX135N0-N DS7-342SX135N0-N DS7-34DSX135N0-D	DS7-340SX160N0-N DS7-342SX160N0-N DS7-34DSX160N0-D	DS7-340SX200N0-N DS7-342SX200N0-N DS7-34DSX200N0-D
General					
Standards		IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking	IEC/EN 60947-4-2; GB14048.6; UL508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking
Certifications/marking		UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick	UL/CE/CSA/C-Tick
Ambient temperature (operation)	°C	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version	0 to 40 °C, above 40 °C de-rate linearly by 1% of rated current per Celsius to 60 °C –40 to +40 °C for low temperature version
Ambient temperature (storage)	°C	–25 to 55 °C	–25 to 55 °C	–25 to 55 °C	–25 to 55 °C
Altitude		0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m	0–1000m, above 1000m de-rate linearly by 2.5% of rated current per 100m to a maximum of 2000m
Installation		Vertical	Vertical	Vertical	Vertical
Protection class		IP20	IP20	IP20	IP20
Protection class applies to the front and operator control and display elements. Protection type from all sides is IP00.		With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved	With optional covers from the NZM range, protection type IP40 from all sides can be achieved
Busbar tag shroud		Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)	Back of hand and finger-proof (from front face)
Overvoltage category/ pollution degree		II/2	II/2	II/2	II/2
Shock resistance		8g/11ms	8g/11ms	8g/11ms	8g/11ms
Vibration resistance according to EN 60721-3-2		2M2	2M2	2M2	2M2
Mean heat dissipation at rated duty cycle	W	25	24	30	42
Radio interference		B	B	B	B
Dimensions (W x H x D)					
DS7-340…, DS7-342… and DS7-34D…	in (mm)	3.66 x 6.89 x 5.47 (93 x 175 x 139)	4.25 x 8.46 x 7.01 (108 x 215 x 178)	4.25 x 8.46 x 7.01 (108 x 215 x 178)	4.25 x 8.46 x 7.01 (108 x 215 x 178)
Weight					
DS7-340…, DS7-342… and DS7-34D…	lb (kg)	3.97 (1.8)	8.16 (3.7)	8.16 (3.7)	8.16 (3.7)
Main Circuit					
Rated operational voltage	V	230–460 Vac	230–460 Vac	230–460 Vac	230–460 Vac
Mains frequency	Hz	50/60 Hz	50/60 Hz	50/60 Hz	50/60 Hz
Rated operation current AC 53	I_e	100	135	160	200
Motor Power Ratings					
200 V	hp	30	40	50	60
230 V	hp	30	50	60	75
480 V	hp	75	100	125	150
230 V	kW	30	30	45	55
400 V	kW	55	75	90	110
Overload cycle according to EN 60947-4-2		100A: AC53a; 3-5; 75-10	135A: AC53a; 3-5; 75-10	160A: AC53a; 3-5; 75-10	200A: AC53a; 3-5; 75-10

DS7 Soft Start Controllers, continued

Rated Control Circuit

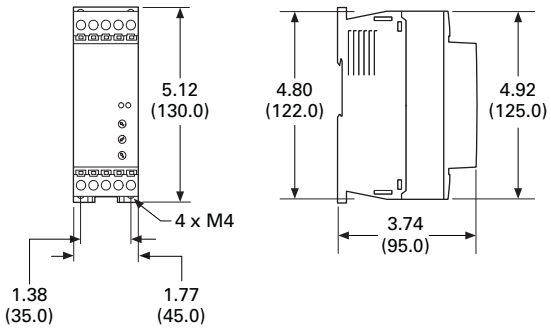
Voltage 24 Vac/Vdc Voltage 110/230 Vac Voltage 24 Vdc	Unit	DS7-340SX100N0-N DS7-342SX100N0-N DS7-34DSX100N0-D	DS7-340SX135N0-N DS7-342SX135N0-N DS7-34DSX135N0-D	DS7-340SX160N0-N DS7-342SX160N0-N DS7-34DSX160N0-D	DS7-340SX200N0-N DS7-342SX200N0-N DS7-34DSX200N0-D
Wire Specifications					
Power terminals					
Single conductor—solid or stranded	AWG	12–2/0	12–350 kcmil	12–350 kcmil	12–350 kcmil
Terminal torque	lb-in	53–80	44–123	44–123	44–123
Control signals					
Single conductor—solid or stranded	AWG	18–10	18–10	18–10	18–10
Terminal torque	lb-in	11	11	11	11
Power Section					
Rated impulse withstand voltage	U_{imp} 1.2/ 50 s	4 kV	4 kV	4 kV	4 kV
Rated insulation voltage		500	500	500	500
Control Commands—24 Vac/Vdc					
Supply voltage control board U_s nominal	Vac/Vdc	20.4–26.4	20.4–26.4	20.4–26.4	20.4–26.4
Current consumption at 24 Vac/Vdc	mA	65	65	65	65
Pick-up voltage		+17.3–+27	+17.3–+27	+17.3–+27	+17.3–+27
Drop-out voltage		+3–0	+3–0	+3–0	+3–0
Relay Outputs					
Number of relays		2 (TOR)	2 (TOR)	2 (TOR)	2 (TOR)
Maximum voltage	Vac	250	250	250	250
Maximum current	A	1A	1A	1A	1A
Soft Start Functions					
Ramp times					
Start ramp	s	1–30	1–30	1–30	1–30
Stop ramp	s	0–30	0–30	0–30	0–30
Initial voltage % line voltage					
DS7-342…		30–92%	30–92%	30–92%	30–92%
DS7-340…		30–100%	30–100%	30–100%	30–100%
DS7-34D…		30–92%	30–92%	30–92%	30–92%
Control Commands—110–230 Vac					
Supply voltage control board U_s nominal	Vac	102–253	102–253	102–253	102–253
Current consumption at 24 Vac/Vdc	mA	14	14	14	14
Pick-up voltage	Vac	102–230	102–230	102–230	102–230
Drop-out voltage	Vac	0–28	0–28	0–28	0–28
Relay Outputs					
Number of relays		2 (TOR)	2 (TOR)	2 (TOR)	2 (TOR)
Maximum voltage	Vac	250	250	250	250
Maximum current	A	3A	3A	3A	3A
Soft Start Functions					
Ramp times					
Start ramp	s	1–30	1–30	1–30	1–30
Stop ramp	s	0–30	0–30	0–30	0–30
Initial voltage % line voltage		30–92%	30–92%	30–92%	30–92%

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Dimensions

Approximate Dimensions in Inches (mm)

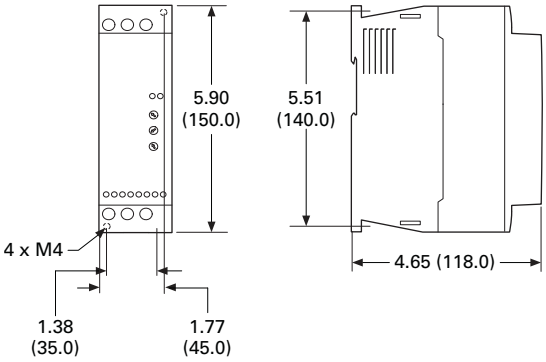
Frame 1



Catalog Numbers

DS7-340SX004N0-N	DS7-342SX004N0-N
DS7-340SX007N0-N	DS7-342SX007N0-N
DS7-340SX009N0-N	DS7-342SX009N0-N
DS7-340SX012N0-N	DS7-342SX012N0-N

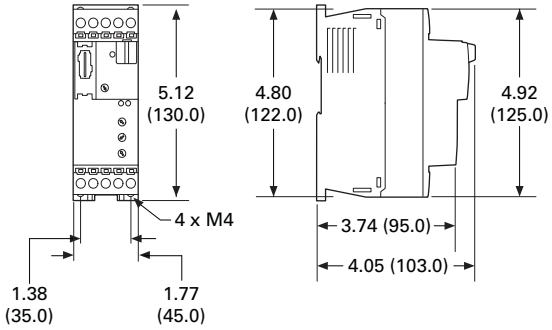
Frame 2



Catalog Numbers

DS7-340SX016N0-N	DS7-342SX016N0-N
DS7-340SX024N0-N	DS7-342SX024N0-N
DS7-340SX032N0-N	DS7-342SX032N0-N

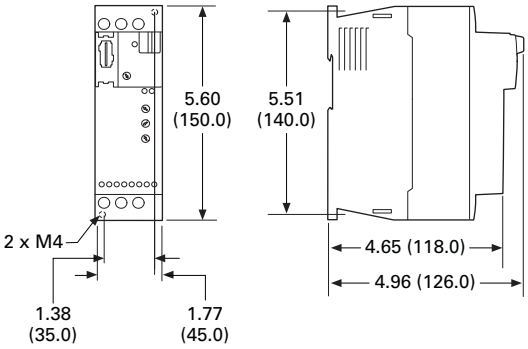
Frame 1—SmartWire-DT



Catalog Numbers

DS7-34DSX004N0-D	DS7-34DSX009N0-D
DS7-34DSX007N0-D	DS7-34DSX012N0-D

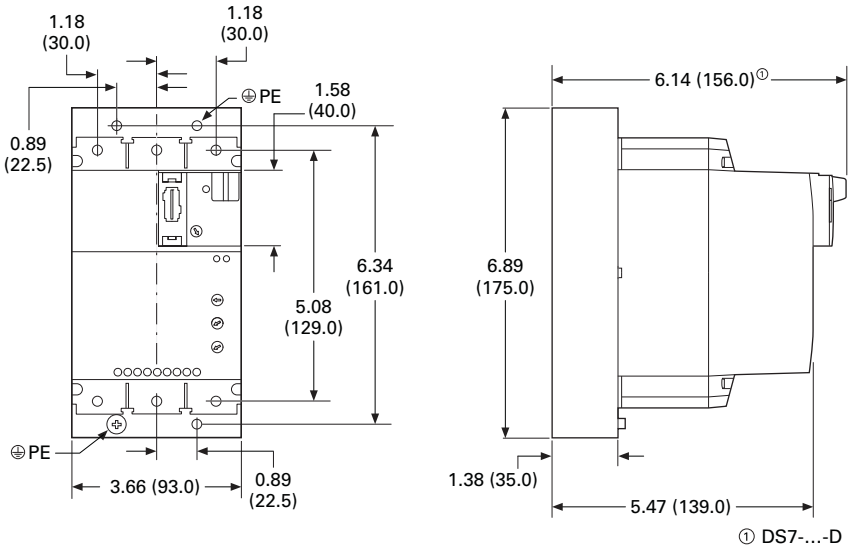
Frame 2—SmartWire-DT



Catalog Numbers

DS7-34DSX016N0-D
DS7-34DSX024N0-D
DS7-34DSX032N0-D

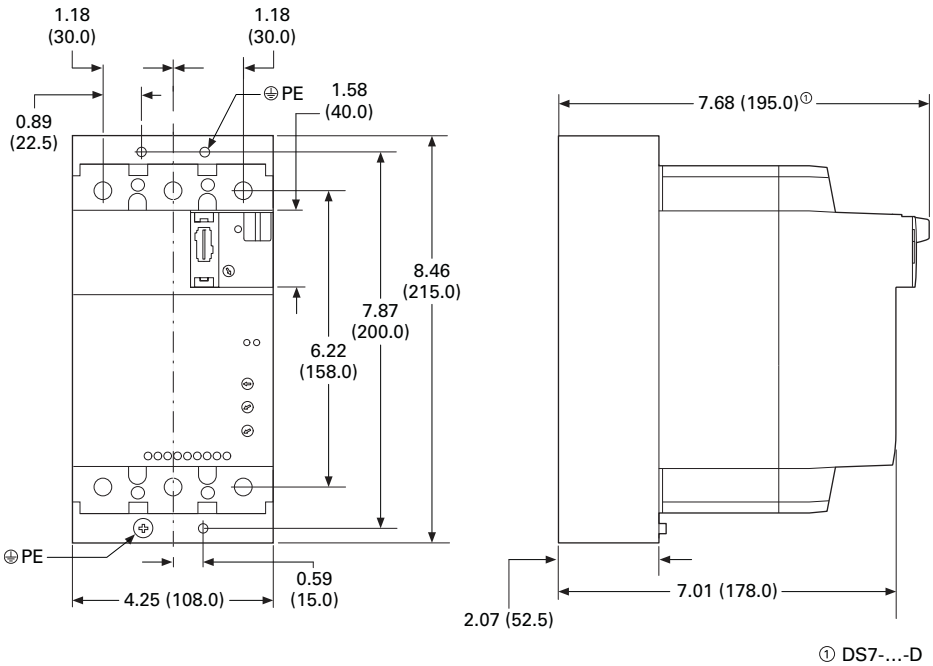
Frame 3—SmartWire-DT and Standard (Non SmartWire-DT)



Catalog Numbers

DS7-340SX041N0-N	DS7-342SX041N0-N	DS7-34DSX041N0-D
DS7-340SX055N0-N	DS7-342SX055N0-N	DS7-34DSX055N0-D
DS7-340SX070N0-N	DS7-342SX070N0-N	DS7-34DSX070N0-D
DS7-340SX081N0-N	DS7-342SX081N0-N	DS7-34DSX081N0-D
DS7-340SX100N0-N	DS7-342SX100N0-N	DS7-34DSX100N0-D

Frame 4—SmartWire-DT and Standard (Non SmartWire-DT)



Catalog Numbers

DS7-342SX135N0-N	DS7-340SX135N0-N	DS7-34DSX135N0-D
DS7-342SX160N0-N	DS7-340SX160N0-N	DS7-34DSX160N0-D
DS7-342SX200N0-N	DS7-340SX200N0-N	DS7-34DSX200N0-D

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Type S701, Soft Start Controllers



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Type S511, Semiconductor Reversing Contactors	**V6-T1-38**

Type S701, Soft Start Controllers

Product Description

The S701 device is a reduced voltage soft start controller designed to control acceleration and deceleration of three-phase motors. The S701 provides the user with the ability to adjust initial torque, ramp up and down time, and also select kick start for high inertial loads.

Application Description

The S701 line of soft start controllers is specifically designed to be a low cost option for soft starting small (15 hp and down) three-phase motors. The S701 unit controls current on two of three motor phases to control the torque being applied to the motor, allowing for smooth starting of a motor. The S701 is designed to be used with a manual motor starter or a full voltage starter. These devices provide the necessary overload protection for the motor and also provide line isolation for the motor. Short-circuit protection can be provided by fuses or circuit breakers.

Features

- Rated operational voltage up to 600 Vac
- Control voltage range from 24–480 Vac/Vdc
- Adjustable ramp times (0.5–10 seconds)
- Adjustable initial torque control (0–85%)
- Kick start feature
- Soft stop (0.5–10 seconds)
- Unlimited number of START/STOP operations per hour
- IP20 finger protection
- Fractional to 15 hp motors at 480 V (20 hp at 600 V)

Benefits

- Reduced wear on belts, gears, chains, clutches, shafts and bearings
- Allows for controlling the inrush current to the motor
- Reduced water-hammer in pumping applications
- Less shock to product on conveyor lines and material handling gear

Standards and Certifications

- IEC 947 compliant
- EN 60947-4-2
- CE marked
- CSA certified
- UL listed (E108212)
- cUL listed

Listed Listed

Catalog Number Selection

S701 Soft Starters

S701 C 15 N 3 S

Soft Start Controller

Line Voltage
C = 208–240 Vac
D = 380–415 Vac
E = 380–480 Vac
G = 550–600 Vac

Ampere Rating
03 = 3.5A
15 = 15A
25 = 25A

Options
N = No special options
B = Braking

Number of Poles
3 = (Only three at this time)

Control Options
S = Standard
BP = Auxiliary contact

Product Selection

S701E15N3S



S701E25N3S



Soft Start Controllers

Rated Current	Line Voltage	Control Voltage (Vac/Vdc)	Three-Phase Motor kW Rating (50 Hz) 230 V	380–400 V	440 V	hp Rating (60 Hz) 200 V 1.0 SF	200 V 1.15 SF	230 V 1.0 SF	230 V 1.15 SF	460 V 1.0 SF	460 V 1.15 SF	575 V 1.0 SF	575 V 1.15 SF	Catalog Number
3.5	208–240	24–230	7.5	N/A	N/A	1	1	1	1	N/A	N/A	N/A	N/A	**S701C03N3S**
3.5	380–415	24–415	N/A	1.1	N/A	N/A	N/A	N/A	N/A	1-1/2	1-1/2	N/A	N/A	**S701D03N3S**
3.5	440–480	24–480	N/A	N/A	1.5	N/A	N/A	N/A	N/A	2	2	N/A	N/A	**S701E03N3S**
3.5	500–600	24–480	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	2	2	**S701G03N3S**
15	208–240	24–230	4	N/A	N/A	3	3	3	3	N/A	N/A	N/A	N/A	**S701C15N3S**
15	380–480	24–480	N/A	5.5	7.5	N/A	N/A	N/A	N/A	10	7-1/2	N/A	N/A	**S701E15N3S**
15	500–600	24–480	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	10	10	**S701G15N3S**
25	208–240	24–230	7.5	N/A	N/A	5	5	7-1/2	5	N/A	N/A	N/A	N/A	**S701C25N3S**
25	380–480	24–480	N/A	11	12.5	N/A	N/A	N/A	N/A	15	15	N/A	N/A	**S701E25N3S**
25	500–600	24–480	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	20	20	**S701G25N3S**

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Technical Data and Specifications

Soft Starters—S701…03N3S

Description	S701C03N3S	S701D03N3S	S701E03N3S	S701G03N3S
Maximum current capacity	3.5	3.5	3.5	3.5
Trip Class				
10A	3.5	3.5	3.5	3.5
10	3.5	3.5	3.5	3.5
20	2.8	2.8	2.8	2.8
30	2.1	2.1	2.1	2.1
Electrical Characteristics				
Line voltage (Vac)	208–240	380–415	440–480	500–600
Operating frequency (Hz)	50/60	50/60	50/60	50/60
Leakage current	5 mA AC max.	5 mA AC max.	5 mA AC max.	5 mA AC max.
Minimum operational current	50 mA	50 mA	50 mA	50 mA
Control voltage (Vac/Vdc)	24–230	24–415	24–480	24–480
Pickup voltage max.	20.4 Vac/Vdc	20.4 Vac/Vdc	20.4 Vac/Vdc	20.4 Vac/Vdc
Dropout voltage min.	5 Vac/Vdc	5 Vac/Vdc	5 Vac/Vdc	5 Vac/Vdc
Max. control current for no operation	1 mA	1 mA	1 mA	1 mA
Response time max.	70 ms	70 ms	70 ms	70 ms
Control Characteristics				
Ramp time (secs)	0.5–10	0.5–10	0.5–10	0.5–10
Ramp settings (% LRT)	85%	85%	85%	85%
Kick start settings (% LRT)	85%	85%	85%	85%
Soft stop (secs)	0.5–10	0.5–10	0.5–10	0.5–10
Environment Characteristics				
Temperature–operating (no derating)	–30 ° to 40 °C	–30 ° to 40 °C	–30 ° to 40 °C	–30 ° to 40 °C
Current rating 50 °C	N/A	N/A	N/A	N/A
Limited duty cycle 50 °C	N/A	N/A	N/A	N/A
Current rating 60 °C	N/A	N/A	N/A	N/A
Limited duty cycle 60 °C	N/A	N/A	N/A	N/A
Temperature–storage	–30 ° to 80 °C	–30 ° to 80 °C	–30 ° to 80 °C	–30 ° to 80 °C
Altitude (meters)–no derating	2000	2000	2000	2000
Humidity	95% noncondensing	95% noncondensing	95% noncondensing	95% noncondensing
Operating position (no derating)	Vertical ±30 °	Vertical ±30 °	Vertical ±30 °	Vertical ±30 °
Impulse withstand voltage IEC 947-4-1	4000 V	4000 V	4000 V	4000 V
Rated insulation voltage (Ui)	660 V	660 V	660 V	660 V
Installation category	III	III	III	III
Vibration	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz
Power dissipation for intermittent operation	4 W/A x duty cycle	4 W/A x duty cycle	4 W/A x duty cycle	4 W/A x duty cycle
Power dissipation for continuous operation	4 W/A x duty cycle	4 W/A x duty cycle	4 W/A x duty cycle	4 W/A x duty cycle
Cooling method	Natural convection	Natural convection	Natural convection	Natural convection
Degree of protection	IP20	IP20	IP20	IP20
Pollution degree	3	3	3	3
Agency approvals	UL, cUL, CE	UL, cUL, CE	UL, cUL, CE	UL, cUL, CE

Soft Starters—S701…15N3S

Description	S701C15N3S	S701E15N3S	S701G15N3S
Maximum current capacity	15	15	15
Trip Class			
10A	15	15	15
10	15	15	15
20	12	12	12
30	10	10	10
Electrical Characteristics			
Line voltage (Vac)	208–240	380–480	500–600
Operating frequency (Hz)	50/60	50/60	50/60
Leakage current	5 mA AC max.	5 mA AC max.	5 mA AC max.
Minimum operational current	50 mA	50 mA	50 mA
Control voltage (Vac/Vdc)	24–230	24–480	24–480
Pickup voltage max.	20.4 Vac/Vdc	20.4 Vac/Vdc	20.4 Vac/Vdc
Dropout voltage min.	5 Vac/Vdc	5 Vac/Vdc	5 Vac/Vdc
Max. control current for no operation	1 mA	1 mA	1 mA
Response time max.	70 ms	70 ms	70 ms
Control Characteristics			
Ramp time (secs)	0.5–10	0.5–10	0.5–10
Ramp settings (% LRT)	85%	85%	85%
Kick start settings (% LRT)	85%	85%	85%
Soft stop (secs)	0.5–10	0.5–10	0.5–10
Environment Characteristics			
Temperature–operating (no derating)	–30 ° to 40 °C	–30 ° to 40 °C	–30 ° to 40 °C
Current rating 50 °C	12.5A	12.5A	12.5A
Limited duty cycle 50 °C	15A on-time max. 15 min. duty cycle max. 0.8	15A on-time max. 15 min. duty cycle max. 0.8	15A on-time max. 15 min. duty cycle max. 0.8
Current rating 60 °C	10A	10A	10A
Limited duty cycle 60 °C	15A on-time max. 15 min. duty cycle max. 0.65	15A on-time max. 15 min. duty cycle max. 0.65	15A on-time max. 15 min. duty cycle max. 0.65
Temperature–storage	–30 ° to 80 °C	–30 ° to 80 °C	–30 ° to 80 °C
Altitude (meters)–no derating	2000	2000	2000
Humidity	95% noncondensing	95% noncondensing	95% noncondensing
Operating position (no derating)	Vertical ±30 °	Vertical ±30 °	Vertical ±30 °
Impulse withstand voltage IEC 947-4-1	4000 V	4000 V	4000 V
Rated insulation voltage (Ui)	660 V	660 V	660 V
Installation category	III	III	III
Vibration	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz
Power dissipation for intermittent operation	2 W/A x duty cycle	2 W/A x duty cycle	2 W/A x duty cycle
Power dissipation for continuous operation	2 W/A	2 W/A	2 W/A
Cooling method	Natural convection	Natural convection	Natural convection
Degree of protection	IP20	IP20	IP20
Pollution degree	3	3	3
Agency approvals	UL, CSA, CE	UL, CSA, CE	UL, CSA, CE

Soft Starters—S701…25N3S

Description	S701C25N3S	S701E25N3S	S701G25N3S
Maximum current capacity	25	25	25
Trip Class			
10A	25	25	25
10	25	25	25
20	20	20	20
30	15	15	15
Electrical Characteristics			
Line voltage (Vac)	208–240	380–480	500–600
Operating frequency (Hz)	50/60	50/60	50/60
Leakage current	5 mA AC max.	5 mA AC max.	5 mA AC max.
Minimum operational current	50 mA	50 mA	50 mA
Control voltage (Vac/Vdc)	24–230	24–480	24–480
Pickup voltage max.	20.4 Vac/Vdc	20.4 Vac/Vdc	20.4 Vac/Vdc
Dropout voltage min.	5 Vac/Vdc	5 Vac/Vdc	5 Vac/Vdc
Max. control current for no operation	1 mA	1 mA	1 mA
Response time max.	70 ms	70 ms	70 ms
Control Characteristics			
Ramp time (secs)	0.5–10	0.5–10	0.5–10
Ramp settings (% LRT)	85%	85%	85%
Kick start settings (% LRT)	85%	85%	85%
Soft stop (secs)	0.5–10	0.5–10	0.5–10
Environment Characteristics			
Temperature–operating (no derating)	–30 ° to 40 °C	–30 ° to 40 °C	–30 ° to 40 °C
Current rating 50 °C	20A	20A	20A
Limited duty cycle 50 °C	25A on-time max. 15 min. duty cycle max. 0.8	25A on-time max. 15 min. duty cycle max. 0.8	25A on-time max. 15 min. duty cycle max. 0.8
Current rating 60 °C	17A	17A	17A
Limited duty cycle 60 °C	25A on-time max. 15 min. duty cycle max. 0.65	25A on-time max. 15 min. duty cycle max. 0.65	25A on-time max. 15 min. duty cycle max. 0.65
Temperature–storage	–30 ° to 80 °C	–30 ° to 80 °C	–30 ° to 80 °C
Altitude (meters)–no derating	2000	2000	2000
Humidity	95% noncondensing	95% noncondensing	95% noncondensing
Operating position (no derating)	Vertical ±30 °	Vertical ±30 °	Vertical ±30 °
Impulse withstand voltage IEC 947-4-1	4000 V	4000 V	4000 V
Rated insulation voltage (Ui)	660 V	660 V	660 V
Installation category	III	III	III
Vibration	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz
Power dissipation for intermittent operation	2 W/A x duty cycle	2 W/A x duty cycle	2 W/A x duty cycle
Power dissipation for continuous operation	2 W/A	2 W/A	2 W/A
Cooling method	Natural convection	Natural convection	Natural convection
Degree of protection	IP20	IP20	IP20
Pollution degree	3	3	3
Agency approvals	UL, CSA, CE	UL, CSA, CE	UL, CSA, CE

Dimensions

Approximate Dimensions in Inches (mm)

Soft Starters—S701…N3S

Catalog Number	W	H	D	Weight in lb (kg)
S701C03N3S	0.89 (22.5)	3.94 (100)	5.01 (127)	0.6 (270)
S701D03N3S	0.89 (22.5)	3.94 (100)	5.01 (127)	0.6 (270)
S701E03N3S	0.89 (22.5)	3.94 (100)	5.01 (127)	0.6 (270)
S701G03N3S	0.89 (22.5)	3.94 (100)	5.01 (127)	0.6 (270)
S701C15N3S	1.77 (45)	3.94 (100)	5.04 (128)	1.52 (690)
S701E15N3S	1.77 (45)	3.94 (100)	5.04 (128)	1.52 (690)
S701G15N3S	1.77 (45)	3.94 (100)	5.04 (128)	1.52 (690)
S701C25N3S	3.54 (90)	3.94 (100)	5.04 (128)	2.53 (1150)
S701E25N3S	3.54 (90)	3.94 (100)	5.04 (128)	2.53 (1150)
S701G25N3S	3.54 (90)	3.94 (100)	5.04 (128.	2.53 (1150)

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Type S701, Soft Start Controllers with Auxiliary Contact



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Type S511, Semiconductor Reversing Contactors	**V6-T1-38**

Type S701, Soft Start Controllers with Auxiliary Contact

Product Description

The S701 device is a reduced voltage soft start controller designed to control acceleration and deceleration of three-phase motors. With the auxiliary contact, it is possible to control an external bypass to reduce heating and increase acceleration and deceleration times.

The unit provides the user with the ability to adjust initial torque, ramp up and down time and also select kick start for high inertia loads.

Application Description

The S701 line of soft start controllers is specifically designed to be a low cost option for soft starting small (15 hp and down) three-phase motors. The auxiliary contact is designed to work in conjunction with an across-the-line contactor. The purpose of the contactor is to provide a parallel current path once the soft starter has brought the motor up to speed. Once the soft start controller reaches end of ramp, the auxiliary contact will close and send a signal to close the bypass contactor, thus providing a low impedance path for the current to the motor. The S701 unit controls current on two of three motor phases to control the torque being applied to the motor, allowing for smooth starting of a motor. The S701 is designed to be used with a manual motor protector or a full voltage starter. These devices provide the necessary overload protection for the motor and also provide line isolation for the motor. Short-circuit protection can be provided by fuses or circuit breakers.

Features

- Rated operational voltage up to 600 Vac
- Control voltage range from 24–300 Vac/Vdc
- Adjustable ramp times (0.5–20 seconds)
- Adjustable initial torque control (0–85%)
- Kick start feature (0–85% adjustment)
- Kick start for 200 ms
- Soft stop (0.5–20 seconds)
- IP20 finger protection
- Available up to 30A (with Bypass installed)
- Auxiliary contact for up-to-speed indication

Benefits

- Reduced wear on belts, gears, chains, clutches, shafts and bearings
- Bypass option allows for greater current capacity in the unit
- Bypass option helps to reduce heat in the enclosure
- Allows for controlling the inrush current to the motor
- Reduced water-hammer in pumping applications
- Less shock to product on conveyor lines and material handling gear

Standards and Certifications

- IEC 947 compliant
- EN 60947-4-2
- CE marked
- UL listed (E108212)
- cUL listed

CE UL Listed c UL Listed

Product Selection

For S701 catalog number selection, see **Page V6-T1-27**.

S701



Soft Start Controllers with Auxiliary Contact

Rated Current	Line Voltage	Control Voltage (Vac/Vdc)	Three-Phase Motor kW Rating (50 Hz) 230 V	380–400 V	440 V	hp Rating 200 V 1.0 SF	200 V 1.15 SF	230 V 1.0 SF	230 V 1.15 SF	460 V 1.0 SF	460 V 1.15 SF	575 V 1.0 SF	575 V 1.15 SF	Catalog Number
Ratings without Bypass														
25	208–240	24–230	5.5	N/A	N/A	5	5	7-1/2	5	N/A	N/A	N/A	N/A	**S701C25N3BP**
25	380–480	24–480	N/A	12.5	12.5	N/A	N/A	N/A	N/A	15	15	N/A	N/A	**S701E25N3BP**
25	500–600	24–480	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	20	20	**S701G25N3BP**
Ratings with Bypass														
30	208–240	24–230	7.5	N/A	N/A	7-1/2	7-1/2	10	7-1/2	N/A	N/A	N/A	N/A	**S701C25N3BP**
30	380–480	24–480	N/A	15	15	N/A	N/A	N/A	N/A	20	15	N/A	N/A	**S701E25N3BP**
30	500–600	24–480	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	25	20	**S701G25N3BP**

Technical Data and Specifications

Soft Starters with Auxiliary Contact—S701…25N3BP

Description	S701C25N3BP	S701E25N3BP	S701G25N3BP
Maximum current capacity with bypass (without bypass)	30 (25)	30 (25)	30 (25)
Trip Class			
10A	30 (25)	30 (25)	30 (25)
10	30 (25)	30 (25)	30 (25)
20	24 (20)	24 (20)	24 (20)
30	19.5 (15)	19.5 (15)	19.5 (15)
Electrical Characteristics			
Line voltage (Vac)	208–240	380–480	500–600
Operating frequency (Hz)	50/60	50/60	50/60
Leakage current	5 mA AC max.	5 mA AC max.	5 mA AC max.
Minimum operational current	50 mA	50 mA	50 mA
Control voltage (Vac/Vdc)	24–230	24–480	24–480
Pickup voltage max.	20.4 Vac/Vdc	20.4 Vac/Vdc	20.4 Vac/Vdc
Dropout voltage min.	5 Vac/Vdc	5 Vac/Vdc	5 Vac/Vdc
Max. control current for no operation	1 mA	1 mA	1 mA
Response time max.	70 ms	70 ms	70 ms

Soft Starters with Auxiliary Contact—S701…25N3BP, continued

Description	S701C25N3BP	S701E25N3BP	S701G25N3BP
Control Characteristics			
Ramp time (secs)	0.5–20	0.5–20	0.5–20
Ramp settings (% LRT)	85%	85%	85%
Kick start settings (% LRT)	85%	85%	85%
Soft stop (secs)	0.5–20	0.5–20	0.5–20
Environmental Characteristics			
Temperature—operating (no derating)	–30 ° to 40 °C	–30 ° to 40 °C	–30 ° to 40 °C
Current rating 50 °C	20A	20A	20A
Limited duty cycle 50 °C	25A on-time max. 15 min. duty cycle max. 0.8	25A on-time max. 15 min. duty cycle max. 0.8	25A on-time max. 15 min. duty cycle max. 0.8
Current rating 60 °C	17A	17A	17A
Limited duty cycle 60 °C	25A on-time max. 15 min. duty cycle max. 0.65	25A on-time max. 15 min. duty cycle max. 0.65	25A on-time max. 15 min. duty cycle max. 0.65
Temperature—storage	–30 ° to 80 °C	–30 ° to 80 °C	–30 ° to 80 °C
Altitude (meters)—no derating	2000	2000	2000
Humidity	95% noncondensing	95% noncondensing	95% noncondensing
Operating position (no derating)	Vertical ±30 °	Vertical ±30 °	Vertical ±30 °
Impulse withstand voltage IEC 947-4-1	4000 V	4000 V	4000 V
Rated insulation voltage (Ui)	660 V	660 V	660 V
Installation category	III	III	III
Vibration	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz
Power dissipation for continuous operation	2 W/A without bypass	2 W/A without bypass	2 W/A without bypass
Power dissipation with semiconductor bypassed	5 W/A max. with bypass	5 W/A max. with bypass	5 W/A max. with bypass
Cooling method	Natural convection	Natural convection	Natural convection
Degree of protection	IP20	IP20	IP20
Pollution degree	3	3	3
Agency approvals	UL, cUL, CE	UL, cUL, CE	UL, cUL, CE

Dimensions

Approximate Dimensions in Inches (mm)

Soft Starters with Auxiliary Contact—S701…25N3BP

Catalog Number	W	H	D	Weight in lb (kg)
S701C25N3BP	3.54 (89.9)	3.94 (100.1)	5.04 (128.0)	2.53 (1150)
S701E25N3BP	3.54 (89.9)	3.94 (100.1)	5.04 (128.0)	2.53 (1150)
S701G25N3BP	3.54 (89.9)	3.94 (100.1)	5.04 (128.0)	2.53 (1150)

Type S701, Soft Start Controllers with Brake



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Type S701, Soft Start Controllers with Brake	
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Technical Data and Specifications	**V6-T1-36**
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Type S511, Semiconductor Reversing Contactors	**V6-T1-38**

Type S701, Soft Start Controllers with Brake

Product Description

The S701 soft start controller with DC injection brake is designed to control acceleration and deceleration of three-phase motors. Brake current is adjustable from 0–50A DC. The ramp-up feature is adjustable from 0.5–10 seconds. Torque adjustment is adjustable with or without break loose (kick start) function.

Application Description

The S701 line of soft start controllers is specifically designed to be a low cost option for soft starting small (15 hp and down) three-phase motors. The braking option is a DC injection system, allowing for fast stopping of a three-phase motor. The S701 unit controls current on two of the three phases to control the torque being applied to the motor, allowing for smooth starting of a motor. The S701 is designed to be used with a manual motor starter or a full voltage starter. These devices provide the necessary overload protection for the motor and also provide line isolation for the motor. Short-circuit protection can be provided by fuses or circuit breakers.

Features

- Rated operational voltage up to 480 Vac
- Control voltage range from 24–300 Vac/Vdc
- Adjustable ramp times (0.5–20 seconds)
- Adjustable initial torque control (0–85%)
- Kick start feature (0–85% adjustment)
- Kick start for 200 ms
- IP20 finger protection
- Braking control adjustable from 0–50A DC
- Slow speed: 7.5% or 10% of nominal speed

Benefits

- Reduced wear on bolts, gears, chains, clutches, shafts and bearings
- Braking option allows for quick stopping of loads
- Brake control can help eliminate expensive mechanical brakes
- Allows for controlling the inrush current to the motor
- Reduced water-hammer in pumping applications
- Less shock to product on conveyor lines and material handling gear

Standards and Certifications

- IEC 947 compliant
- EN 60947-4-2
- CE marked
- UL listed (E108212)
- cUL listed

CE UL Listed c UL Listed

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Product Selection

For S701 catalog number selection, see **Page V6-T1-27**.

S701E25B3S



Soft Start Controllers with Brake

Rated Current	Line Voltage	Control Voltage (Vac/Vdc)	Three-Phase Motor kW Rating (50 Hz) 230 V	380–400 V	440 V	hp Rating 200 V 1.0 SF	200 V 1.15 SF	230 V 1.0 SF	230 V 1.15 SF	460 V 1.0 SF	460 V 1.15 SF	Catalog Number
25	208–240	24–230	5.5	N/A	N/A	5	5	7-1/2	5	N/A	N/A	**S701C25B3S**
25	380–480	24–480	N/A	12.5	12.5	N/A	N/A	N/A	N/A	15	15	**S701E25B3S**

Technical Data and Specifications

Soft Starters with Brake—S701…25B3S

Description	S701C25B3S	S701E25B3S
Maximum current capacity	25	25
Trip Class		
10A	25	25
10	25	25
20	20	20
30	15	15
Electrical Characteristics		
Line voltage (Vac)	208–240	380–480
Operating frequency (Hz)	50/60	50/60
Leakage current	5 mA AC max.	5 mA AC max.
Minimum operational current	1A	1A
Control voltage (Vac/Vdc)	24–230	24–480
Pickup voltage max.	20.4 Vac/Vdc	20.4 Vac/Vdc
Dropout voltage min.	5 Vac/Vdc	5 Vac/Vdc
Max. control current for no operation	1 mA	1 mA
Response time max.	100 ms	100 ms
Control Characteristics		
Ramp time (secs)	0.5–10	0.5–10
Ramp settings (% LRT)	85%	85%
Kick start settings (% LRT)	85%	85%
Soft stop (secs)	0.5–10	0.5–10
Brake current	0–50 Vdc	0–50 Vdc

Soft Starters with Brake—S701…25B3S, continued

Description	S701C25B3S	S701E25B3S
Environmental Characteristics		
Temperature—operating	–30 ° to 40 °C	–30 ° to 40 °C
Current rating 50 °C	20A	20A
Limited duty cycle 50 °C	25A on-time max. 15 min. duty cycle max. 0.8	25A on-time max. 15 min. duty cycle max. 0.8
Current rating 60 °C	17A	17A
Limited duty cycle 60 °C	25A on-time max. 15 min. duty cycle max. 0.65	25A on-time max. 15 min. duty cycle max. 0.65
Temperature—storage	–30 ° to 80 °C	–30 ° to 80 °C
Altitude (meters)—no derating	2000	2000
Humidity	95% noncondensing	95% noncondensing
Operating position	Vertical ± 0 °	Vertical ± 0 °
Impulse withstand voltage IEC 947-4-1	4000 V	4000 V
Rated insulation voltage (Ui)	660 V	660 V
Installation category	III	III
Vibration	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz
Power dissipation for intermittent operation	2 W/A x duty cycle	2 W/A x duty cycle
Power dissipation for continuous operation	2 W/A	2 W/A
Cooling method	Natural convection	Natural convection
Degree of protection	IP20	IP20
Pollution degree	3	3
Agency approvals	UL, cUL, CE	UL, cUL, CE

Dimensions

Approximate Dimensions in Inches (mm)

Soft Starters with Brake—S701…25B3S

Catalog Number	W	H	D	Weight in lb (kg)
S701C25B3S	3.54 (89.9)	3.94 (100.1)	5.04 (128.0)	2.53 (1150)
S701E25B3S	3.54 (89.9)	3.94 (100.1)	5.04 (128.0)	2.53 (1150)

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Type S701, Soft Start Controllers with Brake	**V6-T1-35**
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Type S511, Semiconductor Reversing Contactors

Product Description

The S511 device is a semiconductor reversing contactor designed to switch three-phase motors forward and reverse. Unicore electronics and thermal design ensures high switching capacity and long lifetime.

Application Description

The S511 line of solid-state reversing contactors is specifically designed for high speed operations or when long contactor life is required. The reversing contactors are intended for small motor applications (5 hp and below). The S511 unit can be used in a variety of applications including fans, pumps, conveyors, doors, hoists, cranes, etc. It is designed to be used with a manual motor starter or a full voltage starter. These devices provide the necessary overload protection for the motor and also provide line isolation for the motor. Short-circuit protection can be provided by fuses or circuit breakers.

Features

- Rated operational voltage up to 480 Vac
- Control voltage ranges of 5–24 Vdc and 24–240 Vac/Vdc
- Unlimited number of START/STOP operations per hour
- IP20 finger protection
- AC-3 current rating of 10A
- AC-4 current rating of 8A

Benefits

- Extremely high switching rates possible
- Very long life expectancy and no contacts or movable parts to replace
- Compact design (45 mm wide) leads to significant panel savings

Standards and Certifications

- IEC 947 compliant
- EN 60947-4-2
- CE marked
- CSA certified
- UL listed

Listed

Product Selection

Reversing Solid-State Contactors

Rated Current	Line Voltage	Control Voltage	Three-Phase Motor kW Rating (50 Hz) 230 V	380–400 V	440 V	hp Rating 200 V 1.0 SF	1.15 SF	230 V 1.0 SF	1.15 SF	460 V 1.0 SF	1.15 SF	Catalog Number
10	208–480	5–24 Vdc	2.2	4	4	2	2	3	2	5	5	**S511E10N3D**
10	208–480	24–240 Vac/Vdc	2.2	4	4	2	2	3	2	5	5	**S511E10N3S**

Technical Data and Specifications

Semiconductor Reversing Contactors—S511E10N3…

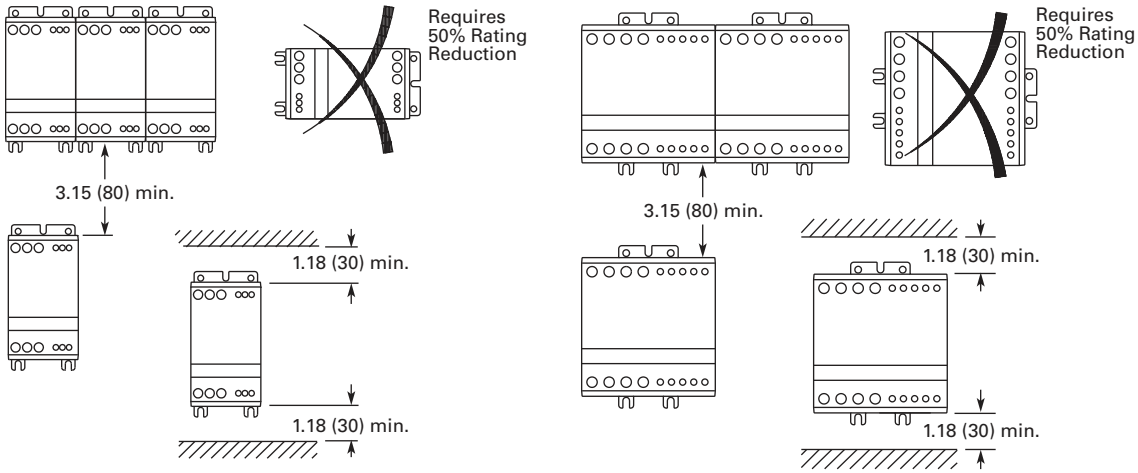
Description	S511E10N3D	S511E10N3S
Maximum current capacity	10	10
Trip Class		
10A	10	10
10	10	10
20	8	8
30	6.5	6.5
Electrical Characteristics		
Line Voltage (Vac)	208–480	208–480
Operating frequency (Hz)	50/60	50/60
Control voltage	5–24 Vdc	24–240 Vac/Vdc
Pickup voltage max.	4.25 Vdc	20.4 Vac/Vdc
Dropout voltage min.	1.5 Vdc	7.2 Vac/Vdc
Max. control voltage	26.4 Vdc	253 Vac/Vdc
Response time max.	1/2 cycle	1 cycle
Interlock time max.	80 ms	150 ms
Control Characteristics		
Operation current AC-3	10	10
Operation current AC-4	8	8
Duty cycle	Continuous operation	Continuous operation
Leakage current	1 mA AC max.	1 mA AC max.
Minimum operation current	10 mA AC	10 mA AC
Environmental Characteristics		
Temperature—operating	0 ° to 60 °C	0 ° to 60 °C
Temperature—storage	–20 ° to 80 °C	–20 ° to 80 °C
Altitude (meters)	2000	2000
Humidity	95% noncondensing	95% noncondensing
Operating position	Vertical ±30 °	Vertical ±30 °
Impulse withstand voltage IEC 947-4-1	4000 V	4000 V
Rated insulation voltage (Ui)	660 V	660 V
Installation category	III	III
Vibration	IEC 68-2-6 5g 10–150 Hz	IEC 68-2-6 5g 10–150 Hz
Power dissipation for intermittent operation	2.2 W/A x duty cycle	2.2 W/A x duty cycle
Power dissipation for continuous operation	2.2 W/A	2.2 W/A
Cooling method	Natural convection	Natural convection
Degree of protection	IP20	IP20
Pollution degree	3	3
Agency approvals	UL, CSA, CE	UL, CSA, CE

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Mounting Instructions

IMPORTANT: The controller is designed for vertical mounting in free air. If the controller is mounted horizontally, the load current must be reduced to 50% of rated current.

Recommended Mounting Distances



Dimensions

Approximate Dimensions in Inches (mm)

Semiconductor Reversing Contactors—S511E10N3...

Catalog Number	W	H	D	Weight in lb (kg)
S511E10N3D	1.77 (45.0)	3.94 (100.1)	5.04 (128.0)	1.52 (690)
S511E10N3S	1.77 (45.0)	3.94 (100.1)	5.04 (128.0)	1.52 (690)

Also refer to dimension drawings on **Page V6-T1-41**.

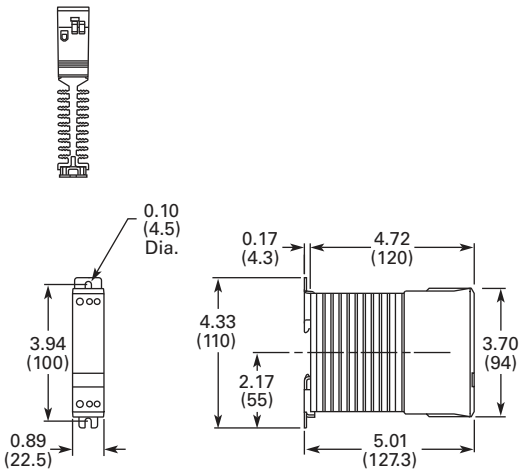
Cable Requirements and Sizing

75 °C	AWG (mm^2)	AWG (mm^2)
	18–12 (0.75–4)	20–16 (0.5–1.5)
	2–18 (2 x 1)	2 x 20–18 (2 x 0.5–0.75)
	18–10 (0.75–4)	20–16 (0.5–1.5)
	2 x 18–14 (2 x 0.75–2.5)	2 x 20–16 (2 x 0.5–1.5)
	18–10 (0.75–4)	20–16 (0.5–1.5)
	2 x 18–16 (0.75–6)	2 x 20–16 (2 x 0.5–1.5)
	Posidrive 1 4.4 in-lb. max. 0.5 Nm max.)	N/A
	4 mm 4.4 in-lb max. (0.5 Nm max.)	3 mm 3.5 in-lb max. (0.4 Nm max.)

Approximate Dimensions in Inches (mm)

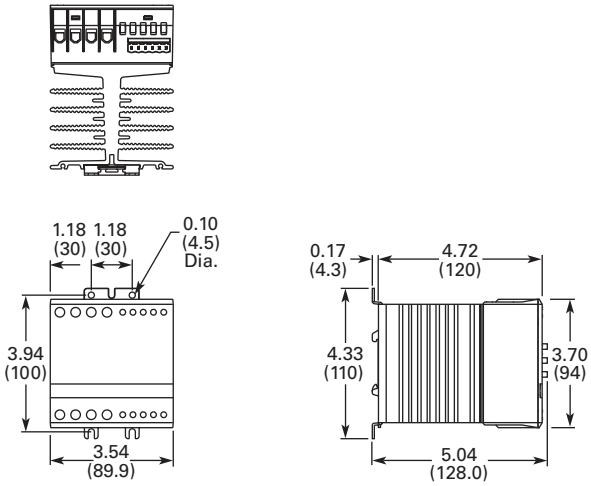
22.5 mm Frame

S511E10N3D, S511E10N3S



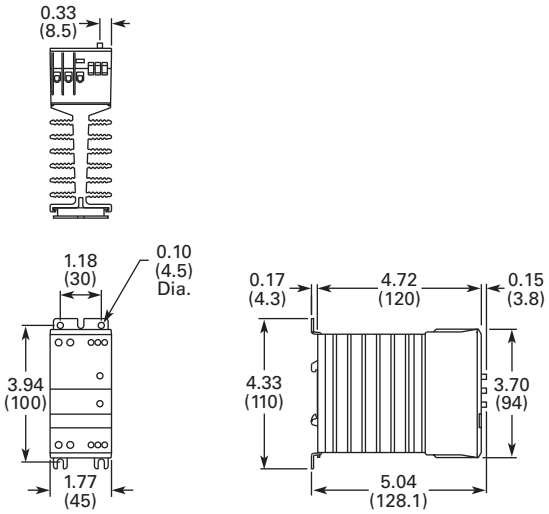
90 mm Frame

S511E10N3D, S511E10N3S



45 mm Frame

S511E10N3D, S511E10N3S



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Solid-State Starters



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Type S801+, Soft Starters	**V6-T1-61**
Type S811+, Soft Starters with DIM	**V6-T1-77**

Product Overview

Type S611

The S611 soft starter is a powerful combination of performance capability, application flexibility, and the industry's best user interface experience.

Designed to control acceleration and deceleration of three-phase motors, the line is available for current ranges from 26 A through 414 A applications.

The S611 has integrated bypass and overload protection. The S611 is available as a component for panel mounting or in enclosed control—NEMA Type 1, 12, 3R, 4, 4X.

Torque Limiters

The TL device line of starting torque limiters is designed for the soft start of three-phase or single-phase motors, i.e., it allows smoother starting of all AC induction motors, thus decreasing shock and vibration problems encountered during across-the-line starts. The device is ramp-up time/torque adjustable from 0.5 to 5 seconds/0 to 85% of nominal starting torque.

Type S801+

Eaton's S801+ line of reduced voltage soft starters is very compact, multi-functional, easy to install and easy to program. Designed to control acceleration and deceleration of three-phase motors, the line is available for current ranges from 11 A to 1000 A applications, and is suitable for mounting in motor control centers or in enclosed control (NEMA Type 1, 4, 4X and 12) applications.

Type S811+

Eaton's S811+ offers all the popular features of the S801+ and adds enhanced functionality with the new DIM (Digital Interface Module), communications, metering, monitoring and diagnostics capabilities.

Eaton's line of S811+ reduced voltage soft starters is very compact, multi-functional, easy to install and easy to set operating parameters. Designed to control the acceleration and deceleration of three-phase motors up to 690 V, the line is available from 11 A to 1000 A.

The S811+ is designed to be a complete package, combining the silicon controlled rectifiers (SCRs), bypass contactor and overload in one, very compact unit. The S811+ is available as a component for panel mounting, in motor control centers or in enclosed control (NEMA Type 1, 3R, 4, 4X, 7/9 and 12).

Type S611, Soft Starter



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Type S611, Soft Starters

Product Description

Eaton revolutionized the reduced voltage control marketplace with its advanced feature set and user-friendly user interface module to enhance system performance and reduce commissioning times. The S611 adds enhanced functionality with network communications, metering, monitoring and diagnostics capabilities.

The Eaton line of S611 reduced voltage soft starters is multi-functional, easy to install and easy to program. Designed to control the acceleration and deceleration of three-phase motors up to 600 V, the line is available from 26 amps through 414 amps.

The S611 is designed to be a complete package combining the SCRs, bypass contactor and overload in one unit.

Application Description

Designed to control the acceleration and deceleration of three-phase motors, the S611 soft starter uses Silicon Controlled Rectifiers (SCRs) to control the voltage to soft start and soft stop the motor. After the motor is started, internal run bypass contactors close, resulting in the motor running directly across-the-line. The built-in solid-state overload protects the motor from overload conditions with sophisticated algorithms that model true motor heating, resulting in better motor protection and fewer nuisance trips. Advanced protective and diagnostic features reduce downtime.

A voltage ramp start or current limit start is available. Kick start is available in either starting mode. The soft stop option allows for a ramp stop time that is longer than the coast to stop time. The pump control option provides a smooth transition for starting and stopping a motor and eliminating the "water-hammer" effect that can damage pipes, valves and pumps.

The S611 offers an impressive array of advanced protective features. Not only are the protective features selectable, but many offer variable settings allowing the user to fine tune the soft starter to meet specific system requirements.

The S611 has an easy to use User Interface Module (UI) that allows the user to configure the device and to read system parameters and values. The UI includes an LED display and keypad to scroll through the various parameters. The UI allows the user to modify control parameters, enable or disable protections, set communication variables, monitor system values such as line voltages and currents, and access the fault queue.

User Interface Module (UI)



The UI can be removed from the S611 and remote mounted. Kits are available to door mount the UI, enabling users to safely configure, commission, monitor and troubleshoot the system at the electrical panel without opening the enclosure door. This will help eliminate the possibility of an arc flash incident.

Standards and Certifications

- IEC 60947-4-2
- UL listed
- CSA certified (3211 06)

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Features and Benefits

- The User Interface Module (UI) provides an intuitive, easy-to-use human interface with powerful configuration capabilities to maximize system performance
- Door or device mounted UI enables users to safely configure, commission, monitor and troubleshoot the system at the electrical panel without opening the enclosure door, eliminating the possibility of an arc flash incident
- System operating parameters can be monitored enterprise-wide through a communications network. Increase uptime by providing data for process management and preventive diagnostics
- Run bypass mode greatly reduces internal heating created by the greater power dissipation in the SCRs. Bypass contactors directly connect the motor to the line and improves system efficiency by reducing internal power losses
- Internal solid-state overload protection provides accurate current measurement and trip settings. Sophisticated algorithms solve a series of differential equations that model true motor heating and cooling, resulting in superior motor overload protection while minimizing nuisance trips. Advanced selectable protective features safeguard the motor and system against a variety of system faults
- Internal run bypass contactors and overload protection eliminate the need for additional devices, reducing enclosure sizes minimizing installation and wiring time and reducing overall assembly size and cost
- Wide range of overload FLA settings (50–100% of rated frame current) and a selectable trip class (5–30) offers users the flexibility to fine tune the starter to match specific application requirements
- Variable ramp times and torque control settings provide unlimited starting configurations, allowing for maximum application flexibility
- Kick-start feature enables soft starting of high friction loads
- Soft stop control for applications where an abrupt stop of the load is not acceptable
- Pump control option with sophisticated pump algorithms on both starting and stopping that minimize the pressure surges that cause water hammer. The pump control option will maximize the life of the pump and piping systems while minimizing the downtime caused by system failure
- Six SCRs control all three motor phases, providing smooth acceleration and deceleration performance
- Soft acceleration and deceleration reduces wear on belts, gears, chains, clutches, shafts and bearings
- Reduce the peak inrush current's stress on the power system
- Minimize peak starting torque to diminish mechanical system wear and damage
- 120 Vac control voltage enhances ease of connections
- The S611 lends itself to serviceability. The printed circuit boards (PCBs) and contactors can be replaced in the field
- The S611 has built-in communication capabilities through two communications ports to connect the soft starter to a variety of networks, including Modbus (resident), DeviceNet™, PROFIBUS®, and Ethernet

Protective Features

All protective features can be configured, enabled or disabled with the UI or through the communications network.

Motor Overload

The S611 includes electronic overload protection as standard. The overload meets applicable requirements for a motor overload protective device. The overload protects the motor from over heat conditions with the use of sophisticated algorithms that model true motor heating, resulting in superior motor protection and fewer nuisance trips.

The S611 calculates a thermal memory value. A 100% value represents the maximum safe temperature of the motor. When the thermal memory value reaches 100%, an overload trip will occur removing power to the motor.

Upon trip, the S611 stores the calculated motor heating value and will not allow a motor re-start until the motor has cooled. This feature ensures the motor will not be damaged by repeated overload trip, reset and re-start cycles.

The thermal memory value can be monitored through the UI or the communications network. The thermal memory value can be of great use in determining an impending overload trip condition. Alarms can be implemented in the process monitoring system warning of an impending trip before a trip occurs halting the process. Costly system downtime can be avoided.

The trip current is adjusted to match the specific application requirements by entering the motor nameplate full load current rating and trip class. The FLA adjustment includes a 2 to 1 adjustment range. The overload trip class is adjustable from class 5 through class 30. The overload is ambient temperature compensated - meaning its trip characteristics will not vary with changes in ambient temperature. The overload protection can be enabled, disabled, or disabled on start.

Short Circuit

The use of a short circuit protective device in coordination with the S611 is required in branch motor circuits by most electrical codes. Short circuit coordination ratings with both fuses and Eaton molded case circuit breakers are available providing customers with design flexibility. The S611 has short circuit coordination ratings as an open component, an enclosed starter, and in a motor control center. The short circuit ratings can go up to 100 kA depending on application configuration.

Jam

Excessive current and torque up to locked rotor levels can occur in a jam condition. The condition can result in stress and damage to the motor, load, mechanical system, and the electrical distribution system. Jam protection prevents the stress and damage from a jam during normal run. After the motor is started, a current greater than 300% FLA setting will cause the starter to trip on a jam fault.

Stall

Excessive current and torque up to locked rotor levels can occur in a stall condition. The condition can lead to an overload trip and result in stress and damage to the motor, load, mechanical system, and the electrical distribution system. Stall protection prevents stress and damage to a motor that has not come up to speed, or stalled after the soft start time. The S611 will trip to protect the system in the event that the motor did not get to the rated speed in the defined soft start period. A current greater than 200% FLA at the end of the soft start period will cause the starter to trip on a stall fault.

Pole Over Temperature

High ambient temperatures, extended ramp times and high duty cycle conditions may cause the S611 power pole conductors to reach a temperature that exceeds their thermal rating. The S611 is equipped with sensors that monitor the temperature of the power poles. Over temperature protection occurs if the device's thermal capacity is exceeded. The soft starter will trip in over temperature conditions, preventing device failure.

The device pole temperature value can be monitored through the UI or the communications network. This feature can be of use in determining an impending over temperature trip condition. Alarms can be implemented in the process monitoring system warning of an impending trip before a trip occurs, halting the process. Costly system shutdown can be avoided.

Phase Loss

Loss of a phase can cause a significant increase in the current drawn in the remaining two phases. Phase loss can lead to motor damage before an eventual overload trip occurs. Phase loss is typically an indication of a failure in the electrical distribution system. The S611 will detect a phase loss and trip if any phase current drops below a preset value. The phase loss trip level is adjustable from 0% to 100% of the average of the other two phase levels with an adjustable trip delay of 0.1 to 60 seconds.

Phase Imbalance

Phase current or voltage imbalance can cause a significant increase in the current drawn in the remaining two phases. Phase imbalance can lead to motor damage before an eventual overload trip. Phase imbalance is typically an indication of a failure in the electrical distribution system or the motor. The S611 will detect both current and voltage phase imbalances and trip if any phase becomes imbalanced as compared to the average of the other two phases.

The phase current imbalance trip level is adjustable from 0% to 100% of the average of the current in the other two phases with an adjustable trip delay of 0.1 to 60 seconds.

The phase voltage imbalance trip level is adjustable from 0% to 100% of the average of the voltage in the other two phases with an adjustable trip delay of 0.1 to 60 seconds.

Reset Mode

The S611 can be set up for automatic or manual reset on trip. The manual reset mode requires the operator to physically press the RESET button located on the soft starter. The overload can be manually reset through the UI or through the communications network.

The automatic reset mode allows the soft starter to be automatically reset as soon as the trip condition is no longer present. With the automatic reset mode, after the fault is no longer present, the motor will be restarted as soon as a valid start signal is present.

Phase Reversal

The S611 can determine if the proper line phase sequence is present by default. The device will trip if the line phase sequence is something other than A-B-C. The S611 can be configured to operate under reversed phase conditions (A-C-B).

Shorted SCR Detection

The S611 monitors the operation of the power poles and will trip under a shorted SCR condition.

Open SCR Detection

The S611 monitors the operation of the power poles and will trip under an open SCR condition.

Low Current

Low current conditions can be a result of a loss of load or a failure in the mechanical system. The S611 has low current protection that will trip if the average RMS current falls below a preset value. The low current protection can be programmed as a percent of motor FLA from 0% to 100%.

Low Voltage

Low voltage conditions can result from disturbances in the electrical power distribution system. Low voltage conditions can cause a malfunction and damage to electrical equipment. The S611 has low voltage protection that will trip if the average RMS voltage falls below a preset value. The low voltage protection can be programmed as a percent of nominal voltage from 1% to 99% with a trip delay of 0.1 to 60 seconds.

High Voltage

High voltage conditions can result from disturbances in the electrical power distribution system. High voltage conditions can cause malfunctions or failures of electrical equipment. The S611 has high voltage protection that will trip if the average RMS voltage is greater than a preset value. The high voltage protection can be programmed as a percent of nominal voltage from 101% to 120% with a trip delay of 0.1 to 60 seconds.

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Monitoring Capabilities

The S611 has an impressive array of system monitoring capabilities that allow users to access real time process and diagnostic data. This data can be viewed at the device with the UI or through a communications network. Data over a communications network can provide valuable insight into the condition of the equipment and processes. Maintenance and production personnel can monitor critical operational and maintenance data from a central control station that can be located far away from the production facility. Process data can be monitored to determine system anomalies that may indicate a need for preventive maintenance or an Impeding failure.

Adjustments made through the communications network can reduce costs by minimizing the time traveling to the location where the motor controls are located. When faults do occur, real time fault data can assist maintenance in troubleshooting and planning repair resources. Remote reset signals can be given to tripped devices without the need for manual intervention by maintenance personnel.

Average Line Current

Provides the average of the three phase RMS line currents in amps, accurate to within 2%. Current data can be used to indicate a need for maintenance. Increased currents in a fixed load application can indicate a reduction in system efficiencies and performance, signifying system maintenance is due.

Average Pole Current

Provides the average of the three phase RMS pole currents in amps, accurate to within 2%. The pole current is the current through the soft starter. The line and pole current will be identical in in-line applications, and will differ in inside-the-delta applications.

Average Line Current as a % FLA

Provides the average RMS line current as a percentage of the S611 FLA setting.

Three-Phase Line Currents

Provides three RMS phase line currents in amps, accurate to within 2%. Imbalances or changes in the relative phase current to one another can indicate anomalies in the motor or electrical distribution system.

Three-Phase Pole Currents

Provides three RMS phase pole currents in amps, accurate to within 2%. The pole current is the current through the soft starter. The line and pole current will be identical in in-line applications.

Three-Phase Line Voltages

Provides the individual RMS three phase line voltages. Imbalances or changes in the relative phase voltage to one another can indicate anomalies in the motor or electrical distribution system. Voltage can be used to monitor electrical distribution system performance. Warnings, alarms and system actions to low or high voltage conditions can be implemented.

Percent Thermal Memory

Provides the real time calculated thermal memory value. The S611 calculates thermal memory value. A 100% value represents the maximum safe temperature of the motor. When the thermal memory value reaches 100%, an overload trip will occur, removing power to the motor.

The thermal memory value can be of great use in determining an impending overload trip Condition. Alarms can be implemented in the process monitoring system warning of an Impending trip before a trip occurs, halting the process. Costly system downtime can be avoided.

Pole Temperature

Increases in pole temperature are caused by increases in ambient temperature, start/stop times and start duty cycles. Changes in pole temperatures represent a change in system operating conditions. Identifying unexpected operating conditions or changes can prompt maintenance and aid in process evaluation activities.

Power Monitoring

S611 can monitor power and it can be displayed on the UI.

Start Count

Number of starts are stored in the device and can be displayed using field bus.

Diagnostics

Fault Queue

Current fault and a fault queue containing the last nine system faults can be read through the UI or communications network. Fault identification can minimize troubleshooting time and cost and prevent arc flash incidents. The fault queue can be remotely accessed through a communications network to assist in planning maintenance resources. 30 different faults can be identified by the S611.

Control Status

The S611 provides data that represents system conditions that can be read through the UI or the communications network. This data identifies the status of the system and the control commands the system is requesting of the S611. This can be used for advanced Troubleshooting and system integration activities.

Field Serviceability

In the case of maintenance, the S611 provides easy access and replacement of key components including control board and internal bypass contactors—significantly increasing its service life. If a component ever needs to be replaced, this straightforward operation can be completed by an end-user without the need to call in an outside service technician or engineer. These components are stocked and available for order and quick fulfillment—ensuring your operation continues with minimal downtime.

Operation

Instructional Leaflets

- Instruction Manual: MN03902011E
- Quick Start Guide: MN03901003E

Starting and Stopping Modes

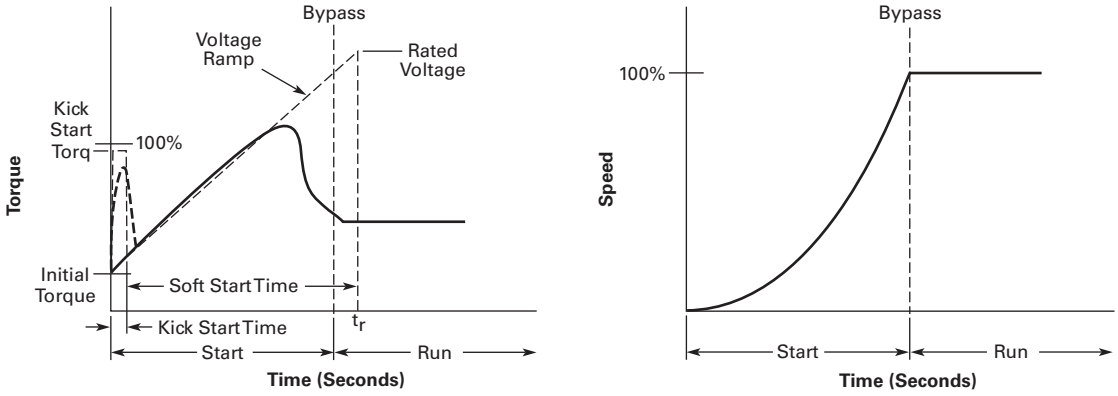
The S611 has a variety of starting and stopping methods to provide superior performance in the most demanding applications. The motor can be started in either Voltage Ramp Start or Current Limit Start mode. Kick Start and Soft Stop are available within both starting modes.

Voltage Ramp Start

Provides a voltage ramp to the motor resulting in a constant torque increase. The most commonly used form of soft start, this start mode allows you to set the initial torque value and the duration of the ramp to full voltage conditions. Bypass contactors close after ramp time.

- Adjustable initial torque 0–85% of locked rotor torque
- Adjustable start ramp time 0.5–180 seconds (can be extended with factory modification)

Starting Characteristics—Ramp Start



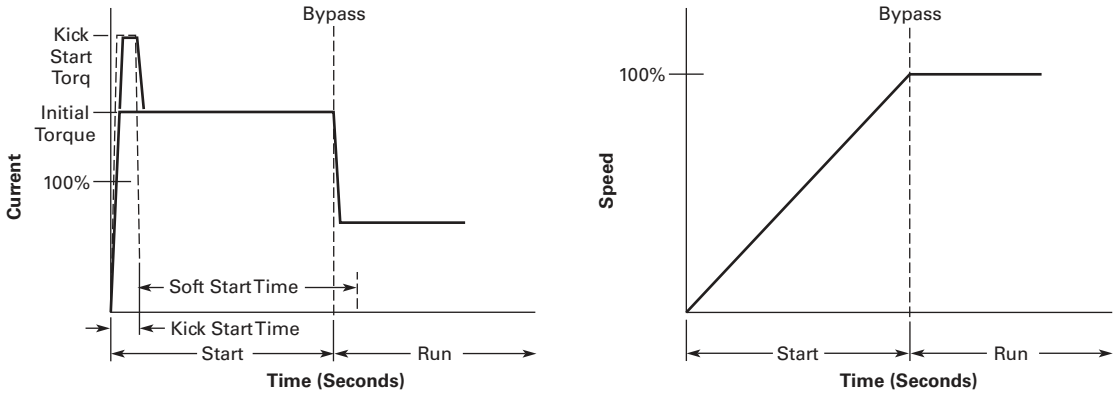
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Current Limit Start

Limits the maximum current available to the motor during the start phase. This mode of soft starting is used when it becomes necessary to limit the maximum starting current due to long start times or to protect the motor. This start mode allows you to set the maximum starting current as a percentage of locked rotor current and the duration of the current limit. Bypass contactors close after current limit time.

- Maximum current of 0–85% locked rotor current
- Adjustable start ramp time 0.5–180 seconds (can be extended with factory modification)

Starting Characteristics—Current Limit Start

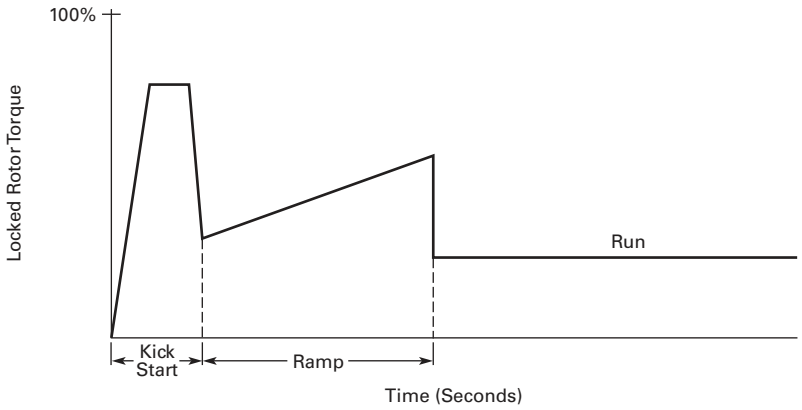


Kick Start

Selectable feature in both Voltage Ramp Start and Current Limit Start modes. Provides a current and torque "kick" for 0 to 2.0 seconds. This provides greater initial current to develop additional torque to breakaway a high friction load.

- 0–85% of locked rotor torque
- 0–2.0 seconds duration

Starting Characteristics—Kick Start

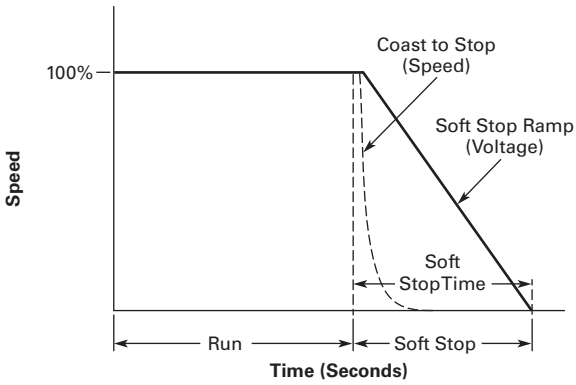


Soft Stop

Allows for a controlled stopping of a load. Used when a stop-time that is greater than the coast-to-stop time is desired. Often used with high friction loads where a sudden stop may cause system or load damage.

- Stop time = 0–60 seconds

Starting Characteristics—Soft Stop

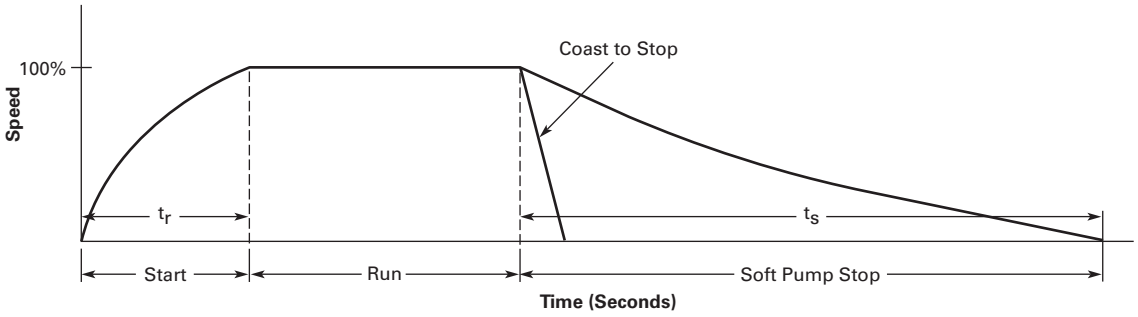


Pump Control Option

This option is intended to reduce the potential for water hammer in a centrifugal pump system by using a starting and stopping algorithm developed for pump control. Upon a start command, the speed of the motor is increased, under the control of the S611 soft starter microprocessor, to achieve a gentle start. After the speed has reached its nominal value, the bypass contactors close and the pump operates as with any other starter.

Upon a stop command, the bypass contactors are opened and the motor speed is decreased in a tapered manner, to gradually slow the flow until the motor is brought to a stop.

Pump Control Option



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Edge and Level Sensing Control

Edge or Level Sensing is selected with the Start Control parameter in the Advanced Configuration Menu. Factory default is Level Sensing.

Edge Sensing

Edge sensing requires 120 Vac power be momentarily applied to the Start terminal (with the Permissive terminal 120 Vac) to initiate a start under all conditions. After a stop or fault occurs, the 120 Vac must be reapplied to the start terminal before another start can occur. This control configuration should be used when restarting of the motor after a fault or stop must be supervised manually or as a part of a control scheme. The cycling of 120 Vac power to the Permissive terminal before starting is required regardless of the position of the auto reset parameter.

Level Sensing

Level sensing will enable a motor to restart after a fault is cleared without cycling 120 V AC to the Permissive terminal as long as:

- Permissive terminal is supplied with 120 Vac
- The auto reset parameter is set to enabled
- All faults have cleared or have been reset

This control configuration should be used where it is desirable to restart a motor after a fault without additional manual or automatic control. An example of this condition would be on a remote pumping station where it is desirable to automatically restart a pump after a power outage without operator intervention.

Note: If the auto reset feature is used, CAUTION must be exercised to assure that any restart occurs in a safe manner.

Catalog Number Selection

S611 Soft Starters

S 611 B 125 N 3 S

S = Soft Starter

611 = Non-combination soft starter

Frame Size
- **A** = 52–77 Amps
- **B** = 99–125 Amps
- **C** = 156–180 Amps
- **D** = 242 Amps
- **E** = 302–361 Amps
- **F** = 414 Amps

Ampere Rating

052 = 52A	**180** = 180A
065 = 65A	**242** = 242A
077 = 77A	**302** = 302A
099 = 99A	**361** = 361A
125 = 125A	**414** = 414A
156 = 156A	

Options
- **N** = No options
- **P** = Pump control

Number of Poles
- **3** = Three-pole device

S = Standard soft starter

Product Selection

Motor applications and customer needs come in many different varieties. With the standard and severe duty rating tables, we have attempted to provide guidelines on what the soft starter is capable of. If the application falls under these categories, you can use these charts. For other applications, or when a question arises, consult with your local Eaton Representative or call the Eaton Technical Resource Center.

Pump Control Option

For pump control option, change the **8th** digit in the Catalog Number to **P**, as in S611XXX**P**3S.

Horsepower Ratings

Note: Always refer to motor plate FLA and ensure that the motor plate FLA is equal to or lower than the maximum current value in the tables.

S611



Standard Duty—300% Current for 15 Seconds, 115% Continuous

Rated Current (Amps)	Horsepower Rating 208V	240 V	480 V	600 V	Catalog Number
52	15	15	40	50	**S611A052N3S**
65	20	20	50	60	**S611A065N3S**
77	25	25	60	75	**S611A077N3S**
99	30	30	75	100	**S611B099N3S**
125	40	40	100	125	**S611B125N3S**
156	50	60	125	150	**S611C156N3S**
180	60	60	150	150	**S611C180N3S**
242	75	75	200	250	**S611D242N3S**
302	100	100	250	300	**S611E302N3S**
361	125	150	300	350	**S611E361N3S**
414	150	150	350	450	**S611F414N3S**

Standard Duty Plus—350% FLA for 30 Seconds, 115% Continuous

Rated Current (Amps)	Horsepower Rating 208V	240 V	480 V	600 V	Catalog Number
52	15	15	40	50	**S611A052N3S**
65	20	20	50	60	**S611A065N3S**
71	20	25	60	75	**S611A077N3S**
99	30	30	75	100	**S611B099N3S**
119	40	40	100	125	**S611B125N3S**
156	50	60	125	150	**S611C156N3S**
180	60	60	150	150	**S611C180N3S**
242	75	75	200	250	**S611D242N3S**
302	100	100	250	300	**S611E302N3S**
361	125	150	300	350	**S611E361N3S**
407	150	150	350	400	**S611F414N3S**

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Note: Always refer to motor plate FLA and ensure that the motor plate FLA is equal to or lower than the maximum current value in the tables.

S611



Heavy Duty—500% FLA for 30 Seconds, 125% Continuous

Rated Current (Amps)	Horsepower Rating 208V	240 V	480 V	600 V	Catalog Number
49	15	15	40	50	**S611A052N3S**
83	25	30	60	75	**S611B099N3S**
142	40	60	125	150	**S611C156N3S**
225	75	75	200	200	**S611D242N3S**
256	75	100	200	250	**S611E361N3S**
285	100	125	250	300	**S611F414N3S**

Severe Duty—600% FLA for 30 Seconds, 125% Continuous

Rated Current (Amps)	Horsepower Rating 208V	240 V	480 V	600 V	Catalog Number
41	10	15	30	40	**S611A052N3S**
69	20	30	60	60	**S611B099N3S**
117	30	50	100	125	**S611C180N3S**
187	60	75	150	200	**S611D242N3S**
213	75	75	150	200	**S611E361N3S**
238	75	100	200	250	**S611F414N3S**

Accessories

Optional Accessory Kits

Description	S611 Current Rating	Accessory Kit Part Number
User interface remote mounting kit —3.28 ft (1 m)	52–414A	**S611-RMK-100**
User interface remote mounting kit—6.56 ft (2 m)	52–414A	**S611-RMK-200**
User interface remote mounting kit—9.84 ft (3 m)	52–414A	**S611-RMK-300**
User interface communication cable—3.28 ft (1 m)	52–414A	**D77E-QPIP100**
User interface communication cable—6.56 ft (2 m)	52–414A	**D77E-QPIP200**
User interface communication cable—9.84 ft (3 m)	52–414A	**D77E-QPIP300**
Lug kit—mechanical	52–77A	**S611-LUG-M01**
	99–125A	**S611-LUG-M02**
	156–242A	**S611-LUG-M03**
	302–414A	**S611-LUG-M04**

Communications

The S611 is equipped with native Modbus RTU communication capabilities and may be connected to a variety of networks, including DeviceNet, Modbus TCP, EtherNet/IP and PROFIBUS using the C441 series communication modules for easy integration into any PLC or DCS system.

The modules come standard with four inputs and two relay outputs. C441 communication modules can also be used independently for standalone I/O applications.



C441 Communication Card Options

Designed for use with soft starters …



Protocol	Catalog Number	Input Signal Type	S611	General Purpose I/O ①	Mounting Options
Modbus RTU	**C441NS**	120 Vac	■	■	Standalone—DIN rail/panel mount
	C441PS	24 Vdc	■	■	Standalone—DIN rail/panel mount
DeviceNet	**C441KS**	120 Vac	■	■	Standalone—DIN rail/panel mount
	C441LS	24 Vdc	■	■	Standalone—DIN rail/panel mount
PROFIBUS	**C441SS**	120 Vac	■	■	Standalone—DIN rail/panel mount
	C441QS	24 Vdc	■	■	Standalone—DIN rail/panel mount
Modbus TCP, EtherNet/IP	**C441U**	120 Vac	■	■	Standalone—DIN rail/panel mount
	C441V	24 Vdc	■	■	Standalone—DIN rail/panel mount

Note: Refer to Volume 5—Motor Control and Protection, **CA08100006E**, tab 5.4 for additional details and **BR042002EN** brochure for C441 communication module accessories for overload relays and soft starters.

Recommended Power Supply	Catalog Number
85–264 Vac single-phase input, 24 Vdc output	**PSG240E24RM**
360–575 Vac three-phase input, 24 Vdc output	**PSG240F24RM**

Replacement Parts

S611 Replacement Components

Description	Part Number
User interface	**S611-KEYPAD**
User interface communication cable—0.25 m (0.82 ft)	**D77E-QPIP25**
Control board assembly—52 A standard	**S611-PCB-052S**
Control board assembly—65 A standard	**S611-PCB-065S**
Control board assembly—77 A standard	**S611-PCB-077S**
Control board assembly—99 A standard	**S611-PCB-099S**
Control board assembly—125 A standard	**S611-PCB-125S**
Control board assembly—156 A standard	**S611-PCB-156S**
Control board assembly—180 A standard	**S611-PCB-180S**
Control board assembly—242 A standard	**S611-PCB-242S**
Control board assembly—302 A standard	**S611-PCB-302S**
Control board assembly—361 A standard	**S611-PCB-361S**
Control board assembly—414 A standard	**S611-PCB-414S**
Control board assembly—52 A pump	**S611-PCB-052P**
Control board assembly—65 A pump	**S611-PCB-065P**

Description	Part Number
Control board assembly—77 A pump	**S611-PCB-077P**
Control board assembly—99 A pump	**S611-PCB-099P**
Control board assembly—125 A pump	**S611-PCB-125P**
Control board assembly—156 A pump	**S611-PCB-156P**
Control board assembly—180 A pump	**S611-PCB-180P**
Control board assembly—242 A pump	**S611-PCB-242P**
Control board assembly—302 A pump	**S611-PCB-302P**
Control board assembly—361 A pump	**S611-PCB-361P**
Control board assembly—414 A pump	**S611-PCB-414P**
Frame A/B CT	**S611-CT-AB**
Frame C/D CT	**S611-CT-CD**
Frame E/F CT	**S611-CT-EF**
Contactor assembly—52–180 A	**C25DNY172**
Contactor assembly—242–414 A	**C25DNY173**

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Technical Data and Specifications

Soft Starters—S611

Description		S611 Soft Starter (Partial Catalog Number) S611A052…	S611A065…	S611A072…	S611B099…
Max. current capacity	A	52	65	77	99
FLA range	A	26–52	32.5–65	38.5–77	48–99
Dimensions					
Width	inch (mm)	11.58 (294)	11.58 (294)	11.58 (294)	11.58 (294)
Height	inch (mm)	19.45 (494)	19.45 (494)	19.45 (494)	19.45 (494)
Depth	inch (mm)	7.46 (189)	7.46 (189)	7.46 (189)	7.46 (189)
Weight	lb (kg)	24 (11)	24 (11)	24 (11)	24 (11)
General Information					
Bypass mechanical lifespan		10M	10M	10M	10M
Insulating voltage	V	660	660	660	660
Ramp time range	Seconds	0.5–180	0.5–180	0.5–180	0.5–180
Vibration resistance—non-operating	g	3g up to 242A units, 2g on 302A to 414A units	3g up to 242A units, 2g on 302A to 414A units	3g up to 242A units, 2g on 302A to 414A units	3g up to 242A units, 2g on 302A to 414A units
Vibration resistance—operating	g	1	1	1	1
Shock resistance	g	15g up to 242A units, 5g on 302A to 414A units	15g up to 242A units, 5g on 302A to 414A units	15g up to 242A units, 5g on 302A to 414A units	15g up to 242A units, 5g on 302A to 414A units
Electrical Information					
Operating voltage	V	130–600	130–600	130–600	130–600
Operating frequency	Hertz	47–63	47–63	47–63	47–63
Overload setting (frame)	% FLA	50–100	50–100	50–100	50–100
Trip class		5, 10, 20, 30	5, 10, 20, 30	5, 10, 20, 30	5, 10, 20, 30
Cabling Capacity (IEC 947)					
Number of conductors		1	1	1	1
Wire sizes	AWG	14–2/0	14–2/0	14–2/0	14–2/0
Type of connectors		Lug	Lug	Lug	Lug
Control Wiring					
Wire sizes	AWG	22–12	22–12	22–12	22–12
Number of conductors		2 (or one 12–14 AWG)	2 (or one 12–14 AWG)	2 (or one 12–14 AWG)	2 (or one 12–14 AWG)
Torque requirements	lb-in	3.5	3.5	3.5	3.5
Maximum size	AWG	12	12	12	12
Control Power Requirements					
Voltage range (120 V ±10%)	V	108–132	108–132	108–132	108–132
Steady state current	A	0.375	0.375	0.375	0.375
Inrush current	A	0.5	0.5	0.5	0.5
Ripple	%	1	1	1	1
Relays (1) Class A and C					
Voltage AC—maximum	V	120	120	120	120
Voltage DC—maximum	V	24	24	24	24
Amps—maximum	A	3	3	3	3
Environment					
Temperature—operating	°C	–20° to 50°C	–20° to 50°C	–20° to 50°C	–20° to 50°C
Temperature—storage	°C	–40° to 85°C	–40° to 85°C	–40° to 85°C	–40° to 85°C
Altitude	Meters	<2000m, derate 0.5% per 100m >2000m	<2000m, derate 0.5% per 100m >2000m	<2000m, derate 0.5% per 100m >2000m	<2000m, derate 0.5% per 100m >2000m
Humidity	%	<95% non-condensing	<95% non-condensing	<95% non-condensing	<95% non-condensing
Operating position		Vertical, line side up	Vertical, line side up	Vertical, line side up	Vertical, line side up
Pollution degree IEC947-1		3	3	3	3
Impulse withstand voltage IEC947-4-1	V	6000	6000	6000	6000

Soft Starters—S611, continued

Description		S611 Soft Starter (Partial Catalog Number) S611B125…	S611C156…	S611C180…	S611D242…
Max. current capacity	A	125	156	180	242
FLA range	A	62.5–125	78–156	90–180	120–242
Dimensions					
Width	inch (mm)	11.58 (294)	11.58 (294)	11.58 (294)	11.58 (294)
Height	inch (mm)	19.45 (494)	20.83 (529)	20.83 (529)	20.83 (529)
Depth	inch (mm)	7.46 (189)	8.37 (213)	8.37 (213)	8.37 (213)
Weight	lb (kg)	24 (11)	33 (15)	33 (15)	38 (17)
General Information					
Bypass mechanical lifespan		10M	10M	10M	10M
Insulating voltage	V	660	660	660	660
Ramp time range	Seconds	0.5–180	0.5–180	0.5–180	0.5–180
Vibration resistance—non-operating	g	3g up to 242A units, 2g on 302A to 414A units	3g up to 242A units, 2g on 302A to 414A units	3g up to 242A units, 2g on 302A to 414A units	3g up to 242A units, 2g on 302A to 414A units
Vibration resistance—operating	g	1	1	1	1
Shock resistance	g	15g up to 242A units, 5g on 302A to 414A units	15g up to 242A units, 5g on 302A to 414A units	15g up to 242A units, 5g on 302A to 414A units	15g up to 242A units, 5g on 302A to 414A units
Electrical Information					
Operating voltage	V	130–600	130–600	130–600	130–600
Operating frequency	Hertz	47–63	47–63	47–63	47–63
Overload setting (frame)	% FLA	50–100	50–100	50–100	50–100
Trip class		5, 10, 20, 30	5, 10, 20, 30	5, 10, 20, 30	5, 10, 20, 30
Cabling Capacity (IEC 947)					
Number of conductors		1	1	1	1
Wire sizes	AWG	2–600 kcmil	2–600 kcmil	2–600 kcmil	2–600 kcmil
Type of connectors		Lug	Lug	Lug	Lug
Control Wiring					
Wire sizes	AWG	22–12	22–12	22–12	22–12
Number of conductors		2 (or one 12–14 AWG)	2 (or one 12–14 AWG)	2 (or one 12–14 AWG)	2 (or one 12–14 AWG)
Torque requirements	lb-in	3.5	3.5	3.5	3.5
Maximum size	AWG	12	12	12	12
Control Power Requirements					
Voltage range (120 V ±10%)	V	108–132	108–132	108–132	108–132
Steady state current	A	0.375	0.375	0.375	0.375
Inrush current	A	0.5	0.5	0.5	0.5
Ripple	%	1	1	1	1
Relays (1) Class A and C					
Voltage AC—maximum	V	120	120	120	120
Voltage DC—maximum	V	24	24	24	24
Amps—maximum	A	3	3	3	3
Environment					
Temperature—operating	°C	–20° to 50°C	–20° to 50°C	–20° to 50°C	–20° to 50°C
Temperature—storage	°C	–40° to 85°C	–40° to 85°C	–40° to 85°C	–40° to 85°C
Altitude	Meters	<2000m, derate 0.5% per 100m >2000m	<2000m, derate 0.5% per 100m >2000m	<2000m, derate 0.5% per 100m >2000m	<2000m, derate 0.5% per 100m >2000m
Humidity	%	<95% non-condensing	<95% non-condensing	<95% non-condensing	<95% non-condensing
Operating position		Vertical, line side up	Vertical, line side up	Vertical, line side up	Vertical, line side up
Pollution degree IEC947-1		3	3	3	3
Impulse withstand voltage IEC947-4-1	V	6000	6000	6000	6000

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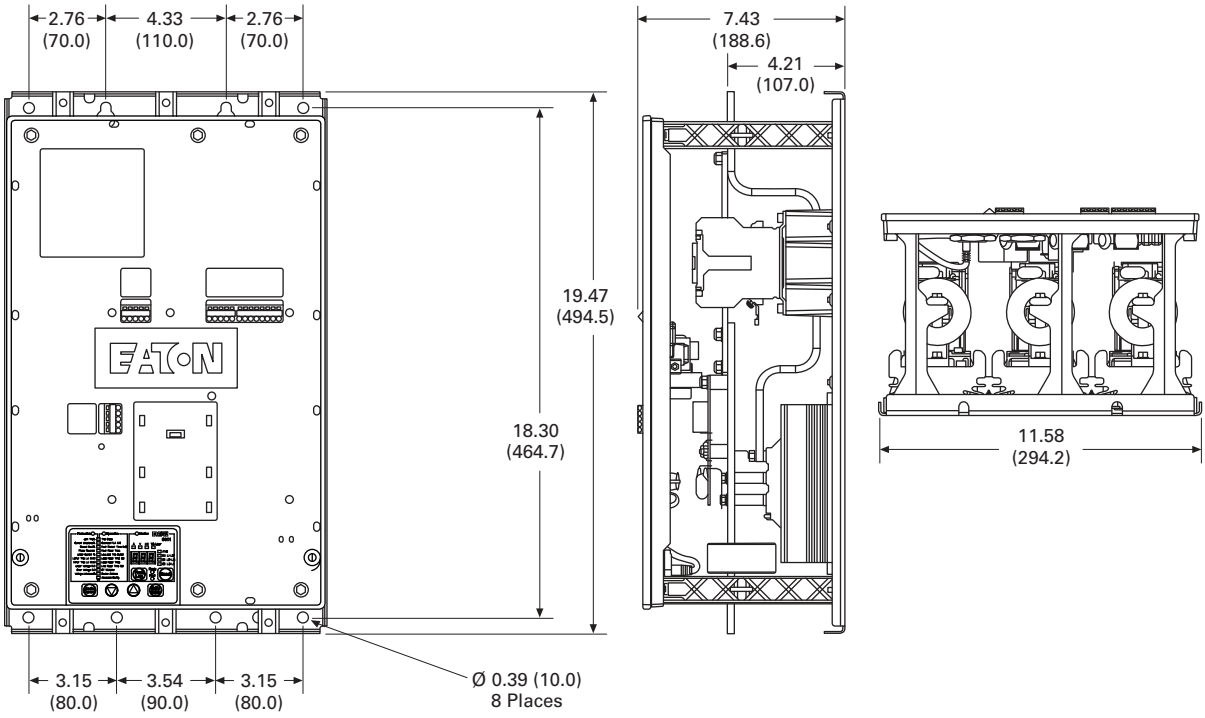
Soft Starters—S611, continued

Description		S611 Soft Starter (Partial Catalog Number) S611E302…	S611E361…	S611F414…
Max. current capacity	A	302	361	414
FLA range	A	151–302	180.5–361	207–414
Dimensions				
Width	inch (mm)	17.56 (446)	17.56 (446)	17.56 (446)
Height	inch (mm)	31.15 (791)	31.15 (791)	31.15 (791)
Depth	inch (mm)	9.54 (242)	9.54 (242)	9.54 (242)
Weight	lb (kg)	86 (39)	86 (39)	102 (46)
General Information				
Bypass mechanical lifespan		10M	10M	10M
Insulating voltage	V	660	660	660
Ramp time range	Seconds	0.5–180	0.5–180	0.5–180
Vibration resistance—non-operating	g	3g up to 242A units, 2g on 302A to 414A units	3g up to 242A units, 2g on 302A to 414A units	3g up to 242A units, 2g on 302A to 414A units
Vibration resistance—operating	g	1	1	1
Shock resistance	g	15g up to 242A units, 5g on 302A to 414A units	15g up to 242A units, 5g on 302A to 414A units	15g up to 242A units, 5g on 302A to 414A units
Electrical Information				
Operating voltage	V	130–600	130–600	130–600
Operating frequency	Hertz	47–63	47–63	47–63
Overload setting (frame)	% FLA	50–100	50–100	50–100
Trip class		5, 10, 20, 30	5, 10, 20, 30	5, 10, 20, 30
Cabling Capacity (IEC 947)				
Number of conductors		2	2	2
Wire sizes	AWG	2–600 kcmil	2–600 kcmil	2–600 kcmil
Type of connectors		Lug	Lug	Lug
Control Wiring				
Wire sizes	AWG	22–12	22–12	22–12
Number of conductors		2 (or one 12–14 AWG)	2 (or one 12–14 AWG)	2 (or one 12–14 AWG)
Torque requirements	lb-in	3.5	3.5	3.5
Maximum size	AWG	12	12	12
Control Power Requirements				
Voltage range (120 V ±10%)	V	108–132	108–132	108–132
Steady state current	A	0.75	0.75	0.75
Inrush current	A	1	1	1
Ripple	%	1	1	1
Relays (1) Class A and C				
Voltage AC—maximum	V	120	120	120
Voltage DC—maximum	V	24	24	24
Amps—maximum	A	3	3	3
Environment				
Temperature—operating	°C	–20° to 50°C	–20° to 50°C	–20° to 50°C
Temperature—storage	°C	–40° to 85°C	–40° to 85°C	–40° to 85°C
Altitude	Meters	<2000m, derate 0.5% per 100m >2000m	<2000m, derate 0.5% per 100m >2000m	<2000m, derate 0.5% per 100m >2000m
Humidity	%	<95% non-condensing	<95% non-condensing	<95% non-condensing
Operating position		Vertical, line side up	Vertical, line side up	Vertical, line side up
Pollution degree IEC947-1		3	3	3
Impulse withstand voltage IEC947-4-1	V	6000	6000	6000

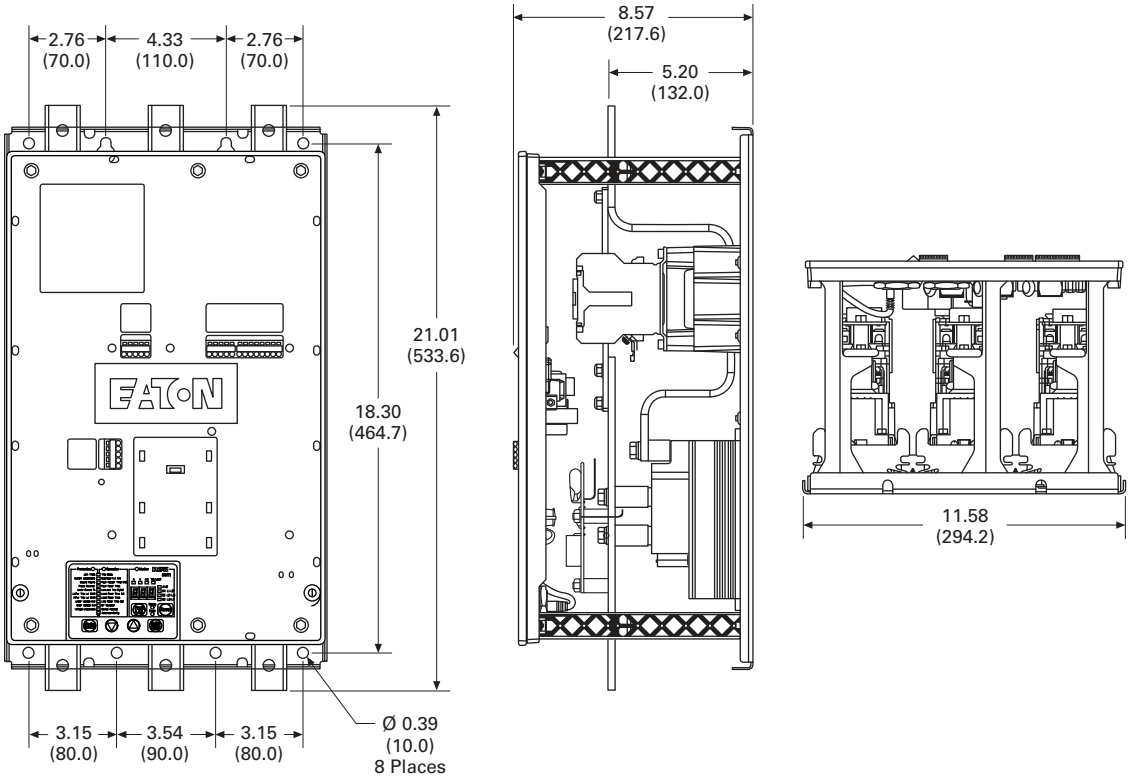
Dimensions

Approximate Dimensions in inches (mm)

S611A..., S611B...



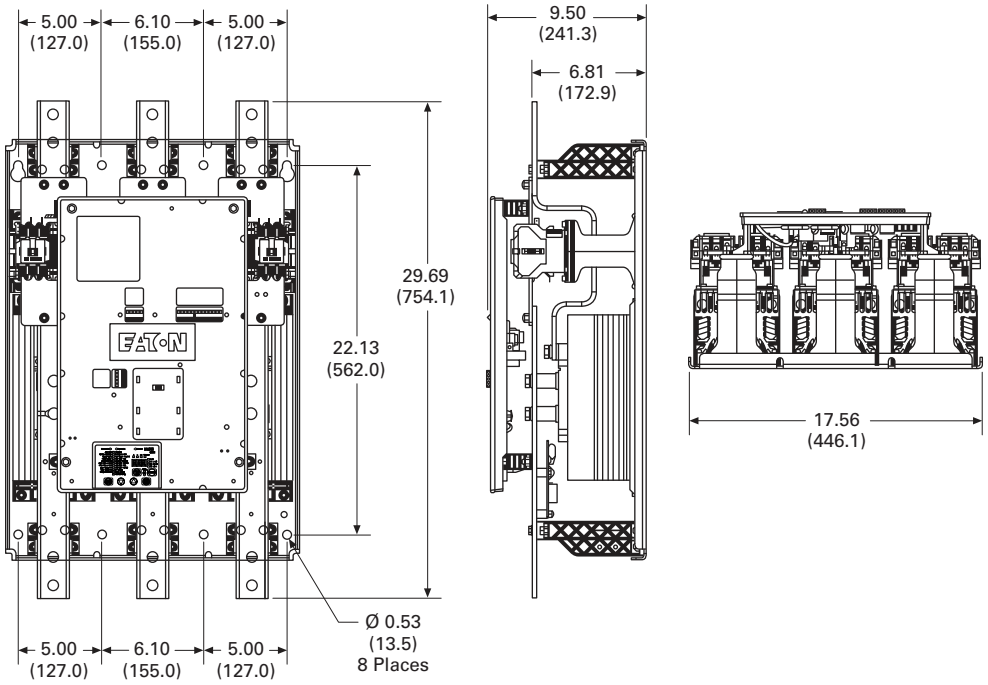
S611C..., S611D...



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Approximate Dimensions in inches (mm)

S611E..., S611F...





TL480N25

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Product Selection	**V6-T1-60**
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Type S811+, Soft Starters with DIM	**V6-T1-77**

Torque Limiters

Product Description

The TL device line of starting torque limiters is designed for the soft start of three-phase or single-phase motors, i.e., it allows smoother starting of all AC induction motors, thus decreasing shock and vibration problems encountered during across-the-line starts. The device is ramp-up time/torque adjustable from 0.5 to 5 seconds/0 to 85% of nominal starting torque.

Features and Benefits

Features

- Rated operational voltage up to 600 Vac
- Adjustable ramp times (0.5–5 seconds)
- Adjustable initial torque control (0–85%)
- Unlimited number of START/STOP operations per hour
- IP20 finger protection

Benefits

- Reduced wear on belts, gears, chains, clutches, shafts and bearings
- Compact design allows easy installation and smaller enclosures
- Less shock to product on conveyor lines and material handling gear

Standards and Certifications

- IEC 947 compliant
- EN 60947-4-2
- CE marked
- CSA certified
- UL listed

Listed

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Product Selection

Torque Limiters

Max. Current	Line Voltage	kW Rating (50 Hz) 110/120 V	230 V	380–400 V	440 V	Horsepower Rating 110/120 V —	200 V 1.0 SF	200 V 1.15 SF	230 V 1.0 SF	230 V 1.15 SF	460 V 1.0 SF	460 V 1.15 SF	575 V 1.0 SF	575 V 1.15 SF	Catalog Number
Single-Phase Motor—115 V Versions															
15	110–120	0.5	N/A	N/A	N/A	3/4	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	**TL115N15**
25	110–120	1.5	N/A	N/A	N/A	2	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	**TL115N25**
Three-Phase Motor															
15	208–480	N/A	4.0	5.5	7.5	N/A	3	3	3	3	10	7-1/2	N/A	N/A	**TL480N15**
	500–600	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	10	10	**TL600N15**
25	208–480	N/A	7.5	12.5	12.5	N/A	5	5	7-1/2	5	15	15	N/A	N/A	**TL480N25**
	500–600	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	20	20	**TL600N25**
Single-Phase Motor															
15	208–240	N/A	2.2	N/A	N/A	N/A	2	2	3	3	N/A	N/A	N/A	N/A	**TL480N15**
	380–480	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	5	5	N/A	N/A	**TL480N15**
25	208–240	N/A	4.0	7.5	N/A	N/A	3	3	5	5	N/A	N/A	N/A	N/A	**TL480N25**
	380–480	N/A	N/A	7.5	N/A	N/A	N/A	N/A	N/A	N/A	10	10	N/A	N/A	**TL480N25**

Type S801+, Soft Starters



Contents

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Benefits	**V6-T1-64**
Standards and Certifications	**V6-T1-64**
User Manuals	**V6-T1-64**
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Technical Data and Specifications	**V6-T1-69**
Wiring Diagram	**V6-T1-73**
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Type S811+, Soft Starters with DIM	**V6-T1-77**

Type S801+, Soft Starters

Product Description

Eaton's S801+ line of reduced voltage soft starters is very compact, multi-functional, easy to install and easy to program. Designed to control acceleration and deceleration of three-phase motors, the line is available for current ranges from 11 A all the way through 1000 A applications, and is suitable for mounting in motor control centers or in enclosed control (NEMA 1, 4, 4X and 12) applications.

Application Description

The S801+ line of soft starters is designed to be the smallest, most compact soft starter in the market today. With this small size, it can easily fit in place of existing soft starter designs, wye-delta starters or across-the-line NEMA and IEC starters. This feature allows easy retrofits of existing motor control centers or enclosures, and saves the expense of replacing existing structure or adding a new one to house a soft starter.

The product is designed to work with three-phase motors in a delta (three-lead) configuration. The S801+ works with all motors from fractional horsepower up to motors requiring 1000 A of steady-state current. The built-in overload (in ranges from 11–1000 A) and run bypass contactor make installation and setup quick and easy. The overload also offers some advanced protective functions to give additional motor protection.

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Operation

Overload Functionality

Overtemperature
Protects the device from overheating. Starter will shut down at 100°C.

Stall
Selectable protective feature, unit trips to protect system in event motor can not get to rated speed in the defined ramp period.

Jam
Selectable protective feature, unit trips to prevent damage to motor during normal run.

Phase Loss
Selectable protective feature, trips under voltage loss condition to any phase.

Phase Reversal
Selectable protective feature, trips when phase rotation is something other than A-B-C.

Kick Start
Selectable feature that provides a current "kick" of up to 550% of full load current for 0 to 2.0 seconds. This provides the additional torque required at startup to break free a motor.

Ramp Start
Provides a constant increase in torque to the motor.

Current Limit Start
Limits the maximum current available to the motor during the startup phase.

Soft Stop
Allows for a controlled stopping of a frictional load.

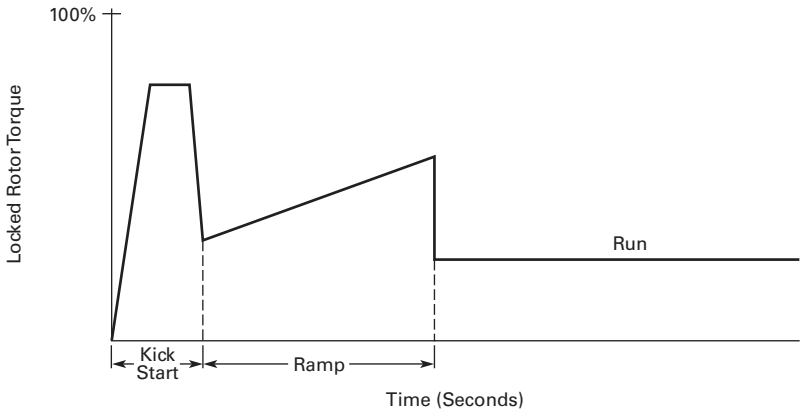
Shorted SCR Detection
Monitors for shorted SCR in the power poles.

Starting Characteristics

Kick Start
Provides an initial boost of current to the motor to help overcome motor inertia and begin motor rotation.

- 0–85% of locked rotor torque
- 0–2.0 seconds duration

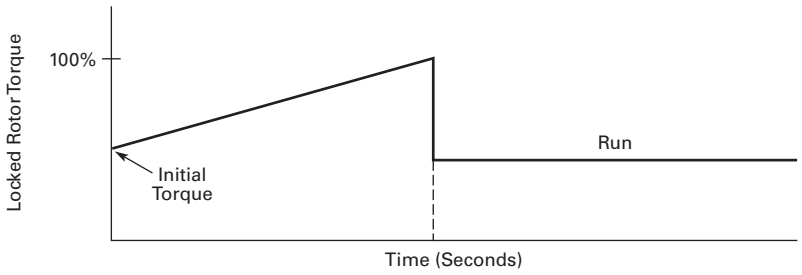
Starting Characteristics—Kick Start



Ramp Start
The most commonly used form of soft start. This allows you to set the initial torque value (of the ramp) and then raises it to full voltage conditions.

- Adjustable initial torque = 0–85% of locked rotor torque
- Adjustable ramp time = 0.5–180 seconds

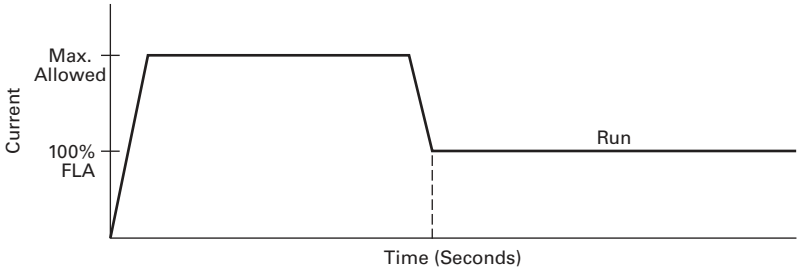
Starting Characteristics—Ramp Start



Current Limit
This mode of soft starting is used when it becomes necessary to limit the maximum starting current due to long start times or to protect the motor.

- Maximum current of 0–85% locked rotor current
- Adjustable ramp time = 0.5–180 seconds

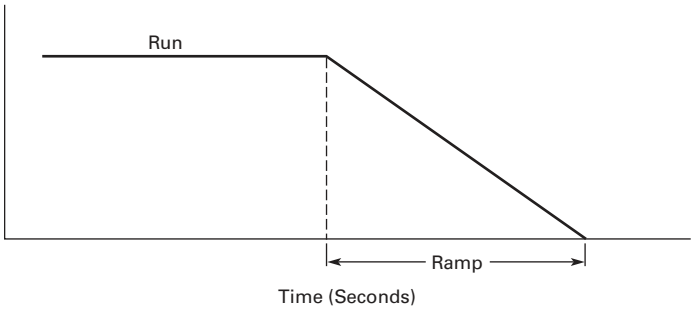
Starting Characteristics—Current Limit



Soft Stop
Used when an extended coast-to-rest period is desired. Often used with high friction loads where a sudden stop may cause system or product damage.

- Stop time = 0–60 seconds

Starting Characteristics—Soft Stop



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Features

- Built-in overload protection
- Built-in run bypass contactor
- Adjustable ramp times
- Adjustable torque control
- Adjustable kick start control
- Programmable overload settings, 31–100% (3.2:1) of rated current for the unit
- Physically fits in place of most NEMA and IEC starters
- Easy to use control interface module
- Soft stop control
- Multiple trip class settings (5, 10, 20 and 30)
- Six SCR control
- Optional CIM door mount kit for safety
- Optional IP20 protection

Benefits

- Reduced wear on belts, gears, chains, clutches, shafts and bearings
- Allows for controlling the inrush current to the motor
- Reduced inrush current leads to more stable power grid and can lower peak demand charges
- Less shock to product on conveyor lines and material handling gear
- 24 Vdc control enhances personnel and equipment safety

Standards and Certifications

- IEC 947 compliant
- EN 60947-4-2
- CSA certification
- cULus listed (File No. E202571)
- CE marked
- CSA elevator (2411 01)

Listed

User Manuals

A comprehensive user manual is available and can be downloaded free of charge from www.eaton.com by performing a document search for MN03900002E.

Catalog Number Selection

S801+ Open Soft Starters ①②

S 801+ N 66 N 3 S

S = Soft starter

801+ = Non-combination soft starter

Frame Size
- **N** = 65 mm
- **R** = 110 mm
- **T** = 200 mm
- **U** = 200 mm
- **V** = 290 mm

Options
- **N** = Standard

Number of Poles
- **3** = Three-pole device

S = Standard soft starter

Ampere Rating

37 = 37A	**24** = 240A	**65** = 650A
66 = 66A	**30** = 304A	**72** = 720A
10 = 105A	**36** = 360A	**85** = 850A
13 = 135A	**42** = 420A	**10** = 1000A
18 = 180A	**50** = 500A ③	

Notes

① S801+T…, S801+U… and S801+V… units require lug kits found on **Page V6-T1-67**.
② All units require a 24 Vdc power supply found on catalog **Page V6-T1-67**, or equivalent.
③ S801+U50N35 unit does not have IEC certification.

Product Selection

Standard Duty Ratings

The table below is the base ratings for the soft starter. The tables included in this catalog are meant to be a reference table for different applications, but to match a unit to your exact application, consult with your local Eaton representative or call our Technical Resource Center.

Standard Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	300%	30 sec.	3	50°C
Full voltage	500%	10 sec.	3	50°C
Wye-delta	350%	20 sec.	3	50°C
80% RVAT	480%	20 sec.	2	50°C
65% RVAT	390%	20 sec.	3	50°C
50% RVAT	300%	20 sec.	4	50°C

Motor applications and customer needs come in many different varieties. With the standard and severe duty rating tables, we have attempted to provide guidelines on what the soft starter is capable of. If the application falls under these categories, you can use these charts. For other applications, or when a question arises, consult with your local Eaton representative or call our Technical Resource Center.

S801+



Standard Duty—15 Second Ramp, 300% Current Limit at 40°C, Inline Connection

Rated Current	Three-Phase Motors kW Rating (50 Hz) 230 V	380–400 V	440 V	hp Rating (60 Hz) 200 V 1.0SF	200 V 1.15SF	230 V 1.0SF	230 V 1.15SF	460 V 1.0SF	460 V 1.15SF	575–600 V 1.0SF	575–600 V 1.15SF	Catalog Number
Frame Size N												
37	10	18.5	18.5	10	10	10	10	25	20	30	30	**S801+N37N3S**
66	18.5	30	37	20	15	20	20	50	40	60	50	**S801+N66N3S**
Frame Size R												
105	30	55	59	30	25	40	30	75	60	100	75	**S801+R10N3S**
135	40	63	80	40	30	50	40	100	75	125	100	**S801+R13N3S**
Frame Size T												
180	51	90	110	60	50	60	60	150	125	150	150	**S801+T18N3S**
240	75	110	147	75	60	75	75	200	150	200	200	**S801+T24N3S**
304	90	160	185	100	75	100	100	250	200	300	250	**S801+T30N3S**
Frame Size U												
360	110	185	220	125	100	150	125	300	250	350	300	**S801+U36N3S**
420	129	220	257	150	125	175	150	350	300	450	350	**S801+U42N3S**
500	150	257	300	150	150	200	150	400	350	500	450	**S801+U50N3S** ①
Frame Size V												
360	110	185	220	125	100	150	125	300	250	350	300	**S801+V36N3S**
420	129	220	257	150	125	175	150	350	300	450	350	**S801+V42N3S**
500	150	257	300	150	150	200	150	400	350	500	450	**S801+V50N3S**
650	200	355	425	250	200	250	200	500	450	600	500	**S801+V65N3S**
720	220	400	450	—	—	300	250	600	500	700	600	**S801+V72N3S**
850	257	475	500	—	—	350	300	700	600	900	700	**S801+V85N3S**
1000	277	525	550	—	—	400	350	800	700	900	800	**S801+V10N3S**

Note

① S801+U50N3S does not have IEC certification.

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Severe Duty Ratings

The table below is the base ratings for the soft starter. The tables included in this catalog are meant to be a reference table for different applications, but to match a unit to your exact application, consult with your local Eaton representative or call our Technical Resource Center.

Severe Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	450%	30 sec.	4	50°C
Full voltage	500%	10 sec.	10	50°C
Wye-delta	350%	65 sec.	3	50°C
80% RVAT	480%	25 sec.	4	50°C
65% RVAT	390%	40 sec.	4	50°C
50% RVAT	300%	60 sec.	4	50°C

Severe duty ratings are defined as any combination of parameters that exceed the standard duty ratings where the ramp time is over 30 seconds, and/or the number of starts per hour exceeds 4, and/or the current limit set is over 300%. *Example:* 35-second ramp, 5 starts per hour, 350% current limit at 40°C ambient.

S801+



Severe Duty—>30 Second Ramp, >300% Current Limit

Rated Current	Three-Phase Motor kW Rating (50 Hz) 230 V	380–400 V	440 V	hp Rating (60 Hz) 200 V 1.0SF	200 V 1.15SF	230 V 1.0SF	230 V 1.15SF	460 V 1.0SF	460 V 1.15SF	575 V 1.0SF	575 V 1.15SF	Catalog Number
Frame Size N												
22	5.5	10	11	5	5	7-1/2	5	15	10	20	15	**S801+N37N3S**
42	11	18.5	22	10	10	15	10	30	25	40	30	**S801+N66N3S**
Frame Size R												
65	15	30	33	15	15	20	15	50	40	50	50	**S801+R10N3S**
80	22	40	45	25	20	30	25	60	50	75	60	**S801+R13N3S**
Frame Size T												
115	33	59	63	30	30	40	30	75	75	100	100	**S801+T18N3S**
150	45	80	90	50	40	50	50	100	100	150	125	**S801+T24N3S**
192	55	100	110	60	50	75	60	150	125	200	150	**S801+T30N3S**
Frame Size U												
240	75	110	147	75	60	75	75	200	150	200	200	**S801+U36N3S**
305	90	160	185	100	75	100	100	250	200	300	250	**S801+U42N3S**
365	110	185	220	125	100	150	125	300	250	350	300	**S801+U50N3S** ①
Frame Size V												
240	75	110	147	75	60	75	75	200	150	200	200	**S801+V36N3S**
305	90	160	185	100	75	100	100	250	200	300	250	**S801+V42N3S**
365	110	185	220	125	100	150	125	300	250	350	300	**S801+V50N3S**
420	129	220	257	150	125	150	150	350	300	450	350	**S801+V65N3S**
480	147	257	295	150	150	200	150	400	350	500	450	**S801+V72N3S**
525	160	280	335	150	150	200	150	450	350	500	450	**S801+V85N3S**
600	185	315	375	200	150	250	200	500	450	600	500	**S801+V10N3S**

Note

① S801+U50N3S unit does not have IEC certification.

Accessories

Lug Kits

S801+T…, S801+U… and S801+V… soft starters each have different lug options based on your wiring needs.

Each lug kit contains three lugs that can be mounted on either the load or line side.

Lug Kit



Lug Kits

S801+ Catalog Number	Description	Kits Required	Catalog Number
S801+T…, S801+U…	2 cable connections, 4 AWG to 1/0 cable	2	**EML22**
	1 cable connection, 4/0 to 500 kcmil cable		**EML23**
	2 cable connections, 4/0 to 500 kcmil cable		**EML24**
	1 cable connection, 2/0 to 300 kcmil cable		**EML25**
	2 cable connections, 2/0 to 300 kcmil cable		**EML26**
S801+V…	2 cable connections, 4/0 to 500 kcmil cable	2	**EML28**
	4 cable connections, 4/0 to 500 kcmil cable		**EML30**
	6 cable connections, 4/0 to 500 kcmil cable		**EML32**
	4 cable connections, 2/0 to 300 kcmil cable		**EML33**

Power Supplies

24 Vdc power supply that can be used with the S801+ SSRV or as a stand-alone device.

Power Supplies

Description	Catalog Number
85–264 Vac input 24 Vdc output	**PSG240E**
360–575 Vac input 24 Vdc output	**PSG240F**
600 Vac input 24 Vdc output	**PSS55D**

Lug Cover Kits

Replacement covers for the S801+T… and S801+U… soft starters are available in case of damage to the existing covers.

Lug Cover Kits

Description	Catalog Number
Lug cover S801+T…, S801+U…	**EML27**
Lug cover S801+V…	**EML34**

IP20 Kits

IP20 Kits

Description	Catalog Number
S801+N…	**SS-IP20-N**
S801+R…	**SS-IP20-R**
S801+T… and S801+U…	**SS-IP20-TU**
S801+V…	**SS-IP20-V**

Surge Suppressors

The surge suppressor can mount on either the line or load side of the soft starter. It is designed to clip the line voltage (or load side induced voltage).

Surge Suppressor



Surge Suppressors

Description	Catalog Number
600 V MOV for S801+… units	**EMS39**
690 V MOV for S801+… units	**EMS41**

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Mounting Plates

The mounting plates are designed to help make it easy to install or retrofit the soft starter into enclosures and MCCs. The soft starter can be mounted onto the plate prior to installation. The mounting plate is designed with tear drop mounting holes for easier installation.

Mounting Plates

Description	Catalog Number
S801+N…	**EMM13N**
S801+R…	**EMM13R**
S801+T… and S801+U…	**EMM13T**
S801+V…	**EMM13V**

Vibration Plates

The vibration plates allow the soft starter to be applied in high shock and vibration applications. The vibration plate allows vibration up to 5g and shock in up to 40g. The soft starter is mounted onto the vibration plate prior to installation in the panel.

Vibration Plates

Description	Catalog Number
S801+N…	**EMM14N**
S801+R…	**EMM14R**
S801+T… and S801+U…	**EMM14T**
S801+V…	**EMM14V**

Adapter Plates

The adapter plate allows customers to retrofit a S801+V… soft starter with the S801+U… soft starter.

Adapter Plates

Description	Catalog Number
Adapter plates	**EMM13U**

Control Wire Connector

Control Wire Connector

Description	Catalog Number
12-pin, 5 mm pitch connector for control wiring	**EMA75**

Control Interface Module

The Control Interface Module (CIM) is available as a replacement part.

CIM

Description	Catalog Number
Blank cover (filler)	**EMA68**
CIM for standard unit	**EMA71**
Panel mounting kit	
3 ft cable	**EMA69A**
5 ft cable	**EMA69B**
8 ft cable	**EMA69C**
10 ft cable	**EMA69D**

Options

Cooling Fan Kit

The EMM18 cooling fan kit mounts on either side of any frame size S801+ soft starter to provide additional printed circuit board cooling in high ambient operating temperatures.

Cooling Fan Kit

Description	Catalog Number
Fan kit	**EMM18**

Technical Data and Specifications

Soft Starters—S801+

Description	S801+N37N3S	S801+N66N3S	S801+R10N3S	S801+R13N3S
Max. current capacity	37	66	105	135
General Information				
Bypass mechanical lifespan	10 M	10 M	10 M	10 M
Insulating voltage Ui	660 V	660 V	660 V	660 V
Ramp time range	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds
Resistance to vibration	3 g	3 g	3 g	3 g
Resistance to shock	15 g	15 g	15 g	15 g
Electrical Information				
Operating voltage	200–600 V	200–600 V	200–600 V	200–600 V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1	1	1	1
Wire sizes	14–2	14–2	14–4/0	14–4/0
Type of connectors	Box lug	Box lug	Box lug	Box lug
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm^2	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24 V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000 V	6000 V	6000 V	6000 V

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Soft Starters—S801+, continued

Description	S801+T18N3S	S801+T24N3S	S801+T30N3S	S801+U36N3S ①②
Max. current capacity	180	240	304	360
General Information				
Bypass mechanical lifespan	10 M	10 M	10 M	10 M
Insulating voltage Ui	660 V	660 V	660 V	660 V
Ramp time range	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds
Resistance to vibration	3 g	3 g	3 g	3 g
Resistance to shock	15 g	15 g	15 g	15 g
Electrical Information				
Operating voltage	200–600 V	200–600 V	200–600 V	200–600 V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	1 or 2	1 or 2
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm^2	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24 V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000 V	6000 V	6000 V	6000 V

Notes

① 801+U50N3S unit does not have IEC certification.

② UL recognized component.

Soft Starters—S801+, continued

Description	S801+U42N3S	S801+U50N3S ①	S801+V36N3S	S801+V42N3S
Max. current capacity	420	500	360	420
General Information				
Bypass mechanical lifespan	10 M	10 M	10 M	10 M
Insulating voltage Ui	660 V	660 V	660 V	660 V
Ramp time range	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds
Resistance to vibration	3 g	3 g	3 g	3 g
Resistance to shock	15 g	15 g	15 g	15 g
Electrical Information				
Operating voltage	200–600 V	200–600 V	200–600 V	200–600 V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	2, 4 or 6	2, 4 or 6
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm^2	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24 V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.4	1.4
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000 V	6000 V	6000 V	6000 V

Note

① 801+U50N3S unit does not have IEC certification.

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Soft Starters—S801+, continued

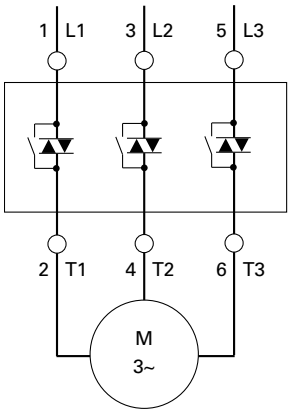
Description	S801+V50N3S	S801+V65N3S	S801+V72N3S	S801+V85N3S	S801+V10N3S ②
Max. current capacity	500	650	720	850	1000
Dimensions					
Width in inches (mm)	11.03 (280.2)	11.03 (280.2)	11.03 (280.2)	11.03 (280.2)	11.03 (280.2)
Height in inches (mm)	16.57 (420.8)	16.57 (420.8)	16.57 (420.8)	16.57 (420.8)	16.57 (420.8)
Depth in inches (mm)	7.23 (183.7)	7.23 (183.7)	7.23 (183.7)	7.23 (183.7)	7.23 (183.7)
Weight in lb (kg)	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs	103 (46.8) with lugs 91 (41.4) without lugs
General Information					
Bypass mechanical lifespan	10 M	10 M	10 M	10 M	10 M
Insulating voltage Ui	660 V	660 V	660 V	660 V	660 V
Ramp time range	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds	0.5–180 seconds
Resistance to vibration	3 g	3 g	3 g	3 g	3 g
Resistance to shock	15 g	15 g	15 g	15 g	15 g
Electrical Information					
Operating voltage	200–600 V	200–600 V	200–600 V	200–600 V	200–600 V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)					
Number of conductors	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6
Wire sizes	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)					
Wire sizes in AWG	22–14	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm^2	3.31	3.31	3.31	3.31	3.31
Control Power Requirements					
Voltage range (24 V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.4	1.4	1.4	1.4	1.4
Inrush current amps	10	10	10	10	10
Ripple	1%	1%	1%	1%	1%
Relays (1) Class A and C					
Voltage AC—maximum	240	240	240	240	240
Voltage DC—maximum	120	120	120	120	120
Amps—maximum	3	3	3	3	3
Environment					
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m	<2000 m—consult factory for operation >2000 m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000 V	6000 V	6000 V	6000 V	6000 V

Note

① UL recognized component.

Wiring Diagram

Line Connected Soft Starter



Dimensions

Approximate Dimensions in Inches (mm)

Soft Starters—S801+

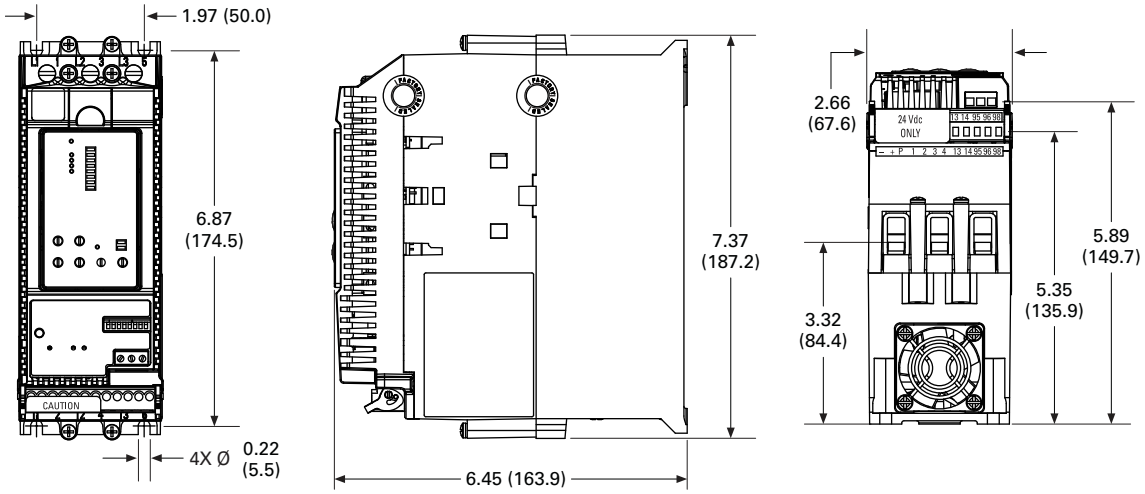
Catalog Number	W	H	D	Weight in lb (kg)
S801+N37N3S	2.66 (67.6)	7.37 (187.2)	6.45 (163.9)	5.8 (2.6)
S801+N66N3S	2.66 (67.6)	7.37 (187.2)	6.45 (163.9)	5.8 (2.6)
S801+R10N3S	4.38 (111.3)	7.92 (201.1)	6.64 (168.6)	10.5 (4.8)
S801+R13N3S	4.38 (111.3)	7.92 (201.1)	6.64 (168.6)	10.5 (4.8)
S801+T18N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S801+T24N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S801+T30N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S801+U36N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S801+U42N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S801+U50N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S801+V36N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V42N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V50N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V65N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V72N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V85N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S801+V10N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs

Also refer to dimension drawings on **Pages V6-T1-74** through **V6-T1-76.**

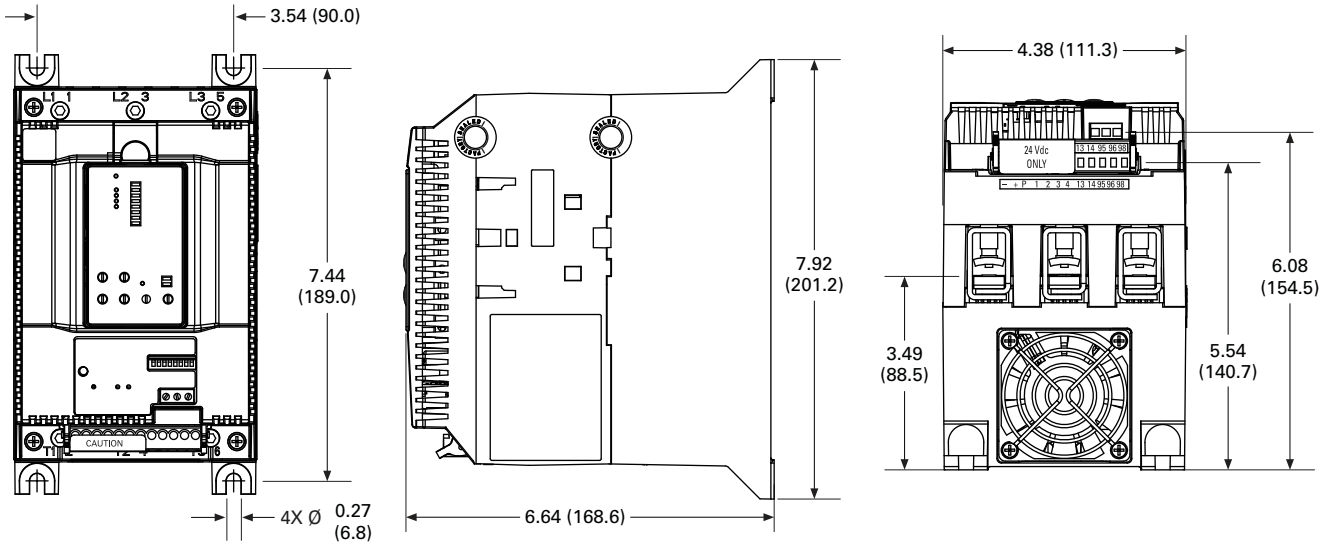
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Approximate Dimensions in Inches (mm)

S801+N...

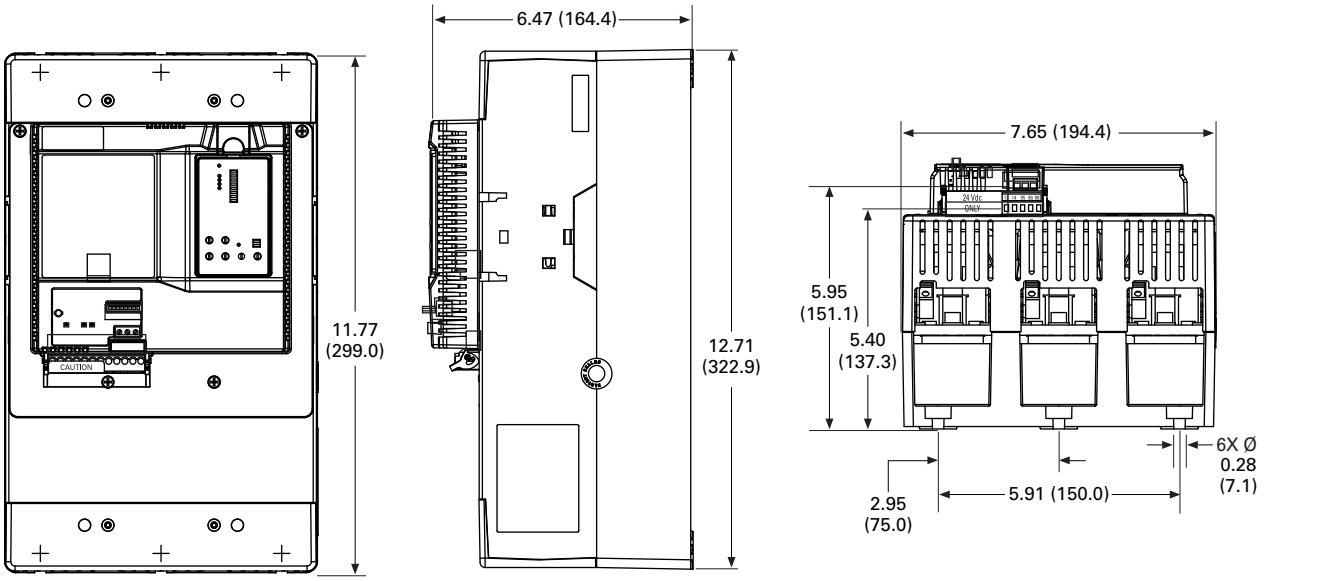


S801+R...

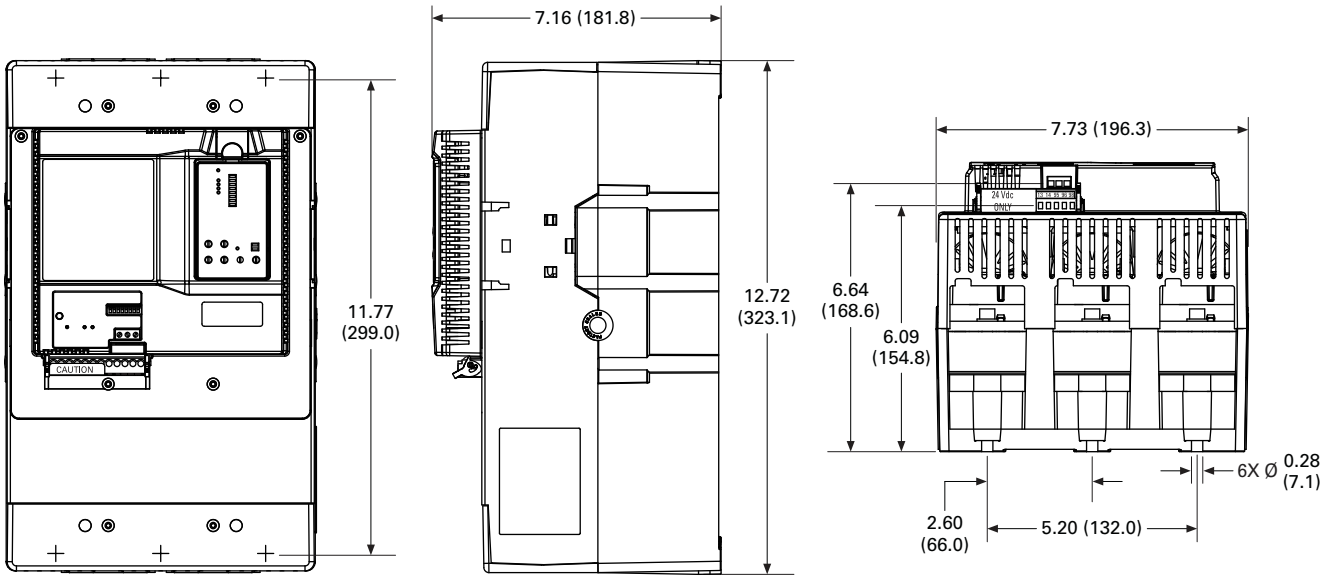


Approximate Dimensions in Inches (mm)

S801+T...



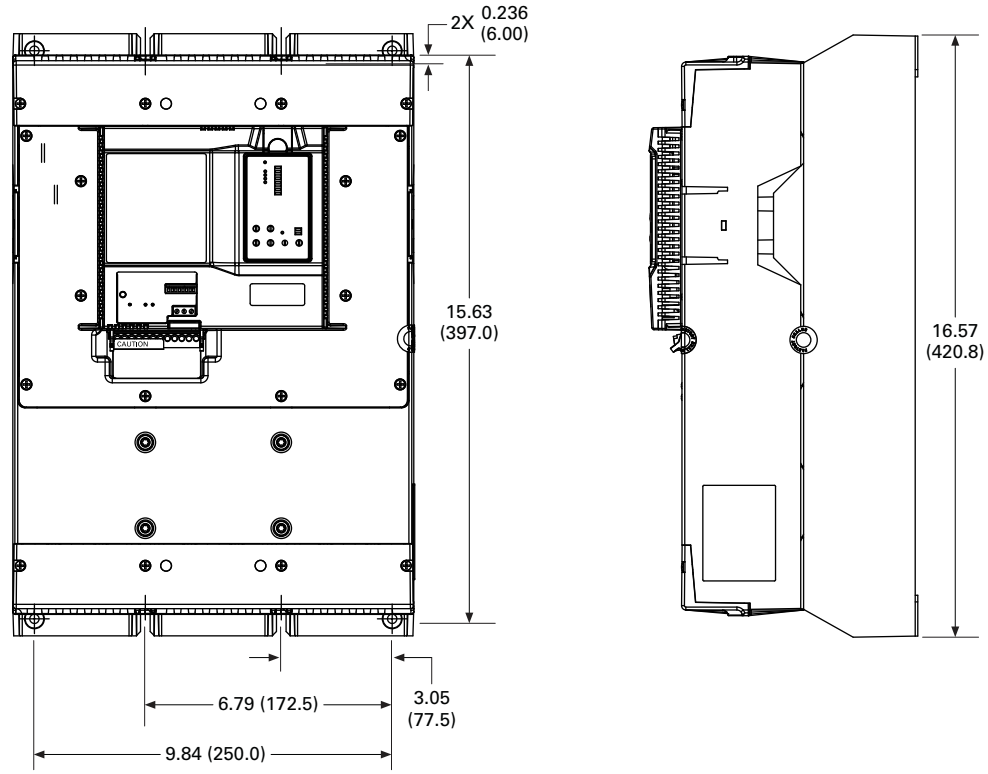
S801+U...

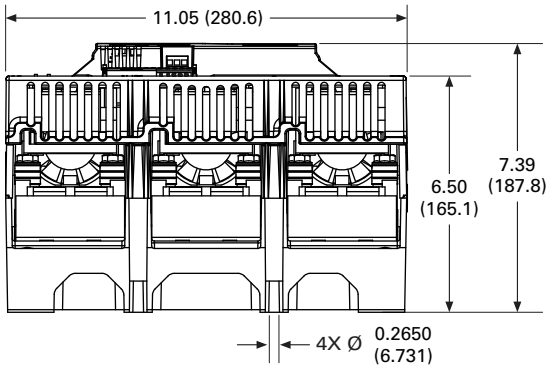


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Approximate Dimensions in Inches (mm)

S801+V...





Type S811+, Soft Starters with Digital Interface Module (DIM)



Contents

Description	*Page*
Type S611, Soft Starters	**V6-T1-43**
Torque Limiters	**V6-T1-59**
Type S801+, Soft Starters	**V6-T1-61**
Type S811+, Soft Starters with DIM	
Communications	**V6-T1-78**
Operation	**V6-T1-78**
Features and Benefits	**V6-T1-81**
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Instructional Leaflets	**V6-T1-85**
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Wiring Diagrams	**V6-T1-96**
Dimensions	**V6-T1-97**

Type S811+, Soft Starters with DIM

Product Description

Eaton's S811+ offers all the popular features of the S801+ and adds new enhanced functionality with the new Digital Interface Module (DIM), communications, metering, monitoring and diagnostics capabilities.

Eaton's line of S811+ reduced voltage soft starters is very compact, multi-functional, easy to install and easy to set operating parameters. Designed to control the acceleration and deceleration of three-phase motors up to 690 V, the line is available from 11 A to 1000 A.

The S811+ is designed to be a complete package, combining the silicon controlled rectifiers (SCRs), bypass contactor and overload in one, very compact unit. The S811+ is available as a component for panel mounting, in motor control centers or in enclosed control (NEMA Type 1, 3R, 4, 4X, 7/9 and 12).

Application Description

Designed to control the acceleration and deceleration of three-phase motors, the S811+ soft starter uses SCRs to control the voltage to soft start and soft stop the motor. After the motor is started, internal run bypass contactors close, resulting in the motor running directly across-the-line. The built-in solid-state overload protects the motor from overload conditions with sophisticated algorithms that model true motor heating, resulting in better motor protection and fewer nuisance trips. Advanced protective and diagnostic features reduce downtime.

A voltage ramp start or current limit start is available. Kick start is available in either starting mode. The soft stop option allows for a ramp stop time that is longer than the coast to stop time. The pump control option in the S811+ Premium provides a smooth transition for starting and stopping a motor and eliminating the "water-hammer" effect that can damage pipes, valves and pumps.

The S811+ offers an impressive array of advanced protective features. Not only are the protective features selectable, but many offer variable settings and adjustable time delays to ride through system discrepancies. Protective features may also be set to Warning status to avoid nuisance trips.

The S811+ has an easy to use Digital Interface Module (DIM) that allows the user to configure the device and to read system parameters and monitor system values. The DIM includes an LCD display and keypad to scroll through the various menus. The DIM allows the user to modify control parameters, enable or disable protections, set communication variables, monitor system parameters such as line voltages and currents, and access the fault queue.

The DIM can be removed from the S811+ and be remote mounted. Kits are available to door mount the DIM, enabling users to safely configure, commission, monitor and troubleshoot the system at the electrical panel without opening the enclosure door. This will help eliminate the possibility of an arc flash incident.

Digital Interface Module (DIM)



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Communications

The S811+ is equipped with native Modbus RTU communication capabilities and may be connected to a variety of networks, including DeviceNet, Modbus TCP, EtherNet/IP and PROFIBUS using the C441 series communication modules for easy integration into any PLC or DCS system.

The modules come standard with four inputs and two relay outputs. C441 communication modules can also be used independently for standalone I/O applications.



C441 Communication Card Options

Designed for use with soft starters …



Protocol	Catalog Number	Input Signal Type	S811+	General Purpose I/O ①	Mounting Options
Modbus RTU	**C441NS**	120 Vac	■	■	Standalone—DIN rail/panel mount
	C441PS	24 Vdc	■	■	Standalone—DIN rail/panel mount
DeviceNet	**C441KS**	120 Vac	■	■	Standalone—DIN rail/panel mount
	C441LS	24 Vdc	■	■	Standalone—DIN rail/panel mount
PROFIBUS	**C441SS**	120 Vac	■	■	Standalone—DIN rail/panel mount
	C441QS	24 Vdc	■	■	Standalone—DIN rail/panel mount
Modbus TCP, EtherNet/IP	**C441U**	120 Vac	■	■	Standalone—DIN rail/panel mount
	C441V	24 Vdc	■	■	Standalone—DIN rail/panel mount

Note: Refer to Volume 5—Motor Control and Protection, **CA08100006E**, tab 5.4 for additional details and **BR042002EN** brochure for C441 communication module accessories for overload relays and soft starters.

Recommended Power Supply	Catalog Number
85–264 Vac single-phase input, 24 Vdc output	**PSG240E24RM**
360–575 Vac three-phase input, 24 Vdc output	**PSG240F24RM**

Operation

Starting and Stopping Modes

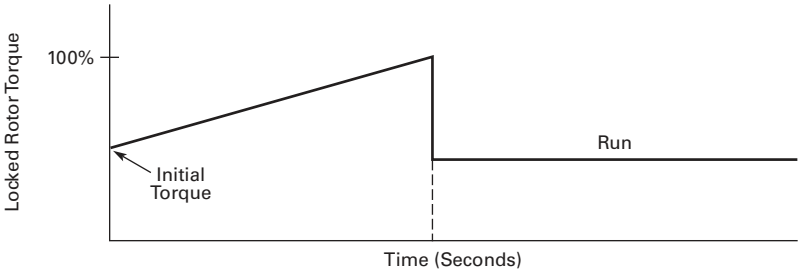
The S811+ has a variety of starting and stopping methods to provide superior performance in the most demanding applications. The motor can be started in either voltage ramp start or current limit start mode. Kick start and soft stop are available within both starting modes. The user has the option to configure two independent start ramp profiles to accommodate variations in starting requirements.

Voltage Ramp Start

Provides a voltage ramp to the motor resulting in a constant torque increase. The most commonly used form of soft start, this start mode allows you to set the initial torque value and the duration of the ramp to full voltage conditions. Bypass contactors close after ramp time.

- Adjustable initial torque 0–85% of locked rotor torque
- Adjustable ramp time 0.5–180 seconds (0.5–360 seconds with the S811+ Premium)

Starting Characteristics—Ramp Start



Note

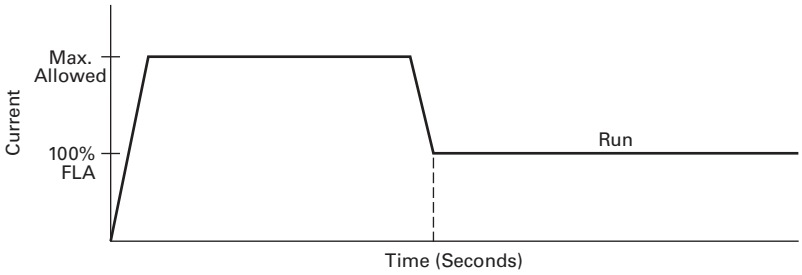
① C441 standalone communication modules can be used as general purpose I/O. This allows a customer to monitor the status of any non-communicating product over the selected protocol by wiring fault or auxiliary contacts from that product to the C441 communication module on-board I/O.

Current Limit Start

Limits the maximum current available to the motor during the start phase. This mode of soft starting is used when it becomes necessary to limit the maximum starting current due to long start times or to protect the motor. This start mode allows you to set the maximum starting current as a percentage of locked rotor current and the duration of the current limit. Bypass contactors close after current limit time.

- Maximum current of 0–85% locked rotor current
- Adjustable ramp time 0.5–180 seconds (0.5–360 seconds with the S811+ Premium)

Starting Characteristics—Current Limit Start

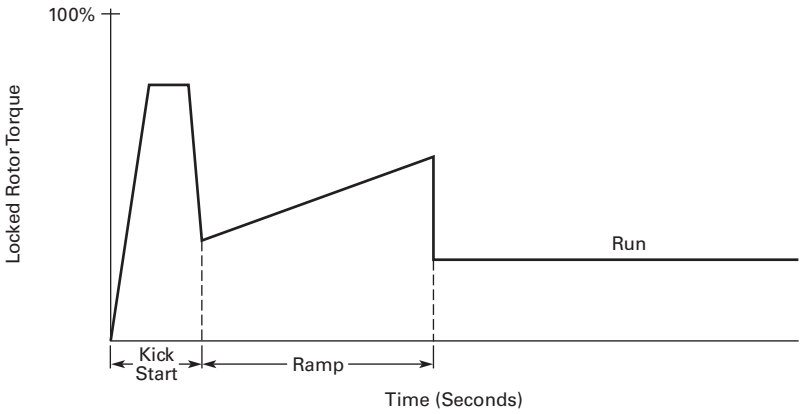


Kick Start

Selectable feature in both voltage ramp start and current limit start modes. Provides a current and torque "kick" for 0 to 2.0 seconds. This provides greater initial current to develop additional torque to breakaway a high friction load.

- 0–85% of locked rotor torque
- 0–2.0 seconds duration

Starting Characteristics—Kick Start

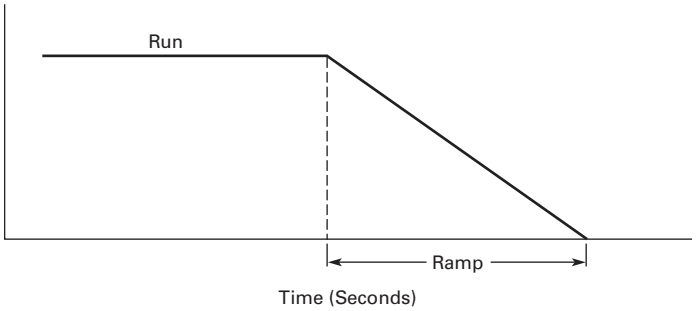


Soft Stop

Allows for a controlled stopping of a load. Used when a stop-time that is greater than the coast-to-stop time is desired. Often used with high friction loads where a sudden stop may cause system or load damage.

- Stop time = 0–60 seconds

Starting Characteristics—Soft Stop



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Edge and Level Sensing Control

Edge Sensing

Edge sensing requires +24 Vdc power be momentarily applied to Control Terminal Block Pin 1 (with Terminal P at +24 Vdc) to initiate a start under all conditions. After a stop or fault occurs, the +24 Vdc must be removed, then reapplied to Terminal Pin 1 before another start can occur. This control configuration should be used when restarting of the motor after a fault or stop must be supervised manually or as a part of a control scheme. The cycling of +24 Vdc power to Terminal 1 Pin before starting is required regardless of the position of the auto reset switch on the DIM.

Level Sensing

Level sensing will enable a motor to restart after a fault is cleared without cycling +24 Vdc power to Terminal Pin 1 as long as:

- Terminal Pin P is supplied with +24 Vdc (to start from Control Terminal Block, Terminal Pin 3 must also be enabled)
- The auto reset switch on the DIM is set to enabled
- All faults have been reset

This control configuration should be used where it is desirable to restart a motor after a fault without additional manual or automatic control. An example of this condition would be on a remote pumping station where it is desirable to automatically restart a pump after a power outage without operator intervention.

Note: If the auto reset feature is used, CAUTION must be exercised to ensure that any restart occurs in a safe manner.

Features and Benefits

- Communication capabilities with various protocols
- The Digital Interface Module (DIM) provides an intuitive, easy-to-use human interface with powerful configuration capabilities to maximize system performance
- Door or device mounted DIM enables users to safely configure, commission, monitor and troubleshoot the system at the electrical panel without opening the enclosure door, eliminating the possibility of an arc flash incident
- System operating parameters can be monitored enterprise-wide through a communications network. Increase uptime by providing data for process management and preventive diagnostics
- Run internal bypass mode greatly reduces internal heating created by the greater power dissipation in the SCRs. Bypass contactor directly connects the motor to the line and improves system efficiency by reducing internal power losses
- Internal solid-state overload protection provides accurate current measurement and trip settings. Sophisticated algorithms solve a series of differential equations that model true motor heating and cooling, resulting in superior motor overload protection while minimizing nuisance trips. Advanced selectable protective features safeguard the motor and system against a variety of system faults
- Internal run bypass contactors and overload protection eliminate the need for additional devices, reducing enclosure sizes, minimizing installation and wiring time, and reducing overall assembly size and cost
- Wide range of overload FLA settings (31–100% of rated current) and a selectable trip class (5–30) offers users the flexibility to fine tune the starter to match specific application requirements
- Variable ramp times and torque control settings provide unlimited starting configurations, allowing for maximum application flexibility
- Kick-start feature enables soft starting of high friction loads
- Soft stop control for applications where an abrupt stop of the load is not acceptable
- The S811+ Premium with sophisticated pump control algorithms on both starting and stopping that minimize the pressure surges that cause water hammer. The pump control feature will maximize the life of the pump and piping systems while minimizing the downtime caused by system failure
- Six SCRs control all three motor phases, providing smooth acceleration and deceleration performance
- Soft acceleration and deceleration reduces wear on belts, gears, chains, clutches, shafts and bearings
- Reduce the peak inrush current's stress on the power system
- Manage peak starting torque to diminish mechanical system wear and damage
- 24 Vdc control voltage enhances personnel and equipment safety
- Removable, lockable control terminal block reduces maintenance costs. Also provides the opportunity for OEMs to reduce assembly and test costs by utilizing pre-assembled wire harnesses

Motor Wiring Configuration User Selectable Inline or Inside-the-Delta

Mains Motor Wiring Configuration is accomplished by simply selecting the required configuration from a menu. This feature allows adaptability from one configuration to another without any additional programming operations and reduces inventory levels by not having to stock both configurations.

Modbus Native Communications Protocol

Modbus RTU communications in now standard on all S811+ units. This allows users to quickly configure the unit for network communications using a common protocol. Adapters are available for users who prefer to use EtherNet/IP or Modbus TCP protocols.

Programmable Control Terminal Block Functionality

Four programmable terminals on the S811+ enable the user to expand functionality with options such as a second start ramp profile, externally triggered trip or warning functions, analog inputs, and others, in addition to the normal start, stop, reset, and so on, functions.

Second Start Ramp Profile Capability

A second start ramp profile may be configured for the soft starter. This profile is independent of the primary profile and retains all the parameter options such as start time and initial torques. With a signal at a terminal programmed for this feature, the second profile may be selected by a pushbutton station or a network.

Alarm-No-Trip Functionality

Some applications require the ability to effectively disable most protections with the intent of enabling the RVSS unit to control a motor under the most severe operating conditions characterized by current or voltage imbalances, high or low value deviations, or other fault conditions. This function causes the S811+ to ignore most fault trip conditions and continue operation of the application.

Digital Interface Module (DIM) Cloning

For OEMs or other users that desire to load identical parameter settings into multiple RVSS units, the DIM may be used to extract and duplicate parameter settings from one RVSS and loaded into other units, saving time, effort, and reducing chances for errors while programming.

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Protective Features

All protective features can be configured, enabled or disabled with the DIM or through the communications network.

Motor Overload

The S811+ includes electronic overload protection as standard. The overload meets applicable requirements for a motor overload protective device. The overload protects the motor from over heat conditions with the use of sophisticated algorithms that model true motor heating, resulting in superior motor protection and fewer nuisance trips.

The S811+ calculates a thermal memory value based on the heat energy introduced into the motor during the start process. A 100% value represents the maximum safe internal temperature of the motor.

When the thermal memory value reaches 100%, an overload trip will occur removing power to the motor. Upon trip, the S811+ stores the calculated motor heating value and will not allow a motor re-start until the motor has a thermal memory value of less than 100%. This feature ensures the motor will not be damaged by repeated overload trip, reset and re-start cycles.

The thermal memory value can be monitored through the DIM or the communications network. The thermal memory value can be of great use in determining an impending overload trip condition.Alarms can be implemented in the process monitoring system warning of an impending trip before a trip occurs halting the process. Costly system downtime can be avoided.

The trip current is adjusted to match the specific application requirements by entering the motor nameplate full load current rating and trip class. The FLA parameter is adjustable from 32% to 100% of the unit's rated current. The overload trip class is adjustable from class 5 through class 30. The overload is ambient temperature compensated—meaning its trip characteristics will not vary with changes in ambient temperature. The overload protection can be enabled, disabled, or disabled on start.

Short Circuit

The use of a short-circuit protective device in coordination with the S811+ is required in branch motor circuits by most electrical codes. Short-circuit coordination ratings with both fuses and Eaton molded case circuit breakers are available providing customers with design flexibility. The S811+ has short-circuit coordination ratings as an open component, an enclosed starter, and in a motor control center.

External E-Stop

Emergency Stop functionality may be triggered from an external source. Removal of the 24 Vdc signal from a terminal configured for E-Stop will initiate an E-Stop action. The External E-Stop option is useful in applications where it is desirable to accomplish a motor shutdown in the event that an external condition(s) exist that will damage system components and/or product flows or operations.

External Trip

External Trip functionality may be triggered from an external source. Removal of the 24 Vdc signal from a terminal configured for External Trip will initiate an External Trip action. The External Trip option is useful in applications where it is desirable to accomplish a motor stop in the event that an external condition(s) exist that will damage system components and/or product flows or operations.

Fault Warning Functionality

Selected protection parameters may be assigned to provide a Fault Warning instead of a Fault Trip with user adjustable set points. When a Fault Warning condition is detected, the fault condition is reported via the DIM, network connection, or an auxiliary relay configured for this function. The soft starter remains in operation. At such time the fault condition no longer exists, the Fault Warning message will be extinguished.

External Warning

The S811+ will accept a Warning signal from an external source or device. In a fashion similar to the Fault Warning, the fault condition is reported via the DIM, network connection, or an auxiliary relay configured for this function. The soft starter remains in operation. At such time the fault condition no longer exists, the Fault Warning message will be extinguished.

Custom Fault/Warning Auxiliary Relays

Up to three fault and/or warning codes may be selected to operate an auxiliary relay configured to operate when any of these codes are detected. This option enables the user to provide external warnings or fault indications to increase monitoring effectiveness and to provide additional system control.

Motor Power

Motor Power can be not only be monitored, but trip levels can be adjusted to provide indications of system malfunctions or operating discrepancies. Both High and Low Power thresholds can be set to provide Fault Warning or Fault Trip functions. Additionally, fault delays times may be set to up to 60 seconds.

Analog Input

An input control terminal may be configured to accept a 0–20 mA DC signal with range scaling. This feature enables the S811+ to respond to an external device that may be monitoring a critical component or process and provides Fault Trip or Fault Warning capability to protect operating systems and processes.

Start Delay

Three start delay timers are available to enhance motor protection or to provide simple logic functions to coordinate motor control with other devices in the system. The timers will allow delays from 24 Vdc power up, receipt of a valid START command, or a delay in switch from one start ramp profile to another.

Jam

Excessive current and torque up to locked rotor levels can occur in a jam condition. The condition can result in stress and damage to the motor, load, mechanical system, and the electrical distribution system. Jam protection prevents the stress and damage from a jam during normal run. After the motor is in bypass, a current greater than 300% FLA setting will cause the starter to trip on a jam fault.

Stall

Excessive current and torque up to locked rotor levels can occur in a stall condition. The condition can lead to an overload trip and result in stress and damage to the motor, load, mechanical system, and the electrical distribution system. Stall protection prevents stress and damage to a motor that has not come up to speed during the soft start time. The S811+ will trip to protect the system in the event that the motor did not get to the rated speed in the defined soft start period. A current greater than 200% FLA at the end of the soft start period will cause the starter to trip on a stall fault.

Pole Over Temperature

High ambient temperatures, extended ramp times and high duty cycle conditions may cause the S811+ power pole conductors to reach a temperature that exceeds their thermal rating. The S811+ is equipped with sensors that monitor the temperature of the power poles. Over temperature protection occurs if the power pole's thermal capacity is exceeded. The soft starter will trip in over temperature conditions, preventing device failure.

Each power pole temperature value can be monitored through the DIM or the communications network. This feature can be of use in determining an impending over temperature trip condition.

When using a communications network, alarms can be implemented in the process monitoring system warning of an impending trip before the trip occurs, halting the process.

Phase Loss

Loss of a phase can cause a significant increase in the current drawn in the remaining two phases. Phase loss can lead to motor damage before an eventual overload trip occurs. Phase loss is typically an indication of a failure in the electrical distribution system. The S811+ will detect a phase loss and trip if any phase current drops below a preset value. The phase loss trip level is adjustable from 0% to 100% of the average of the other two phase levels with an adjustable trip delay of 0.1 to 60 seconds.

Phase Imbalance

Phase current or voltage imbalance can cause a significant increase in the current drawn in the remaining two phases. Phase imbalance can lead to motor damage before an eventual overload trip. Phase imbalance is typically an indication of a failure in the electrical distribution system or the motor. The S811+ will detect both current and voltage phase imbalances and trip if any phase becomes imbalanced as compared to the average of the other two phases.

The phase current imbalance trip level is adjustable from 0% to 100% of the average of the current in the other two phases with an adjustable trip delay of 0.1 to 60 seconds.

The phase voltage imbalance trip level is adjustable from 0% to 100% of the average of the voltage in the other two phases with an adjustable trip delay of 0.1 to 60 seconds.

Reset Mode

The S811+ can be set up for automatic or manual reset on trip. The manual reset mode requires the operator to physically press the RESET button located on the soft starter. The trip can be manually reset through the DIM or through the communications network. The trip can also be electrically reset by energizing a 24 Vdc input on the control terminal block.

The automatic reset mode allows the soft starter to be automatically reset as soon as the trip condition is no longer present. With the automatic reset mode, after the fault is no longer present, the motor will be restarted as soon as a valid start signal is present.

Phase Reversal

The S811+ can determine if the proper line phase sequence is present by default. The device will trip if the line phase sequence is something other than A-B-C. The S811+ can be configured to operate under reversed phase conditions (A-C-B).

Shorted SCR Detection

The S811+ monitors the operation of the power poles and will trip under a shorted SCR condition.

Open SCR Detection

The S811+ monitors the operation of the power poles and will trip under an open SCR condition.

Ground Fault Protection

The S811+ Premium and 690 V versions meet the IEC Ground Fault trip thresholds. Reference Application Note AP039007EN for more information.

Low Current

Low current conditions can be a result of a loss of load or a failure in the mechanical system. The S811+ has low current protection that will trip if the average rms current falls below a preset value. The low current protection can be programmed as a percent of motor FLA from 0% to 100%.

Low Voltage

Low voltage conditions can result from disturbances in the electrical power distribution system. Low voltage conditions can cause a malfunction and damage to electrical equipment. The S811+ has low voltage protection that will trip if the average rms voltage falls below a preset value. The low voltage protection can be programmed as a percent of nominal voltage from 1% to 99% with a trip delay of 0.1 to 60 seconds to accommodate short temporary voltage drops during the start process.

High Voltage

High voltage conditions can result from disturbances in the electrical power distribution system. High voltage conditions can cause malfunctions or failures of electrical equipment. The S811+ has high voltage protection that will trip if the average rms voltage is greater than a preset value. The high voltage protection can be programmed as a percent of nominal voltage from 101% to 120% with a trip delay of 0.1 to 60 seconds.

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Monitoring Capabilities

The S811+ has an impressive array of system monitoring capabilities that allows users to access real time process and diagnostic data. This data can be viewed at the device with the DIM or through a communications network. Data over a communications network can provide valuable insight into the condition of the equipment and processes. Maintenance and production personnel can monitor critical operational and maintenance data from a central control station that can be located far away from the production facility. Process data can be monitored to determine system anomalies that may indicate a need for preventive maintenance or an impeding failure. Adjustments made through the communications network can reduce costs by minimizing the time traveling to the location where the motor controls are located. When faults do occur, real time fault data can assist maintenance in troubleshooting and planning repair resources. Remote reset signals can be given to tripped devices without the need for manual intervention by maintenance personnel.

Average Line Current

Provides the average of the three-phase rms line currents in amps, accurate to within 2%. Current data can be used to indicate a need for maintenance. Increased currents in a fixed load application can indicate a reduction in system efficiencies and performance, signifying system maintenance is due.

Average Pole Current

Provides the average of the three-phase rms pole currents in amps, accurate to within 2%. The pole current is the current through the soft starter. The line and pole current will be identical in inline applications, and will differ in inside-the-delta applications.

Average Line Current as a % FLA

Provides the average rms line current as a percentage of the S811+ FLA setting.

Three-Phase Line Currents

Provides three rms phase line currents in amps, accurate to within 2%. Imbalances or changes in the relative phase current to one another can indicate anomalies in the motor or electrical distribution system.

Three-Phase Pole Currents

Provides three rms phase pole currents in amps, accurate to within 2%. The pole current is the current through the soft starter. The line and pole current will be identical in in-line applications, and will differ in inside-the-delta applications.

Three-Phase Line Voltages

Provides the individual rms three-phase line voltages. Imbalances or changes in the relative phase voltage to one another can indicate anomalies in the motor or electrical distribution system. Voltage can be used to monitor electrical distribution system performance. Warnings, alarms and system actions to low or high voltage conditions can be implemented.

Percent Thermal Memory

Provides the real time calculated thermal memory value. The S811+ calculates thermal memory value. A 100% value represents the maximum safe internal temperature of the motor. When the thermal memory value reaches 100%, an overload trip will occur, removing power to the motor.

The thermal memory value can be of great use in determining an impending overload trip condition. When using a communications network, alarms can be implemented in the process monitoring system warning of an impending trip before the trip occurs, halting the process. Costly system downtime can be avoided.

DC Control Voltage

Monitors level of the 24 Vdc control voltage. Fluctuations in control voltage can cause component malfunction and failure. System control voltage data can be used to implement warnings, alarms and system actions to low or high voltage conditions.

Pole Temperature

Increases in power pole temperature are caused by increases in ambient temperature, start/stop times and start duty cycles. Changes in pole temperatures represent a change in system operating conditions. Identifying unexpected operating conditions or changes can prompt maintenance and aid in process evaluation activities.

PCB Device Temperature

An increase in printed circuit board (PCB) device temperature is a strong indication of an increase in ambient temperature. High ambient temperature operation can be identified with the device temperature data. Device temperature increases can be due to undersized enclosures, failure of cooling fans or blocked venting. High operating temperatures will reduce the life of all electrical equipment in the enclosure.

Start Count

Start count data can be used to monitor system output, schedule preventative maintenance, identify system anomalies and identify changes in system operation.

Average Line Power

Provides the average of the three-phase line power in kilowatts, accurate to 5%. Power data may be used to monitor power transmitted to the load. Increased power demand may indicate degraded system components or connections. Additionally, such data is useful in determine power utilization in branch circuits consisting of multiple loads.

Power Factor

Provides the three-phase power factor value, accurate to 5%. The power factor of the circuit may be used to identify circuit conditions that may need to be corrected due to low power factor indications. Low circuit power factor can indicate improper or degraded components.

Diagnostics

Fault Queue

Current fault and a fault queue containing the last nine system faults can be read through the DIM or communications network. Fault identification can minimize troubleshooting time and cost, and prevent arc flash incidents. The fault queue can be remotely accessed through a communications network to assist in planning maintenance resources. Thirty (30) different faults can be identified by the S811+.

Control Status

The S811+ provides data that represents system conditions that can be read through the DIM or the communications network. This data identifies the status of the system and the control commands the system is requesting of the S811+. This can be used for advanced troubleshooting and system integration activities.

Breaker Status

The S811+ has provisions to read and display circuit breaker status. Eaton communicating cover control or other communicating protective device is required to take advantage of this feature.

Standards and Certifications

- IEC 60947-4-2
- EN 60947-4-2
- UL listed (NMFT-E202571) S811+N37… through S811+V85…
- UL recognized (NMFT2) S811+V10…
- CE marked
- CSA certified (3211 06)
- CSA elevator (2411 01)

Instructional Leaflets

- User manual MN03900001E
- Outline drawings:
  - S811+N…: 10-8574
  - S811+R…: 10-8575
  - S811+T…: 10-8576
  - S811+U…: 10-8857
  - S811+V…: 10-8577

Catalog Number Selection

S811+ Open Soft Starters ①

S 811+ T 30 N 3 S

S = Soft starter

811+ = Non-combination soft starter

Frame Size ②

N = 65 mm
R = 110 mm
T = 200 mm
U = 200 mm
V = 290 mm

Ampere Rating

37 = 37A	**24** = 240A	**65** = 650A
66 = 66A	**30** = 304A	**72** = 720A
10 = 105A	**36** = 360A	**85** = 850A
13 = 135A	**42** = 420A	**10** = 1000A
18 = 180A	**50** = 500A ③	

Options

N = No options ④
P = Premium, 600 V rated ⑤⑧
V = Premium, 690 V rated (S811+ frame size T and V only) ⑥⑦⑧

Number of Poles

3 = Three-pole device

S = Standard soft starter

Notes

① All units require a 24 Vdc power supply found on catalog **Page V6-T1-90**, or equivalent.
② S811+T…, S811+U… and S811+V… units require lug kits found on **Page V6-T1-90**.
③ S811+U50… unit does not have IEC certification.
④ Level/Edge Sense, Inline or Inside-the-Delta wiring configuration.
⑤ Level/Edge Sense, Inline or Inside-the-Delta wiring configuration, pump control and extended ramp.
⑥ Not available in S811+U….
⑦ Level/Edge Sense, Inline wiring configuration, pump control, extended ramp.
⑧ Ground fault protection included.

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Product Selection

Standard Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	300%	30 sec.	3	50°C
Full voltage	500%	10 sec.	3	50°C
Wye-delta	350%	20 sec.	3	50°C
80% RVAT	480%	20 sec.	2	50°C
65% RVAT	390%	20 sec.	3	50°C
50% RVAT	300%	20 sec.	4	50°C

Motor applications and customer needs come in many different varieties. With the standard and severe duty rating tables, we have attempted to provide guidelines on what the soft starter is capable of. If the application falls under these categories, you can use these charts. For other applications, or when a question arises, consult with your local Eaton representative or call our Technical Resource Center.

S811+



Standard Duty—15 Second Ramp, 300% Current Limit at 40°C, Inline Connection

	Three-Phase Motors											
	kW Rating (50 Hz)			hp Rating (60 Hz)								
				200 V		230 V		460 V		575–690 V		
Rated Current	230 V	380–400 V	440 V	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	Catalog Number ①
Frame Size N												
37	10	18.5	18.5	10	10	10	10	25	20	30	30	**S811+N37N3S**
66	18.5	30	37	20	15	20	20	50	40	60	50	**S811+N66N3S**
Frame Size R												
105	30	55	59	30	25	40	30	75	60	100	75	**S811+R10N3S**
135	40	63	80	40	30	50	40	100	75	125	100	**S811+R13N3S**
Frame Size T												
180	51	90	110	60	50	60	60	150	125	150	150	**S811+T18N3S**
240	75	110	147	75	60	75	75	200	150	200	200	**S811+T24N3S**
304	90	160	185	100	75	100	100	250	200	300	250	**S811+T30N3S**
Frame Size U												
360	110	185	220	125	100	150	125	300	250	350	300	**S811+U36N3S**
420	129	220	257	150	125	175	150	350	300	450	350	**S811+U42N3S**
500	150	257	300	150	150	200	150	400	350	500	450	**S811+U50N3S** ②
Frame Size V												
360	110	185	220	125	100	150	125	300	250	350	300	**S811+V36N3S**
420	129	220	257	150	125	175	150	350	300	450	350	**S811+V42N3S**
500	150	257	300	150	150	200	150	400	350	500	450	**S811+V50N3S**
650	200	355	425	250	200	250	200	500	450	600	500	**S811+V65N3S**
720	220	400	450	—	—	300	250	600	500	700	600	**S811+V72N3S**
850	257	475	500	—	—	350	300	700	600	900	700	**S811+V85N3S**
1000	277	525	550	—	—	400	350	800	700	900	800	**S811+V10N3S**

Notes

① Replace N3S with P3S for premium/pump option.

② S811+U50… rating does not have IEC certification.

Severe Duty

Severe Duty Ratings

Starting Method	Ramp Current % of FLA	Ramp Time Seconds	Starts per Hour	Ambient Temperature
Soft start	450%	30 sec.	4	50°C
Full voltage	500%	10 sec.	10	50°C
Wye-delta	350%	65 sec.	3	50°C
80% RVAT	480%	25 sec.	4	50°C
65% RVAT	390%	40 sec.	4	50°C
50% RVAT	300%	60 sec.	4	50°C

Severe duty ratings are defined as any combination of parameters that exceed the standard duty ratings where the ramp time is over 30 seconds, and/or the number of starts per hour exceeds 4, and/or the current limit set is over 300%. *Example:* 35-second ramp, 5 starts per hour, 350% current limit at 40°C ambient.

S811+



Severe Duty—30 Second Ramp and/or 450% Current Limit at 50°C, Inline Connection

Rated Current	Three-Phase Motors kW Rating (50 Hz) 230 V	380–400 V	440 V	hp Rating (60 Hz) 200 V 1.0SF	200 V 1.15SF	230 V 1.0SF	230 V 1.15SF	460 V 1.0SF	460 V 1.15SF	575–690 V 1.0SF	575–690 V 1.15SF	Catalog Number ①
Frame Size N												
22	5.5	10	11	5	5	7-1/2	5	15	10	20	15	**S811+N37N3S**
42	11	18.5	22	10	10	15	10	30	25	40	30	**S811+N66N3S**
Frame Size R												
65	15	30	33	15	15	20	15	50	40	50	50	**S811+R10N3S**
80	22	40	45	25	20	30	25	60	50	75	60	**S811+R13N3S**
Frame Size T												
115	33	59	63	30	30	40	30	75	75	100	100	**S811+T18N3S**
150	45	80	90	50	40	50	50	100	100	150	125	**S811+T24N3S**
192	55	100	110	60	50	75	60	150	125	200	150	**S811+T30N3S**
Frame Size U												
240	75	110	147	75	60	75	75	200	150	200	200	**S811+U36N3S**
305	90	160	185	100	75	100	100	250	200	300	250	**S811+U42N3S**
365	110	185	220	125	100	150	125	300	250	350	300	**S811+U50N3S** ②
Frame Size V												
240	75	110	147	75	60	75	75	200	150	200	200	**S811+V36N3S**
305	90	160	185	100	75	100	100	250	200	300	250	**S811+V42N3S**
365	110	185	220	125	100	150	125	300	250	350	300	**S811+V50N3S**
420	129	220	257	150	125	150	150	350	300	450	350	**S811+V65N3S**
480	147	257	295	150	150	200	150	400	350	500	450	**S811+V72N3S**
525	160	280	335	150	150	200	150	450	350	500	450	**S811+V85N3S**
575	172	303	370	200	150	250	200	500	450	600	500	**S811+V10N3S**

Notes

① Replace N3S with P3S for premium/pump option.

② S811+U50… rating does not have IEC certification.

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Inside-the-Delta Standard Duty Ratings

S811+



Standard Duty—15 Second Ramp, 300% Current Limit at 40°C, Inside-the-Delta Connection

Rated Motor Line Current	Three-Phase Motor kW Rating (50 Hz)			hp Rating (60 Hz)								Catalog Number ①
				200 V		230 V		460 V		575 V		
	230 V	380–400 V	440 V	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	1.0SF	1.15SF	
Frame Size N												
65	10	18.5	18.5	15	15	15	15	40	30	50	50	**S811+N37N3S**
114	18.5	30	37	30	25	30	30	75	60	100	75	**S811+N66N3S**
Frame Size R												
182	30	55	59	50	40	60	50	125	100	150	125	**S811+R10N3S**
234	40	63	80	60	50	75	60	150	125	200	150	**S811+R13N3S**
Frame Size T												
311	51	90	110	100	75	100	100	250	200	250	250	**S811+T18N3S**
415	75	110	147	125	100	125	125	300	250	300	300	**S811+T24N3S**
526	90	160	185	150	125	150	150	400	300	400	400	**S811+T30N3S**
Frame Size U												
623	110	185	220	200	150	250	200	450	400	550	450	**S811+U36N3S**
727	129	220	257	250	200	300	250	550	450	700	550	**S811+U42N3S**
865	150	257	300	250	250	300	250	600	550	750	700	**S811+U50N3S** ②③
Frame Size V												
623	110	185	220	200	150	250	200	450	400	550	450	**S811+V36N3S**
727	129	220	257	250	200	300	250	550	450	700	550	**S811+V42N3S**
865	150	257	300	250	250	300	250	600	550	750	700	**S811+V50N3S**
1125	200	355	425	400	300	400	300	750	700	900	750	**S811+V65N3S**
1246	—	—	—	—	—	—	—	—	—	—	—	**S811+V72N3S**
1471	—	—	—	—	—	—	—	—	—	—	—	**S811+V85N3S**
—	—	—	—	—	—	—	—	—	—	—	—	**S811+V10N3S**

Notes

① Replace N3S with P3S for premium/pump option.

② S811+U50… unit does not have IEC certification.

③ 15 sec. start, 300% inrush, 40 °C, 1 start every 15 minutes. If these start parameters are exceeded, please refer to S811+V50….
Catalog numbers also represent P3S and V3S units.

Inside-the-Delta Severe Duty Ratings

Severe duty ratings are defined as any combination of parameters that exceed the standard duty ratings where the ramp time is over 30 seconds, and/or the number of starts per hour exceeds 4, and/or the current limit set is over 300%.

Example: 35-second ramp, 5 starts per hour 350% current limit at 40°C ambient.

S811+



Severe Duty—30 Second Ramp and/or 450% Current Limit at 50°C, Inside-the-Delta Connection

Rated Motor Line Current	Three-Phase Motor kW Rating (50 Hz) 230 V	380–400 V	440 V	hp Rating (60 Hz) 200 V 1.0SF	200 V 1.15SF	230 V 1.0SF	230 V 1.15SF	460 V 1.0SF	460 V 1.15SF	575 V 1.0SF	575 V 1.15SF	Catalog Number ①
Frame Size N												
39	5.5	10	11	7-1/2	7-1/2	10	7-1/2	25	15	30	25	**S811+N37N3S**
73	11	18.5	22	15	15	25	15	50	40	60	50	**S811+N66N3S**
Frame Size R												
111	15	30	33	25	25	30	25	75	60	75	75	**S811+R10N3S**
138	22	40	45	40	30	50	40	100	75	120	100	**S811+R13N3S**
Frame Size T												
199	33	59	63	50	50	60	50	125	125	150	150	**S811+T18N3S**
257	45	80	90	75	60	75	75	150	150	250	200	**S811+T24N3S**
324	55	100	110	100	75	100	100	250	200	300	250	**S811+T30N3S**
Frame Size U												
415	75	110	147	125	100	125	125	300	250	300	300	**S811+U36N3S**
526	90	160	185	150	120	150	150	400	300	450	400	**S811+U42N3S**
623	110	185	220	200	150	250	200	450	400	550	450	**S811+U50N3S** ②
Frame Size V												
415	75	110	147	125	100	125	125	300	250	300	300	**S811+V36N3S**
526	90	160	185	150	120	150	150	400	300	450	400	**S811+V42N3S**
623	110	185	220	200	150	250	200	450	400	550	450	**S811+V50N3S**
727	129	220	257	250	200	250	250	550	450	700	550	**S811+V65N3S**
816	147	257	295	250	250	300	250	600	550	750	700	**S811+V72N3S**
908	160	280	335	250	250	300	250	700	550	750	700	**S811+V85N3S**
—	—	—	—	—	—	—	—	—	—	—	—	**S811+V10N3S**

Notes

① Replace N3S with P3S for premium/pump option.

② S811+U50… unit does not have IEC certification.

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Accessories

Lug Kits

S811+T…, S811U… and S811+V… soft starters each have different lug options based on your wiring needs. Each lug kit contains three lugs that can be mounted on either the load or line side.

Lug Kit



Lug Kits

S811+ Catalog Number	Description	Kits Required	Catalog Number
S811+T…, S811U…	2 cable connections, 4 AWG to 1/0 cable	2	**EML22**
	1 cable connection, 4/0 to 500 kcmil cable		**EML23**
	2 cable connections, 4/0 to 500 kcmil cable		**EML24**
	1 cable connection, 2/0 to 300 kcmil cable		**EML25**
	2 cable connections, 2/0 to 300 kcmil cable		**EML26**
S811+V…	2 cable connections, 4/0 to 500 kcmil cable	2	**EML28**
	4 cable connections, 4/0 to 500 kcmil cable		**EML30**
	6 cable connections, 4/0 to 500 kcmil cable		**EML32**
	4 cable connections, 2/0 to 300 kcmil cable		**EML33**

Power Supplies

24 Vdc power supply that can be used with the S811+ SSRV or as a stand-alone device.

Power Supplies

Description	Catalog Number
85–264 Vac input 24 Vdc output	**PSG240E**
360–575 Vac input 24 Vdc output	**PSG240F**
600 Vac input 24 Vdc output	**PSS55D**

Lug Cover Kits

Replacement covers for the S811+T…, S811+U… and S811+V… soft starters are available in case of damage to the existing covers.

Lug Cover Kits

Description	Catalog Number
Lug cover S811+T…, S811+U…	**EML27**
Lug cover S811+V…	**EML34**

IP20 Kits

IP20 Kits

Description	Catalog Number
S811+N…	**SS-IP20-N**
S811+R…	**SS-IP20-R**
S811+T… and S811+U…	**SS-IP20-TU**
S811+V…	**SS-IP20-V**

Surge Suppressors

The surge suppressor can mount on either the line or load side of the soft starter. It is designed to clip the line voltage (or load side induced voltage).

Surge Suppressor



Surge Suppressors

Description	Catalog Number
600 V MOV for S811+… units	**EMS39**
690 V MOV for S811+… units ①	**EMS41**

Note

① S811+T… only.

Mounting Plates

The mounting plates are designed to help make it easy to install or retrofit the soft starter into enclosures and MCCs. The soft starter can be mounted onto the plate prior to installation. The mounting plate is designed with tear drop mounting holes for easier installation.

Mounting Plates

Description	Catalog Number
S811+N…	**EMM13N**
S811+R…	**EMM13R**
S811+T… and S811+U…	**EMM13T**
S811+V…	**EMM13V**

Vibration Plates

The vibration plates allow the soft starter to be applied in high shock and vibration applications. The vibration plate allows vibration up to 5g and shock in up to 40g. The soft starter is mounted onto the vibration plate prior to installation in the panel.

Vibration Plates

Description	Catalog Number
S811+N…	**EMM14N**
S811+R…	**EMM14R**
S811+T… and S811+U…	**EMM14T**
S811+V…	**EMM14V**

Adapter Plates

The adapter plate allows customers to retrofit a S811+V… soft starter with the S811+U… soft starter.

Adapter Plates

Description	Catalog Number
Adapter plates	**EMM13U**

Control Wire Connector

Control Wire Connector

Description	Catalog Number
12-pin, 5 mm pitch connector for control wiring	**EMA75**

Digital Interface Module

The Digital Interface Module (DIM) is available as a replacement part.

DIM

Description	Catalog Number
Blank cover (filler)	**EMA68**
DIM for standard unit	**EMA91**
Panel mounting kit	
3 ft cable	**EMA69A**
5 ft cable	**EMA69B**
8 ft cable	**EMA69C**
10 ft cable	**EMA69D**

Options

S811+ Premium

In addition to what is already there in the S811+ standard, these devices offer pump control and extended ramp functions.

S811+ Premium

Current Range	Catalog Number
11–37	**S811+N37P3S**
20–66	**S811+N66P3S**
32–105	**S811+R10P3S**
42–135	**S811+R13P3S**
56–180	**S811+T18P3S**
75–240	**S811+T24P3S**
95–304	**S811+T30P3S**
112–360	**S811+U36P3S**
131–420	**S811+U42P3S**
156–500	**S811+U50P3S** ①
112–360	**S811+V36P3S**
131–420	**S811+V42P3S**
156–500	**S811+V50P3S**
203–650	**S811+V65P3S**
225–720	**S811+V72P3S**
265–850	**S811+V85P3S**
312–1000	**S811+V10P3S**

S811+ Premium 690 V Option

In addition to what is already there in S811+ standard, this product offers 690 V, pump control and extended ramp functions.

S811+ Premium 690 V Option

Current Range	Catalog Number
56–180	**S811+T18V3S**
75–240	**S811+T24V3S**
95–304	**S811+T30 V3S**
112–360	**S811+V36V3S**
131–420	**S811+V42V3S**
156–500	**S811+V50 V3S**
203–650	**S811+V65V3S**
225–720	**S811+V72V3S**
265–850	**S811+V85V3S**

Cooling Fan Kit

The EMM18 cooling fan kit mounts on either side of any frame size S811+ soft starter to provide additional printed circuit board cooling in high ambient operating temperatures.

Cooling Fan Kit

Description	Catalog Number
Fan kit	**EMM18**

Note

① S811+U50… unit does not have IEC certification.

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Technical Data and Specifications

Soft Starters—S811+

Description	S811+N37…	S811+N66…	S811+R10+…	S811+R13…
Max. current capacity	37	66	105	135
FLA range	11–37	20–66	32–105	42–135
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660 V	660 V	660 V	660 V
Ramp time range	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600 V	200–600 V	200–600 V	200–600 V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1	1	1	1
Wire sizes	14–2	14–2	14–4/0	14–4/0
Type of connectors	Box lug	Box lug	Box lug	Box lug
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm^2	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000 V	6000 V	6000 V	6000 V

Soft Starters—S811+, continued

Description	S811+T18…	S811+T24…	S811+T30…	S811+U36…
Max. current capacity	180	240	304	360
FLA range	56–180	75–240	95–304	112–360
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660 V	660 V	660 V	660 V
Ramp time range	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600 V	200–600 V	200–600 V	200–600 V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	1 or 2	1 or 2
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil	4 AWG to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm^2	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.0	1.0
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000 V	6000 V	6000 V	6000 V

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Soft Starters—S811+, continued

Description	S811+U42…	S811+U50… ①	S811+V36…	S811+V42…
Max. current capacity	420	500	360	420
FLA range	131–420	156–500	112–360	131–420
General Information				
Bypass mechanical lifespan	10M	10M	10M	10M
Insulating voltage Ui	660 V	660 V	660 V	660 V
Ramp time range	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)
Resistance to vibration	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g
Electrical Information				
Operating voltage	200–600 V	200–600 V	200–600 V	200–600 V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)				
Number of conductors	1 or 2	1 or 2	2, 4 or 6	2, 4 or 6
Wire sizes	4 AWG to 500 kcmil	4 AWG to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)				
Wire sizes in AWG	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm^2	3.31	3.31	3.31	3.31
Control Power Requirements				
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.0	1.0	1.4	1.4
Inrush current amps	10	10	10	10
Ripple	1%	1%	1%	1%
Relays (1) Class A and C				
Voltage AC—maximum	240	240	240	240
Voltage DC—maximum	120	120	120	120
Amps—maximum	3	3	3	3
Environment				
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000 V	6000 V	6000 V	6000 V

Note

① S811+U50… unit does not have IEC certification.

Soft Starters—S811+, continued

Description	S811+V50…	S811+V65…	S811+V72…	S811+V85…	S811+V10… [1]
Max. current capacity	500	650	720	850	1000
FLA range	156–500	203–650	225–720	265–580	320–1000
General Information					
Bypass mechanical lifespan	10M	10M	10M	10M	10M
Insulating voltage Ui	660 V	660 V	660 V	660 V	660 V
Ramp time range	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)	0.5–180 seconds (0.5–360 seconds S811+ Premium)
Resistance to vibration	3g	3g	3g	3g	3g
Resistance to shock	15g	15g	15g	15g	15g
Electrical Information					
Operating voltage	200–600 V	200–600 V	200–600 V	200–600 V	200–600 V
Operating frequency	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz	47–63 Hz
Overload setting	30–100%	30–100%	30–100%	30–100%	30–100%
Trip class	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30	5, 10, 20 and 30
Cabling Capacity (IEC 947)					
Number of conductors	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6	2, 4 or 6
Wire sizes	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil	2/0 to 500 kcmil
Type of connectors	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit	Add-on lug kit
Control Wiring (12-Pin)					
Wire sizes in AWG	22–14	22–14	22–14	22–14	22–14
Number of conductors (stranded)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)	2 (or one AWG 12)
Torque requirements in lb-in	3.5	3.5	3.5	3.5	3.5
Solid, stranded or flexible max. size in mm^2	3.31	3.31	3.31	3.31	3.31
Control Power Requirements					
Voltage range (24V ±10%)	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4	21.6–26.4
Steady-state current amps	1.4	1.4	1.4	1.4	1.4
Inrush current amps	10	10	10	10	10
Ripple	1%	1%	1%	1%	1%
Relays (1) Class A and C					
Voltage AC—maximum	240	240	240	240	240
Voltage DC—maximum	120	120	120	120	120
Amps—maximum	3	3	3	3	3
Environment					
Temperature—operating	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C	–30° to 50°C (no derating) consult factory for operation >50°C
Temperature—storage	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C	–50° to 70°C
Altitude	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m	<2000m—consult factory for operation >2000m
Humidity	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing	<95% noncondensing
Operating position	Any	Any	Any	Any	Any
Pollution degree IEC947-1	3	3	3	3	3
Impulse withstand voltage IEC947-4-1	6000 V	6000 V	6000 V	6000 V	6000 V

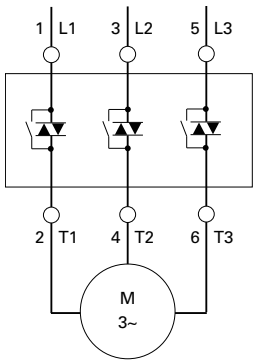
Note

[1] UR recognized product.

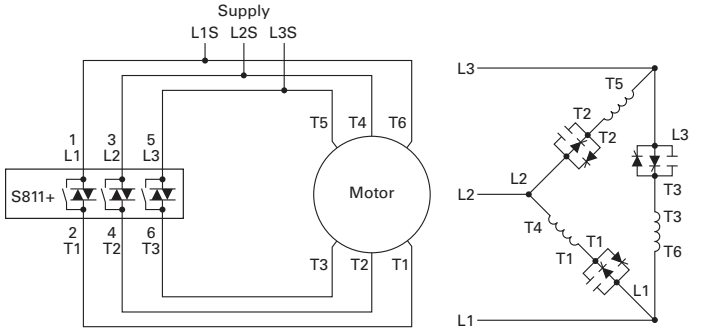
1

Wiring Diagrams

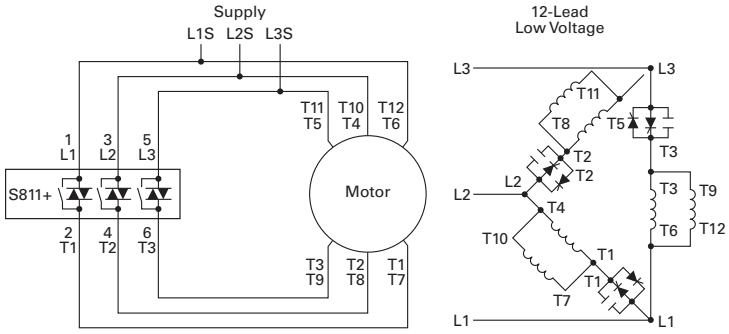
Line Connected Soft Starter



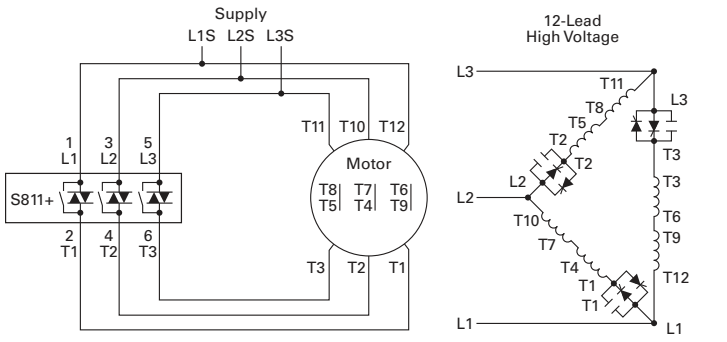
Inside-the-Delta Connected Soft Starter for a 6-Lead Motor



Inside-the-Delta Connected Soft Starter for a 12-Lead Low Voltage Motor



Inside-the-Delta Connected Soft Starter for a 12-Lead High Voltage Motor



Dimensions

Approximate Dimensions in Inches (mm)

Soft Starters—S811+

Catalog Number ①	W	H	D	Weight in lb (kg)
S811+N37N3S	2.66 (67.6)	7.37 (187.2)	6.45 (163.9)	5.8 (2.6)
S811+N66N3S	2.66 (67.6)	7.37 (187.2)	6.45 (163.9)	5.8 (2.6)
S811+R10N3S	4.38 (111.3)	7.92 (201.1)	6.64 (168.6)	10.5 (4.8)
S811+R13N3S	4.38 (111.3)	7.92 (201.1)	6.64 (168.6)	10.5 (4.8)
S811+T18N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S811+T24N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S811+T30N3S	7.65 (194.4)	12.71 (322.9)	6.47 (164.4)	48 (21.8) with lugs 41 (18.6) without lugs
S811+U36N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S811+U42N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S811+U50N3S	7.73 (196.3)	12.72 (323.1)	7.16 (181.8)	48 (21.8) with lugs 41 (18.6) without lugs
S811+V36N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V42N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V50N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V65N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V72N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V85N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs
S811+V10N3S	11.05 (280.6)	16.57 (420.8)	7.39 (187.8)	103 (46.8) with lugs 91 (41.4) without lugs

Also refer to dimension drawings on **Pages V6-T1-98** through **V6-T1-100.**

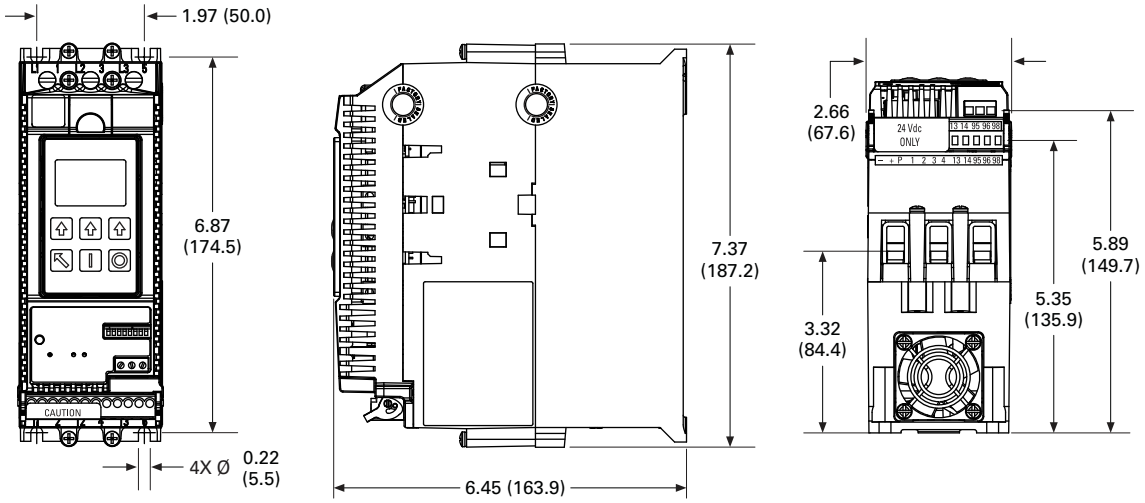
Note

① Dimensions of the frames stay consistent between the N3S, P3S, and V3S options.

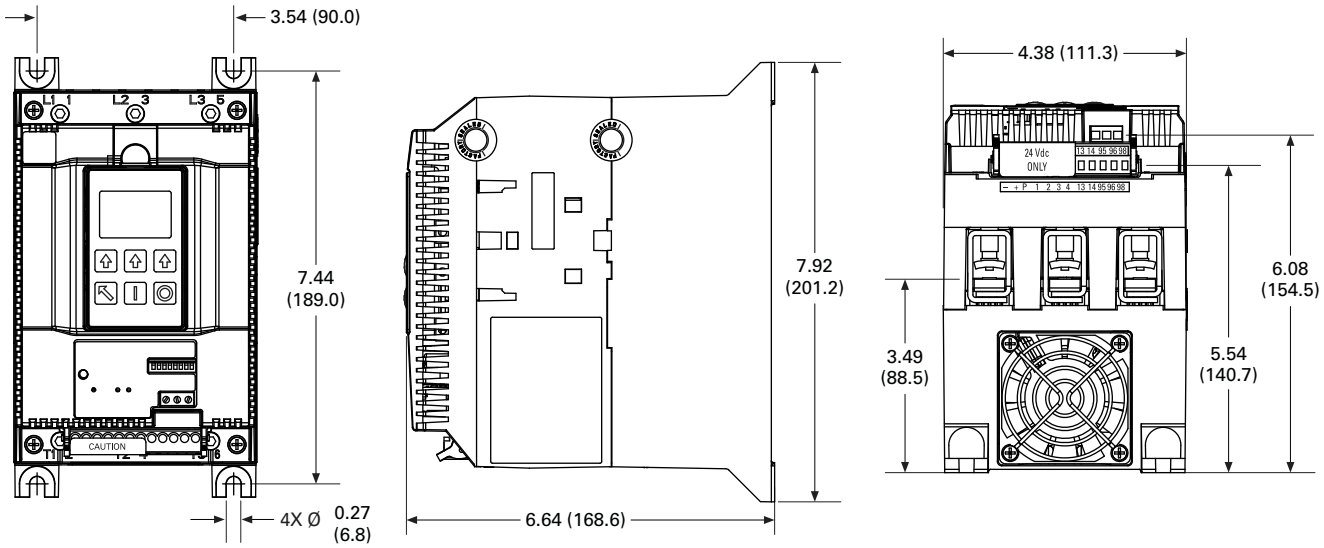
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Approximate Dimensions in Inches (mm)

S811+N...

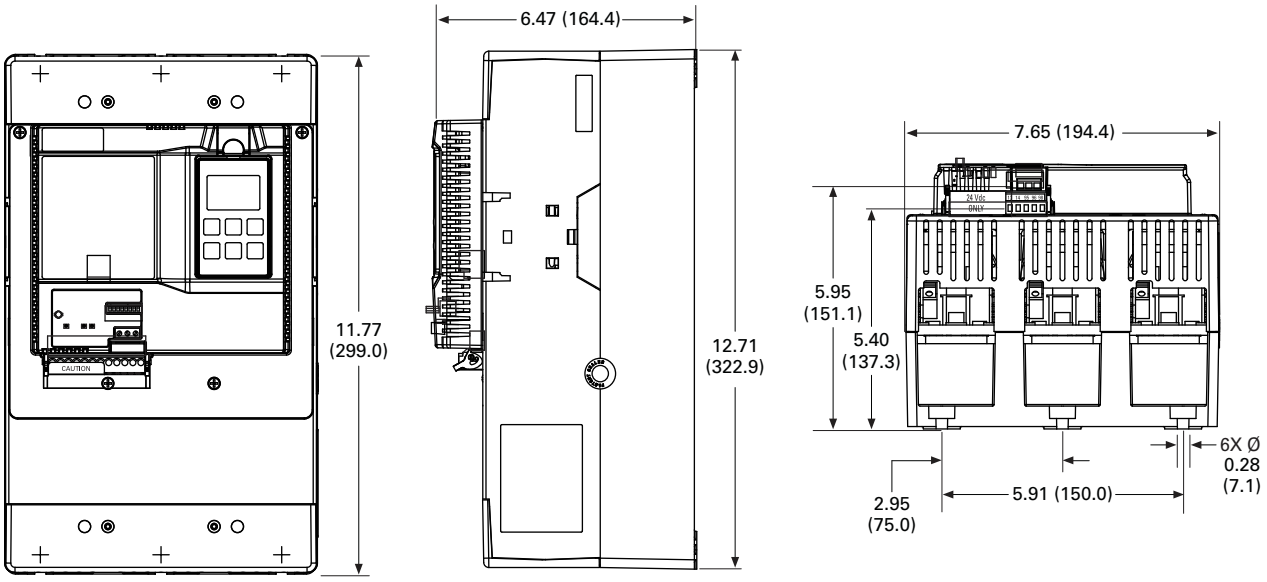


S811+R...

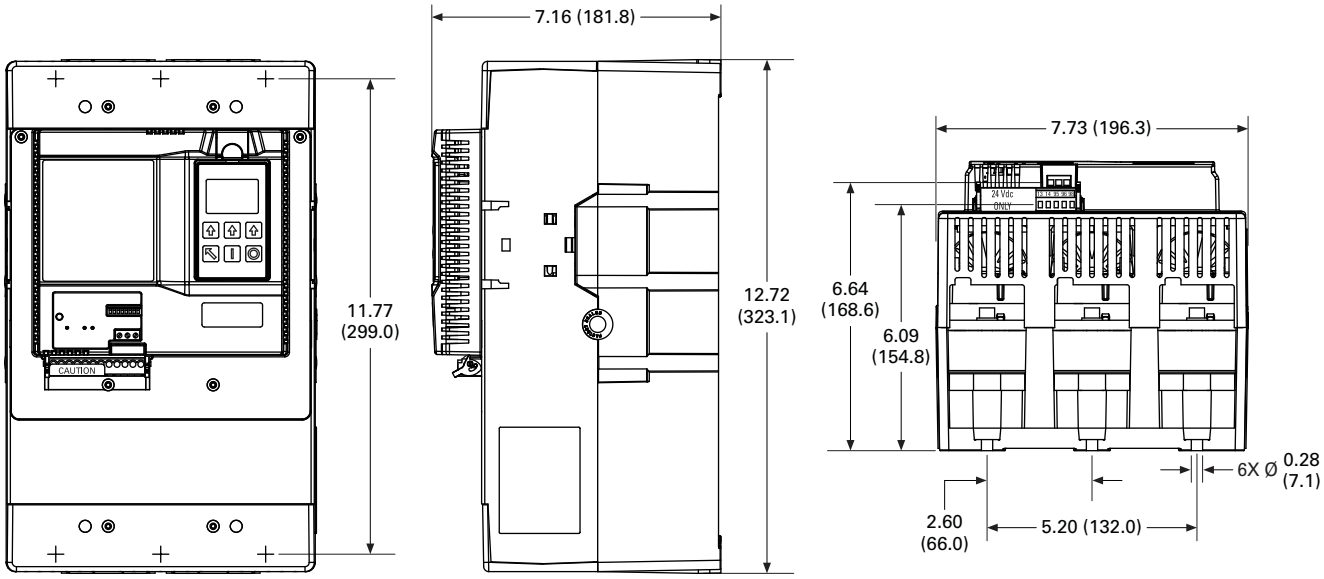


Approximate Dimensions in Inches (mm)

S811+T...



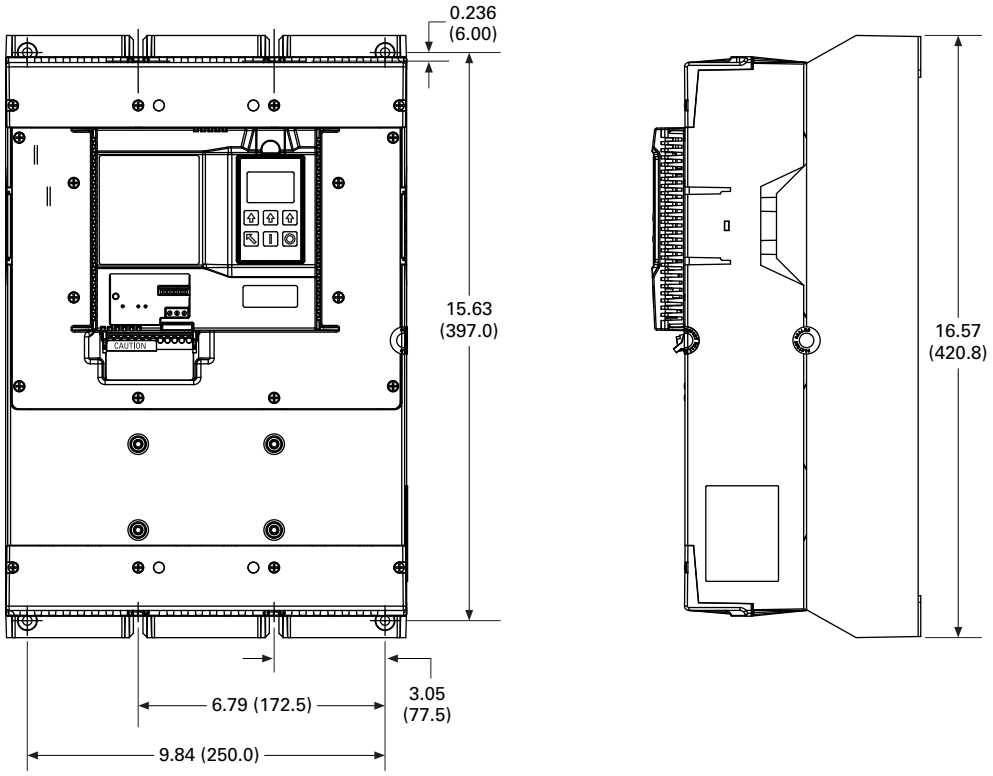
S811+U...

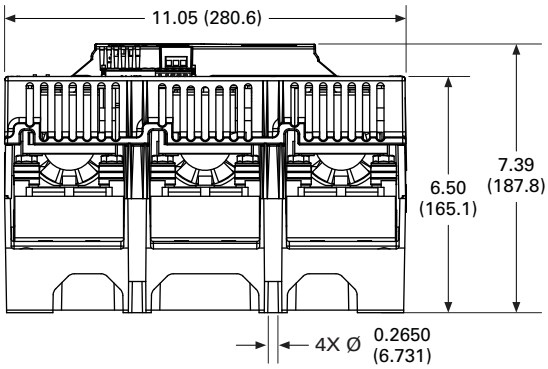


1

Approximate Dimensions in Inches (mm)

S811+V...





PowerXL DC1



PowerXL DG1



Enclosed 18-Pulse Drive



2.1 Product Overview V6-T2-2

OEM Drives

2.2 PowerXL DE1 Series V6-T2-9

2.3 PowerXL DC1 Series Drives V6-T2-15

2.4 PowerXL DA1 Series Drives V6-T2-25

2.5 M-Max Series Drives V6-T2-36

General Purpose Industrial Drives

2.6 PowerXL DG1 Series Drives

DG1 Drives V6-T2-48

DG1 Enclosed Drives V6-T2-74

2.7 SVX Drives

SVX Drives V6-T2-102

SVX Enclosed Drives V6-T2-140

General Purpose HVAC Drives

2.8 PowerXL DH1 Series Drives

PowerXL DH1 Series Drives V6-T2-175

PowerXL DH1 Series Enclosed Drives V6-T2-195

2.9 H-Max Series Drives

H-Max Drives V6-T2-223

H-Max IntelliPass and IntelliDisconnect Drives V6-T2-235

Performance Drives

2.10 SPX Drives V6-T2-257

2.11 Clean Power Drives

Product Overview V6-T2-298

Enclosed Passive Filtered Drives

EGF Drives V6-T2-305

CFX Drives V6-T2-325

HCX Enclosed 12-Pulse Drives V6-T2-351

CPX Enclosed 18-Pulse Drives V6-T2-355

RGX Enclosed Regenerative Drives V6-T2-379

2.12 LCX Liquid Cooled Drives V6-T2-392

2.13 SPA/SPN/SPI Common DC Bus Drives V6-T2-408

A Drive For Any Application

2

Your application might call for an ultra-compact solution, clean power or future configurability.

Whether it is a standard product from the catalog or a custom-enclosed variable frequency drive (VFD) solution, Eaton delivers.

Eaton drives are designed for industrial, HVAC, water/wastewater treatment, machinery OEM and other application demands.

Whether designing a new industrial complex, renovating an existing structure or developing a new machine, Eaton has the right product for your application.

PowerXL® Family








Application	DE1	DC1	DA1	DH1	DG1	EGF (Filtered)
Single-phase input	Yes	Yes	Yes	Yes	Yes	—
Maximum 230 V hp	3	15	7.5	125	125	125
Maximum 480 V hp	10	30	15	250	1000	250
Maximum 575 V hp	—	—	20	250	800	250
OEM drives	●	●	●	● ■	●	
General purpose HVAC drives				● ■		
General purpose industrial					● ■	
Performance			●			
Low harmonic						■

9000X Family












Application	M-Max	H-Max	SVX	SPX	LCX	SPI	CFX (Filtered)	HCX (12-Pulse)	CPX (18-Pulse)	RGX (AFE)
Single-phase input	Yes	—	Yes	Yes	—	—	—	—	—	—
Maximum 230 V hp	15	125	125	125	—	—	100	60	200	—
Maximum 480 V hp	25	250	250	2200	3200	2400	400	125	800	900
Maximum 575 V hp	7.5	200	200	2300	2800	2200	400	—	800	750
OEM drives	●									
General purpose HVAC drives		● ■						■		
General purpose industrial			● ■	● ■						
Performance				● ■	● ▲	● ▲		■	■	■
Low harmonic							■	■	■	■

● = Open drive standard

■ = Enclosed drive standard

▲ = Enclosed—consult Enclosed Drives Plant (Watertown, WI)

A History of Drives

Throughout the years, Eaton's drive offering has evolved as technology has changed. Some drives are no longer available, but are listed below for reference and aid in finding the drive in our current offering that fits your application. If needed, please contact the Drives Technical Resource Center (1-877-ETN-CARE, option 2, option 6) for assistance in finding the current drive to suit your needs.

Legacy Product Offering










Application	HVX	SLX	NFX	GVX	MVX	SV	HV	CP (18-Pulse)
Single-phase input	Yes	—	Yes	Yes	Yes	Yes	Yes	—
Maximum 230 V hp	75	40	2	50	7.5	100	150	—
Maximum 480 V hp	150	100	—	125	10	1100	1000	800
Maximum 575 V hp	—	100	—	125	10	800	700	—
OEM drives		■	■					
General purpose HVAC drives	●	■					■	
General purpose industrial		■		■		■		
Performance				■	■			■
Low harmonic								■
Current product offering	H-Max	DG1	DE1	DC1 / DG1	DC1 / DA1	DG1	H-Max	CPX

● = Open drive standard

■ = Legacy product; no longer available

Product Selection Guide

2

OEM Drives

PowerXL DE1 Series



Page V6-T2-9

Applications

Machinery OEM variable speed starter

Description

The DE1 VSS is a variable speed starter that brings the simplicity of a electromechanical starter with the additional functionality of a variable frequency drive. The DE1 offers simple installation in a compact, keypad-less design. With the use of the intuitive plug-in configuration module or the integration of SmartWire-DT®, the DE1 is the simplest solution for variable speed. The VSS is great for HVAC, material handling and general MOEM applications.

Offering/Range

Single-phase to three-phase
230 V to 3 hp

Three-phase to three-phase
230 V to 3 hp

Three-phase to three-phase
480 V to 10 hp

Enclosure

Open IP20

PowerXL DC1 Series



Page V6-T2-15

Applications

General-purpose microdrive

Machinery OEM drive

Description

The DC1 VFD is a compact VFD with only 14 basic parameters, SmartWire-DT® and EtherNet/IP connectivity and outstanding ease of mounting and installation. The DC1 is perfect for quick commissioning and is ideal for panel builders. The newest version adds support for sensorless vector control and permanent magnet motor compatibility. This drive supports single-phase motor applications, and an IP66 offering provides unique mounting with integrated disconnect and cover controls.

Offering/Range

Single-phase to single-phase
115 V to 0.75 hp
230 V to 1.5 hp

Single-phase to three-phase
115 V to 1.5 hp
230 V to 5 hp

Three-phase to three-phase
230 V to 15 hp
480 V to 30 hp

Enclosure

Open IP20, IP66

PowerXL DA1 Series



Page V6-T2-25

Applications

High-performance microdrive

Machinery OEM drive

Description

The DA1 VFD is the perfect match for demanding OEM applications. High-performance processor, safe torque off, multiple fieldbus protocols including SmartWire-DT, sensorless vector control and the possibility to operate permanent magnet motors are sure to leave a lasting impression. The DA1 includes an IP66 offering as well.

Offering/Range

Single-phase to three-phase
230 V to 3 hp

Three-phase to three-phase
230 V to 7.5 hp
480 V to 15 hp
600 V to 20 hp

Enclosure

Open IP20, IP66

M-Max Series



Page V6-T2-36

Applications

General-purpose microdrive

Description

The M-Max™ VFD is a compact microdrive with a broad power range, perfectly suited for machinery applications in many industries: food and beverage, HVAC, packaging, pumping, general machine and more.

Offering/Range

Single-phase to three-phase
115 V to 1.5 hp
230 V to 3 hp

Three-phase to three-phase
230 V to 15 hp
480 V to 25 hp
575 V to 7.5 hp

Enclosure

Open IP20, IP21

Open NEMA 1

Product Selection Guide

General Purpose Industrial Drives

PowerXL DG1 Series



Page V6-T2-48

Applications

General-purpose drive

Description

The DG1 general-purpose drives are part of the Eaton next-generation PowerXL series of adjustable frequency drives specifically engineered for today's more demanding commercial and industrial applications. With an industry-leading energy-efficiency algorithm, high short-circuit current rating and robust design, the DG1 offers customers increased efficiency, safety and reliability.

Offering/Range

Single-phase to three-phase
230 V to 40 hp
480 V to 60 hp

Three-phase to three-phase
230 V to 125 hp
480 V to 1000 hp
575 V to 800 hp

Enclosure

Open IP00, IP20, IP21, IP54
Open NEMA 1, 12
Enclosed NEMA 1, 12, 3R
Consult Eaton for NEMA 4X

SVX



Page V6-T2-102

Applications

General-purpose drive

Description

The SVX VFD is a general-purpose, compact, modular solution for variable speed applications and offers a variety of features and application capabilities. With a reliable design, quick startup and flexibility with options, the SVX provides a great solution for customer's commercial and industrial applications.

Offering/Range

Single-phase to three-phase
230 V to 40 hp
480 V to 60 hp

Three-phase to three-phase
230 V to 125 hp
480 V to 2200 hp
575 V to 2300 hp

Enclosure

Open IP20, IP21, IP54
Open NEMA 1, 12
Enclosed NEMA 1, 12, 3R
AGSVX (agriculture config)
Consult Eaton for NEMA 4X

General Purpose HVAC Drives

PowerXL DH1 Series



Page V6-T2-175

Applications

General-purpose HVAC drive

Description

The DH1 HVAC/R drives are part of the Eaton next generation PowerXL series of variable frequency drives specifically engineered to exceed the demands of the HVAC/R market. With an industry-leading energy efficiency algorithm, high short-circuit current rating and robust design, the DH1 offers customers increased efficiency, safety and reliability.

Offering/Range

Single-phase to three-phase
230 V to 40 hp
480 V to 60 hp

Three-phase to three-phase
230 V to 125 hp
480 V to 250 hp
575 V to 250 hp

Enclosure

Open IP21, IP54
Open NEMA 1, 12

Enclosed PowerXL DH1 Series



Page V6-T2-195

Applications

General-purpose HVAC drive

Description

The enclosed DH1 HVAC/R drives are part of the Eaton next generation PowerXL series of variable frequency drives specifically engineered to exceed the demands of the HVAC/R market. The enclosed DH1 construction features allow for easy installation, reliable operation and serviceability with additional onboard wire space and removable conduit plates with knockouts.

Offering/Range

Three-phase to three-phase
208 V to 100 hp
230 V to 125 hp
480 V to 250 hp
575 V to 250 hp

Enclosure

Enclosed NEMA 1, 12, 3R
EHC—Compact Disconnect
EHD—Disconnect
EHB—Bypass

Product Selection Guide

2

Performance Drives

SPX



Page V6-T2-257

Applications

High-performance drive

Description

The SPX VFD is a compact, modular solution for high-performance variable speed applications. When high performance is critical to a customer's application, the SPX VFD is the ideal choice. They are equipped with high processing power, capable of closed loop feedback, safe torque off, permanent magnet motor operation and very precise motor control.

Offering/Range

Single-phase to three-phase
230 V to 40 hp
480 V to 60 hp

Three-phase to three-phase
230 V to 125 hp
480 V to 2200 hp
575 V to 2300 hp

Enclosure

Open IP20, IP21, IP54
Open NEMA 1, 12
Enclosed NEMA 1, 12, 3R
AGSVX (agriculture config)
Consult Eaton for NEMA 4X

Low Harmonic Drives

Passive Filtered—EGF



Page V6-T2-305

Applications

Filtered drive

Description

Eaton's enclosed passive filtered drives use tuned passive filters to significantly reduce line harmonics at the drive input terminals.

Offering/Range

208 V: 0.75–100 hp
230 V: 0.75–125 hp
480 V: 1–250 hp

Enclosure

Enclosed NEMA 1, 12, 3R
Consult Eaton for NEMA 4X

Passive Filtered—CFX



Page V6-T2-325

Applications

Filtered drive

Description

The CFX VFD uses a tuned passive filter to significantly reduce the line harmonics generated by a standard 6-pulse drive. Designed for small to mid-sized drive applications, the CFX, in conjunction with the CPX, offers the user a tiered approach to harmonic mitigation.

Offering/Range

Three-phase to three-phase
230 V to 100 hp
480 V to 400 hp
575 V to 400 hp

Enclosure

Enclosed NEMA 1, 12, 3R
Consult Eaton for NEMA 4X

Product Selection Guide

Performance Drives

Low Harmonic Drives

12-Pulse—HCX



Page V6-T2-351

Applications

12-pulse drive

Description

The enclosed HCX drive is specifically tailored for HVAC applications where clean power is necessary. The enclosed HCX drive uses Eaton's SVX drive with a 12-pulse phase shifting transformer to deliver a substantial reduction in voltage and current harmonics.

Offering/Range

208 V: 7.5 to 60 hp
230 V: 7.5 to 60 hp
480 V: 25 to 125 hp

Enclosure

Enclosed NEMA 1, 12

18-Pulse—CPX



Page V6-T2-355

Applications

18-pulse drive

Description

The CPX VFD uses advanced 18-pulse clean power technology that significantly reduces line harmonics at the drive input terminals and is designed to exceed IEEE 519-1992 requirements. Delivering true power factor and reducing harmonic distortion prevents upstream transformer overheating and overloading of breakers and feeders, enabling the application of variable frequency drives on generators and other high-impedance power systems.

Offering/Range

Three-phase to three-phase
230 V to 200 hp
480 V to 800 hp
575 V to 800 hp
(Consult Eaton for larger hp)

Enclosure

Enclosed NEMA 1, 12, 3R
Consult Eaton for NEMA 4X

Regenerative—RGX



Page V6-T2-379

Applications

Regenerative drive

Description

The RGX is an enclosed solution to meet the needs of customer's regenerative load applications. It combines Eaton's comprehensive family of DC common DC bus drive products together with the necessary circuit protection and filtering to give the customer an all-in-one package. The RGX is available in 480 V and 575 V configurations in sizes up through 900 hp.

Offering/Range

Three-phase to three-phase
480 V: 900 hp
575 V: 750 hp

Enclosure

Enclosed NEMA 1

Product Selection Guide

2

Performance Drives

Low Harmonic Drives

LCX



Page V6-T2-392

Applications

Liquid cooled drive

Description

The LCX VFD is well suited for locations when air-cooling would be difficult or expensive or when space is at a premium. These extremely compact drives are suitable for ships, mines and heavy industry.

Offering/Range

Three-phase to three-phase
480 V to 3200 hp
575 V to 2800 hp

Enclosure

Open IP00

SPA/SPN/SPI



Page V6-T2-408

Applications

Common DC bus drive
Active front end drive
Regenerative drive

Description

Eaton offers a comprehensive range of common DC bus VFD products. This includes a number of front-end units and inverter units in the entire power range. Common DC bus drives are used in a multitude of applications and combinations. Drives that are braking can transfer the energy directly to the drives in a motoring mode.

Offering/Range

Three-phase to three-phase
480 V to 2400 hp
575 V to 2200 hp

Enclosure

Open IP00, IP21
Open NEMA 1

PowerXL DE1 Series



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Product Description

Eaton's PowerXL® DE1 variable speed starter offers the advantages of both a motor starter and a variable frequency drive in a single device. The DE1 is a compact and easy-to-use device with the ability to change the speed of the motor with the simplicity of a contactor starter. With 14 basic parameters, SmartWire-DT® connectivity and an intuitive configuration module, the DE1 setup and commissioning is easy for any panel builder and MOEM. The DE1 was designed for customers who have concerns of the complexity of a VFD but still require variable frequency and advanced motor protection.

Models rated at 480 volts, three-phase, 50/60 Hz are available in sizes ranging from 0.5 to 10 hp. Models rated at 230 volts, single-phase in/three-phase out, 50/60 Hz are available in sizes ranging from 0.33 to 3 hp.

The DE1 VSS is designed without a keypad to provide a simplistic, cost effective solution. Units are shipped without a keypad. In order to change parameters, there are accessories such as the configuration module that can change up to 5 parameters or connectivity products to connect to the drivesConnect PC Tool.

Features

- Compact, space-saving design
- Rugged design rated up to 60 °C without derating
- DIN rail and screw mountable
- Narrow footprint for true side-by-side installation
- Rated for group motor applications
- Low capacitor design for low harmonics
- Control terminal blocks
  - Three digital inputs
  - One digital/analog (programmable) input
  - One relay output
- Contactor style power wiring
- RS-485/Modbus as standard
- Efficient, simple design without a keypad
  - Three indicating LEDs for fault and condition status
- Reliable design—
  150% for 60 s
  175% for 2 s
- SmartWire-DT and EtherNet/IP ready for expanding communication gateways

Standards and Certifications

Product

- Complies with EN 61800-3

Safety

- IEC 61800-5-1
- CE
- UL
- CSA/cUL
- cTick
- UKRSekpro
- GOST R
- RoHS compliant

Catalog Number Selection

DE1 Series Variable Speed Starter

D E1 - 1 2 4D3 N N - N 20 N

Basic Naming
D = Drive

Device Series
E1 = Economy

Number of Phases
1 = Single-phase main connection/ three-phase motor connection
3 = Three-phase main connection/ three-phase motor connection

Input/Output Voltage
2 = 230 V
4 = 480 V

Current Rating

230 V	460 V
1D4 = 1.4 A, 0.33 hp, 0.25 kW	**1D3** = 1.3 A, 0.5 hp, 0.37 kW
2D3 = 2.3 A, 0.5 hp, 0.37 kW	**2D1** = 2.1 A, 1.0 hp, 0.75 kW
2D7 = 2.7 A, 0.75 hp, 0.55 kW	**3D6** = 3.6 A, 2.0 hp, 1.5 kW
4D3 = 4.3 A, 1.0 hp, 0.75 kW	**5D0** = 5.0 A, 3.0 hp, 2.2 kW
7D0 = 7.0 A, 2.0 hp, 1.5 kW	**6D6** = 6.6 A, 4.0 hp, 3.0 kW
9D6 = 9.6 A, 3.0 hp, 2.2 kW	**8D5** = 8.5 A, 5.0 hp, 4.0 kW
	011 = 11 A, 7.5 hp, 5.5 kW
	016 = 16 A, 10 hp, 7.5 kW

Filter Option
N = No filter

Brake Chopper Option
N = No brake chopper

Display Option
N = No display

Environment Rating
20 = IP20, NEMA 0

Conformation Coated Option
N = Not conformal coated boards

Product Selection

IP20



DE1 Series IP20 Enclosure Drives

hp ①	kW	Volts	100% Continuous Current In (A)	Frame Size	Catalog Number ②
0.33	0.25	200–240 V single-phase in ③/ 230 V three-phase out	1.4	1	**DE1-121D4NN-N20N**
0.5	0.37		2.3	1	**DE1-122D3NN-N20N**
0.75	0.55		2.7	1	**DE1-122D7NN-N20N**
1	0.75		4.3	1	**DE1-124D3NN-N20N**
2	1.5		7	1	**DE1-127D0NN-N20N**
3	2.2		9.6	2	**DE1-129D6NN-N20N**
0.5	0.37	380–480 V three-phase in/ 480 V three-phase out	1.3	1	**DE1-341D3NN-N20N**
1	0.75		2.1	1	**DE1-342D1NN-N20N**
2	1.5		3.6	1	**DE1-343D6NN-N20N**
3	2.2		5	2	**DE1-345D0NN-N20N**
4	3		6.6	2	**DE1-346D6NN-N20N**
5	4		8.5	2	**DE1-348D5NN-N20N**
7.5	5.5		11.3	2	**DE1-34011NN-N20N**
10	7.5		16	2	**DE1-34016NN-N20N**

Notes

① For all applications, select the unit such that the motor current is less than or equal to the rated continuous output current.
② These are constant torque/high overload rated drives.
③ For 230 V three-phase applications, refer to the three-phase to single-phase application note (AP040108EN) to properly set up the system.

Accessories

DE1 Series

PC Communication Kit and Copy/Paste Module

Description	Catalog Number
Bluetooth copy/paste communication stick	**DX-COM-STICK2**
USB to RJ45 panel mount kit	**DX-COM-PCKIT**
USB to RJ45 PC Tool cable	**DX-CBL-PC-3M0**

Keypad Options

Description	Catalog Number
LED remote keypad—7-segment display, IP54 rated	**DX-KEY-LED2** ①
Configuration module—plug-in unit, DIP switch and dial control	**DXE-EXT-SET**

Extension Cables and Data Cable Splitter

Description	Catalog Number
RJ45 communication cable w/terminating resistor	**EASY-NT-R**
RS-485 data cable, RJ45, 0.5 m	**DX-CBL-RJ45-0M5**
RS-485 data cable, RJ45, 1.0 m	**DX-CBL-RJ45-1M0**
RS-485 data cable, RJ45, 3.0 m	**DX-CBL-RJ45-3M0**
RS-485 three-way data cable splitter, RJ45	**DX-SPL-RJ45-3SL**
RS-485 data cable splitter, RJ45, (1 connector to 2 socket)	**DX-SPL-RJ45-2SL1PL**

Communication Modules

Description	Catalog Number
SmartWire-DT interface for DE1 and DC1 IP20	**DX-NET-SWD3**
Dual EtherNet/IP interface for DE1 and DC1 IP20	**DX-NET-ETHERNET2-2**

Commoning Links ②

Description	Max. Devices Used	Catalog Number
460 V, three-phase link	3xFS1	**XTCEXCLK3B**
	2xFS1 + 1xFS2	
	2xFS2	
	4xFS1	**XTCEXCLK4B**
	3xFS1 + 1xFS2	
	1xFS1 + 2xFS2 ③	
	5xFS1	**XTCEXCLK5B**
	4xFS1 + 1xFS2	
	2xFS1 + 2xFS2 ③	
	3xFS2 ③	
460 V, incoming terminal	—	**XTCEXITB** ④

Notes

① Includes 1 m RS-485 data cable.

② Commoning links can be used to connect multiple line side 460 V DE1 units for use in group motor applications.

③ These combinations may result in the total of the individual input currents exceeding the three-phase commoning link's and incoming connection block's ampacity (35 A).

④ Required for group motor applications when using the 460 V commoning links.

Technical Data and Specifications

DE1 Series

Ratings

PowerXL DE1 Basic Controller Standard Ratings

Description	Specification
Protections	
Overload protection	150% for 60s for every 600 seconds
Overvoltage protection	Yes
Undervoltage protection	Yes
Ground fault protection	Yes
Overtemperature protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Short-circuit protection	100 kAIC with Type J fuses, 65 kAIC with PKZM, 10 kAIC with FAZ

Programmable Parameters

Description
14 Standard operation parameters
Programmable start function
DC-brake at start and stop
Adjustable switching frequency
Autorestart function after fault
Protections and supervisions
Power section fault indication
External fault
Fieldbus communication
Analog input range selection, signal scaling and filtering
Four preset speed reference

Specifications

PowerXL DE1 Series

Description	Specification
Input Ratings	
Input voltage (V_{in})	±10%
Input frequency (f_{in})	50/60 Hz (variation up to 48–62 Hz)
Connection to power	Maximum of one time every 30 seconds
Output Ratings	
Output voltage	0 to V_{in}
Continuous output current	Continuous rated current I_N at ambient temperature max. 140 °F (60 °C), 150% for 60 seconds, 175% for 2 seconds
Output frequency	0 to 500 Hz
Frequency resolution	0.1 Hz
Initial output current (I_H)	175% for 2s for every 20 seconds Torque depends on motor
Control Characteristics	
Operation mode	U/f control, slip compensation
Switching frequency	4 to 32 kHz
Voltage reference	10 Vdc (max. 10 mA)
Field weakening point	0 to 500 Hz
Acceleration time	0.1 to 600 seconds
Deceleration time	0.1 to 600 seconds
Ambient Conditions	
Ambient operating temperature	–10 °C to +50 °C, for 60 °C there is no derating required ①
Storage temperature	–40 °C to +70 °C
Relative humidity	0 to 95% RH, noncondensing, non-corrosive, no dripping water
Enclosure class	IP20 (FS1–FS3)

Note

① All units do not require derating except for the 10 hp 460 V unit which may require derating depending on the switching frequency used.

Standards—DE1 Series Variable Speed Starter

I/O Specifications

- Digital inputs DI1–DI4 are programmable
- Relay output is programmable
- DI3 and DI4 can be programmed to be digital, thermistor or analog

Includes:

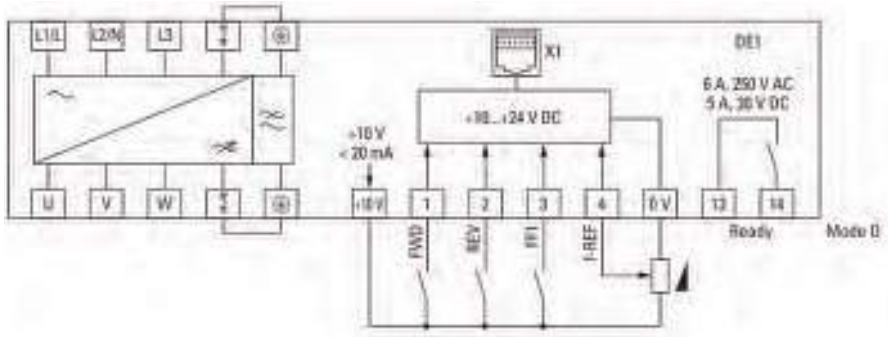
- Four inputs (three digital and one digital/analog)
- Analog input
  - 4–20 mA
  - 0–10 V
- One relay output
- RS-485 interface

Reliability

- Pretested components
- Computerized testing
- Robust design rated to 60 °C

DE1 Series I/O Interface

Terminal		Signal	Factory Preset	Description
0 V	0 V	Reference potential	—	0 V connection
+0 V	+24 Vdc	Control voltage for DI1-DI4	—	Maximum load 100 mA Reference potential V
1	DI1	Digital Input 1	FWD	+10 to 24 V
2	DI2	Digital Input 2	REV	+10 to 24 V
3	DI3	Digital Input 3	Fixed frequency FF1	+10 to 24 V
	Ther.	Thermistor	Fixed frequency FF1	External fault: Trip at 3600 Ω Reset at 1600 Ω
4	DI4	Digital Input 4	Frequency reference value	+10 to 24 V
	AI1	Analog Input	Frequency reference value	0 to 10 V 0/4–20 mA Can be switched with parameter P16
13	K13	Relay 1, normally open contact	Active = RUN	Maximum switching load: 250 Vac/6 A or 30 Vdc/5 A
14	K14	Relay 1, normally open contact	Active = RUN	Maximum switching load: 250 Vac/6 A or 30 Vdc/5 A

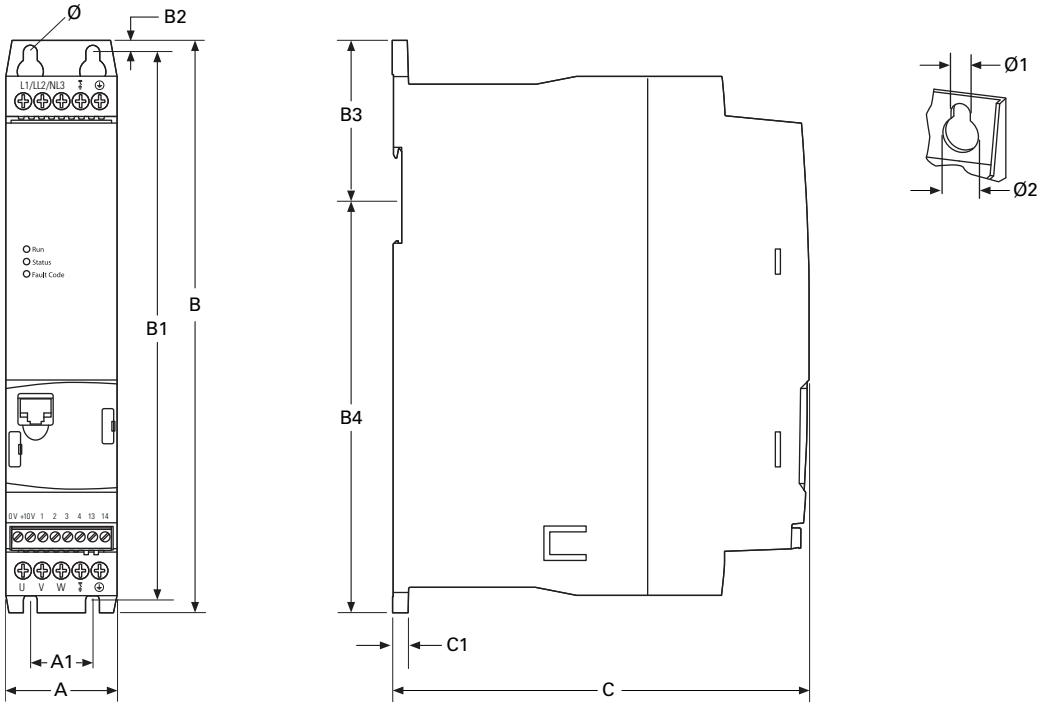


Dimensions

Approximate Dimensions in Inches (mm)

2

DE1, Sizes FS1 and FS2, Degree of Protection IP20/NEMA 0



Frame Size	A	A1	B	B1	B2	B3	B4
FS1	1.77 (45.0)	0.98 (25.0)	9.09 (231.0)	8.66 (220.0)	0.20 (5.1)	2.52 (64.0)	6.54 (166.1)
FS2	3.54 (90.0)	1.97 (50.0)	9.09 (231.0)	8.66 (220.0)	0.20 (5.1)	2.52 (64.0)	6.54 (166.1)

Frame Size	C	C1	Ø1	Ø2	Weight lbs (kg)
FS1	6.65 (169.0)	0.26 (6.6)	0.20 (5.1)	0.39 (10.0)	2.29 (1.04)
FS2	6.65 (169.0)	0.26 (6.6)	0.20 (5.1)	0.39 (10.0)	3.70 (1.68)

PowerXL DC1 Series Drives



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Product Description

Eaton's PowerXL® DC1 variable frequency drives are the next generation of drives specifically engineered for today's machinery applications.

The DC1 is compact with only 14 basic parameters, SmartWire-DT® and EtherNet/IP connectivity, and outstanding ease of mounting and installation. The newest version adds support for sensorless vector control and permanent magnet motor compatibility. The DC1 is perfect for quick commissioning and is ideal for panel builders. This drive supports single-phase motor applications, and detachable terminal blocks make control wiring much easier.

Models rated at 480 volts, three-phase, 50/60 Hz are available in sizes ranging from 1 to 30 hp. Models rated at 240 volts, single- or three-phase, 50/60 Hz are available in sizes ranging from 0.5 to 15 hp. Models rated at 115 volts, single-phase, 50/60 Hz are available in the 0.5 to 3 hp size range.

Features

- Compact, space-saving design
- Rugged and reliable—175% for 2 s, 50 °C rated
- DIN rail and screw mountable (FS1 and FS2)
- Side-by-side installation
- Industry-leading efficiency delivers energy savings to the customer
- Optional integrated EMC filters make the unit suitable for commercial and industrial networks
- Brake chopper as standard in frames 2 and higher
- Temperature-controlled fan
- RS-485/Modbus® and CANopen™ as standard
- PI controller as standard
- SmartWire capability
- Dual EtherNet/IP communication module
- Removable I/O terminal blocks
- Contactor style power wiring
- Designed for shaded-pole, single-phase motors and permanent split capacitor single-phase motors
- Sensorless vector control
- Permanent magnet motor compatibility

Standards and Certifications

Product

- Complies with EN61800-3 (2004)

EMC (At Default Settings)

- EMC Category C1, C2 and C3 at default settings (1 m, 5 m, 25 m)

Safety ①

- 61800-5-1
- EN 60529
- CE
- UL
- cUL
- UkrSepro
- c-Tick
- RoHS compliant

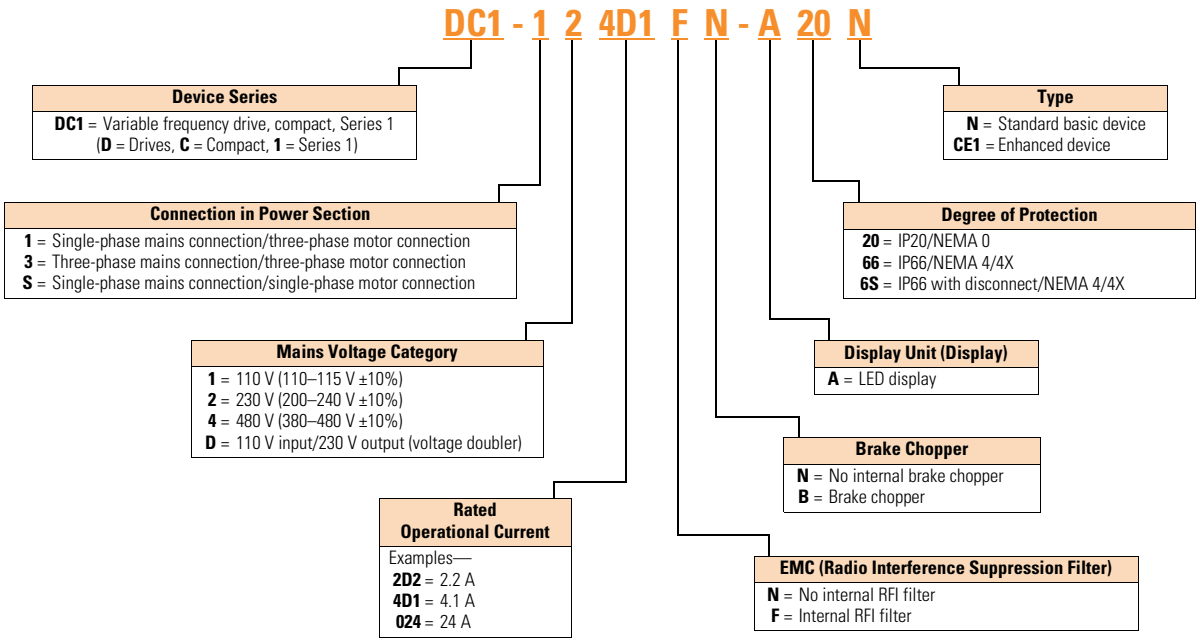
Note

① See unit nameplate for more detailed approvals.

Catalog Number Selection

2

DC1 Series Adjustable Frequency AC Drives



Product Selection

IP20



DC1 Series IP20 Enclosure Drives ①

hp ②	kW	Volts	100% Continuous Current In (A)	Frame Size ③	Catalog Number
0.5	0.37	115 V single-phase in/ ④ 115 V single-phase out	7	1	**DC1-S17D0NN-A20N**
0.75	0.55		10.5	2	**DC1-S1011NB-A20N**
0.5	0.37	200–240 V single-phase in/ ④ 200–240 V single-phase out	4.3	1	**DC1-S24D3NN-A20N** ⑤
1	0.75		7	1	**DC1-S27D0NN-A20N** ⑤
1.5	1.1		10	2	**DC1-S2011NB-A20N** ⑤
0.5	0.37	115 V single-phase in/ 230 V three-phase out	2.3	1	**DC1-1D2D3NN-A20CE1**
1	0.75		4.3	1	**DC1-1D4D3NN-A20CE1**
1.5	1.1		5.8	2	**DC1-1D5D8NB-A20CE1**
0.5	0.37	200–240 V single-phase in/ 230 V three-phase out	2.3	1	**DC1-122D3NN-A20CE1** ⑤
1	0.75		4.3	1	**DC1-124D3NN-A20CE1** ⑤
2	1.5		7	1	**DC1-127D0NN-A20CE1** ⑤
2	1.5		7	2	**DC1-127D0NB-A20CE1** ⑤
3	2.2		10.5	2	**DC1-12011NB-A20CE1** ⑤
5	4		15	3	**DC1-12015NB-A20CE1**
0.5	0.37	200–240 V three-phase in/ 230 V three-phase out	2.3	1	**DC1-322D3NN-A20CE1**
1	0.75		4.3	1	**DC1-324D3NN-A20CE1**
2	1.5		7	1	**DC1-327D0NN-A20CE1**
2	1.5		7	2	**DC1-327D0NB-A20CE1** ⑤
3	2.2		10.5	2	**DC1-32011NB-A20CE1** ⑤
5	4		18	3	**DC1-32018NB-A20CE1** ⑤
7.5	5.6		24	4	**DC1-32024NB-A20CE1** ⑤
10	7.5		30	4	**DC1-32030NB-A20CE1** ⑤
15	11		46	4	**DC1-32046NB-A20CE1** ⑤
1	0.75	380–480 V three-phase in/ 480 V three-phase out	2.2	1	**DC1-342D2NN-A20CE1** ⑤
2	1.5		4.1	1	**DC1-344D1NN-A20CE1** ⑤
2	1.5		4.1	2	**DC1-344D1NB-A20CE1** ⑤
3	2.2		5.8	2	**DC1-345D8NB-A20CE1** ⑤
5	4		9.5	2	**DC1-349D5NB-A20CE1** ⑤
7.5	5.5		14	3	**DC1-34014NB-A20CE1** ⑤
10	7.5		18	3	**DC1-34018NB-A20CE1** ⑤
15	11		24	3	**DC1-34024NB-A20CE1** ⑤
20	15		30	4	**DC1-34030NB-A20CE1** ⑤
25	18.5		39	4	**DC1-34039FB-A20N** ⑤
30	22		46	4	**DC1-34046FB-A20N** ⑤

Notes

① These are constant torque/high overload rated drives.
② For all applications, select the unit such that the motor current is less than or equal to the rated continuous output current.
③ Brake chopper circuit available as standard in frames 2, 3 and 4.
④ Only for use with shaded pole or split capacitor single-phase motors.
⑤ RFI version available. Substitute with DC1-*****F*-**** for this option.

2

IP66 NEMA 4/4X Interior DC1 Drive

The IP66 version of the DC1 is a unique solution to allow for mounting the drive outside of a control panel or next to a motor for distributed control.

"-A66…" Option

This version comes with the keypad that is similar to that of IP20 version. There are no additional cover controls to address security concerns.

"-A6S…" Option

This version has an integrated potentiometer, a forward/off/reverse switch and a disconnect switch with lock-off capability with the standard keypad. This allows for reduced labor and materials when compared to a IP20 solution in separate enclosure.

IP66



IP66S



DC1 Series IP66 Enclosure Drives ①

hp ②	kW	Volts	100% Continuous Current In (A)	Frame Size ③	Catalog Number
0.5	0.37	115 V single-phase in/ 115 V single-phase out	7	1	**DC1-S17D0NN-A6SN** ④
0.75	0.55		10.5	2	**DC1-S1011NB-A6SN** ④
0.5	0.37	200–240 V single-phase in/ 200–240 V single-phase out	4.3	1	**DC1-S24D3NN-A6SN** ④⑤
1	0.75		7	1	**DC1-S27D0NN-A6SN** ④⑤
1.5	1.1		10	2	**DC1-S2011NB-A6SN** ④⑤
0.5	0.37	115 V single-phase in/ 230 V three-phase out	2.3	1	**DC1-1D2D3NN-A6SCE1** ④
1	0.75		4.3	1	**DC1-1D4D3NN-A6SCE1** ④
1.5	1.1		5.8	2	**DC1-1D5D8NB-A6SCE1** ④
0.5	0.37	200–240 V single-phase in/ 230 V three-phase out	2.3	1	**DC1-122D3NN-A6SCE1** ④⑤
1	0.75		4.3	1	**DC1-124D3NN-A6SCE1** ④⑤
2	1.5		7	1	**DC1-127D0NN-A6SCE1** ④⑤
2	1.5		7	2	**DC1-127D0NB-A6SCE1** ④⑤
3	2.2		10.5	2	**DC1-12011NB-A6SCE1** ④⑤
5	4		15	3	**DC1-12015NB-A6SCE1** ④
0.5	0.37	200–240 V three-phase in/ 230 V three-phase out	2.3	1	**DC1-322D3NN-A6SCE1** ④
1	0.75		4.3	1	**DC1-324D3NN-A6SCE1** ④
2	1.5		7	1	**DC1-327D0NN-A6SCE1** ④
2	1.5		7	2	**DC1-327D0NB-A6SCE1** ④⑤
3	2.2		10.5	2	**DC1-32011NB-A6SCE1** ④⑤
5	4		18	3	**DC1-32018NB-A6SCE1** ④⑤
1	0.75	380–480 V three-phase in/ 460 V three-phase out	2.2	1	**DC1-342D2NN-A6SCE1** ④⑤
2	1.5		4.1	1	**DC1-344D1NN-A6SCE1** ④⑤
2	1.5		4.1	2	**DC1-344D1NB-A6SCE1** ④⑤
3	2.2		5.8	2	**DC1-345D8NB-A6SCE1** ④⑤
5	4		9.5	2	**DC1-349D5NB-A6SCE1** ④⑤
7.5	5.5		14	3	**DC1-34014NB-A6SCE1** ④⑤
10	7.5		18	3	**DC1-34018NB-A6SCE1** ④⑤

Notes

① These are constant torque/high overload rated drives.
② For all applications, select the unit such that the motor current is less than or equal to the rated continuous output current.
③ Brake chopper circuit available as standard in frames 2, 3 and 4.
④ Non-disconnect version available. Substitute with **-A66…**.
⑤ RFI version available. Substitute with DC1-*****F*-**** for this option.

Accessories

DC1 Series

PC Communication Kit and Copy/Paste Module

Description	Catalog Number
Bluetooth copy/paste communication stick	**DX-COM-STICK2**
USB to RJ45 panel mount kit	**DX-COM-PCKIT**
USB to RJ45 PC Tool cable	**DX-CBL-PC-3M0**

Encoder Feedback Plug-In Option Module and Miscellaneous Cards

Description	Catalog Number
Local control/test option card	**DXC-EXT-LOCSIM**
HVACO drive running and tripped relay output card	**DXC-EXT-2RO1AO**
Dual relay output card	**DXC-EXT-2RO**
110 V logic input card	**DXC-EXT-IO110**
230 V logic input card	**DXC-EXT-IO230**

Remote Keypad

Description	Catalog Number
LED remote keypad—7-segment display, IP54 rated	**DX-KEY-LED2** ①
OLED remote keypad—full text display, multi-line text, multi-language, IP54 hand/auto buttons	**DX-KEY-OLED** ①

Brake Resistor (FR2 and FR3)

Description	Catalog Number
DC1, DA1 internal mount 200 W, 100 R	**DX-BR3-100**

Extension Cables and Data Cable Splitter

Description	Catalog Number
RJ45 communication cable w/terminating resistor	**EASY-NT-R**
RS-485 data cable, RJ45, 0.5 m	**DX-CBL-RJ45-0M5**
RS-485 data cable, RJ45, 1.0 m	**DX-CBL-RJ45-1M0**
RS-485 data cable, RJ45, 3.0 m	**DX-CBL-RJ45-3M0**
RS-485 three-way data cable splitter, RJ45	**DX-SPL-RJ45-3SL**
RS-485 data cable splitter, RJ45, (1 connector to 2 socket)	**DX-SPL-RJ45-2SL1PL**

Communication Modules

Description	Catalog Number
SmartWire-DT interface for DE1 and DC1 IP20	**DX-NET-SWD3**
Dual EtherNet/IP interface for DE1 and DC1 IP20	**DX-NET-ETHERNET2-2**

Optional Communication Modules

Description	Catalog Number
EtherNet/IP plug-in interface module ②	**DX-NET-ETHERNET2-2**

Notes

① Includes 1 m RS-485 data cable.
② Available June 2016.

Line and Load Reactors

A line and load reactor is a three-phase inductance filter that can be placed on the line and load side of the AFD to help improve the harmonic performance of the system. Consult the factory for additional filtering options and further technical details.

DR1 Line Reactor

A line reactor helps to provide a moderate reduction in current harmonics similar to a DC choke. It also provides increased input protection for AFD and its semiconductors from line transients helping to extend the life of the AFD.

DR2 Output Reactor

An output filter is used to reduce the transient voltage (dV/dt) at the motor terminals. The output filter is recommended for cable lengths exceeding 100 ft (30 m) with a drive of 3 hp and above and for cable lengths of 33 ft (10 m) with a drive of 2 hp and below.

Line and Load Reactors—Catalog Number Selection

D R1 – 2 2D0 – 0 5

Basic Naming
D = Drive

Device Series
R1 = Line side reactor
R2 = Load side reactor

Input/Output Voltage
2 = 230 V
4 = 480 V

Current Rating
Examples:
2D0 = 2.0 A
4D0 = 4.0 A
8D0 = 8.0 A
012 = 12 A

Environment Rating
0 = Open
1 = NEMA 1

Impedance
3 = 3%
5 = 5%

Line and Load Reactors—230 V

	Open				NEMA 1			
	Load Reactor		Line Reactor		Load Reactor		Line Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
0.5	DR2-22D0-03	DR2-22D0-05	DR1-22D2-03	DR1-22D2-05	DR2-22D0-13	DR2-22D0-15	DR1-22D2-13	DR1-22D2-15
1	DR2-24D0-03	DR2-28D0-05	DR1-24D2-03	DR1-24D2-05	DR2-24D0-13	DR2-28D0-15	DR1-24D2-13	DR1-24D2-15
1.5	DR2-28D0-03	DR2-28D0-05	DR1-26D0-03	DR1-26D0-05	DR2-28D0-13	DR2-28D0-15	DR1-26D0-13	DR1-26D0-15
2	DR2-28D0-03	DR2-28D0-05	DR1-26D8-03	DR1-26D8-05	DR2-28D0-13	DR2-28D0-15	DR1-26D8-13	DR1-26D8-15
3	DR2-2012-03	DR2-2012-05	DR1-29D6-03	DR1-29D6-05	DR2-2012-13	DR2-2012-15	DR1-29D6-13	DR1-29D6-15
5	DR2-2018-03	DR2-2018-05	DR1-2015-03	DR1-2015-05	DR2-2018-13	DR2-2018-15	DR1-2015-13	DR1-2015-15
7.5	DR2-2025-03	DR2-2025-05	DR1-2022-03	DR1-2022-05	DR2-2025-13	DR2-2025-15	DR1-2022-13	DR1-2022-15
10	DR2-2035-03	DR2-2035-05	DR1-2028-03	DR1-2028-05	DR2-2035-13	DR2-2035-15	DR1-2028-13	DR1-2028-15
15	DR2-2045-03	DR2-2045-05	DR1-2042-03	DR1-2042-05	DR2-2045-13	DR2-2045-15	DR1-2042-13	DR1-2042-15

Line and Load Reactors—480 V

	Open				NEMA 1			
	Load Reactor		Line Reactor		Load Reactor		Line Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
1	DR2-42D0-03	DR2-42D0-05	DR1-42D1-03	DR1-42D1-05	DR2-42D0-13	DR2-42D0-15	DR1-42D1-13	DR1-42D1-15
2	DR2-44D0-03	DR2-44D0-05	DR1-43D4-03	DR1-43D4-05	DR2-44D0-13	DR2-44D0-15	DR1-43D4-13	DR1-43D4-15
3	DR2-48D0-03	DR2-48D0-05	DR1-44D8-03	DR1-44D8-05	DR2-48D0-13	DR2-48D0-15	DR1-44D8-13	DR1-44D8-15
5	DR2-48D0-03	DR2-48D0-05	DR1-47D6-03	DR1-47D6-05	DR2-48D0-13	DR2-48D0-15	DR1-47D6-13	DR1-47D6-15
7.5	DR2-4012-03	DR2-4012-05	DR1-4011-03	DR1-4011-05	DR2-4012-13	DR2-4012-15	DR1-4011-13	DR1-4011-15
10	DR2-4018-03	DR2-4018-05	DR1-4014-03	DR1-4014-05	DR2-4018-13	DR2-4018-15	DR1-4014-13	DR1-4014-15
15	DR2-4025-03	DR2-4025-05	DR1-4021-03	DR1-4021-05	DR2-4025-13	DR2-4025-15	DR1-4021-13	DR1-4021-15
20	DR2-4025-03	DR2-4025-05	DR1-4027-03	DR1-4027-05	DR2-4025-13	DR2-4025-15	DR1-4027-13	DR1-4027-15
25	DR2-4035-03	DR2-4035-05	DR1-4034-03	DR1-4034-05	DR2-4035-13	DR2-4035-15	DR1-4034-13	DR1-4034-15
30	DR2-4045-03	DR2-4045-05	DR1-4040-03	DR1-4040-05	DR2-4045-13	DR2-4045-15	DR1-4040-13	DR1-4040-15

Technical Data and Specifications

DC1 Series

Ratings

PowerXL DC1 Basic Controller IP20 Standard Ratings

Description	Specification
Protections	
Overload protection	150% for 60s for every 600 seconds
Overvoltage protection	Yes
Undervoltage protection	Yes
Ground fault protection	Yes
Overtemperature protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Short-circuit withstand rating	100 kAIC with Type J fuses

Programmable Parameters

Description
Built-in Help card
14 Standard operation parameters
Reference scaling
Programmable start and stop functions
DC-brake at start and stop
Programmable V/Hz curve
Adjustable switching frequency
Autorestart function after fault
Protections and supervisions
Power section fault indication
External fault
Fieldbus communication
Second deceleration time
Analog input range selection, signal scaling and filtering
PI controller
Skip frequencies

Specifications

PowerXL DC1 Series Drives

Description	Specification
Input Ratings	
Input voltage (V_{in})	±10%
Input frequency (f_{in})	50/60 Hz (variation up to 48–62 Hz)
Connection to power	Maximum of one time every 30 seconds
Output Ratings	
Output voltage	0 to V_{in} ①
Continuous output current	Continuous rated current I_N at ambient temperature max. 122 °F (50 °C), 150% for 60 seconds, 175% for 2 seconds
Output frequency	0 to 500 Hz
Frequency resolution	0.1 Hz
Initial output current (I_H)	175% for 2s for every 20 seconds Torque depends on motor
Control Characteristics	
Operation mode	U/f control, slip compensation
Switching frequency	4 to 32 kHz
Voltage reference	10 Vdc (max. 10 mA)
Field weakening point	0 to 500 Hz
Acceleration time	0.1 to 600 seconds
Deceleration time	0.1 to 600 seconds
Brake Resistor (Minimum Values) ②	
230 V Series	FS2 and FS3 47 ohms
400 V Series	FS2 100 ohms, FS3 47 ohms
Ambient Conditions	
Ambient operating temperature	+14 °F (–10 °C), no frost to +122 °F (+50 °C): Rated loadability I_N IP20—NEMA 0
Storage temperature	–40 °F (–40 °C) to +140 °F (+60 °C)
Relative humidity	0 to 95% RH, noncondensing, non-corrosive, no dripping water
Enclosure class	IP20 (FS1–FS4)

Notes

① Exception: 115 V single-phase in, 230 V three-phase out.

② Only FS2, FS3 and FS4 drives are equipped with brake chopper circuit.

Standards—DC1 Series

2

I/O Specifications

- Digital inputs DI1–DI4 are programmable
- Digital, relay and analog outputs are programmable

Includes:

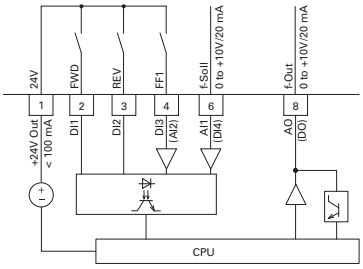
- Four inputs (two digital and two digital/analog)
- Analog inputs
  - 4–20 mA
  - 0–10 V
- One output (analog or digital)
- One relay output
- RS-485 interface

Reliability

- Pretested components
- Computerized testing
- Final test with full load
- Conformal-coated boards
- Eaton's Electrical Services & Systems: national network of AF drive specialists

DC1 Series I/O Interface

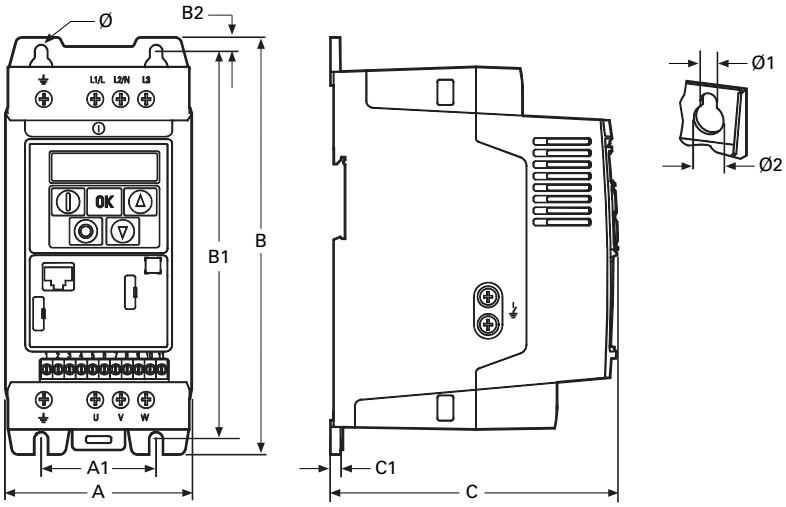
Terminal		Signal	Factory Preset	Description
1	+24 Vdc	Control voltage for DI1–DI4	—	Maximum load 100 mA Reference potential V
2	DI1	Digital Input 1	Start Enable FWD	8 to +30 V (High, R_1 > 6 kΩ)
3	DI2	Digital Input 2	Start Enable REV	8 to +30 V (High, R_1 > 6 kΩ)
4	DI3	Digital Input 3	Fixed frequency FF1	Digital: 8–30 V (high)
	AI2	Analog Input 2	Fixed frequency FF1	Analog: 0 to +10 V (R_i >72 kΩ) 0/4–20 mA (R_B = 500 Ω) Can be switched with parameter P-16
5	+10 Vdc	Reference voltage, Output (+10 V)	—	Maximum load 10 mA Reference potential 0 V
6	AI1	Analog Input 1	Frequency reference value (fixed frequency)	Analog: 0 to +10 V (R_i >72 kΩ) 0/4–20 mA (R_B = 500 Ω) Can be switched with parameter P-16
	DI4	Digital Input 5	Frequency reference value (fixed frequency)	Digital: 8–30 V (high)
7	0 V	Reference potential	—	0 V = connection terminal 9
8	AO1	Analog Output 1	Output frequency	Analog: 0 to +10 V, maximum 20 mA Can be switched with parameter P-25
	DO1	Digital Output 1	Output frequency	Digital: 8 to +24 V
9	0 V	Reference potential	—	0 V connection terminal 7
10	K13	Relay 1, normally open contact	Active = RUN	Maximum switching load: 250 Vac/6 A or 30 Vdc/5 A
11	K14	Relay 1, normally open contact	Active = RUN	Maximum switching load: 250 Vac/6 A or 30 Vdc/5 A



Dimensions

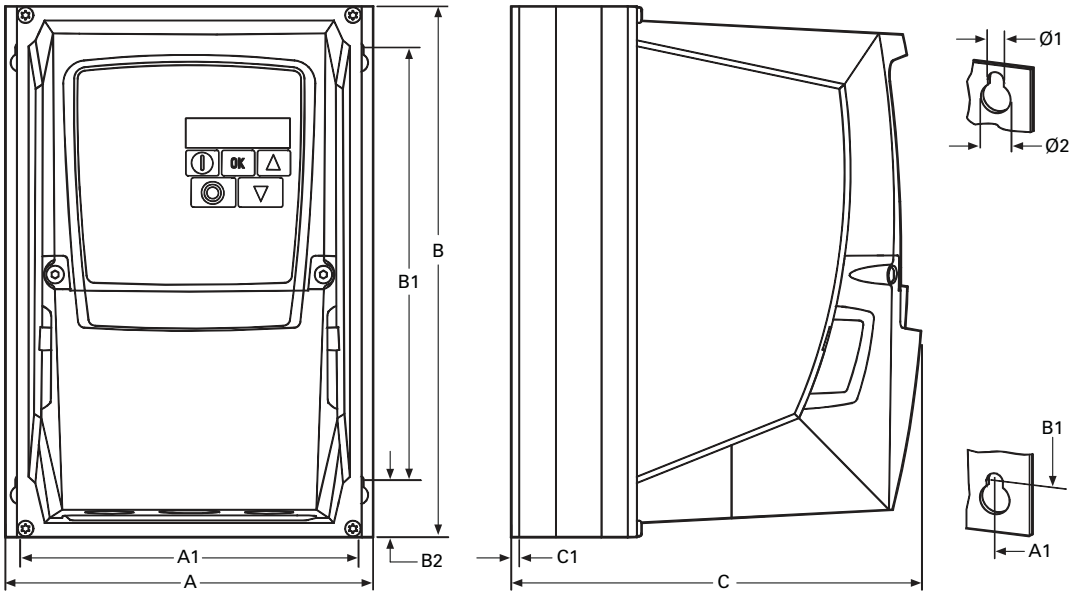
Approximate Dimensions in Inches (mm)

DC1, Sizes FS1–FS4, Degree of Protection IP20/NEMA 0



Frame Size	A	A1	B	B1	B2	C	C1	Ø1	Ø2	Weight lbs (kg)
FS1	3.19 (81)	1.97 (50)	7.24 (184)	6.69 (170)	0.28 (7)	4.88 (124)	0.16 (4)	0.24 (6)	0.47 (12)	2.43 (1.1)
FS2	4.21 (107)	2.95 (75)	9.09 (231)	8.46 (215)	0.31 (8)	5.98 (152)	0.20 (5)	0.24 (6)	0.47 (12)	5.73 (2.6)
FS3	5.08 (129)	3.94 (100)	10.75 (273)	10.04 (255)	0.33 (8.5)	6.89 (175)	0.20 (5)	0.24 (6)	0.47 (12)	8.82 (4.0)
FS4	6.81 (173)	4.92 (125)	16.48 (418.5)	15.75 (400)	0.41 (10.5)	8.31 (211)	0.16 (4)	0.31 (8)	0.57 (14.5)	18.52 (8.4)

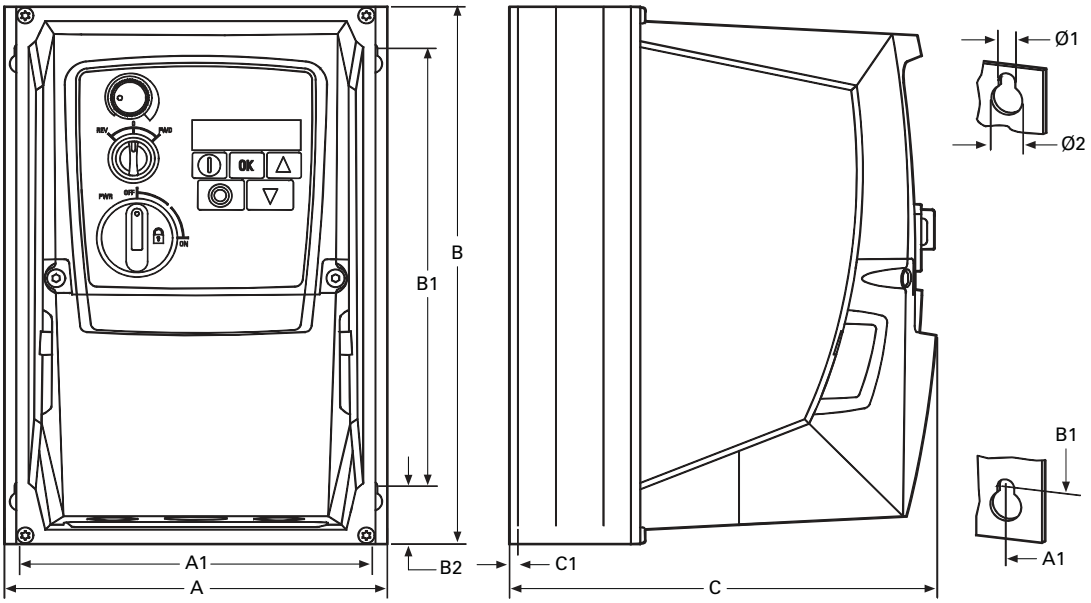
DC1, Sizes FS1–FS3, Degree of Protection IP66/NEMA 4



Frame Size	A	A1	B	B1	B2	C	C1	Ø1	Ø2	Weight lbs (kg)
FS1	6.34 (161)	5.85 (148.5)	9.13 (232)	7.44 (189)	0.98 (25)	7.24 (184)	0.14 (3.5)	0.16 (4)	0.31 (8)	6.17 (2.8)
FS2	7.40 (188)	6.93 (176)	10.12 (257)	7.87 (200)	1.10 (28)	7.56 (192)	0.14 (3.5)	0.17 (4.2)	0.33 (8.5)	11.02 (5.0)
FS3	8.27 (210)	7.78 (197.5)	12.20 (310)	9.92 (252)	1.30 (33)	9.45 (240)	0.14 (3.5)	0.17 (4.2)	0.33 (8.5)	18.08 (8.2)

Approximate Dimensions in Inches (mm)

DC1, Sizes FS1–FS3, Degree of Protection IP66/NEMA 4, with Local Controls



Frame Size	A	A1	B	B1	B2	C	C1	Ø1	Ø2	Weight lbs (kg)
FS1	6.34 (161)	5.85 (148.5)	9.13 (232)	7.44 (189)	0.98 (25)	7.24 (184)	0.14 (3.5)	0.16 (4)	0.31 (8)	6.17 (2.8)
FS2	7.40 (188)	6.93 (176)	10.12 (257)	7.87 (200)	1.10 (28)	7.56 (192)	0.14 (3.5)	0.17 (4.2)	0.33 (8.5)	11.02 (5.0)
FS3	8.27 (210)	7.78 (197.5)	12.20 (310)	9.92 (252)	1.30 (33)	9.45 (240)	0.14 (3.5)	0.17 (4.2)	0.33 (8.5)	18.08 (8.2)

PowerXL DA1 Series Drives



Contents

Description	*Page*
PowerXL DA1 Series Drives	
Catalog Number Selection	**V6-T2-26**
Product Selection	**V6-T2-27**
Accessories	**V6-T2-29**
Technical Data and Specifications	**V6-T2-32**
Dimensions	**V6-T2-34**

Product Description

Eaton's PowerXL® DA1 variable frequency drives are the next generation of drives specifically engineered for today's machinery applications.

DA1 is the perfect match for demanding OEM applications. High-performance processor, safe torque off, multiple fieldbus protocols including SmartWire-DT, sensorless vector control and the possibility to operate permanent magnet motors are sure to leave a lasting impression.

Models rated at 480 volts, three-phase, 50/60 Hz are available in sizes ranging from 1 to 15 hp. Models rated at 240 volts, single- or three-phase, 50/60 Hz are available in sizes ranging from 0.5 to 7.5 hp. Models rated at 575 volts, three-phase, 50/60 Hz are available in sizes ranging from 1 to 20 hp.

Features

- Compact, space-saving design
- Rugged and reliable—200% for 4s 50 °C rated
- DIN rail and screw mountable (FS1 and FS2)
- Side-by-side installation
- Industry-leading efficiency delivers energy savings to the customer
- Integrated EMC filters make the unit suitable for commercial and industrial networks
- Communication cards that integrate into the drive—
  - EtherNet/IP
  - DeviceNet
  - PROFIBUS-DP
  - EtherCAT
  - PROFINET
  - Modbus TCP
  - BACnet
- Brake chopper as standard
- Temperature-controlled fan
- RS-485/Modbus® and CANopen™ as standard
- PID controller as standard
- SmartWire capability
- Removable I/O terminal blocks
- Contactor style power wiring
- 200% torque at zero speed
- Designed to run surface mounted (SPM) and rotor in-built (IPM) permanent magnet motors
- PLC programming
- Closed loop
- Conformal coated boards

Standards and Certifications

Product

- Complies with EN61800-3 (2004)

EMC (At Default Settings)

- EMC Category C1, C2 and C3 at default settings (1 m, 5 m, 25 m)

Safety ①

- 61800-5-1
- EN 60529
- CE
- UL
- cUL
- DNV
- UkrSepro
- c-Tick
- RoHS compliant

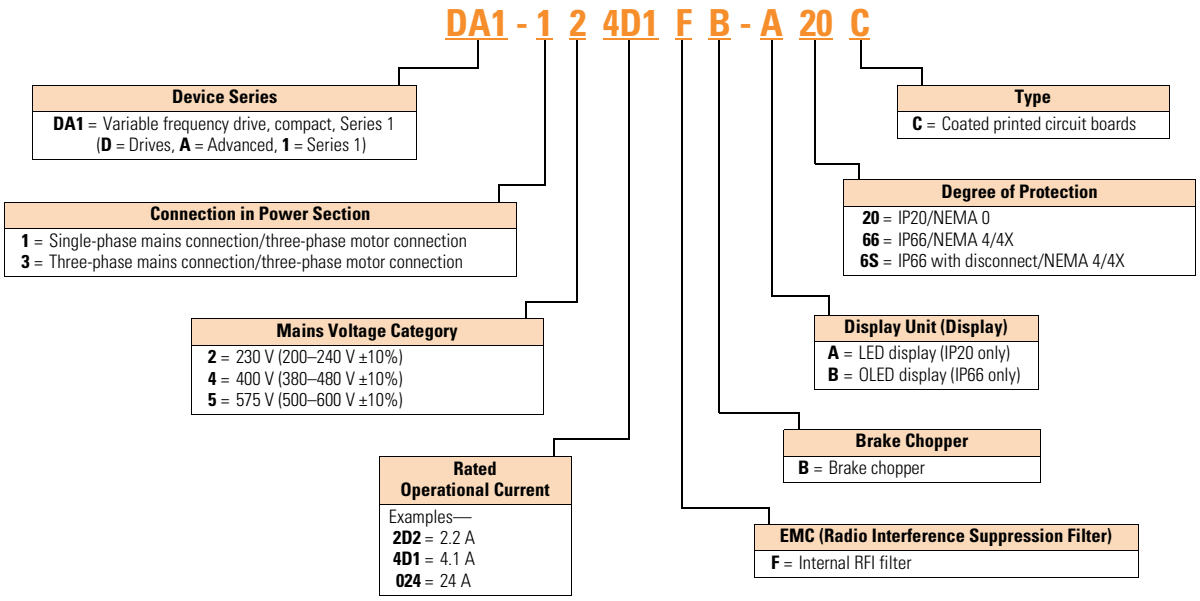
Note

① See unit nameplate for more detailed approvals.

Catalog Number Selection

2

DA1 Series Adjustable Frequency AC Drives



Product Selection

IP20



DA1 Series IP20 Enclosure Drives ①

hp ②	kW	Volts	100% Continuous Current In (A)	Frame Size ③	Catalog Number
1	0.75	200–240 V single-phase in/ 230 V three-phase out	4.3	2	**DA1-124D3FB-A20C**
2	1.5		7	2	**DA1-127D0FB-A20C**
3	2.2		10.5	2	**DA1-12011FB-A20C**
1	0.75	200–240 V three-phase in/ 230 V three-phase out	4.3	2	**DA1-324D3FB-A20C**
2	1.5		7	2	**DA1-327D0FB-A20C**
3	2.2		10.5	2	**DA1-32011FB-A20C**
5	4		18	3	**DA1-32018FB-A20C**
7.5	5.5		24	3	**DA1-32024FB-A20C**
1	0.75	380–480 V three-phase in/ 460 V three-phase out	2.2	2	**DA1-342D2FB-A20C**
2	1.5		4.1	2	**DA1-344D1FB-A20C**
3	2.2		5.8	2	**DA1-345D8FB-A20C**
5	4		9.5	2	**DA1-349D5FB-A20C**
7.5	5.5		14	3	**DA1-34014FB-A20C**
10	7.5		18	3	**DA1-34018FB-A20C**
15	11		24	3	**DA1-34024FB-A20C**
1	0.75	500–600 V three-phase in/ 575 V three-phase out	2.1	2	**DA1-352D1NB-A20C**
2	4.5		3.1	2	**DA1-353D1NB-A20C**
3	2.2		4.1	2	**DA1-354D1NB-A20C**
5	4		6.5	2	**DA1-356D5NB-A20C**
7.5	5.5		9	2	**DA1-359D0NB-A20C**
10	7.5		12	3	**DA1-35012NB-A20C**
15	11		17	3	**DA1-35017NB-A20C**
20	15		22	3	**DA1-35022NB-A20C**

Notes

① These are constant torque/high overload rated drives.
② For all applications, select the unit such that the motor current is less than or equal to the rated continuous output current.
③ Brake chopper circuit available as standard in frames 2 and 3.

IP66 NEMA 4/4X Interior DA1 Drive

The IP66 version of the DA1 is a unique solution to allow for mounting the drive outside of a control panel or next to a motor for distributed control.

"-B66C" Option

This version comes with the OLED keypad. There are no additional cover controls to address security concerns.

"-B6SC" Option

This version has an integrated potentiometer, a forward/off/reverse switch and a disconnect switch with lock-off capability with the OLED keypad. This allows for reduced labor and materials when compared to a IP20 solution in separate enclosure.

IP66



IP66S



DA1 Series IP66 Enclosure Drives ①

IP66 NEMA 4/4X Interior DA1 Drive

hp ②	kW	Volts	100% Continuous Current In (A)	Frame Size ③	Catalog Number
1	0.75	200–240 V single-phase in/ 230 V three-phase out	4.3	2	**DA1-124D3FB-B6SC** ④
2	1.5		7	2	**DA1-127D0FB-B6SC** ④
3	2.2		10.5	2	**DA1-12011FB-B6SC** ④
1	0.75	200–240 V three-phase in/ 230 V three-phase out	4.3	2	**DA1-324D3FB-B6SC** ④
2	1.5		7	2	**DA1-327D0FB-B6SC** ④
3	2.2		10.5	2	**DA1-32011FB-B6SC** ④
5	4		18	3	**DA1-32018FB-B6SC** ④
1	0.75	380–480 V three-phase in/ 460 V three-phase out	2.2	2	**DA1-342D2FB-B6SC** ④
2	1.5		4.1	2	**DA1-344D1FB-B6SC** ④
3	2.2		5.8	2	**DA1-345D8FB-B6SC** ④
5	4		9.5	2	**DA1-349D5FB-B6SC** ④
7.5	5.5		14	3	**DA1-34014FB-B6SC** ④
10	7.5		18	3	**DA1-34018FB-B6SC** ④
1	0.75	500–600 V three-phase in/ 575 V three-phase out	2.1	2	**DA1-352D1NB-B6SC**
2	4.5		3.1	2	**DA1-353D1NB-B6SC**
3	2.2		4.1	2	**DA1-354D1NB-B6SC**
5	4		6.5	2	**DA1-356D5NB-B6SC**
7.5	5.5		9	2	**DA1-359D0NB-B6SC**
10	7.5		12	3	**DA1-35012NB-B6SC**
15	11		17	3	**DA1-35017NB-B6SC**

Notes

① These are constant torque/high overload rated drives.
② For all applications, select the unit such that the motor current is less than or equal to the rated continuous output current.
③ Brake chopper circuit available as standard in frames 2 and 3.
④ Non-disconnect version available. Substitute with **-B66C**.

Accessories

DA1 Series

PC Communication Kit and Copy/Paste Module

Description	Catalog Number
Bluetooth copy/paste communication stick	**DX-COM-STICK2**
USB to RJ45 panel mount kit	**DX-COM-PCKIT**
USB to RJ45 PC Tool cable	**DX-CBL-PC-3M0**

Optional Communication Modules

Description	Catalog Number
DeviceNet plug-in interface module	**DX-NET-DEVICENET**
PROFIBUS-DP plug-in interface module	**DX-NET-PROFIBUS**
EtherNet/IP plug-in interface module	**DX-NET-ETHERNET-2**
EtherCAT plug-in interface module	**DX-NET-ETHERCAT-2**
PROFINET plug-in interface module	**DX-NET-PROFINET-2**
Modbus TCP plug-in interface module	**DX-NET-MODBUSTCP-2**
BACnet/IP plug-in interface module	**DX-NET-BACNETIP-2**

Encoder Feedback Plug-In Option Module and Miscellaneous Cards

Description	Catalog Number
Expansion card: 3 relay outputs	**DXA-EXT-3RO**
Encoder feedback plug-in option module	**DXA-EXT-ENCOD**
Expansion card: 3 digital inputs and 1 relay output	**DXA-EXT-3DI1RO**

Remote Keypad

Description	Catalog Number
LED remote keypad—7-segment display, IP54 rated	**DX-KEY-LED2** ①
OLED remote keypad—full text display, multi-line text, multi-language, IP54, hand/auto	**DX-KEY-OLED** ①

Extension Cables and Data Cable Splitter

Description	Catalog Number
RJ45 communication cable w/terminating resistor	**EASY-NT-R**
RS-485 data cable, RJ45, 0.5 m	**DX-CBL-RJ45-0M5**
RS-485 data cable, RJ45, 1.0 m	**DX-CBL-RJ45-1M0**
RS-485 data cable, RJ45, 3.0 m	**DX-CBL-RJ45-3M0**
RS-485 three-way data cable splitter, RJ45	**DX-SPL-RJ45-3SL**
RS-485 data cable splitter, RJ45, (1 connector to 2 socket)	**DX-SPL-RJ45-2SL1PL**

SmartWire Modules

Description	Catalog Number
SmartWire-DT interface for DA1 IP20	**DX-NET-SWD1**

Note

① Includes 1 m RS-485 data cable.

Line and Load Reactors

A line and load reactor is a three-phase inductance filter that can be placed on the line and load side of the AFD to help improve the harmonic performance of the system. Consult the factory for additional filtering options and further technical details.

DR1 Line Reactor

A line reactor helps to provide a moderate reduction in current harmonics similar to a DC choke. It also provides increased input protection for AFD and its semiconductors from line transients helping to extend the life of the AFD.

DR2 Output Reactor

An output filter is used to reduce the transient voltage (dV/dt) at the motor terminals. The output filter is recommended for cable lengths exceeding 100 ft (30 m) with a drive of 3 hp and above and for cable lengths of 33 ft (10 m) with a drive of 2 hp and below.

Line and Load Reactors—Catalog Number Selection

D R1 – 2 2D0 – 0 5

Basic Naming
D = Drive

Device Series
R1 = Line side reactor
R2 = Load side reactor

Input/Output Voltage
2 = 230 V
4 = 460 V
5 = 575 V

Current Rating
Examples:
2D0 = 2.0 A
4D0 = 4.0 A
8D0 = 8.0 A
012 = 12 A

Environment Rating
0 = Open
1 = NEMA 1

Impedance
3 = 3%
5 = 5%

Line and Load Reactors—230 V

	Open				NEMA 1			
	Load Reactor		Line Reactor		Load Reactor		Line Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
1	DR2-24D0-03	DR2-28D0-05	DR1-24D2-03	DR1-24D2-05	DR2-24D0-13	DR2-28D0-15	DR1-24D2-13	DR1-24D2-15
2	DR2-28D0-03	DR2-28D0-05	DR1-26D8-03	DR1-26D8-05	DR2-28D0-13	DR2-28D0-15	DR1-26D8-13	DR1-26D8-15
3	DR2-2012-03	DR2-2012-05	DR1-29D6-03	DR1-29D6-05	DR2-2012-13	DR2-2012-15	DR1-29D6-13	DR1-29D6-15
5	DR2-2018-03	DR2-2018-05	DR1-2015-03	DR1-2015-05	DR2-2018-13	DR2-2018-15	DR1-2015-13	DR1-2015-15
7.5	DR2-2025-03	DR2-2025-05	DR1-2022-03	DR1-2022-05	DR2-2025-13	DR2-2025-15	DR1-2022-13	DR1-2022-15

Line and Load Reactors—480 V

	Open				NEMA 1			
	Load Reactor		Line Reactor		Load Reactor		Line Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
1	DR2-42D0-03	DR2-42D0-05	DR1-42D1-03	DR1-42D1-05	DR2-42D0-13	DR2-42D0-15	DR1-42D1-13	DR1-42D1-15
2	DR2-44D0-03	DR2-44D0-05	DR1-43D4-03	DR1-43D4-05	DR2-44D0-13	DR2-44D0-15	DR1-43D4-13	DR1-43D4-15
3	DR2-48D0-03	DR2-48D0-05	DR1-44D8-03	DR1-44D8-05	DR2-48D0-13	DR2-48D0-15	DR1-44D8-13	DR1-44D8-15
5	DR2-48D0-03	DR2-48D0-05	DR1-47D6-03	DR1-47D6-05	DR2-48D0-13	DR2-48D0-15	DR1-47D6-13	DR1-47D6-15
7.5	DR2-4012-03	DR2-4012-05	DR1-4011-03	DR1-4011-05	DR2-4012-13	DR2-4012-15	DR1-4011-13	DR1-4011-15
10	DR2-4018-03	DR2-4018-05	DR1-4014-03	DR1-4014-05	DR2-4018-13	DR2-4018-15	DR1-4014-13	DR1-4014-15
15	DR2-4025-03	DR2-4025-05	DR1-4021-03	DR1-4021-05	DR2-4025-13	DR2-4025-15	DR1-4021-13	DR1-4021-15

Line and Load Reactors—575 V

	Open				NEMA 1			
	Load Reactor		Line Reactor		Load Reactor		Line Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
1	DR2-52D0-03	DR2-52D0-05	DR1-51D7-03	DR1-51D7-05	DR2-52D0-13	DR2-52D0-15	DR1-51D7-13	DR1-51D7-15
2	DR2-54D0-03	DR2-54D0-05	DR1-52D7-03	DR1-52D7-05	DR2-54D0-13	DR2-54D0-15	DR1-52D7-13	DR1-52D7-15
3	DR2-54D0-03	DR2-54D0-05	DR1-53D9-03	DR1-53D9-05	DR2-54D0-13	DR2-54D0-15	DR1-53D9-13	DR1-53D9-15
5	DR2-58D0-03	DR2-58D0-05	DR1-56D1-03	DR1-56D1-05	DR2-58D0-13	DR2-58D0-15	DR1-56D1-13	DR1-56D1-15
7.5	DR2-58D0-03	DR2-58D0-05	DR1-59D0-03	DR1-59D0-05	DR2-58D0-13	DR2-58D0-15	DR1-59D0-13	DR1-59D0-15
10	DR2-5012-03	DR2-5012-05	DR1-5011-03	DR1-5011-05	DR2-5012-13	DR2-5012-15	DR1-5011-13	DR1-5011-15
15	DR2-5018-03	DR2-5018-05	DR1-5017-03	DR1-5017-05	DR2-5018-13	DR2-5018-15	DR1-5017-13	DR1-5017-15
20	DR2-5025-03	DR2-5025-05	DR1-5022-03	DR1-5022-05	DR2-5025-13	DR2-5025-15	DR1-5022-13	DR1-5022-15

Technical Data and Specifications

DA1 Series

2

Ratings

PowerXL DA1 Basic Controller IP20 Standard Ratings

Description	Specification
Protections	
Overload protection	150% for 60s for every 600 seconds
Overvoltage protection	Yes
Undervoltage protection	Yes
Ground fault protection	Yes
Overtemperature protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Short-circuit withstand rating	100 kAIC with Type J fuses

Programmable Parameters

Description
Built-in Help card
14 Standard operation parameters
Reference scaling
Programmable start and stop functions
DC-brake at start and stop
Programmable V/Hz curve
Adjustable switching frequency
Autorestart function after fault
Protections and supervisions
Power section fault indication
External fault
Fieldbus communication
Safe torque off (STO) function
Analog input range selection, signal scaling and filtering
PI controller
Skip frequencies

Specifications

PowerXL DA1 Series Drives

Description	Specification
Input Ratings	
Input voltage (V_{in})	±10%
Input frequency (f_{in})	50/60 Hz (variation up to 48–62 Hz)
Connection to power	Maximum of one time every 30 seconds
Output Ratings	
Output voltage	0 to V_{in} ①
Continuous output current	Continuous rated current I_N at ambient temperature max. 122 °F (50 °C), 150% for 60 seconds, 200% for 4 seconds
Output frequency	0 to 500 Hz
Frequency resolution	0.1 Hz
Initial output current (I_H)	200% for 4s for every 40 seconds Torque depends on motor
Control Characteristics	
Operation mode	U/f control, slip compensation, sensorless vector control (SLV), vector control with feedback (CLV)
Switching frequency	4 to 32 kHz
Voltage reference	10 Vdc (max. 10 mA)
Field weakening point	0 to 500 Hz
Acceleration time	0.1 to 600 seconds
Deceleration time	0.1 to 600 seconds
Brake Resistor (Minimum Values) ②	
230 V Series	FS2 and FS3 15 ohms
400 V Series	FS2 33 ohms, FS3 22 ohms
Ambient Conditions	
Ambient operating temperature	+14 °F (–10 °C), no frost to +122 °F (+50 °C): Rated loadability I_N IP20—NEMA 0
Storage temperature	–40 °F (–40 °C) to +140 °F (+60 °C)
Relative humidity	0 to 95% RH, noncondensing, non-corrosive, no dripping water
Enclosure class	IP20 (FS2 and FS3)

Notes

① Exception: 115 V single-phase in, 230 V three-phase out.
② Only FS2 and FS3 drives are equipped with brake chopper circuit.

Standards—DA1 Series

I/O Specifications

- Digital inputs DI1–DI5 are programmable
- Digital, relay and analog outputs are programmable

Includes:

- Five inputs (three digital and two digital/analog)
- Analog inputs
  - 4–20 mA
  - 0–10 V
- Two outputs (analog or digital)
- Two relay outputs
- RS-485 interface

Reliability

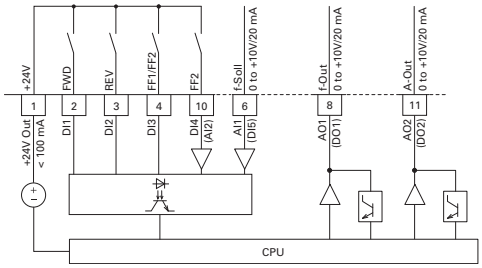
- Pretested components
- Computerized testing
- Final test with full load
- Conformal-coated boards
- Eaton's Electrical Services & Systems: national network of AF drive specialists

DA1 Series I/O Interface

Terminal		Signal	Factory Preset	Description
1	+24 Vdc	Control voltage for DI1–DI5	—	Maximum load 100 mA Reference potential V
2	DI1	Digital Input 1	Start Enable FWD ①	8 to +30 V (High, R_1 > 6 kΩ)
3	DI2	Digital Input 2	Start Enable REV ①	8 to +30 V (High, R_1 > 6 kΩ)
4	DI3	Digital Input 3	Fixed frequency FF1/FF2 ①	8 to +30 V (High, R_1 > 6 kΩ)
5	+10 Vdc	Reference voltage, Output (+10 V)	—	Maximum load 10 mA Reference potential 0 V
6	AI1	Analog Input 1	Frequency reference value ①	Analog: 0 to +10 V (R_i >72 kΩ) 0/4–20 mA (R_i = 500 Ω) Can be switched with parameter P2-30
	DI4	Digital Input 5	Frequency reference value ①	Digital: 8–30 V (high)
7	0 V	Reference potential	—	0 V = connection terminal 9
8	AO1	Analog Output 1	Output frequency	Analog: 0 to +10 V, maximum 20 mA Can be switched with parameter P2-11
	DO1	Digital Output 1	Output frequency	Digital: 8–24 V
9	0 V	Reference potential	—	0 V connection terminal 7
10	DI4	Digital Input 4	Fixed frequency FF2 ①	Analog: 0 to +10 V (R_i >72 kΩ) 0/4–20 mA (R_i = 500 Ω) Can be switched with parameter P2-30
	AI2	Analog Input 2	Fixed frequency FF2 ①	Digital: 8–30 V (high)
11	AO2	Analog output 2	Output current ①	Analog: 0 to +10 V, maximum 20 mA Can be switched with parameter P2-11
	DO2	Digital output 2	Output current ①	Digital: 8–24 V
12	STO+	Safe Torque Off +	—	Enable = +24 V
13	STO-	Safe Torque Off –	—	Enable = 0 V
14	K11	Relay 1, changeover contact	Active = FAULT ①	Maximum switching load: 250 Vac/6 A or 30 Vdc/5 A
15	K14	Relay 1, changeover contact (N/O)	Active = FAULT ①	Maximum switching load: 250 Vac/6 A or 30 Vdc/5 A
16	K12	Relay 1, changeover contact (N/C)	Active = FAULT ①	Maximum switching load: 250 Vac/6 A or 30 Vdc/5 A
17	K23	Relay 2, N/O contact	Active = FAULT ①	Maximum switching load: 250 Vac/6 A or 30 Vdc/5 A
18	K24	Relay 2, N/C contact	Active = FAULT ①	Maximum switching load: 250 Vac/6 A or 30 Vdc/5 A

Note

① Programmable function.

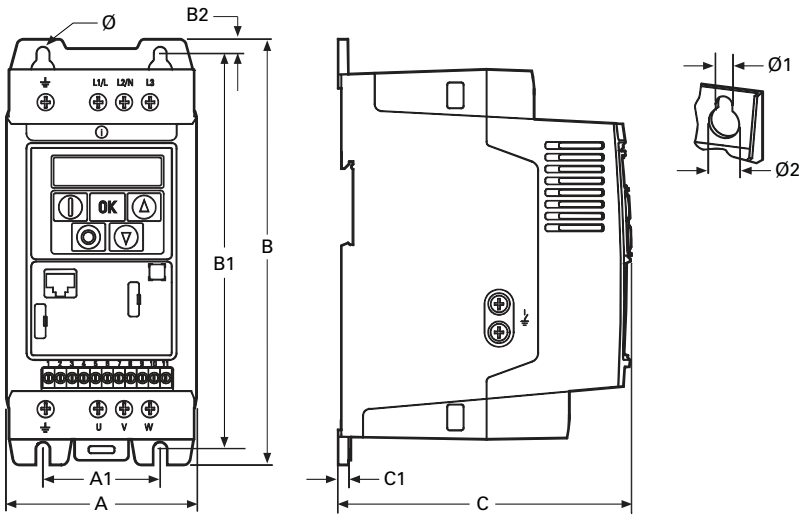


Dimensions

Approximate Dimensions in Inches (mm)

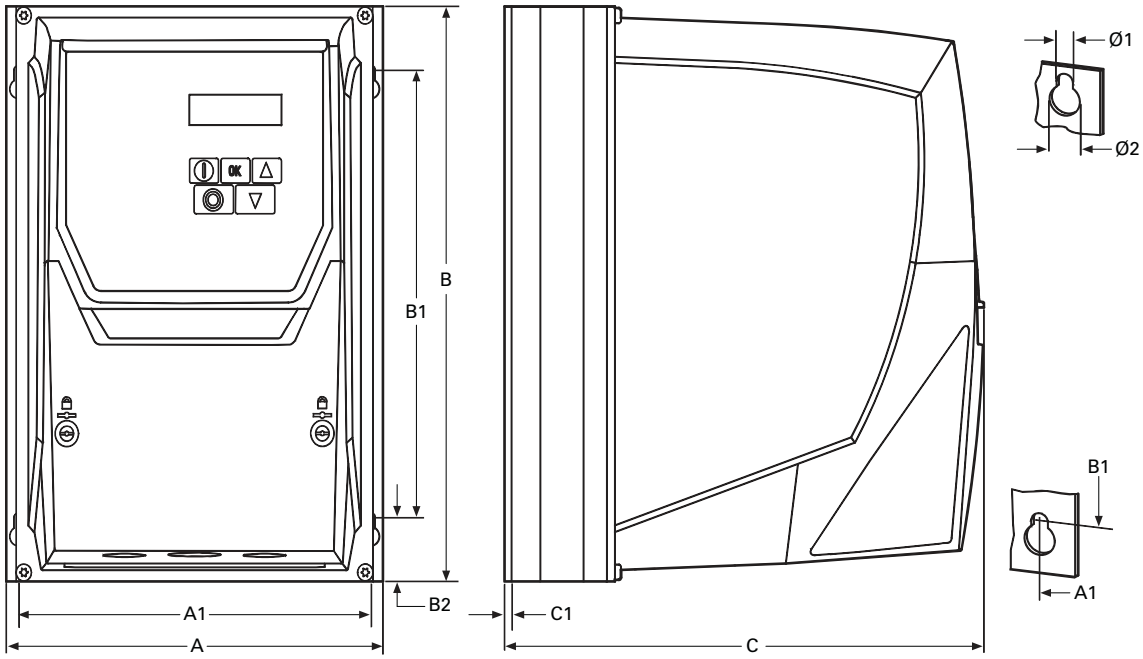
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DA1, Sizes FS2 and FS3, Degree of Protection IP20/NEMA 0



Frame Size	A	A1	B	B1	B2	C	C1	Ø1	Ø2	Weight lbs (kg)
FS2	4.21 (107.0)	2.95 (75.0)	9.09 (231.0)	8.46 (215.0)	0.31 (8.0)	7.32 (186.0)	0.20 (5.0)	0.24 (6.0)	0.47 (12.0)	3.97 (1.8)
FS3	5.16 (131.0)	3.94 (100.0)	10.75 (273.0)	10.04 (255.0)	0.33 (8.5)	8.03 (204.0)	0.20 (5.0)	0.24 (6.0)	0.47 (12.0)	7.72 (3.5)

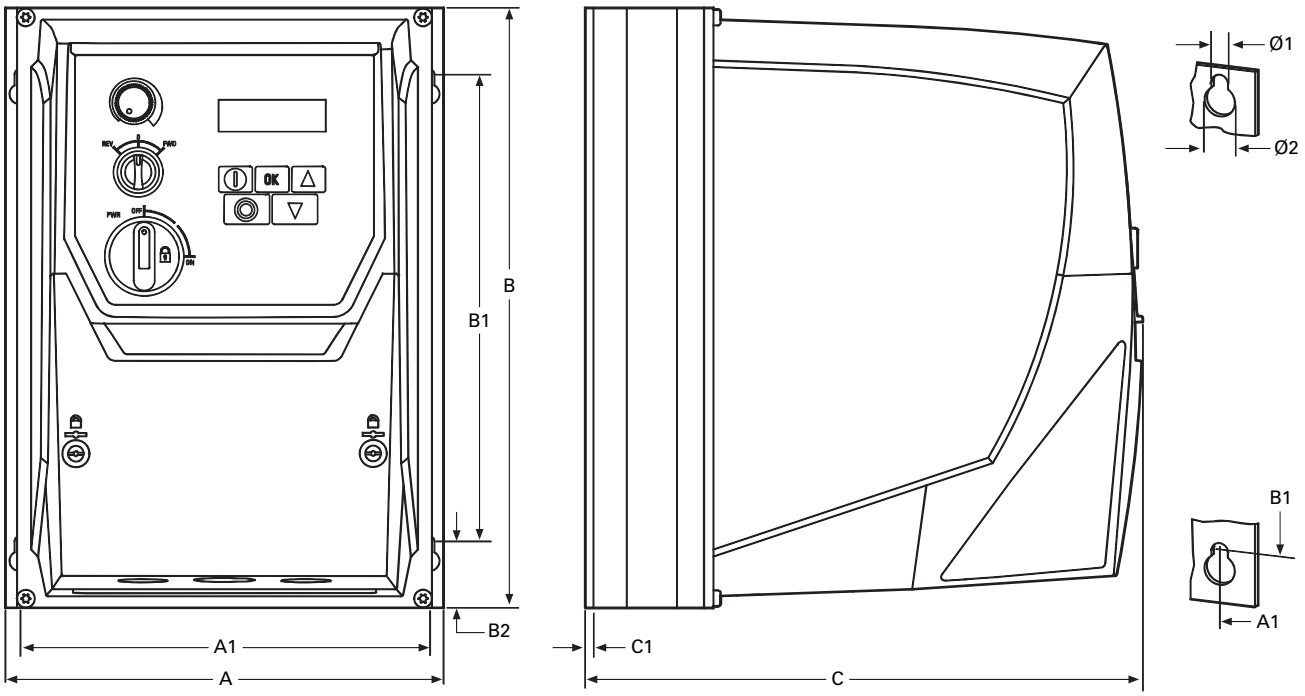
DA1, Sizes FS2 and FS3, Degree of Protection IP66/NEMA 4



Frame Size	A	A1	B	B1	B2	C	C1	Ø1	Ø2	Weight lbs (kg)
FS2	7.40 (188.0)	6.93 (176.0)	10.12 (257.0)	7.87 (200.0)	0.79 (20.0)	9.42 (239.3)	0.14 (3.5)	0.16 (4.2)	0.33 (8.5)	10.4 (4.5)
FS3	8.29 (211.0)	7.78 (198.0)	12.20 (310.0)	9.90 (252.0)	0.98 (25.0)	10.48 (266.3)	0.14 (3.5)	0.16 (4.2)	0.33 (8.5)	15.9 (7.0)

Approximate Dimensions in Inches (mm)

DA1, Sizes FS2 and FS3, Degree of Protection IP66/NEMA 4, with Local Controls



Frame Size	A	A1	B	B1	B2	C	C1	Ø1	Ø2	Weight lbs (kg)
FS2	7.40 (188.0)	6.93 (176.0)	10.12 (257.0)	7.87 (200.0)	0.79 (20.0)	9.42 (239.3)	0.14 (3.5)	0.16 (4.2)	0.33 (8.5)	10.6 (4.8)
FS3	8.29 (211.0)	7.78 (198.0)	12.20 (310.0)	9.90 (252.0)	0.98 (25.0)	10.48 (266.3)	0.14 (3.5)	0.16 (4.2)	0.33 (8.5)	16.1 (7.3)

M-Max Series Drives for Machinery Applications



Contents

Description	*Page*
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Product Description

Eaton's M-Max™ Series Sensorless Vector Adjustable Frequency AC Drives are the next generation of drives specifically engineered for today's machinery applications. These micro-processor-based drives have standard features that can be programmed to tailor the drive's performance to suit a wide variety of application requirements. The M-Max product line uses a 32-bit microprocessor and insulated gate bipolar transistors (IGBTs) that provide quiet motor operation, high motor efficiency, and smooth low-speed performance. The size and simplicity of the M-Max make it ideal for hassle-free installation. Models rated at 575 volts, three-phase, 50/60 Hz are available in sizes ranging from 1 to 7-1/2 hp. Models rated at 480 volts, three-phase, 50/60 Hz are available in sizes ranging from 1/2 to 25 hp. Models rated at 240 volts, single- or three-phase, 50/60 Hz are available in sizes ranging from 1/4 to 15 hp. Models rated at 115 volts, single-phase, 50/60 Hz are available in the 1/4 to 1-1/2 hp size range.

The standard drive includes a digital display, and operating and programming keys on a visually appealing, efficient application programming interface. The display provides drive monitoring, as well as adjustment and diagnostic information. The keys are used for digital adjustment and programming of the drive, as well as for operator control. Separate terminal blocks for control and power wiring are provided for customer connections.

Features

- Ease of use—preset application macros, startup wizard, diagnostic capabilities
- Compact, space-saving design
- Rugged and reliable—150% torque for one minute, 50C rated, conformal coated boards
- DIN rail and screw mountable
- Side-by-side installation
- Industry leading efficiency delivers energy savings to the customer
- Integrated 5% DC choke (FS4 and FS5)
- Integrated EMC filters make the unit suitable for commercial and industrial networks
- IP21 as standard, option for NEMA® 1 (FS4 and FS5)
- IP20 as standard, option for IP21 and NEMA 1 (FS1–FS3)
- Brake chopper as standard in three-phase, applications of frames 2 (FS2) and larger
- Temperature-controlled fan
- RS-485/Modbus® as standard
- PID controller as standard
- Several fieldbus options
  - PROFIBUS
  - DeviceNet
  - CANopen

Standards and Certifications

Product

- Complies with EN61800-3 (2004)

Safety ①

- 61800-5-1
- EN60204-1
- CE
- UL
- cUL
- IEC
- RoHS compliant

EMC (At Default Settings)

- EMC Category C2, C3, and C4 (Level H): With an internal RFI filter option

Note

① See unit nameplate for more detailed approvals.

Catalog Number Selection

MMX 1 1 AA 1D1 F 0 – 0

Description	Phase	Voltage	Software Designation Series	Output Current	EMC Filter	Enclosure Class	Option
MMX = Base catalog number	**1** = Single-phase **3** = Three-phase	**1** = 120 V **2** = 230 V **4** = 480 V **5** = 575 V	**AA**	**1D6** = 1.6 A **010** = 10 A	**F** = Filter **N** = No filter	**0** = NEMA 0 or IP20	**0** = Full version

Product Selection

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M-Max



M-Max Basic Controller

hp ①	Volts ②	100% Continuous Current I_N (A)	Nominal Input Current (A)	Frame Size	Catalog Number ③
1/4	100–120 V single-phase in 230 V three-phase out	1.7	9.2	FS2	**MMX11AA1D7N0-0** ④
1/2		2.4	11.6		**MMX11AA2D4N0-0** ④
3/4		2.8	12.4		**MMX11AA2D8N0-0** ④
1		3.7	15		**MMX11AA3D7N0-0** ④
1-1/2		4.8	16.5	FS3	**MMX11AA4D8N0-0** ④
1/4	200–240 V single-phase in 230 V three-phase out	1.7	4.2	FS1	**MMX12AA1D7N0-0**
1/2		2.4	5.7		**MMX12AA2D4N0-0**
3/4		2.8	6.6		**MMX12AA2D8N0-0**
1		3.7	8.3	FS2	**MMX12AA3D7N0-0**
1-1/2		4.8	11.2		**MMX12AA4D8N0-0**
2		7	14.1		**MMX12AA7D0N0-0**
3		9.6	15.8	FS3	**MMX12AA9D6N0-0**
1/4	200–240 V three-phase in 230 V three-phase out	1.7	2.7	FS1	**MMX32AA1D7N0-0**
1/2		2.4	3.5		**MMX32AA2D4N0-0**
3/4		2.8	3.8		**MMX32AA2D8N0-0**
1		3.7	4.3	FS2	**MMX32AA3D7N0-0**
1-1/2		4.8	6.8		**MMX32AA4D8N0-0**
2		7	8.4		**MMX32AA7D0N0-0**
3		11	13.4	FS3	**MMX32AA011N0-0**
5		17	17	FS4	**MMX32AA017N0-0**
7-1/2		25	25		**MMX32AA025N0-0**
10		31	31	FS5	**MMX32AA031N0-0**
15		38	38		**MMX32AA038N0-0**
1/2	380–480 V three-phase in 460 V three-phase out	1.3	2.2	FS1	**MMX34AA1D3N0-0**
3/4		1.9	2.8		**MMX34AA1D9N0-0**
1		2.4	3.2		**MMX34AA2D4N0-0**
1-1/2		3.3	4	FS2	**MMX34AA3D3N0-0**
2		4.3	5.6		**MMX34AA4D3N0-0**
3		5.6	7.3		**MMX34AA5D6N0-0**
4		7.6	9.6	FS3	**MMX34AA7D6N0-0**
5		9	11.5		**MMX34AA9D0N0-0**
7-1/2		12	14.9		**MMX34AA012N0-0**
10		14	18.7		**MMX34AA014N0-0**
10		16	16	FS4	**MMX34AA016N0-0**
15		23	23		**MMX34AA023N0-0**
20		31	31	FS5	**MMX34AA031N0-0**
25		38	38		**MMX34AA038N0-0**
1	575 V three-phase in 575 V three-phase out	1.7	2.0	FS3	**MMX35AA1D7N0-0** ⑤
2		2.7	3.6		**MMX35AA2D7N0-0** ⑤
3		3.9	5.0		**MMX35AA3D9N0-0** ⑤
5		6.1	7.6		**MMX35AA6D1N0-0** ⑤
7-1/2		9.0	10.4		**MMX35AA9D0N0-0** ⑤

Notes

① Horsepower ratings are based on the use of a 240 V, 460 V, and 575 V NEMA B, four- or six-pole squirrel cage induction motor and are for reference only. Units are to be selected such that the motor current is less than or equal to the MMX rated continuous output current.

② For 208 V, 380 V, or 415 V applications, select the unit such that the motor current is less than or equal to the MMX rated continuous output current.

③ For EMC filtered unit, replace "N0-0" with "F0-0".

④ EMC filters are not available on MMX11 units.

⑤ All 575 V units come with EMC filter standard.

Accessories

M-Max Copy/Paste Module

Description	Catalog Number
Module is plugged onto the front of the drive to provide: upload/download of all parameters, direct link to a PC via USB interface for parameter assignment via MaxConnect software, and copying of parameters for a series of devices or when exchanging devices. No PC required	**MMX-COM-PC**

PC Cable

Description	Catalog Number
Remote download USB to RJ-45 cable with software driver disk	**REM-USB-DOWN**

NEMA Type 1 Kits ①

Description	Catalog Number
NEMA Type 1 and IP21 kit for frame 1	**MMX-IP21-FS1**
NEMA Type 1 and IP21 kit for frame 2	**MMX-IP21-FS2**
NEMA Type 1 and IP21 kit for frame 3	**MMX-IP21-FS3**
NEMA Type 1 for frame 4	**MMX-CKIT-FS4**
NEMA Type 1 for frame 5	**MMX-CKIT-FS5**

Optional Communication Modules

Network cards require communication adapter.

Description	Catalog Number
Communication adapter kit (FS1–FS3)	**MMX-NET-XA**
PROFIBUS DP network card with serial connection ②	**XMX-NET-PS-A**
PROFIBUS DP network card with Sub-D connection ②	**XMX-NET-PD-A**
DeviceNet network card ②	**XMX-NET-DN-A**
CANopen network card ②	**XMX-NET-CO-A**

Remote Keypad ③

There are three components needed for a full remote keypad.

Description	Catalog Number
Bezel and cable	**OPTRMT-BP-HMAX** ③
Remote copy/paste keypad	**MMX-REMKEY-TEXT** ③
VFD adapter	**MMX-ADAPTER-RJ45** ③

Notes

① NEMA Type 1 kit provides conduit entry plate.
② Requires communication adapter kit.
③ All three components are required for remote keypad operation.

Line and Load Reactors

A line and load reactor is a three-phase inductance filter that can be placed on the line and load side of the AFD to help improve the harmonic performance of the system. Consult the factory for additional filtering options and further technical details.

DR1 Line Reactor

A line reactor helps to provide a moderate reduction in current harmonics similar to a DC choke. It also provides increased input protection for AFD and its semiconductors from line transients helping to extend the life of the AFD.

DR2 Output Reactor

An output filter is used to reduce the transient voltage (dV/dt) at the motor terminals. The output filter is recommended for cable lengths exceeding 100 ft (30 m) with a drive of 3 hp and above and for cable lengths of 33 ft (10 m) with a drive of 2 hp and below.

Line and Load Reactors—Catalog Number Selection

D R1 – 2 2D0 – 0 5

Basic Naming
D = Drive

Device Series
R1 = Line side reactor
R2 = Load side reactor

Input/Output Voltage
2 = 230 V
4 = 480 V
5 = 575 V

Current Rating
Examples:
2D0 = 2.0 A
4D0 = 4.0 A
8D0 = 8.0 A
012 = 12 A

Environment Rating
0 = Open
1 = NEMA 1

Impedance
3 = 3%
5 = 5%

Line and Load Reactors—230 V

	Open				NEMA 1			
	Load Reactor		Line Reactor		Load Reactor		Line Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
0.33	DR2-22D0-03	DR2-22D0-05	DR1-21D7-03	DR1-21D7-05	DR2-22D0-13	DR2-22D0-15	DR1-21D7-13	DR1-21D7-15
0.5	DR2-22D0-03	DR2-22D0-05	DR1-22D2-03	DR1-22D2-05	DR2-22D0-13	DR2-22D0-15	DR1-22D2-13	DR1-22D2-15
0.75	DR2-24D0-03	DR2-24D0-05	DR1-23D2-03	DR1-23D2-05	DR2-24D0-13	DR2-24D0-15	DR1-23D2-13	DR1-23D2-15
1	DR2-24D0-03	DR2-28D0-05	DR1-24D2-03	DR1-24D2-05	DR2-24D0-13	DR2-28D0-15	DR1-24D2-13	DR1-24D2-15
1.5	DR2-28D0-03	DR2-28D0-05	DR1-26D0-03	DR1-26D0-05	DR2-28D0-13	DR2-28D0-15	DR1-26D0-13	DR1-26D0-15
2	DR2-28D0-03	DR2-28D0-05	DR1-26D8-03	DR1-26D8-05	DR2-28D0-13	DR2-28D0-15	DR1-26D8-13	DR1-26D8-15
3	DR2-2012-03	DR2-2012-05	DR1-29D6-03	DR1-29D6-05	DR2-2012-13	DR2-2012-15	DR1-29D6-13	DR1-29D6-15
5	DR2-2018-03	DR2-2018-05	DR1-2015-03	DR1-2015-05	DR2-2018-13	DR2-2018-15	DR1-2015-13	DR1-2015-15
7.5	DR2-2025-03	DR2-2025-05	DR1-2022-03	DR1-2022-05	DR2-2025-13	DR2-2025-15	DR1-2022-13	DR1-2022-15
10	DR2-2035-03	DR2-2035-05	DR1-2028-03	DR1-2028-05	DR2-2035-13	DR2-2035-15	DR1-2028-13	DR1-2028-15
15	DR2-2045-03	DR2-2045-05	DR1-2042-03	DR1-2042-05	DR2-2045-13	DR2-2045-15	DR1-2042-13	DR1-2042-15

Line and Load Reactors—480 V

	Open				NEMA 1			
	Load Reactor		Line Reactor		Load Reactor		Line Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
0.5	DR2-41D0-03	DR2-41D0-05	DR1-41D1-03	DR1-41D1-05	DR2-41D0-13	DR2-41D0-15	DR1-41D1-13	DR1-41D1-15
0.75	DR2-42D0-03	DR2-42D0-05	DR1-41D6-03	DR1-41D6-05	DR2-42D0-13	DR2-42D0-15	DR1-41D6-13	DR1-41D6-15
1	DR2-42D0-03	DR2-42D0-05	DR1-42D1-03	DR1-42D1-05	DR2-42D0-13	DR2-42D0-15	DR1-42D1-13	DR1-42D1-15
1.5	DR2-44D0-03	DR2-44D0-05	DR1-43D0-03	DR1-43D0-05	DR2-44D0-13	DR2-44D0-15	DR1-43D0-13	DR1-43D0-15
2	DR2-44D0-03	DR2-44D0-05	DR1-43D4-03	DR1-43D4-05	DR2-44D0-13	DR2-44D0-15	DR1-43D4-13	DR1-43D4-15
3	DR2-48D0-03	DR2-48D0-05	DR1-44D8-03	DR1-44D8-05	DR2-48D0-13	DR2-48D0-15	DR1-44D8-13	DR1-44D8-15
5	DR2-48D0-03	DR2-48D0-05	DR1-47D6-03	DR1-47D6-05	DR2-48D0-13	DR2-48D0-15	DR1-47D6-13	DR1-47D6-15
7.5	DR2-4012-03	DR2-4012-05	DR1-4011-03	DR1-4011-05	DR2-4012-13	DR2-4012-15	DR1-4011-13	DR1-4011-15
10	DR2-4018-03	DR2-4018-05	DR1-4014-03	DR1-4014-05	DR2-4018-13	DR2-4018-15	DR1-4014-13	DR1-4014-15
15	DR2-4025-03	DR2-4025-05	DR1-4021-03	DR1-4021-05	DR2-4025-13	DR2-4025-15	DR1-4021-13	DR1-4021-15
20	DR2-4025-03	DR2-4025-05	DR1-4027-03	DR1-4027-05	DR2-4025-13	DR2-4025-15	DR1-4027-13	DR1-4027-15
25	DR2-4035-03	DR2-4035-05	DR1-4034-03	DR1-4034-05	DR2-4035-13	DR2-4035-15	DR1-4034-13	DR1-4034-15

Line and Load Reactors—575 V

	Open				NEMA 1			
	Load Reactor		Line Reactor		Load Reactor		Line Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
1	DR2-52D0-03	DR2-52D0-05	DR1-51D7-03	DR1-51D7-05	DR2-52D0-13	DR2-52D0-15	DR1-51D7-13	DR1-51D7-15
2	DR2-54D0-03	DR2-54D0-05	DR1-43D4-03	DR1-52D7-05	DR2-54D0-13	DR2-54D0-15	DR1-52D7-13	DR1-52D7-15
3	DR2-54D0-03	DR2-54D0-05	DR1-53D9-03	DR1-53D9-05	DR2-54D0-13	DR2-54D0-15	DR1-53D9-13	DR1-53D9-15
5	DR2-58D0-03	DR2-58D0-05	DR1-56D1-03	DR1-56D1-05	DR2-58D0-13	DR2-58D0-15	DR1-56D1-13	DR1-56D1-15
7.5	DR2-58D0-03	DR2-58D0-05	DR1-59D0-03	DR1-59D0-05	DR2-58D0-13	DR2-58D0-15	DR1-59D0-13	DR1-59D0-15

Technical Data and Specifications

Ratings

M-Max Basic Controller IP20 Standard Ratings

Description	Specification
Protections	
Overcurrent protection	Trip limit 4.0 x I_H instantaneously
Overvoltage protection	115/230 V series: 437 Vdc; 400 V series: 874 Vdc; 575 V series: 1048 Vdc trip level
Undervoltage protection	115/230 V series: 183 Vdc; 400 V series: 333 Vdc; 575 V series: 460 Vdc trip level
Ground fault protection	Ground fault is tested before every start. In case of ground fault in motor or motor cable, only the frequency converter is protected
Overtemperature protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Motor underload protection	Yes
Short-circuit protection	100 kAIC with Type J fuses

Programmable Parameters

Description
Application macros: basic, pump, fan and high load (hoist)
Programmable start/stop and reverse signal logic (sinking or sourcing)
Reference scaling
Programmable start and stop functions
DC-brake at start and stop
Programmable V/Hz curve
Adjustable switching frequency
Autorestart function after fault
Protections and supervisions (all fully programmable; off, warning, fault)
Current signal input fault
External fault
Fieldbus communication
Eight preset speeds
Analog input range selection, signal scaling and filtering
PID controller
Skip frequencies

Specifications

M-Max Series Drives

Description	Specification
Input Ratings	
Input voltage (V_{in})	+10%/–15%
Input frequency (f_{in})	50/60 Hz (variation up to 45–66 Hz)
Connection to power	Once per minute or less (typical operation)
Output Ratings	
Output voltage	0 to V_{in} ①
Continuous output current	Continuous rated current I_N at ambient temperature max. 122 °F (50 °C), overload 1.5 x I_N max. 1 min/10 min
Output frequency	0 to 320 Hz
Frequency resolution	0.01 Hz
Initial output current (I_H)	Current 2 x I_N for 2 seconds in every 20-second period Torque depends on motor
Control Characteristics	
Control method	Frequency control (V/Hz) open loop or sensorless vector control
Switching frequency	1.5 to 16 kHz; default 4 kHz
Frequency reference	Analog input: resolution 0.1% (10-bit), accuracy ± 1% V/Hz Panel reference: resolution 0.01 Hz
Field weakening point	30 to 320 Hz
Acceleration time	0 to 3000 sec
Deceleration time	0 to 3000 sec
Braking torque	DC brake: 30% x T_n (without brake option)
Brake Resistor (Minimum Values) ②	
230 V Series	FS2 35 ohms and FS3 26 ohms, FS4 14 ohms, FS5 9 ohms
400 V Series	FS2 75 ohms and FS3 54 ohms, FS4 28 ohms, FS5 17 ohms
575 V Series	FS3 103 ohms
Ambient Conditions	
Ambient operating temperature	14 °F (–10 °C), no frost to 122 °F (+50 °C): Rated loadability I_N
Storage temperature	–40 °F (–40 °C) to 158 °F (70 °C)
Relative humidity	0 to 95% RH, noncondensing, non-corrosive, no dripping water
Air quality	Chemical vapors: IEC 721-3-3, unit in operation, Class 3C2; Mechanical particles: IEC 721-3-3, unit in operation, Class 3S2
Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 6560 ft (2000 m)
Vibration	EN 60068-2-6; 3 to 150 Hz, displacement amplitude 1 mm (peak) at 3 to 15.8 Hz, max. acceleration amplitude 1G at 15.8 to 150 Hz
Shock	EN 50178, IEC 68-2-27 UPS Drop test (for applicable UPS weights); storage and shipping: max. 15 g, 11 ms (in package)
Enclosure class	IP20 (FS1–FS3) IP21 (FS4 and FS5)

Notes

① Exception: 115 V single-phase in, 230 V three-phase out.

② Only three-phase FS2 and FS3 drives are equipped with brake chopper circuit.

Standards

I/O Specifications

- Digital inputs DI1–DI6 are freely programmable. The user can assign multiple functions to a single input
- Digital, relay, and analog outputs are freely programmable

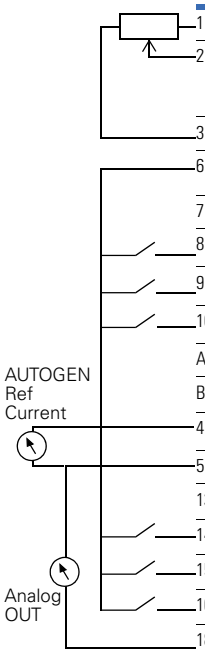
Includes:

- Six digital inputs
- Two analog inputs
  - 4–20 mA
  - 0–10 V
- One analog output
- One digital output
- Two relay outputs
- RS-485 interface

Reliability

- Pretested components
- Computerized testing
- Final test with full load
- Conformal-coated boards
- Eaton's Electrical Services & Systems: national network of AF drive specialists

M-Max I/O Interface



Terminal		Signal	Factory Preset	Description
1	+10 V	Ref. output voltage	—	Maximum load 10 mA
2	AI1	Analog signal in 1	Freq. reference P)	0–+10 V Ri = 200k ohms [min.]
3	GND	I/O signal ground	—	—
6	24 V	24 V output for DIs	—	±20%, max. load 50 mA
7	GND	I/O signal ground	—	—
8	DI1	Digital input 1	Start forward P)	0–+30 V Ri = 12k ohms min.
9	DI2	Digital input 2	Start reverse P)	—
10	DI3	Digital input 3	Preset speed P)	—
A	A	RS-485 signal A	FB communication	—
B	B	RS-485 signal B	FB communication	—
4	AI2	Analog signal in 2	PI actual value P)	0[4]–20 mA, Ri = 200k ohms
5	GND	I/O signal ground	—	—
13	GND	I/O signal ground	—	—
14	DI4	Digital input 4	Preset speed B1 P)	0–+30 V Ri = 12k ohms min.
15	DI5	Digital input 5	Fault reset P)	0–+30 V Ri = 12k ohms min.
16	DI6	Digital input 6	Disable PI contr. P)	0–+30 V Ri = 12k ohms min.
18	AO	Analog output	Output frequency P)	0(2)–10 V, RL = 500 ohms
20	DO	Digital signal out	Active = READY P)	Open collector, max. load 48V/50 mA
22	RO11	Relay out 1	Active = RUN P)	Max. switching load: 250 Vac/2 A or 250 Vdc/0.4 A
23	RO12			
24	RO21	Relay out 2	Active = FAULT P)	Max. switching load: 250 Vac/2 A or 250 Vdc/0.4 A
25	RO22			
26	RO23			

Note

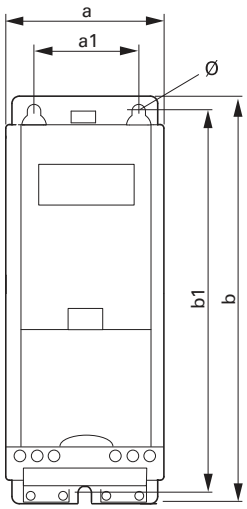
P) Parameter-selectable function.

Dimensions

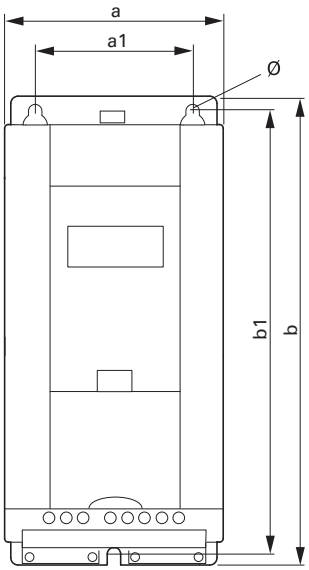
Approximate Dimensions in Inches (mm)

2

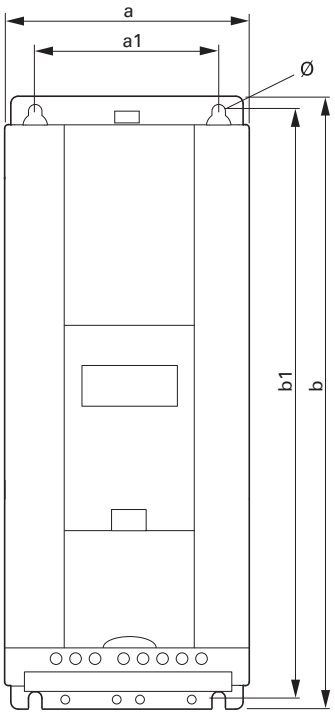
Dimensions and Frame Sizes, FS1–FS3 (FS = Frame Size)



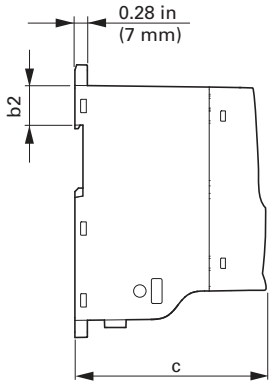
FS1



FS2

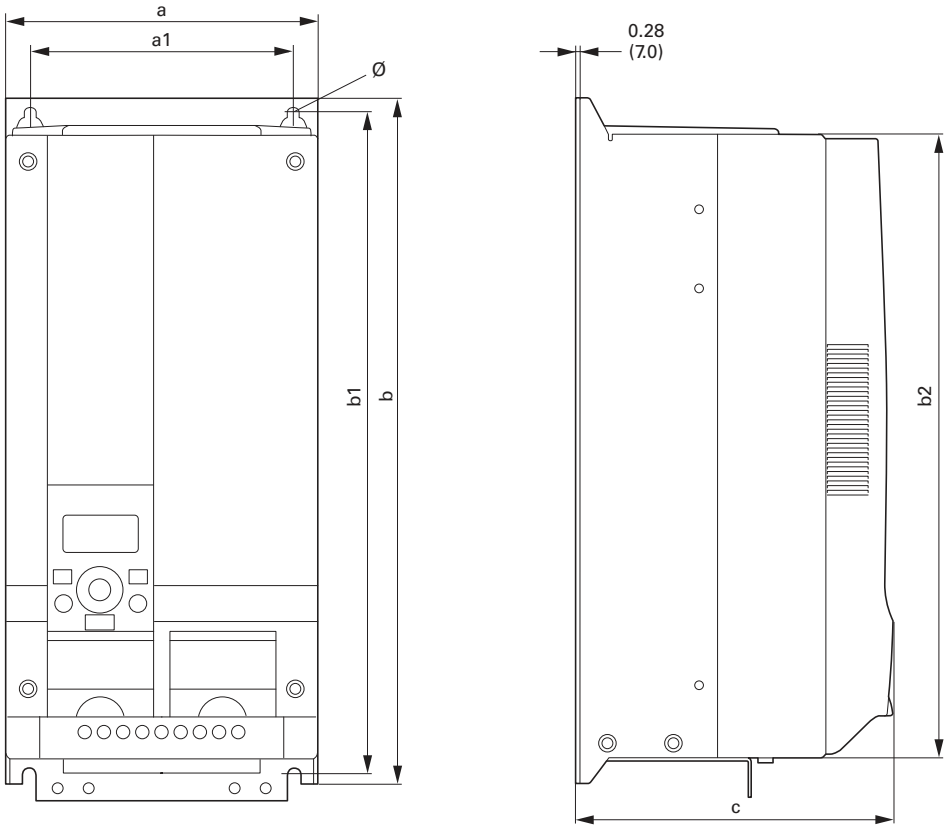


FS3



Approximate Dimensions in Inches (mm)

Dimensions and Frame Sizes, FS4 and FS5 (FS = Frame Size)





Dimensions and Frame Sizes

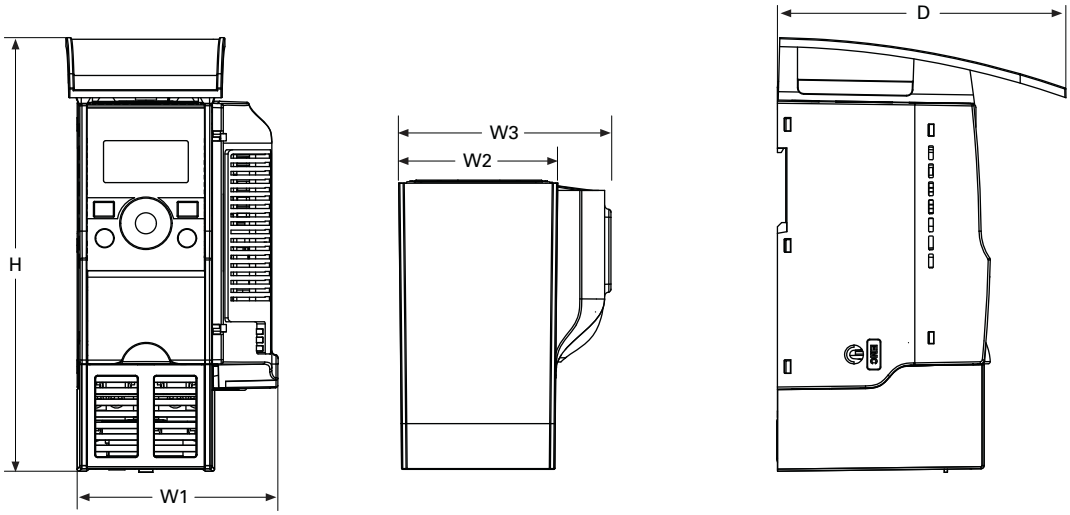
Part Number	Approximate Dimensions in inches (mm) a	a1	b	b1	b2	c	Ø, Ø1	Ø2	Installation Size
MMX12AA1D7_ **MMX12AA2D4_** **MMX12AA2D8_**	2.60 (66)	1.50 (38)	6.30 (160)	5.79 (147)	1.26 (32)	4.02 (102)	0.18 (4.5)	—	FS1
MMX32AA1D7_ **MMX32AA2D4_** **MMX32AA2D8_**									
MMX34AA1D3_ **MMX34AA1D9_** **MMX34AA2D4_**									
MMX11AA1D7_ **MMX11AA2D4_** **MMX11AA2D8_** **MMX11AA3D7_**	3.54 (90)	2.46 (62.5)	7.68 (195)	7.17 (182)	1.26 (32)	4.14 (105)	2.17 (5.5)	—	FS2
MMX12AA3D7_ **MMX12AA4D8_** **MMX12AA7D0_**									
MMX32AA3D7_ **MMX32AA4D8_** **MMX32AA7D0_**									
MMX34AA3D3_ **MMX34AA4D3_** **MMX34AA5D6_**									
MMX11AA4D8_	3.94 (100)	2.95 (75)	9.96 (253)	9.53 (242)	1.34 (34)	4.41 (112)	2.17 (5.5)	—	FS3
MMX12AA9D6_									
MMX32AA011_									
MMX34AA7D6_ **MMX34AA9D0_** **MMX34AA012_** **MMX34AA014_**									
MMX35AA1D7_ **MMX35AA2D7_** **MMX35AA3D9_** **MMX35AA6D1_** **MMX35AA9D0_**									
MMX32AA012_ **MMX32AA017_** **MMX32AA025_**	6.50 (165.0)	5.51 (140.0)	14.57 (370.0)	13.82 (351.0)	13.27 (337.0)	6.61 (168.0)	0.28 (7.0)	0.55 (14.0)	FS4
MMX34AA016_ **MMX34AA023_**									
MMX32AA031_ **MMX32AA038_**	6.50 (165.0)	5.51 (140.0)	16.30 (414.0)	15.67 (398.0)	15.08 (383.0)	8.07 (205.0)	0.28 (7.0)	0.55 (14.0)	FS5
MMX34AA031_ **MMX34AA038_**									

Note

1 in = 25.4 mm, 1 mm = 0.0394 in

Approximate Dimensions in Inches (mm)

NEMA 1/IP21 M-Max Drives and Communication Adapter Kit



Frame Type	H	W1	W2	W3	D
FS1	8.14 (206.7)	3.77 (95.7)	2.99 (75.9)	3.98 (101.2)	5.41 (137.5)
FS2	9.90 (251.5)	4.72 (120.0)	3.97 (100.8)	4.94 (125.5)	5.68 (144.2)
FS3	12.26 (311.5)	5.12 (130.1)	4.36 (110.8)	5.33 (135.3)	6.32 (160.5)
FS4	16.40 (416.6)	—	6.50 (165.0)	—	6.61 (166.0)
FS5	18.10 (460.1)	—	6.50 (165.0)	—	8.07 (205.0)

DG1 General Purpose Drive



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PowerXL DG1 Series Drives

Product Description

The DG1 general purpose drives are part of Eaton's next generation PowerXL Series of adjustable frequency drives specifically engineered for today's more demanding commercial and industrial applications. The power unit makes use of the most sophisticated semiconductor technology and a highly modular construction that can be flexibly adapted to meet the customer's needs.

The control module was designed to include today's standard communication protocols and I/O while still having the modularity to add additional option cards.

Eaton's patented Active Energy Control is also a standard feature on DG1 drives, offering customers increased efficiency, safety and reliability.

These drives continue the tradition of robust performance and raise the bar on features and functionality, ensuring the best solution at the right price.

Product Range

230 V to 125 hp, 312 A, 90 kW
480 V to 1000 hp, 1180 A, 630 kW
575 V to 800 hp, 820 A, 597 kW

Features and Benefits

Hardware

- Brake chopper standard on Frames 0, 1, 2, 3
- Dual overload ratings
  - 110% variable torque (I_L)
  - 150% constant torque (I_H)
- Open Type/IP00 or IP20 or Type 1/IP21 or Type 12/IP54 enclosures available
- Integrated common mode reduction 5% DC link choke with input surge protection
- EMI/RFI filters standard on all drives—meets EMC Category C2
- Real-time clock—supports calendaring and PLC functionality
- Graphic LCD display and keypad—supports simple menu navigation as well as on-screen diagnostics and troubleshooting
- LOCAL/REMOTE operation from keypad and two configurable soft keys
- Conformal coated control and power boards standard
- Control logic can be powered from an external auxiliary control panel—internal drive functions and fieldbus if necessary
- Standard I/O:
  - 8DI, 1DO
  - 2AI, 2AO
  - 2FC, 1FA relays
- Standard communications:
  - EtherNet/IP, Modbus TCP
  - RS-485: Modbus RTU, BACnet MS/TP
- Seamless integration into EtherNet/IP networks via EIP-Assist I/O tag-generation tool
- Two expansion slots—intended to support additional I/O or communication protocols as necessary
- Quick disconnect terminals for I/O connections—supports fast easy installation
- Safe Torque Off (STO) built-in with functional safety SIL1 certification

Software

- Active energy control—minimizes energy losses in your motor, resulting in industry-leading energy efficiency for your application
- Quick Start Wizard upon initial power-up supports fast, easy installation
- Standard applications:
  - Standard
  - Multi-pump and fan Control
  - Multi-PID
  - Multi-purpose
- Copy/paste functionality on drive keypad—allows for fast setup of multiple drives
- Pre-programmed I/O—supports fast, easy installation for most applications
- Dynamic motor regenerative energy management
- Advanced PC Tool with diagnostic capabilities
- Two keypad software keys for easy menu navigation and shortcuts

Standards and Certifications

Product

- IEC/EN 61800-5-1
- IEC/EN 61800-5-2
- UL 508C
- IEC 61508
- EN 62061
- EN ISO 13849-1

EMC

- Immunity: IEC/EN 61800-3
- Category C2

Certification

- UL
- cUL
- CE
- C-Tick
- RoHS
- EAC
- Plenum rated

Catalog Number Selection

Catalog Number Selection is for illustrative purposes only and not to be used to create new catalog numbers.

PowerXL Series—DG1 General Purpose Drive

Series | **Power Part** | **Options**

D G1 – 3 4 4D3 F B – C 21 C

Basic Naming
D = Drive

Series
G1 = General purpose

Phase Reference
3 = 3~ INPUT/3~ OUTPUT

Input/Output Voltage Rating
2 = 230 V (208–240 V, –15%, +10%)
4 = 400 V (380–500 V, –15%, +10%)
5 = 600 V (525–600 V, –15%, +10%)

Internal EMC Filter
D = DC choke only
E = EMC filter only
F = Internal EMC filter and DC choke
N = No EMC filter, no DC choke

Internal Brake Chopper
N = No brake chopper
B = Brake chopper

Display Option
C = LCD (graphical)
N = No display

Enclosure (IP Rating)
00 = IP00
20 = IP20
21 = IP21/Type 1
54 = IP54/Type 12

Coating of Boards
C = Coated

Output Current Rating (CT)

208–240 V	380–500 V	525–600 V
3D7 = 3.7 A, 0.55 kW, 0.75 hp	**2D2** = 2.2 A, 0.75 kW, 1 hp	**3D3** = 3.3 A, 1.5 kW, 2 hp
4D8 = 4.8 A, 0.75 kW, 1 hp	**3D3** = 3.3 A, 1.1 kW, 1.5 hp	**4D5** = 4.5 A, 2.2 kW, 3 hp
6D6 = 6.6 A, 1.1 kW, 1.5 hp	**4D3** = 4.3 A, 1.5 kW, 2 hp	**7D5** = 7.5 A, 3.7 kW, 5 hp
7D8 = 7.8 A, 1.5 kW, 2 hp	**5D6** = 5.6 A, 2.2 kW, 3 hp	**010** = 10 A, 5.5 kW, 7.5 hp
011 = 11 A, 2.2 kW, 3 hp	**7D6** = 7.6 A, 3 kW, 5 hp	**013** = 13.5 A, 7.5 kW, 10 hp
012 = 12.5 A, 3 kW, 4 hp	**9D0** = 9 A, 4 kW, 7.5 hp (VT)	**018** = 18 A, 11 kW, 15 hp
017 = 17.5 A, 3.7 kW, 5 hp	**012** = 12 A, 5.5 kW, 7.5 hp	**022** = 22 A, 15 kW, 20 hp
025 = 25 A, 5.5 kW, 7.5 hp	**016** = 16 A, 7.5 kW, 10 hp	**027** = 27 A, 18.5 kW, 25 hp
031 = 31 A, 7.5 kW, 10 hp	**023** = 23 A, 11 kW, 15 hp	**034** = 34 A, 22 kW, 30 hp
048 = 48 A, 11 kW, 15 hp	**031** = 31 A, 15 kW, 20 hp	**041** = 41 A, 30 kW, 40 hp
061 = 61 A, 15 kW, 20 hp	**038** = 38 A, 18.5 kW, 25 hp	**052** = 52 A, 37 kW, 50 hp
075 = 75 A, 18.5 kW, 25 hp	**046** = 46 A, 22 kW, 30 hp	**062** = 62 A, 45 kW, 60 hp
088 = 88 A, 22 kW, 30 hp	**061** = 61 A, 30 kW, 40 hp	**080** = 80 A, 55 kW, 75 hp
114 = 114 A, 30 kW, 40 hp	**072** = 72 A, 37 kW, 50 hp	**100** = 100 A, 75 kW, 100 hp
143 = 143 A, 37 kW, 50 hp	**087** = 87 A, 45 kW, 60 hp	**125** = 125 A, 90 kW, 125 hp
170 = 170 A, 45 kW, 60 hp	**105** = 105 A, 55 kW, 75 hp	**144** = 144 A, 110 kW, 150 hp
211 = 211 A, 55 kW, 75 hp	**140** = 140 A, 75 kW, 100 hp	**208** = 208 A, 132 kW, 200 hp
248 = 248 A, 75 kW, 100 hp	**170** = 170 A, 90 kW, 125 hp	**261** = 261 A, 187 kW, 250 hp
	205 = 205 A, 110 kW, 150 hp	**325** = 325 A, 224 kW, 300 hp
	245 = 245 A, 132 kW, 200 hp	**385** = 385 A, 224 kW, 300 hp
	310 = 310 A, 160 kW, 250 hp	**416** = 416 A, 298 kW, 400 hp
	385 = 385 A, 200 kW, 300 hp	**460** = 460 A, 336 kW, 450 hp
	460 = 460 A, 250 kW, 350 hp	**520** = 520 A, 373 kW, 500 hp
	520 = 520 A, 250 kW, 450 hp	**590** = 590 A, 448 kW, 600 hp
	590 = 590 A, 315 kW, 500 hp	**650** = 650 A, 485 kW, 650 hp
	650 = 650 A, 355 kW, 500 hp	**820** = 820 A, 597 kW, 800 hp (VT)
	730 = 730 A, 400 kW, 600 hp	
	820 = 820 A, 450 kW, 700 hp	
	920 = 920 A, 500 kW, 800 hp	
	1K0 = 1180 A, 630 kW, 1000 hp (VT)	

PowerXL Series—DG1 General Purpose Drive Option Boards

DX G – NET – PROFIBUS

Basic Naming
DX = PowerXL Drive

Series
G = General purpose

Type
NET = Communication card
EXT = I/O card
ACC = Accessory
SPR = Spare part
KEY = Keypad
CBL = Cable

Function
PROFB = PROFIBUS
DEVICENET = DeviceNet
CANOPEN = CANopen
SWD = SmartWire
See Accessories on **Page V6-T2-56** for full offering

Product Selection

2

DG1 Series Drives—208–240 Volt

PowerXL Series—DG1

IP20



Frame Size	Constant Torque (CT) / High Overload (I_H) 230 V, 50 Hz kW Rating	230 V, 60 Hz hp	Current A	Variable Torque (VT) / Low Overload (I_L) 230 V, 50 Hz kW Rating	230 V, 60 Hz hp	Current A	Catalog Number
FR0	0.55	0.75	3.7	0.75	1	4.8	**DG1-323D7EB-C20C**
	0.75	1	4.8	1.1	1.5	6.6	**DG1-324D8EB-C20C**
	1.1	1.5	6.6	1.5	2	7.8	**DG1-326D6EB-C20C**

PowerXL Series—DG1

Type 1/IP21



Frame Size	Constant Torque (CT) / High Overload (I_H) 230 V, 50 Hz kW Rating	230 V, 60 Hz hp	Current A	Variable Torque (VT) / Low Overload (I_L) 230 V, 50 Hz kW Rating	230 V, 60 Hz hp	Current A	Catalog Number
FR1	0.55	0.75	3.7	0.75	1	4.8	**DG1-323D7FB-C21C**
	0.75	1	4.8	1.1	1.5	6.6	**DG1-324D8FB-C21C**
	1.1	1.5	6.6	1.5	2	7.8	**DG1-326D6FB-C21C**
	1.5	2	7.8	2.2	3	11	**DG1-327D8FB-C21C**
	2.2	3	11	3	—	12.5	**DG1-32011FB-C21C**
FR2	3	—	12.5	3.7	5	17.5	**DG1-32012FB-C21C**
	3.7	5	17.5	5.5	7.5	25	**DG1-32017FB-C21C**
	5.5	7.5	25	7.5	10	31	**DG1-32025FB-C21C**
FR3	7.5	10	31	11	15	48	**DG1-32031FB-C21C**
	11	15	48	15	20	61	**DG1-32048FB-C21C**
FR4	15	20	61	18.5	25	75	**DG1-32061FN-C21C**
	18.5	25	75	22	30	88	**DG1-32075FN-C21C**
	22	30	88	30	40	114	**DG1-32088FN-C21C**
FR5	30	40	114	37	50	143	**DG1-32114FN-C21C**
	37	50	143	45	60	170	**DG1-32143FN-C21C**
	45	60	170	55	75	211	**DG1-32170FN-C21C**
FR6	55	75	211	75	100	261	**DG1-32211FN-C21C**
	75	100	248	90	125	312	**DG1-32248FN-C21C**

PowerXL Series—DG1



Type 12/IP54

Frame Size	Constant Torque (CT) / High Overload (I_H) 230 V, 50 Hz kW Rating	230 V, 60 Hz hp	Current A	Variable Torque (VT) / Low Overload (I_L) 230 V, 50 Hz kW Rating	230 V, 60 Hz hp	Current A	Catalog Number
FR1	0.55	0.75	3.7	0.75	1	4.8	**DG1-323D7FB-C54C**
	0.75	1	4.8	1.1	1.5	6.6	**DG1-324D8FB-C54C**
	1.1	1.5	6.6	1.5	2	7.8	**DG1-326D6FB-C54C**
	1.5	2	7.8	2.2	3	11	**DG1-327D8FB-C54C**
	2.2	3	11	3	—	12.5	**DG1-32011FB-C54C**
FR2	3	—	12.5	3.7	5	17.5	**DG1-32012FB-C54C**
	3.7	5	17.5	5.5	7.5	25	**DG1-32017FB-C54C**
	5.5	7.5	25	7.5	10	31	**DG1-32025FB-C54C**
FR3	7.5	10	31	11	15	48	**DG1-32031FB-C54C**
	11	15	48	15	20	61	**DG1-32048FB-C54C**
FR4	15	20	61	18.5	25	75	**DG1-32061FN-C54C**
	18.5	25	75	22	30	88	**DG1-32075FN-C54C**
	22	30	88	30	40	114	**DG1-32088FN-C54C**
FR5	30	40	114	37	50	143	**DG1-32114FN-C54C**
	37	50	143	45	60	170	**DG1-32143FN-C54C**
	45	60	170	55	75	211	**DG1-32170FN-C54C**
FR6	55	75	211	75	100	261	**DG1-32211FN-C54C**
	75	100	248	90	125	312	**DG1-32248FN-C54C**

DG1 Series Drives—380–500 Volt

2

PowerXL Series—DG1

IP20



Frame Size	Constant Torque (CT) / High Overload (I_H) 480 V, 50 Hz kW Rating	480 V, 60 Hz hp	Current A	Variable Torque (VT) / Low Overload (I_L) 480 V, 50 Hz kW Rating	480 V, 60 Hz hp	Current A	Catalog Number
FR0	0.75	1	2.2	1.1	1.5	3.3	**DG1-342D2EB-C20C**
	1.1	1.5	3.3	1.5	2	4.6	**DG1-343D3EB-C20C**
	1.5	2	4.3	2.2	3	5.6	**DG1-344D3EB-C20C**
	2.2	3	5.6	3	5	7.6	**DG1-345D6EB-C20C**

PowerXL Series—DG1

Type 1/IP21



Frame Size	Constant Torque (CT) / High Overload (I_H) 400 V, 50 Hz kW Rating	460 V, 60 Hz hp	Current A	Variable Torque (VT) / Low Overload (I_L) 400 V, 50 Hz kW Rating	460 V, 60 Hz hp	Current A	Catalog Number
FR1	0.75	1	2.2	1.1	1.5	3.3	**DG1-342D2FB-C21C**
	1.1	1.5	3.3	1.5	2	4.3	**DG1-343D3FB-C21C**
	1.5	2	4.3	2.2	3	5.6	**DG1-344D3FB-C21C**
	2.2	3	5.6	3	5	7.6	**DG1-345D6FB-C21C**
	3	5	7.6	4	—	9	**DG1-347D6FB-C21C**
	4	—	9	5.5	7.5	12	**DG1-349D0FB-C21C**
FR2	5.5	7.5	12	7.5	10	16	**DG1-34012FB-C21C**
	7.5	10	16	11	15	23	**DG1-34016FB-C21C**
	11	15	23	15	20	31	**DG1-34023FB-C21C**
FR3	15	20	31	18.5	25	38	**DG1-34031FB-C21C**
	18.5	25	38	22	30	46	**DG1-34038FB-C21C**
	22	30	46	30	40	61	**DG1-34046FB-C21C**
FR4	30	40	61	37	50	72	**DG1-34061FN-C21C**
	37	50	72	45	60	87	**DG1-34072FN-C21C**
	45	60	87	55	75	105	**DG1-34087FN-C21C**
FR5	55	75	105	75	100	140	**DG1-34105FN-C21C**
	75	100	140	90	125	170	**DG1-34140FN-C21C**
	90	125	170	110	150	205	**DG1-34170FN-C21C**
FR6	110	150	205	132	200	261	**DG1-34205FN-C21C**
	132	200	245	160	250	310	**DG1-34245FN-C21C**

PowerXL Series—DG1

Type 12/IP54



Frame Size	Constant Torque (CT) / High Overload (I_H) 400 V, 50 Hz kW Rating	460 V, 60 Hz hp	Current A	Variable Torque (VT) / Low Overload (I_L) 400 V, 50 Hz kW Rating	460 V, 60 Hz hp	Current A	Catalog Number
FR1	0.75	1	2.2	1.1	1.5	3.3	DG1-342D2FB-C54C
	1.1	1.5	3.3	1.5	2	4.3	DG1-343D3FB-C54C
	1.5	2	4.3	2.2	3	5.6	DG1-344D3FB-C54C
	2.2	3	5.6	3	5	7.6	DG1-345D6FB-C54C
	3	5	7.6	4	—	9	DG1-347D6FB-C54C
	4	—	9	5.5	7.5	12	DG1-349D0FB-C54C
FR2	5.5	7.5	12	7.5	10	16	DG1-34012FB-C54C
	7.5	10	16	11	15	23	DG1-34016FB-C54C
	11	15	23	15	20	31	DG1-34023FB-C54C
FR3	15	20	31	18.5	25	38	DG1-34031FB-C54C
	18.5	25	38	22	30	46	DG1-34038FB-C54C
	22	30	46	30	40	61	DG1-34046FB-C54C
FR4	30	40	61	37	50	72	DG1-34061FN-C54C
	37	50	72	45	60	87	DG1-34072FN-C54C
	45	60	87	55	75	105	DG1-34087FN-C54C
FR5	55	75	105	75	100	140	DG1-34105FN-C54C
	75	100	140	90	125	170	DG1-34140FN-C54C
	90	125	170	110	150	205	DG1-34170FN-C54C
FR6	110	150	205	132	200	261	DG1-34205FN-C54C
	132	200	245	160	250	310	DG1-34245FN-C54C

PowerXL Series—DG1

Open Type/IP00



Frame Size	Constant Torque (CT) / High Overload (I_H) 400 V, 50 Hz kW Rating	460 V, 60 Hz hp	Current A	Variable Torque (VT) / Low Overload (I_L) 400 V, 50 Hz kW Rating	460 V, 60 Hz hp	Current A	Catalog Number
FR7	160	250	311	200	300	385	DG1-34310FN-C00C
	200	300	385	250	350	460	DG1-34385FN-C00C
	250	350	460	250	450	520	DG1-34460FN-C00C
	250	450	520	315	500	590	DG1-34520FN-C00C
FR8	315	500	590	355	500	650	DG1-34590FN-C00C
	355	500	650	400	600	730	DG1-34650FN-C00C
	400	600	730	450	700	820	DG1-34730FN-C00C
	450	700	820	500	800	920	DG1-34820FN-C00C
	500	800	920	560	900	1040	DG1-34920FN-C00C
	500	800	920	630	1000	1180	DG1-341K0FN-C00C

DG1 Series Drives—575 Volt

2

PowerXL Series—DG1



Type 1/IP21

Frame Size	Constant Torque (CT) / High Overload (I_H) 575 V, 60 Hz kW Rating	575 V, 60 Hz hp	Current A	Variable Torque (VT) / Low Overload (I_L) 575 V, 60 Hz kW Rating	575 V, 60 Hz hp	Current A	Catalog Number
FR1	1.5	2	3.3	2.2	3	4.5	DG1-353D3FB-C21C
	2.2	3	4.5	3.7	5	7.5	DG1-354D5FB-C21C
	3.7	5	7.5	5.5	7.5	10	DG1-357D5FB-C21C
FR2	5.5	7.5	10	7.5	10	13.5	DG1-35010FB-C21C
	7.5	10	13.5	11	15	18	DG1-35013FB-C21C
	11	15	18	15	20	22	DG1-35018FB-C21C
FR3	15	20	22	18.5	25	27	DG1-35022FB-C21C
	18.5	25	27	22	30	34	DG1-35027FB-C21C
	22	30	34	30	40	41	DG1-35034FB-C21C
FR4	30	40	41	37	50	52	DG1-35041FN-C21C
	37	50	52	45	60	62	DG1-35052FN-C21C
	45	60	62	55	75	80	DG1-35062FN-C21C
FR5	55	75	80	75	100	100	DG1-35080FN-C21C
	75	100	100	90	125	125	DG1-35100FN-C21C
	90	125	125	110	150	144	DG1-35125FN-C21C
FR6	110	150	144	150	200	208	DG1-35144FN-C21C
	132	200	208	187	250	250	DG1-35208FN-C21C

PowerXL Series—DG1



Type 12/IP54

Frame Size	Constant Torque (CT) / High Overload (I_H) 575 V, 60 Hz kW Rating	575 V, 60 Hz hp	Current A	Variable Torque (VT) / Low Overload (I_L) 575 V, 60 Hz kW Rating	575 V, 60 Hz hp	Current A	Catalog Number
FR1	1.5	2	3.3	2.2	3	4.5	DG1-353D3FB-C54C
	2.2	3	4.5	3.7	5	7.5	DG1-354D5FB-C54C
	3.7	5	7.5	5.5	7.5	10	DG1-357D5FB-C54C
FR2	5.5	7.5	10	7.5	10	13.5	DG1-35010FB-C54C
	7.5	10	13.5	11	15	18	DG1-35013FB-C54C
	11	15	18	15	20	22	DG1-35018FB-C54C
FR3	15	20	22	18.5	25	27	DG1-35022FB-C54C
	18.5	25	27	22	30	34	DG1-35027FB-C54C
	22	30	34	30	40	41	DG1-35034FB-C54C
FR4	30	40	41	37	50	52	DG1-35041FN-C54C
	37	50	52	45	60	62	DG1-35052FN-C54C
	45	60	62	55	75	80	DG1-35062FN-C54C
FR5	55	75	80	75	100	100	DG1-35080FN-C54C
	75	100	100	90	125	125	DG1-35100FN-C54C
	90	125	125	110	150	144	DG1-35125FN-C54C
FR6	110	150	144	150	200	208	DG1-35144FN-C54C
	132	200	208	187	250	250	DG1-35208FN-C54C

PowerXL Series—DG1



Open Type/IP00

Frame Size	Constant Torque (CT) / High Overload (I_H) 575 V, 60 Hz kW Rating	575 V, 60 Hz hp	Current A	Variable Torque (VT) / Low Overload (I_L) 575 V, 60 Hz kW Rating	575 V, 60 Hz hp	Current A	Catalog Number
FR7	186.5	250	261	223.8	300	325	**DG1-35261FN-C00C**
	223.8	300	325	298.4	400	385	**DG1-35325FN-C00C**
	223.8	300	385	335.7	450	416	**DG1-35385FN-C00C**
FR8	298.4	400	416	335.7	450	460	**DG1-35416FN-C00C**
	335.7	450	460	373	500	520	**DG1-35460FN-C00C**
	373	500	520	447.6	600	590	**DG1-35520FN-C00C**
	447.6	600	590	484.9	650	650	**DG1-35590FN-C00C**
	484.9	650	650	522.2	700	750	**DG1-35650FN-C00C**
	484.9	650	650	596.8	800	820	**DG1-35820FN-C00C**

Accessories

The PowerXL Series—DG1 drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of two additional option boards.

The PowerXL Series—DG1 drives come with a factory-installed standard board configuration including the following:

- Standard I/O:
  - 8DI, 1DO
  - 2AI, 2AO
  - 2FC, 1FA relays
- Standard communications:
  - EtherNet/IP, Modbus TCP
  - RS-485: Modbus RTU, BACnet MS/TP

PowerXL Series—DG1 I/O Card Kits

Description	Catalog Number
3 x DI, 3 x DO, 1 x thermistor, 24 Vdc/EXT option card	**DXG-EXT-3DI3DO1T**
1 x AI, 2 x AO (isolated to control board) option card	**DXG-EXT-1AI2AO**
3 x relay dry contact (2NO + 1NO/NC) option card	**DXG-EXT-3RO**
3 x PT100 RTD thermistor input option card	**DXG-EXT-THER1**
6 x DI 240 Vac input option card	**DXG-EXT-6DI**

PowerXL Series—DG1 Communication Card Kits

Description	Catalog Number
PROFIBUS-DP communication card	**DXG-NET-PROFB**
CANopen communication card	**DXG-NET-CANOPEN**
DeviceNet communication card	**DXG-NET-DEVICENET**
PROFIBUS DB9 to 5-pin adapter card	**DXG-NET-PROAD**
SmartWire communication card and module IP20	**DXG-NET-SWD-IP20**
SmartWire communication card and module IP54	**DXG-NET-SWD-IP54**

PowerXL Series—DG1 Keypad Kits

Description	Catalog Number
Standard keypad	**DXG-KEY-LCD**
Remote keypad kit (IP 54 rated keypad holder and 3 m cable)	**DXG-KEY-RMTKIT**
1 m remote keypad cable	**DXG-CBL-1M0**
3 m remote keypad cable	**DXG-CBL-3M0**
Remote keypad mounting holder only	**DXG-KEY-HOLDER**
Type 12/IP54 keypad hole plug (maintain rating without keypad)	**DXG-KEY-N12PLUG**

PowerXL Series—DG1 Conversion and Flange Kits

The Type 12/IP54 option kit is used to convert a Type 1/IP21 to a Type 12/IP54 drive. The kit includes cover, fan and grommets.

Type 12/IP54 Conversion Kits ①

Description	Catalog Number
Frame 1 230 V Type 12/IP54 kit	**DXG-ACC-2FR1N12KIT**
Frame 1 480 V Type 12/IP54 kit	**DXG-ACC-4FR1N12KIT**
Frame 2 Type 12/IP54 kit	**DXG-ACC-FR2N12KIT**

The flange kit is used when the power section heat sink is mounted through the back panel of an enclosure. The kit includes hardware, top flange plate, bottom flange plate and two side flange plates.

Flange Kits

Description	Catalog Number
Frame 1 flange kit Type 12/IP54	**DXG-ACC-FR1N12FK**
Frame 2 flange kit Type 12/IP54	**DXG-ACC-FR2N12FK**
Frame 3 flange kit Type 12/IP54	**DXG-ACC-FR3N12FK**
Frame 4 flange kit Type 12/IP54	**DXG-ACC-FR4N12FK**
Frame 5 flange kit Type 12/IP54	**DXG-ACC-FR5N12FK**
Frame 6 flange kit Type 12/IP54	**DXG-ACC-FR6N12FK**

PowerXL Series—DG1 Demo Units

Demo Units

Description	Catalog Number
DG1 control module demo stand	**DG1-DEMO1**
DG1 full drive demo case	**DG1-DEMO2**

Note

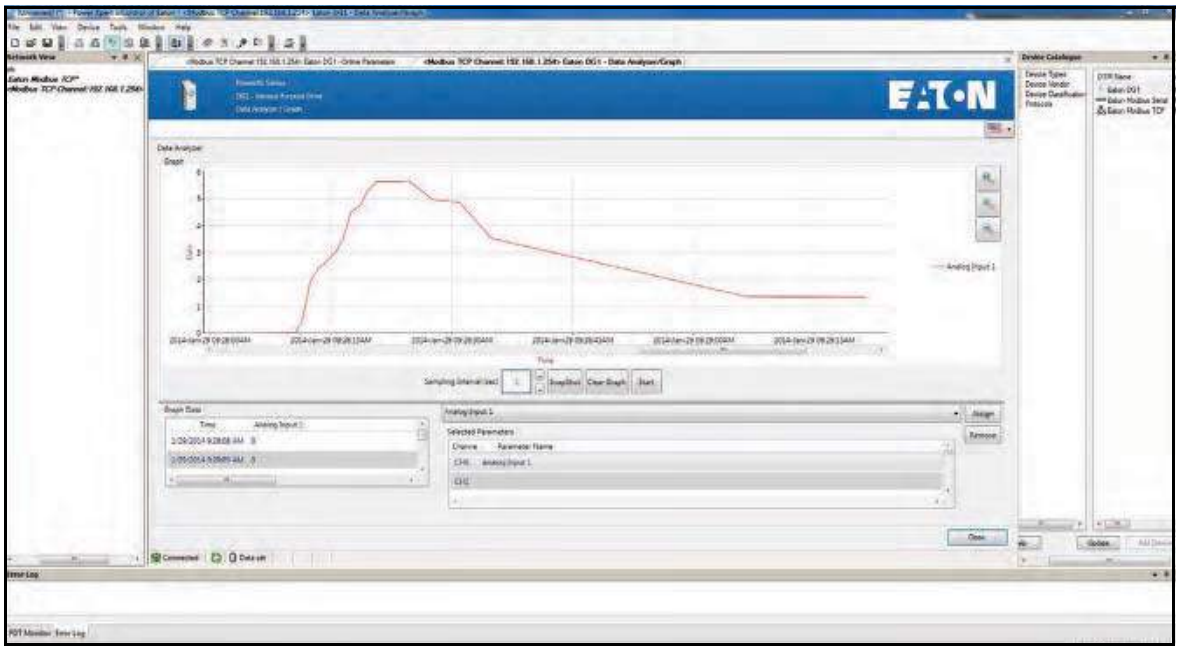
① NEMA 12 DG1 drives from W34 are available within 3 business days.

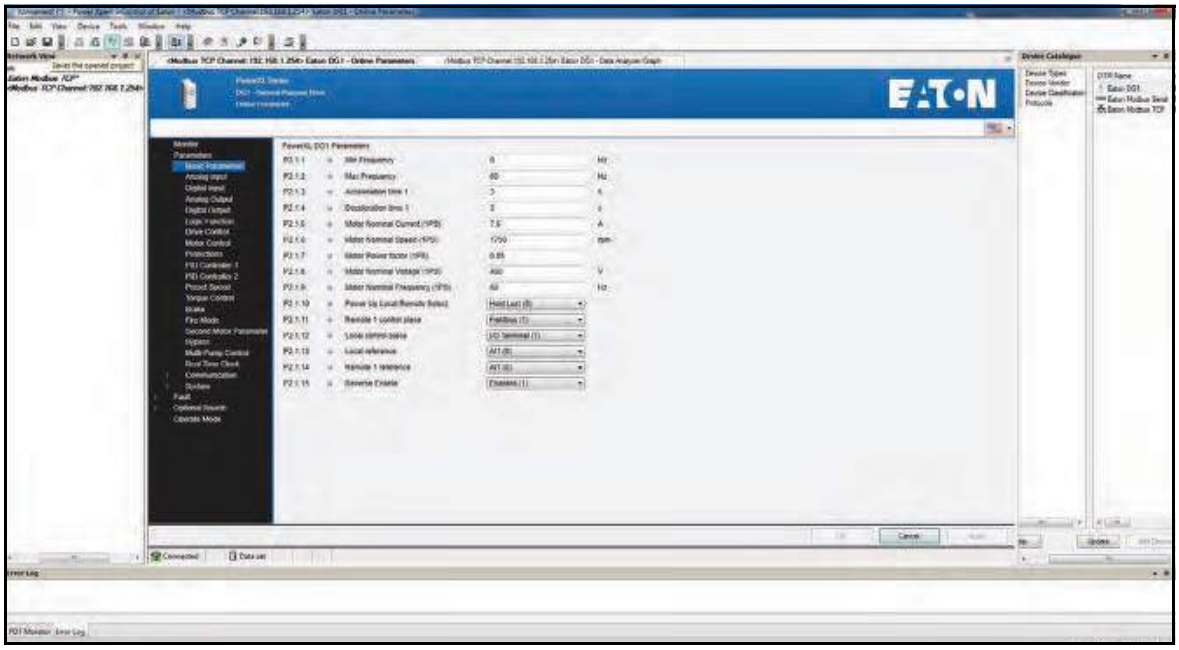
Power Xpert *in*Control Software

The PowerXL Series PC Tool is designed for programming, controlling and monitoring of the DG1 drives. Features include loading parameters that can be saved to a file or printed, setting references, starting and stopping the motor, monitoring signals in graphical or text form, and real-time display.

PowerXpert *in*Control Software

Description	Catalog Number
Software kit (software, cable, manual)	**DXG-ACC-SOFTWARE**
Software cable (USB to keypad [RJ45])	**DXG-CBL-PCCABLE**
Real-time clock battery (approximately 10,000 hours life)	**DXG-ACC-RTBATT**





Brake Chopper Options

The brake chopper circuit option is used for applications that require dynamic braking. Dynamic braking resistors are not included with drive purchase. Consult the factory for additional dynamic braking resistor selections that are supplied separately. A list of common resistors are listed below and are complete indoor assemblies, include a pre-wired terminal block and a thermal switch, and are not UL Listed.

Duty Cycle

The duty cycle rating is based on a 60-second period. For example, the 20% duty cycle resistor can carry 100% current for 12 seconds out of every 60 seconds, while the 50% duty cycle resistor can carry 150% current for 30 seconds out of every 60 seconds.

Torque

If the braking torque required is less than 15%, dynamic braking is not required because the regenerated energy will be dissipated in the drive and motor losses.

Dynamic Brake Resistor—Catalog Number Selection

DBR – R100 – W0800

Dynamic Brake Resistor	Resistance	Rated Watts
	1D0 = 1.0 Ohms **100** = 100 Ohms	**0800** = 800 Watts **8000** = 8000 Watts **080K** = 80,000 Watts

230 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions (Inches)	Catalog Number	Dimensions (Inches)
0.75	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1.5	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R036-W1200**	12W x 10D x 5H
2	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R036-W1200**	12W x 10D x 5H
3	30.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R036-W2000**	12W x 16D x 5H
4	30.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R030-W2400**	19W x 10D x 5H
5	30.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R030-W2800**	19W x 13D x 5H
7.5	20.0	**DBR-R020-W1200**	12W x 10D x 5H	**DBR-R020-W4800**	26.5W x 13D x 5H
10	10.0	**DBR-R015-W1600**	12W x 13D x 5H	**DBR-R112-W6000**	26.5W x 13D x 5H
15	10.0	**DBR-R012-W2400**	19W x 10D x 5H	**DBR-R010-W9000**	28W x 10D x 10H
20	3.3	**DBR-R9D3-W3200**	19W x 10D x 5H	**DBR-R3D4-W012K**	28W x 10D x 10H
25	3.3	**DBR-R5D5-W4000**	26.5W x 10D x 5H	**DBR-R5D1-W015K**	28W x 16D x 10H
30	3.3	**DBR-R4D8-W4800**	26.5W x 10D x 5H	**DBR-R4D1-W020K**	28W x 16D x 10H
40	1.4	**DBR-R004-W6000**	26.5W x 13D x 5H	**DBR-R3D4-W025K**	30W x 18D x 16H
50	1.4	**DBR-R3D1-W7500**	26.5W x 16D x 5H	**DBR-R2D1-W030K**	30W x 18D x 24H
60	1.4	**DBR-R2D8-W9000**	26.5W x 16D x 5H	**DBR-R002-W036K**	30W x 18D x 24H
75	1.4	**DBR-R2D6-W012K**	28W x 10D x 10H	**DBR-R1D5-W045K**	30W x 18D x 32H
100	1.4	**DBR-R002-W015K**	28W x 16D x 10H	**DBR-R1D4-W060K**	30W x 18D x 40H

480 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions (Inches)	Catalog Number	Dimensions (Inches)
1	63.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1.5	63.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
2	63.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
3	63.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2000**	12W x 16D x 5H
5	63.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2800**	19W x 13D x 5H
6	63.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R070-W4000**	19W x 16D x 5H
7.5	63.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R063-W4800**	26.5W x 13D x 5H
10	63.0	**DBR-R063-W1600**	12W x 13D x 5H	**DBR-R063-W6000**	26.5W x 16D x 5H
15	42.0	**DBR-R042-W2400**	19W x 10D x 5H	**DBR-R042-W9000**	28W x 10D x 10H
20	21.0	**DBR-R030-W3200**	19W x 13D x 5H	**DBR-R023-W012K**	28W x 13D x 10H
25	21.0	**DBR-R030-W4000**	19W x 16D x 5H	**DBR-R021-W015K**	28W x 13D x 10H
30	14.0	**DBR-R020-W4800**	26.5W x 13D x 5H	**DBR-R014-W020K**	30W x 18D x 24H
40	6.5	**DBR-R112-W6000**	26.5W x 13D x 5H	**DBR-R007-W025K**	30W x 18D x 16H
50	6.5	**DBR-R013-W7500**	26.5W x 16D x 5H	**DBR-R8D5-W030K**	30W x 18D x 24H
60	6.5	**DBR-R010-W9000**	28W x 10D x 10H	**DBR-R7D3-W036K**	30W x 18D x 24H
75	3.3	**DBR-R009-W012K**	28W x 13D x 10H	**DBR-R3D3-W045K**	30W x 18D x 32H
100	3.3	**DBR-R5D1-W015K**	28W x 16D x 10H	**DBR-R004-W060K**	30W x 18D x 40H
125	3.3	**DBR-R4D1-W020K**	28W x 16D x 10H	**DBR-R004-W070K**	30W x 18D x 48H
150	3.3	**DBR-R3D4-W025K**	30W x 18D x 16H	**DBR-R3D5-W085K**	30W x 18D x 56H
200	3.3	**DBR-R3D3-W030K**	30W x 18D x 24H	**DBR-R3D3-W110K**	30W x 18D x 72H
250	1.4	**DBR-R2D5-W036K**	30W x 18D x 24H	①	—
300	1.4	**DBR-R1D5-W045K**	30W x 18D x 32H	①	—
350	1.4	**DBR-R1D4-W060K**	30W x 18D x 40H	①	—
400	0.9	**DBR-R1D4-W060K**	30W x 18D x 40H	①	—
500	0.9	**DBR-R0D9-W080K**	30W x 18D x 48H	①	—
550	0.9	**DBR-R001-W085K**	30W x 18D x 56H	①	—

Note

① Consult factory.

575 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions (Inches)	Catalog Number	Dimensions (Inches)
2	100.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
3	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2000**	12W x 16D x 5H
4	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2400**	19W x 10D x 5H
5	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2800**	19W x 13D x 5H
7.5	100.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R100-W4800**	26.5W x 13D x 5H
10	30.0	**DBR-R063-W1600**	12W x 13D x 5H	**DBR-R063-W6000**	26.5W x 16D x 5H
15	30.0	**DBR-R042-W2400**	19W x 10D x 5H	**DBR-R042-W9000**	28W x 10D x 10H
20	30.0	**DBR-R030-W3200**	19W x 13D x 5H	**DBR-R030-W012K**	28W x 13D x 10H
25	30.0	**DBR-R030-W4000**	19W x 16D x 5H	**DBR-R030-W015K**	28W x 16D x 10H
30	18.0	**DBR-R020-W4800**	26.5W x 13D x 5H	**DBR-R020-W020K**	30W x 18D x 16H
40	18.0	**DBR-R030-W6000**	26.5W x 16D x 5H	**DBR-R184-W025K**	30W x 18D x 16H
50	9.0	**DBR-R013-W7500**	26.5W x 16D x 5H	**DBR-R012-W030K**	30W x 18D x 24H
60	9.0	**DBR-R010-W9000**	28W x 10D x 10H	**DBR-R010-W036K**	30W x 18D x 24H
75	9.0	**DBR-R009-W012K**	28W x 13D x 10H	**DBR-R009-W045K**	30W x 18D x 24H
100	7.0	**DBR-R013-W015K**	28W x 16D x 10H	**DBR-R8D4-W060K**	30W x 18D x 40H
125	7.0	**DBR-R8D2-W020K**	30W x 18D x 10H	**DBR-R007-W070K**	30W x 18D x 40H
150	7.0	**DBR-R007-W025K**	30W x 18D x 16H	**DBR-R006-W085K**	30W x 18D x 56H
175	7.0	**DBR-R007-W030K**	30W x 18D x 24H	**DBR-R007-W100K**	30W x 18D x 72H
200	2.5	**DBR-R3D3-W030K**	30W x 18D x 24H	**DBR-R2D6-W110K**	30W x 18D x 64H
250	2.5	**DBR-R2D5-W036K**	30W x 18D x 24H	**DBR-R003-W140K**	30W x 18D x 72H
300	2.5	**DBR-R3D3-W045K**	30W x 18D x 32H	①	—
400	1.7	**DBR-R002-W060K**	30W x 18D x 48H	①	—
450	1.7	**DBR-R1D8-W070K**	30W x 18D x 48H	①	—
500	1.7	**DBR-R002-W080K**	30W x 18D x 56H	①	—

Note

① Consult factory.

Line and Load Reactors

A line and load reactor is a three-phase inductance filter that can be placed on the line and load side of the AFD to help improve the harmonic performance of the system. Consult the factory for additional filtering options and further technical details.

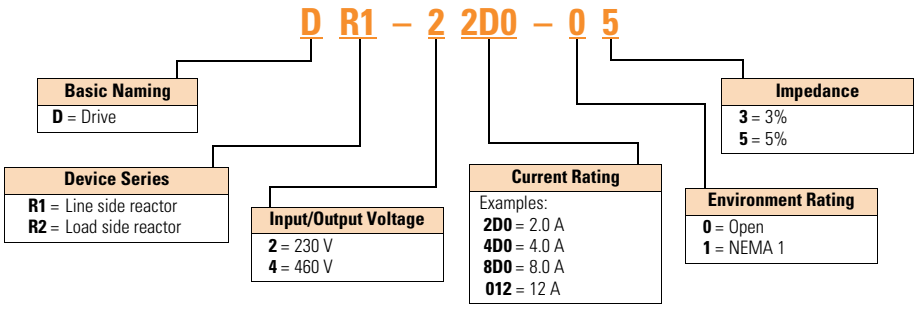
DR1 Line Reactor

A line reactor helps to provide a moderate reduction in current harmonics similar to a DC choke. It also provides increased input protection for AFD and its semiconductors from line transients helping to extend the life of the AFD.

DR2 Output Reactor

An output filter is used to reduce the transient voltage (dV/dt) at the motor terminals. The output filter is recommended for cable lengths exceeding 100 ft (30 m) with a drive of 3 hp and above and for cable lengths of 33 ft (10 m) with a drive of 2 hp and below.

Line and Load Reactors—Catalog Number Selection



Line and Load Reactors—230 V

	Open				NEMA 1			
	Line Reactor		Load Reactor		Line Reactor		Load Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
0.75	DR1-23D2-03	DR1-23D2-05	DR2-24D0-03	DR2-24D0-05	DR1-23D2-13	DR1-23D2-15	DR2-24D0-13	DR2-24D0-15
1	DR1-24D2-03	DR1-24D2-05	DR2-24D0-03	DR2-28D0-05	DR1-24D2-13	DR1-24D2-15	DR2-24D0-13	DR2-28D0-15
1.5	DR1-26D0-03	DR1-26D0-05	DR2-28D0-03	DR2-28D0-05	DR1-26D0-13	DR1-26D0-15	DR2-28D0-13	DR2-28D0-15
2	DR1-26D8-03	DR1-26D8-05	DR2-28D0-03	DR2-28D0-05	DR1-26D8-13	DR1-26D8-15	DR2-28D0-13	DR2-28D0-15
3	DR1-29D6-03	DR1-29D6-05	DR2-2012-03	DR2-2012-05	DR1-29D6-13	DR1-29D6-15	DR2-2012-13	DR2-2012-15
5	DR1-2015-03	DR1-2015-05	DR2-2018-03	DR2-2018-05	DR1-2015-13	DR1-2015-15	DR2-2018-13	DR2-2018-15
7.5	DR1-2022-03	DR1-2022-05	DR2-2025-03	DR2-2025-05	DR1-2022-13	DR1-2022-15	DR2-2025-13	DR2-2025-15
10	DR1-2028-03	DR1-2028-05	DR2-2035-03	DR2-2035-05	DR1-2028-13	DR1-2028-15	DR2-2035-13	DR2-2035-15
15	DR1-2042-03	DR1-2042-05	DR2-2045-03	DR2-2045-05	DR1-2042-13	DR1-2042-15	DR2-2045-13	DR2-2045-15
20	DR1-2054-03	DR1-2054-05	DR2-2055-03	DR2-2055-05	DR1-2054-13	DR1-2054-15	DR2-2055-13	DR2-2055-15
25	DR1-2068-03	DR1-2068-05	DR2-2080-03	DR2-2080-05	DR1-2068-13	DR1-2068-15	DR2-2080-13	DR2-2080-15
30	DR1-2080-03	DR1-2080-05	DR2-2080-03	DR2-2100-05	DR1-2080-13	DR1-2080-15	DR2-2080-13	DR2-2100-15
40	DR1-2104-03	DR1-2104-05	DR2-2100-03	DR2-2100-05	DR1-2104-13	DR1-2104-15	DR2-2100-13	DR2-2100-15
50	DR1-2130-03	DR1-2130-05	DR2-2130-03	DR2-2130-05	DR1-2130-13	DR1-2130-15	DR2-2130-13	DR2-2130-15
60	DR1-2154-03	DR1-2154-05	DR2-2160-03	DR2-2200-15	DR1-2154-13	DR1-2154-15	DR2-2160-13	DR2-2200-15
75	DR1-2192-03	DR1-2192-05	DR2-2200-13	DR2-2200-15	DR1-2192-13	DR1-2192-15	DR2-2200-13	DR2-2200-15
100	DR1-2248-03	DR1-2248-05	DR2-2225-13	DR2-2225-15	DR1-2248-13	DR1-2248-15	DR2-2225-13	DR2-2225-15

Line and Load Reactors—480 V

	Open				NEMA 1			
	Line Reactor		Load Reactor		Line Reactor		Load Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
1	DR1-42D1-03	DR1-42D1-05	DR2-42D0-05	DR2-42D0-05	DR1-42D1-13	DR1-42D1-15	DR2-42D0-13	DR2-42D0-15
1.5	DR1-43D0-03	DR1-43D0-05	DR2-44D0-05	DR2-44D0-05	DR1-43D0-13	DR1-43D0-15	DR2-44D0-13	DR2-44D0-15
2	DR1-43D4-03	DR1-43D4-05	DR2-44D0-03	DR2-44D0-05	DR1-43D4-13	DR1-43D4-15	DR2-44D0-13	DR2-44D0-15
3	DR1-44D8-03	DR1-44D8-05	DR2-48D0-03	DR2-48D0-05	DR1-44D8-13	DR1-44D8-15	DR2-48D0-13	DR2-48D0-15
5	DR1-47D6-03	DR1-47D6-05	DR2-48D0-03	DR2-48D0-05	DR1-47D6-13	DR1-47D6-15	DR2-48D0-13	DR2-48D0-15
7.5	DR1-4011-03	DR1-4011-05	DR2-4012-03	DR2-4012-05	DR1-4011-13	DR1-4011-15	DR2-4012-13	DR2-4012-15
10	DR1-4014-03	DR1-4014-05	DR2-4018-03	DR2-4018-05	DR1-4014-13	DR1-4014-15	DR2-4018-13	DR2-4018-15
15	DR1-4021-03	DR1-4021-05	DR2-4025-03	DR2-4025-05	DR1-4021-13	DR1-4021-15	DR2-4025-13	DR2-4025-15
20	DR1-4027-03	DR1-4027-05	DR2-4025-03	DR2-4025-05	DR1-4027-13	DR1-4027-15	DR2-4025-13	DR2-4025-15
25	DR1-4034-03	DR1-4034-05	DR2-4035-03	DR2-4035-05	DR1-4034-13	DR1-4034-15	DR2-4035-13	DR2-4035-15
30	DR1-4040-03	DR1-4040-05	DR2-4045-03	DR2-4045-05	DR1-4040-13	DR1-4040-15	DR2-4045-13	DR2-4045-15
40	DR1-4052-03	DR1-4052-05	DR2-4055-03	DR2-4055-05	DR1-4052-13	DR1-4052-15	DR2-4055-13	DR2-4055-15
50	DR1-4065-03	DR1-4065-05	DR2-4080-03	DR2-4080-05	DR1-4065-13	DR1-4065-15	DR2-4080-13	DR2-4080-15
60	DR1-4077-03	DR1-4077-05	DR2-4100-03	DR2-4080-05	DR1-4077-13	DR1-4077-15	DR2-4100-13	DR2-4080-15
75	DR1-4096-03	DR1-4096-05	DR2-4100-03	DR2-4100-05	DR1-4096-13	DR1-4096-15	DR2-4100-13	DR2-4100-15
100	DR1-4124-03	DR1-4124-05	DR2-4130-03	DR2-4130-05	DR1-4124-13	DR1-4124-15	DR2-4130-13	DR2-4130-15
125	DR1-4156-03	DR1-4156-05	DR2-4160-03	DR2-4160-05	DR1-4156-13	DR1-4156-15	DR2-4160-13	DR2-4160-15
150	DR1-4180-03	DR1-4180-05	DR2-4200-13	DR2-4200-15	DR1-4180-13	DR1-4180-15	DR2-4200-13	DR2-4200-15
200	DR1-4240-03	DR1-4240-05	DR2-4250-13	DR2-4250-15	DR1-4240-13	DR1-4240-15	DR2-4250-13	DR2-4250-15
250	DR1-4302-03	DR1-4302-05	DR2-4320-13	DR2-4320-15	DR1-4302-13	DR1-4302-15	DR2-4320-13	DR2-4320-15
300	DR1-4361-03	DR1-4361-05	DR2-4400-13	DR2-4400-15	DR1-4361-13	DR1-4361-15	DR2-4400-13	DR2-4400-15
350	DR1-4414-03	DR1-4414-05	DR2-4400-13	DR2-4400-15	DR1-4414-13	DR1-4414-15	DR2-4400-13	DR2-4400-15
400	DR1-4477-03	DR1-4477-05	DR2-4500-03	DR2-4500-05	DR1-4477-13	DR1-4477-15	DR2-4500-13	DR2-4500-15
500	DR1-4590-03	DR1-4590-05	DR2-4600-03	DR2-4600-05	DR1-4590-13	DR1-4590-15	DR2-4600-13	DR2-4600-15
600	DR1-4708-03	DR1-4708-05	DR2-4750-03	DR2-4750-05	DR1-4708-13	DR1-4708-15	DR2-4750-13	DR2-4750-15

Line and Load Reactors—575 V

	Open				NEMA 1			
	Line Reactor		Load Reactor		Line Reactor		Load Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
2	DR1-52D7-03	DR1-52D7-05	DR2-54D0-03	DR2-54D0-05	DR1-52D7-13	DR1-52D7-15	DR2-54D0-13	DR2-54D0-15
3	DR1-53D9-03	DR1-53D9-05	DR2-54D0-03	DR2-54D0-05	DR1-53D9-13	DR1-53D9-15	DR2-54D0-13	DR2-54D0-15
5	DR1-56D1-03	DR1-56D1-05	DR2-58D0-03	DR2-58D0-05	DR1-56D1-13	DR1-56D1-15	DR2-58D0-13	DR2-58D0-15
7.5	DR1-59D0-03	DR1-59D0-05	DR2-58D0-03	DR2-58D0-05	DR1-59D0-13	DR1-59D0-15	DR2-58D0-13	DR2-58D0-15
10	DR1-5011-03	DR1-5011-05	DR2-5012-03	DR2-5012-05	DR1-5011-13	DR1-5011-15	DR2-5012-13	DR2-5012-15
15	DR1-5017-03	DR1-5017-05	DR2-5018-03	DR2-5018-05	DR1-5017-13	DR1-5017-15	DR2-5018-13	DR2-5018-15
20	DR1-5022-03	DR1-5022-05	DR2-5025-03	DR2-5025-05	DR1-5022-13	DR1-5022-15	DR2-5025-13	DR2-5025-15
25	DR1-5027-03	DR1-5027-05	DR2-5025-03	DR2-5025-05	DR1-5027-13	DR1-5027-15	DR2-5025-13	DR2-5025-15
30	DR1-5032-03	DR1-5032-05	DR2-5035-03	DR2-5035-05	DR1-5032-13	DR1-5032-15	DR2-5035-13	DR2-5035-15
40	DR1-5041-03	DR1-5041-05	DR2-5045-03	DR2-5045-05	DR1-5041-13	DR1-5041-15	DR2-5045-13	DR2-5045-15
50	DR1-5052-03	DR1-5052-05	DR2-5055-03	DR2-5055-05	DR1-5052-13	DR1-5052-15	DR2-5055-13	DR2-5055-15
60	DR1-5062-03	DR1-5062-05	DR2-5080-03	DR2-5080-05	DR1-5062-13	DR1-5062-15	DR2-5080-13	DR2-5080-15
75	DR1-5077-03	DR1-5077-05	DR2-5080-03	DR2-5080-05	DR1-5077-13	DR1-5077-15	DR2-5080-13	DR2-5080-15
100	DR1-5100-03	DR1-5100-05	DR2-5100-03	DR2-5100-05	DR1-5100-13	DR1-5100-15	DR2-5100-13	DR2-5100-15
125	DR1-5125-03	DR1-5125-05	DR2-5130-03	DR2-5130-05	DR1-5125-13	DR1-5125-15	DR2-5130-13	DR2-5130-15
150	DR1-5144-03	DR1-5144-05	DR2-5160-03	DR2-5160-05	DR1-5144-13	DR1-5144-15	DR2-5160-13	DR2-5160-15
200	DR1-5192-03	DR1-5192-05	DR2-5200-13	DR2-5200-15	DR1-5192-13	DR1-5192-15	DR2-5200-13	DR2-5200-15
250	DR1-5242-03	DR1-5242-05	DR2-5250-13	DR2-5250-15	DR1-5242-13	DR1-5242-15	DR2-5250-13	DR2-5250-15
300	DR1-5289-03	DR1-5289-05	DR2-5320-13	DR2-5320-15	DR1-5289-13	DR1-5289-15	DR2-5320-13	DR2-5320-15
400	DR1-5382-03	DR1-5382-05	DR2-5400-13	DR2-5400-15	DR1-5382-13	DR1-5382-15	DR2-5400-13	DR2-5400-15
450	DR1-5412-03	DR1-5412-05	DR2-5400-13	DR2-5400-15	DR1-5412-13	DR1-5412-15	DR2-5400-13	DR2-5400-15
500	DR1-5472-03	DR1-5472-05	DR2-5500-03	DR2-5500-05	DR1-5472-13	DR1-5472-15	DR2-5500-13	DR2-5500-15
600	DR1-5576-03	DR1-5576-05	DR2-5600-03	DR2-5600-05	DR1-5576-13	DR1-5576-15	DR2-5600-13	DR2-5600-15

Replacement Parts

Frame 0

Description	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Standard keypad	DXG-KEY-LCD	DXG-KEY-LCD	—
Main control board	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD	—
Control module kit with keypad ①	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT	—
Main fan kit	DXG-SPR-FR0FAN	DXG-SPR-FR0FAN	—
Main power board	DXG-SPR-2FR0MPB	DXG-SPR-4FR0MPB	—
EMI kit for C2	DXG-SPR-FR0EMCKIT	DXG-SPR-FR0EMCKIT	—

Frame 1

Description	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Standard keypad	DXG-KEY-LCD	DXG-KEY-LCD	DXG-KEY-LCD
Main control board	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD
Control module kit with keypad ①	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT
Control board cover	DXG-SPR-BCOVER	DXG-SPR-BCOVER	DXG-SPR-BCOVER
Standard cover	DXG-SPR-FR1CVR	DXG-SPR-FR1CVR	DXG-SPR-FR1CVR
Main fan kit ①	DXG-SPR-FR1FAN	DXG-SPR-FR1FAN	DXG-SPR-FR1FAN
Control fan	DXG-SPR-2FR1CF	DXG-SPR-4FR1CF	DXG-SPR-4FR1CF
Main power board	DXG-SPR-2FR1MPB	DXG-SPR-4FR1MPB	DXG-SPR-4FR1MPB
EMI board	DXG-SPR-2FR1EB	DXG-SPR-4FR1EB	DXG-SPR-4FR1EB
Middle chassis cover	DXG-SPR-FR1MCC	DXG-SPR-FR1MCC	DXG-SPR-FR1MCC
Outer housing	DXG-SPR-FR1OH	DXG-SPR-FR1OH	DXG-SPR-FR1OH
UL conduit plate	DXG-SPR-FR1CPUL	DXG-SPR-FR1CPUL	DXG-SPR-FR1CPUL
IEC conduit plate	DXG-SPR-FR1CPIEC	DXG-SPR-FR1CPIEC	DXG-SPR-FR1CPIEC

Frame 2

Description	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Standard keypad	DXG-KEY-LCD	DXG-KEY-LCD	DXG-KEY-LCD
Main control board	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD
Control module kit with keypad ①	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT
Control board cover	DXG-SPR-BCOVER	DXG-SPR-BCOVER	DXG-SPR-BCOVER
Standard cover	DXG-SPR-FR2CVR	DXG-SPR-FR2CVR	DXG-SPR-FR2CVR
Main fan kit ①	DXG-SPR-FR2FAN	DXG-SPR-FR2FAN	DXG-SPR-FR2FAN
Control fan	DXG-SPR-FR2CF	DXG-SPR-FR2CF	DXG-SPR-FR2CF
Bus capacitor	DXG-SPR-2FR2BC	DXG-SPR-4FR24BC	DXG-SPR-4FR24BC
Main power board	DXG-SPR-2FR2MPB	DXG-SPR-4FR2MPB	DXG-SPR-4FR2MPB
EMI board	DXG-SPR-2FR2EB	DXG-SPR-4FR2EB	DXG-SPR-4FR2EB
Middle chassis cover	DXG-SPR-FR2MCC	DXG-SPR-FR2MCC	DXG-SPR-FR2MCC
Outer housing	DXG-SPR-FR2OH	DXG-SPR-FR2OH	DXG-SPR-FR2OH
UL conduit plate	DXG-SPR-FR2CPUL	DXG-SPR-FR2CPUL	DXG-SPR-FR2CPUL
IEC conduit plate	DXG-SPR-FR2CPIEC	DXG-SPR-FR2CPIEC	DXG-SPR-FR2CPIEC

Note

① Factory recommended spare parts.

Frame 3

Description	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Standard keypad	DXG-KEY-LCD	DXG-KEY-LCD	DXG-KEY-LCD
Main control board	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD
Control module kit with keypad ①	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT
Control board cover	DXG-SPR-BCOVER	DXG-SPR-BCOVER	DXG-SPR-BCOVER
Standard cover	DXG-SPR-FR3CVR	DXG-SPR-FR3CVR	DXG-SPR-FR3CVR
Main fan kit ①	DXG-SPR-FR3FANKIT	DXG-SPR-FR3FANKIT	DXG-SPR-FR3FANKIT
Main fan	DXG-SPR-FR3FAN	DXG-SPR-FR3FAN	DXG-SPR-FR3FAN
Control fan	DXG-SPR-FR34CF	DXG-SPR-FR34CF	DXG-SPR-FR34CF
Bus capacitor	DXG-SPR-FR3BC	DXG-SPR-FR3BC	DXG-SPR-FR3BC
Main power board	DXG-SPR-2FR3MPB	DXG-SPR-4FR3MPB	DXG-SPR-4FR3MPB
EMI board	DXG-SPR-2FR3EB	DXG-SPR-4FR3EB	DXG-SPR-4FR3EB
Drive board	DXG-SPR-2FR3DB	DXG-SPR-4FR3DB	DXG-SPR-4FR3DB
Output board	DXG-SPR-FR3OB	DXG-SPR-FR3OB	DXG-SPR-FR3OB
Middle chassis cover	DXG-SPR-FR3MCC	DXG-SPR-FR3MCC	DXG-SPR-FR3MCC
Outer housing	DXG-SPR-FR3OH	DXG-SPR-FR3OH	DXG-SPR-FR3OH
UL conduit plate	DXG-SPR-FR3CPUL	DXG-SPR-FR3CPUL	DXG-SPR-FR3CPUL
IEC conduit plate	DXG-SPR-FR3CPIEC	DXG-SPR-FR3CPIEC	DXG-SPR-FR3CPIEC

Frame 4

Description	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Standard keypad	DXG-KEY-LCD	DXG-KEY-LCD	DXG-KEY-LCD
Main control board	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD
Control module kit with keypad ①	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT
Control board cover	DXG-SPR-BCOVER	DXG-SPR-BCOVER	DXG-SPR-BCOVER
Standard cover	DXG-SPR-FR4CVR	DXG-SPR-FR4CVR	DXG-SPR-FR4CVR
Main fan kit ①	DXG-SPR-FR4FANKIT	DXG-SPR-FR4FANKIT	DXG-SPR-FR4FANKIT
Main fan	DXG-SPR-FR4FAN	DXG-SPR-FR4FAN	DXG-SPR-FR4FAN
Control fan	DXG-SPR-FR34CF	DXG-SPR-FR34CF	DXG-SPR-FR34CF
Bus capacitor	DXG-SPR-2FR4BC	DXG-SPR-4FR24BC	DXG-SPR-4FR24BC
Main power board	DXG-SPR-2FR4MPB	DXG-SPR-4FR4MPB	DXG-SPR-4FR4MPB
EMI board	DXG-SPR-2FR4EB	DXG-SPR-4FR4EB	DXG-SPR-4FR4EB
Softstart board	DXG-SPR-2FR4SB	DXG-SPR-4FR4SB	DXG-SPR-4FR4SB
IGBT module	DXG-SPR-2FR4IGBT	DXG-SPR-4FR4IGBT	DXG-SPR-4FR4IGBT
Rectifier module	DXG-SPR-2FR4RM	DXG-SPR-4FR4RM	DXG-SPR-4FR4RM
Brake chopper module	DXG-SPR-2FR4BCM	DXG-SPR-4FR4BCM	DXG-SPR-4FR4BCM
Middle chassis cover	DXG-SPR-FR4MCC	DXG-SPR-FR4MCC	DXG-SPR-FR4MCC
Outer housing	DXG-SPR-FR4OH	DXG-SPR-FR4OH	DXG-SPR-FR4OH
UL conduit plate	DXG-SPR-FR4CPUL	DXG-SPR-FR4CPUL	DXG-SPR-FR4CPUL
IEC conduit plate	DXG-SPR-FR4CPIEC	DXG-SPR-FR4CPIEC	DXG-SPR-FR4CPIEC

Note

① Factory recommended spare parts.

Frame 5

Description	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Standard keypad	DXG-KEY-LCD	DXG-KEY-LCD	DXG-KEY-LCD
Main control board	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD
Control module kit with keypad ①	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT
Control board cover	DXG-SPR-BCOVER	DXG-SPR-BCOVER	DXG-SPR-BCOVER
Standard cover	DXG-SPR-FR5CVR	DXG-SPR-FR5CVR	DXG-SPR-FR5CVR
Main fan kit ①	DXG-SPR-FR5FANKIT	DXG-SPR-FR5FANKIT	DXG-SPR-FR5FANKIT
Main fan	DXG-SPR-FR5FAN	DXG-SPR-FR5FAN	DXG-SPR-FR5FAN
Control fan	DXG-SPR-FR5CF	DXG-SPR-FR5CF	DXG-SPR-FR5CF
Bus capacitor	DXG-SPR-FR5BC	DXG-SPR-FR5BC	DXG-SPR-FR5BC
Main power board	DXG-SPR-2FR5MPB	DXG-SPR-4FR5MPB	DXG-SPR-4FR5MPB
EMI-1 board	DXG-SPR-2FR5E1B	DXG-SPR-4FR5E1B	DXG-SPR-4FR5E1B
EMI-2 board	DXG-SPR-2FR5E2B	DXG-SPR-4FR5E2B	DXG-SPR-4FR5E2B
EMI-3 board	DXG-SPR-FR5E3B	DXG-SPR-FR5E3B	DXG-SPR-FR5E3B
IGBT module	DXG-SPR-2FR5IGBT	DXG-SPR-4FR5IGBT	DXG-SPR-5FR5IGBT
Rectifier module	DXG-SPR-FR5RM	DXG-SPR-FR5RM	DXG-SPR-5FR5RM
Brake chopper module	DXG-SPR-2FR5BCM	DXG-SPR-4FR5BCM	DXG-SPR-4FR5BCM
Middle chassis cover	DXG-SPR-FR5MCC	DXG-SPR-FR5MCC	DXG-SPR-FR5MCC
Outer housing	DXG-SPR-FR5OH	DXG-SPR-FR5OH	DXG-SPR-FR5OH
UL conduit plate	DXG-SPR-FR5CPUL	DXG-SPR-FR5CPUL	DXG-SPR-FR5CPUL
IEC conduit plate	DXG-SPR-FR5IECCP	DXG-SPR-FR5IECCP	DXG-SPR-FR5IECCP
DC terminal kit	DXG-SPR-FR5DCKIT	DXG-SPR-FR5DCKIT	DXG-SPR-FR5DCKIT

Frame 6

Description	230 V Catalog Number	480 V Catalog Number	600 V Catalog Number
Standard keypad	DXG-KEY-LCD	DXG-KEY-LCD	DXG-KEY-LCD
Main control board	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD	DXG-SPR-CTRLBOARD
Control module kit with keypad	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT	DXG-SPR-CTRLKIT
Control board cover	DXG-SPR-BCOVER	DXG-SPR-BCOVER	DXG-SPR-BCOVER
Standard cover	DXG-SPR-FR6CVR	DXG-SPR-FR6CVR	DXG-SPR-FR6CVR
Type 12 grommet kit	DXG-SPR-FR6GRN12	DXG-SPR-FR6GRN12	DXG-SPR-FR6GRN12
Main fan kit	DXG-SPR-FR6FANKIT	DXG-SPR-FR6FANKIT	DXG-SPR-FR6FANKIT
Main fain	DXG-SPR-FR6FAN	DXG-SPR-FR6FAN	DXG-SPR-FR6FAN
Control fan	DXG-SPR-FR6CF	DXG-SPR-FR6CF	DXG-SPR-FR6CF
Bus capacitor	DXG-SPR-FR6BC	DXG-SPR-FR6BC	DXG-SPR-5FR6BC
Main power board	DXG-SPR-2FR6MPB	DXG-SPR-4FR6MPB	DXG-SPR-5FR6MPB
EMI board	DXG-SPR-FR6EB	DXG-SPR-FR6EB	DXG-SPR-FR6EB
IGBT module	DXG-SPR-2FR6IGBT	DXG-SPR-4FR6IGBT	DXG-SPR-5FR6IGBT
Rectifier module	DXG-SPR-FR6RM	DXG-SPR-FR6RM	DXG-SPR-5FR6RM
Middle chassis cover	DXG-SPR-FR6MCC	DXG-SPR-FR6MCC	DXG-SPR-FR6MCC
Outer housing	DXG-SPR-FR6OH	DXG-SPR-FR6OH	DXG-SPR-FR6OH
UL conduit plate	DXG-SPR-FR6CPUL	DXG-SPR-FR6CPUL	DXG-SPR-FR6CPUL
IEC conduit plate	DXG-SPR-FR6CPIEC	DXG-SPR-FR6CPIEC	DXG-SPR-FR6CPIEC
Softstart board	DXG-SPR-2FR6SB	DXG-SPR-4FR6SB	DXG-SPR-5FR6SB
Rectifier snubber board	DXG-SPR-2FR6RSB	DXG-SPR-4FR6RSB	DXG-SPR-5FR6RSB
Terminal block kit (1-pole)	DXG-SPR-FR6TB1P	DXG-SPR-FR6TB1P	DXG-SPR-FR6TB1P
Terminal block kit (3-pole)	DXG-SPR-FR6TB3P	DXG-SPR-FR6TB3P	DXG-SPR-FR6TB3P

Note

① Factory recommended spare parts.

Frame 7

Description	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Standard keypad	—	**DXG-KEY-LCD**	**DXG-KEY-LCD**
Control module kit with keypad ①	—	**DXG-SPR-HPCTRLKIT**	**DXG-SPR-HPCTRLKIT**
Control board cover	—	**DXG-SPR-BCOVER**	**DXG-SPR-BCOVER**
Standard cover	—	**DXG-SPR-FR1CVR**	**DXG-SPR-FR1CVR**

Frame 8

Description	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Standard keypad	—	**DXG-KEY-LCD**	**DXG-KEY-LCD**
Control module kit with keypad ①	—	**DXG-SPR-HPCTRLKIT**	**DXG-SPR-HPCTRLKIT**
Control board cover	—	**DXG-SPR-BCOVER**	**DXG-SPR-BCOVER**
Standard cover	—	**DXG-SPR-FR1CVR**	**DXG-SPR-FR1CVR**

Note

① Factory recommended spare parts.

Technical Data and Specifications

PowerXL Series—DG1 Technical Data and Specifications

Attribute	Description	Specification
Input ratings	Input voltage U_{in}	208 V to 240 V, 380 V to 500 V, 525 V to 600 V, –15 to 10%
	Input frequency	50 Hz to 60 Hz (variation up to 45 Hz to 66 Hz)
	Connection to power	Once per minute or less
	Starting delay	3 s (FR1 to FR2), 4 s (FR3), 5 s (FR4), 6 s (FR5 and FR6)
	Short-circuit withstand rating	100 kAIC (fuses and circuit breakers); 5 kAIC (without fuses or breakers)
Output ratings	Output voltage	0 to U_{in}
	Continuous output current	I_L: ambient temperature maximum 40 °C, up to 60 °C with derating, overload 1.1 x I_L (1 min./10 min.) I_H: ambient temperature maximum 50 °C, up to 60 °C with derating, overload 1.5 x I_H (1 min./10 min.)
	Overload current	150% of drive rating for constant torque, 110% for variable torque
	Initial output current	200% (2 s / 20 s)
	Output frequency	0–400 Hz (standard)
	Frequency resolution	0.01 Hz
Control characteristics	Control methods	Frequency control Speed control Open-loop speed control Open-loop torque control
	Switching frequency	230 V / 480 V range: FR1–3: 1 kHz to 12 kHz FR4–6: 1 kHz to 10 kHz 230 V / 480 V defaults: FR1–3: 4 kHz FR4–5: 3.6 kHz FR6: 2 kHz 575 V range: FR1–6: 1 kHz to 6 kHz 575 V defaults: FR1–4: 3 kHz FR5–6: 2 kHz Automatic switching frequency derating in case of overload.
	Frequency reference	Analog input: resolution 0.1% (10-bit), accuracy +1% Analog output: resolution 0.1% (10-bit), accuracy +1% Panel reference: resolution 0.01 Hz
	Field weakening point	20 Hz to 400 Hz
	Acceleration time	0.1 s to 3000 s
	Deceleration time	0.1 s to 3000 s
	Braking torque	DC brake: 30% x Motor Rated Torque (Tn) (without brake chopper) Dynamic braking (with optional brake chopper using an external brake resistor): 100% continuous maximum rating
Ambient conditions	Ambient operating temperature	–10 °C (no frost) to +50 °C, up to +60 °C with derating (CT) –10 °C (no frost) to +40 °C, up to +60 °C with derating (VT)
	Storage temperature	–40 °C to +70 °C
	Relative humidity	0–95% RH, noncondensing, non-corrosive
	Air quality: • Chemical vapors • Mechanical particles	Tested according to IEC 60068-2-60 Test Key: Flowing mixed gas corrosion test, Method 1 (H2S [hydrogen sulfide] and SO2 [sulfur dioxide]) Designed according to: IEC 60721-3-3, unit in operation, class 3C2 IEC 60721-3-3, unit in operation, class 3S2
	Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 9842 ft (3000 m) (2000 m for corner grounded earth main systems) For 575 V product, maximum altitude is 6561 ft (2000 m) regardless of main system

PowerXL Series—DG1 Technical Data and Specifications, continued

Attribute	Description	Specification
Ambient conditions, continued	Vibration: • EN 61800-5-1 • EN 60668-2-6	5–150 Hz Displacement amplitude: 1 mm (peak) at 5 Hz to 15.8 Hz (FR1–FR6) Maximum acceleration amplitude: 1g at 15.8 Hz to 150 Hz (FR1–FR6)
	Shock: • ISTA 1 A • EN 60068-2-27	Storage and shipping: maximum 15 g, 11 ms (in package)
	Overvoltage	Overvoltage Category III
	Pollution degree	Pollution Degree 2
	Enclosure class	IP21/Type 1 standard in entire kW/hp range IP54/Type 12 option Note: Keypad or keypad hole plug required to be mounted in drive for IP54/Type 12 rating
	Immunity	Fulfills EN 61800-3 (2004), first and second environment
	MTBF	FR1: 165,457 hours FR2: 134,833 hours FR3: 102,515 hours FR4: 121,567 hours FR5: 108,189 hours FR6: 100,000 hours
	Noise	FR1: 51.2 dB FR2: 58.6 dB FR3: 61.0 dB FR4: 68.0 dB FR5: 69.1 dB FR6: 73.2 dB
Standards	Safety	UL 508C, CSA C22.2 No. 274-13 and EN 61800-5-1
	EMC	+EMC2: EN 61800-3 (2004), Category C2 The drive can be modified for IT networks and corner grounding TN system
	Electrostatic discharge	Second environment, IEC 61000-4-2, 4 kV CD or 8 kV AD, Criterion B
	Fast transient burst	Second environment, IEC 61000-4-4, 2 kV/5 kHz, Criterion B
	Dielectrical strength	Primary to secondary: 3600 Vac/5100 Vdc Primary to earth: 2000 Vac/2828 Vdc
	Approvals	EAC, RCM (C-Tick), RoHS, CE, UL and cUL (see nameplate for more detailed approvals)
Fieldbus connections		Onboard: EtherNet/IP, Modbus® TCP, Modbus RTU, BACnet

PowerXL Series—DG1 Technical Data and Specifications, continued

Attribute	Description	Specification
Safety/protections	Overvoltage protection	Yes
	Overvoltage trip limit	230 V drives: 456 V 480 V drives: 911 V 575 V drives: 1100 V
	Undervoltage protection	Yes
	Undervoltage trip limit	230 V drives: 211 V 480 V drives: 370 V 575 V drives: 550 V
	Earth fault protection	Yes Default: 15% motor FLA Minimum: 0% motor FLA Maximum: 30% motor FLA
	Input phase supervision	Yes
	Motor phase supervision	Yes
	Overcurrent protection	Yes
	Unit overtemperature protection	Yes
	Motor overload protection	Yes
	Motor stall protection	Yes
	Motor underload protection	Yes
	DC bus overvoltage control	Yes
	Short-circuit protection of 24 V reference voltages	Yes
	Surge protection	Yes (differential mode 2 kV; common mode 4 kV 230 V drives: 275 Vac, 10,000 A 480 V drives: 320 Vac, 8000 A 575 V drives: 385 Vac, 10,000 A
	Common coated boards	Yes (prevents corrosion)

PowerXL Series—DG1 Technical Data and Specifications—Efficiency

230 V

Frame Size	Load Torque	Efficiency VT	Efficiency CT	Input THDi
FR1	25%	92.10%	90.90%	42.8%
	50%	95.20%	95.20%	35.2%
	100%	96.70%	96.20%	29.9%
FR2	25%	90.80%	94.20%	70.0%
	50%	96.64%	97.09%	46.6%
	100%	97.30%	97.30%	33.3%
FR3	25%	97.23%	97.06%	53.1%
	50%	97.37%	97.17%	43.6%
	100%	97.00%	97.20%	30.8%
FR4	25%	94.60%	94.30%	39.4%
	50%	97.20%	97.10%	32.4%
	100%	97.60%	97.60%	25.6%
FR5	25%	94.5	94.30%	30.50%
	50%	97.80%	97.60%	30.8%
	100%	97.70%	97.80%	25.0%

480 V

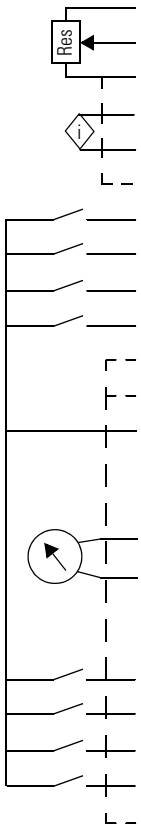
Frame Size	Load Torque	Efficiency VT	Efficiency CT	Input THDi
FR1	25%	93.30%	90.70%	54.0%
	50%	97.10%	96.98%	46.8%
	100%	97.61%	97.67%	35.3%
FR2	25%	95.90%	94.20%	59.8%
	50%	97.81%	98.34%	42.7%
	100%	98.11%	98.20%	33.8%
FR3	25%	96.40%	95.20%	69.2%
	50%	97.87%	97.99%	45.2%
	100%	97.79%	98.15%	32.6%
FR4	25%	98.00%	97.80%	56.5%
	50%	97.97%	97.89%	39.8%
	100%	97.96%	98.17%	31.5%
FR5	25%	97.8	97.60%	50.3%
	50%	98.39%	98.10%	37.0%
	100%	98.14%	98.19%	29.5%

575 V

Frame Size	Load Torque	Efficiency VT	Efficiency CT	Input THDi
FR1	25%	97.48%	97.25%	62.6%
	50%	97.79%	97.66%	45.6%
	100%	98.10%	97.60%	36.8%
FR2	25%	98.06%	97.98%	60.6%
	50%	98.19%	98.11%	47.2%
	100%	98.20%	98.10%	36.7%
FR3	25%	97.98%	97.77%	78.9%
	50%	98.32%	98.18%	55.5%
	100%	98.10%	98.10%	36.3%
FR4	25%	98.27%	97.96%	66.1%
	50%	98.57%	98.44%	41.6%
	100%	98.30%	98.30%	31.2%
FR5	25%	98.60%	98.50%	52.80%
	50%	98.81%	98.78%	35.9%
	100%	98.60%	98.70%	28.4%

Wiring Diagram

PowerXL Series—DG1 Control Wiring Diagram



External Wiring	Pin	Signal Name	Signal	Default Setting	Description
	1	+10 V	Ref. Output Voltage	—	10 Vdc Supply Source
	2	AI1+	Analog Input 1	0–10 V	Voltage Speed Reference (Programmable to 4 mA to 20 mA)
	3	AI1–	Analog Input 1 Ground	—	Analog Input 1 Common (Ground)
	4	AI2+	Analog Input 2	4 mA to 20 mA	Current Speed Reference (Programmable to 0–10 V)
	5	AI2–	Analog Input 2 Ground	—	Analog Input 2 Common (Ground)
	6	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
	7	DIN5	Digital Input 5	Preset Speed B0	Sets frequency output to Preset Speed 1
	8	DIN6	Digital Input 6	Preset Speed B1	Sets frequency output to Preset Speed 2
	9	DIN7	Digital Input 7	—	—
	10	DIN8	Digital Input 8	Force Remote (TI+)	Input takes VFD from Local to Remote
	11	CMB	DI5 to DI8 Common	Grounded	Allows source input
	12	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
	13	24 V	+24 Vdc Output	—	Control voltage output (100 mA max.)
	14	DO1	Digital Output 1	Ready	Shows the drive is ready to run
	15	24 Vo	+24 Vdc Output	—	Control voltage output (100 mA max.)
	16	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
	17	AO1+	Analog Output 1	Output Frequency	Shows Output frequency to motor 0–60 Hz (4 mA to 20 mA)
	18	AO2+	Analog Output 2	Motor Current	Shows Motor current of motor 0–FLA (4 mA to 20 mA)
	19	24 Vi	+24 Vdc Input	—	External control voltage input
	20	DIN1	Digital Input 1	Run Forward	Input starts drive in forward direction (start enable)
	21	DIN2	Digital Input 2	Run Reverse	Input starts drive in reverse direction (start enable)
	22	DIN3	Digital Input 3	External Fault	Input causes drive to fault
	23	DIN4	Digital Input 4	Fault Reset	Input resets active faults
	24	CMA	DI1 to DI4 Common	Grounded	Allows source input
	25	A	RS-485 Signal A	—	Fieldbus Communication (Modbus, BACnet)
	26	B	RS-485 Signal B	—	Fieldbus Communication (Modbus, BACnet)
	27	R3NO	Relay 3 Normally Open	At Speed	Relay output 3 shows VFD is at Ref. Frequency
	28	R1NC	Relay 1 Normally Closed	Run	Relay output 1 shows VFD is in a run state
	29	R1CM	Relay 1 Common		
	30	R1NO	Relay 1 Normally Open		
	31	R3CM	Relay 3 Common	At Speed	Relay output 3 shows VFD is at Ref. Frequency
	32	R2NC	Relay 2 Normally Closed	Fault	Relay output 2 shows VFD is in a fault state
	33	R2CM	Relay 2 Common		
	34	R2NO	Relay 2 Normally Open		

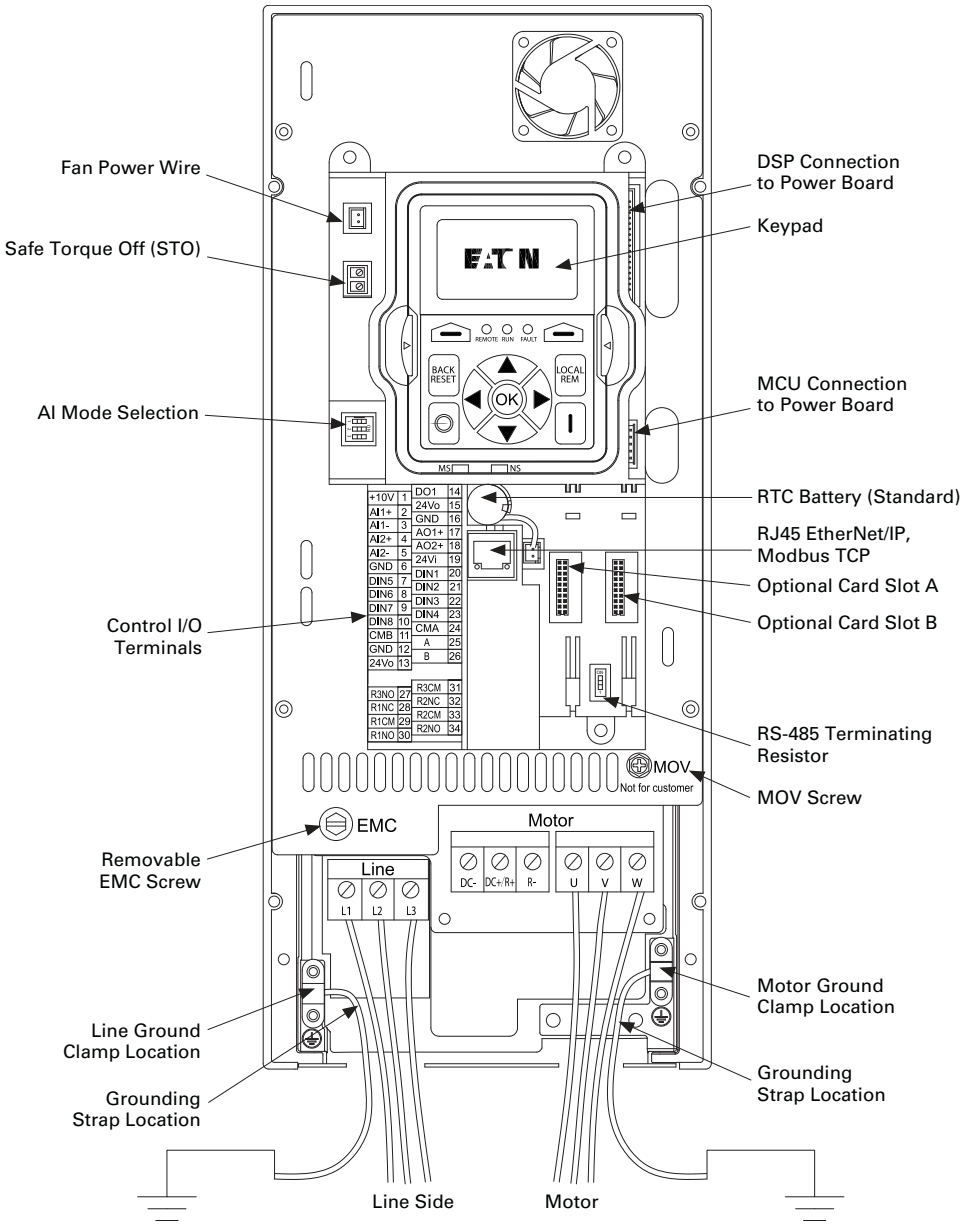
Notes

The above wiring demonstrates a SINK configuration. It is important that CMA and CMB are wired to ground (as shown by dashed line).
If a SOURCE configuration is desired, wire 24 V to CMA and CMB and close the inputs to ground.
When using the +10 V for AI1, it is important to wire AI1– to ground (as shown by dashed line).
If using +10 V for AI1 or AI2, terminals 3, 5 and 6 need to be jumpered together.

Control Board Layout

2

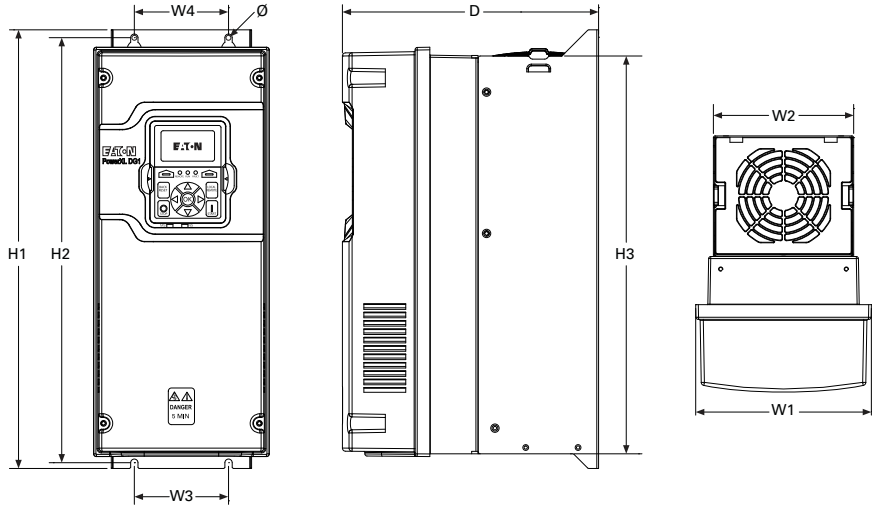
PowerXL Series—DG1 Control Board Layout



Dimensions

Approximate Dimensions in Inches (mm)

PowerXL Series—DG1 Dimensions



Frame Size	Voltage	hp (CT/I_H)	kW	Amperes (CT/I_H)	Approximate Dimensions in Inches (mm) D	H1	H2	H3	W1	W2	W3	W4	Ø	Weight Lb (kg)
FR0	230 Vac	0.75–1.5	0.55–1.1	3.7–6.6	6.83 (173.5)	10.58 (268.7)	10.16 (258)	9.54 (242.3)	5.00 (127)	4.97 (126.3)	4.26 (108.3)	4.26 (108.3)	0.28 (7.0)	4.41 (2.0)
	480 Vac	1–3	0.75–2.2	2.2–5.6										
FR1	230 Vac	0.75–3	0.55–2.2	3.5–11	7.91 (200.9)	12.87 (326.9)	12.28 (311.9)	11.50 (292.1)	6.02 (153.0)	4.80 (121.9)	3.94 (100.1)	3.94 (100.1)	0.28 (7.0)	14.33 (6.5)
	480 Vac	1–5	0.75–3.7	2.3–7.6										
	575 Vac	2–5	1.5–3.7	3.3–7.5										
FR2	230 Vac	5–7.5	3–5.5	12.5–25	9.63 (244.7)	16.50 (419.1)	15.98 (405.9)	14.96 (380.0)	6.61 (167.8)	5.28 (134.1)	3.54 (90.0)	3.54 (90.0)	0.28 (7.0)	23.37 (10.6)
	480 Vac	7.5–15	5.5–11	12–23										
	575 Vac	7.5–15	5.5–11	10–18										
FR3	230 Vac	10–15	7.5–11	31–48	10.44 (265.1)	21.97 (558.0)	21.46 (545.0)	20.41 (518.5)	8.06 (204.6)	7.24 (183.9)	4.92 (125.0)	4.92 (125.0)	0.35 (9.0)	49.82 (22.6)
	480 Vac	20–30	15–22	31–46										
	575 Vac	20–30	15–22	22–34										
FR4	230 Vac	20–30	15–22	61–88	11.57 (294.0)	24.80 (629.9)	24.31 (617.5)	23.27 (591.1)	9.36 (237.7)	9.13 (231.9)	8.07 (205.0)	8.07 (205.0)	0.35 (9.0)	77.60 (35.2)
	480 Vac	40–60	30–45	61–87										
	575 Vac	40–60	30–45	41–62										
FR5	230 Vac	40–60	30–45	114–170	13.41 (340.7)	34.98 (888.5)	29.65 (753.1)	27.83 (706.9)	11.34 (288.0)	11.10 (281.9)	8.66 (220.0)	8.66 (220.0)	0.35 (9.0)	154.32 (70.0)
	480 Vac	75–125	55–90	105–170										
	575 Vac	75–125	55–90	80–125										
FR6	230 Vac	75–100	55–75	211–248	14.61 (371.0)	34.04 (864.5)	33.27 (845.0)	40.75 (1035.0)	19.13 (486.0)	18.90 (480.0)	15.75 (400.0)	15.75 (400.0)	0.35 (9.0)	281.3 (127.6)
	480 Vac	150–200	110–150	205–261										
	575 Vac	150–200	110–160	144–208										
FR7	480 Vac	250–450	160–250	311–520	20.51 (507.0)	38.58 (980.0)	34.25 (870.0)	34.49 (876.0)	19.92 (506.0)	19.92 (506.0)	17.99 (457.0)	18.74 (476.0)	0.98 (25.0)	452 (205.0)
	575 Vac	250–400	187–298	261–416										
	690 Vac	335–536	250–400	261–416										
FR7 with brake chopper	480 Vac	250–450	160–250	311–520	20.67 (525.0)	60.55 (1538.0)	56.81 (1442.0)	59.13 (1501.9.0)	19.92 (506.0)	19.92 (506.0)	15.91 (404.0)	18.74 (476.0)	0.98 (25.0)	904 (410.0)
	575 Vac	250–400	187–298	261–416										
	690 Vac	335–536	250–400	261–416										
FR8	480 Vac	500–800	315–500	590–920	20.51 (507.0)	38.58 (980.0)	34.25 (870.0)	34.49 (876.0)	39.84 (1012.0)	39.84 (1012.0)	17.99 (457.0)	18.74 (476.0)	0.98 (25.0)	904 (410.0)
	575 Vac	450–650	336–485	460–650										
	690 Vac	603–845	450–630	460–650										
FR8 with brake chopper	480 Vac	500–800	315–500	590–920	20.67 (525.0)	60.55 (1538.0)	56.81 (1442.0)	59.13 (1501.9.0)	39.84 (1012.0)	39.84 (1012.0)	15.91 (404.0)	18.74 (476.0)	0.98 (25.0)	1808 (820.0)
	575 Vac	450–650	336–485	460–650										
	690 Vac	603–845	450–630	460–650										

Note: The FR8 drive includes 2 FR7 power units coupled together.

DG1 General Purpose Enclosed Drive



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PowerXL DG1 Series Enclosed Drives

Product Description

The DG1 Enclosed Drive family incorporates the latest Eaton drive technology into pre-engineered enclosed solutions covering the industry's most common applications. Using the benefits of the PowerXL DG1, the enclosed family provides enhanced user safety with the Safe Torque feature as well as industry-leading energy efficiency from the patented Active Energy Control algorithm. Eaton further raises the bar by providing customers with industry best lead times with the Rapid Response System. This system allows customers to select from 9 million standard configurations that have been pre-engineered with each configuration having a set lead time. The Rapid Response System delivers an improved quotation process and a faster delivery.

Features and Benefits

- Dual rated for both constant torque (CT) / high overload (I_H) and variable torque (VT) / low overload applications
- Optional Brake Chopper for external braking applications
- Available circuit breaker, motor circuit protector, fused disconnect, isolation fusing and surge protection device options to provide input power protection
- Optional 3% input and output reactors provide a reduction in voltage and current harmonics on both line and load side
- Bypass options include a standard three-contactor design and a reduced voltage soft starter design
- Output contactor option provides a means for positive disconnection of the drive output from the motor terminals
- MotoRX and dV/dt filter options are used to reduce transients voltages at the motor terminals
- Customizable cover control options
- Padlockable disconnect
- The PowerXL DG1 comes standard with the following communication protocols:
  - EtherNet/IP
  - Modbus/TCP
  - Modbus RTU
  - BACnet MS/TP

Communication Options

- PROFIBUS-DP
- LonWorks
- CANopen
- DeviceNet

Enclosure Ratings

- NEMA Type 1
- NEMA Type 12
- NEMA Type 3R

Mounting

- Wall mount
- Floor mount: 12-inch legs
- Floor mount: 22-inch legs

Product Range

- 208 V: 0.75–100 hp
- 230 V: 0.75–125 hp
- 480 V: 1–250 hp
- 230 V single-phase: 1–30 hp
- 480 V single-phase: 1.5–60 hp

Standards and Certifications

- UL 508C

UL Listed

Catalog Number Selection

Catalog Number Selection is for reference only. Not all option combinations may be available.

DG1 Enclosed—Base Catalog Number

EGS 3D5 1 D 1 _ _ _ _ _ _

Product Family

EGS = Enclosed DG1 drives—standard

Options ③

See **Page V6-T2-76** for catalog number option selection.

Enclosure Rating ②

1 = NEMA Type 1
2 = NEMA Type 12
3 = NEMA Type 3R
6 = NEMA Type 1 Filtered and gasketed
• = Custom option

Braking Application ①

A = No brake chopper, low overload
B = Brake chopper, low overload
C = No brake chopper, high overload
D = Brake chopper, high overload

Output Ampere Rating

208 V	230 V	480 V
3D5 = 3.5 A, 0.75 hp	**3D2** = 3.2 A, 0.75 hp	**2D1** = 2.1 A, 1 hp
4D6 = 4.6 A, 1 hp	**4D2** = 4.2 A, 1 hp	**3D0** = 3.0 A, 1.5 hp
6D6 = 6.6 A, 1.5 hp	**6D0** = 6.0 A, 1.5 hp	**3D4** = 3.4 A, 2 hp
7D5 = 7.5 A, 2 hp	**6D8** = 6.8 A, 2 hp	**4D8** = 4.8 A, 3 hp
010 = 10.6 A, 3 hp	**9D6** = 9.6 A, 3 hp	**7D6** = 7.6 A, 5 hp
016 = 16.7 A, 5 hp	**015** = 15.2, 5 hp	**011** = 11 A, 7.5 hp
024 = 24.2 A, 7.5 hp	**022** = 22 A, 7.5 hp	**014** = 14 A, 10 hp
030 = 30.8 A, 10 hp	**028** = 28 A, 10 hp	**021** = 21 A, 15 hp
046 = 46.2 A, 15 hp	**042** = 42 A, 15 hp	**027** = 27 A, 20 hp
059 = 59.4 A, 20 hp	**054** = 54 A, 20 hp	**034** = 34 A, 25 hp
074 = 74.8 A, 25 hp	**068** = 68 A, 25 hp	**040** = 40 A, 30 hp
088 = 88 A, 30 hp	**080** = 80 A, 30 hp	**052** = 52 A, 40 hp
114 = 114 A, 40 hp	**104** = 104 A, 40 hp	**065** = 65 A, 50 hp
143 = 143 A, 50 hp	**130** = 130 A, 50 hp	**077** = 77 A, 60 hp
169 = 169 A, 60 hp	**154** = 154 A, 60 hp	**096** = 96 A, 75 hp
211 = 211 A, 75 hp	**192** = 192 A, 75 hp	**124** = 124 A, 100 hp
273 = 273 A, 100 hp	**248** = 248 A, 100 hp	**156** = 156 A, 125 hp
	312 = 312 A, 125 hp	**180** = 180 A, 150 hp
		240 = 240 A, 200 hp
		302 = 302 A, 250 hp

Phasing, Voltage

1 = Input: Three-phase, 208 V Output: Three-phase	**5** = Input: Three-phase, 575 V Output: Three-phase
2 = Input: Three-phase, 230 V Output: Three-phase	**J** = Input: Single-phase, 230 V Output: Three-phase
4 = Input: Three-phase, 480 V Output: Three-phase	**K** = Input: Single-phase, 480 V Output: Three-phase

Notes

① Brake chopper is a factory-installed option only. Braking resistors sold separately. See DG1 drives starting on **Page V6-T2-59** for selection.
② Additional enclosure options including NEMA 4, 4X, 7 and 9 are available. Please contact the factory for configuration and pricing.
③ Part number configuration continued on the following page.

Catalog Number Selection is for reference only. Not all option combinations may be available.

DG1 Enclosed—Catalog Number Options

2

EGS 3D5 1 D 1 — 2 0 0 B 1 0 0 0 0

Base Catalog Number Example

See **Page V6-T2-75** for base catalog number selection.

Power Disconnect Options

0 = None
1 = MCP disconnect ①
2 = Circuit breaker
3 = Circuit breaker/isolation fusing
4 = Circuit breaker/isolation fusing/3% input reactor
5 = Circuit breaker/isolation fusing/SPD
6 = Circuit breaker/isolation fusing/SPD/3% input reactor
7 = Circuit breaker/3% input reactor
8 = Circuit breaker/SPD
9 = Circuit breaker/SPD/3% input reactor
A = Fused disconnect
B = Fused disconnect/SPD
C = Fused disconnect/SPD/3% input reactor
D = Fused disconnect/3% input reactor
E = Isolation fuses
F = Isolation fuses/3% input reactor
G = Isolation fuses/SPD
H = Isolation fuses/SPD/3% input reactor
• = Custom option ②

Bypass Options ③

0 = None
1 = Manual HOA bypass
2 = Manual HOA bypass/isolation fusing
3 = Manual HOA bypass/isolation fusing/3% input reactor
4 = Manual HOA bypass/isolation fusing/SPD
5 = Manual HOA bypass/isolation fusing/SPD/3% input reactor
6 = Manual HOA bypass/3% input reactor
7 = Manual HOA bypass/SPD
8 = Manual HOA bypass/SPD/3% input reactor
H = Manual HOA RVSS bypass
J = Manual HOA RVSS bypass/isolation fusing
K = Manual HOA RVSS bypass/isolation fusing/3% input reactor
L = Manual HOA RVSS bypass/isolation fusing/SPD
M = Manual HOA RVSS bypass/isolation fusing/SPD/3% input reactor
N = Manual HOA RVSS bypass/3% input reactor
P = Manual HOA RVSS bypass/SPD
R = Manual HOA RVSS bypass/SPD/3% input reactor
• = Custom option ②

Output Power Options ④

0 = None
A = Output contactor
B = 3% Output reactor
D = dV/dt filter
E = 3% Output Reactor/output contactor
G = dV/dt/output contactor
• = Custom option ②

Control Options ⑤

0 = None
1 = Speed pot
2 = Start-stop pushbutton
3 = Start-stop pushbutton with speed pot
A = HOA switch
B = Start-stop pushbutton with speed pot & HOA switch
C = Start-stop pushbutton with HOA switch
D = HOA switch with speed pot
• = Custom option ②

Light Options ⑤

0 = None
1 = Non-bypass light kit—Power On, Run, Fault
2 = Bypass light kit—On, VFD Run, Fault, Bypass Run
• = Custom option ②

Enclosure Options

0 = None
1 = Floor stand—12 inches
2 = Floor stand—22 inches
A = Space heater
B = Space heater & 12-inch floor stands
C = Space heater & 22-inch floor stands
• = Custom option ②

Communication Options

0 = No option
1 = PROFIBUS-DP
3 = CANopen (slave)
4 = DeviceNet
5 = PROFIBUS-DP (D9 connector)
D = SmartWire-DT
• = Custom option ②

Option Boards 1

0 = No option
1 = 3 x DI, 3 x DO, 1 Thermistor, 24 Vdc/EXT
2 = 1 x AI, 2 x AO (isolated to control board)
3 = 3 x relay dry contact (2NO + 1NO/NC)
4 = 3 x PT100 RTD thermistor input
5 = 6 DI 240 Vac input
• = Custom option ②

Option Boards 2

Same options and codes as Option Boards 1

Notes

① HMCP disconnect option required and only available when bypass is selected.
② More options are available as Engineered to Order through the Bid Manager tool.
③ All bypass options include third contactor for drive isolation when in bypass mode.
④ Output contactor not available with bypass. Bypass comes standard with output contactor.
⑤ Pilot devices are 22 mm standard. 30 mm options are available as engineered to order through the Bid Manager tool.

Production Selection

DG1 Enclosed Drive



208 V Drives—Constant Torque (CT)/High Overload (I_H) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
0.75	3.5	1	**EGS3D51D1**	**EGS3D51D2**	**EGS3D51D3**
1	4.6	1	**EGS4D61D1**	**EGS4D61D2**	**EGS4D61D3**
1.5	6.6	1	**EGS6D61D1**	**EGS6D61D2**	**EGS6D61D3**
2	7.5	1	**EGS7D51D1**	**EGS7D51D2**	**EGS7D51D3**
3	10.6	1	**EGS0101D1**	**EGS0101D2**	**EGS0101D3**
5	16.7	2	**EGS0161D1**	**EGS0161D2**	**EGS0161D3**
7.5	24.2	2	**EGS0241D1**	**EGS0241D2**	**EGS0241D3**
10	30.8	3	**EGS0301D1**	**EGS0301D2**	**EGS0301D3**
15	46.2	3	**EGS0461D1**	**EGS0461D2**	**EGS0461D3**
20	59.4	4	**EGS0591C1**	**EGS0591C2**	**EGS0591C3**
25	74.8	4	**EGS0741C1**	**EGS0741C2**	**EGS0741C3**
30	88	4	**EGS0881C1**	**EGS0881C2**	**EGS0881C3**
40	114	5	**EGS1141C1**	**EGS1141C2**	**EGS1141C3**
50	143	5	**EGS1431C1**	**EGS1431C2**	**EGS1431C3**
60	169	5	**EGS1691C1**	**EGS1691C2**	**EGS1691C3**
75 ②	211	6	**EGS2111C1** ②	**EGS2111C2** ②	**EGS2111C3** ②
100 ②③	261 ③	6	**EGS2611C1** ②	**EGS2611C2** ②	**EGS2611C3** ②

DG1 Enclosed Drive



208 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
1	4.6	1	**EGS4D61B1**	**EGS4D61B2**	**EGS4D61B3**
1.5	6.6	1	**EGS6D61B1**	**EGS6D61B2**	**EGS6D61B3**
2	7.5	1	**EGS7D51B1**	**EGS7D51B2**	**EGS7D51B3**
3	10.6	1	**EGS0101B1**	**EGS0101B2**	**EGS0101B3**
5	16.7	2	**EGS0161B1**	**EGS0161B2**	**EGS0161B3**
7.5	24.2	2	**EGS0241B1**	**EGS0241B2**	**EGS0241B3**
10	30.8	2	**EGS0301B1**	**EGS0301B2**	**EGS0301B3**
15	46.2	3	**EGS0461B1**	**EGS0461B2**	**EGS0461B3**
20	59.4	3	**EGS0591B1**	**EGS0591B2**	**EGS0591B3**
25	74.8	4	**EGS0741A1**	**EGS0741A2**	**EGS0741A3**
30	88	4	**EGS0881A1**	**EGS0881A2**	**EGS0881A3**
40	114	4	**EGS1141A1**	**EGS1141A2**	**EGS1141A3**
50	143	5	**EGS1431A1**	**EGS1431A2**	**EGS1431A3**
60	169	5	**EGS1691A1**	**EGS1691A2**	**EGS1691A3**
75	211	5	**EGS2111A1**	**EGS2111A2**	**EGS2111A3**
100 ②	273	6	**EGS2731A1** ②	**EGS2731A2** ②	**EGS2731A3** ②

Notes

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-76**.
② Available in 2017.
③ These units are current rated. They do not meet NEC ampere rating at this horsepower.

DG1 Enclosed Drive



230 V Drives—Constant Torque (CT)/High Overload (I_H) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
0.75	3.2	1	**EGS3D22D1**	**EGS3D22D2**	**EGS3D22D3**
1	4.2	1	**EGS4D22D1**	**EGS4D22D2**	**EGS4D22D3**
1.5	6	1	**EGS6D02D1**	**EGS6D02D2**	**EGS6D02D3**
2	6.8	1	**EGS6D82D1**	**EGS6D82D2**	**EGS6D82D3**
3	9.6	1	**EGS9D62D1**	**EGS9D62D2**	**EGS9D62D3**
5	15.2	2	**EGS0152D1**	**EGS0152D2**	**EGS0152D3**
7.5	22	2	**EGS0222D1**	**EGS0222D2**	**EGS0222D3**
10	28	3	**EGS0282D1**	**EGS0282D2**	**EGS0282D3**
15	42	3	**EGS0422D1**	**EGS0422D2**	**EGS0422D3**
20	54	4	**EGS0542C1**	**EGS0542C2**	**EGS0542C3**
25	68	4	**EGS0682C1**	**EGS0682C2**	**EGS0682C3**
30	80	4	**EGS0802C1**	**EGS0802C2**	**EGS0802C3**
40	104	5	**EGS1042C1**	**EGS1042C2**	**EGS1042C3**
50	130	5	**EGS1302C1**	**EGS1302C2**	**EGS1302C3**
60	154	5	**EGS1542C1**	**EGS1542C2**	**EGS1542C3**
75 ②	192	6	**EGS1922C1** ②	**EGS1922C2** ②	**EGS1922C3** ②
100 ②	248	6	**EGS2482C1** ②	**EGS2482C2** ②	**EGS2482C3** ②

DG1 Enclosed Drive



230 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
1	4.2	1	**EGS4D22B1**	**EGS4D22B2**	**EGS4D22B3**
1.5	6	1	**EGS6D02B1**	**EGS6D02B2**	**EGS6D02B3**
2	6.8	1	**EGS6D82B1**	**EGS6D82B2**	**EGS6D82B3**
3	9.6	1	**EGS9D62B1**	**EGS9D62B2**	**EGS9D62B3**
5	15.2	2	**EGS0152B1**	**EGS0152B2**	**EGS0152B3**
7.5	22	2	**EGS0222B1**	**EGS0222B2**	**EGS0222B3**
10	28	2	**EGS0282B1**	**EGS0282B2**	**EGS0282B3**
15	42	3	**EGS0422B1**	**EGS0422B2**	**EGS0422B3**
20	54	3	**EGS0542B1**	**EGS0542B2**	**EGS0542B3**
25	68	4	**EGS0682A1**	**EGS0682A2**	**EGS0682A3**
30	80	4	**EGS0802A1**	**EGS0802A2**	**EGS0802A3**
40	104	4	**EGS1042A1**	**EGS1042A2**	**EGS1042A3**
50	130	5	**EGS1302A1**	**EGS1302A2**	**EGS1302A3**
60	154	5	**EGS1542A1**	**EGS1542A2**	**EGS1542A3**
75	192	5	**EGS1922A1**	**EGS1922A2**	**EGS1922A3**
100 ②	248	6	**EGS2482A1** ②	**EGS2482A2** ②	**EGS2482A3** ②
125 ②	312	6	**EGS3122A1** ②	**EGS3122A2** ②	**EGS3122A3** ②

Notes

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-76**.

② Available in 2017.

DG1 Enclosed Drive



480 V Drives—Constant Torque (CT)/High Overload (I_H) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
1	2.1	1	**EGS2D14D1**	**EGS2D14D2**	**EGS2D14D3**
1.5	3	1	**EGS3D04D1**	**EGS3D04D2**	**EGS3D04D3**
2	3.4	1	**EGS3D44D1**	**EGS3D44D2**	**EGS3D44D3**
3	4.8	1	**EGS4D84D1**	**EGS4D84D2**	**EGS4D84D3**
5	7.6	1	**EGS7D64D1**	**EGS7D64D2**	**EGS7D64D3**
7.5	11	2	**EGS0114D1**	**EGS0114D2**	**EGS0114D3**
10	14	2	**EGS0144D1**	**EGS0144D2**	**EGS0144D3**
15	21	2	**EGS0214D1**	**EGS0214D2**	**EGS0214D3**
20	27	3	**EGS0274D1**	**EGS0274D2**	**EGS0274D3**
25	34	3	**EGS0344D1**	**EGS0344D2**	**EGS0344D3**
30	40	3	**EGS0404D1**	**EGS0404D2**	**EGS0404D3**
40	52	4	**EGS0524C1**	**EGS0524C2**	**EGS0524C3**
50	65	4	**EGS0654C1**	**EGS0654C2**	**EGS0654C3**
60	77	4	**EGS0774C1**	**EGS0774C2**	**EGS0774C3**
75	96	5	**EGS0964C1**	**EGS0964C2**	**EGS0964C3**
100	124	5	**EGS1244C1**	**EGS1244C2**	**EGS1244C3**
125	156	5	**EGS1564C1**	**EGS1564C2**	**EGS1564C3**
150 ②	180	6	**EGS1804C1** ②	**EGS1804C2** ②	**EGS1804C3** ②
200 ②	240	6	**EGS2404C1** ②	**EGS2404C2** ②	**EGS2404C3** ②

DG1 Enclosed Drive



480 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
1.5	3	1	**EGS3D04B1**	**EGS3D04B2**	**EGS3D04B3**
2	3.4	1	**EGS3D44B1**	**EGS3D44B2**	**EGS3D44B3**
3	4.8	1	**EGS4D84B1**	**EGS4D84B2**	**EGS4D84B3**
5	7.6	1	**EGS7D64B1**	**EGS7D64B2**	**EGS7D64B3**
7.5	11	1	**EGS0114B1**	**EGS0114B2**	**EGS0114B3**
10	14	2	**EGS0144B1**	**EGS0144B2**	**EGS0144B3**
15	21	2	**EGS0214B1**	**EGS0214B2**	**EGS0214B3**
20	27	2	**EGS0274B1**	**EGS0274B2**	**EGS0274B3**
25	34	3	**EGS0344B1**	**EGS0344B2**	**EGS0344B3**
30	40	3	**EGS0404B1**	**EGS0404B2**	**EGS0404B3**
40	52	3	**EGS0524B1**	**EGS0524B2**	**EGS0524B3**
50	65	4	**EGS0654A1**	**EGS0654A2**	**EGS0654A3**
60	77	4	**EGS0774A1**	**EGS0774A2**	**EGS0774A3**
75	96	4	**EGS0964A1**	**EGS0964A2**	**EGS0964A3**
100	124	5	**EGS1244A1**	**EGS1244A2**	**EGS1244A3**
125	156	5	**EGS1564A1**	**EGS1564A2**	**EGS1564A3**
150	180	5	**EGS1804A1**	**EGS1804A2**	**EGS1804A3**
200 ②	240	6	**EGS2404A1** ②	**EGS2404A2** ②	**EGS2404A3** ②
250 ②	302	6	**EGS3024A1** ②	**EGS3024A2** ②	**EGS3024A3** ②

Notes

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-76**.

② Available in 2017.

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DG1 Enclosed Drive



230 V Single-Phase Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
Low Overload (VT) Enclosed Drives					
0.75	3.2	1	**EGS3D2JB1**	**EGS3D2JB2**	**EGS3D2JB3**
1	4.2	1	**EGS4D2JB1**	**EGS4D2JB2**	**EGS4D2JB3**
1.5	6	2	**EGS6D0JB1**	**EGS6D0JB2**	**EGS6D0JB3**
2	6.8	2	**EGS6D8JB1**	**EGS6D8JB2**	**EGS6D8JB3**
3	9.6	2	**EGS9D6JB1**	**EGS9D6JB2**	**EGS9D6JB3**
5	15.2	2	**EGS015JB1**	**EGS015JB2**	**EGS015JB3**
7.5	22	3	**EGS022JB1**	**EGS022JB2**	**EGS022JB3**
10	28	3	**EGS028JB1**	**EGS028JB2**	**EGS028JB3**
15	42	4	**EGS042JB1**	**EGS042JB2**	**EGS042JB3**
20	54	4	**EGS054JB1**	**EGS054JB2**	**EGS054JB3**
25	68	5	**EGS068JA1**	**EGS068JA2**	**EGS068JA3**
30	80	5	**EGS080JA1**	**EGS080JA2**	**EGS080JA3**
40	104	5	**EGS104JA1**	**EGS104JA2**	**EGS104JA3**

DG1 Enclosed Drive



480 V Single-Phase Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
Low Overload (VT) Enclosed Drives					
1	2.1	1	**EGS2D1KB1**	**EGS2D1KB2**	**EGS2D1KB3**
1.5	3	1	**EGS3D0KB1**	**EGS3D0KB2**	**EGS3D0KB3**
2	3.4	1	**EGS3D4KB1**	**EGS3D4KB2**	**EGS3D4KB3**
3	4.8	1	**EGS4D8KB1**	**EGS4D8KB2**	**EGS4D8KB3**
5	7.6	2	**EGS7D6KB1**	**EGS7D6KB2**	**EGS7D6KB3**
7.5	11	2	**EGS011KB1**	**EGS011KB2**	**EGS011KB3**
10	14	2	**EGS014KB1**	**EGS014KB2**	**EGS014KB3**
15	21	3	**EGS021KB1**	**EGS021KB2**	**EGS021KB3**
20	27	4	**EGS027KB1**	**EGS027KB2**	**EGS027KB3**
25	34	4	**EGS034KB1**	**EGS034KB2**	**EGS034KB3**
30	40	4	**EGS040KB1**	**EGS040KB2**	**EGS040KB3**
40	52	5	**EGS052KB1**	**EGS052KB2**	**EGS052KB3**
50	65	5	**EGS065KA1**	**EGS065KA2**	**EGS065KA3**
60	77	5	**EGS077KA1**	**EGS077KA2**	**EGS077KA3**

Note

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-76**.

Enclosure Selection

EGS

Enclosure selection charts are based on physical space limitations only and only to be used as a reference. For actual enclosure sizing, refer to Bid Manager.

Note: Standard enclosure sizing includes dedicated space for a circuit breaker or fusible disconnect, CPT, SPD, heater/thermostat, control relay and terminal blocks.

Standard Enclosure X-Space

Enclosure Size	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5
AX	2	2	2	—	—
BX	4	4	4	4	—
CX	7	7	7	7	7
DX	18	18	18	18	18

Standard Power Options X-Space

Power Options	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5
Isolation fuses	1	1	1	1	1
3% Input reactor	2	2	3	5	6
3% Output reactor	1	1	3	5	6
dV/dt filter	3	3	3	5	6
Output contactor	1	1	1	1	1

Note: Single-phase enclosure sizing includes dedicated space for a capacitor kit, circuit breaker or fusible disconnect, CPT, SPD, heater/thermostat, control relay and terminal blocks.

Single-Phase Enclosure X-Space

Enclosure Size	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5
AX	0	0	—	—	—
BX	2	2	1	1	—
CX	5	5	4	4	4
DX	16	16	15	15	15

Single-Phase Power Options X-Space

Power Options	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5
Isolation fuses	1	1	1	1	1
3% Input reactor	2	2	3	5	6
3% Output reactor	1	1	3	5	6
dV/dt filter	3	3	3	5	6
Output contactor	1	1	1	1	1

Note: Bypass enclosure sizing includes dedicated space for a MCP, CPT, input contactor, output bypass contactors, overload relay, SPD, heater/thermostat, control relay and terminal blocks.

Bypass Enclosure X-Space

Enclosure Size	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5
AX	0	0	0	—	—
BX	2	2	2	0	—
CX	5	5	5	3	2
DX	16	16	16	14	13

Bypass Power Options X-Space

Power Options	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5
Isolation fuses	1	1	1	1	1
3% Input reactor	2	2	3	5	6
RVSS bypass	2	2	2	3	4
3% output reactor	1	1	3	5	6
dV/dt filter	3	3	3	5	6

Accessories

The PowerXL Series—DG1 drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of two additional option boards.

The PowerXL Series—DG1 drives come with a factory-installed standard board configuration including the following:

- Standard I/O:
  - 8DI, 1DO
  - 2AI, 2AO
  - 2FC, 1FA relays
- Standard communications:
  - EtherNet/IP, Modbus TCP
  - RS-485: Modbus RTU, BACnet MS/TP

PowerXL Series—DG1 I/O Card Kits

Description	Catalog Number
3 x DI, 3 x DO, 1 x thermistor, 24 Vdc/EXT option card	**DXG-EXT-3DI3DO1T**
1 x AI, 2 x AO (isolated to control board) option card	**DXG-EXT-1AI2AO**
3 x relay dry contact (2NO + 1NO/NC) option card	**DXG-EXT-3RO**
3 x PT100 RTD thermistor input option card	**DXG-EXT-THER1**
6 x DI 240 Vac input option card	**DXG-EXT-6DI**

PowerXL Series—DG1 Communication Card Kits

Description	Catalog Number
PROFIBUS-DP communication card	**DXG-NET-PROFB**
CANopen communication card	**DXG-NET-CANOPEN**
DeviceNet communication card	**DXG-NET-DEVICENET**
PROFIBUS DB9 to 5-pin adapter card	**DXG-NET-PROAD**
SmartWire communication card and module	**DXG-NET-SWD** ①

Note

① Available in January 2017.

Options

Input Power Options

Option	Description
HMCP Disconnect	The HMCP motor protection circuit breaker uses an electronic trip unit to provide typical motor overload relay functionality and short-circuit protection against potential phase-to-phase or phase-to-ground faults.
Circuit Breaker	Utilizes a circuit breaker to provide a means of short-circuit protection for the power cables between it and the drive, and protection from high-level ground faults on the power cable. Allows a convenient means of disconnecting the drive from the line, and the operating mechanism can be padlocked in the OFF position. This is factory mounted in the enclosure.
Isolation Fusing	Provides high-level fault protection of the drive input power circuit from the load side of the fuses to the input side of the power transistors. This option consists of three 200 kA fuses that are factory mounted in the enclosure.
3% Input Reactor	The input reactor is a three-phase series inductance on the line side of an AFD. It is used to provide a reduction in voltage and current harmonics. It also provides increased input protection for AFD and its semiconductors from line transients.
SPD	Provides a UL 1449 surge protection device (SPD) rated for 40 kA/ph that is connected to the line side terminals.
Fused Disconnect	Utilizes fusing to provide a means of short-circuit protection for the power cables between it and the drive, and protection from high-level ground faults on the power cable. Allows a convenient means of disconnecting the drive from the line, and the operating mechanism can be padlocked in the OFF position. This is factory mounted in the enclosure.

Bypass Options

Option	Description
Manual HOA Bypass	Provides a three-position selector switch that allows the user to select either a HAND or AUTO mode of operation. HAND mode is defaulted keypad operation, and AUTO mode is defaulted to control from an external terminal source. These modes of operation can be configured via programming to allow for alternate combinations of start and speed sources. Start and speed sources include keypad, I/O and fieldbus.
Manual HOA RVSS Bypass	This option adds a reduced voltage soft starter to bypass assembly for soft starting in bypass mode.

Output Power Options

Option	Description
Output Contactor	Provides a means for positive disconnection of the drive output from the motor terminals. The contactor coil is controlled by the drive's run or permissive logic. NC and NO auxiliary contacts rated at 10 A, 600 Vac are provided for customer use. This option includes a low VA 115 Vac fused control power transformer and is factory mounted in the enclosure.
3% Output Reactor	The output reactor is a three-phase series inductance on the load side of a VFD. It is used to reduce transient voltage (dv/dt) and peak voltages at the motor terminals. A 3% output filter is recommended for motor cable lengths up to 300 ft (10 m).
dV/dt Filter	Used to reduce the transient voltage (dV/dt) at the motor terminals. Recommended for motor cable lengths over 300 ft (10 m) and up to 1000 ft (304.8 m). This option is mounted in the enclosure.

Control Options

Option	Description
Speed Pot	Provides the ability to adjust the frequency reference using a door-mounted potentiometer. This option uses the 10 Vdc reference to generate a 0–10 V signal at the analog voltage input signal terminal. When the HOA bypass option is added, the speed is controlled when the HOA switch is in the HAND position. Without the HOA bypass option, a two-position switch (labeled local/remote) is provided on the keypad to select speed reference from the speed potentiometer or a remote speed signal.
HOA Switch	Provides a three-position selector switch that allows the user to select either a HAND or AUTO mode of operation. HAND mode is defaulted to keypad operation, and AUTO mode is defaulted to control from an external terminal source. These modes of operation can be configured via drive programming to allow for alternate combinations of start and speed sources. Start and speed sources include Keypad, I/O and fieldbus.
Start-Stop Pushbutton	Provides door-mounted START and STOP pushbuttons for either bypass or non-bypass configurations.

Light Options

Option	Description
Non-Bypass Light Kit—Power On, Run, Fault	Provides a white POWER ON light that indicates power to the enclosed cabinet, a green RUN light that indicates the drive is running and a red FAULT light that indicates a drive fault has occurred.
Bypass Light Kit—On, VFD Run, Fault, Bypass Run	Provides a white POWER ON light that indicates power to the enclosed cabinet, a green RUN light that indicates the drive is running, a red FAULT light that indicates a drive fault has occurred and an amber light that indicates when the motor is running in Bypass mode.

Enclosure Options

Option	Description
Floor Stand 12 in	Converts a normally wall-mounted enclosure to a floor-standing enclosure with a height of 12 in (304.8 mm).
Floor Stand 22 in	Converts a normally wall-mounted enclosure to a floor-standing enclosure with a height of 22 in (558.8 mm).

Technical Data and Specifications

PowerXL Series—DG1 Technical Data and Specifications

Attribute	Description	Specification
Input ratings	Input voltage U_{in}	208 V, 230 V, 480 V, 575 V, –15 to 10%
	Input frequency	50 Hz to 60 Hz (variation up to 45 Hz to 66 Hz)
	Connection to power	Once per minute or less
	Starting delay	3 s (FR1 to FR2), 4 s (FR3), 5 s (FR4), 6 s (FR5 and FR6)
	Short-circuit withstand rating	100 kAIC (fuses and circuit breakers)
Output ratings	Output voltage	0 to U_{in}
	Output current	I_L: ambient temperature maximum 40 °C, up to 60 °C with derating, overload 1.1 x I_L (1 min./10 min.) I_H: ambient temperature maximum 50 °C, up to 60 °C with derating, overload 1.5 x I_H (1 min./10 min.)
	Initial output current	200% (2 s / 20 s)
	Output frequency	0–400 Hz (standard)
	Frequency resolution	0.01 Hz
Control characteristics	Control methods	Frequency control Speed control Open-loop speed control Open-loop torque control
	Switching frequency	230 V / 480 V range: FR1–3: 1 kHz to 12 kHz FR4–6: 1 kHz to 10 kHz 230 V / 480 V defaults: FR1–3: 4 kHz FR4–5: 3.6 kHz FR6: 2 kHz 575 V range: FR1–6: 1 kHz to 6 kHz 575 V defaults: FR1–4: 3 kHz FR5–6: 2 kHz Automatic switching frequency derating in case of overload.
	Frequency reference	Analog input: resolution 0.1% (10-bit), accuracy +1% Analog output: resolution 0.1% (10-bit), accuracy +1% Panel reference: resolution 0.01 Hz
	Field weakening point	20 Hz to 400 Hz
	Acceleration time	0.1 s to 3000 s
	Deceleration time	0.1 s to 3000 s
	Braking torque	DC brake: 30% x Motor Rated Torque (Tn) (without brake chopper) Dynamic braking (with optional brake chopper using an external brake resistor): 100% continuous maximum rating
Ambient conditions	Ambient operating temperature	–10 °C (no frost) to +40 °C
	Storage temperature	–40 °C to +70 °C
	Relative humidity	0–95% RH, noncondensing, non-corrosive
	Air quality: • Chemical vapors • Mechanical particles	Tested according to IEC 60068-2-60 Test Key: Flowing mixed gas corrosion test, Method 1 (H2S [hydrogen sulfide] and SO2 [sulfur dioxide]) Designed according to: IEC 60721-3-3, unit in operation, class 3C2 IEC 60721-3-3, unit in operation, class 3S2
	Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 9842 ft (3000 m) (2000 m for corner grounded earth main systems) For 575 V product, maximum altitude is 6561 ft (2000 m) regardless of main system

PowerXL Series—DG1 Technical Data and Specifications, continued

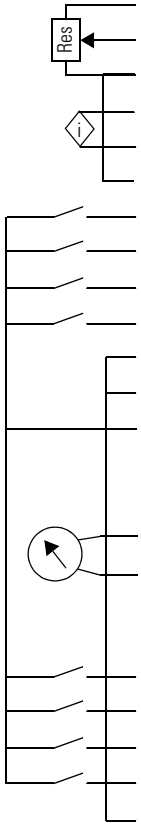
Attribute	Description	Specification
Ambient conditions, continued	Overvoltage	Overvoltage Category III
	Pollution degree	Pollution Degree 2
	Enclosure class	NEMA Type 1, 12, 3R
	Immunity	Fulfills EN 61800-3 (2004), first and second environment
Standards	Safety	UL 508C, EN 61800-5-1
	Approvals	UL and cUL
Fieldbus connections		Onboard: EtherNet/IP, Modbus® TCP, Modbus RTU, BACnet
Safety/protections	Overvoltage protection	Yes
	Overvoltage trip limit	230 V drives: 456 V 480 V drives: 911 V 575 V drives: 1100 V
	Undervoltage protection	Yes
	Undervoltage trip limit	230 V drives: 211 V 480 V drives: 370 V 575 V drives: 550 V
	Earth fault protection	Yes Default: 15% motor FLA Minimum: 0% motor FLA Maximum: 30% motor FLA
	Input phase supervision	Yes
	Motor phase supervision	Yes
	Overcurrent protection	Yes
	Unit overtemperature protection	Yes
	Motor overload protection	Yes
	Motor stall protection	Yes
	Motor underload protection	Yes
	DC bus overvoltage control	Yes
	Short-circuit protection of 24 V reference voltages	Yes
	Surge protection	Yes (differential mode 2 kV; common mode 4 kV 230 V drives: 275 Vac, 10,000 A 480 V drives: 320 Vac, 8000 A 575 V drives: 385 Vac, 10,000 A
	Common coated boards	Yes (prevents corrosion)
Efficiency	Drive efficiency ratings ①	480 V: FR1 = 97.7% FR2 = 97.9% FR3 = 97.7% FR4 = 98.0% FR5 = 98.2% 230 V: FR1 = 96.7% FR2 = 97.4% FR3 = 97.2% FR4 = 97.4% FR5 = 97.7%

Note

① Based on DG1 efficiency ratings in an enclosure with no options.

Wiring Diagram

PowerXL Series—DG1 Control Wiring Diagram

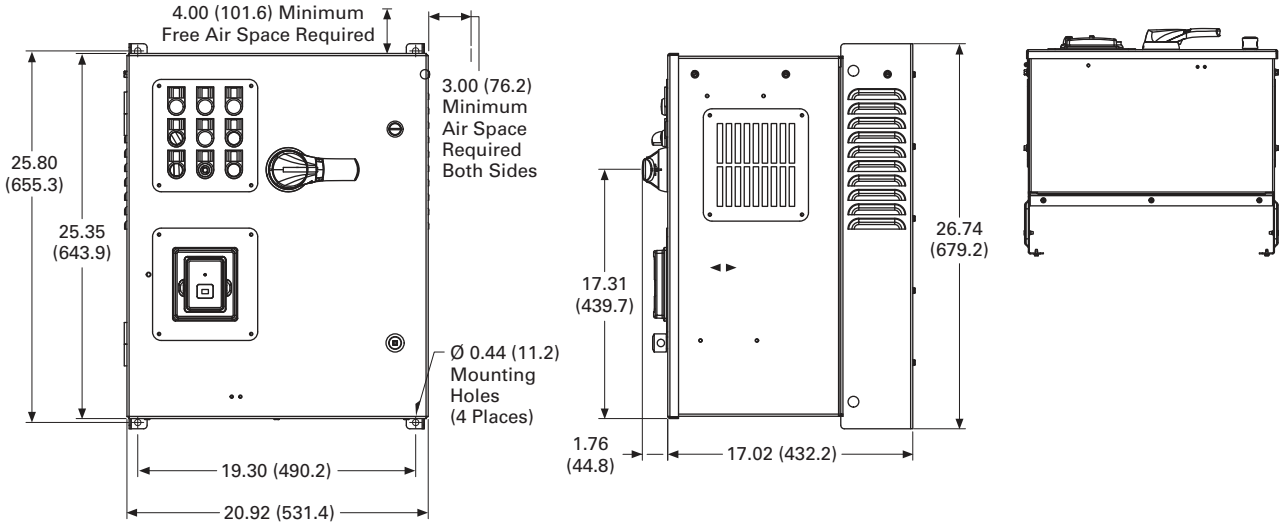


Pin	Signal Name	Signal	Default Setting	Description
1	+10 V	Ref. Output Voltage	—	10 Vdc Supply Source
2	AI1+	Analog Input 1	0–10 V	Voltage Speed Reference (Programmable to 4 mA to 20 mA)
3	AI1–	Analog Input 1 Ground	—	Analog Input 1 Common (Ground)
4	AI2+	Analog Input 2	4 mA to 20 mA	Current Speed Reference (Programmable to 0–10 V)
5	AI2–	Analog Input 2 Ground	—	Analog Input 2 Common (Ground)
6	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
7	DIN5	Digital Input 5	Preset Speed B0	Sets frequency output to Preset Speed 1
8	DIN6	Digital Input 6	Preset Speed B1	Sets frequency output to Preset Speed 2
9	DIN7	Digital Input 7	Emergency Stop (TI–)	Input forces VFD output to shut off
10	DIN8	Digital Input 8	Force Remote (TI+)	Input takes VFD from Local to Remote
11	CMB	DI5 to DI8 Common	Grounded	Allows source input
12	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
13	24 V	+24 Vdc Output	—	Control voltage output (100 mA max.)
14	DO1	Digital Output 1	Ready	Shows the drive is ready to run
15	24 Vo	+24 Vdc Output	—	Control voltage output (100 mA max.)
16	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
17	AO1+	Analog Output 1	Output Frequency	Shows Output frequency to motor 0–60 Hz (4 mA to 20 mA)
18	AO2+	Analog Output 2	Motor Current	Shows Motor current of motor 0–FLA (4 mA to 20 mA)
19	24 Vi	+24 Vdc Input	—	External control voltage input
20	DIN1	Digital Input 1	Run Forward	Input starts drive in forward direction (start enable)
21	DIN2	Digital Input 2	Run Reverse	Input starts drive in reverse direction (start enable)
22	DIN3	Digital Input 3	External Fault	Input causes drive to fault
23	DIN4	Digital Input 4	Fault Reset	Input resets active faults
24	CMA	DI1 to DI4 Common	Grounded	Allows source input
25	A	RS-485 Signal A	—	Fieldbus Communication (Modbus, BACnet)
26	B	RS-485 Signal B	—	Fieldbus Communication (Modbus, BACnet)
27	R3NO	Relay 3 Normally Open	At Speed	Relay output 3 shows VFD is at Ref. Frequency
28	R1NC	Relay 1 Normally Closed	Run	Relay output 1 shows VFD is in a run state
29	R1CM	Relay 1 Common		
30	R1NO	Relay 1 Normally Open		
31	R3CM	Relay 3 Common	At Speed	Relay output 3 shows VFD is at Ref. Frequency
32	R2NC	Relay 2 Normally Closed	Fault	Relay output 2 shows VFD is in a fault state
33	R2CM	Relay 2 Common		
34	R2NO	Relay 2 Normally Open		

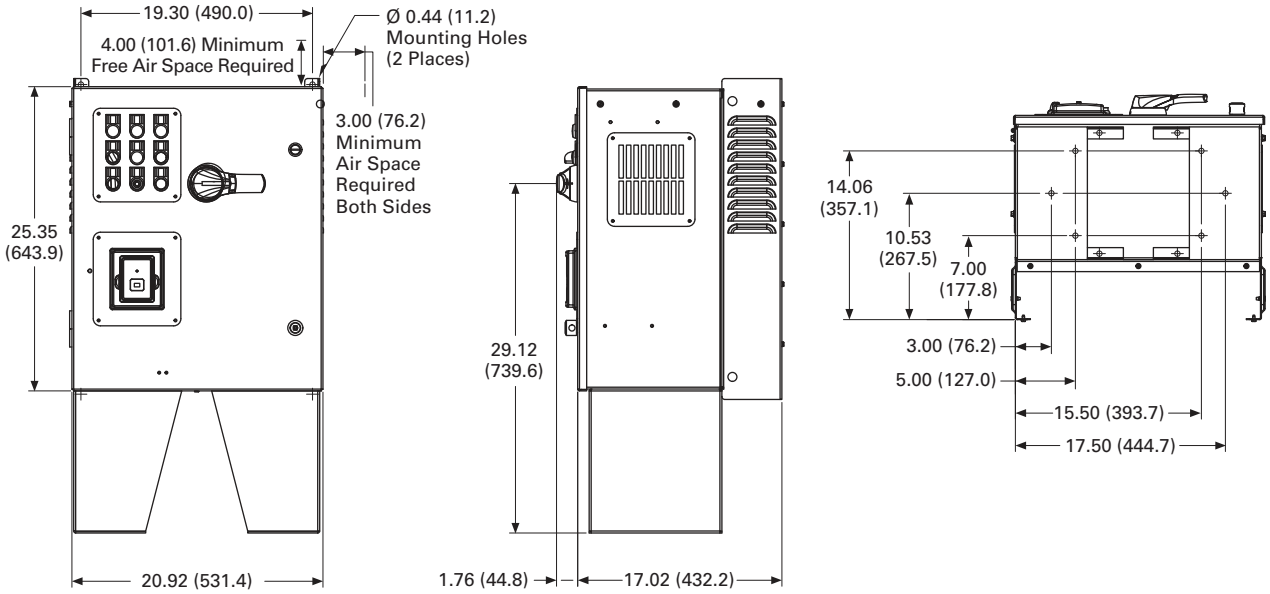
Dimensions

Approximate Dimensions in Inches (mm)

AX Box Type 1

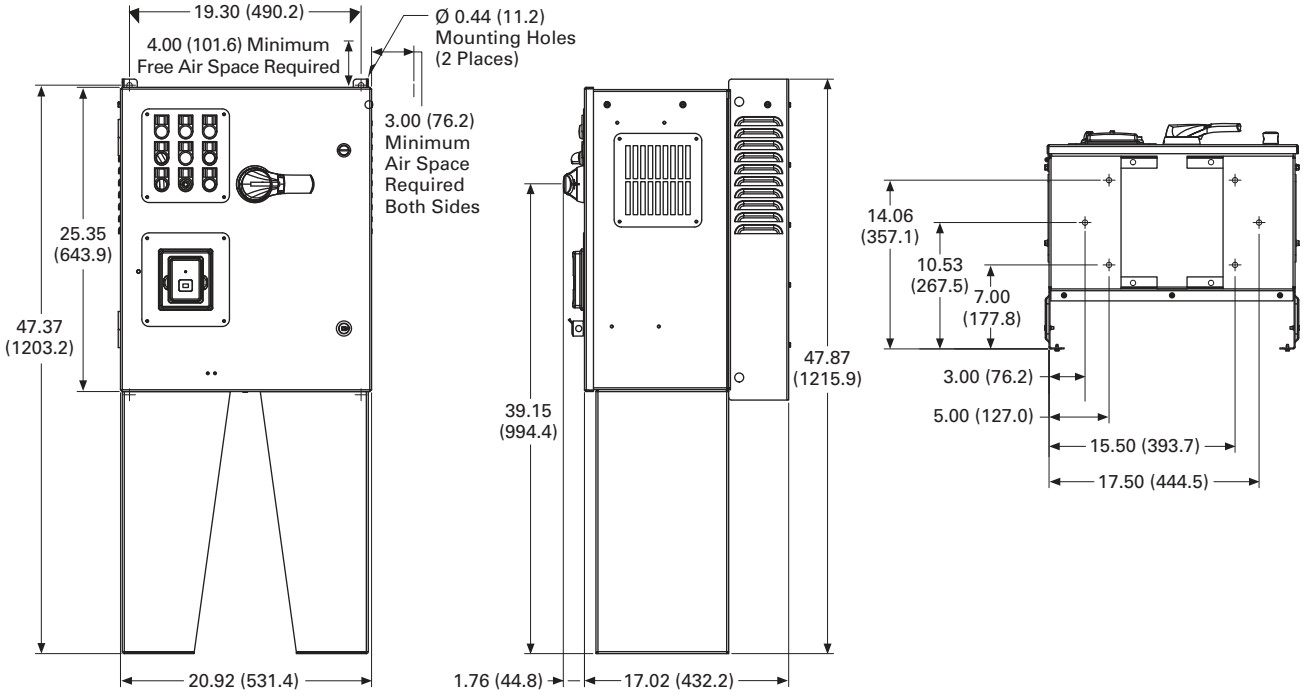


AX Box Type 1—12 Inch Floor Stands

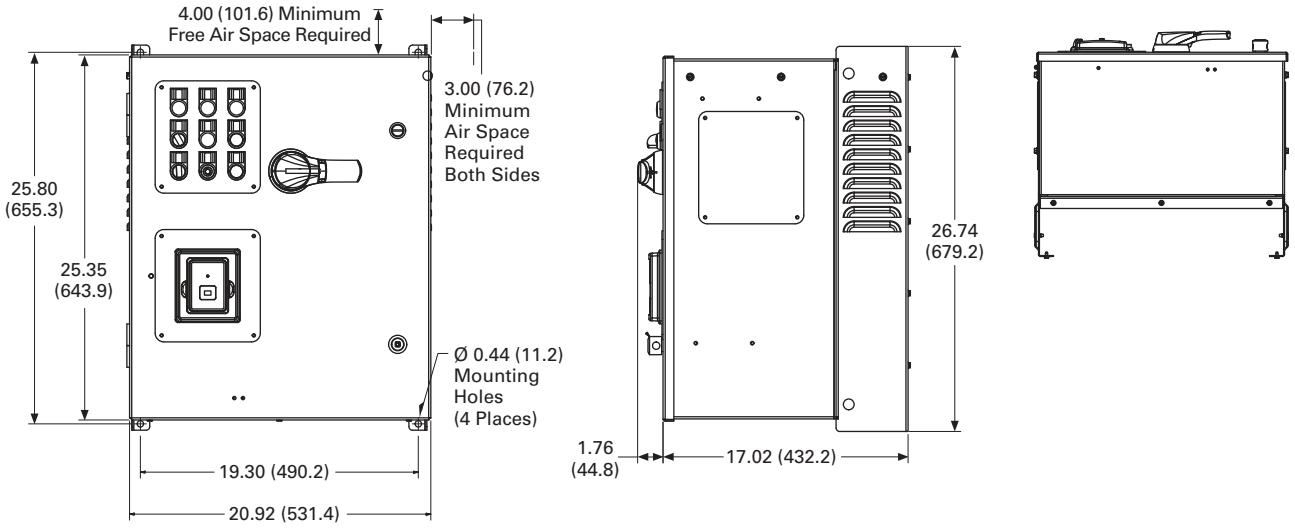


Approximate Dimensions in Inches (mm)

AX Box Type 1—22 Inch Floor Stands

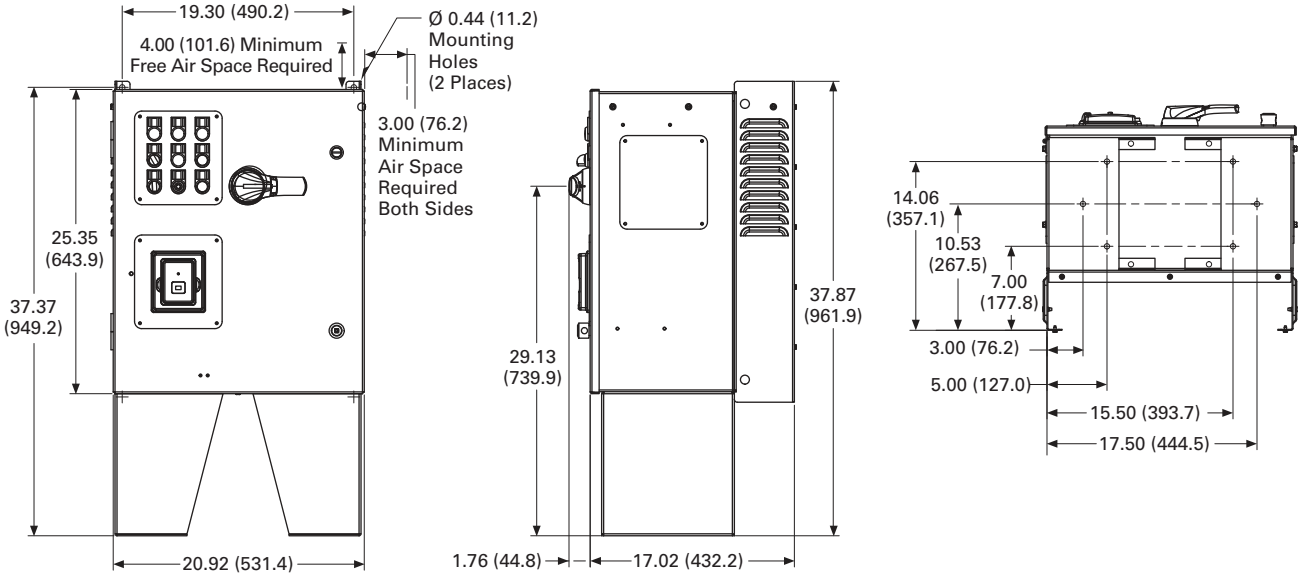


AX Box Type 12

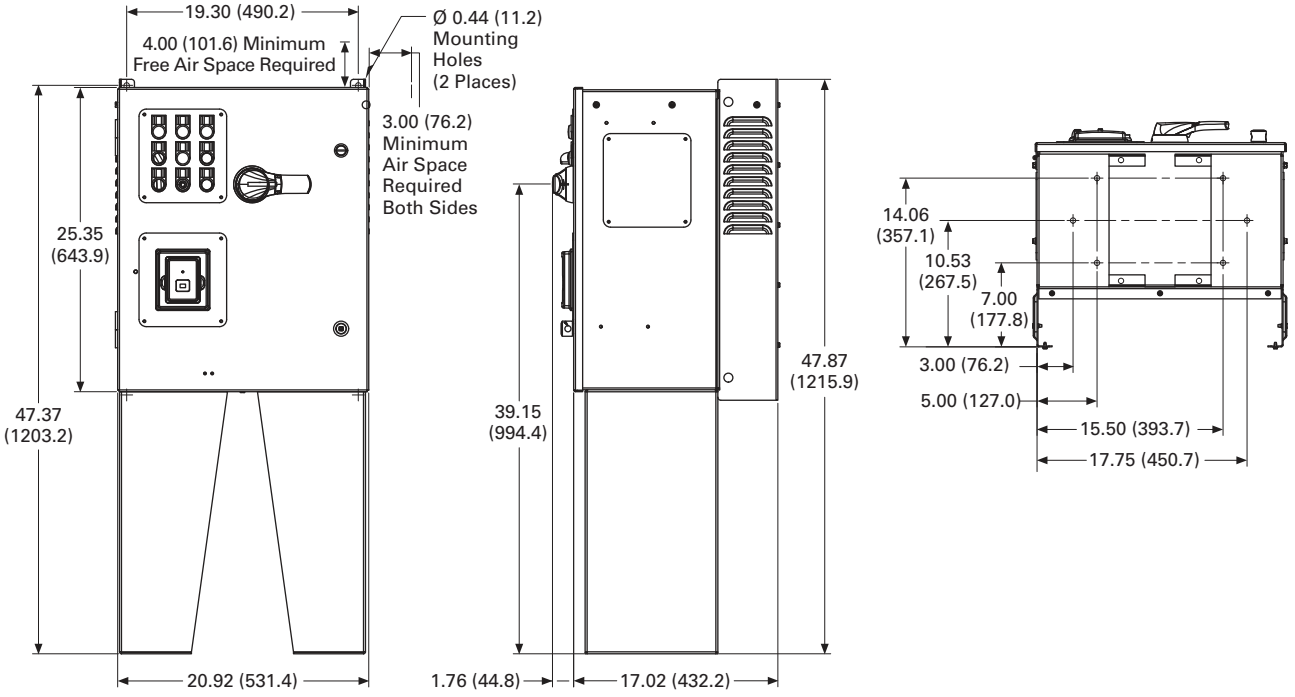


Approximate Dimensions in Inches (mm)

AX Box Type 12—12 Inch Floor Stands

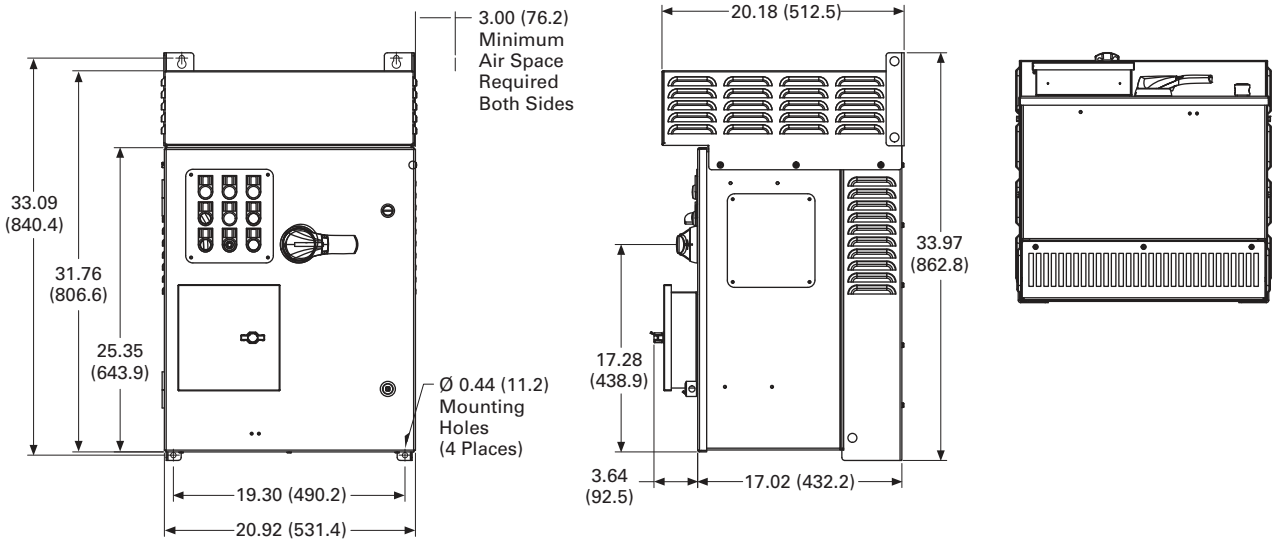


AX Box Type 12—22 Inch Floor Stands

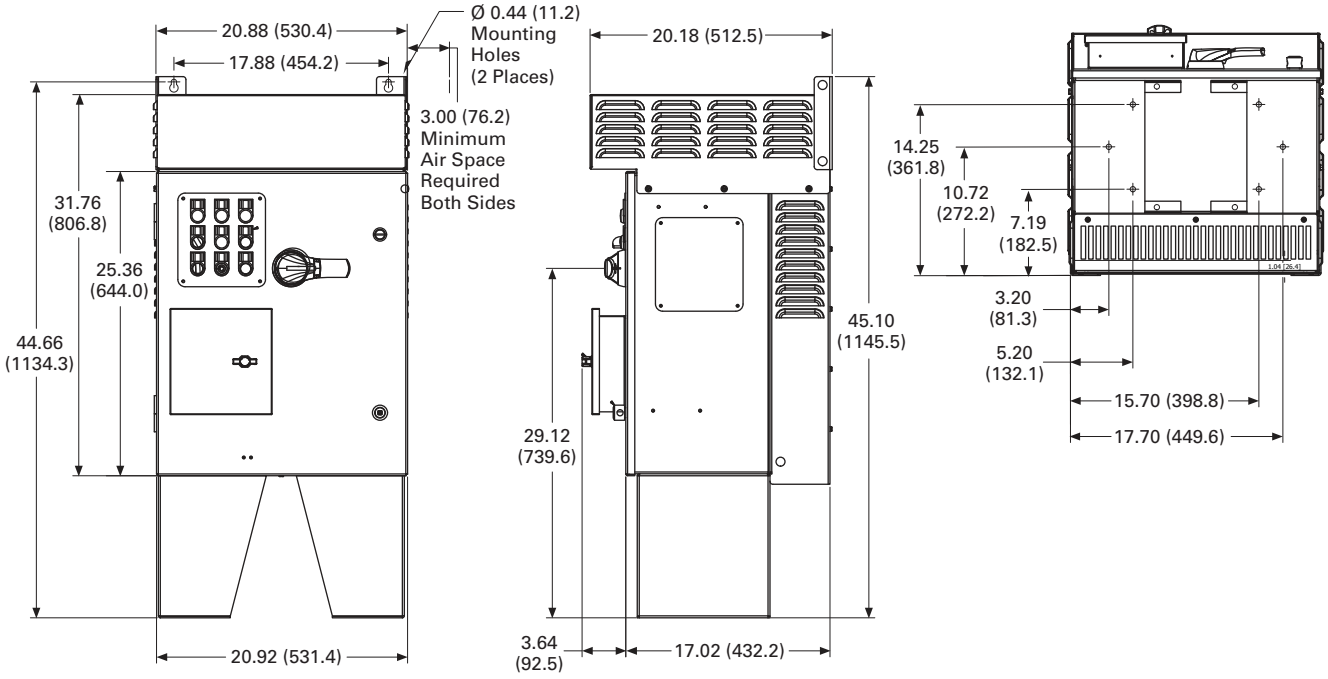


Approximate Dimensions in Inches (mm)

AX Box Type 3R

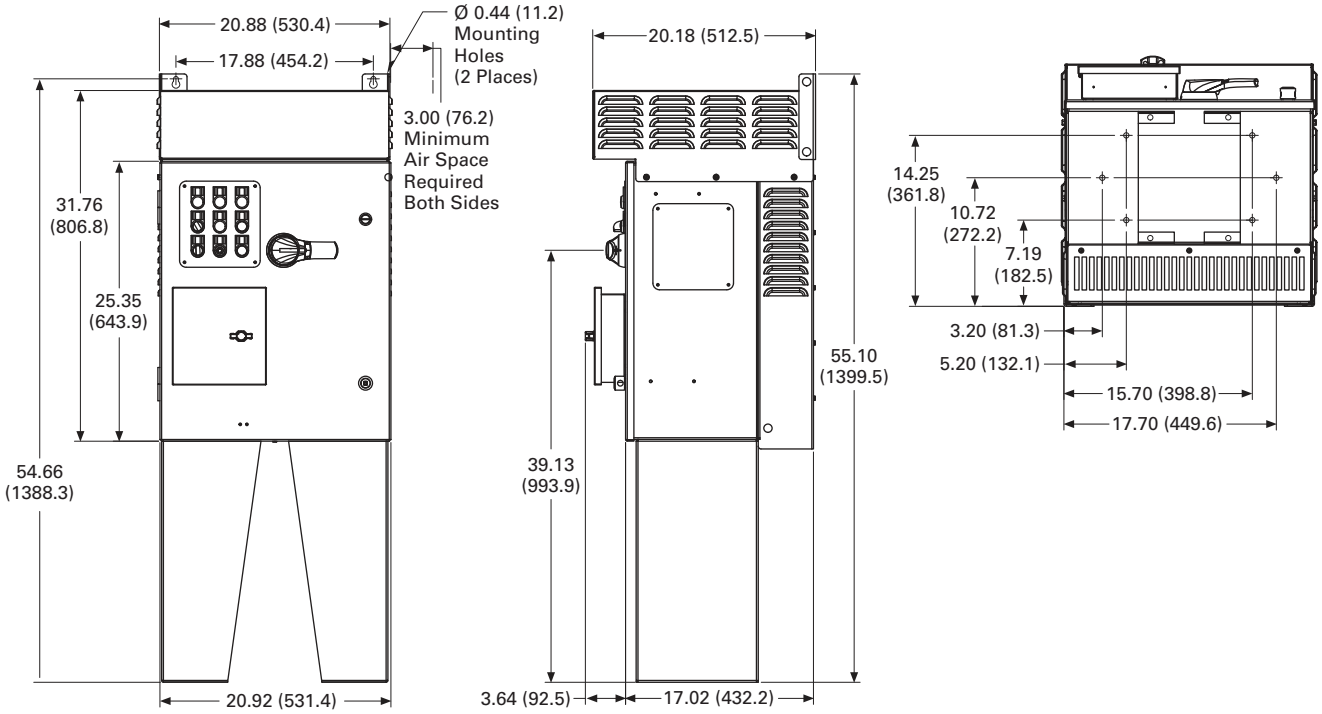


AX Box Type 3R—12 Inch Floor Stands

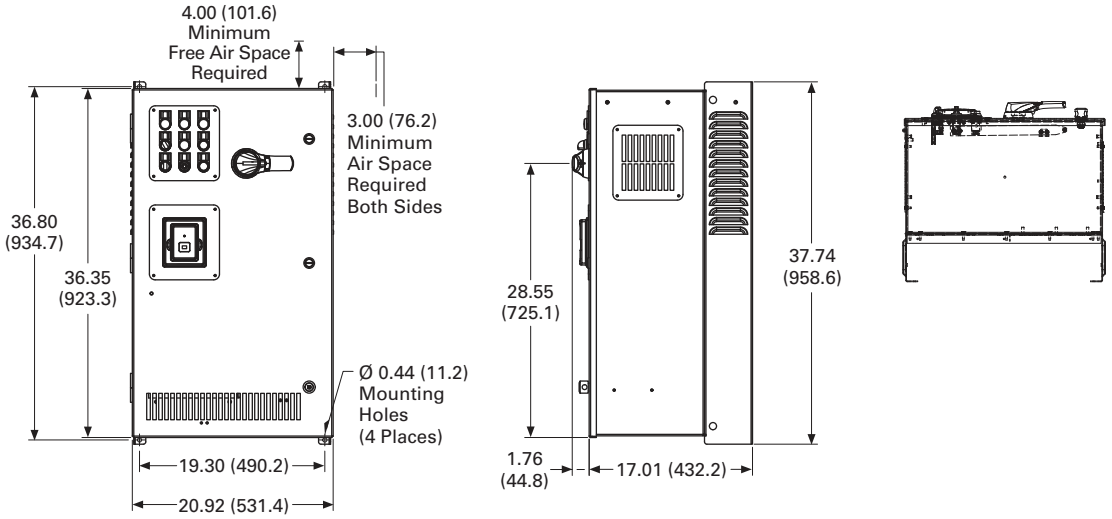


Approximate Dimensions in Inches (mm)

AX Box Type 3R—22 Inch Floor Stands

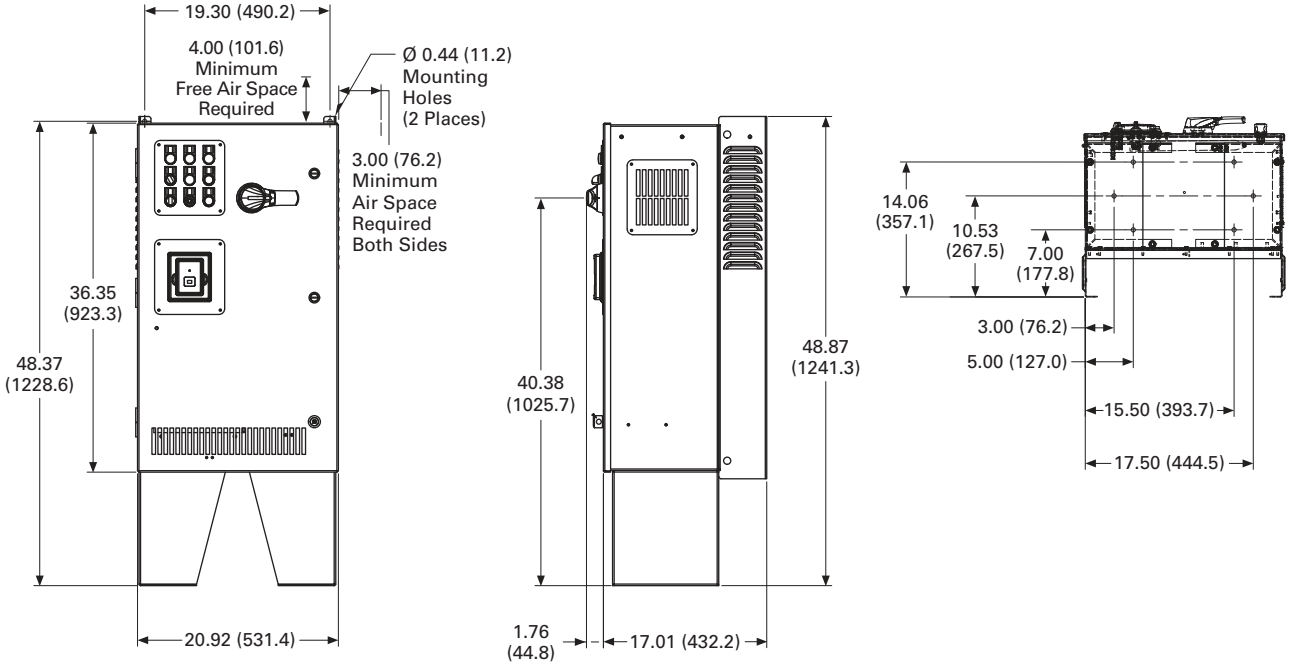


BX Box Type 1

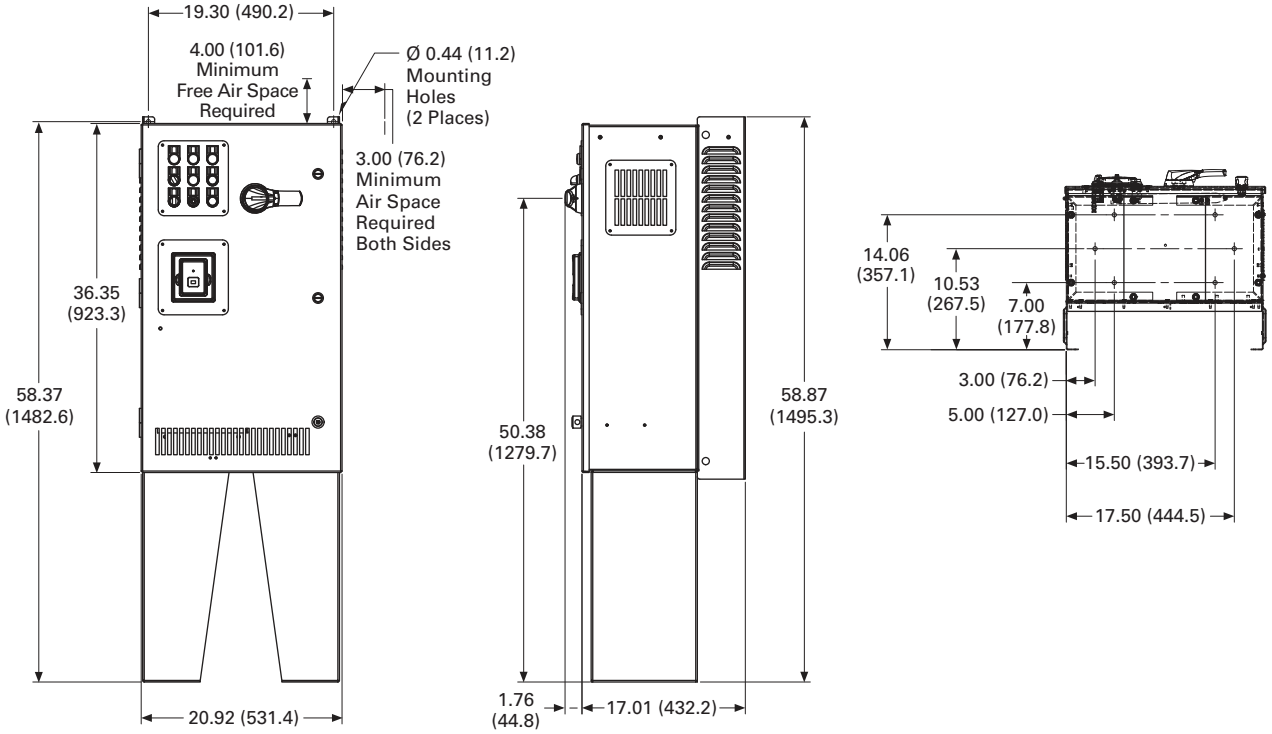


Approximate Dimensions in Inches (mm)

BX Box Type 1—12 Inch Floor Stands

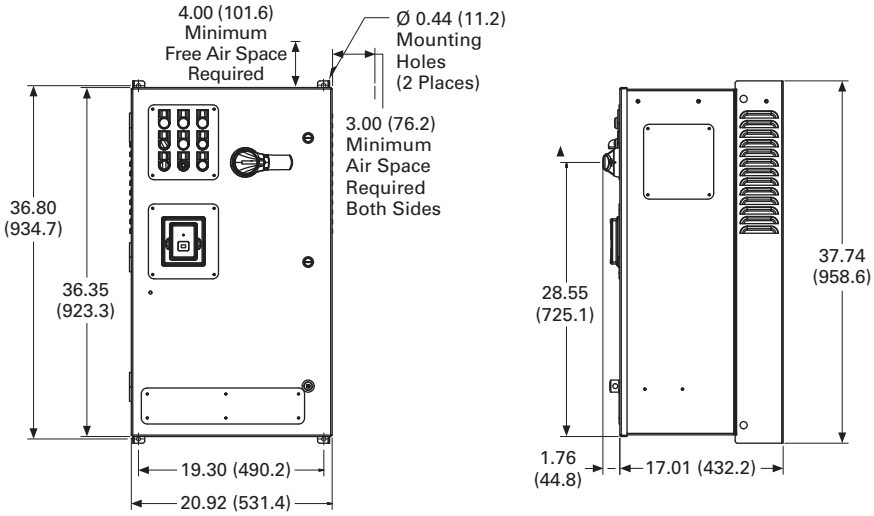


BX Box Type 1—22 Inch Floor Stands

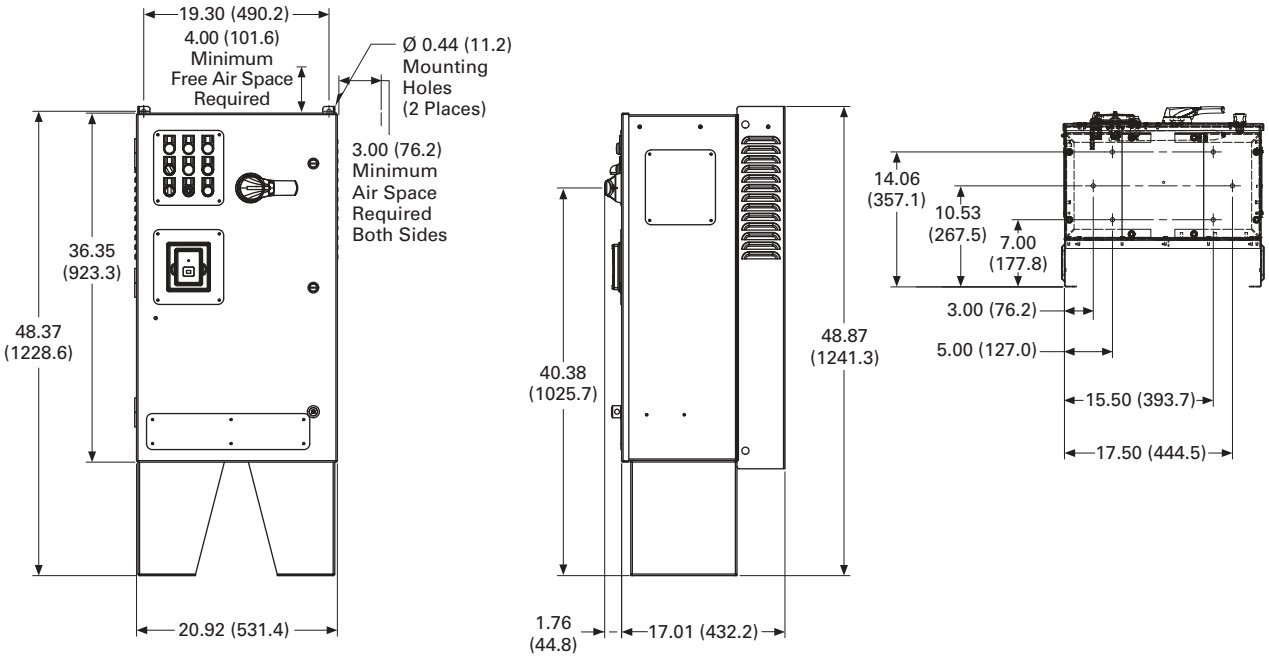


Approximate Dimensions in Inches (mm)

BX Box Type 12

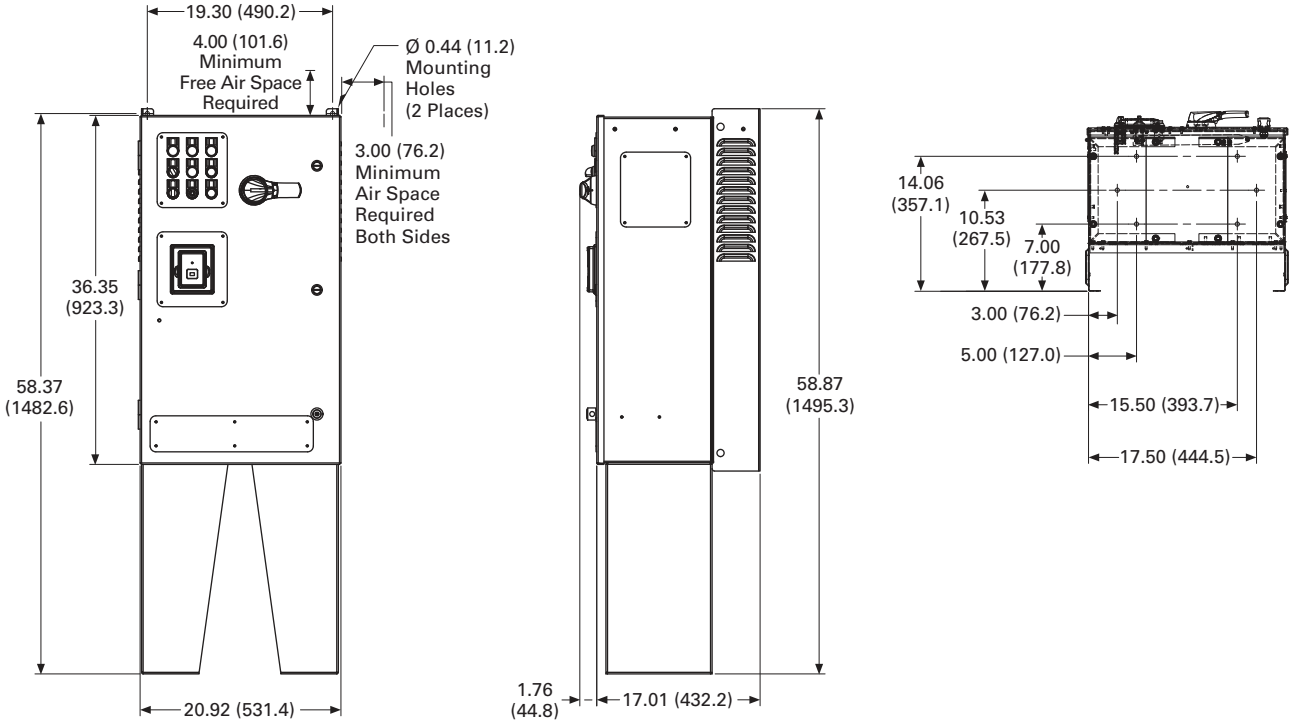


BX Box Type 12—12 Inch Floor Stands

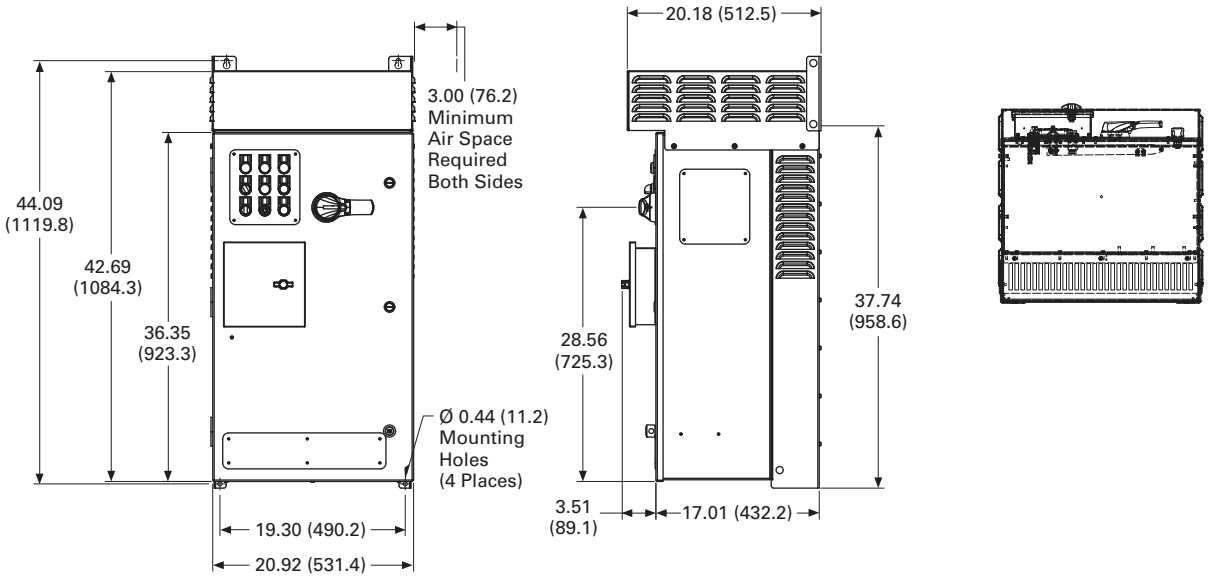


Approximate Dimensions in Inches (mm)

BX Box Type 12—22 Inch Floor Stands

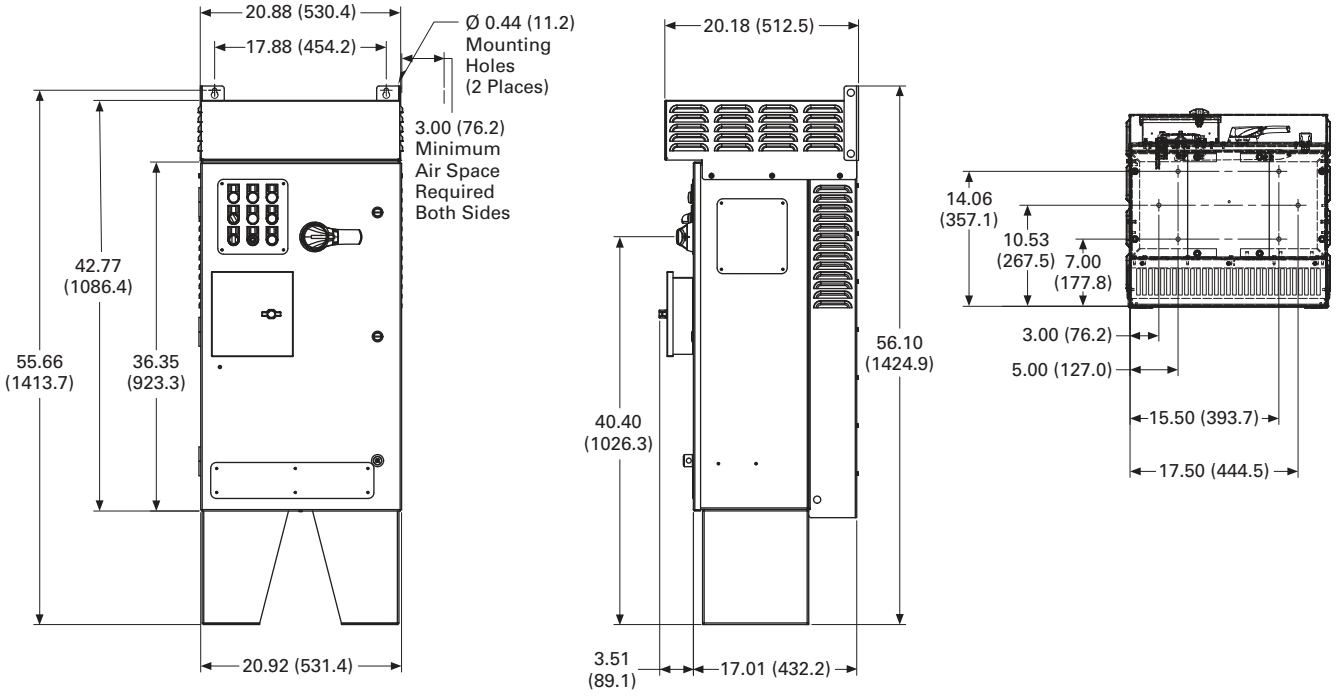


BX Box Type 3R

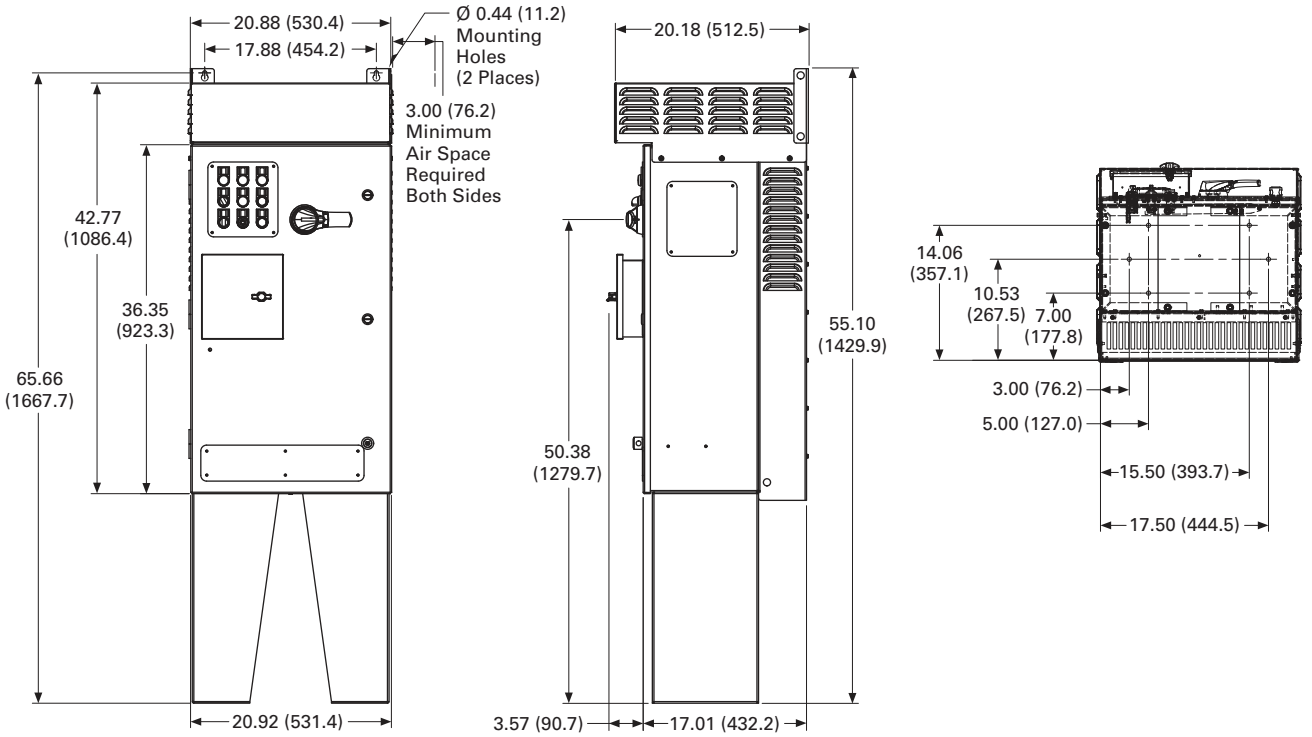


Approximate Dimensions in Inches (mm)

BX Box Type 3R—12 Inch Floor Stands

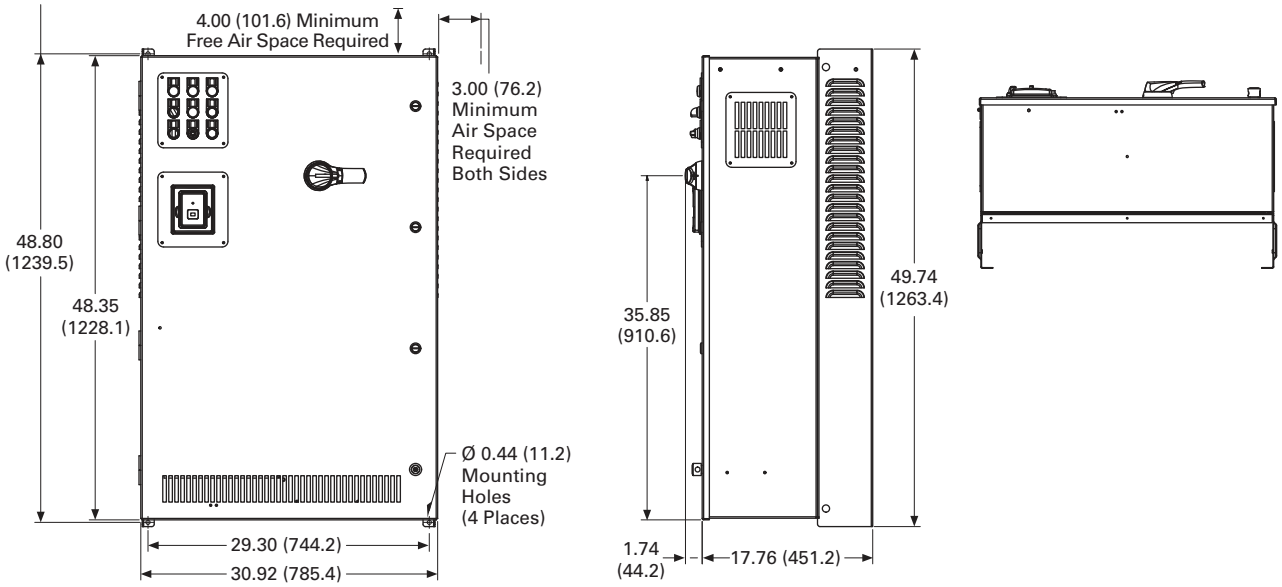


BX Box Type 3R—22 Inch Floor Stands

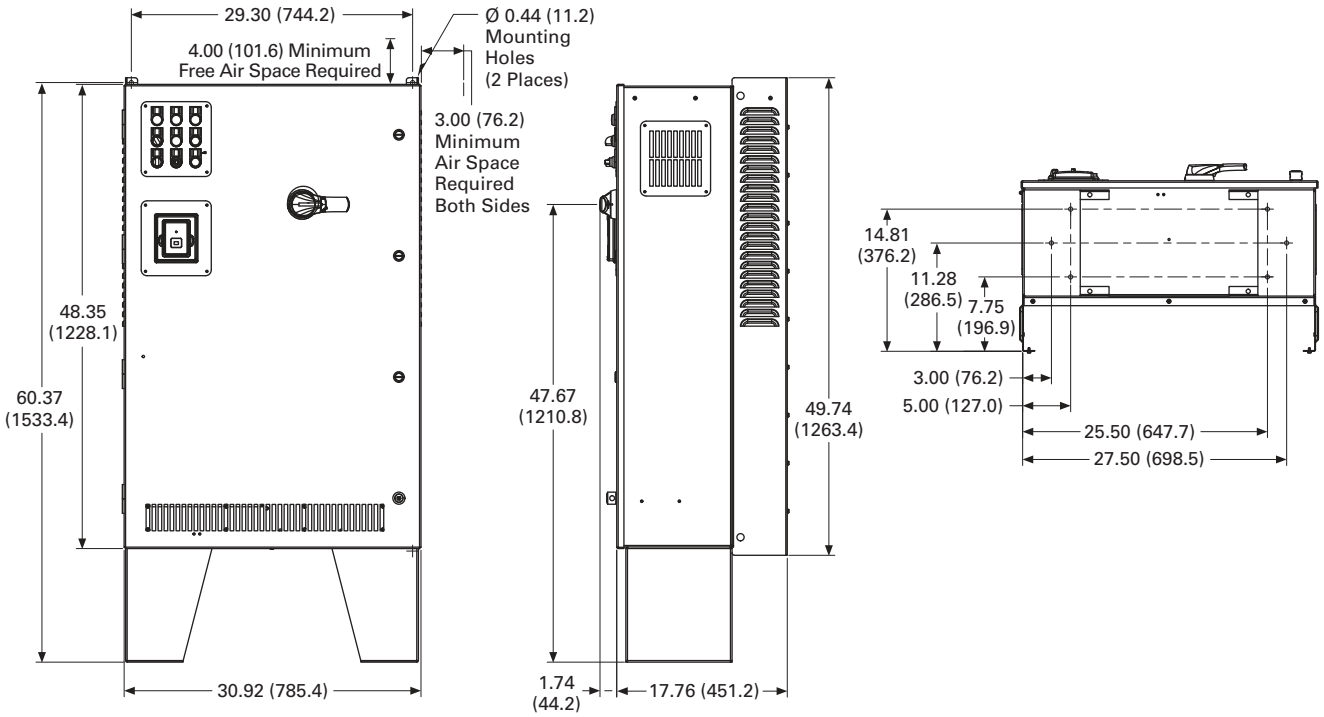


Approximate Dimensions in Inches (mm)

CX Box Type 1

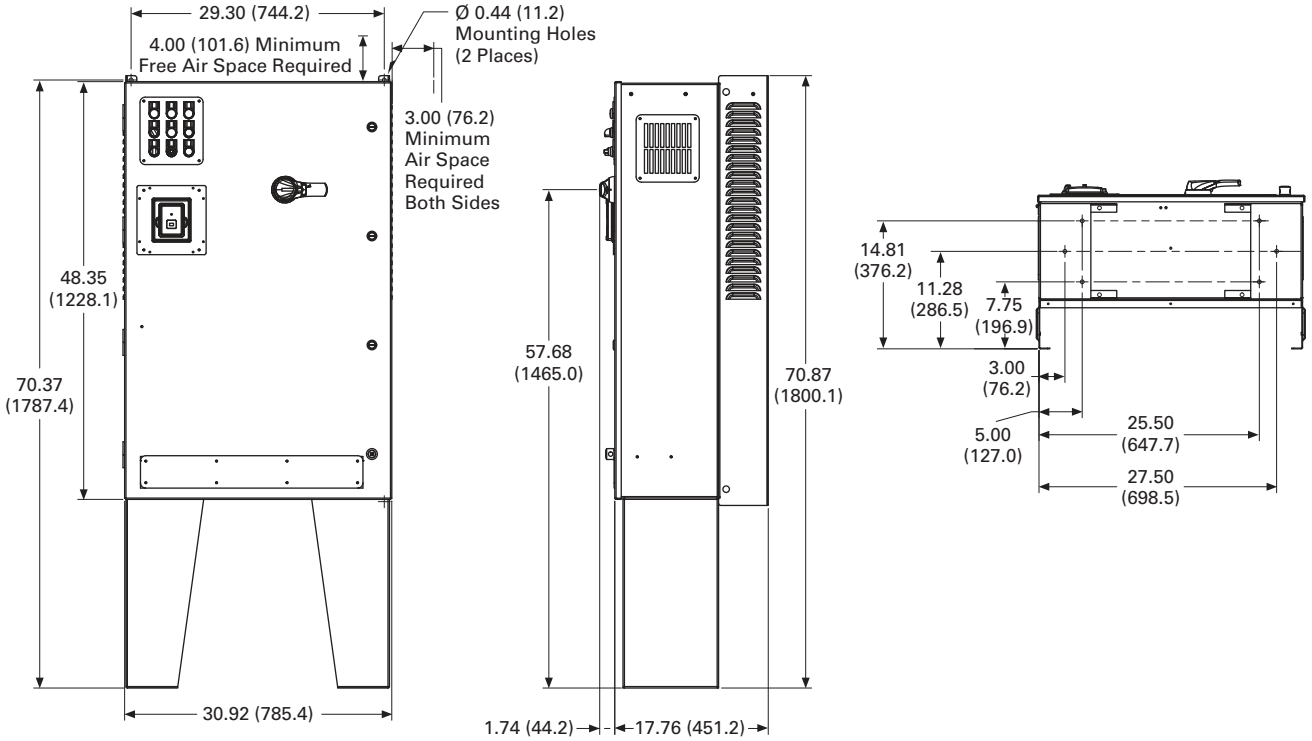


CX Box Type 1—12 Inch Floor Stands

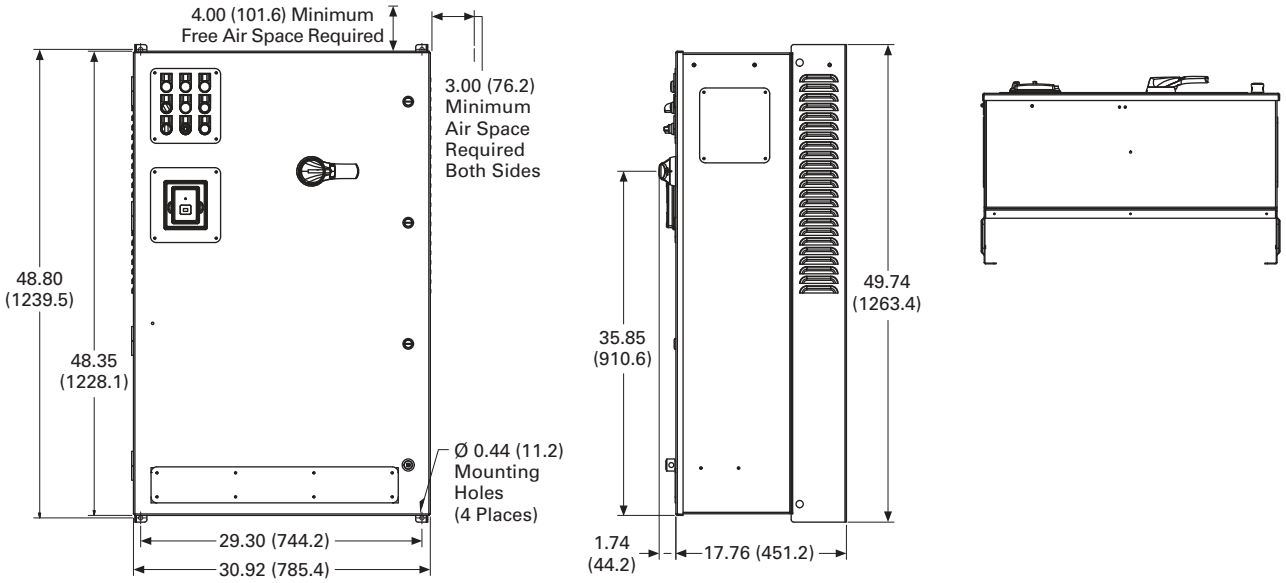


Approximate Dimensions in Inches (mm)

CX Box Type 1—22 Inch Floor Stands

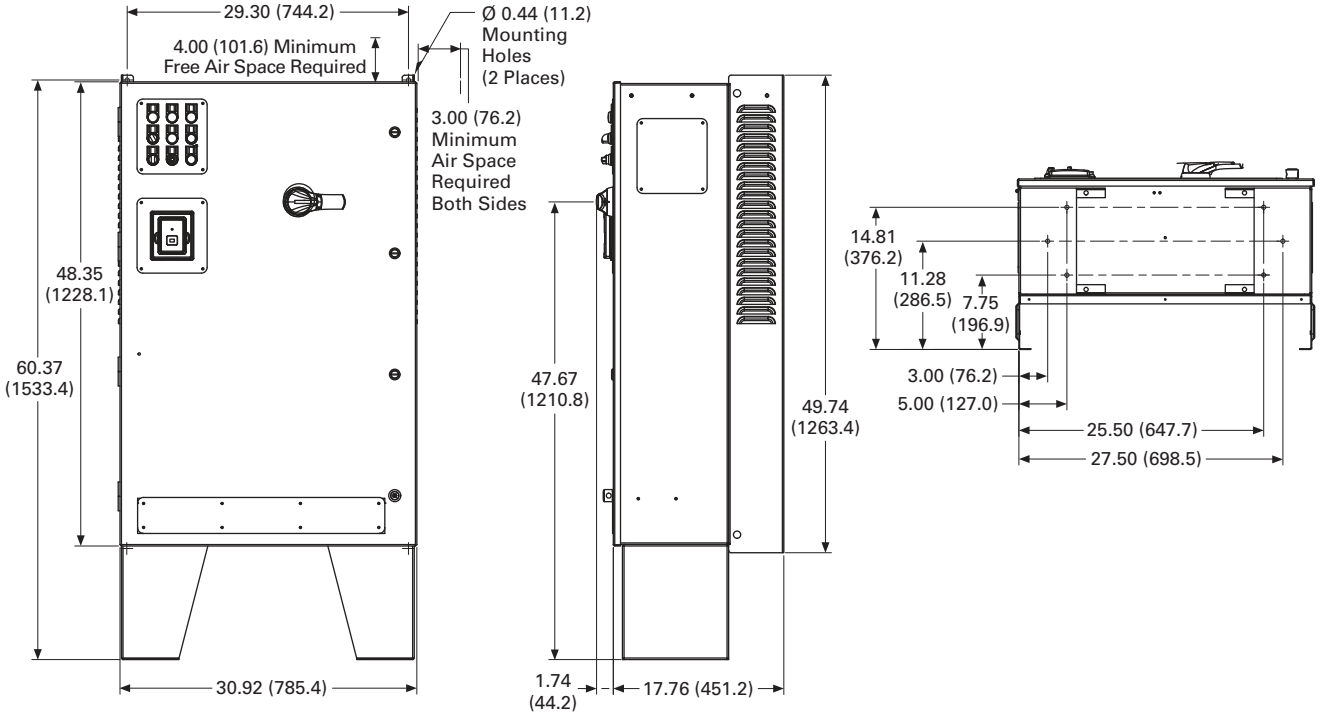


CX Box Type 12

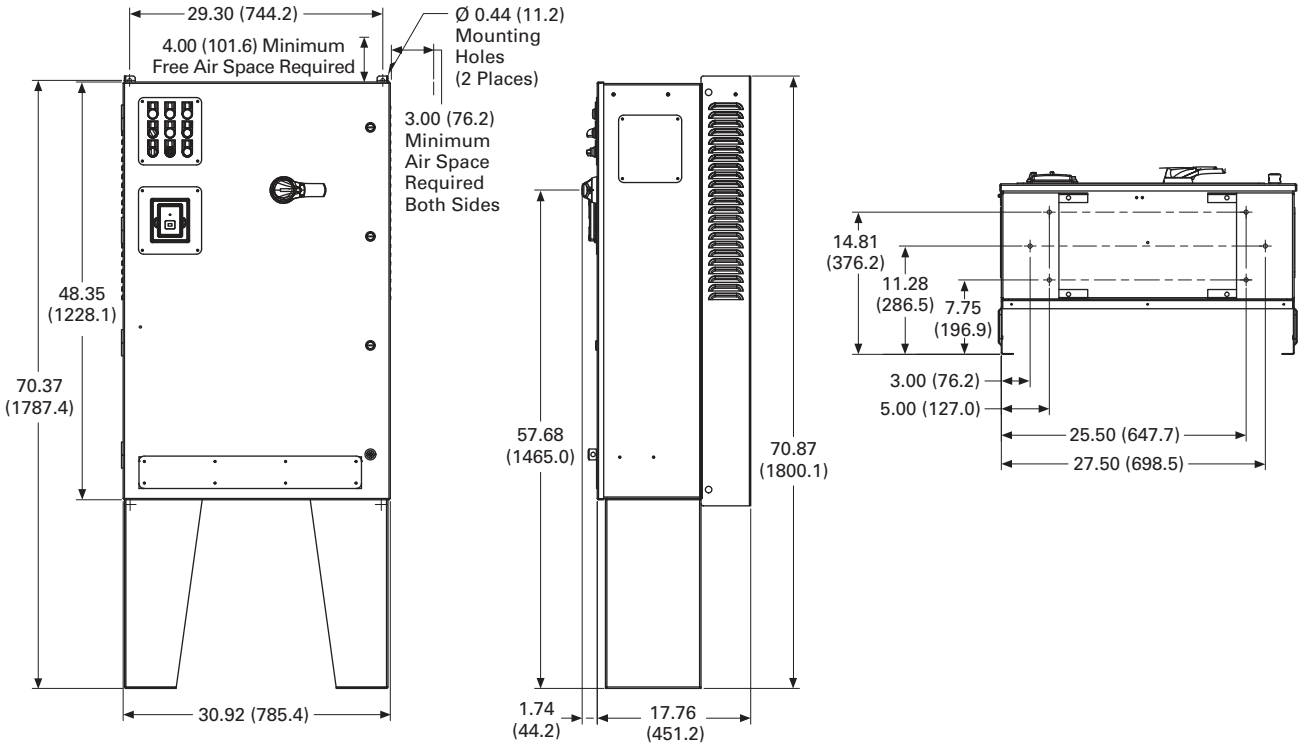


Approximate Dimensions in Inches (mm)

CX Box Type 12—12 Inch Floor Stands

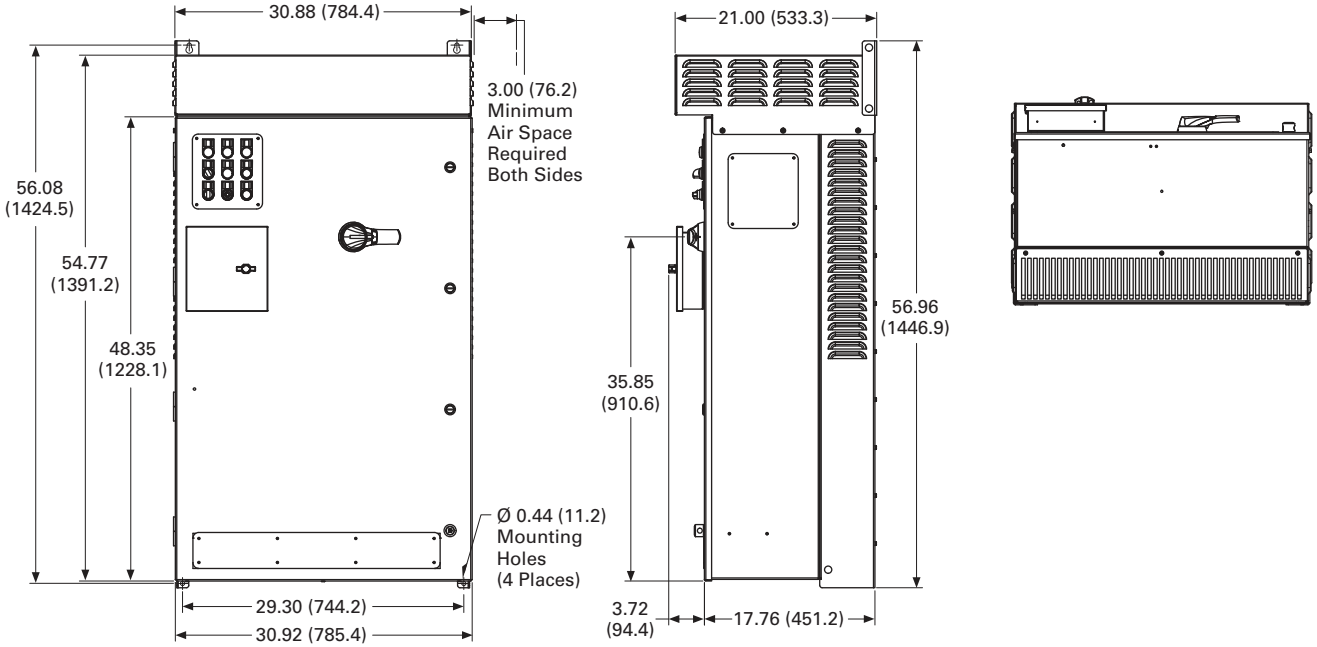


CX Box Type 12—22 Inch Floor Stands

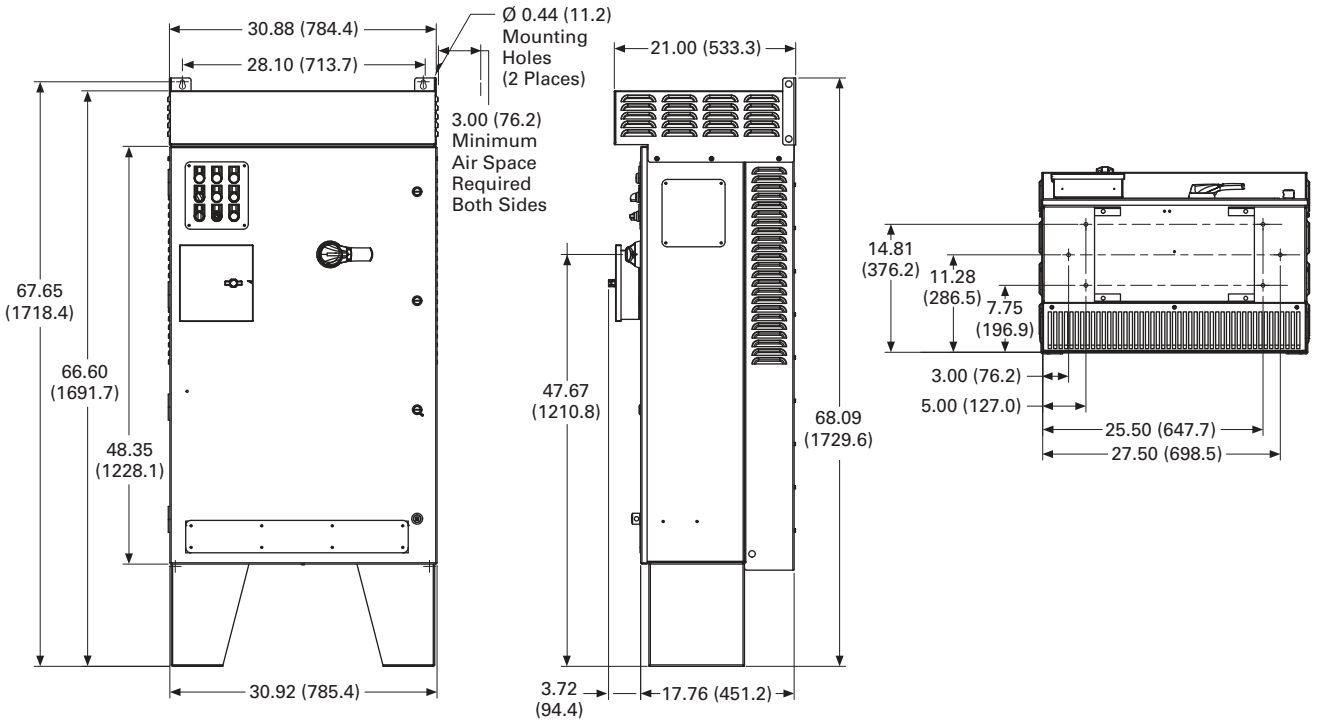


Approximate Dimensions in Inches (mm)

CX Box Type 3R

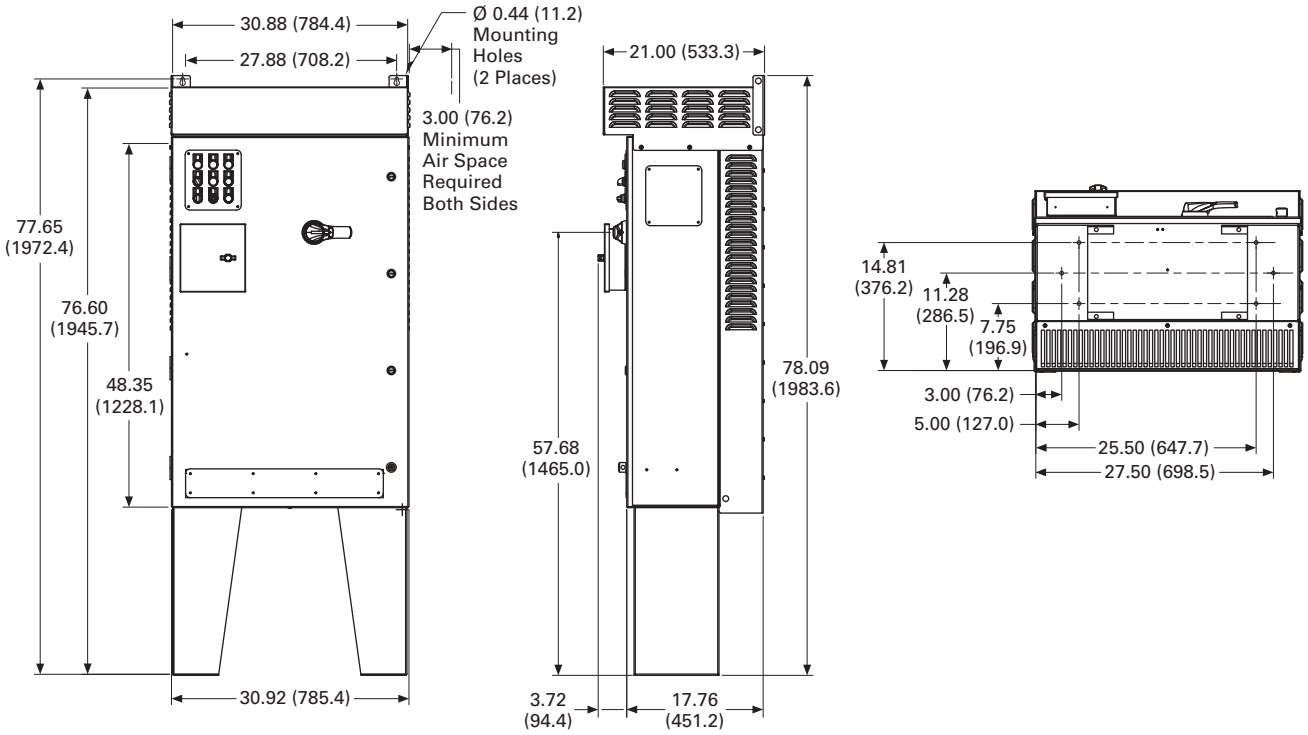


CX Box Type 3R—12 Inch Floor Stands

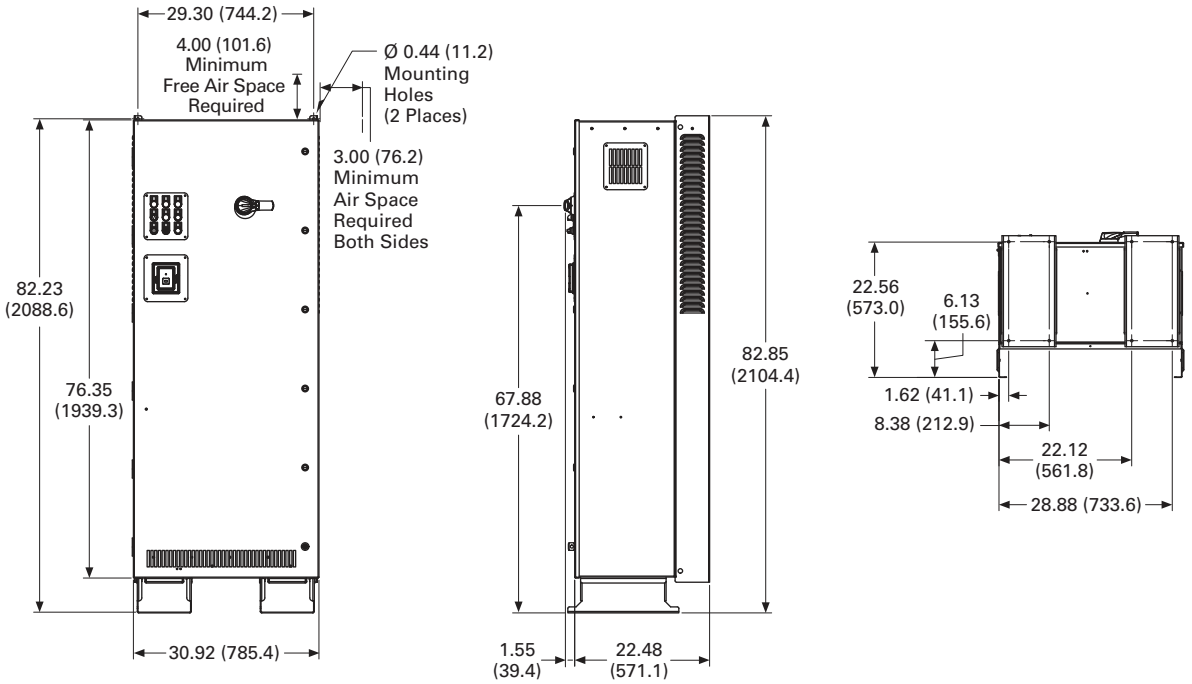


Approximate Dimensions in Inches (mm)

CX Box Type 3R—22 Inch Floor Stands

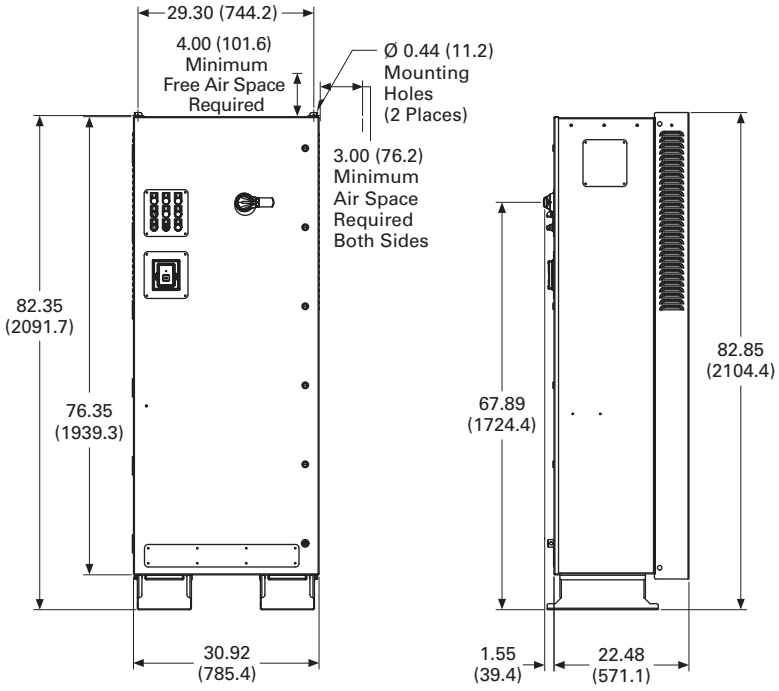


DX Box Type 1

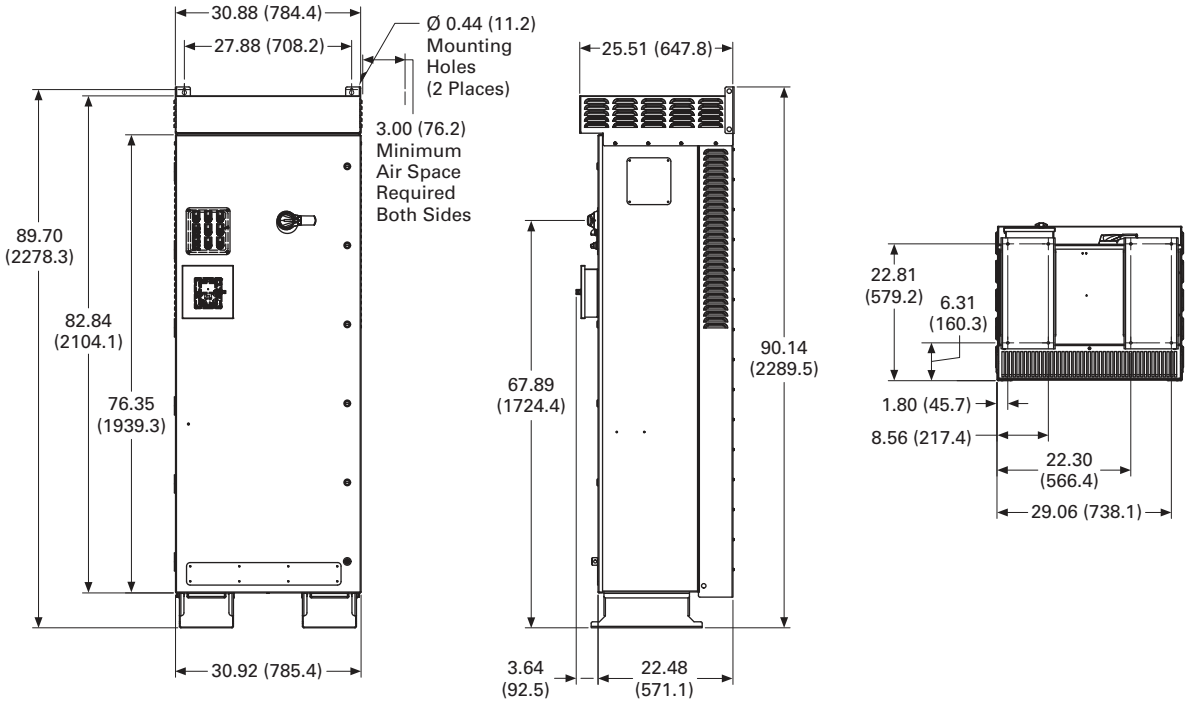


Approximate Dimensions in Inches (mm)

DX Box Type 12



DX Box Type 3R



2

SVX Drives



Contents

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SVX Drives

Product Description

SVX Series Adjustable Frequency Drives from Eaton's Electrical Sector are the next generation of drives specifically engineered for today's commercial and industrial applications. The power unit makes use of the most sophisticated semiconductor technology and a highly modular construction that can be flexibly adapted to the customer's needs.

The input and output configuration (I/O) is designed with modularity in mind. The I/O is compromised of option cards, each with its own input and output configuration. The control module is designed to accept a total of five of these cards. The cards contain not only normal analog and digital inputs but also fieldbus cards.

These drives continue the tradition of robust performance, and raise the bar on features and functionality, ensuring the best solution at the right price.

Features

- Robust design—proven 500,000 hours MTBF
- Integrated 3% line reactors standard on drives from FR4 through FR9
- EMI/RFI Filters H standard up to 200 hp I_H 480 V, 100 hp I_H 230 V
- Simplified operating menu allows for typical programming changes, while programming mode provides control of everything
- Quick Start Wizard built into the programming of the drive ensures a smooth start-up
- Keypad can display up to three monitored parameters simultaneously
- LOCAL/REMOTE operation from keypad
- Copy/paste function allows transfer of parameter settings from one drive to the next
- Standard NEMA Type 12/ IP54 keypad on all drives
- The SVX can be flexibly adapted to a variety of needs using our pre-installed "Seven in One" precision application programs consisting of:
  - Basic
  - Standard
  - Local/remote
  - Multi step speed control
  - PID control
  - Multi-purpose control
  - Pump and fan control with auto change
- Additional I/O and communication cards provide plug and play functionality
- I/O connections with simple quick connection terminals
- Hand-held auxiliary 24 V power supply allows programming/monitoring of control module without applying full power to the drive
- Control logic can be powered from an external auxiliary control panel, internal drive functions and fieldbus if necessary
- Brake chopper standard from: 1–30 hp/380–500 V 3/4–15 hp/208–230 V
- NEMA Type 1/IP21 and NEMA Type 12/IP54 enclosures available, Frame Sizes FR4–FR9
- Open chassis FR10 and greater
- Standard option board configuration includes an A9 I/O board and an A2 relay output board installed in slots A and B

Standards and Certifications

Product

- IEC 61800-2

EMC (At Default Settings)

- Immunity: Fulfills all EMC immunity requirements; Emissions: EN 61800-3, LEVEL H

Safety

- UL 508C
- CE

Catalog Number Selection

SVX Adjustable Frequency Drives

SVX 010 A 1 – 4 A 1 B 1 _ _ _ _ _ _

Product Family
SVX = Open drives
SPX = Open drives FR10 and greater

Horsepower Rating

F07 = 3/4 hp	**800** = 800 hp
F15 = 1-1/2 hp	**900** = 900 hp
007 = 7-1/2 hp	**H10** = 1000 hp
010 = 10 hp	**H12** = 1200 hp
050 = 50 hp	**H13** = 1350 hp
125 = 125 hp	**H15** = 1500 hp
350 = 350 hp	**H16** = 1600 hp
700 = 700 hp	**H20** = 2000 hp

AFD Software Series
A = Standard software

Enclosure ③
0 = Chassis
1 = NEMA Type 1/IP21
2 = NEMA Type 12/IP54

Voltage Rating
2 = 230 V (208–240)
4 = 480 V (380–500)
5 = 575 V (525–690)

Keypad
A = Alphanumeric

Input Options ①
1 = Three-phase, EMC H
2 = Three-phase, EMC N
3 = Three-phase, EMC T ⑤
4 = Three-phase, EMC L

Brake Chopper Options ②
N = No brake chopper circuit
B = Internal brake chopper circuit

Board Modifications
1 = Standard boards
2 = Conformal (varnished) coating ④

Options
Options appear in alphabetical order.

Extended I/O Card Options
B1 = 6 DI, 1 ext +24 Vdc/EXT +24 Vdc
B2 = 1 RO (NC-NO), 1 RO (NO), 1 therm
B4 = 1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT + 24 Vdc
B5 = 3 RO (NO)
B8 = 1 ext +24 Vdc/EXT +24 Vdc, 3 Pt100
B9 = 1 RO (NO), 5 DI 42–240 Vac input

Communication Cards
CA = Johnson Controls N2
CI = Modbus TCP
CJ = BACnet
CQ = EtherNet/IP
C2 = Modbus
C3 = PROFIBUS DP
C4 = LonWorks
C5 = PROFIBUS DP (D9 connector)
C6 = CANopen (slave)
C7 = DeviceNet
C8 = Modbus (D9 Type connector)
D3 = RS-232 with D9 connection

Notes

① All 230 V drives and 480 V drives up to 200 hp (IH) are only available with input option **1** (EMC Level H). 480 V drives 250 hp (IH) or larger are available with input option **2** (EMC Level N). 480 V drives are available with input option **4** (EMC Level L). 575 V drives 200 hp (IH) or larger are only available with input option **2**. 575 V drives up to 150 hp (IH) are only available with input option **4** (EMC Level L).

② 480 V drives up to 30 hp (IH) are only available with brake chopper option **B**. 480 V drives 40 hp (IH) or larger come standard with brake chopper option **N**. 230 V drives up to 15 hp (IH) are only available with brake chopper option **B**. 230 V drives 20 hp or larger come standard with brake chopper option **N**. All 575 V drives come standard without brake chopper option (N). **N** = **No** brake chopper.

③ 480 V drives 250 hp (I_H) and larger are available with enclosure style **0** (chassis); 690 V drives 200 hp (I_H) and larger are available with enclosure style **0** (chassis).

④ Factory promise delivery. Consult sales office for availability.

⑤ For high-resistance ground systems, any SVX/SPX drive can be used if the HRG system has ground supervision. If no ground supervision feature is available, use EMC class N or T.

Product Selection

230 V SVX Drives

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SVX Open Drives



208–240 V, NEMA Type 1/IP21 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR4	3/4	3.7	1	4.8	**SVXF07A1-2A1B1**
	1	4.8	1-1/2	6.6	**SVX001A1-2A1B1**
	1-1/2	6.6	2	7.8	**SVXF15A1-2A1B1**
	2	7.8	3	11	**SVX002A1-2A1B1**
	3	11	—	12.5	**SVX003A1-2A1B1**
FR5	—	12.5	5	17.5	**SVX004A1-2A1B1**
	5	17.5	7-1/2	25	**SVX005A1-2A1B1**
	7-1/2	25	10	31	**SVX007A1-2A1B1**
FR6	10	31	15	48	**SVX010A1-2A1B1**
	15	48	20	61	**SVX015A1-2A1B1**
FR7	20	61	25	75	**SVX020A1-2A1N1**
	25	75	30	88	**SVX025A1-2A1N1**
	30	88	40	114	**SVX030A1-2A1N1**
FR8	40	114	50	140	**SVX040A1-2A1N1**
	50	140	60	170	**SVX050A1-2A1N1**
	60	170	75	205	**SVX060A1-2A1N1**
FR9	75	205	100	261	**SVX075A1-2A1N1**
	100	261	125	300	**SVX100A1-2A1N1**

208–240 V, NEMA Type 12/IP54 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR4	3/4	3.7	1	4.8	**SVXF07A2-2A1B1**
	1	4.8	1-1/2	6.6	**SVX001A2-2A1B1**
	1-1/2	6.6	2	7.8	**SVXF15A2-2A1B1**
	2	7.8	3	11	**SVX002A2-2A1B1**
	3	11	—	12.5	**SVX003A2-2A1B1**
FR5	—	12.5	5	17.5	**SVX004A2-2A1B1**
	5	17.5	7-1/2	25	**SVX005A2-2A1B1**
	7-1/2	25	10	31	**SVX007A2-2A1B1**
FR6	10	31	15	48	**SVX010A2-2A1B1**
	15	48	20	61	**SVX015A2-2A1B1**
FR7	20	61	25	75	**SVX020A2-2A1N1**
	25	75	30	88	**SVX025A2-2A1N1**
	30	88	40	114	**SVX030A2-2A1N1**
FR8	40	114	50	140	**SVX040A2-2A1N1**
	50	140	60	170	**SVX050A2-2A1N1**
	60	170	75	205	**SVX060A2-2A1N1**
FR9	75	205	100	261	**SVX075A2-2A1N1**
	100	261	125	300	**SVX100A2-2A1N1**

480 V SVX Drives

SVX Open Drives



380–500 V, NEMA Type 1/IP21 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR4	1	2.2	1-1/2	3.3	**SVX001A1-4A1B1**
	1-1/2	3.3	2	4.3	**SVXF15A1-4A1B1**
	2	4.3	3	5.6	**SVX002A1-4A1B1**
	3	5.6	5	7.6	**SVX003A1-4A1B1**
	5	7.6	—	9	**SVX005A1-4A1B1**
	—	9	7-1/2	12	**SVX006A1-4A1B1**
FR5	7-1/2	12	10	16	**SVX007A1-4A1B1**
	10	16	15	23	**SVX010A1-4A1B1**
	15	23	20	31	**SVX015A1-4A1B1**
FR6	20	31	25	38	**SVX020A1-4A1B1**
	25	38	30	46	**SVX025A1-4A1B1**
	30	46	40	61	**SVX030A1-4A1B1**
FR7	40	61	50	72	**SVX040A1-4A1N1**
	50	72	60	87	**SVX050A1-4A1N1**
	60	87	75	105	**SVX060A1-4A1N1**
FR8	75	105	100	140	**SVX075A1-4A1N1**
	100	140	125	170	**SVX100A1-4A1N1**
	125	170	150	205	**SVX125A1-4A1N1**
FR9	150	205	200	261	**SVX150A1-4A1N1**
	200	245	250	300	**SVX200A1-4A1N1**

380–500 V, NEMA Type 12/IP54 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR4	1	2.2	1-1/2	3.3	**SVX001A2-4A1B1**
	1-1/2	3.3	2	4.3	**SVXF15A2-4A1B1**
	2	4.3	3	5.6	**SVX002A2-4A1B1**
	3	5.6	5	7.6	**SVX003A2-4A1B1**
	5	7.6	—	9	**SVX005A2-4A1B1**
	—	9	7-1/2	12	**SVX006A2-4A1B1**
FR5	7-1/2	12	10	16	**SVX007A2-4A1B1**
	10	16	15	23	**SVX010A2-4A1B1**
	15	23	20	31	**SVX015A2-4A1B1**
FR6	20	31	25	38	**SVX020A2-4A1B1**
	25	38	30	46	**SVX025A2-4A1B1**
	30	46	40	61	**SVX030A2-4A1B1**
FR7	40	61	50	72	**SVX040A2-4A1N1**
	50	72	60	87	**SVX050A2-4A1N1**
	60	87	75	105	**SVX060A2-4A1N1**
FR8	75	105	100	140	**SVX075A2-4A1N1**
	100	140	125	170	**SVX100A2-4A1N1**
	125	170	150	205	**SVX125A2-4A1N1**
FR9	150	205	200	261	**SVX150A2-4A1N1**
	200	245	250	300	**SVX200A2-4A1N1**

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SVX Open Drives



380–500 V, Open Chassis Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR10 ①	250	330	300	385	**SPX250A0-4A2N1**
	300	385	350	460	**SPX300A0-4A2N1**
	350	460	400	520	**SPX350A0-4A2N1**
FR11	400	520	500	590	**SPX400A0-4A2N1**
	500	590	—	650	**SPX500A0-4A2N1**
	—	650	600	730	**SPX550A0-4A2N1**
FR12	600	730	—	820	**SPX600A0-4A2N1**
	—	820	700	920	**SPX650A0-4A2N1**
	700	920	800	1030	**SPX700A0-4A2N1**
FR13	800	1030	900	1150	**SPX800A0-4A2N1**
	900	1150	1000	1300	**SPX900A0-4A2N1**
	1000	1300	1200	1450	**SPXH10A0-4A2N1**
FR14	1200	1600	1500	1770	**SPXH12A0-4A2N1**
	1600	1940	1800	2150	**SPXH16A0-4A2N1**
	1900	2300	2200	2700	**SPXH19A0-4A2N1**

575 V SVX Drives

525–690 V, NEMA Type 1/IP21 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR6	2	3.3	3	4.5	**SVX002A1-5A4N1**
	3	4.5	—	5.5	**SVX003A1-5A4N1**
	—	5.5	5	7.5	**SVX004A1-5A4N1**
	5	7.5	7-1/2	10	**SVX005A1-5A4N1**
	7-1/2	10	10	13.5	**SVX007A1-5A4N1**
	10	13.5	15	18	**SVX010A1-5A4N1**
	15	18	20	22	**SVX015A1-5A4N1**
	20	22	25	27	**SVX020A1-5A4N1**
	25	27	30	34	**SVX025A1-5A4N1**
FR7	30	34	40	41	**SVX030A1-5A4N1**
	40	41	50	52	**SVX040A1-5A4N1**
FR8	50	52	60	62	**SVX050A1-5A4N1**
	60	62	75	80	**SVX060A1-5A4N1**
	75	80	100	100	**SVX075A1-5A4N1**
FR9	100	100	125	125	**SVX100A1-5A4N1**
	125	125	150	144	**SVX125A1-5A4N1**
	150	144	—	170	**SVX150A1-5A4N1**
	—	170	200	208	**SVX175A1-5A4N1**

Note

① FR10–FR14 includes 3% line reactor, but it is not integral to chassis.

SVX Open Drives



525–690 V, NEMA Type 12/IP54 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR6	2	3.3	3	4.5	**SVX002A2-5A4N1**
	3	4.5	—	5.5	**SVX003A2-5A4N1**
	—	5.5	5	7.5	**SVX004A2-5A4N1**
	5	7.5	7-1/2	10	**SVX005A2-5A4N1**
	7-1/2	10	10	13.5	**SVX007A2-5A4N1**
	10	13.5	15	18	**SVX010A2-5A4N1**
	15	18	20	22	**SVX015A2-5A4N1**
	20	22	25	27	**SVX020A2-5A4N1**
	25	27	30	34	**SVX025A2-5A4N1**
FR7	30	34	40	41	**SVX030A2-5A4N1**
	40	41	50	52	**SVX040A2-5A4N1**
FR8	50	52	60	62	**SVX050A2-5A4N1**
	60	62	75	80	**SVX060A2-5A4N1**
	75	80	100	100	**SVX075A2-5A4N1**
FR9	100	100	125	125	**SVX100A2-5A4N1**
	125	125	150	144	**SVX125A2-5A4N1**
	150	144	—	170	**SVX150A2-5A4N1**
	—	170	200	208	**SVX175A2-5A4N1**

525–690 V, Open Chassis Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR10	200	208	250	261	**SPX200A0-5A2N1**
	250	261	300	325	**SPX250A0-5A2N1**
	300	325	400	385	**SPX300A0-5A2N1**
FR11	400	385	450	460	**SPX400A0-5A2N1**
	450	460	500	502	**SPX450A0-5A2N1**
	500	502	—	590	**SPX500A0-5A2N1**
FR12	—	590	600	650	**SPX550A0-5A2N1**
	600	650	700	750	**SPX600A0-5A2N1**
	700	750	800	820	**SPX700A0-5A2N1**
FR13	800	820	900	920	**SPX800A0-5A2N1**
	900	920	1000	1030	**SPX900A0-5A2N1**
	1000	1030	1250	1180	**SPXH10A0-5A2N1**
FR14	1350	1300	1500	1500	**SPXH13A0-5A2N1**
	1500	1500	2000	1900	**SPXH15A0-5A2N1**
	2000	1900	2300	2250	**SPXH20A0-5A2N1**

Accessories

2

Demo Drive and Power Supply

Demo Drive and Power Supply

Description	Catalog Number
9000X demo drive	**9000XDEMO**

9000X Series—SVX/SPX Conversion and Flange Kits

The Type 12/IP54 option kit is used to convert a Type 1/IP21 to a Type 12/IP54 drive. The kit includes:

NEMA Type 12 / IP54 Conversion Kits

Frame Size	Catalog Number
Frame 4 Type 12/IP54 kit	**OPTN12FR4**
Frame 5 Type 12/IP54 kit	**OPTN12FR5**
Frame 6 Type 12/IP54 kit	**OPTN12FR6**

Flange Kits

The flange kit is used when the power section heat sink is mounted through the back panel of an enclosure. The kit includes hardware and supporting steel plates.

NEMA Type 12 / IP54 Conversion Kits

Kit

Frame Size	Catalog Number
Frame 4 flange kit Type 12/IP54	**OPTTHR4**
Frame 5 flange kit Type 12/IP54	**OPTTHR5**
Frame 6 flange kit Type 12/IP54	**OPTTHR6**
Frame 7 flange kit Type 12/IP54	**OPTTHR7**
Frame 8 flange kit Type 12/IP54	**OPTTHR8**
Frame 9 flange kit Type 12/IP54	**OPTTHR9**

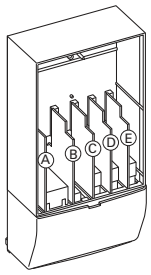
Options

SVX Series Option Board Kits

The SVX Series drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of five option boards.

The SVX Series factory installed standard board configuration includes an A9 I/O board and an A2 relay output board, which are installed in slots A and B.

Option Boards



Option Board Kits

Option Kit Description ①	Allowed Slot Locations ②	Field Installed Catalog Number	Factory Installed Option Designator	SVX Ready Programs Basic	Local/ Remote	Standard	MSS	PID	Multi-P.	PFC
Standard I/O Cards										
6 DI, 1 DO, 2 AI, 1 AO, 1 +10 Vdc ref, 2 ext +24 Vdc/EXT +24 Vdc	A	**OPTA9**	—	■	■	■	■	■	■	■
2 RO (NC-NO)	B	**OPTA2**	—	■	■	■	■	■	■	■
Extended I/O Cards										
2 RO, therm	B	**OPTA3**	**A3**	—	■	■	■	■	■	■
Encoder low volt +5 V/15 V/24 V—SPX only	C	**OPTA4**	**A4**	—	■	■	■	■	■	■
Encoder high volt +15 V/24 V—SPX only	C	**OPTA5**	**A5**	—	■	■	■	■	■	■
Double encoder—SPX only	C	**OPTA7**	**A7**	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO	A	**OPTA8**	**A8**	—	■	■	■	■	■	■
3 DI (encoder 10–24 V), out +15 V/+24 V, 2 DO (pulse+direction)—SPX only	C	**OPTAE**	**AE**	■	■	■	■	■	■	■
6 DI, 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB1**	**B1**	—	—	—	—	—	■	■
1 RO (NC-NO), 1 RO (NO), 1 therm	B, C, **D**, E	**OPTB2**	**B2**	—	—	—	—	—	■	■
1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB4**	**B4**	■	■	■	■	■	■	■
3 RO (NO)	B, C, **D**, E	**OPTB5**	**B5**	—	—	—	—	—	■	■
1 ext +24 Vdc/EXT +24 Vdc, 3 Pt100	B, C, **D**, E	**OPTB8**	**B8**	—	—	—	—	—	—	—
1 RO (NO), 5 DI 42–240 Vac input	B, C, **D**, E	**OPTB9**	**B9**	—	—	—	—	—	■	■
Communication Cards										
Modbus RTU	D, E	OPTC2	C2	■	■	■	■	■	■	■
Modbus RTU (D9 connector)	D, E	OPTC8	C8	■	■	■	■	■	■	■
PROFIBUS DP	D, E	OPTC3	C3	■	■	■	■	■	■	■
PROFIBUS DP (D9 connector)	D, E	OPTC5	C5	■	■	■	■	■	■	■
Johnson Controls N2	D, E	OPTC2	CA	—	—	—	—	—	—	—
BACnet MSTP	D, E	OPTCJ	CJ	■	■	■	■	■	■	■
LonWorks	D, E	OPTC4	C4	■	■	■	■	■	■	■
CANopen (slave)	D, E	OPTC6	C6	■	■	■	■	■	■	■
DeviceNet	D, E	OPTC7	C7	■	■	■	■	■	■	■
Modbus TCP	D, E	OPTCI	CI	■	■	■	■	■	■	■
EtherNet/IP	D, E	OPTCQ	CQ	■	■	■	■	■	■	■
PROFINET, Modbus TCP, EtherNet/IP (dual-port) ④	D, E	OPTE9	E9	■	■	■	■	■	■	■
EtherCAT (dual-port) ④	D, E	OPTEC	EC	■	■	■	■	■	■	■
SPX adapter	D, E	OPTD1	D1	■	■	■	■	■	■	■
SPX adapter	D, E	OPTD2	D2	■	■	■	■	■	■	■
RS-232 adapter	D, E	OPTD3	D3	■	■	■	■	■	■	■

Notes

① AI = Analog Input; AO = Analog Output, DI = Digital Input, DO = Digital Output, RO = Relay Output
② Option card must be installed in one of the slots listed for that card. Slot indicated in bold is the preferred location.
③ OPTC2 is a multi-protocol option card.
④ Available October 2016.

2

Modbus RTU Network Communications

The Modbus Network Card OPTC2 is used for connecting the SVX Drive as a slave on a Modbus network. The interface is connected by a 9-pin DSUB connector (female) and the baud rate ranges from 300 to 19,200 baud. Other communication parameters include an address range from 1 to 247; a parity of None, Odd or Even; and the stop bit is 1.

PROFIBUS Network Communications

The PROFIBUS Network Card OPTC3 is used for connecting the SVX Drive as a slave on a PROFIBUS-DP network. The interface is connected by a 9-pin DSUB connector (female). The baud rates range from 9.6 Kbaud to 12 Mbaud, and the addresses range from 1 to 127.

LonWorks Network Communications

The LonWorks Network Card OPTC4 is used for connecting the SVX Drive on a LonWorks network. This interface uses Standard Network Variable Types (SNVT) as data types. The channel connection is achieved using a FTT-10 A Free Topology transceiver via a single twisted transfer cable. The communication speed with LonWorks is 78 kBits/s.

CANopen (Slave) Communications

The CANopen (Slave) Network Card OPTC6 is used for connecting the SVX Drive to a host system. According to ISO11898 standard cables to be chosen for CANbus should have a nominal impedance of 120 ohms, and specific line delay of nominal 5 nS/m. 120 ohms line termination resistors required for installation.

DeviceNet Network Communications

The DeviceNet Network Card OPTC7 is used for connecting the SVX Drive on a DeviceNet Network. It includes a 5.08 mm pluggable connector. Transfer method is via CAN using a two-wire twisted shielded cable with two-wire bus power cable and drain. The baud rates used for communication include 125 Kbaud, 250 Kbaud and 500 Kbaud.

Johnson Controls Metasys N2 Network Communications

The OPTC2 fieldbus board provides communication between the SVX Drive and a Johnson Controls Metasys™ N2 network. With this connection, the drive can be controlled, monitored and programmed from the Metasys system. The N2 fieldbus is available as a factory installed option and as a field installable kit.

Modbus/TCP Network Communications

The Modbus/TCP Network Card OPTCI is used for connecting the SVX Drive to Ethernet networks utilizing Modbus protocol. It includes an RJ-45 pluggable connector. This interface provides a selection of standard and custom register values to communicate drive parameters. The board supports 10 Mbps and 100 Mbps communication speeds. The IP address of the board is configurable over Ethernet using a supplied software tool.

BACnet Network Communications

The BACnet Network Card OPTCJ is used for connecting the SVX Drive to BACnet networks. It includes a 5.08 mm pluggable connector. Data transfer is Master-Slave/Token Passing (MS/TP) RS-485. This interface uses a collection of 30 Binary Value Objects (BVOs) and 35 Analog Value Objects (AVOs) to communicate drive parameters. The card supports 9.6, 19.2 and 38.4 Kbaud communication speeds and supports network addresses 1–127.

EtherNet/IP Network Communications

The EtherNet/IP Network Card OPTCK is used for connecting the SVX Drive to Ethernet/Industrial Protocol networks. It includes an RJ-45 pluggable connector. The interface uses CIP objects to communicate drive parameters (CIP is "Common Industrial Protocol", the same protocol used by DeviceNet). The board supports 10 Mbps and 100 Mbps communication speeds. The IP address of the board is configurable by Static, BOOTP and DHCP methods.

Control Panel Options

Factory Options

Description	Factory Installed Option Code	Field Installed NEMA Type 1/IP21 Catalog Number
Local/Remote Keypad SVX Control Panel—This option is standard on all drives and consists of an RS-232 connection, backlit alphanumeric LCD display with nine indicators for the RUN status and two indicators for the control source. The nine pushbuttons on the panel are used for panel programming and monitoring of all SVX parameters. The panel is detachable and isolated from the input line potential. Include LOC/REM key to choose control location.	**A**	**KEYPAD-LOC/REM**
Keypad Remote Mounting Kit—This option is used to remote mount the SVX keypad. The footprint is compatible to the SV remote mount kit. Includes 10 ft cable, keypad holder and mounting hardware.	—	**OPTRMT-KIT-9000X**

Miscellaneous Options

Description	Catalog Number
9000XDrive—A PC-based tool for controlling and monitoring of the SVX. Features include: loading parameters that can be saved to a file or printed, setting references, starting and stopping the motor, monitoring signals in graphical or text form, and real-time display. To avoid damage to the drive or computer, SVDrivecable must be used.	**9000XDRIVE**
SVDrivecable—6 ft (1.8 m) RS-232 cable (22 gauge) with a 7-pin connector on each end. Should be used in conjunction with the 9000XDrive option to avoid damage to the SVX or computer. The same cable can be used for downloading specialized applications to the drive.	**SVDRIVECABLE**
External Dynamic Braking Resistors—Used with the dynamic braking chopper circuit to absorb motor regenerative energy for stopping the load and to dissipate the energy flowing back into the drive. Resistors are separated into standard duty and heavy-duty. Standard duty is defined as 20% duty or less with 100% braking torque, while heavy-duty is defined as 50% duty or less with 150% braking torque.	See **Page V6-T2-111**

Open Drive Options

Brake Chopper Options

The brake chopper circuit option is used for applications that require dynamic braking. Dynamic braking resistors are not included with drive purchase. Consult the factory for additional dynamic braking resistor selections that are supplied separately. A list of common resistors are listed below and are complete indoor assemblies, include a pre-wired terminal block and a thermal switch, and are not UL Listed.

Duty Cycle

The duty cycle rating is based on a 60-second period. For example, the 20% duty cycle resistor can carry 100% current for 12 seconds out of every 60 seconds, while the 50% duty cycle resistor can carry 150% current for 30 seconds out of every 60 seconds.

Torque

If the braking torque required is less than 15%, dynamic braking is not required because the regenerated energy will be dissipated in the drive and motor losses.

Dynamic Brake Resistor—Catalog Number Selection

DBR – R100 – W0800

Dynamic Brake Resistor	Resistance	Rated Watts
	1D0 = 1.0 Ohms **100** = 100 Ohms	**0800** = 800 Watts **8000** = 8000 Watts **080K** = 80,000 Watts

230 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions (Inches)	Catalog Number	Dimensions (Inches)
0.75	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1.5	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R036-W1200**	12W x 10D x 5H
2	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R036-W1200**	12W x 10D x 5H
3	30.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R036-W2000**	12W x 16D x 5H
4	30.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R030-W2400**	19W x 10D x 5H
5	30.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R030-W2800**	19W x 13D x 5H
7.5	20.0	**DBR-R020-W1200**	12W x 10D x 5H	**DBR-R020-W4800**	26.5W x 13D x 5H
10	10.0	**DBR-R015-W1600**	12W x 13D x 5H	**DBR-R112-W6000**	26.5W x 13D x 5H
15	10.0	**DBR-R012-W2400**	19W x 10D x 5H	**DBR-R010-W9000**	28W x 10D x 10H
20	3.3	**DBR-R9D3-W3200**	19W x 10D x 5H	**DBR-R3D4-W012K**	28W x 10D x 10H
25	3.3	**DBR-R5D5-W4000**	26.5W x 10D x 5H	**DBR-R5D1-W015K**	28W x 16D x 10H
30	3.3	**DBR-R4D8-W4800**	26.5W x 10D x 5H	**DBR-R4D1-W020K**	28W x 16D x 10H
40	1.4	**DBR-R004-W6000**	26.5W x 13D x 5H	**DBR-R3D4-W025K**	30W x 18D x 16H
50	1.4	**DBR-R3D1-W7500**	26.5W x 16D x 5H	**DBR-R2D1-W030K**	30W x 18D x 24H
60	1.4	**DBR-R2D8-W9000**	26.5W x 16D x 5H	**DBR-R002-W036K**	30W x 18D x 24H
75	1.4	**DBR-R2D6-W012K**	28W x 10D x 10H	**DBR-R1D5-W045K**	30W x 18D x 32H
100	1.4	**DBR-R002-W015K**	28W x 16D x 10H	**DBR-R1D4-W060K**	30W x 18D x 40H

480 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions (Inches)	Catalog Number	Dimensions (Inches)
1	63.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1.5	63.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
2	63.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
3	63.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2000**	12W x 16D x 5H
5	63.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2800**	19W x 13D x 5H
6	63.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R070-W4000**	19W x 16D x 5H
7.5	63.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R063-W4800**	26.5W x 13D x 5H
10	63.0	**DBR-R063-W1600**	12W x 13D x 5H	**DBR-R063-W6000**	26.5W x 16D x 5H
15	42.0	**DBR-R042-W2400**	19W x 10D x 5H	**DBR-R042-W9000**	28W x 10D x 10H
20	21.0	**DBR-R030-W3200**	19W x 13D x 5H	**DBR-R023-W012K**	28W x 13D x 10H
25	21.0	**DBR-R030-W4000**	19W x 16D x 5H	**DBR-R021-W015K**	28W x 13D x 10H
30	14.0	**DBR-R020-W4800**	26.5W x 13D x 5H	**DBR-R014-W020K**	30W x 18D x 24H
40	6.5	**DBR-R112-W6000**	26.5W x 13D x 5H	**DBR-R007-W025K**	30W x 18D x 16H
50	6.5	**DBR-R013-W7500**	26.5W x 16D x 5H	**DBR-R8D5-W030K**	30W x 18D x 24H
60	6.5	**DBR-R010-W9000**	28W x 10D x 10H	**DBR-R7D3-W036K**	30W x 18D x 24H
75	3.3	**DBR-R009-W012K**	28W x 13D x 10H	**DBR-R3D3-W045K**	30W x 18D x 32H
100	3.3	**DBR-R5D1-W015K**	28W x 16D x 10H	**DBR-R004-W060K**	30W x 18D x 40H
125	3.3	**DBR-R4D1-W020K**	28W x 16D x 10H	**DBR-R004-W070K**	30W x 18D x 48H
150	3.3	**DBR-R3D4-W025K**	30W x 18D x 16H	**DBR-R3D5-W085K**	30W x 18D x 56H
200	3.3	**DBR-R3D3-W030K**	30W x 18D x 24H	**DBR-R3D3-W110K**	30W x 18D x 72H
250	1.4	**DBR-R2D5-W036K**	30W x 18D x 24H	①	—
300	1.4	**DBR-R1D5-W045K**	30W x 18D x 32H	①	—
350	1.4	**DBR-R1D4-W060K**	30W x 18D x 40H	①	—
400	0.9	**DBR-R1D4-W060K**	30W x 18D x 40H	①	—
500	0.9	**DBR-R0D9-W080K**	30W x 18D x 48H	①	—
550	0.9	**DBR-R001-W085K**	30W x 18D x 56H	①	—

Note

① Consult factory.

575 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions (Inches)	Catalog Number	Dimensions (Inches)
2	100.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
3	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2000**	12W x 16D x 5H
4	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2400**	19W x 10D x 5H
5	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2800**	19W x 13D x 5H
7.5	100.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R100-W4800**	26.5W x 13D x 5H
10	30.0	**DBR-R063-W1600**	12W x 13D x 5H	**DBR-R063-W6000**	26.5W x 16D x 5H
15	30.0	**DBR-R042-W2400**	19W x 10D x 5H	**DBR-R042-W9000**	28W x 10D x 10H
20	30.0	**DBR-R030-W3200**	19W x 13D x 5H	**DBR-R030-W012K**	28W x 13D x 10H
25	30.0	**DBR-R030-W4000**	19W x 16D x 5H	**DBR-R030-W015K**	28W x 16D x 10H
30	18.0	**DBR-R020-W4800**	26.5W x 13D x 5H	**DBR-R020-W020K**	30W x 18D x 16H
40	18.0	**DBR-R030-W6000**	26.5W x 16D x 5H	**DBR-R184-W025K**	30W x 18D x 16H
50	9.0	**DBR-R013-W7500**	26.5W x 16D x 5H	**DBR-R012-W030K**	30W x 18D x 24H
60	9.0	**DBR-R010-W9000**	28W x 10D x 10H	**DBR-R010-W036K**	30W x 18D x 24H
75	9.0	**DBR-R009-W012K**	28W x 13D x 10H	**DBR-R009-W045K**	30W x 18D x 24H
100	7.0	**DBR-R013-W015K**	28W x 16D x 10H	**DBR-R8D4-W060K**	30W x 18D x 40H
125	7.0	**DBR-R8D2-W020K**	30W x 18D x 10H	**DBR-R007-W070K**	30W x 18D x 40H
150	7.0	**DBR-R007-W025K**	30W x 18D x 16H	**DBR-R006-W085K**	30W x 18D x 56H
175	7.0	**DBR-R007-W030K**	30W x 18D x 24H	**DBR-R007-W100K**	30W x 18D x 72H
200	2.5	**DBR-R3D3-W030K**	30W x 18D x 24H	**DBR-R2D6-W110K**	30W x 18D x 64H
250	2.5	**DBR-R2D5-W036K**	30W x 18D x 24H	**DBR-R003-W140K**	30W x 18D x 72H
300	2.5	**DBR-R3D3-W045K**	30W x 18D x 32H	①	—
400	1.7	**DBR-R002-W060K**	30W x 18D x 48H	①	—
450	1.7	**DBR-R1D8-W070K**	30W x 18D x 48H	①	—
500	1.7	**DBR-R002-W080K**	30W x 18D x 56H	①	—

Note

① Consult factory.

Line and Load Reactors

A line and load reactor is a three-phase inductance filter that can be placed on the line and load side of the AFD to help improve the harmonic performance of the system. Consult the factory for additional filtering options and further technical details.

DR1 Line Reactor

A line reactor helps to provide a moderate reduction in current harmonics similar to a DC choke. It also provides increased input protection for AFD and its semiconductors from line transients helping to extend the life of the AFD.

DR2 Output Reactor

An output filter is used to reduce the transient voltage (dV/dt) at the motor terminals. The output filter is recommended for cable lengths exceeding 100 ft (30 m) with a drive of 3 hp and above and for cable lengths of 33 ft (10 m) with a drive of 2 hp and below.

Line and Load Reactors—Catalog Number Selection

D R1 – 2 2D0 – 0 5

Basic Naming
D = Drive

Device Series
R1 = Line side reactor
R2 = Load side reactor

Input/Output Voltage
2 = 240 V
4 = 480 V
5 = 575 V

Current Rating
Examples:
2D0 = 2.0 A
4D0 = 4.0 A
8D0 = 8.0 A
012 = 12 A

Environment Rating
0 = Open
1 = NEMA 1

Impedance
3 = 3%
5 = 5%

Line and Load Reactors—230 V

	Open				NEMA 1			
	Line Reactor		Load Reactor		Line Reactor		Load Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
0.75	DR1-23D2-03	DR1-23D2-05	DR2-24D0-03	DR2-24D0-05	DR1-23D2-13	DR1-23D2-15	DR2-24D0-13	DR2-24D0-15
1	DR1-24D2-03	DR1-24D2-05	DR2-24D0-03	DR2-28D0-05	DR1-24D2-13	DR1-24D2-15	DR2-24D0-13	DR2-28D0-15
1.5	DR1-26D0-03	DR1-26D0-05	DR2-28D0-03	DR2-28D0-05	DR1-26D0-13	DR1-26D0-15	DR2-28D0-13	DR2-28D0-15
2	DR1-26D8-03	DR1-26D8-05	DR2-28D0-03	DR2-28D0-05	DR1-26D8-13	DR1-26D8-15	DR2-28D0-13	DR2-28D0-15
3	DR1-29D6-03	DR1-29D6-05	DR2-2012-03	DR2-2012-05	DR1-29D6-13	DR1-29D6-15	DR2-2012-13	DR2-2012-15
5	DR1-2015-03	DR1-2015-05	DR2-2018-03	DR2-2018-05	DR1-2015-13	DR1-2015-15	DR2-2018-13	DR2-2018-15
7.5	DR1-2022-03	DR1-2022-05	DR2-2025-03	DR2-2025-05	DR1-2022-13	DR1-2022-15	DR2-2025-13	DR2-2025-15
10	DR1-2028-03	DR1-2028-05	DR2-2035-03	DR2-2035-05	DR1-2028-13	DR1-2028-15	DR2-2035-13	DR2-2035-15
15	DR1-2042-03	DR1-2042-05	DR2-2045-03	DR2-2045-05	DR1-2042-13	DR1-2042-15	DR2-2045-13	DR2-2045-15
20	DR1-2054-03	DR1-2054-05	DR2-2055-03	DR2-2055-05	DR1-2054-13	DR1-2054-15	DR2-2055-13	DR2-2055-15
25	DR1-2068-03	DR1-2068-05	DR2-2080-03	DR2-2080-05	DR1-2068-13	DR1-2068-15	DR2-2080-13	DR2-2080-15
30	DR1-2080-03	DR1-2080-05	DR2-2080-03	DR2-2100-05	DR1-2080-13	DR1-2080-15	DR2-2080-13	DR2-2100-15
40	DR1-2104-03	DR1-2104-05	DR2-2100-03	DR2-2100-05	DR1-2104-13	DR1-2104-15	DR2-2100-13	DR2-2100-15
50	DR1-2130-03	DR1-2130-05	DR2-2130-03	DR2-2130-05	DR1-2130-13	DR1-2130-15	DR2-2130-13	DR2-2130-15
60	DR1-2154-03	DR1-2154-05	DR2-2160-03	DR2-2200-15	DR1-2154-13	DR1-2154-15	DR2-2160-13	DR2-2200-15
75	DR1-2192-03	DR1-2192-05	DR2-2200-13	DR2-2200-15	DR1-2192-13	DR1-2192-15	DR2-2200-13	DR2-2200-15
100	DR1-2248-03	DR1-2248-05	DR2-2225-13	DR2-2225-15	DR1-2248-13	DR1-2248-15	DR2-2225-13	DR2-2225-15

Line and Load Reactors—480 V

	Open				NEMA 1			
	Line Reactor		Load Reactor		Line Reactor		Load Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
1	DR1-42D1-03	DR1-42D1-05	DR2-42D0-05	DR2-42D0-05	DR1-42D1-13	DR1-42D1-15	DR2-42D0-13	DR2-42D0-15
1.5	DR1-43D0-03	DR1-43D0-05	DR2-44D0-05	DR2-44D0-05	DR1-43D0-13	DR1-43D0-15	DR2-44D0-13	DR2-44D0-15
2	DR1-43D4-03	DR1-43D4-05	DR2-44D0-03	DR2-44D0-05	DR1-43D4-13	DR1-43D4-15	DR2-44D0-13	DR2-44D0-15
3	DR1-44D8-03	DR1-44D8-05	DR2-48D0-03	DR2-48D0-05	DR1-44D8-13	DR1-44D8-15	DR2-48D0-13	DR2-48D0-15
5	DR1-47D6-03	DR1-47D6-05	DR2-48D0-03	DR2-48D0-05	DR1-47D6-13	DR1-47D6-15	DR2-48D0-13	DR2-48D0-15
7.5	DR1-4011-03	DR1-4011-05	DR2-4012-03	DR2-4012-05	DR1-4011-13	DR1-4011-15	DR2-4012-13	DR2-4012-15
10	DR1-4014-03	DR1-4014-05	DR2-4018-03	DR2-4018-05	DR1-4014-13	DR1-4014-15	DR2-4018-13	DR2-4018-15
15	DR1-4021-03	DR1-4021-05	DR2-4025-03	DR2-4025-05	DR1-4021-13	DR1-4021-15	DR2-4025-13	DR2-4025-15
20	DR1-4027-03	DR1-4027-05	DR2-4025-03	DR2-4025-05	DR1-4027-13	DR1-4027-15	DR2-4025-13	DR2-4025-15
25	DR1-4034-03	DR1-4034-05	DR2-4035-03	DR2-4035-05	DR1-4034-13	DR1-4034-15	DR2-4035-13	DR2-4035-15
30	DR1-4040-03	DR1-4040-05	DR2-4045-03	DR2-4045-05	DR1-4040-13	DR1-4040-15	DR2-4045-13	DR2-4045-15
40	DR1-4052-03	DR1-4052-05	DR2-4055-03	DR2-4055-05	DR1-4052-13	DR1-4052-15	DR2-4055-13	DR2-4055-15
50	DR1-4065-03	DR1-4065-05	DR2-4080-03	DR2-4080-05	DR1-4065-13	DR1-4065-15	DR2-4080-13	DR2-4080-15
60	DR1-4077-03	DR1-4077-05	DR2-4100-03	DR2-4080-05	DR1-4077-13	DR1-4077-15	DR2-4100-13	DR2-4080-15
75	DR1-4096-03	DR1-4096-05	DR2-4100-03	DR2-4100-05	DR1-4096-13	DR1-4096-15	DR2-4100-13	DR2-4100-15
100	DR1-4124-03	DR1-4124-05	DR2-4130-03	DR2-4130-05	DR1-4124-13	DR1-4124-15	DR2-4130-13	DR2-4130-15
125	DR1-4156-03	DR1-4156-05	DR2-4160-03	DR2-4160-05	DR1-4156-13	DR1-4156-15	DR2-4160-13	DR2-4160-15
150	DR1-4180-03	DR1-4180-05	DR2-4200-13	DR2-4200-15	DR1-4180-13	DR1-4180-15	DR2-4200-13	DR2-4200-15
200	DR1-4240-03	DR1-4240-05	DR2-4250-13	DR2-4250-15	DR1-4240-13	DR1-4240-15	DR2-4250-13	DR2-4250-15
250	DR1-4302-03	DR1-4302-05	DR2-4320-13	DR2-4320-15	DR1-4302-13	DR1-4302-15	DR2-4320-13	DR2-4320-15
300	DR1-4361-03	DR1-4361-05	DR2-4400-13	DR2-4400-15	DR1-4361-13	DR1-4361-15	DR2-4400-13	DR2-4400-15
350	DR1-4414-03	DR1-4414-05	DR2-4400-13	DR2-4400-15	DR1-4414-13	DR1-4414-15	DR2-4400-13	DR2-4400-15
400	DR1-4477-03	DR1-4477-05	DR2-4500-03	DR2-4500-05	DR1-4477-13	DR1-4477-15	DR2-4500-13	DR2-4500-15
500	DR1-4590-03	DR1-4590-05	DR2-4600-03	DR2-4600-05	DR1-4590-13	DR1-4590-15	DR2-4600-13	DR2-4600-15
600	DR1-4708-03	DR1-4708-05	DR2-4750-03	DR2-4750-05	DR1-4708-13	DR1-4708-15	DR2-4750-13	DR2-4750-15

Line and Load Reactors—575 V

	Open				NEMA 1			
	Line Reactor		Load Reactor		Line Reactor		Load Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
2	DR1-52D7-03	DR1-52D7-05	DR2-54D0-03	DR2-54D0-05	DR1-52D7-13	DR1-52D7-15	DR2-54D0-13	DR2-54D0-15
3	DR1-53D9-03	DR1-53D9-05	DR2-54D0-03	DR2-54D0-05	DR1-53D9-13	DR1-53D9-15	DR2-54D0-13	DR2-54D0-15
5	DR1-56D1-03	DR1-56D1-05	DR2-58D0-03	DR2-58D0-05	DR1-56D1-13	DR1-56D1-15	DR2-58D0-13	DR2-58D0-15
7.5	DR1-59D0-03	DR1-59D0-05	DR2-58D0-03	DR2-58D0-05	DR1-59D0-13	DR1-59D0-15	DR2-58D0-13	DR2-58D0-15
10	DR1-5011-03	DR1-5011-05	DR2-5012-03	DR2-5012-05	DR1-5011-13	DR1-5011-15	DR2-5012-13	DR2-5012-15
15	DR1-5017-03	DR1-5017-05	DR2-5018-03	DR2-5018-05	DR1-5017-13	DR1-5017-15	DR2-5018-13	DR2-5018-15
20	DR1-5022-03	DR1-5022-05	DR2-5025-03	DR2-5025-05	DR1-5022-13	DR1-5022-15	DR2-5025-13	DR2-5025-15
25	DR1-5027-03	DR1-5027-05	DR2-5025-03	DR2-5025-05	DR1-5027-13	DR1-5027-15	DR2-5025-13	DR2-5025-15
30	DR1-5032-03	DR1-5032-05	DR2-5035-03	DR2-5035-05	DR1-5032-13	DR1-5032-15	DR2-5035-13	DR2-5035-15
40	DR1-5041-03	DR1-5041-05	DR2-5045-03	DR2-5045-05	DR1-5041-13	DR1-5041-15	DR2-5045-13	DR2-5045-15
50	DR1-5052-03	DR1-5052-05	DR2-5055-03	DR2-5055-05	DR1-5052-13	DR1-5052-15	DR2-5055-13	DR2-5055-15
60	DR1-5062-03	DR1-5062-05	DR2-5080-03	DR2-5080-05	DR1-5062-13	DR1-5062-15	DR2-5080-13	DR2-5080-15
75	DR1-5077-03	DR1-5077-05	DR2-5080-03	DR2-5080-05	DR1-5077-13	DR1-5077-15	DR2-5080-13	DR2-5080-15
100	DR1-5100-03	DR1-5100-05	DR2-5100-03	DR2-5100-05	DR1-5100-13	DR1-5100-15	DR2-5100-13	DR2-5100-15
125	DR1-5125-03	DR1-5125-05	DR2-5130-03	DR2-5130-05	DR1-5125-13	DR1-5125-15	DR2-5130-13	DR2-5130-15
150	DR1-5144-03	DR1-5144-05	DR2-5160-03	DR2-5160-05	DR1-5144-13	DR1-5144-15	DR2-5160-13	DR2-5160-15
200	DR1-5192-03	DR1-5192-05	DR2-5200-13	DR2-5200-15	DR1-5192-13	DR1-5192-15	DR2-5200-13	DR2-5200-15
250	DR1-5242-03	DR1-5242-05	DR2-5250-13	DR2-5250-15	DR1-5242-13	DR1-5242-15	DR2-5250-13	DR2-5250-15
300	DR1-5289-03	DR1-5289-05	DR2-5320-13	DR2-5320-15	DR1-5289-13	DR1-5289-15	DR2-5320-13	DR2-5320-15
400	DR1-5382-03	DR1-5382-05	DR2-5400-13	DR2-5400-15	DR1-5382-13	DR1-5382-15	DR2-5400-13	DR2-5400-15
450	DR1-5412-03	DR1-5412-05	DR2-5400-13	DR2-5400-15	DR1-5412-13	DR1-5412-15	DR2-5400-13	DR2-5400-15
500	DR1-5472-03	DR1-5472-05	DR2-5500-03	DR2-5500-05	DR1-5472-13	DR1-5472-15	DR2-5500-13	DR2-5500-15
600	DR1-5576-03	DR1-5576-05	DR2-5600-03	DR2-5600-05	DR1-5576-13	DR1-5576-15	DR2-5600-13	DR2-5600-15

Replacement Parts

FR4 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	NEMA Type 12 control fan ①	1	**PP01086**	**PP01086**	—
Control module ②	SVX control module	1	**CSBS0000000000**	**CSBS0000000000**	—
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	—
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	—
Keypad ②	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	—
Main fan ②	DC fan (main)	1	**PP01060**	**PP01060**	—
Other	Mounting kit, fixing kit	1	**FR00040**	**FR00040**	—
	Mounting kit, fixing kit, N12 ①	1	**FR00079**	**FR00079**	—
	Control cover, plastic, N1	1	**FR00006**	**FR00006**	—

FR5 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	NEMA Type 12 control fan ①	1	**PP01088**	**PP01088**	—
Control module ②	SVX control module	1	**CSBS0000000000**	**CSBS0000000000**	—
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	—
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	—
Keypad ②	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	—
Main fan ②	DC fan (main)	1	**PP01061**	**PP01061**	—
Other	Mounting kit, fixing kit	1	**FR00050**	**FR00050**	—
	Mounting kit, fixing kit, N12 ①	1	**FR00081**	**FR00081**	—

FR6 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	NEMA Type 12 control fan ①	1	**PP01049**	**PP01049**	—
Control module ②	SVX control module	1	**CSBS0000000000**	**CSBS0000000000**	**CSBS0000000000**
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	**OPTA2**
Keypad ②	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main fan ②	DC fan (main)	1	**PP01062**	**PP01062**	—
Other	Mounting kit, fixing kit	1	**FR00060**	**FR00060**	**FR00060**
	Mounting kit, fixing kit, N12 ①	1	**FR00082**	**FR00082**	**FR00082**
	Control cover, plastic, N1	1	**FR06011**	**FR06011**	**FR06011**

FR7 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	NEMA Type 12 control fan ①	1	**PP01049**	**PP01049**	**PP01049**
Control module ②	SVX control module	1	**CSBS0000000000**	**CSBS0000000000**	**CSBS0000000000**
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	**OPTA2**
Keypad ②	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main fan ②	DC fan (main)	1	**PP01063**	**PP01063**	**PP01063**
Other	Mounting kit, fixing kit	1	**FR07071**	**FR07071**	**FR07071**
	Mounting kit, fixing kit, N12 ①	1	**FR07072**	**FR07072**	**FR07072**
	Control cover, plastic, N1	1	**FR07011**	**FR07011**	**FR07011**

Notes

① Only for NEMA Type 12/IP54 Type drives.

② Factory recommended spare parts.

FR8 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	NEMA Type 12 control fan ①	1	**CP01180**	**CP01180**	**CP01180**
Control module ②	SVX control module	1	**CSBS0000000000**	**CSBS0000000000**	**CSBS0000000000**
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	**OPTA2**
Keypad ②	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main AC fan	Fan AC	1	**PP01123**	**PP01123**	**PP01123**
	Fan fuse	2	**PP20202**	**PP20202**	**PP20202**
	Starting cap	1	**S00734**	**S00734**	**S00734**
	Fan driver board AC	1	**VB00599**	**VB00799**	**VB00799**
	Isolation transformer (fan)	1	**S0000113**	**S0000113**	**S0000113**
Main DC fan ②	DC fan	1	**PP00071**	**PP00071**	**PP00071**
	DC power supply	1	**S01016**	**S01016**	**S01016**
Other	Front cover, N12 ①	1	**FR08079**	**FR08079**	**FR08079**
	Conduit plate, N12	1	**FR08082**	**FR08082**	**FR08082**

FR9 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	50 mm fan	1	**PP09041**	**PP09041**	**PP09041**
	80 mm fan	1	**PP01068**	**PP01068**	**PP01068**
Control module ①	SVX control module	1	**CSBS0000000000**	**CSBS0000000000**	**CSBS0000000000**
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	**OPTA2**
Inverter	Power module ②	1	**FR09-0261-2-ANV**	**FR09-0261-4-ANV**	**FR09-0125-5-ANV**
		1	**FR09-0300-2-ANV**	**FR09-0300-4-ANV**	**FR09-0144-5-ANV**
		1	—	—	**FR09-0170-5-ANV**
	Driver board	1	**S00583**	**S00583**	**S00583**
	Shunt board ②	6	—	**VB00535**	**VB00537**
		6	—	**VB00536**	**VB00542**
		6	—	—	**VB00543**
DC section	Balancing resistor	3	**PP00052**	**PP00052**	**PP00052**
	Bus capacitor	8	**S00335**	**S00335**	**PP01041**
	DC busbars DC–	1	**FR09043**	**FR09043**	**FR09043**
	DC busbars DC+	1	**FR09044**	**FR09044**	**FR09044**
	DC busbars connection	1	**FR09045**	**FR09045**	**FR09045**
	DC busbars +/– insulator	1	**FR09046**	**FR09046**	**FR09046**
	DC busbars –/con insulator	1	**FR09047**	**FR09047**	**FR09047**
Converter	Rectifier module	1	**FR09826**	**FR09822**	**FR09823**
	Diode	3	**CP01268**	**CP01268**	**CP01268**
	Rectifier board	1	—	**VB00459**	**VB00460**
Keypad ①	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	1	**PP00072**	**PP00072**	**PP00072**
	DC power supply	1	**S01017**	**S01017**	**S01017**
Other	Front cover power	1	**FR09012**	**FR09012**	**FR09012**
	Front cover connection	1	**FR09013**	**FR09013**	**FR09013**
	Front power conduit	1	**FR09014**	**FR09014**	**FR09014**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

FR10 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control	Fiber board	1	—	**S00451**	**S00451**
	ASIC board	1	—	**S00457**	**S00457**
Control fan	ASIC fan	1	—	**PP01096**	**PP01096**
Control module ①	SVX control module	1	—	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	—	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	—	**OPTA2**	**OPTA2**
Inverter	Power module ②	1	—	**FR10-0385-4-ANV**	**FR10-0261-5-ANV**
		1	—	**FR10-0460-4-ANV**	**FR10-0325-5-ANV**
		1	—	**FR10-0520-4-ANV**	**FR10-0385-5-ANV**
		1	—	—	**FR10-0416-5-ANV**
	Driver board	1	—	**S00450**	**S00450**
	Driver adapter board	1	—	**VB00330**	**VB00330**
	Shunt board ②	6	—	**VB00497**	**VB00510**
		6	—	**VB00498**	**VB00511**
		6	—	**VB00537**	**VB00545**
Covers	Top cover	1	—	**FR10340**	**FR10340**
	Side cover	2	—	**FR10341**	**FR10341**
DC section	Balancing resistor	2	—	**PP13027**	**PP13028**
	DC busbars kit (right)	1	—	**S0000005**	**S0000005**
	Bus capacitor	12	—	**S00335**	**S00336**
Converter	Rectifier module	1	—	**FR10823**	**FR10823**
	Charging resistor	1	—	**PP00066**	**PP00066**
	Diode	3	—	**PP01177**	**PP01177**
	Rectifier board	1	—	**S00591**	**S00592**
Keypad ①	SVX/SPX keypad	1	—	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	2	—	**PP00072**	**PP00072**
	DC power supply	2	—	**S01017**	**S01017**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

FR11 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control	Fiber board	1	—	**S00451**	**S00451**
	ASIC board	1	—	**S00457**	**S00457**
Control fan	ASIC fan	1	—	**PP01096**	**PP01096**
Control module ①	SVX control module	1	—	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	—	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	—	**OPTA2**	**OPTA2**
Inverter	Power module ②	1	—	**FR11-0590-4-ANV**	**FR11-0460-5-ANV**
		1	—	**FR11-0650-4-ANV**	**FR11-0502-5-ANV**
		1	—	**FR11-0730-4-ANV**	**FR11-0590-5-ANV**
	Driver board	1	—	**S00452**	**S00452**
	Driver adapter board	1	—	**VB00330**	**VB00330**
	Shunt board ②	9	—	**VB00513**	**VB00512**
		9	—	**VB00514**	**VB00546**
		9	—	**VB00538**	**VB00547**
Covers	Top cover	1	—	**FR11345**	**FR11345**
DC section	Balancing resistor	3	—	**PP13027**	**PP13027**
	DC busbars kit (right)	3	—	**S0000005**	**S0000005**
	Bus capacitor	18	—	**S00335**	**S00335**
Converter	Rectifier module	1	—	**FR10823**	**FR10823**
	Diode	3	—	**PP01177**	**PP01177**
	Rectifier board	1	—	**S00591**	**S00591**
Keypad ①	SVX/SPX keypad	1	—	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	2	—	**PP00072**	**PP00072**
	DC power supply	2	—	**S01017**	**S01017**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

FR12 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control	Fiber board	2	—	**S00451**	**S00451**
	ASIC board	2	—	**S00457**	**S00457**
	Star coupler	1	—	**S00593**	**S00593**
Control fan	ASIC fan	2	—	**PP01096**	**PP01096**
Control module ①	SVX control module	1	—	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	—	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	—	**OPTA2**	**OPTA2**
Inverter	Power module ②	1	—	**FR12-0820-4-ANV**	**FR12-0650-5-ANV**
		1	—	**FR12-0920-4-ANV**	**FR12-0750-5-ANV**
		1	—	**FR12-1030-4-ANV**	**FR12-0820-5-ANV**
	Driver board	2	—	**S00450**	**S00450**
	Driver adapter board	2	—	**VB00330**	**VB00330**
	Shunt board	12	—	**VB00498**	**VB00511**
Covers	Top cover	2	—	**FR10340**	**FR10340**
	Side cover	4	—	**FR10341**	**FR10341**
DC section	Balancing resistor	4	—	**PP13027**	**PP13027**
	DC busbars kit (right)	2	—	**S0000005**	**S0000005**
	Bus capacitor	24	—	**S00335**	**S00336**
Converter	Rectifier module	2	—	**FR10823**	**FR10823**
	Diode	3	—	**PP01177**	**PP01177**
	Rectifier board	2	—	**S00591**	**S00591**
Keypad ①	SVX/SPX keypad	1	—	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	4	—	**PP00072**	**PP00072**
	DC power supply	4	—	**S01017**	**S01017**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

FR13 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control	ASIC board	1	—	**S00457**	**S00457**
	ASIC assembly	1	—	**60S01030**	**60S01030**
Control fan	ASIC fan	1	—	**PP01096**	**PP01096**
Control module ①	SVX control module	1	—	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	—	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	—	**OPTA2**	**OPTA2**
Inverter	Power module ②	3	—	**FI13-1150-4-ANV**	**FR13-1030-5-ANV**
		3	—	**FI13-1300-4-ANV**	**FR13-1180-5-ANV**
		3	—	**FI13-1450-4-ANV**	**FR13-920-5-ANV**
	Driver board	3	—	**S00454**	**S00454**
	Driver adapter board	2	—	**VB00330**	**VB00330**
	Shunt board ②	18	—	**VB00505**	**VB00516**
		18	—	**VB00514**	**VB00517**
		18	—	**VB00541**	**VB00547**
Covers	Top cover	3	—	**FI10001**	**FI10001**
	Side cover	3	—	**FI10003**	**FI10003**
DC section	Balancing resistor	6	—	**PP13034**	**PP13034**
	Bus capacitor	36	—	**S00335**	**S00336**
	DC busbars kit	3	—	**FI13329**	**FI13329**
Converter	Rectifier module	2	—	**FR10823**	**FR10823**
	Diode	3	—	**PP01177**	**PP01177**
	Rectifier board	2	—	**S00591**	**S00591**
Keypad ①	SVX/SPX keypad	1	—	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	4	—	**PP00072**	**PP00072**
	DC power supply	4	—	**S01017**	**S01017**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

FR14 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control	ASIC board	2	—	**S00457**	**S00457**
	Star coupler	1	—	**S00593**	**S00593**
	ASIC assembly	2	—	**60S01030**	**60S01030**
	Star coupler kit	1	—	**FR10860**	**FR10860**
Control fan	ASIC fan	2	—	**PP01096**	**PP01096**
Control module ①	SVX control module	1	—	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	—	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	—	**OPTA2**	**OPTA2**
Inverter	Power module ②	1	—	**FR14-1770-4-ANV**	**FR14-1500-5-ANV**
		1	—	**FR14-2150-4-ANV**	**FR14-1900-5-ANV**
		1	—	**FR14-2700-4-ANV**	**FR14-2250-5-ANV**
	Driver board	6	—	**S00454**	**S00454**
	Driver adapter board	2	—	**VB00330**	**VB00330**
	Shunt board ②	36	—	**VB00541**	**VB00516**
		36	—	—	**VB00517**
Covers	Top cover	6	—	**FI10001**	**FI10001**
	Side cover	6	—	**FI10003**	**FI10003**
DC section	Balancing resistor	6	—	**PP13034**	**PP13034**
	Bus capacitor	72	—	**S00335**	**S00336**
	DC busbars kit	6	—	**FI13329**	**FI13329**
Converter	Rectifier module	2	—	**FR10823**	**FR10823**
	Diode	3	—	**PP01177**	**PP01177**
	Rectifier board	2	—	**S00591**	**S00591**
Keypad ①	SVX/SPX keypad	1	—	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	6	—	**PP00072**	**PP00072**
	DC power supply	6	—	**S01017**	**S01017**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

Technical Data and Specifications

SVX Drives

Description	Specification
Input Ratings	
Input voltage (V_{in})	+10%/–15%
Input frequency (f_{in})	50/60 Hz (variation up to 45–66 Hz)
Connection to power	Once per minute or less (typical operation)
High withstand rating	100 kAIC
Output Ratings	
Output voltage	0 to V_{in}
Continuous output current	I_H rated 100% at 122 °F (50 °C), FR9 and below I_L rated 100% at 104 °F (40 °C), FR9 and below I_H/I_L 100% at 104 °F (40 °C), FR10 and above
Overload current (I_H/I_L)	150% I_H, 110% I_L for 1 min.
Output frequency	0 to 320 Hz
Frequency resolution	0.01 Hz
Initial output current (I_H)	250% for 2 seconds
Efficiency	>96%
Control Characteristics	
Control method	Frequency control (V/f) Open loop: Sensorless vector control Closed loop: SPX drives only
Switching frequency Frame 4–6 Frame 7–12	Adjustable with parameter 2.6.9 1–16 kHz; default 10 kHz 1–10 kHz; default 3.6 kHz
Frequency reference	Analog input: Resolution 0.1% (10-bit), accuracy ±1% V/Hz Panel reference: Resolution 0.01 Hz
Field weakening point	30–320 Hz
Acceleration time	0–3000 sec.
Deceleration time	0–3000 sec.
Braking torque	DC brake: 30% x T_n (without brake option)
Ambient Conditions	
Ambient operating temperature	14 °F (–10 °C), no frost to 122 °F (50 °C) I_H (FR4–FR9) 14 °F (–10 °C), no frost to 104 °F (40 °C) I_H (FR10 and up) 14 °F (–10 °C), no frost to 104 °F (40 °C) I_L (all frames)
Storage temperature	–40° to 158 °F (–40° to 70 °C)
Relative humidity	0 to 95% RH, noncondensing, non-corrosive, no dripping water
Air quality	Chemical vapors: IEC 721-3-3, unit in operation, class 3C2; Mechanical particles: IEC 721-3-3, unit in operation, class 3S2
Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 9842 ft (3000 m)
Vibration	EN 50178, EN 60068-2-6; 5 to 50 Hz, displacement amplitude 1 mm (peak) at 3 to 15.8 Hz, max. acceleration amplitude 1G at 15.8 to 150 Hz
Shock	EN 50178, EN 60068-2-27 UPS Drop test (for applicable UPS weights) Storage and shipping: max. 15 g, 11 ms (in package)
Enclosure class	NEMA 1/IP21 or NEMA 12/IP54, open chassis/IP20

Description	Specification
Control Connections	
Analog input voltage	0 to 10 V, R = 200 kohms (–10 to 10 V joystick control) resolution 0.1%; accuracy ±1%
Analog input current	0(4) to 20 mA; R_i—250 ohms differential
Digital inputs (6)	Positive or negative logic; 18 to 30 Vdc
Auxiliary voltage	+24 V ±15%, max. 250 mA
Output reference voltage	+10 V +3%, max. load 10 mA
Analog output	0(4) to 20 mA; R_L max. 500 ohms; resolution 10 bit; accuracy ±2%
Digital outputs	Open collector output, 50 mA/48V
Relay outputs	Two programmable Form C relay outputs switching capacity: 24 Vdc/8 A, 250 Vac/8 A, 125 Vdc/0.4 A
Protections	
Overcurrent protection	Trip limit 4.0 x I_H instantaneously
Overvoltage protection	Yes
Undervoltage protection	Yes
Earth fault protection	In case of earth fault in motor or motor cable, only the frequency converter is protected
Input phase supervision	Trips if any of the input phases are missing
Motor phase supervision	Trips if any of the output phases are missing
Overtemperature protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Motor underload protection	Yes
Short-circuit protection	Yes (+24 V and +10 V reference voltages)

Standard I/O Specifications

Description	Specification
Six–digital input programmable	24 V: "0" ≤10 V, "1" ≥18V,R_i >5 kohms
Two–analog input configurable w/jumpers	Voltage: 0–±10 V, R_i >200 kohms Current: 0 (4)–20 mA, R_i = 250 ohms
Two–digital output programmable	Form C relays 250 Vac 30 Vdc 2 amp resistive
One–analog output programmable configurable w/jumper	0–20 mA, R_L max. 500 ohms 10 bits ±2%
One digital output programmable	Open collector 48 Vdc 50 mA

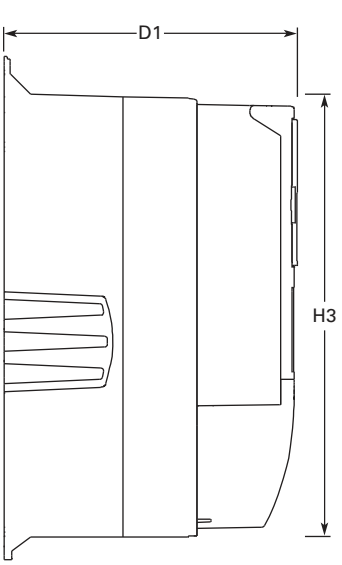
Dimensions

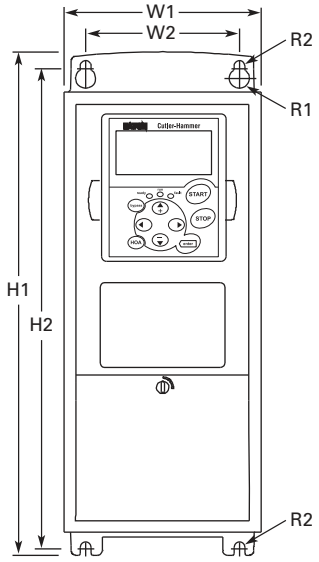
Approximate Dimensions in Inches (mm)

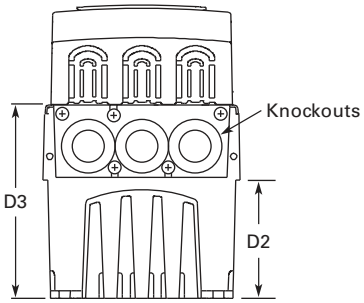
2

9000X Open Drives

NEMA Type 1/IP21 and NEMA Type 12/IP54, FR4, FR5 and FR6



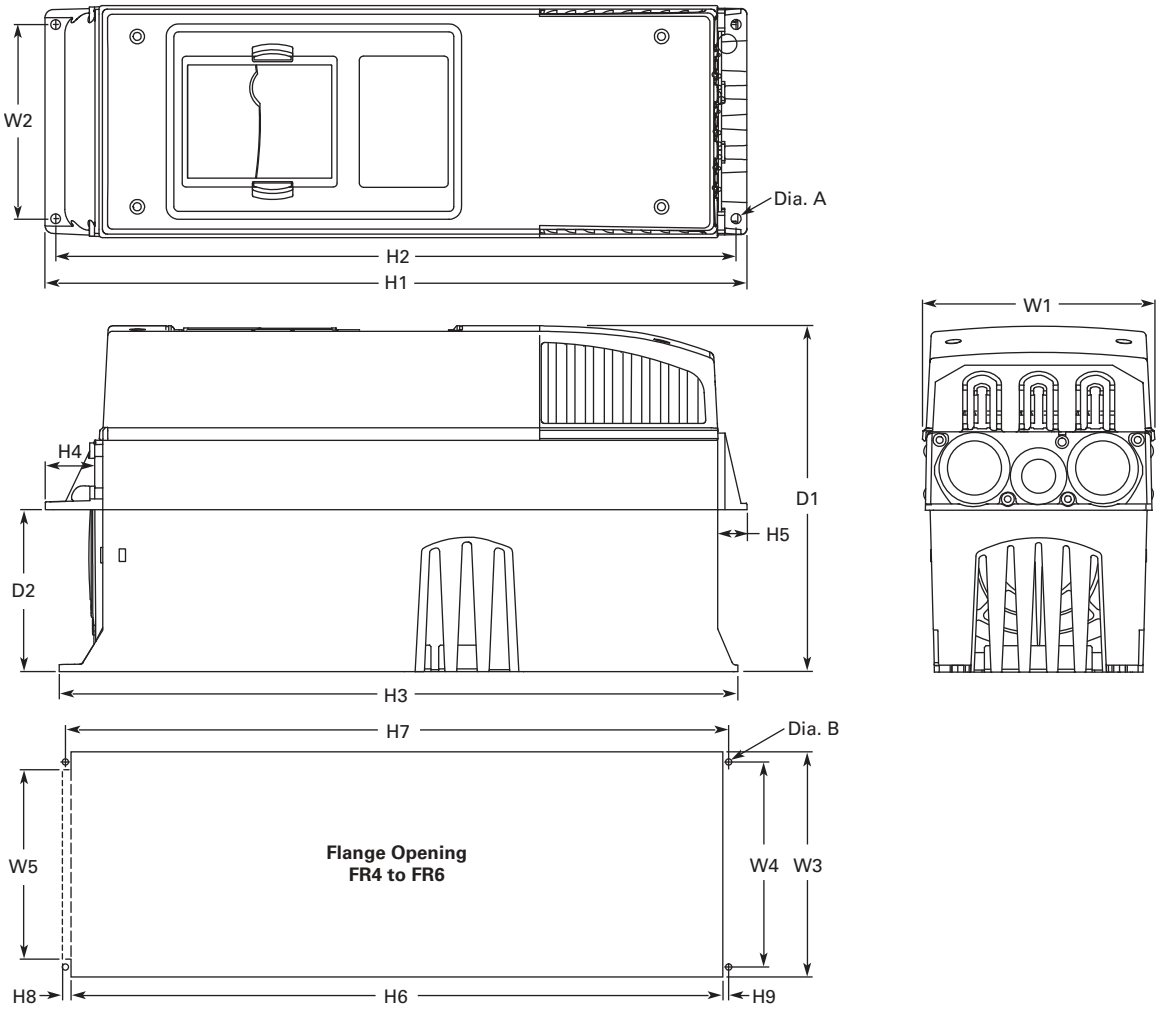




Voltage	hp (I_H)	H1	H2	H3	D1	D2	D3	W1	W2	R1 Dia.	R2 Dia.	Weight Lbs (kg)	Knockouts at Inches (mm) N1 (O.D.)
FR4													
230 V	3/4–3	12.9 (327)	12.3 (313)	11.5 (292)	7.5 (190)	3.0 (77)	4.9 (126)	5.0 (128)	3.9 (100)	0.5 (13)	0.3 (7)	11.0 (5)	3 @ 1.1 (28)
480 V	1–5												
FR5													
230 V	5–7-1/2	16.5 (419)	16.0 (406)	15.3 (389)	8.4 (214)	3.9 (100)	5.8 (148)	5.6 (143)	3.9 (100)	0.5 (13)	0.3 (7)	17.9 (8)	2 @ 1.5 (37) 1 @ 1.1 (28)
480 V	7-1/2–15												
FR6													
230 V	10–15	22.0 (558)	21.3 (541)	20.4 (519)	9.3 (237)	4.2 (105)	6.5 (165)	7.6 (195)	5.8 (148)	0.6 (15.5)	0.4 (9)	40.8 (19)	3 @ 1.5 (37)
480 V	20–30												
575 V	2–25												

Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21 and NEMA Type 12/IP54 with Flange Kit, FR4, FR5 and FR6



FR4, FR5 and FR6 with Flange Kit

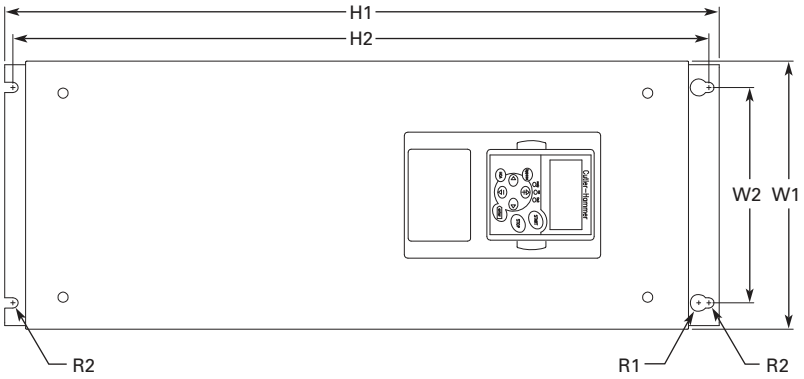
W1	W2	H1	H2	H3	H4	H5	D1	D2	Dia. A
FR4									
5.0 (128)	4.5 (113)	13.3 (337)	12.8 (325)	12.9 (327)	1.2 (30)	0.9 (22)	7.5 (190)	3.0 (77)	0.3 (7)
FR5									
5.6 (143)	4.7 (120)	17.0 (434)	16.5 (420)	16.5 (419)	1.4 (36)	0.7 (18)	8.4 (214)	3.9 (100)	0.3 (7)
FR6									
7.7 (195)	6.7 (170)	22.0 (560)	21.6 (549)	22.0 (558)	1.2 (30)	0.8 (20)	9.3 (237)	4.2 (106)	0.3 (7)

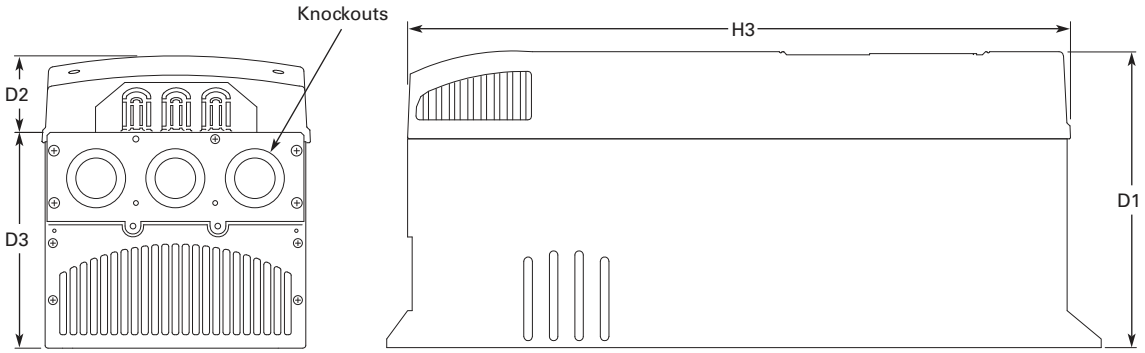
Flange Opening, FR4 to FR6

W3	W4	W5	H6	H7	H8	H9	Dia. B
FR4							
4.8 (123)	4.5 (113)	—	12.4 (315)	12.8 (325)	—	0.2 (5)	0.3 (7)
FR5							
5.3 (135)	4.7 (120)	—	16.2 (410)	16.5 (420)	—	0.2 (5)	0.3 (7)
FR6							
7.3 (185)	6.7 (170)	6.2 (157)	21.2 (539)	21.6 (549)	0.3 (7)	0.2 (5)	0.3 (7)

Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21 and NEMA Type 12/IP54, FR7

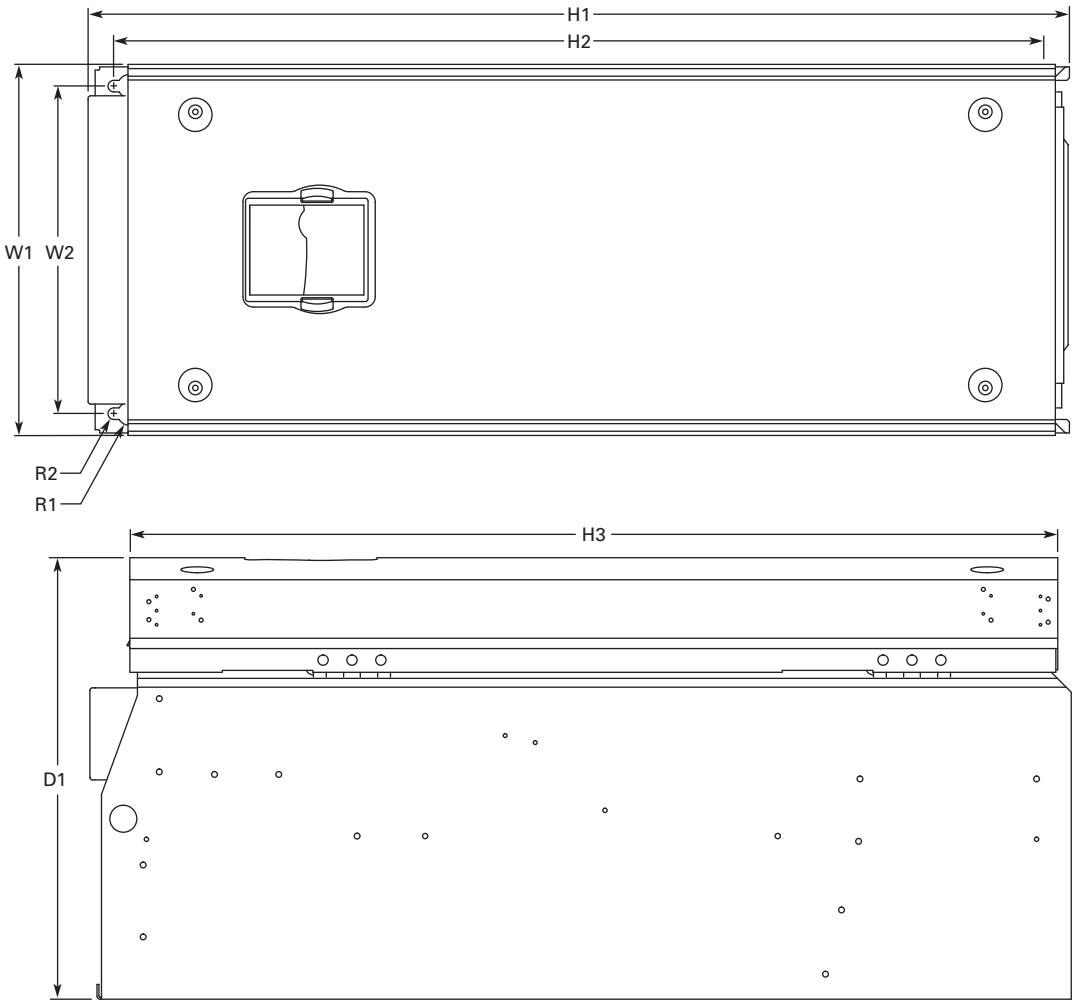




Voltage	hp (I_H)	H1	H2	H3	D1	D2	D3	W1	W2	R1 Dia.	R2 Dia.	Weight Lbs (kg)	Knockouts at Inches (mm) N1 (O.D.)
230 V	20–30	24.8 (630)	24.2 (614)	23.2 (590)	10.1 (257)	3.0 (77)	7.3 (184)	9.3 (237)	7.5 (190)	0.7 (18)	0.4 (9)	77.2 (35)	3 at 1.5 (37)
480 V	40–60												
575 V	30–40												

Approximate Dimensions in Inches (mm)

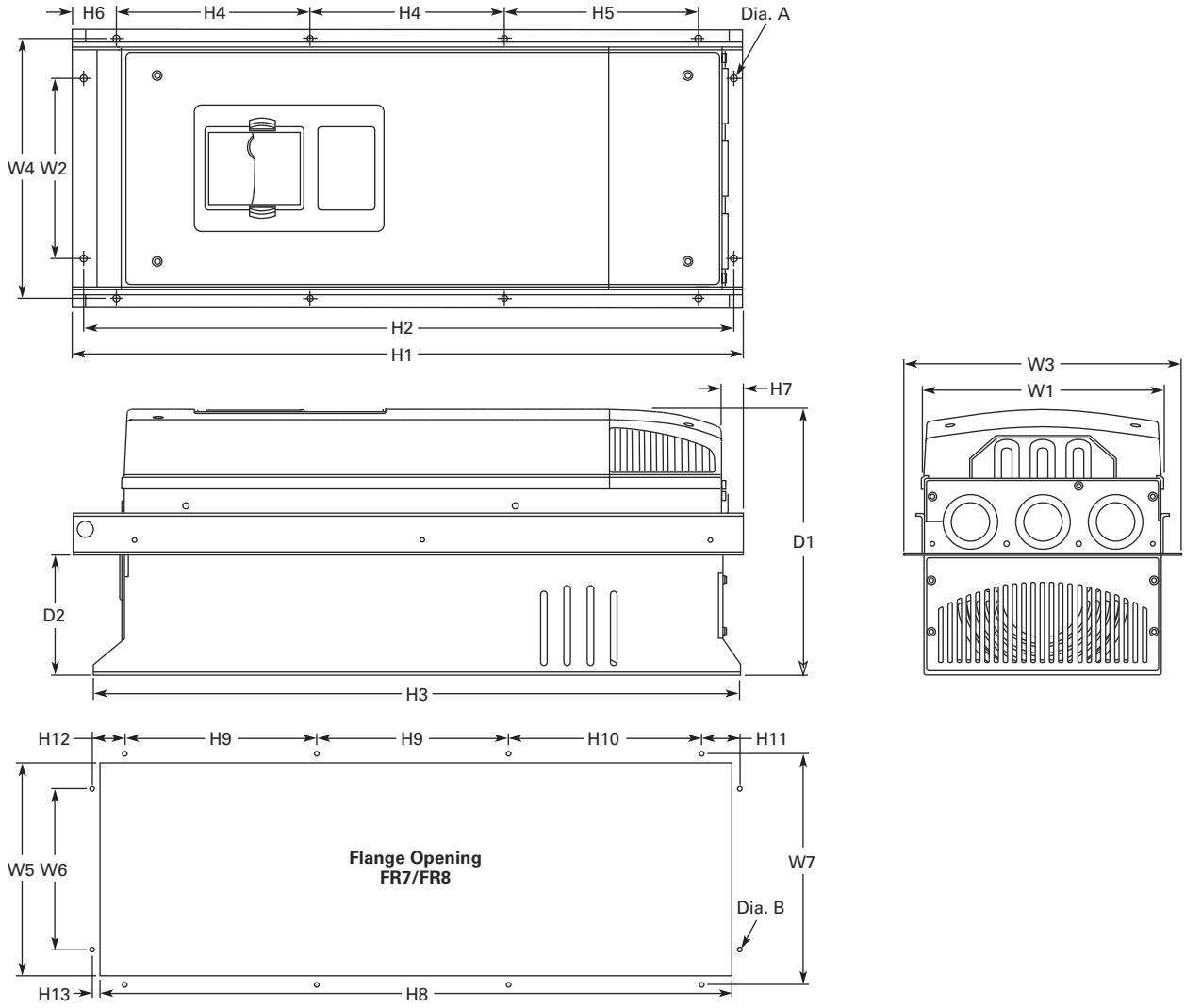
NEMA Type 1/IP21 and NEMA Type 12/IP54, FR8



Voltage	hp (I_H)	D1	H1	H2	H3	W1	W2	R1 Dia.	R2 Dia.	Weight Lbs (kg)
230 V	40–60	13.5 (344)	30.1 (764)	28.8 (732)	28.4 (721)	11.5 (291)	10 (255)	0.7 (18)	0.4 (9)	127 (58)
480 V	75–125									
575 V	50–75									

Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21 and NEMA Type 12/IP54, with Flange Kit, FR7 and FR8



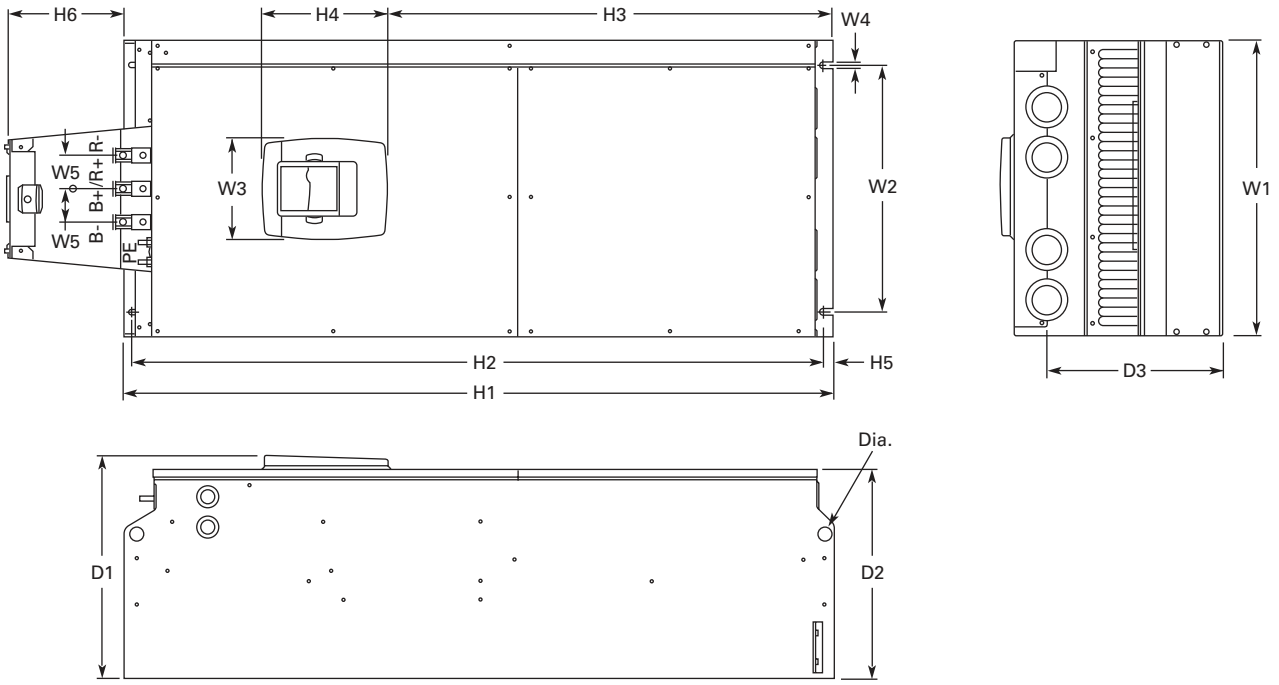
W1	W2	W3	W4	H1	H2	H3	H4	H5	H6	H7	D1	D2	Dia. A
FR7													
9.3 (237)	6.8 (175)	10.6 (270)	10.0 (253)	24.9 (652)	24.8 (632)	24.8 (630)	7.4 (189)	7.4 (189)	0.9 (23)	0.8 (20)	10.1 (257)	4.6 (117)	0.3 (6)
FR8													
11.2 (285)	—	14.0 (355)	13.0 (330)	32.8 (832)	—	29.3 (745)	10.2 (258)	10.4 (265)	1.7 (43)	2.2 (57)	13.5 (344)	4.3 (110)	0.4 (9)

Flange Opening, FR7 and FR8

W5	W6	W7	H8	H9	H10	H11	H12	H13	Dia. B
FR7									
9.2 (233)	6.9 (175)	10.0 (253)	24.4 (619)	7.4 (189)	7.4 (189)	1.4 (35)	1.3 (32)	1.0 (25)	0.3 (6)
FR8									
11.9 (301)	—	13.0 (330)	31.9 (810)	10.2 (258)	10.4 (265)	—	—	1.3 (33)	0.4 (9)

Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21 and NEMA Type 12/IP54 FR9



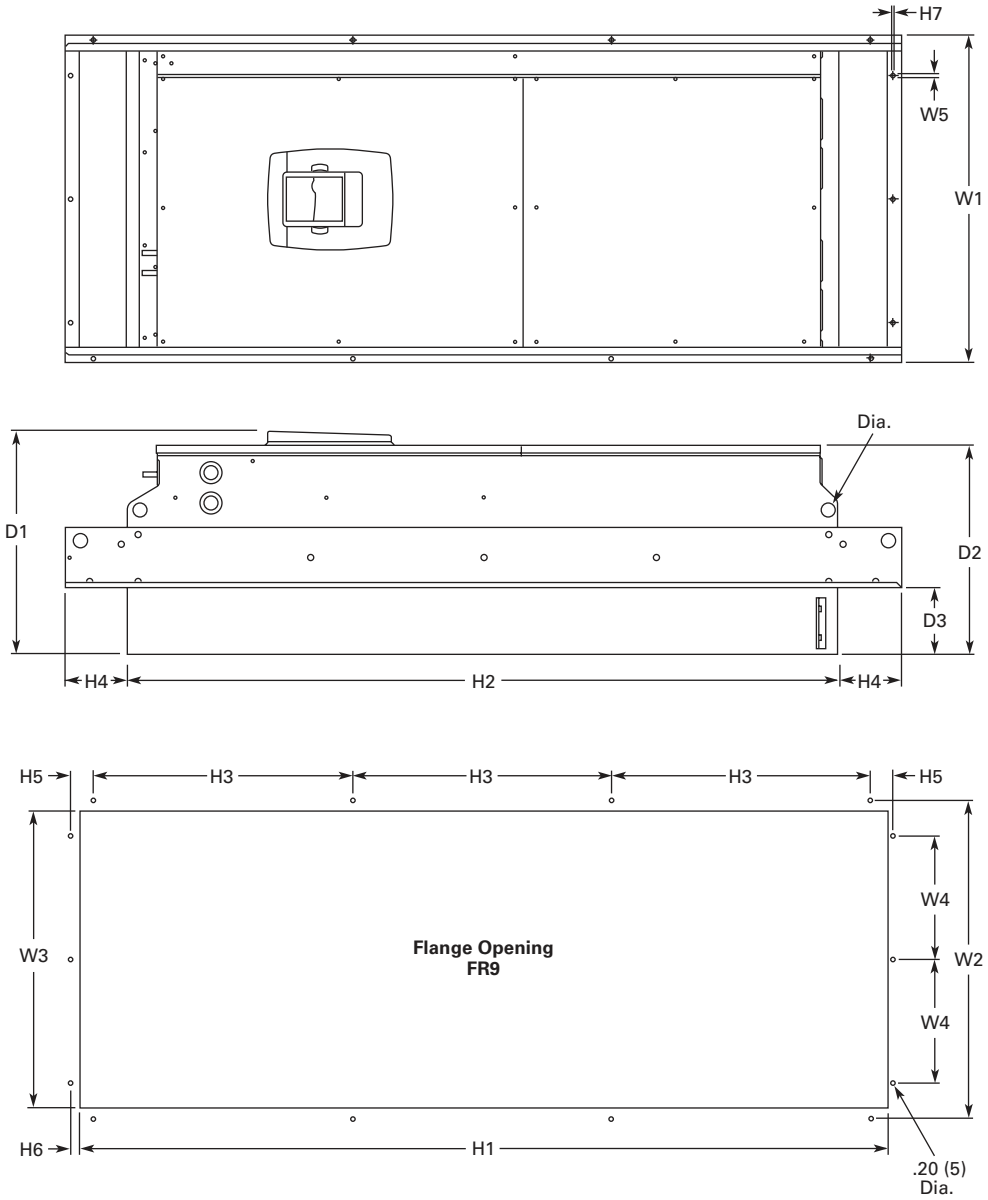
Voltage	hp (I_H)	W1	W2	W3	W4	H1	H2	H3	H4 ①	D1	D2	D3	Dia.	Weight Lbs (kg)
230 V	75–100	18.9 (480)	15.7 (400)	0.4 (9)	2.1 (54)	45.3 (1150)	44.1 (1120)	0.6 (16)	7.4 (188)	14.2 (361.5)	13.4 (340)	11.2 (285)	0.8 (21)	321.9 (146)
480 V	150–200													
575 V	100–175													

Note

① Brake resistor terminal box (H6) included when brake chopper ordered.

Approximate Dimensions in Inches (mm)

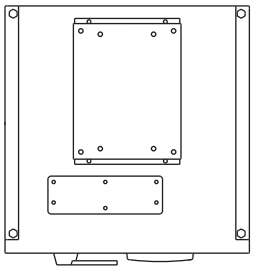
NEMA Type 1/IP21 and NEMA Type 12/IP54, FR9 with Flange Kit

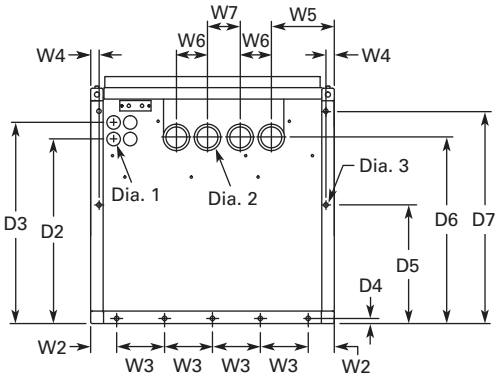


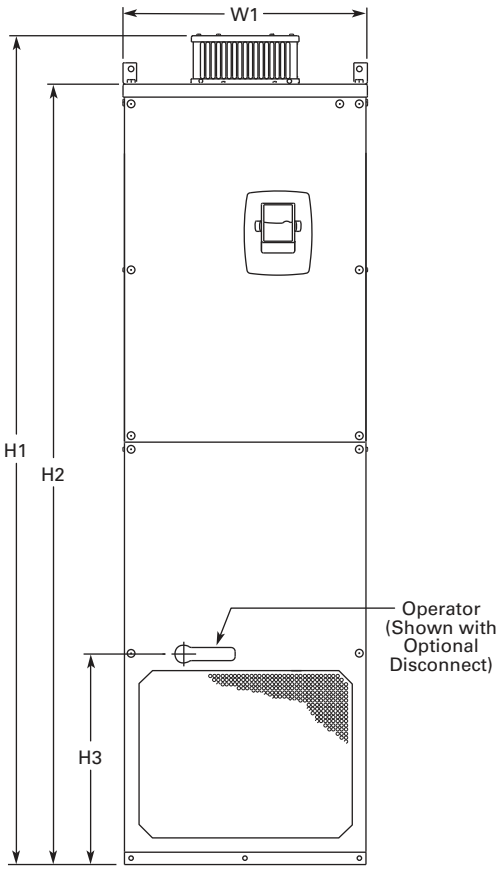
W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	H6	H7	D1	D2	D3	Dia.
20.9 (530)	20.0 (510)	19.1 (485)	7.9 (200)	0.2 (5.5)	51.7 (1312)	45.3 (1150)	16.5 (420)	3.9 (100)	1.4 (35)	0.4 (9)	0.1 (2)	24.9 (362)	13.4 (340)	4.3 (109)	0.8 (21)

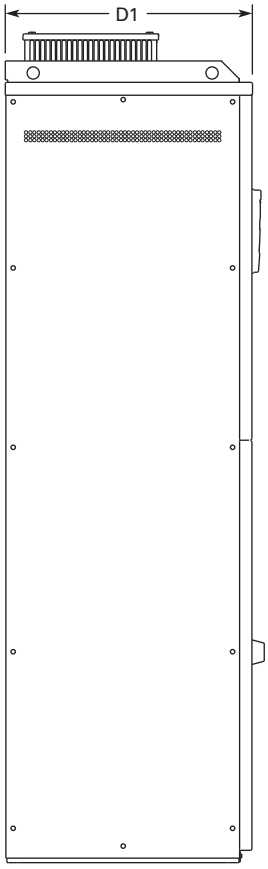
Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21 and NEMA Type 12/IP54, FR10 Freestanding





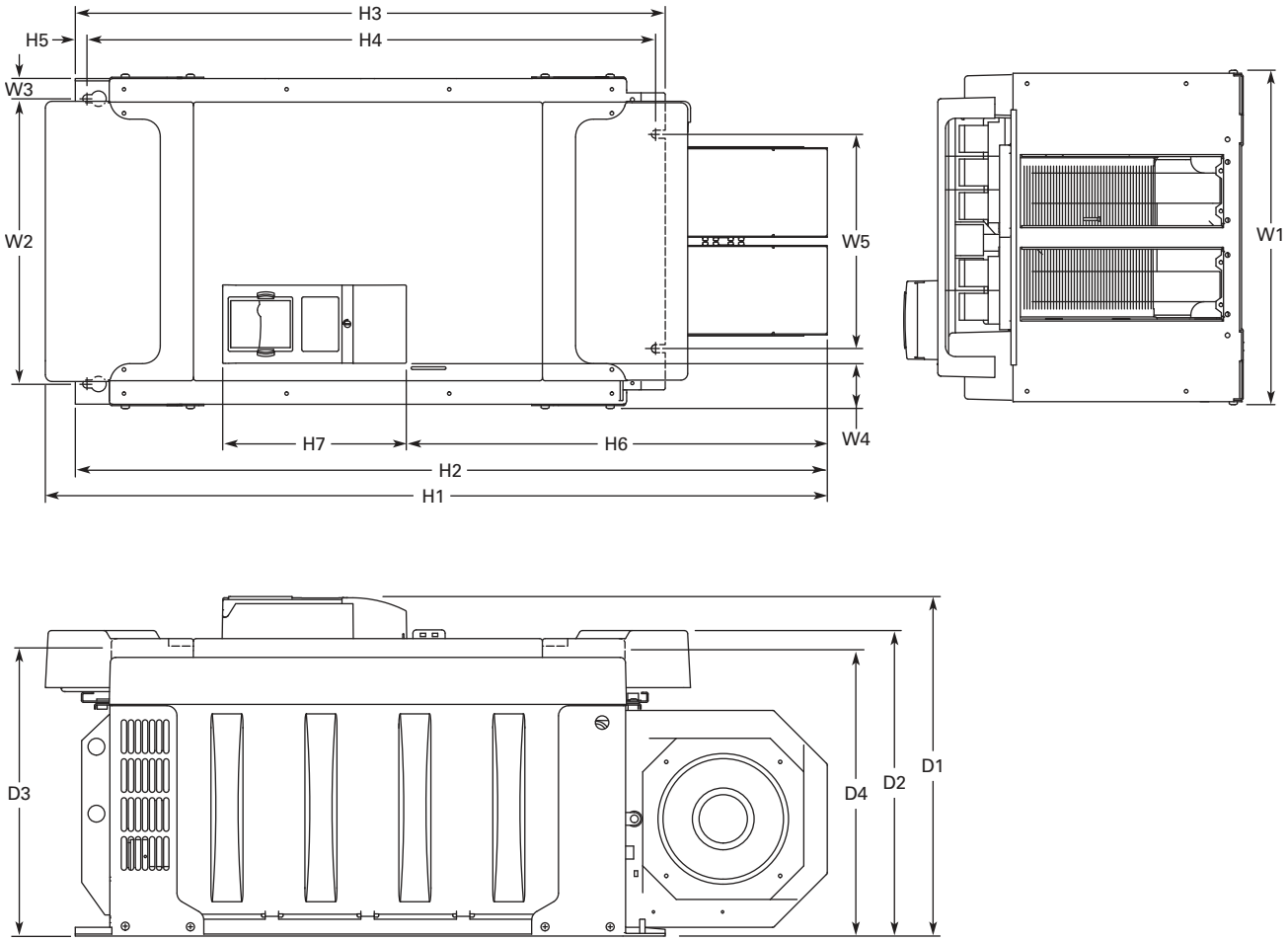




W1	W2	W3	W4	W5	W6	W7	H1	H2	H3	D1	D2	D3	D4	D5	D6	D7	Dia. 1	Dia. 2	Dia. 3	Weight Lbs (kg)
23.43 (595)	2.46 (62.5)	4.53 (115)	0.79 (20)	5.95 (151)	2.95 (75)	30.11 (79)	79.45 (2018)	74.80 (1900)	20.18 (512.5)	23.70 (602)	17.44 (443)	19.02 (483)	0.47 (12)	11.22 (285)	17.60 (447)	20.08 (510)	0.83 (21)	1.89 (48)	0.43 (11)	857 (389)

Approximate Dimensions in Inches (mm)

FR10 Open Chassis ①



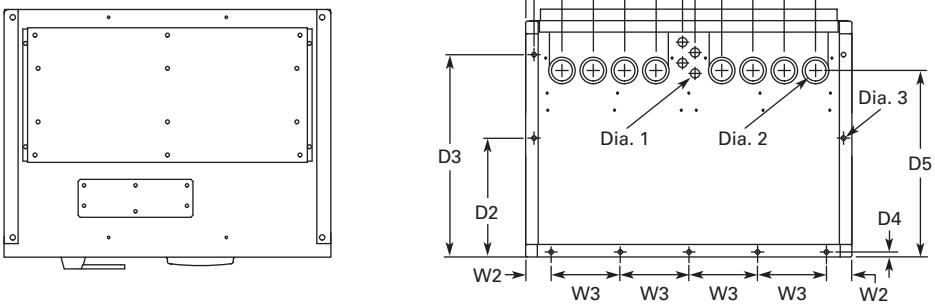
Voltage	hp (I_H)	W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	H6	H7	D1	D2	D3	D4	Weight Lbs (kg)
480 V	250–350	19.7 (500)	16.7 (425)	1.2 (30)	2.6 (67)	12.8 (325)	45.9 (1165)	44.1 (1121)	34.6 (879)	33.5 (850)	0.7 (17)	24.7 (627)	10.8 (275)	19.9 (506)	17.9 (455)	16.7 (423)	16.6 (421)	518 (235)
575 V	200–300																	

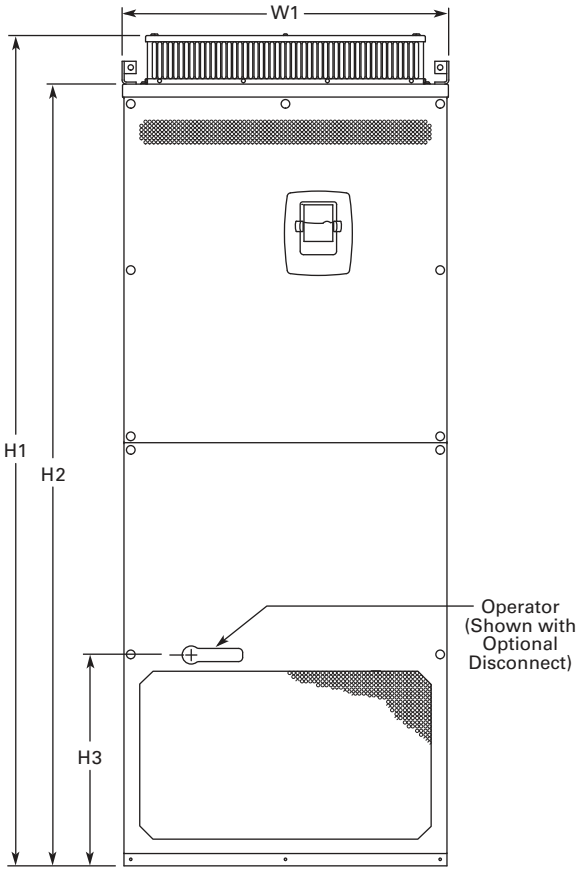
Note

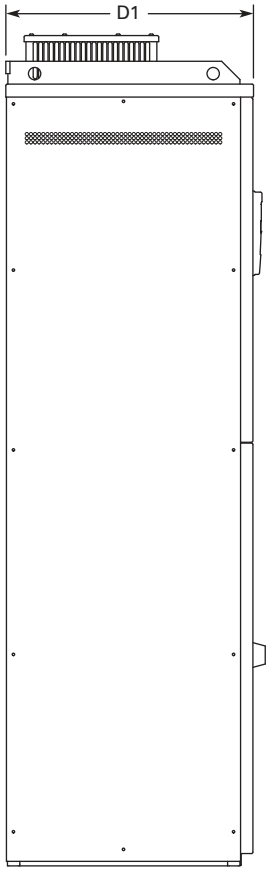
① 9000X FR12 is built of two FR10 modules. Please refer to SPX installation manual for mounting instructions.

Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21, FR11 Freestanding Drive



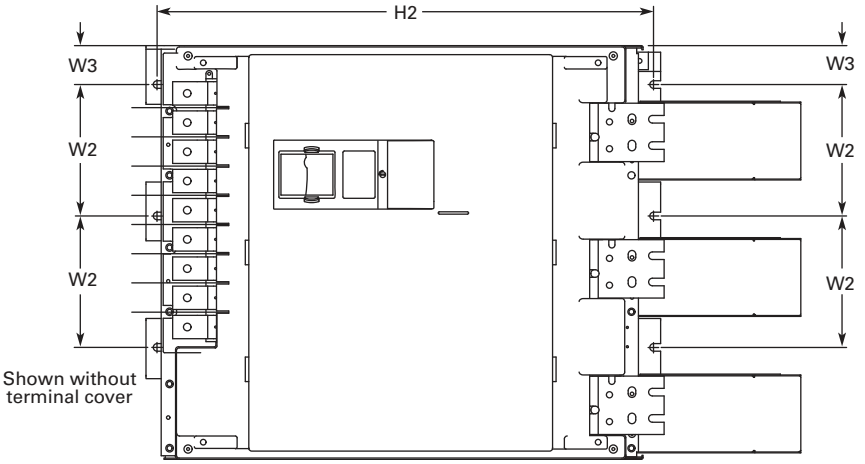


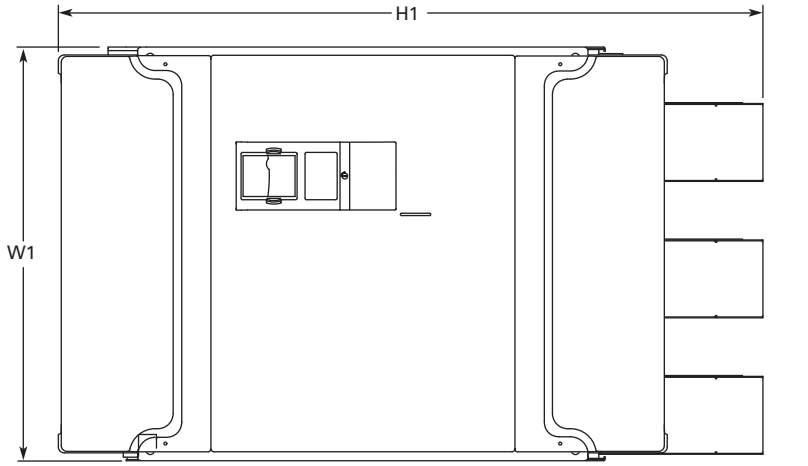


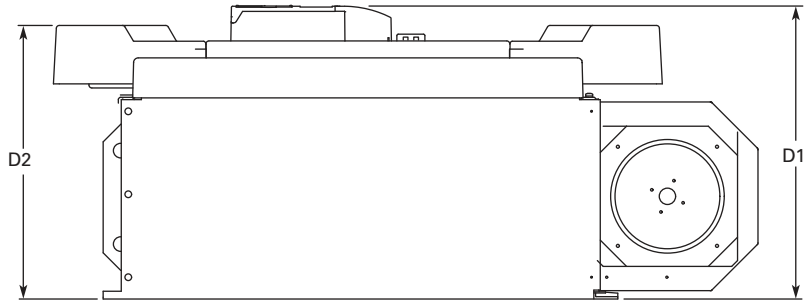
Voltage	hp (I_H)	W1	W2	W3	W4	W5	W6	W7	W8	H1	H2	H3	D1	D2	D3	D4	D5	Dia. 1	Dia. 2	Dia. 3	Weight Lbs (kg)
480	400–550	31.26 (794)	2.40 (61)	6.50 (165)	0.79 (20)	3.43 (87)	2.95 (75)	2.52 (64)	1.18 (30)	79.45 (2018)	74.80 (1900)	20.18 (512.5)	23.70 (602)	11.22 (285)	19.09 (485)	0.47 (12)	17.60 (447)	0.83 (21)	1.89 (48)	0.35 x 0.43 (9 x 11)	526 (239)

Approximate Dimensions in Inches (mm)

FR11 Open Chassis



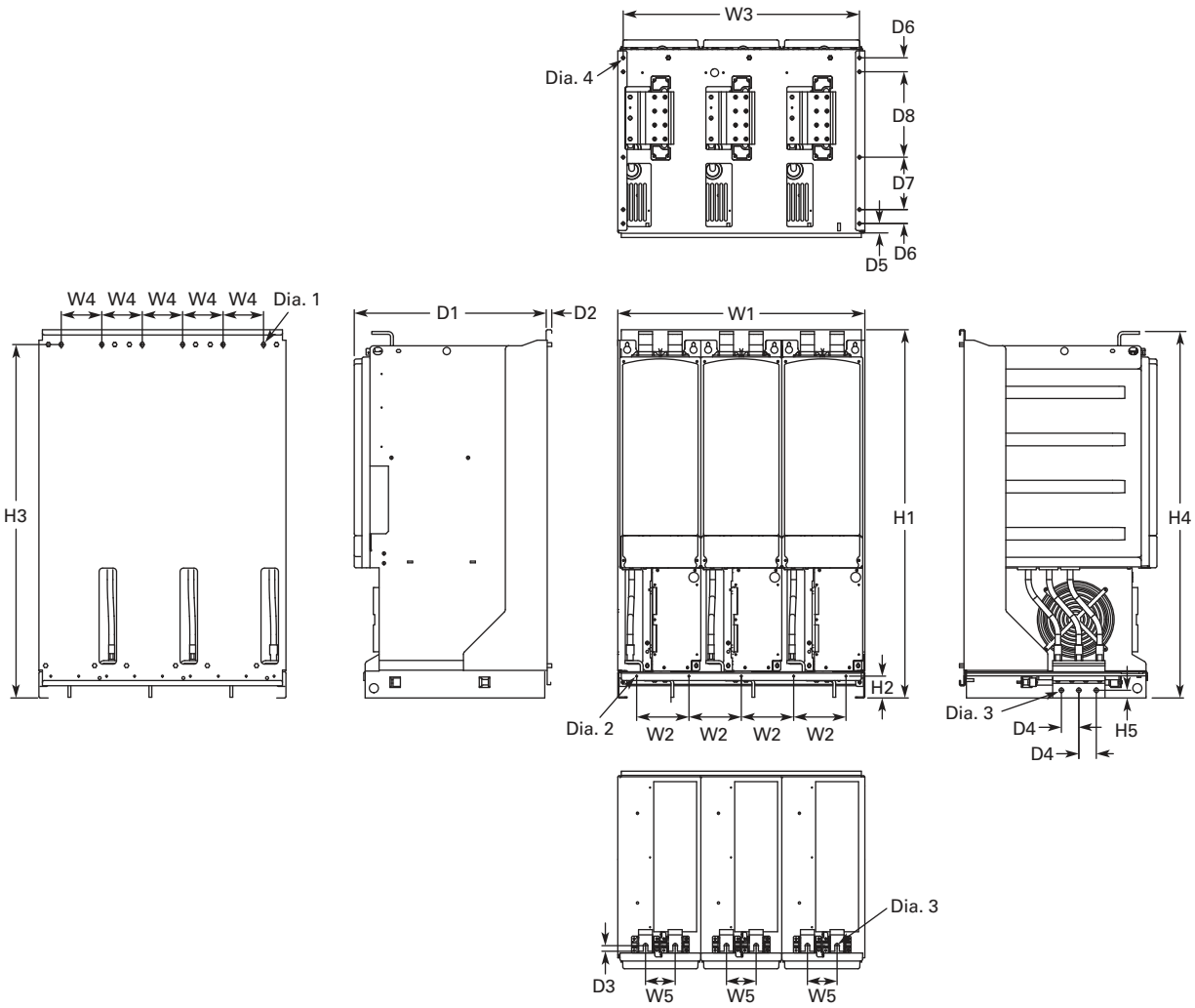




Voltage	hp (I_H)	W1	W2	W3	H1	H2	D1	D2	Weight Lbs (kg)
480 V	400–550	27.9 (709)	8.86 (225)	2.6 (67)	45.5 (1155)	33.5 (850)	19.8 (503)	18.4 (468)	833 (378)
575 V	400–500								

Approximate Dimensions in Inches (mm)

FR13, Open Chassis Inverter



W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3	D4	D5	D6	D7	D8	Dia. 1	Dia. 2	Dia. 3	Dia. 4	Weight Lbs (kg)
27.87 (708)	5.91 (150)	26.65 (677)	4.57 (116)	3.35 (85)	41.54 (1055)	2.46 (62.5)	39.86 (1012.5)	41.34 (1050)	0.79 (20)	21.77 (553)	0.51 (13)	0.63 (16)	1.97 (50)	1.06 (27)	1.57 (40)	5.91 (150)	9.64 (244.8)	0.35x0.59 (9x15)	0.18 (4.6)	0.51 (13)	0.37 (9.5)	683 (310)

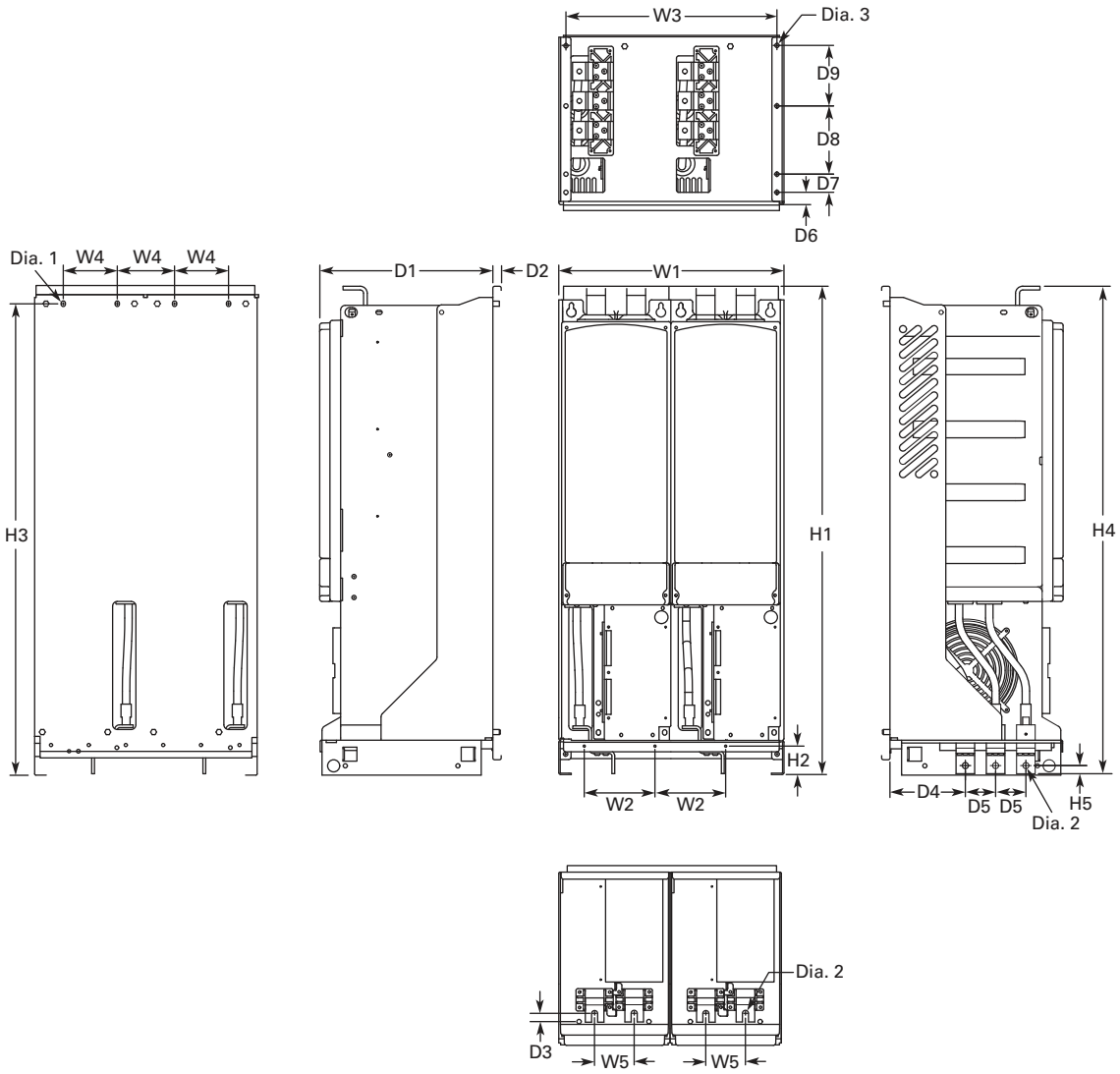
Notes

9000X FR14 is built of two FR13 modules. Please refer to SPX installation manual for mounting instructions.

FR13 is built from an inverter module and a converter module. Please refer to SPX installation manual for mounting instructions.

Approximate Dimensions in Inches (mm)

FR13, Open Chassis Converter



W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3	D4	D5	D6	D7	D8	D9	Dia. 1	Dia. 2	Dia. 3	Weight Lbs (kg)
18.74 (476)	5.91 (150)	17.52 (445)	4.57 (116)	3.35 (85)	41.54 (1055)	2.46 (62.5)	39.86 (1012.5)	41.34 (1050)	0.69 (17.5)	14.69 (373)	0.51 (13)	0.73 (18.5)	6.42 (163)	2.56 (65)	1.06 (27)	1.57 (40)	5.91 (150)	5.24 (133)	0.35x0.59 (9x15)	0.51 (13)	0.37 (9.5)	295 (134)

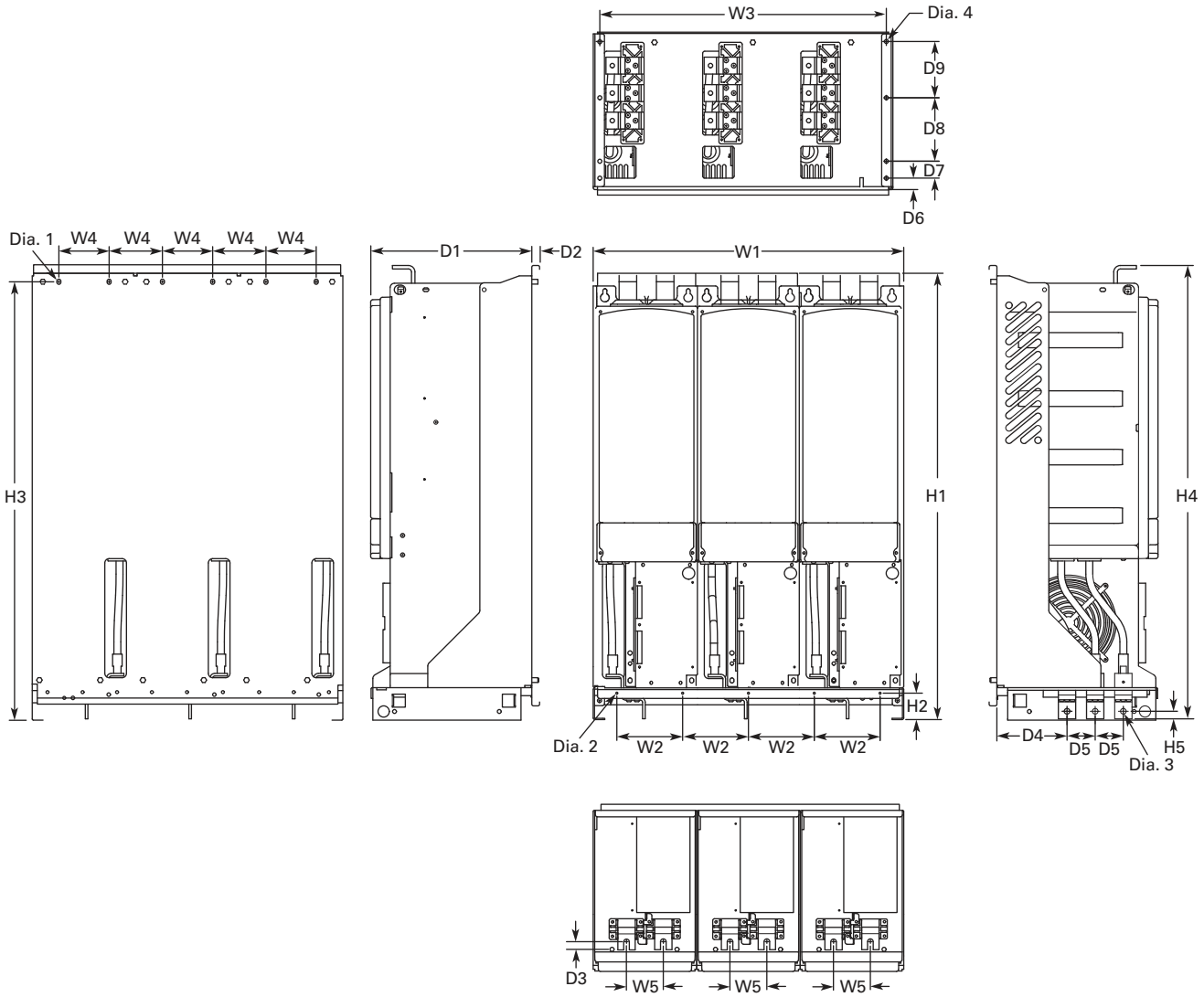
Number of Input Units

480 V Catalog Number	hp	Input Modules
SPX800A0-4A2N1	800	2

690 V Catalog Number	hp	Input Modules
SPX800A0-5A2N1	800	2
SPX900A0-5A2N1	900	2
SPXH10A0-5A2N1	1000	2

Approximate Dimensions in Inches (mm)

FR13, Open Chassis Converter—900/1000 hp 480 V



W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3	D4	D5	D6	D7	D8	D9	Dia. 1	Dia. 2	Dia. 3	Dia. 4	Weight Lbs (kg)
27.87 (708)	5.91 (150)	26.65 (677)	4.57 (116)	3.35 (85)	41.54 (1055)	2.46 (62.5)	39.86 (1012.5)	41.34 (1050)	0.69 (17.5)	14.69 (373)	0.51 (13)	0.73 (18.5)	6.42 (163)	2.56 (65)	1.06 (27)	1.57 (40)	5.91 (150)	5.24 (133)	0.35x0.59 (9x15)	0.18 (4.6)	0.51 (13)	0.37 (9.5)	443 (201)

Number of Input Units

480 V Catalog Number	hp	Input Modules
SPX900A0-4A2N1	900	3
SPXH10A0-4A2N1	1000	3

Approximate Dimensions in Inches (mm)

2

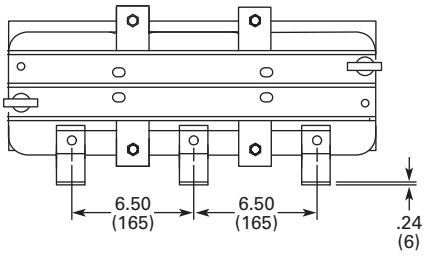
AC Choke Dimensions

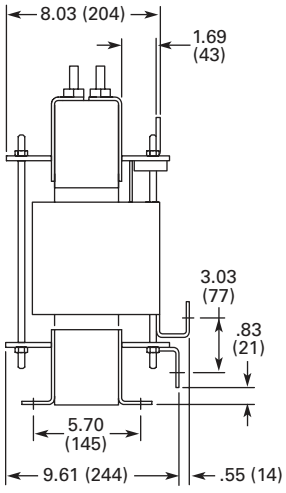
Choke Types

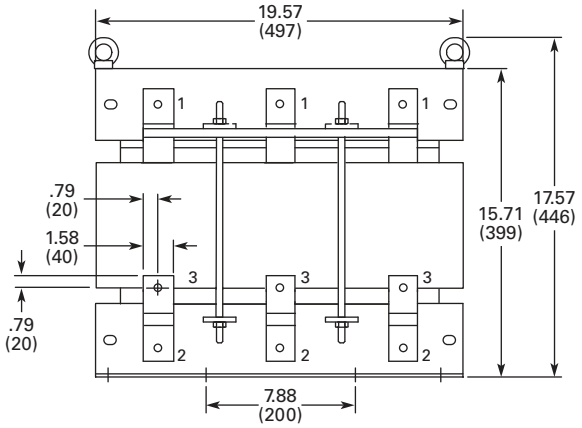
Catalog Number	Frame Size	Choke Type ①
Voltage Range 380–500 V		
SPX 250 4	FR10	CHK0400
SPX 300 4		CHK0520
SPX 350 4		CHK0520
SPX 400 4	FR11	2 x CHK0400
SPX 500 4		2 x CHK0400
SPX 550 4		2 x CHK0400
SPX 600 4	FR12	2 x CHK0520
SPX 650 4		2 x CHK0520
SPX 700 4		2 x CHK0520
SPX 800 4	FR13	2 x CHK0400
SPX 900 4		3 x CHK0520
SPX H10 4		3 x CHK0520
SPX H12 4	FR14	4 x CHK0520
SPX H16 4		6 x CHK0400

Catalog Number	Frame Size	Choke Type ①
Voltage Range 525–690 V		
SPX 200 5	FR10	CHK0261
SPX 250 5		CHK0400
SPX 300 5		CHK0400
SPX 400 5	FR11	CHK0520
SPX 450 5		CHK0520
SPX 500 5		2 x CHK0400
SPX 550 5	FR12	2 x CHK0400
SPX 600 5		2 x CHK0400
SPX 700 5		2 x CHK0400
SPX 800 5	FR13	2 x CHK0400
SPX 900 5		2 x CHK0400
SPX H10 5		2 x CHK0400
SPX H13 5	FR14	4 x CHK0400
SPX H15 5		6 x CHK0400

CHK0520





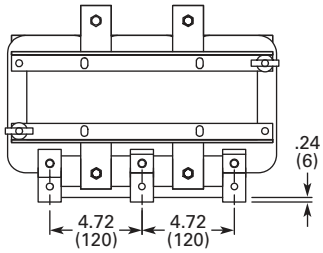


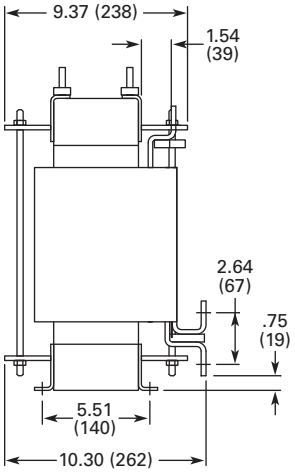
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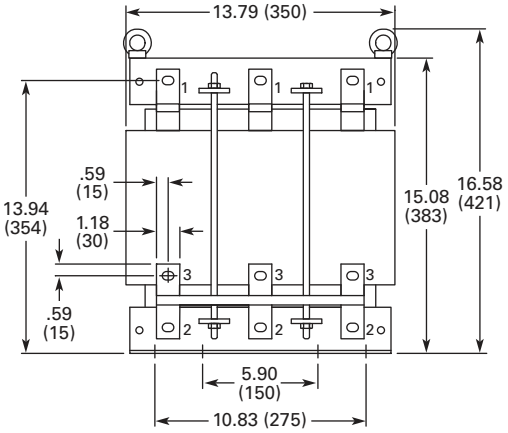
① Chokes are provided with all FR10–FR14 drives.

Approximate Dimensions in Inches (mm)

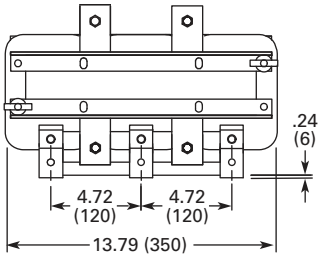
CHK0400

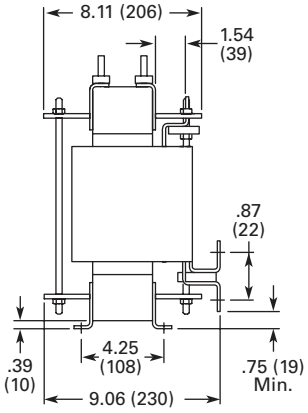


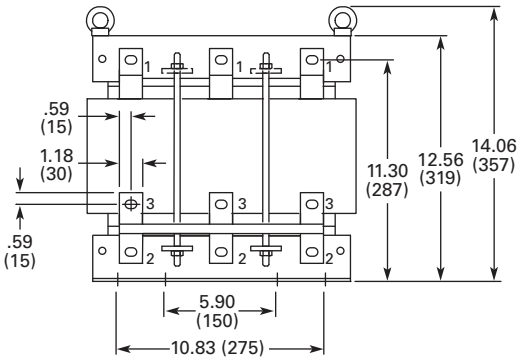




CHK0261







SVX Enclosed Drives



2

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SVX Enclosed Drives

Product Description

Eaton's line of enclosed SVX drives combine the proven performance from Eaton's SVX drives with the enhanced capabilities of enclosed control. With a comprehensive list of pre-engineered options, Eaton's SVX enclosed drives eliminate the lead time normally associated with customer specific options. For those applications with more unique or complex requirements, Eaton offers individually engineered solutions to meet the customer's needs.

Features and Benefits

- Dual rated for both constant torque (CT) / high overload (I_H) and variable torque (VT) / low overload applications
- Optional Brake Chopper for external braking applications
- High-performance drive option uses an Eaton SPX (I_H) drive that allows for increased functionality and performance
- Available circuit breaker, motor circuit protector, isolation fusing and surge protection device options to provide input power protection
- Optional 3% input and output reactors provide a reduction in voltage and current harmonics on both line and load side
- Bypass options include a standard three-contactor design and a reduced voltage soft starter design
- Output contactor option provides a means for positive disconnection of the drive output from the motor terminals
- MotoRX and dV/dt filter options are used to reduce transients voltages at the motor terminals
- Customizable cover control options
- Padlockable disconnect

Communication Options

- Modbus
- Modbus/TCP
- Johnson Controls N2
- BACnet
- EtherNet/IP
- PROFIBUS-DP
- LonWorks
- CANopen
- DeviceNet

Enclosure Ratings

- NEMA Type 1
- NEMA Type 12
- NEMA Type 3R

Mounting

- Wall mount
- Floor mount: 12-inch legs
- Floor mount: 22-inch legs

Product Range

- 208 V: 0.75–100 hp
- 230 V: 0.75–125 hp
- 480 V: 1–800 hp
- 575 V: 2–800 hp
- 230 V single-phase: 1–30 hp
- 480 V single-phase: 1.5–60 hp

Standards and Certifications

- UL 508C

UL Listed

Catalog Number Selection

Catalog Number Selection is for reference only. Not all option combinations may be available.

SVX Enclosed—Base Catalog Number

SVX F07 1 A 1 _ _ _ _ _ _

Product Family

SVX = Enclosed SVX drives—standard

Options ③

See **Page V6-T2-142** for catalog number option selection.

Enclosure Rating ②

1 = NEMA Type 1
2 = NEMA Type 12
3 = NEMA Type 3R
6 = NEMA Type 1 Filtered and gasketed
• = Custom option

Drive Type/Braking/Application ①

A = Standard drive/no brake chopper/low overload
B = Standard drive/brake chopper/low overload
C = Standard drive/no brake chopper/high overload
D = Standard drive/brake chopper/high overload
E = High-performance drive/no brake chopper/low overload
F = High-performance drive/brake chopper/low overload
G = High-performance drive/no brake chopper/high overload
H = High-performance drive/brake chopper/high overload

Phasing and Voltage Rating

1 = Input: Three-phase, 208 V Output: Three-phase	**5** = Input: Three-phase, 575 V Output: Three-phase
2 = Input: Three-phase, 230 V Output: Three-phase	**J** = Input: Single-phase, 230 V Output: Three-phase
4 = Input: Three-phase, 480 V Output: Three-phase	**K** = Input: Single-phase, 480 V Output: Three-phase

Output Horsepower Rating

208 V	230 V	480 V	575 V
F07 = 0.75 hp	**F07** = 0.75 hp	**001** = 1 hp	**002** = 2 hp
001 = 1 hp	**001** = 1 hp	**F15** = 1.5 hp	**003** = 3 hp
F15 = 1.5 hp	**F15** = 1.5 hp	**002** = 2 hp	**005** = 5 hp
002 = 2 hp	**002** = 2 hp	**003** = 3 hp	**007** = 7.5 hp
003 = 3 hp	**003** = 3 hp	**005** = 5 hp	**010** = 10 hp
005 = 5 hp	**005** = 5 hp	**007** = 7.5 hp	**015** = 15 hp
007 = 7.5 hp	**007** = 7.5 hp	**010** = 10 hp	**020** = 20 hp
010 = 10 hp	**010** = 10 hp	**015** = 15 hp	**025** = 25 hp
015 = 15 hp	**015** = 15 hp	**020** = 20 hp	**030** = 30 hp
020 = 20 hp	**020** = 20 hp	**025** = 25 hp	**040** = 40 hp
025 = 25 hp	**025** = 25 hp	**030** = 30 hp	**050** = 50 hp
030 = 30 hp	**030** = 30 hp	**040** = 40 hp	**060** = 60 hp
040 = 40 hp	**040** = 40 hp	**050** = 50 hp	**075** = 75 hp
050 = 50 hp	**050** = 50 hp	**060** = 60 hp	**100** = 100 hp
060 = 60 hp	**060** = 60 hp	**075** = 75 hp	**125** = 125 hp
075 = 75 hp	**075** = 75 hp	**100** = 100 hp	**150** = 150 hp
100 = 100 hp	**100** = 100 hp	**125** = 125 hp	**200** = 200 hp
	125 = 125 hp	**150** = 150 hp	**250** = 250 hp
		200 = 200 hp	**300** = 300 hp
		250 = 250 hp	**350** = 350 hp
		300 = 300 hp	**400** = 400 hp
		350 = 350 hp	**500** = 500 hp
		400 = 400 hp	**550** = 550 hp
		500 = 500 hp	**600** = 600 hp
		550 = 550 hp	**650** = 650 hp
		600 = 600 hp	**700** = 700 hp
		650 = 650 hp	**800** = 800 hp
		700 = 700 hp	
		800 = 800 hp	

Notes

① Brake chopper is a factory-installed option only. Braking resistors sold separately. See SVX catalog section for selection.
② Additional enclosure options including NEMA 4 and 4X are available. Please contact the factory for configuration and pricing.
③ Part number configuration continued on the following page.

Catalog Number Selection is for reference only. Not all option combinations may be available.

SVX Enclosed—Catalog Number Options

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SVX F07 1 A 1

Base Catalog Number Example

See **Page V6-T2-141** for base catalog number selection.

2 0 0 B 1 0 0 0 0

Power Disconnect Options

0 = None
1 = MCP disconnect ①
2 = Circuit breaker
3 = Circuit breaker/isolation fusing
4 = Circuit breaker/isolation fusing/3% input reactor
5 = Circuit breaker/isolation fusing/SPD
6 = Circuit breaker/isolation fusing/SPD/3% input reactor
7 = Circuit breaker/3% input reactor
8 = Circuit breaker/SPD
9 = Circuit breaker/SPD/3% input reactor
A = Fused disconnect
B = Fused disconnect/SPD
C = Fused disconnect/SPD/3% input reactor
D = Fused disconnect/3% input reactor
E = Isolation fuses
F = Isolation fuses/3% input reactor
G = Isolation fuses/SPD
H = Isolation fuses/SPD/3% input reactor
• = Custom option ②

Bypass Options ③

0 = None
1 = Manual HOA bypass
2 = Manual HOA bypass/isolation fusing
3 = Manual HOA bypass/isolation fusing/3% input reactor
4 = Manual HOA bypass/isolation fusing/SPD
5 = Manual HOA bypass/isolation fusing/SPD/3% input reactor
6 = Manual HOA bypass/3% input reactor
7 = Manual HOA bypass/SPD
8 = Manual HOA bypass/SPD/3% input reactor
H = Manual HOA RVSS bypass
J = Manual HOA RVSS bypass/isolation fusing
K = Manual HOA RVSS bypass/isolation fusing/3% input reactor
L = Manual HOA RVSS bypass/isolation fusing/SPD
M = Manual HOA RVSS bypass/isolation fusing/SPD/3% input reactor
N = Manual HOA RVSS bypass/3% input reactor
P = Manual HOA RVSS bypass/SPD
R = Manual HOA RVSS bypass/SPD/3% input reactor
• = Custom option ②

Output Power Options ④

0 = None
A = Output contactor
B = 3% Output reactor
D = dV/dt filter
E = 3% Output Reactor/output contactor
G = dV/dt/output contactor
• = Custom option ②

Control Options ⑤

0 = None
1 = Speed pot
2 = Start-stop pushbutton
3 = Start-stop pushbutton with speed pot
A = HOA switch
B = Start-stop pushbutton with speed pot & HOA switch
C = Start-stop pushbutton with HOA switch
D = HOA switch with speed pot
• = Custom option ②

Light Options ⑤

0 = None
1 = Non-bypass light kit—Power On, Run, Fault
2 = Bypass light kit—On, VFD Run, Fault, Bypass Run
• = Custom option ②

Enclosure Options

0 = None
1 = Floor stand—12 inches
2 = Floor stand—22 inches
A = Space heater
B = Space heater & 12-inch floor stands
C = Space heater & 22-inch floor stands
• = Custom option ②

Communication Options

0 = No option
1 = PROFIBUS-DP
2 = LonWorks
3 = CANopen (slave)
4 = DeviceNet
5 = PROFIBUS-DP (D9 connector)
6 = Modbus
7 = Modbus (D9 connector)
8 = Johnson Controls N2
9 = Modbus TCP
A = BACnet
B = EtherNet/IP
C = RS-232 with D9 connector
• = Custom option ②

Option Boards 1

0 = No option
6 = 6 DI, 1 ext +24 Vdc/EXT +24 Vdc
7 = 1 RO (NC-NO), 1 RO (NO), 1 therm
8 = 1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT +24 Vdc
9 = 3 RO (NO)
A = 1 ext +24 Vdc/EXT +24 Vdc, 3 Pt100
B = 1 RO (NO), 5 DI 42–240 Vac input
C = Encoder low volt +5 V / 15 V / 24 V (high-performance drive only)
D = Encoder high volt +15 V / 24 V (high-performance drive only)
E = Double encoder (high-performance drive only)
• = Custom option ②

Option Boards 2

Same options and codes as Option Boards 1

Notes

① HMCP disconnect option required and only available when bypass is selected.
② More options are available as Engineered to Order through the Bid Manager tool.
③ All bypass options include third contactor for drive isolation when in bypass mode.
④ Output contactor not available with bypass. Bypass comes standard with output contactor.
⑤ Pilot devices are 22 mm standard. 30 mm options are available as engineered to order through the Bid Manager tool.

Product Selection

208 V Drives

SVX Enclosed Drives



208 V Drives—Constant Torque (CT)/High Overload (I_H) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
0.75	3.5	4	**SVXF071D1**	**SVXF071D2**	**SVXF071D3**
1	4.6	4	**SVX0011D1**	**SVX0011D2**	**SVX0011D3**
1.5	6.6	4	**SVXF151D1**	**SVXF151D2**	**SVXF151D3**
2	7.5	4	**SVX0021D1**	**SVX0021D2**	**SVX0021D3**
3	10.6	4	**SVX0031D1**	**SVX0031D2**	**SVX0031D3**
5	16.7	5	**SVX0051D1**	**SVX0051D2**	**SVX0051D3**
7.5	24.2	5	**SVX0071D1**	**SVX0071D2**	**SVX0071D3**
10	30.8	6	**SVX0101D1**	**SVX0101D2**	**SVX0101D3**
15	46.2	6	**SVX0151D1**	**SVX0151D2**	**SVX0151D3**
20	59.4	7	**SVX0201C1**	**SVX0201C2**	**SVX0201C3**
25	74.8	7	**SVX0251C1**	**SVX0251C2**	**SVX0251C3**
30	88	7	**SVX0301C1**	**SVX0301C2**	**SVX0301C3**
40	114	8	**SVX0401C1**	**SVX0401C2**	**SVX0401C3**
50	143	8	**SVX0501C1**	**SVX0501C2**	**SVX0501C3**
60	169	8	**SVX0601C1**	**SVX0601C2**	**SVX0601C3**
75	211	9	**SVX0751C1**	**SVX0751C2**	**SVX0751C3**
②	261	9	**SVX1001C1**	**SVX1001C2**	**SVX1001C3**

SVX Enclosed Drives



208 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
1	4.6	4	**SVX0011B1**	**SVX0011B2**	**SVX0011B3**
1.5	6.6	4	**SVXF151B1**	**SVXF151B2**	**SVXF151B3**
2	7.5	4	**SVX0021B1**	**SVX0021B2**	**SVX0021B3**
3	10.6	4	**SVX0031B1**	**SVX0031B2**	**SVX0031B3**
5	16.7	5	**SVX0051B1**	**SVX0051B2**	**SVX0051B3**
7.5	24.2	5	**SVX0071B1**	**SVX0071B2**	**SVX0071B3**
10	30.8	5	**SVX0101B1**	**SVX0101B2**	**SVX0101B3**
15	46.2	6	**SVX0151B1**	**SVX0151B2**	**SVX0151B3**
20	59.4	6	**SVX0201B1**	**SVX0201B2**	**SVX0201B3**
25	74.8	7	**SVX0251A1**	**SVX0251A2**	**SVX0251A3**
30	88	7	**SVX0301A1**	**SVX0301A2**	**SVX0301A3**
40	114	7	**SVX0401A1**	**SVX0401A2**	**SVX0401A3**
50	143	8	**SVX0501A1**	**SVX0501A2**	**SVX0501A3**
60	169	8	**SVX0601A1**	**SVX0601A2**	**SVX0601A3**
75	211	9	**SVX0751A1**	**SVX0751A2**	**SVX0751A3**
100	273	9	**SVX1001A1**	**SVX1001A2**	**SVX1001A3**

Notes

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-141**.

② These units are current rated. They do not meet NEC ampere rating at this horsepower.

230 V Drives

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SVX Enclosed Drives



230 V Drives—Constant Torque (CT)/High Overload (I_H) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
0.75	3.2	4	**SVXF072D1**	**SVXF072D2**	**SVXF072D3**
1	4.2	4	**SVX0012D1**	**SVX0012D2**	**SVX0012D3**
1.5	6	4	**SVXF152D1**	**SVXF152D2**	**SVXF152D3**
2	6.8	4	**SVX0022D1**	**SVX0022D2**	**SVX0022D3**
3	9.6	4	**SVX0032D1**	**SVX0032D2**	**SVX0032D3**
5	15.2	5	**SVX0052D1**	**SVX0052D2**	**SVX0052D3**
7.5	22	5	**SVX0072D1**	**SVX0072D2**	**SVX0072D3**
10	28	6	**SVX0102D1**	**SVX0102D2**	**SVX0102D3**
15	42	6	**SVX0152D1**	**SVX0152D2**	**SVX0152D3**
20	54	7	**SVX0202C1**	**SVX0202C2**	**SVX0202C3**
25	68	7	**SVX0252C1**	**SVX0252C2**	**SVX0252C3**
30	80	7	**SVX0302C1**	**SVX0302C2**	**SVX0302C3**
40	104	8	**SVX0402C1**	**SVX0402C2**	**SVX0402C3**
50	130	8	**SVX0502C1**	**SVX0502C2**	**SVX0502C3**
60	154	8	**SVX0602C1**	**SVX0602C2**	**SVX0602C3**
75	192	9	**SVX0752C1**	**SVX0752C2**	**SVX0752C3**
100	248	9	**SVX1002C1**	**SVX1002C2**	**SVX1002C3**

SVX Enclosed Drives



230 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
1	4.2	4	**SVX0012B1**	**SVX0012B2**	**SVX0012B3**
1.5	6	4	**SVXF152B1**	**SVXF152B2**	**SVXF152B3**
2	6.8	4	**SVX0022B1**	**SVX0022B2**	**SVX0022B3**
3	9.6	4	**SVX0032B1**	**SVX0032B2**	**SVX0032B3**
5	15.2	5	**SVX0052B1**	**SVX0052B2**	**SVX0052B3**
7.5	22	5	**SVX0072B1**	**SVX0072B2**	**SVX0072B3**
10	28	5	**SVX0102B1**	**SVX0102B2**	**SVX0102B3**
15	42	6	**SVX0152B1**	**SVX0152B2**	**SVX0152B3**
20	54	6	**SVX0202B1**	**SVX0202B2**	**SVX0202B3**
25	68	7	**SVX0252A1**	**SVX0252A2**	**SVX0252A3**
30	80	7	**SVX0302A1**	**SVX0302A2**	**SVX0302A3**
40	104	7	**SVX0402A1**	**SVX0402A2**	**SVX0402A3**
50	130	8	**SVX0502A1**	**SVX0502A2**	**SVX0502A3**
60	154	8	**SVX0602A1**	**SVX0602A2**	**SVX0602A3**
75	192	8	**SVX0752A1**	**SVX0752A2**	**SVX0752A3**
100	248	9	**SVX1002A1**	**SVX1002A2**	**SVX1002A3**
②	300	9	**SVX1252A1**	**SVX1252A2**	**SVX1252A3**

Notes

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-141**.

② These units are current rated. They do not meet NEC ampere rating at this horsepower.

480 V Drives

SVX Enclosed Drives



480 V Drives—Constant Torque (CT)/High Overload (I_H) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
1	2.1	4	**SVX0014D1**	**SVX0014D2**	**SVX0014D3**
1.5	3	4	**SVXF154D1**	**SVXF154D2**	**SVXF154D3**
2	3.4	4	**SVX0024D1**	**SVX0024D2**	**SVX0024D3**
3	4.8	4	**SVX0034D1**	**SVX0034D2**	**SVX0034D3**
5	7.6	4	**SVX0054D1**	**SVX0054D2**	**SVX0054D3**
7.5	11	5	**SVX0074D1**	**SVX0074D2**	**SVX0074D3**
10	14	5	**SVX0104D1**	**SVX0104D2**	**SVX0104D3**
15	21	5	**SVX0154D1**	**SVX0154D2**	**SVX0154D3**
20	27	6	**SVX0204D1**	**SVX0204D2**	**SVX0204D3**
25	34	6	**SVX0254D1**	**SVX0254D2**	**SVX0254D3**
30	40	6	**SVX0304D1**	**SVX0304D2**	**SVX0304D3**
40	52	7	**SVX0404C1**	**SVX0404C2**	**SVX0404C3**
50	65	7	**SVX0504C1**	**SVX0504C2**	**SVX0504C3**
60	77	7	**SVX0604C1**	**SVX0604C2**	**SVX0604C3**
75	96	8	**SVX0754C1**	**SVX0754C2**	**SVX0754C3**
100	124	8	**SVX1004C1**	**SVX1004C2**	**SVX1004C3**
125	156	8	**SVX1254C1**	**SVX1254C2**	**SVX1254C3**
150	180	9	**SVX1504C1**	**SVX1504C2**	**SVX1504C3**
200	240	9	**SVX2004C1**	**SVX2004C2**	**SVX2004C3**
250	302	10	**SVX2504G1**	**SVX2504G6** ②	**SVX2504G3**
300	361	10	**SVX3004G1**	**SVX3004G6** ②	**SVX3004G3**
350	414	10	**SVX3504G1**	**SVX3504G6** ②	**SVX3504G3**
400	477	11	**SVX4004G1**	**SVX4004G6** ②	**SVX4004G3**
500	590	11	**SVX5004G1**	**SVX5004G6** ②	**SVX5004G3**
550	650	11	**SVX5504G1**	**SVX5504G6** ②	**SVX5504G3**
600	730	12	**SVX6004G1**	**SVX6004G6** ②	**SVX6004G3**
650	820	12	**SVX6504G1**	**SVX6504G6** ②	**SVX6504G3**
700	920	12	**SVX7004G1**	**SVX7004G6** ②	**SVX7004G3**

Notes

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-141**.

② Enclosure rating is NEMA Type 1 filtered and gasketed.

480 V Drives, continued

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SVX Enclosed Drives



480 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
1.5	3	4	**SVXF154B1**	**SVXF154B2**	**SVXF154B3**
2	3.4	4	**SVX0024B1**	**SVX0024B2**	**SVX0024B3**
3	4.8	4	**SVX0034B1**	**SVX0034B2**	**SVX0034B3**
5	7.6	4	**SVX0054B1**	**SVX0054B2**	**SVX0054B3**
7.5	11	4	**SVX0074B1**	**SVX0074B2**	**SVX0074B3**
10	14	5	**SVX0104B1**	**SVX0104B2**	**SVX0104B3**
15	21	5	**SVX0154B1**	**SVX0154B2**	**SVX0154B3**
20	27	5	**SVX0204B1**	**SVX0204B2**	**SVX0204B3**
25	34	6	**SVX0254B1**	**SVX0254B2**	**SVX0254B3**
30	40	6	**SVX0304B1**	**SVX0304B2**	**SVX0304B3**
40	52	6	**SVX0404B1**	**SVX0404B2**	**SVX0404B3**
50	65	7	**SVX0504A1**	**SVX0504A2**	**SVX0504A3**
60	77	7	**SVX0604A1**	**SVX0604A2**	**SVX0604A3**
75	96	7	**SVX0754A1**	**SVX0754A2**	**SVX0754A3**
100	124	8	**SVX1004A1**	**SVX1004A2**	**SVX1004A3**
125	156	8	**SVX1254A1**	**SVX1254A2**	**SVX1254A3**
150	180	8	**SVX1504A1**	**SVX1504A2**	**SVX1504A3**
200	240	9	**SVX2004A1**	**SVX2004A2**	**SVX2004A3**
②	300	9	**SVX2504A1**	**SVX2504A2**	**SVX2504A3**
300	361	10	**SVX3004E1**	**SVX3004E6** ③	**SVX3004E3**
350	414	10	**SVX3504E1**	**SVX3504E6** ③	**SVX3504E3**
400	477	10	**SVX4004E1**	**SVX4004E6** ③	**SVX4004E3**
500	590	11	**SVX5004E1**	**SVX5004E6** ③	**SVX5004E3**
550	650	11	**SVX5504E1**	**SVX5504E6** ③	**SVX5504E3**
600	730	11	**SVX6004E1**	**SVX6004E6** ③	**SVX6004E3**
650	820	12	**SVX6504E1**	**SVX6504E6** ③	**SVX6504E3**
700	920	12	**SVX7004E1**	**SVX7004E6** ③	**SVX7004E3**
800	1030	12	**SVX8004E1**	**SVX8004E6** ③	**SVX8004E3**

Notes

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-141**.

② These units are current rated. They do not meet NEC ampere rating at this horsepower.

③ Enclosure rating is NEMA Type 1 filtered and gasketed.

575 V Drives

SVX Enclosed Drives



575 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
3	3.9	6	**SVX0035B1**	**SVX0035B2**	**SVX0035B3**
5	6.1	6	**SVX0055B1**	**SVX0055B2**	**SVX0055B3**
7.5	9	6	**SVX0075B1**	**SVX0075B2**	**SVX0075B3**
10	11	6	**SVX0105B1**	**SVX0105B2**	**SVX0105B3**
15	17	6	**SVX0155B1**	**SVX0155B2**	**SVX0155B3**
20	22	6	**SVX0205B1**	**SVX0205B2**	**SVX0205B3**
25	27	6	**SVX0255B1**	**SVX0255B2**	**SVX0255B3**
30	32	6	**SVX0305B1**	**SVX0305B2**	**SVX0305B3**
40	41	7	**SVX0405A1**	**SVX0405A2**	**SVX0405A3**
50	52	7	**SVX0505A1**	**SVX0505A2**	**SVX0505A3**
60	62	8	**SVX0605A1**	**SVX0605A2**	**SVX0605A3**
75	77	8	**SVX0755A1**	**SVX0755A2**	**SVX0755A3**
100	99	8	**SVX1005A1**	**SVX1005A2**	**SVX1005A3**
125	125	9	**SVX1255A1**	**SVX1255A2**	**SVX1255A3**
150	144	9	**SVX1505A1**	**SVX1505A2**	**SVX1505A3**
200	192	9	**SVX2005A1**	**SVX2005A2**	**SVX2005A3**
250	242	10	**SVX2505E1**	**SVX2505E6** ②	**SVX2505E3**
300	289	10	**SVX3005E1**	**SVX3005E6** ②	**SVX3005E3**
400	382	10	**SVX4005E1**	**SVX4005E6** ②	**SVX4005E3**
450	412	11	**SVX4505E1**	**SVX4505E6** ②	**SVX4505E3**
500	472	11	**SVX5005E1**	**SVX5005E6** ②	**SVX5005E3**
550	590	11	**SVX5505E1**	**SVX5505E6** ②	**SVX5505E3**
600	650	12	**SVX6005E1**	**SVX6005E6** ②	**SVX6005E3**
700	750	12	**SVX7005E1**	**SVX7005E6** ②	**SVX7005E3**
800	820	12	**SVX8005E1**	**SVX8005E6** ②	**SVX8005E3**

Notes

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-141**.

② Enclosure rating is NEMA Type 1 filtered and gasketed.

230 V, Single-Phase Drives

SVX Enclosed Drives



230 V Single-Phase Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
Low Overload (VT) Enclosed Drives					
3	9.6	5	**SVX003JB1**	**SVX003JB2**	**SVX003JB3**
5	15.2	5	**SVX005JB1**	**SVX005JB2**	**SVX005JB3**
7.5	22	6	**SVX007JB1**	**SVX007JB2**	**SVX007JB3**
10	28	6	**SVX010JB1**	**SVX010JB2**	**SVX010JB3**
15	42	7	**SVX015JB1**	**SVX015JB2**	**SVX015JB3**
20	54	7	**SVX020JB1**	**SVX020JB2**	**SVX020JB3**
25	68	8	**SVX025JA1**	**SVX025JA2**	**SVX025JA3**
30	80	8	**SVX030JA1**	**SVX030JA2**	**SVX030JA3**
40	104	8	**SVX040JA1**	**SVX040JA2**	**SVX040JA3**

480 V, Single-Phase Drives

SVX Enclosed Drives



480 V Single-Phase Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
Low Overload (VT) Enclosed Drives					
1	2.1	4	**SVX001KB1**	**SVX001KB2**	**SVX001KB3**
3	4.8	4	**SVX003KB1**	**SVX003KB2**	**SVX003KB3**
5	7.6	5	**SVX005KB1**	**SVX005KB2**	**SVX005KB3**
7.5	11	5	**SVX007KB1**	**SVX007KB2**	**SVX007KB3**
10	14	5	**SVX010KB1**	**SVX010KB2**	**SVX010KB3**
15	21	6	**SVX015KB1**	**SVX015KB2**	**SVX015KB3**
20	27	6	**SVX020KB1**	**SVX020KB2**	**SVX020KB3**
25	34	7	**SVX025KB1**	**SVX025KB2**	**SVX025KB3**
30	40	7	**SVX030KB1**	**SVX030KB2**	**SVX030KB3**
40	52	8	**SVX040KB1**	**SVX040KB2**	**SVX040KB3**
50	65	8	**SVX050KA1**	**SVX050KA2**	**SVX050KA3**
60	77	8	**SVX060KA1**	**SVX060KA2**	**SVX060KA3**

Note

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-141**.

Enclosure Selection

SVX Drives

Enclosure selection charts are based on physical space limitations only and only to be used as a reference. For actual enclosure sizing, refer to Bid Manager.

Note: Standard enclosure sizing includes dedicated space for a circuit breaker or fusible disconnect, CPT, SPD, heater/thermostat, control relay and terminal blocks.

Standard Enclosure X-Space

Enclosure Size	Frame 4	Frame 5	Frame 6	Frame 7	Frame 8
AX	2	2	2	—	—
BX	4	4	4	4	—
CX	7	7	7	7	7
DX	18	18	18	18	18

Standard Power Options X-Space

Power Options	Frame 4	Frame 5	Frame 6	Frame 7	Frame 8
Isolation fuses	1	1	1	1	1
3% Input reactor	2	2	3	5	6
3% Output reactor	1	1	3	5	6
dV/dt filter	3	3	3	5	6
Output contactor	1	1	1	1	1

Larger Frame Enclosure Sizes

Frame Size	Type 1	Type 12	Type 1 Filtered and Gasketed	Type 3R
Frame 9	Size 5	Size 5	—	Size F
Frame 10 (without power options)	Size 6	—	Size 6	Size F
Frame 10 (with power options)	Size 8	—	Size 8	Size F
Frame 11 (without power options)	Size 8	—	Size 8	Size F
Frame 11 (with power options)	Size 9	—	Size 9	Size F
Frame 12	①	—	①	①

Note: Bypass enclosure sizing includes dedicated space for a MCP, CPT, input contactor, output bypass contactors, overload relay, SPD, heater/thermostat, control relay and terminal blocks.

Bypass Enclosure X-Space

Enclosure Size	Frame 4	Frame 5	Frame 6	Frame 7	Frame 8
AX	0	0	0	—	—
BX	2	2	2	0	—
CX	5	5	5	3	2
DX	16	16	16	14	13

Bypass Power Options X-Space

Power Options	Frame 4	Frame 5	Frame 6	Frame 7	Frame 8
Isolation fuses	1	1	1	1	1
3% Input reactor	2	2	3	5	6
RVSS bypass	2	2	2	3	4
3% Output reactor	1	1	3	5	6
dV/dt filter	3	3	3	5	6

Larger Frame Enclosure Sizes

Frame Size	Type 1	Type 12	Type 1 Filtered and Gasketed	Type 3R
Frame 9	Size 5	Size 5	—	Size F
Frame 10	Size 8	—	Size 8	Size F
Frame 11	Size 9	—	Size 9	Size F
Frame 12	①	—	①	①

Note: Single-phase enclosure sizing includes dedicated space for a capacitor kit, circuit breaker or fusible disconnect, CPT, SPD, heater/thermostat, control relay and terminal blocks.

Single-Phase Enclosure X-Space

Enclosure Size	Frame 4	Frame 5	Frame 6	Frame 7	Frame 8
AX	0	0	—	—	—
BX	2	2	1	1	—
CX	5	5	4	4	4
DX	16	16	15	15	15

Single-Phase Power Options X-Space

Power Options	Frame 4	Frame 5	Frame 6	Frame 7	Frame 8
Isolation fuses	1	1	1	1	1
3% Input reactor	2	2	3	5	6
3% Output reactor	1	1	3	5	6
dV/dt filter	3	3	3	5	6
Output contactor	1	1	1	1	1

Larger Frame Enclosure Sizes

Frame Size	Type 1	Type 12	Type 1A Filtered and Gasketed	Type 3R
Frame 9	Size 5	Size 5	—	Size F
Frame 10	Size 8	—	Size 8	Size F
Frame 11	Size 9	—	Size 9	Size F
Frame 12	①	—	①	①

Note

① Consult factory.

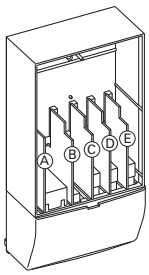
Options

SVX Series Option Board Kits

The SVX Series drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of five option boards.

The SVX Series factory installed standard board configuration includes an A9 I/O board and an A2 relay output board, which are installed in slots A and B.

Option Boards



Option Board Kits

Option Kit Description ①	Allowed Slot Locations ②	Field Installed Catalog Number	Factory Installed Option Designator	SVX Ready Programs Basic	Local/ Remote	Standard	MSS	PID	Multi-P.	PFC
Standard I/O Cards										
6 DI, 1 DO, 2 AI, 1 AO, 1 +10 Vdc ref, 2 ext +24 Vdc/EXT +24 Vdc	A	**OPTA9**	—	■	■	■	■	■	■	■
2 RO (NC-NO)	B	**OPTA2**	—	■	■	■	■	■	■	■
Extended I/O Cards										
2 RO, therm	B	**OPTA3**	**A3**	—	■	■	■	■	■	■
Encoder low volt +5 V/15 V/24 V—SPX only	C	**OPTA4**	**A4**	—	■	■	■	■	■	■
Encoder high volt +15 V/24 V—SPX only	C	**OPTA5**	**A5**	—	■	■	■	■	■	■
Double encoder—SPX only	C	**OPTA7**	**A7**	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO	A	**OPTA8**	**A8**	—	■	■	■	■	■	■
3 DI (encoder 10–24 V), out +15 V/+24 V, 2 DO (pulse+direction)—SPX only	C	**OPTAE**	**AE**	■	■	■	■	■	■	■
6 DI, 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB1**	**B1**	—	—	—	—	—	■	■
1 RO (NC-NO), 1 RO (NO), 1 therm	B, C, **D**, E	**OPTB2**	**B2**	—	—	—	—	—	■	■
1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB4**	**B4**	■	■	■	■	■	■	■
3 RO (NO)	B, C, **D**, E	**OPTB5**	**B5**	—	—	—	—	—	■	■
1 ext +24 Vdc/EXT +24 Vdc, 3 Pt100	B, C, **D**, E	**OPTB8**	**B8**	—	—	—	—	—	—	—
1 RO (NO), 5 DI 42–240 Vac input	B, C, **D**, E	**OPTB9**	**B9**	—	—	—	—	—	■	■
Communication Cards										
Modbus ③	D, **E**	**OPTC2**	**C2**	■	■	■	■	■	■	■
Modbus TCP	D, **E**	**OPTCI**	**CI**	■	■	■	■	■	■	■
BACnet	D, **E**	**OPTCJ**	**CJ**	■	■	■	■	■	■	■
EtherNet/IP	D, **E**	**OPTCQ**	**CQ**	■	■	■	■	■	■	■
Johnson Controls N2 ③	D, **E**	**OPTC2**	**CA**	—	—	—	—	—	—	—
PROFIBUS DP	D, **E**	**OPTC3**	**C3**	■	■	■	■	■	■	■
LonWorks	D, **E**	**OPTC4**	**C4**	■	■	■	■	■	■	■
PROFIBUS DP (D9 connector)	D, **E**	**OPTC5**	**C5**	■	■	■	■	■	■	■
CANopen (slave)	D, **E**	**OPTC6**	**C6**	■	■	■	■	■	■	■
DeviceNet	D, **E**	**OPTC7**	**C7**	■	■	■	■	■	■	■
Modbus (D9 type connector)	D, **E**	**OPTC8**	**C8**	■	■	■	■	■	■	■
Adapter—SPX only	D, **E**	**OPTD1**	**D1**	■	■	■	■	■	■	■
Adapter—SPX only	D, **E**	**OPTD2V**	**D2**	■	■	■	■	■	■	■
RS-232 with D9 connection	D, **E**	**OPTD3**	**D3**	■	■	■	■	■	■	■

Notes

① AI = Analog Input; AO = Analog Output, DI = Digital Input, DO = Digital Output, RO = Relay Output
② Option card must be installed in one of the slots listed for that card. Slot indicated in bold is the preferred location.
③ OPTC2 is a multi-protocol option card.

Modbus RTU Network Communications

The Modbus Network Card OPTC2 is used for connecting the SVX Drive as a slave on a Modbus network. The interface is connected by a 9-pin DSUB connector (female) and the baud rate ranges from 300 to 19,200 baud. Other communication parameters include an address range from 1 to 247; a parity of None, Odd or Even; and the stop bit is 1.

PROFIBUS Network Communications

The PROFIBUS Network Card OPTC3 is used for connecting the SVX Drive as a slave on a PROFIBUS-DP network. The interface is connected by a 9-pin DSUB connector (female). The baud rates range from 9.6 Kbaud to 12 Mbaud, and the addresses range from 1 to 127.

LonWorks Network Communications

The LonWorks Network Card OPTC4 is used for connecting the SVX Drive on a LonWorks network. This interface uses Standard Network Variable Types (SNVT) as data types. The channel connection is achieved using a FTT-10 A Free Topology transceiver via a single twisted transfer cable. The communication speed with LonWorks is 78 kBits/s.

CANopen (Slave) Communications

The CANopen (Slave) Network Card OPTC6 is used for connecting the SVX Drive to a host system. According to ISO11898 standard cables to be chosen for CANbus should have a nominal impedance of 120 ohms, and specific line delay of nominal 5 nS/m. 120 ohms line termination resistors required for installation.

DeviceNet Network Communications

The DeviceNet Network Card OPTC7 is used for connecting the SVX Drive on a DeviceNet Network. It includes a 5.08 mm pluggable connector. Transfer method is via CAN using a two-wire twisted shielded cable with two-wire bus power cable and drain. The baud rates used for communication include 125 Kbaud, 250 Kbaud and 500 Kbaud.

Johnson Controls Metasys N2 Network Communications

The OPTC2 fieldbus board provides communication between the SVX Drive and a Johnson Controls Metasys™ N2 network. With this connection, the drive can be controlled, monitored and programmed from the Metasys system. The N2 fieldbus is available as a factory installed option and as a field installable kit.

Modbus/TCP Network Communications

The Modbus/TCP Network Card OPTCI is used for connecting the SVX Drive to Ethernet networks utilizing Modbus protocol. It includes an RJ-45 pluggable connector. This interface provides a selection of standard and custom register values to communicate drive parameters. The board supports 10 Mbps and 100 Mbps communication speeds. The IP address of the board is configurable over Ethernet using a supplied software tool.

BACnet Network Communications

The BACnet Network Card OPTCJ is used for connecting the SVX Drive to BACnet networks. It includes a 5.08 mm pluggable connector. Data transfer is Master-Slave/ Token Passing (MS/TP) RS-485. This interface uses a collection of 30 Binary Value Objects (BVOs) and 35 Analog Value Objects (AVOs) to communicate drive parameters. The card supports 9.6, 19.2 and 38.4 Kbaud communication speeds and supports network addresses 1–127.

EtherNet/IP Network Communications

The EtherNet/IP Network Card OPTCK is used for connecting the SVX Drive to Ethernet/Industrial Protocol networks. It includes an RJ-45 pluggable connector. The interface uses CIP objects to communicate drive parameters (CIP is "Common Industrial Protocol", the same protocol used by DeviceNet). The board supports 10 Mbps and 100 Mbps communication speeds. The IP address of the board is configurable by Static, BOOTP and DHCP methods.

Input Power Options

Option	Description
HMCP Disconnect	The HMCP motor protection circuit breaker uses an electronic trip unit to provide typical motor overload relay functionality and short-circuit protection against potential phase-to-phase or phase-to-ground faults.
Circuit Breaker	Utilizes a circuit breaker to provide a means of short-circuit protection for the power cables between it and the drive, and protection from high-level ground faults on the power cable. Allows a convenient means of disconnecting the drive from the line, and the operating mechanism can be padlocked in the OFF position. This is factory mounted in the enclosure.
Isolation Fusing	Provides high-level fault protection of the drive input power circuit from the load side of the fuses to the input side of the power transistors. This option consists of three 200 kA fuses that are factory mounted in the enclosure.
3% Input Reactor	The input reactor is a three-phase series inductance on the line side of an AFD. It is used to provide a reduction in voltage and current harmonics. It also provides increased input protection for AFD and its semiconductors from line transients.
SPD	Provides a UL 1449 surge protection device (SPD) rated for 40 kA/ph that is connected to the line side terminals.
Fused Disconnect	Utilizes fusing to provide a means of short-circuit protection for the power cables between it and the drive, and protection from high-level ground faults on the power cable. Allows a convenient means of disconnecting the drive from the line, and the operating mechanism can be padlocked in the OFF position. This is factory mounted in the enclosure.

Bypass Options

Option	Description
Manual HOA Bypass	Provides a three-position selector switch that allows the user to select either a HAND or AUTO mode of operation. HAND mode is defaulted keypad operation, and AUTO mode is defaulted to control from an external terminal source. These modes of operation can be configured via programming to allow for alternate combinations of start and speed sources. Start and speed sources include keypad, I/O and fieldbus.
Manual HOA RVSS Bypass	This option adds a reduced voltage soft starter to bypass assembly for soft starting in bypass mode.

Output Power Options

Option	Description
Output Contactor	Provides a means for positive disconnection of the drive output from the motor terminals. The contactor coil is controlled by the drive's run or permissive logic. NC and NO auxiliary contacts rated at 10 A, 600 Vac are provided for customer use. This option includes a low VA 115 Vac fused control power transformer and is factory mounted in the enclosure.
3% Output Reactor	The output reactor is a three-phase series inductance on the load side of a VFD. It is used to reduce transient voltage (dv/dt) and peak voltages at the motor terminals. A 3% output filter is recommended for motor cable lengths up to 300 ft (10 m).
dV/dt Filter	Used to reduce the transient voltage (dV/dt) at the motor terminals. Recommended for motor cable lengths over 300 ft (10 m) and up to 1000 ft (304.8 m). This option is mounted in the enclosure.

Control Options

Option	Description
Speed Pot	Provides the ability to adjust the frequency reference using a door-mounted potentiometer. This option uses the 10 Vdc reference to generate a 0–10 V signal at the analog voltage input signal terminal. When the HOA bypass option is added, the speed is controlled when the HOA switch is in the HAND position. Without the HOA bypass option, a two-position switch (labeled local/remote) is provided on the keypad to select speed reference from the speed potentiometer or a remote speed signal.
HOA Switch	Provides a three-position selector switch that allows the user to select either a HAND or AUTO mode of operation. HAND mode is defaulted to keypad operation, and AUTO mode is defaulted to control from an external terminal source. These modes of operation can be configured via drive programming to allow for alternate combinations of start and speed sources. Start and speed sources include Keypad, I/O and fieldbus.
Start-Stop Pushbutton	Provides door-mounted START and STOP pushbuttons for either bypass or non-bypass configurations.

Light Options

Option	Description
Non-Bypass Light Kit—Power On, Run, Fault	Provides a white POWER ON light that indicates power to the enclosed cabinet, a green RUN light that indicates the drive is running and a red FAULT light that indicates a drive fault has occurred.
Bypass Light Kit—On, VFD Run, Fault, Bypass Run	Provides a white POWER ON light that indicates power to the enclosed cabinet, a green RUN light that indicates the drive is running, a red FAULT light that indicates a drive fault has occurred and an amber light that indicates when the motor is running in Bypass mode.

Enclosure Options

Option	Description
Floor Stand 12 in	Converts a normally wall-mounted enclosure to a floor-standing enclosure with a height of 12 in (304.8 mm).
Floor Stand 22 in	Converts a normally wall-mounted enclosure to a floor-standing enclosure with a height of 22 in (558.8 mm).

Enclosed Drive Options

Brake Chopper Options

The brake chopper circuit option is used for applications that require dynamic braking. Dynamic braking resistors are not included with drive purchase. Consult **Page V6-T2-111** for dynamic braking resistors which are supplied separately. Resistors are not UL Listed.

For brake chopper circuit selection and adder—NEMA Type 1/IP21, NEMA Type 12/IP54, consult the factory

Technical Data and Specifications

SVX Enclosed Drives

Description	Specification
Primary Design Features	
45–66 Hz input frequency	Standard
Output: AC volts maximum	Input voltage base
Output frequency range	0–320 Hz
Initial output current (I_H)	250% for 2 seconds
Overload (1 minute [I_H/I_L])	150%/110%
Enclosure space heater	Optional
Oversize enclosure	Standard
Output contactor	Optional
Bypass motor starter	Optional
Listings	UL, cUL
Protection Features	
Incoming line fuses	Optional
AC input circuit disconnect	Optional
Line reactors (3%)	Standard
Phase rotation insensitive	Standard
EMI filter	Standard
Input phase loss protection	Standard
Input overvoltage protection	Standard
Line surge protection	Optional
Output short-circuit protection	Standard
Output ground fault protection	Standard
Output phase protection	Standard
Overtemperature protection	Standard
DC overvoltage protection	Standard
Drive overload protection	Standard
Motor overload protection	Standard
Programmer software	Optional
Local/remote keypad	Standard
Keypad lockout	Standard
Fault alarm output	Standard
Built-in diagnostics	Standard

Description	Specification
Input/Output Interface Features	
Setup adjustment provisions	
Remote keypad/display	Standard
Personal computer	Standard
Operator control provisions	
Drive mounted keypad/display	Standard
Remote keypad/display	Standard
Conventional control elements	Standard
Serial communications	Optional
115 Vac control circuit	Optional
Speed setting inputs	
Keypad	Standard
0–10 Vdc potentiometer/voltage signal	Standard
4–20 mA Isolated	Configurable
4–20 mA Differential	Configurable
Analog outputs	
Speed/frequency	Standard
Torque/load/current	Programmable
Motor voltage	Programmable
Kilowatts	Programmable
0–10 Vdc signals	Configurable w/jumpers
4–20 mA DC signals	Standard
Isolated signals	Optional
Discrete outputs	
Fault alarm	Standard
Drive running	Standard
Drive at set speed	Programmable
Optional parameters	14
Dry contacts	1 (2 relays Form C)
Open collector outputs	1
Additional discrete outputs	Optional
Communications	
RS-232	Standard
RS-422/485	Optional
DeviceNet™	Optional
Modbus RTU	Optional
CANopen (slave)	Optional
PROFIBUS-DP	Optional
Lonworks®	Optional
Johnson Controls Metasys™ N2	Optional
EtherNet/IP	Optional
Modbus TCP	Optional
BACnet	Optional

SVX Enclosed Drives, continued

Description	Specification
Performance Features	
Sensorless vector control	Standard
Volts/hertz control	Standard
IR and slip compensation	Standard
Electronic reversing	Standard
Dynamic braking	Optional ①
DC braking	Standard
PID setpoint controller	Programmable
Critical speed lockout	Standard
Current (torque) limit	Standard
Adjustable acceleration/deceleration	Standard
Linear or S curve accel/decel	Standard
Jog at preset speed	Standard
Thread/preset speeds	7 Standard, 15 Optional
Automatic restart	Selectable
Coasting motor start	Standard
Coast or ramp stop selection	Standard
Elapsed time meter	Optional
Carrier frequency adjustment	1–16 kHz
Standard Conditions for Application and Service	
Operating ambient temperature	0 to 40 °C
Storage temperature	–40 to 60 °C
Humidity (maximum), non-condensing	95%
Altitude (maximum without derate)	3300 ft (1000 m)
Line voltage variation	+10/–15%
Line frequency variation	45–66 Hz
Efficiency	>96%
Power factor (displacement)	>0.94

Standard I/O Specifications

Description	Specification
Six–digital input programmable	24 V: "0" ≤10 V, "1" ≥18V,R_i >5 kohms
Two–analog input configurable w/jumpers	Voltage: 0–±10 V, R_i >200 kohms Current: 0 (4)–20 mA, R_i = 250 ohms
Two–digital output programmable	Form C relays 250 Vac 30 Vdc 2 amp resistive
One–analog output programmable configurable w/jumper	0–20 mA, R_L max. 500 ohms 10 bits ±2%
One digital output programmable	Open collector 48 Vdc 50 mA

I/O Specifications for Control/Communication Options

Description	Specification
Analog voltage, input	0–±10 V, R_i ≥200 kohms
Analog current, input	0 (4)–20 mA, R_i = 250 ohms
Digital input	24 V: "0" ≤10 V, "1" ≥18V, R_i >5 kohms
Auxiliary voltage	24 V (±20%), max. 50 mA
Reference voltage	10 V ±3%, max. 10 mA
Analog current, output	0 (4)–20 mA, R_L = 500 kohms resolution 10 bit, accuracy ≤±2%
Analog voltage, output	0 (2)–10 V, R_L ≥1 kohms, resolution 10 bit, accuracy ≤±2%
Relay output	
Maximum switching voltage	300 Vdc, 250 Vac
Maximum switching load	8 A/24 Vdc, 0.4 A/300 Vdc, 2 kVA/250 Vac
Maximum continuous load	2 A rms
Thermistor input	R_{trip} = 4.7 kohms
Encoder input	24 V: "0" ≤10 V, "1" ≥18V, R_i = 2.2 kohms 5 V: "0" ≤2V, "1" ≥3V, R_i = 330 ohms

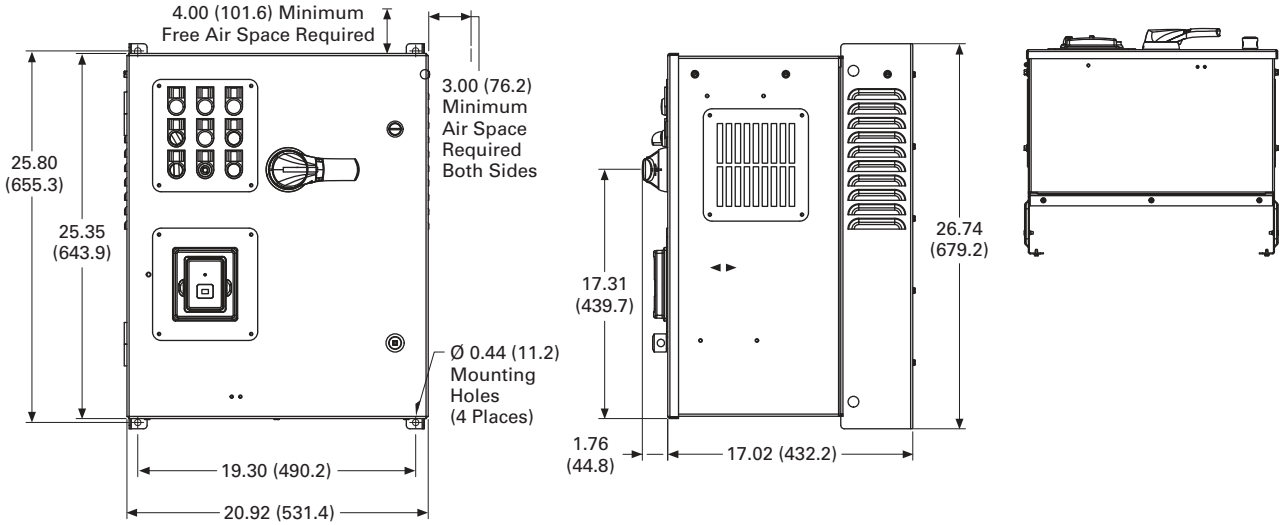
Note

① Some horsepower units include dynamic braking chopper as standard—refer to individual drive sections.

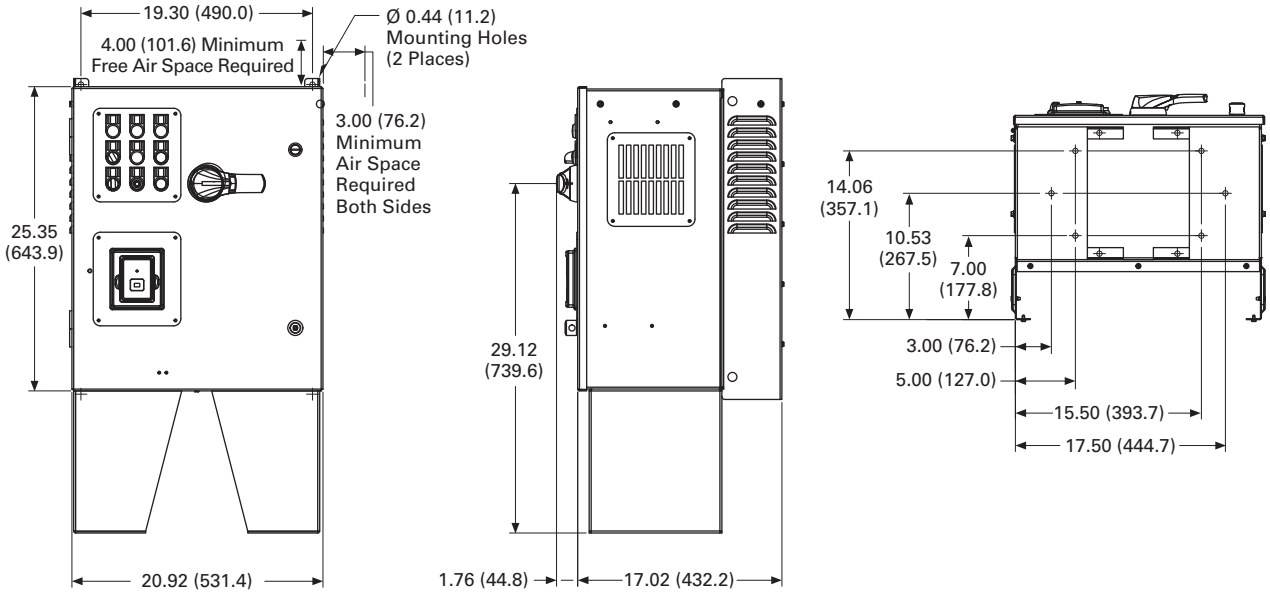
Dimensions

Approximate Dimensions in Inches (mm)

AX Box Type 1

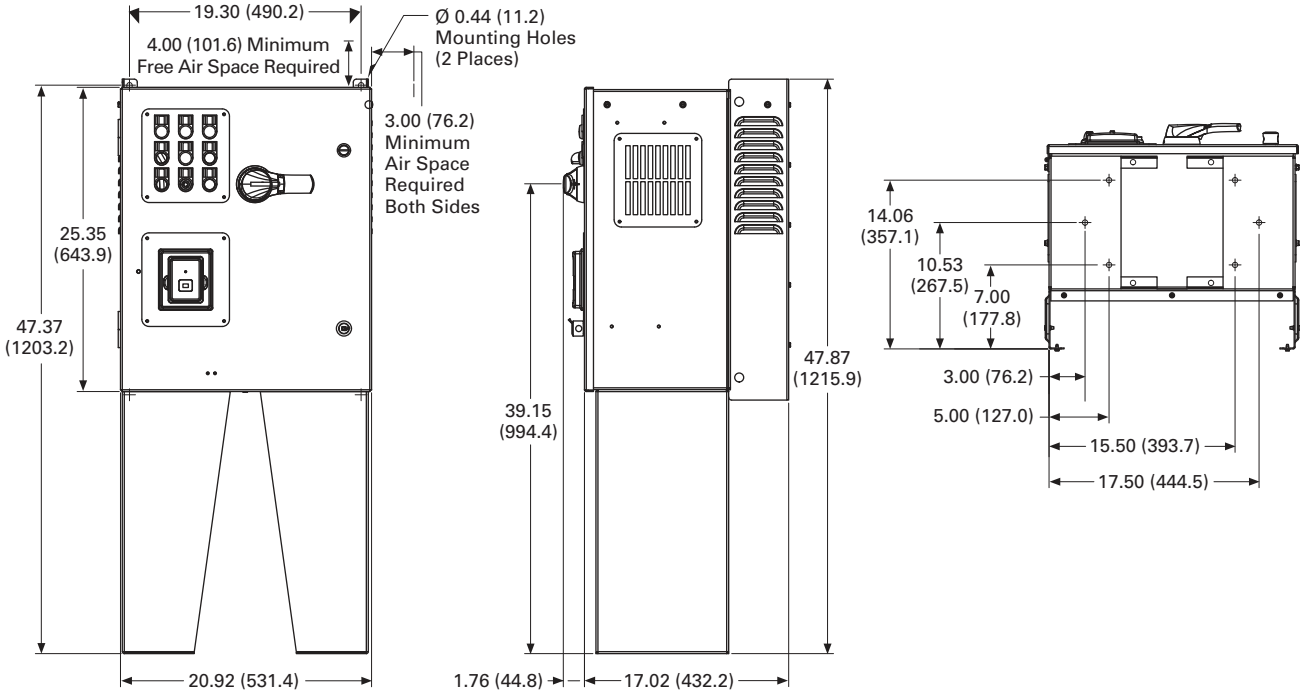


AX Box Type 1—12 Inch Floor Stands

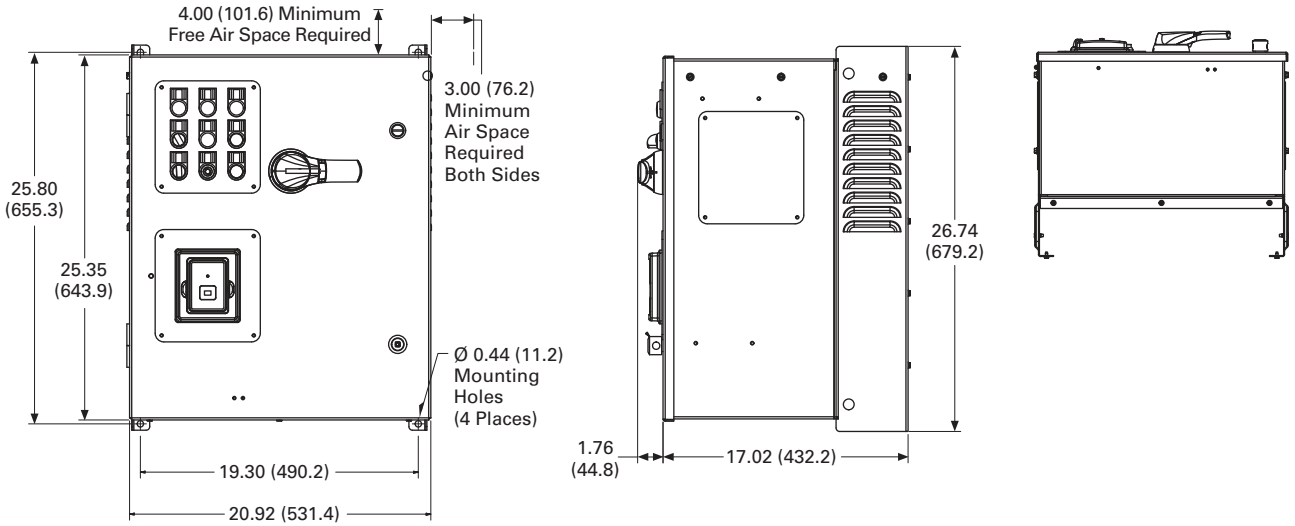


Approximate Dimensions in Inches (mm)

AX Box Type 1—22 Inch Floor Stands

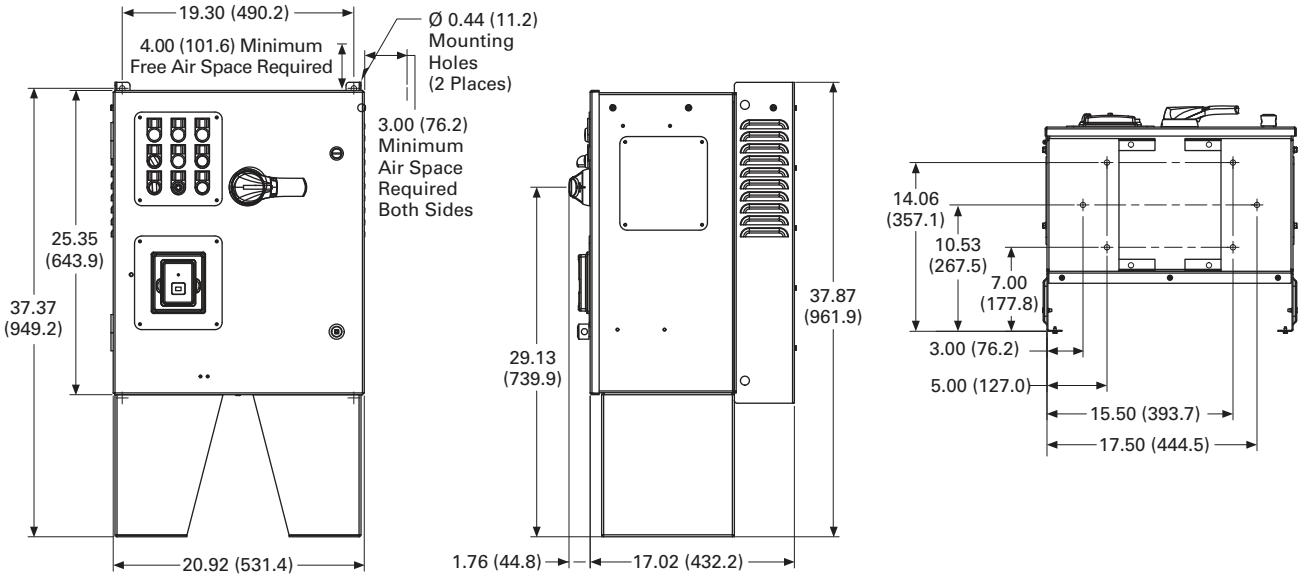


AX Box Type 12

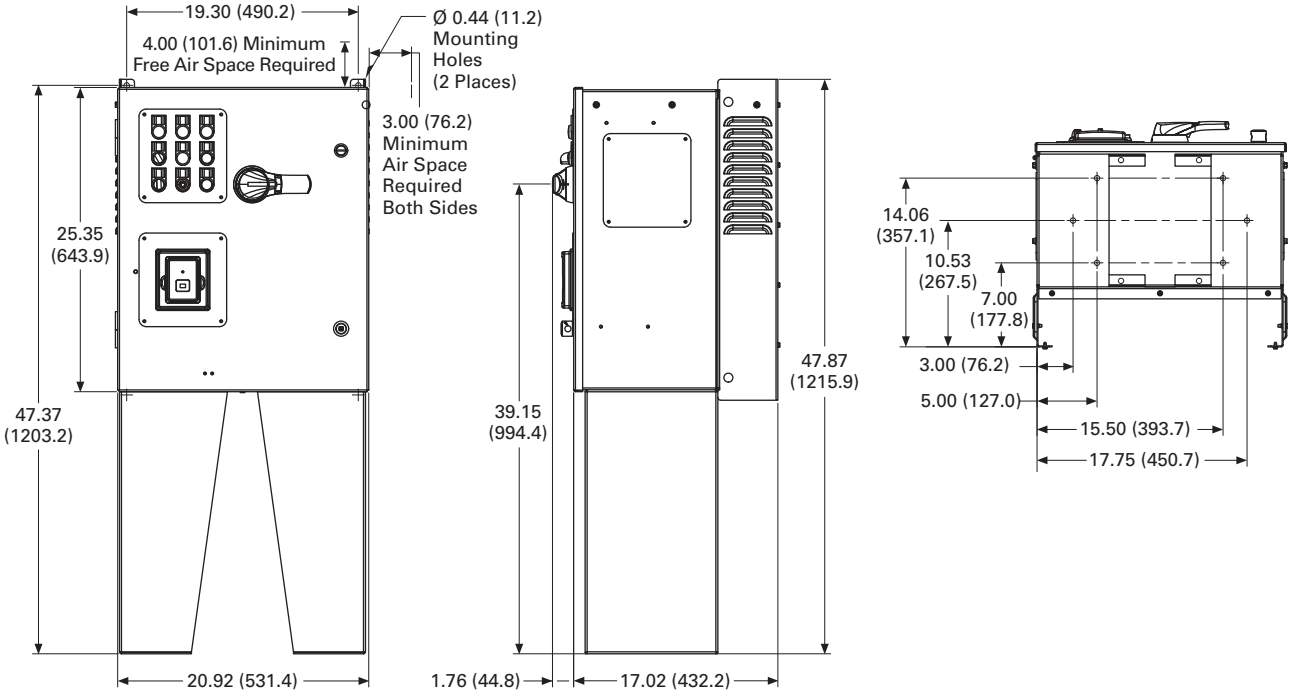


Approximate Dimensions in Inches (mm)

AX Box Type 12—12 Inch Floor Stands

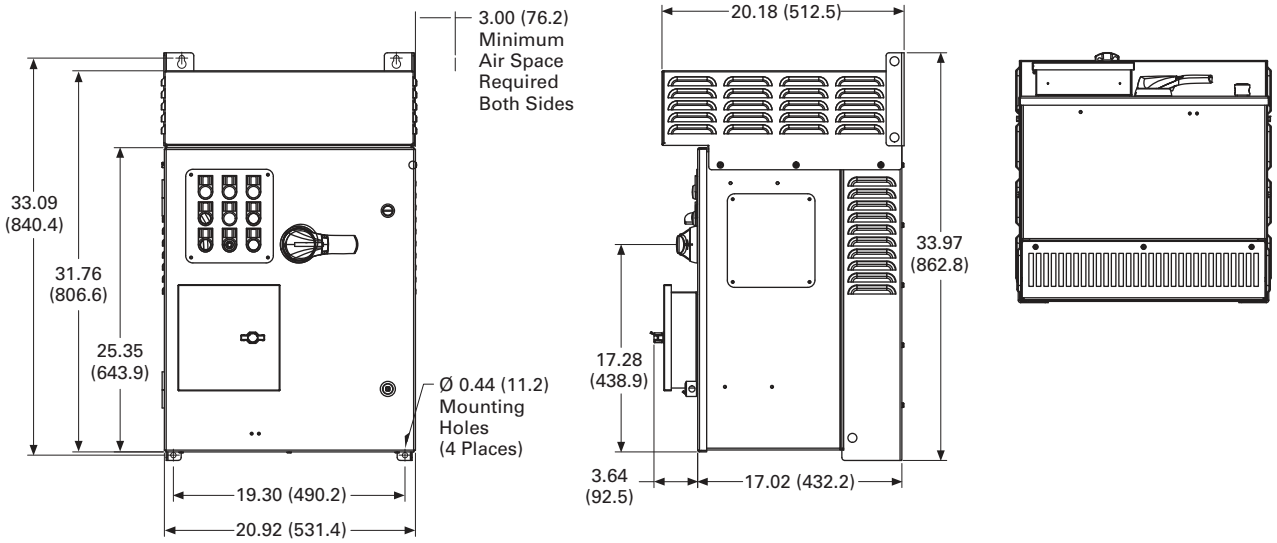


AX Box Type 12—22 Inch Floor Stands

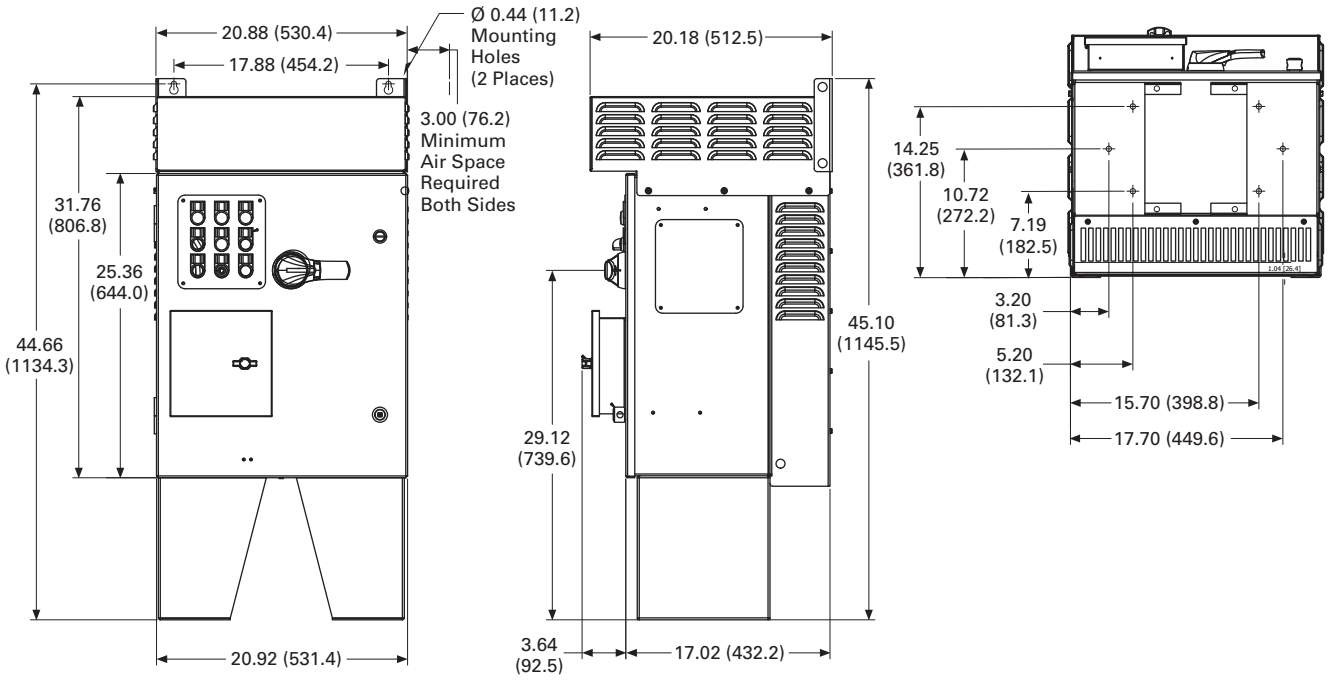


Approximate Dimensions in Inches (mm)

AX Box Type 3R

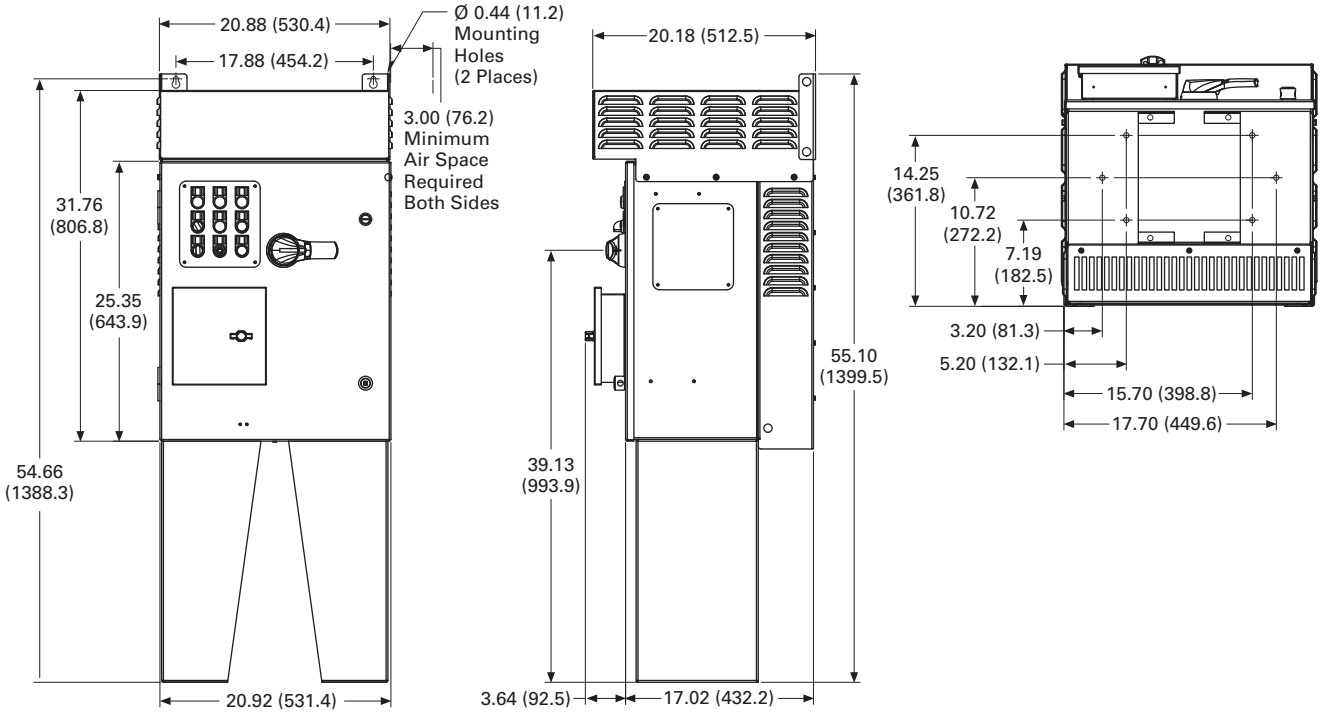


AX Box Type 3R—12 Inch Floor Stands

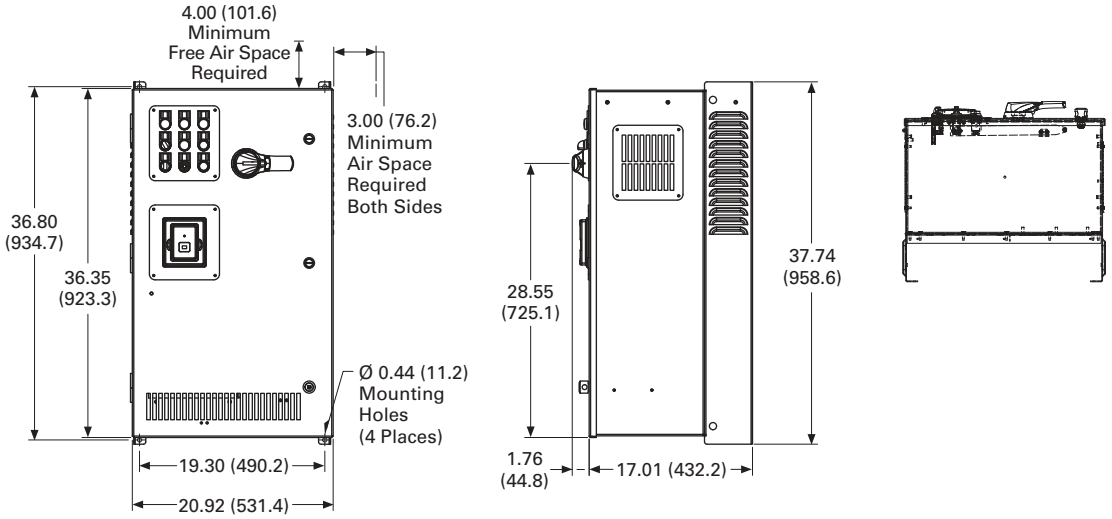


Approximate Dimensions in Inches (mm)

AX Box Type 3R—22 Inch Floor Stands

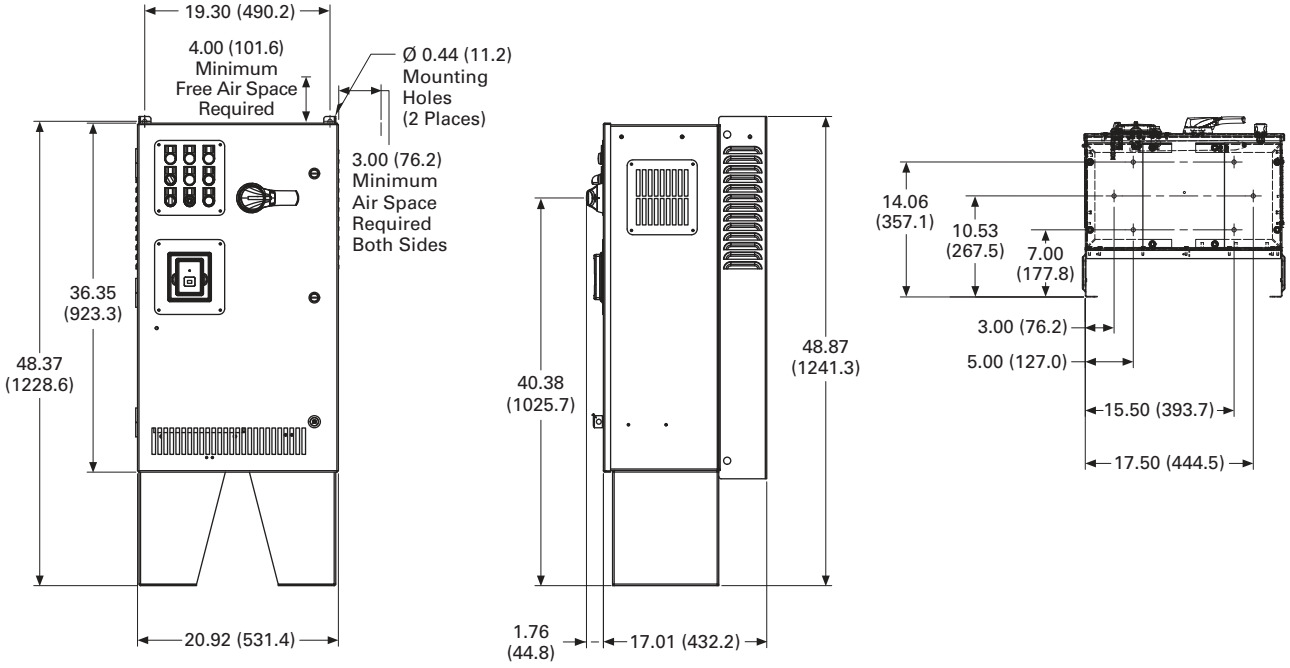


BX Box Type 1

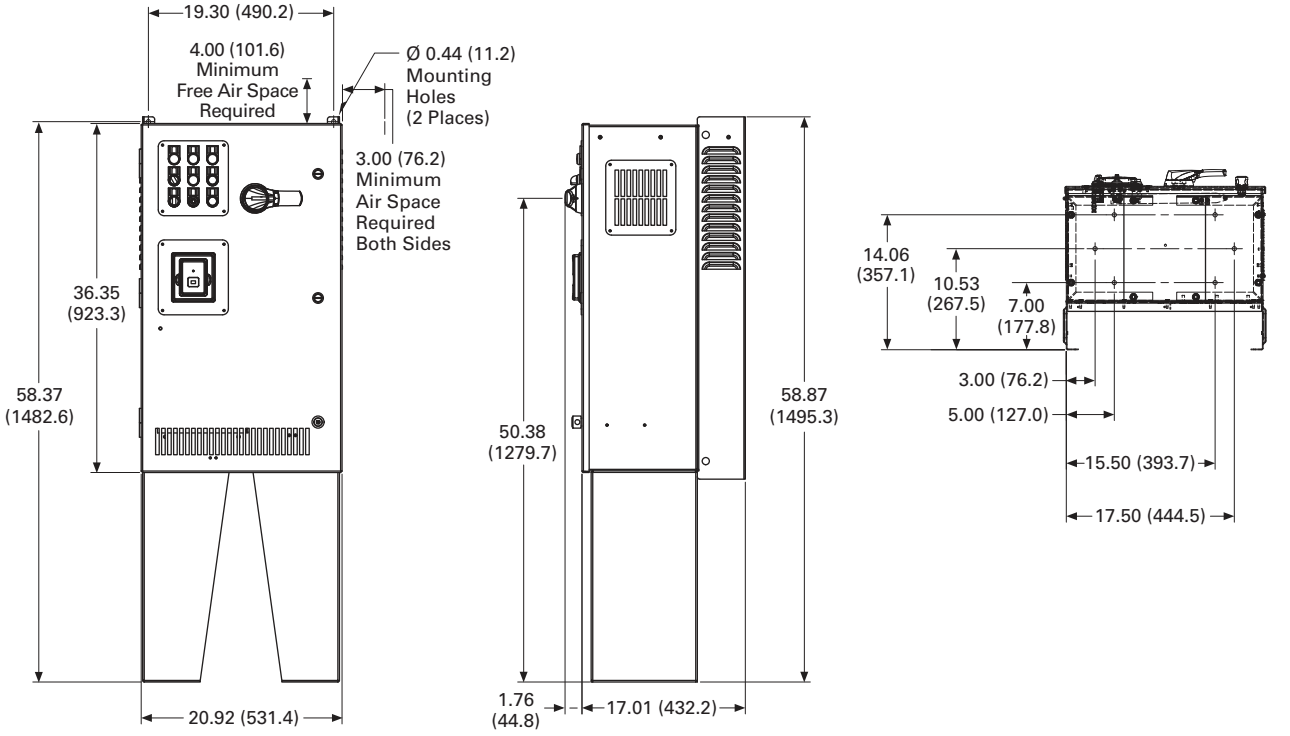


Approximate Dimensions in Inches (mm)

BX Box Type 1—12 Inch Floor Stands

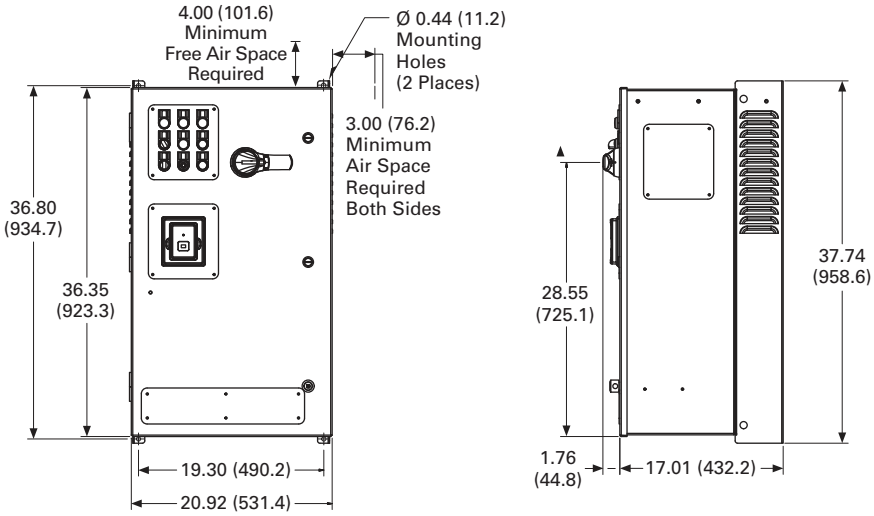


BX Box Type 1—22 Inch Floor Stands

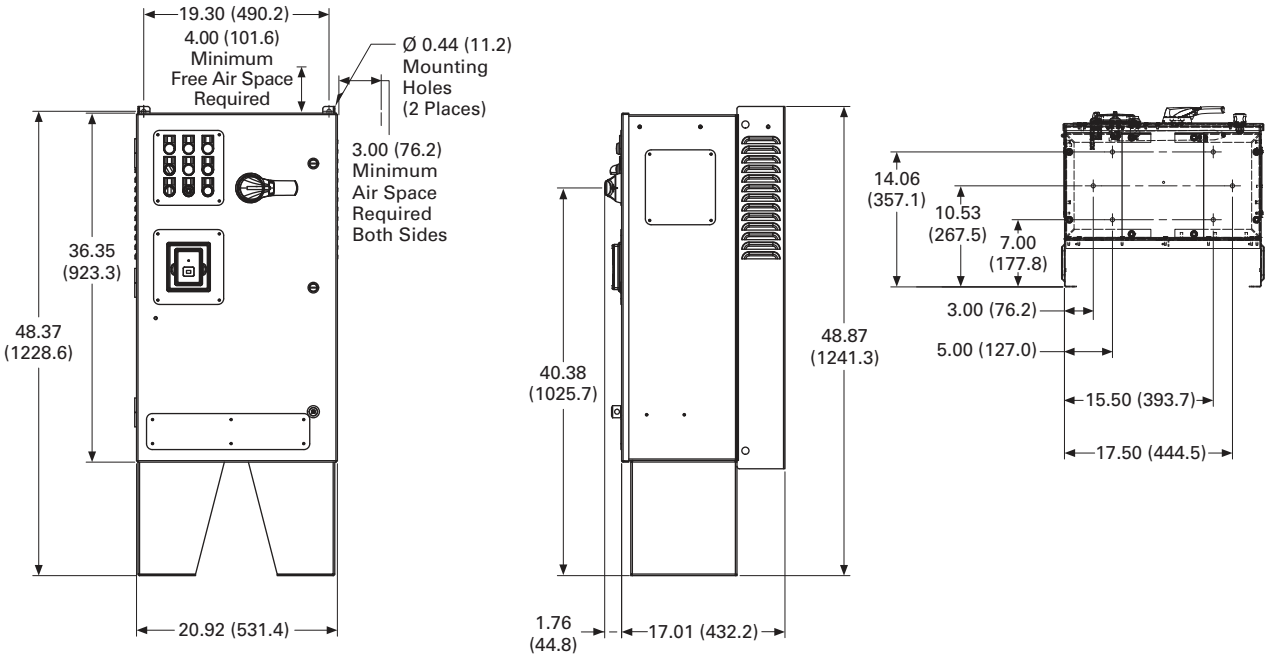


Approximate Dimensions in Inches (mm)

BX Box Type 12

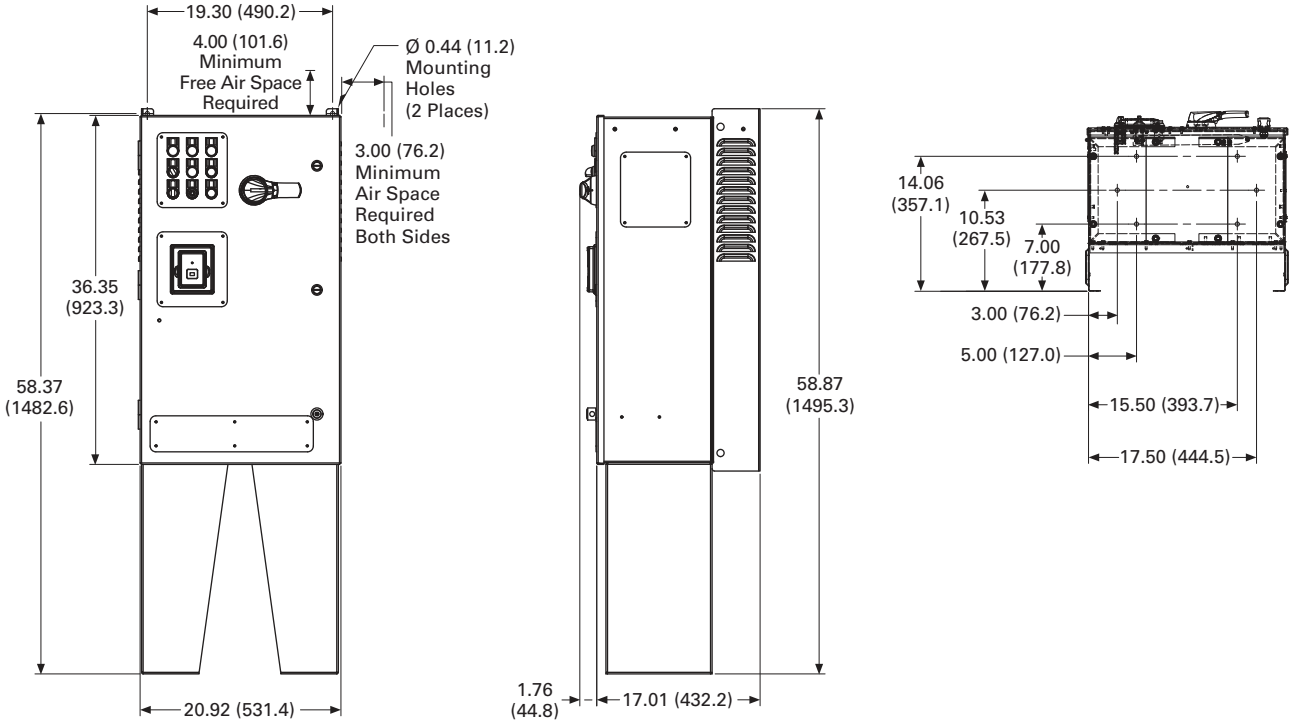


BX Box Type 12—12 Inch Floor Stands

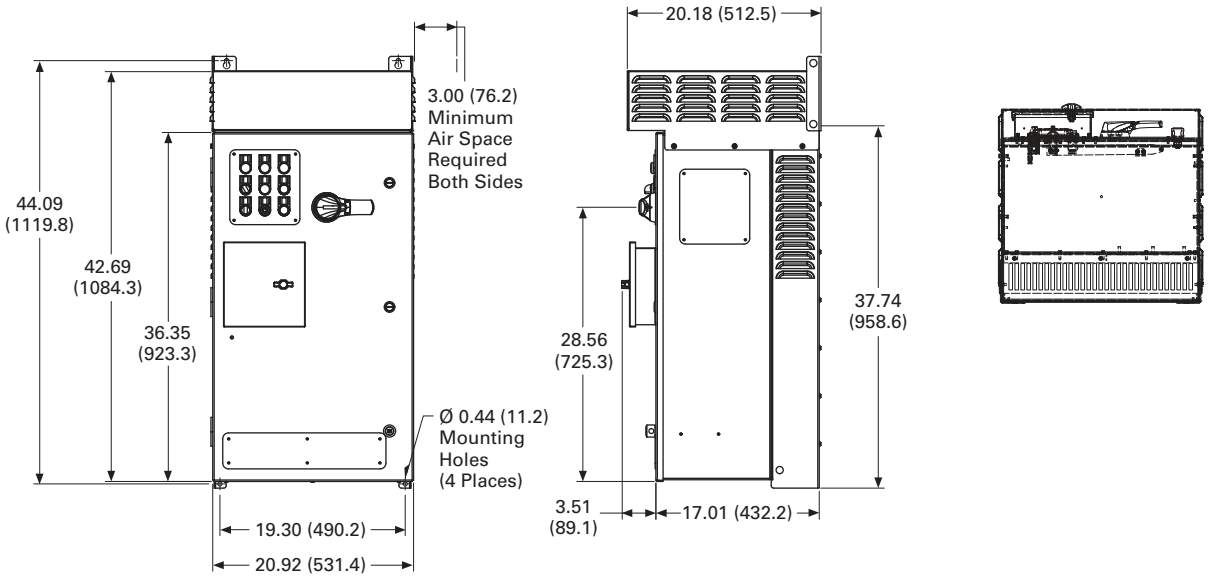


Approximate Dimensions in Inches (mm)

BX Box Type 12—22 Inch Floor Stands

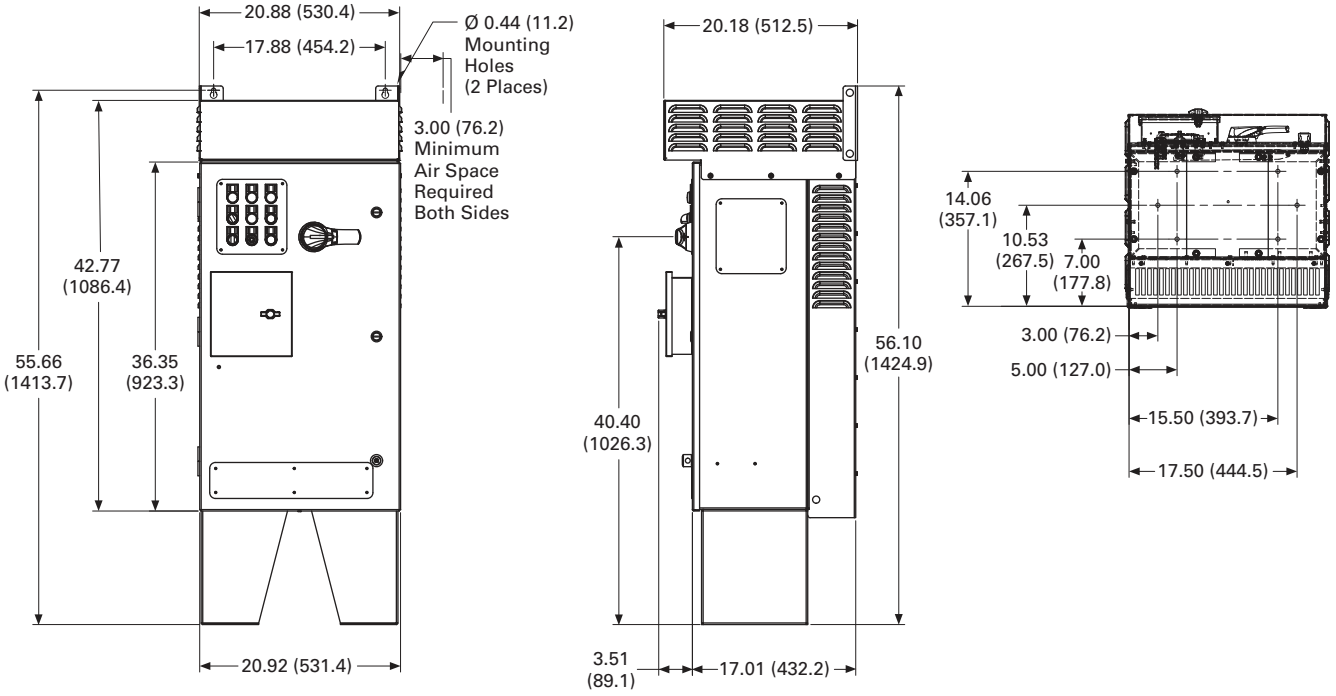


BX Box Type 3R

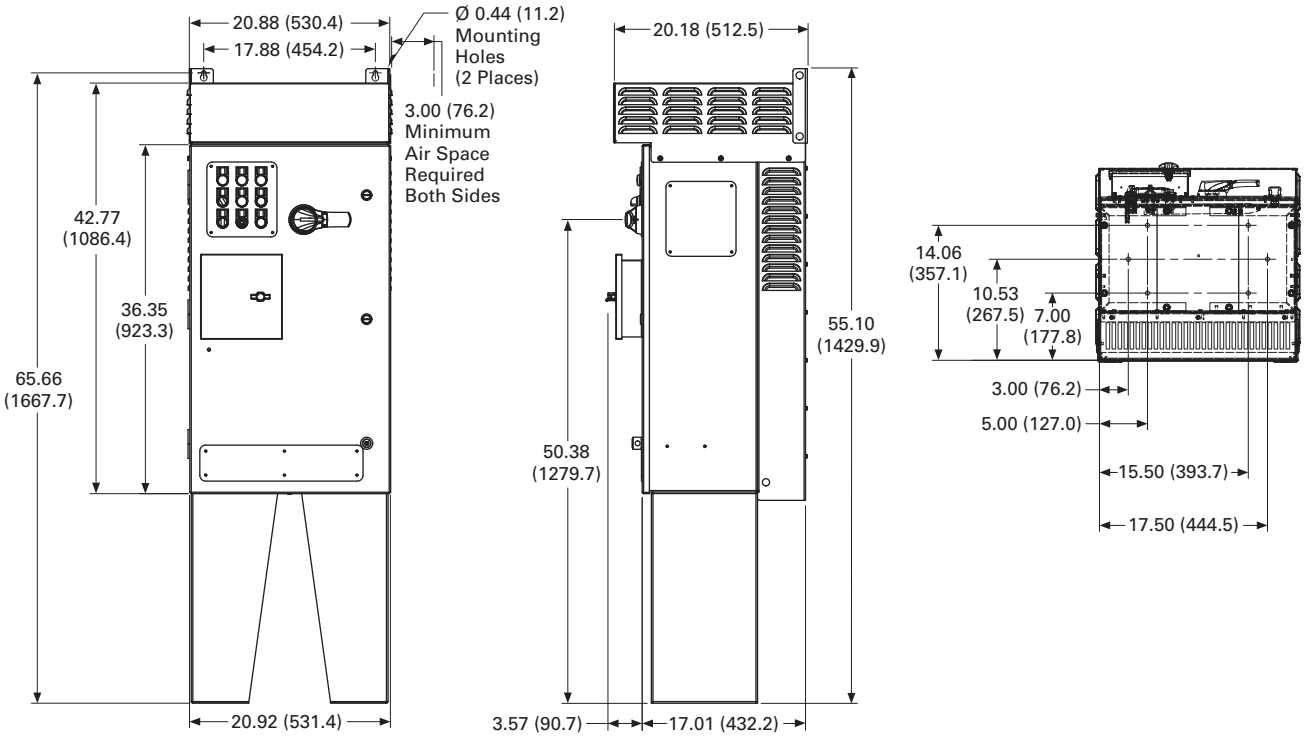


Approximate Dimensions in Inches (mm)

BX Box Type 3R—12 Inch Floor Stands

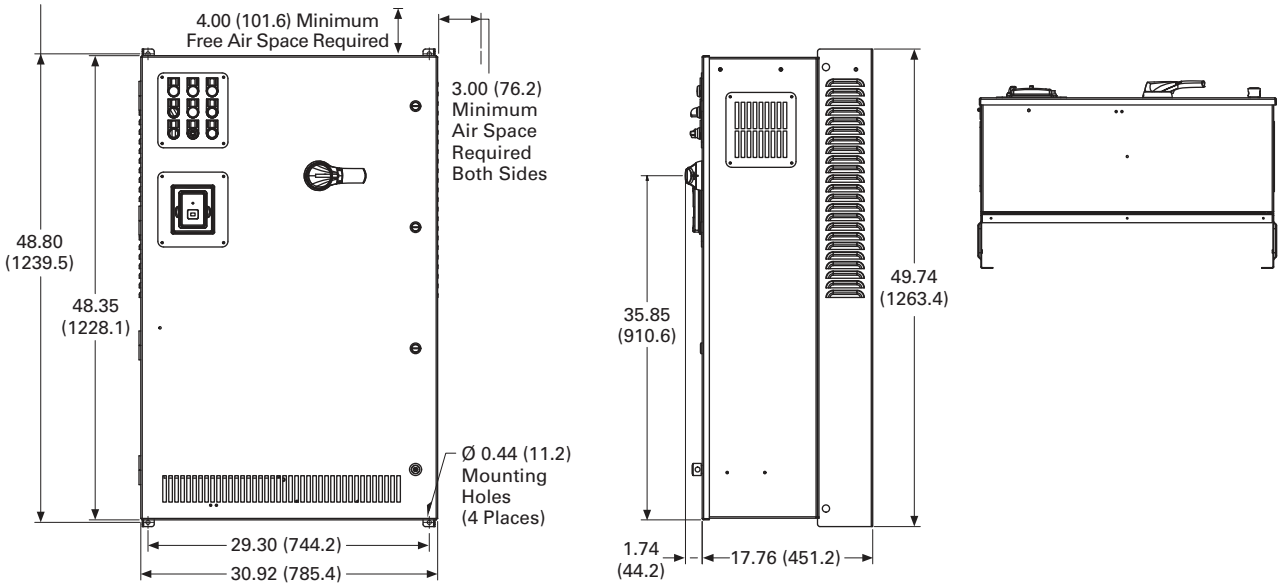


BX Box Type 3R—22 Inch Floor Stands

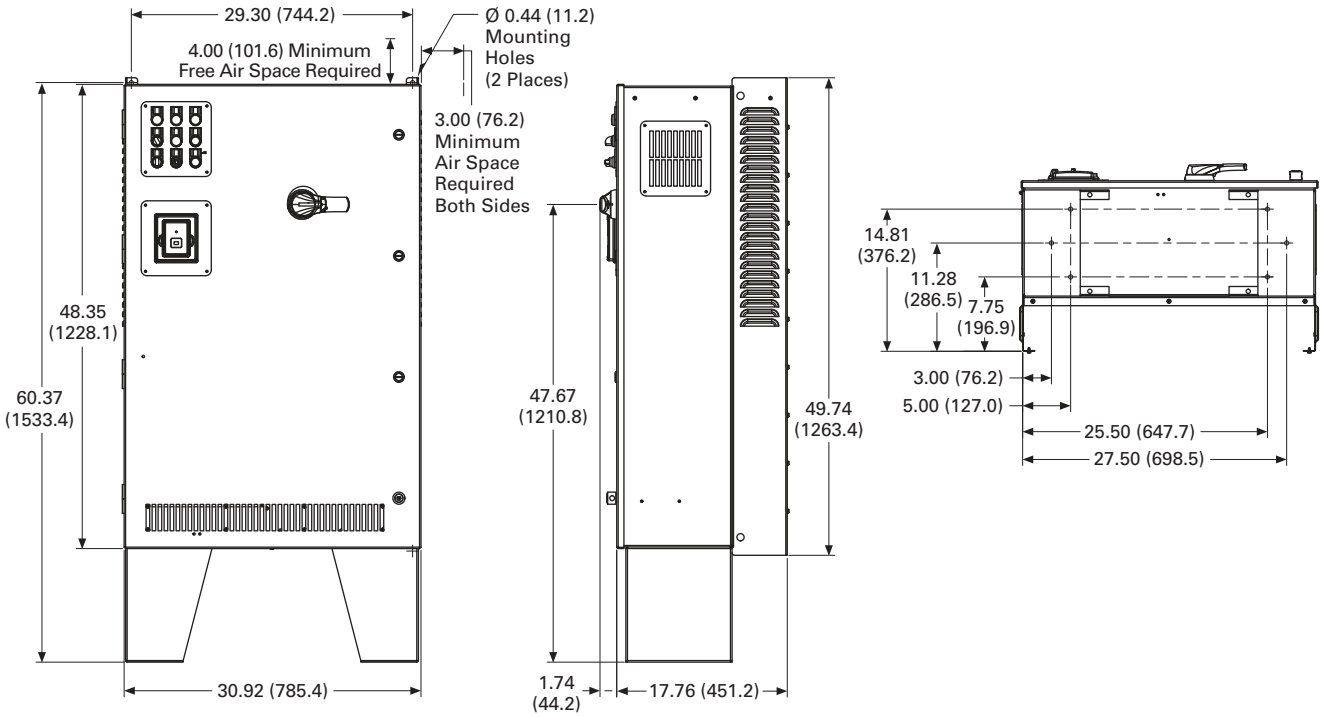


Approximate Dimensions in Inches (mm)

CX Box Type 1

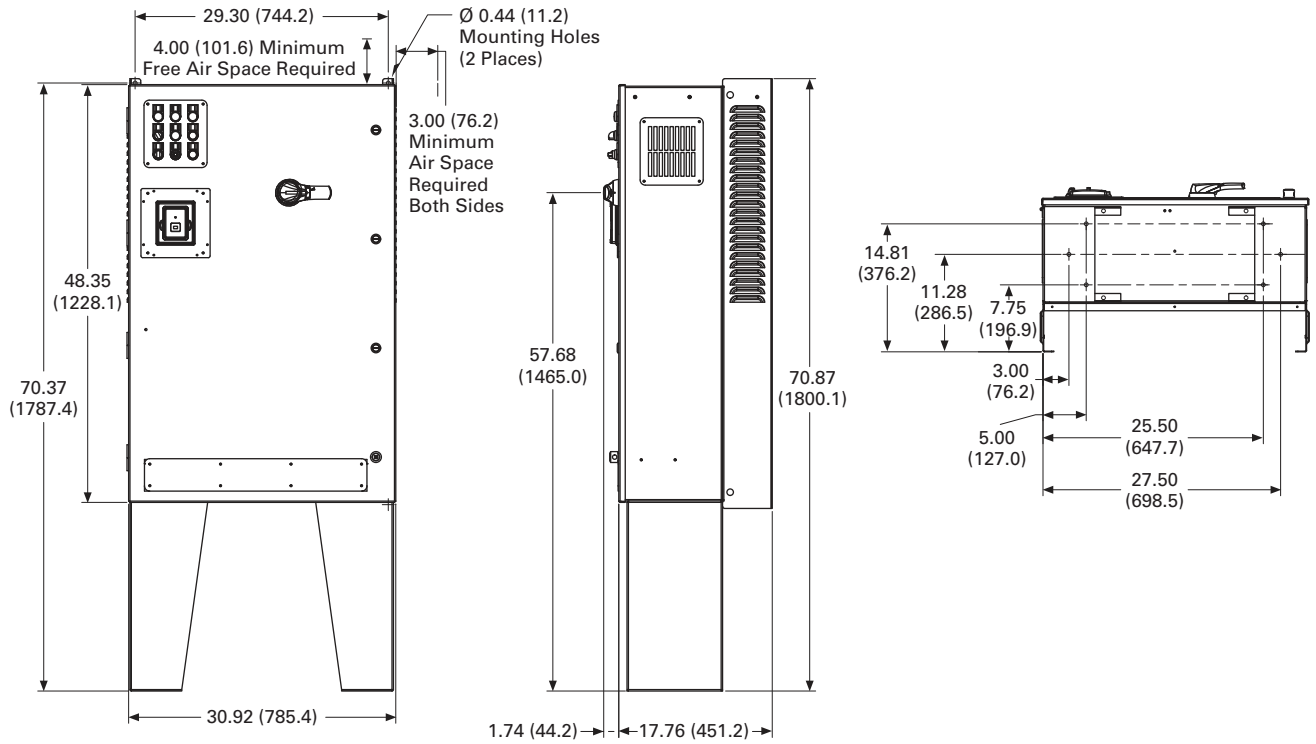


CX Box Type 1—12 Inch Floor Stands

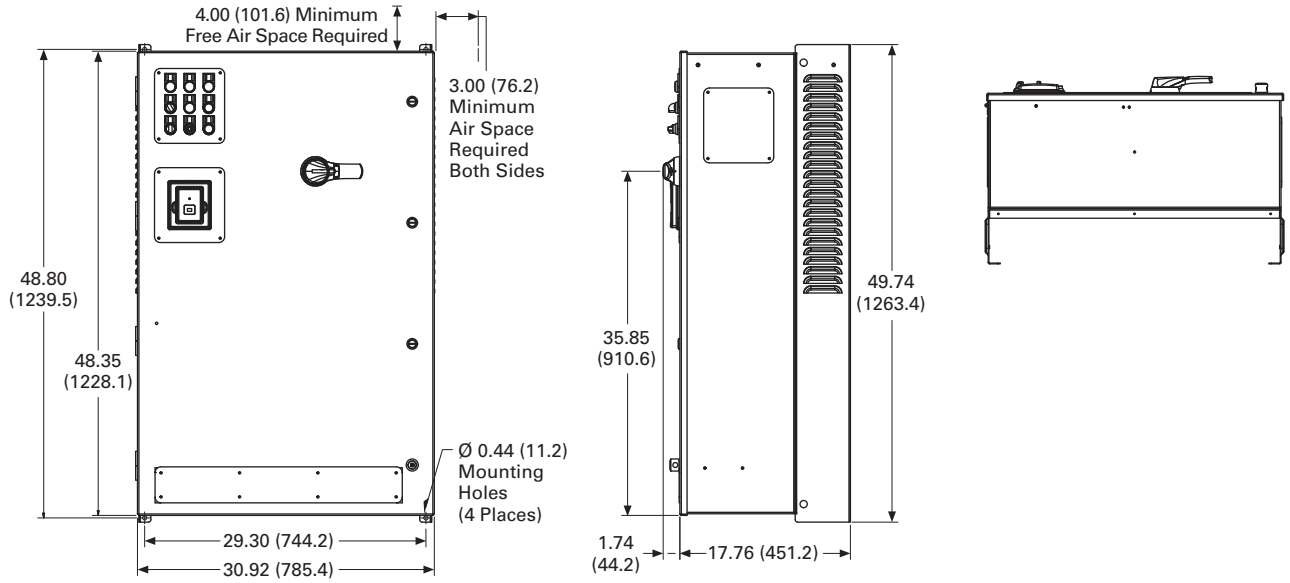


Approximate Dimensions in Inches (mm)

CX Box Type 1—22 Inch Floor Stands

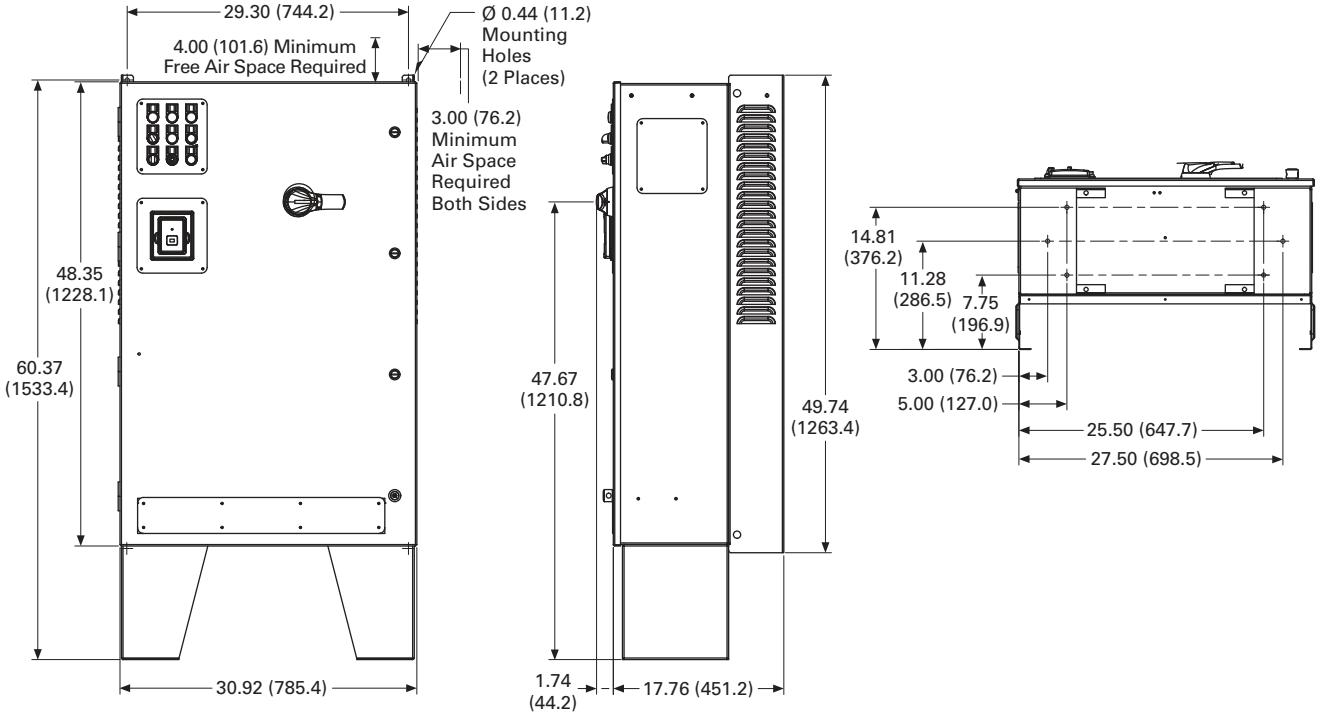


CX Box Type 12

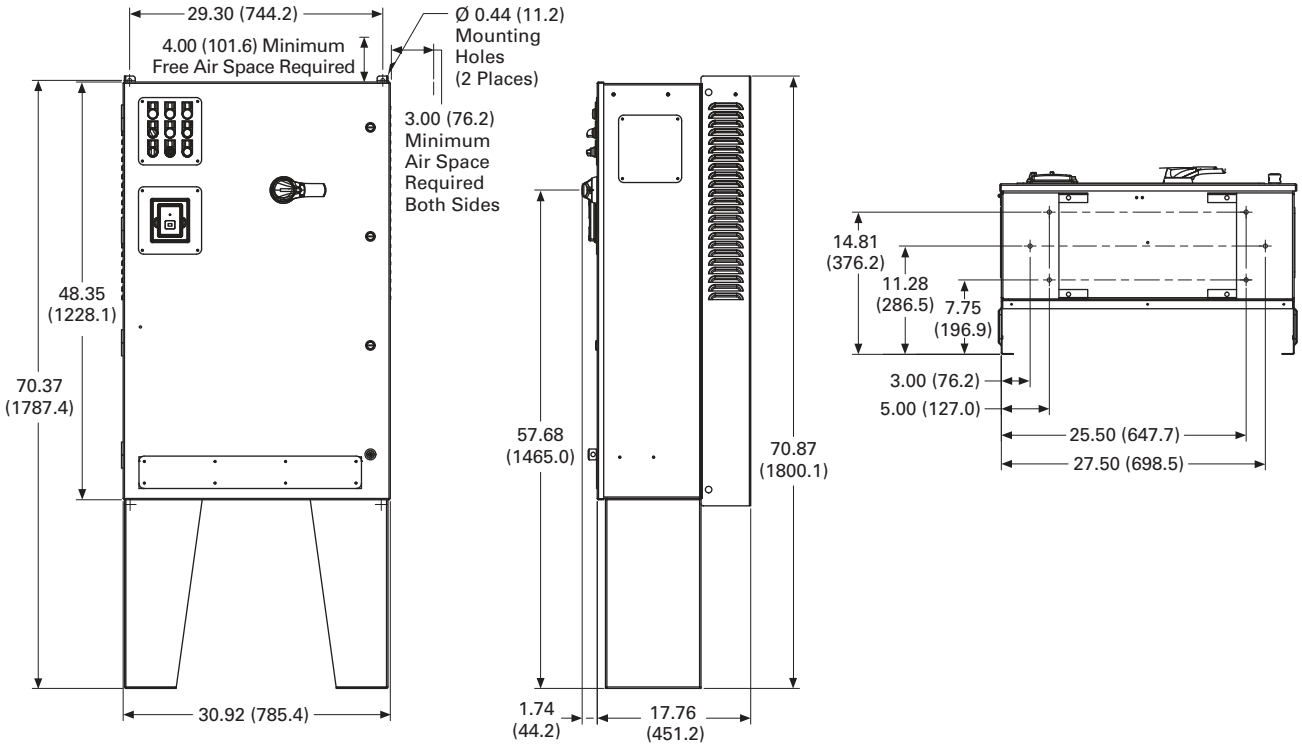


Approximate Dimensions in Inches (mm)

CX Box Type 12—12 Inch Floor Stands

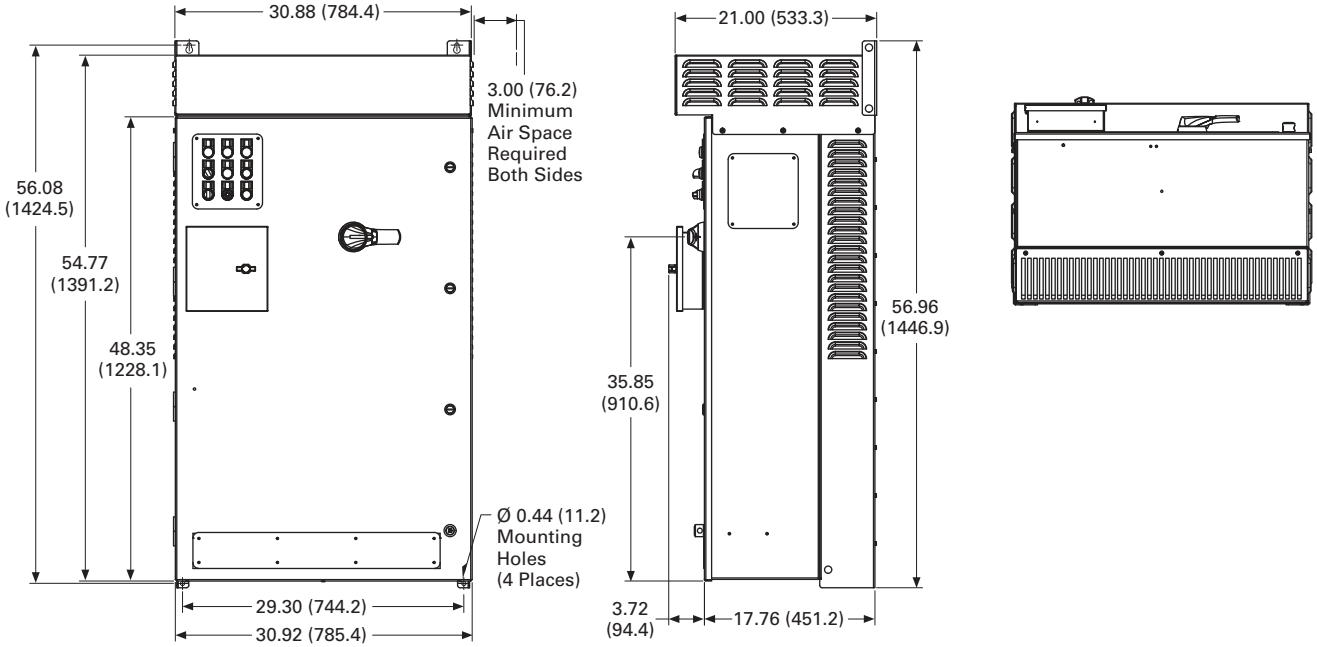


CX Box Type 12—22 Inch Floor Stands

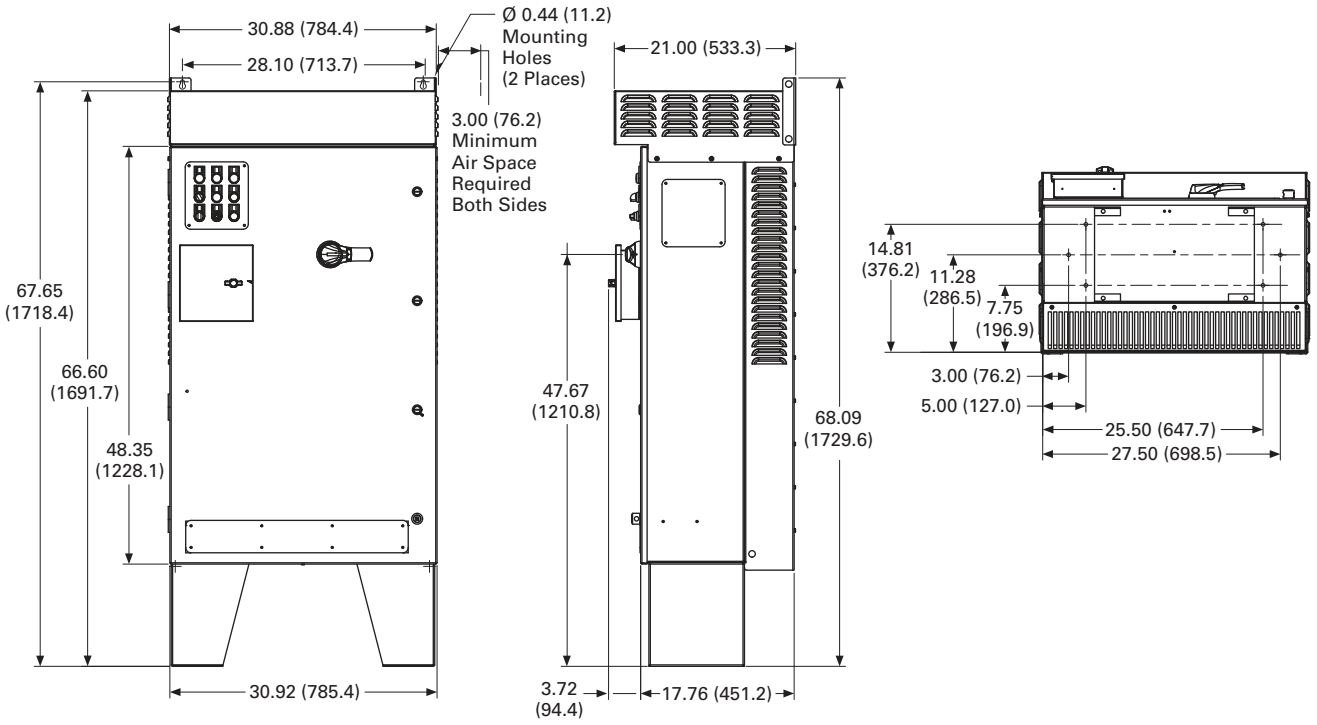


Approximate Dimensions in Inches (mm)

CX Box Type 3R

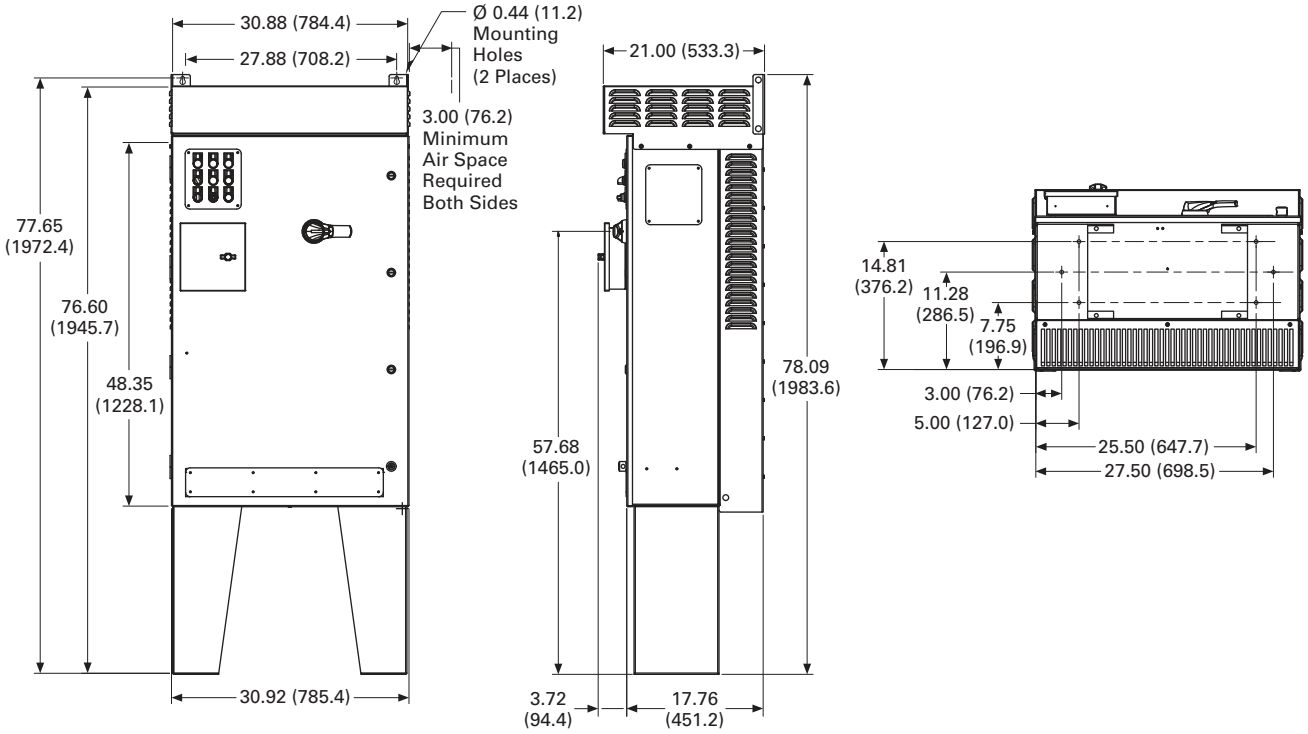


CX Box Type 3R—12 Inch Floor Stands

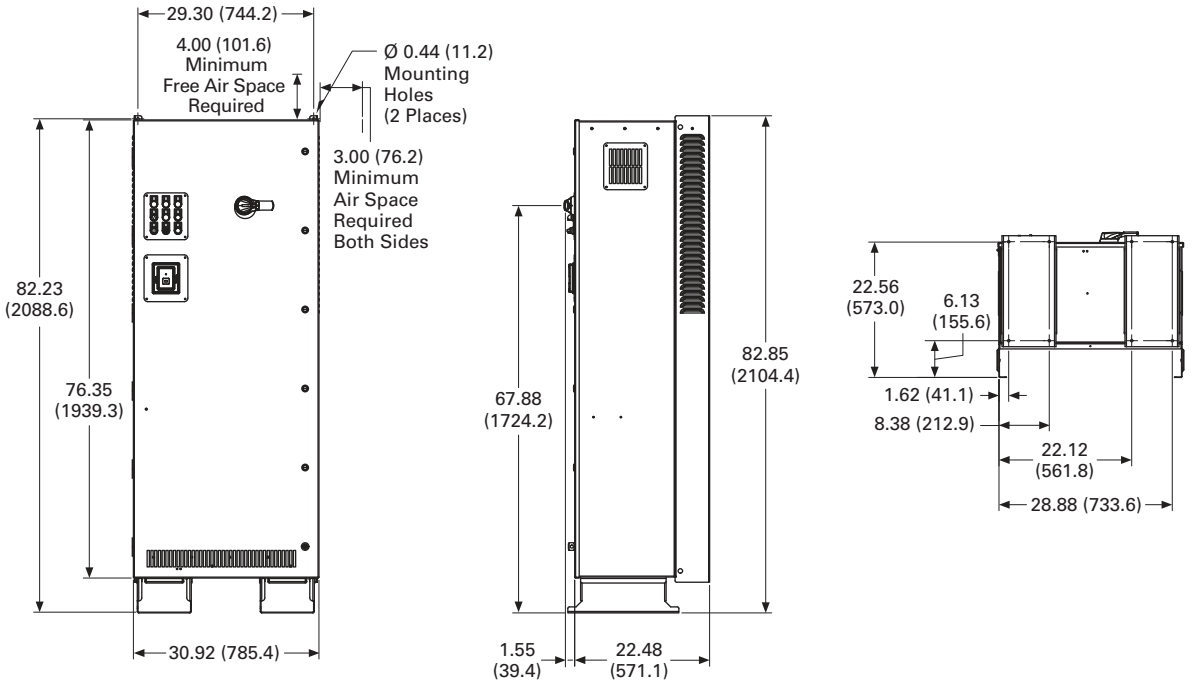


Approximate Dimensions in Inches (mm)

CX Box Type 3R—22 Inch Floor Stands

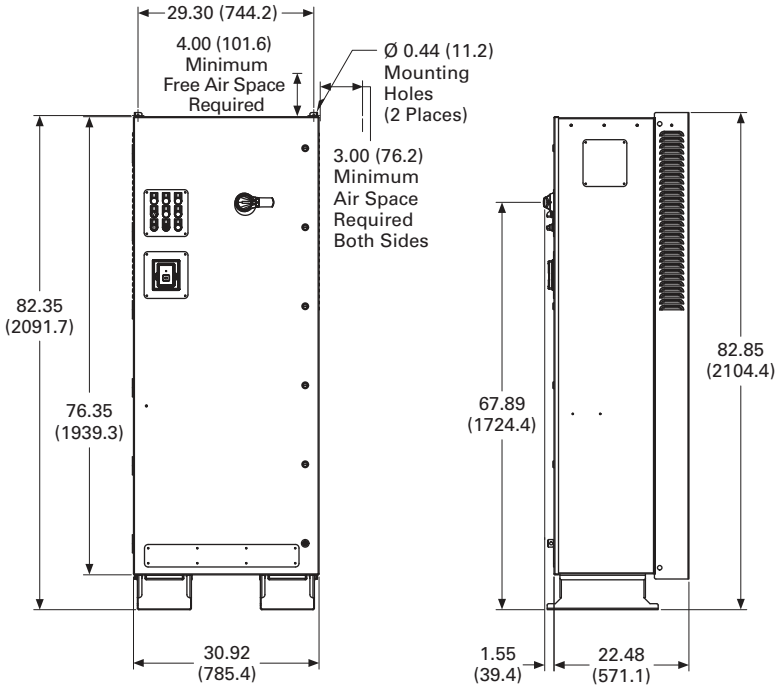


DX Box Type 1

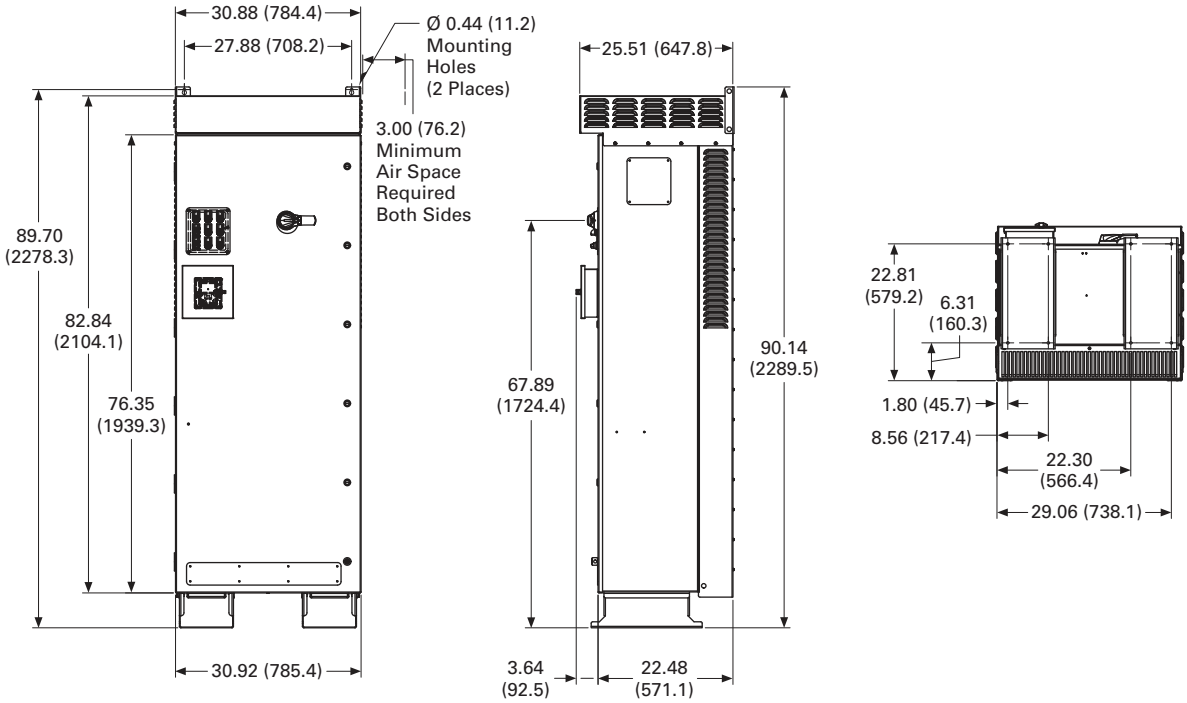


Approximate Dimensions in Inches (mm)

DX Box Type 12

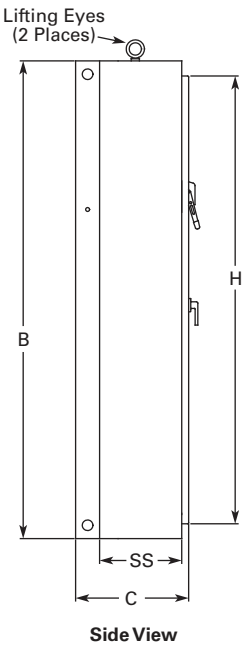


DX Box Type 3R

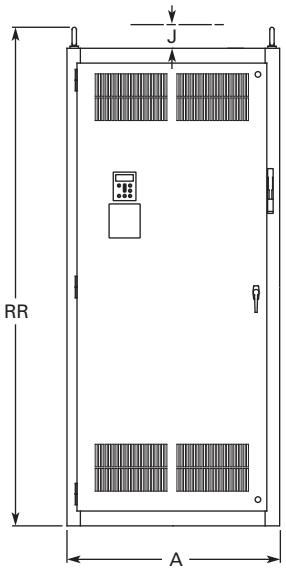


Approximate Dimensions in Inches (mm)

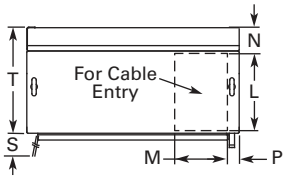
Size 5



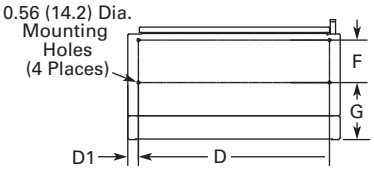
Side View



Front View
NEMA Type 1/IP21

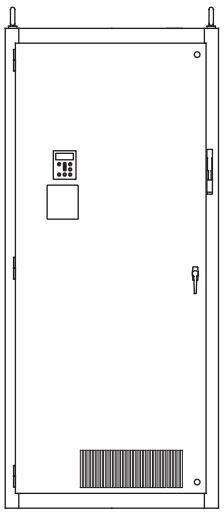


Top View



Bottom View

	I_L hp
208/230V	75
	100
480V	200
	250



Front View
NEMA Type 12/IP54

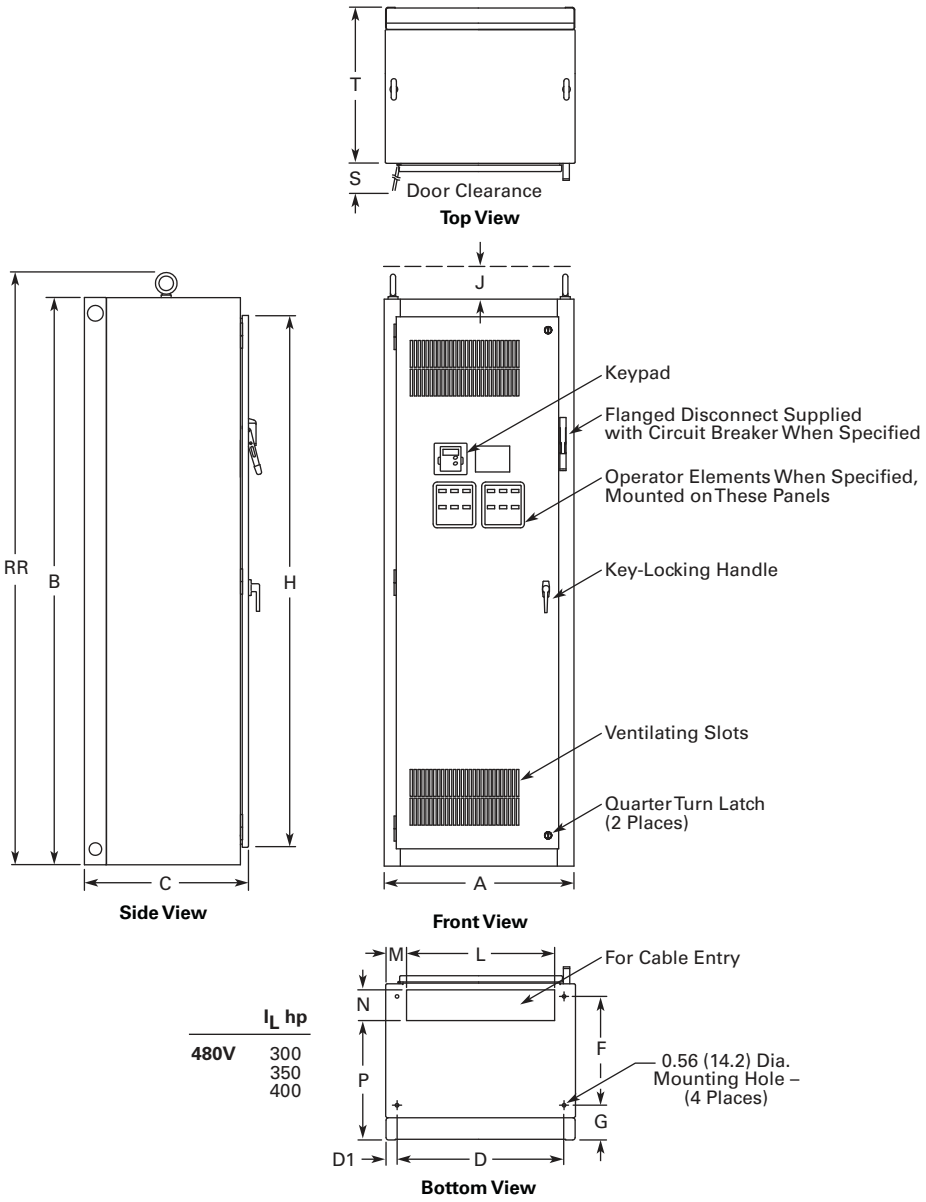
For reference only, dimensions are subject to change.

Wide	High	Deep	Mounting							Door Height	Min. Air Space	
A	**B**	**C**	**D**	**D1**	**E**	**E1**	**F**	**G**	**G1**	**H**	**J**	**K**
40.0 (1016)	90.0 (2286)	21.3 (541)	36.0 (914)	2.0 (51)	—	—	8.0 (203)	10.8 (273)	—	84.4 (2143)	4.0 (102)	—

Cable Entry					Door Clearance										Max. Approx. Shipping Weight
L	**M**	**N**	**P**	**R**	**S**	**T**	**U**	**V**	**W**	**RR**	**SS**	**TT**	**UU**	**VV**	**Lbs (kg)**
15.0 (381)	10.0 (254)	4.8 (122)	2.0 (51)	—	36.3 (921)	20.0 (508)	—	—	—	94.0 (2387)	15.5 (394)	—	—	—	1275 (579)

Approximate Dimensions in Inches (mm)

Size 6



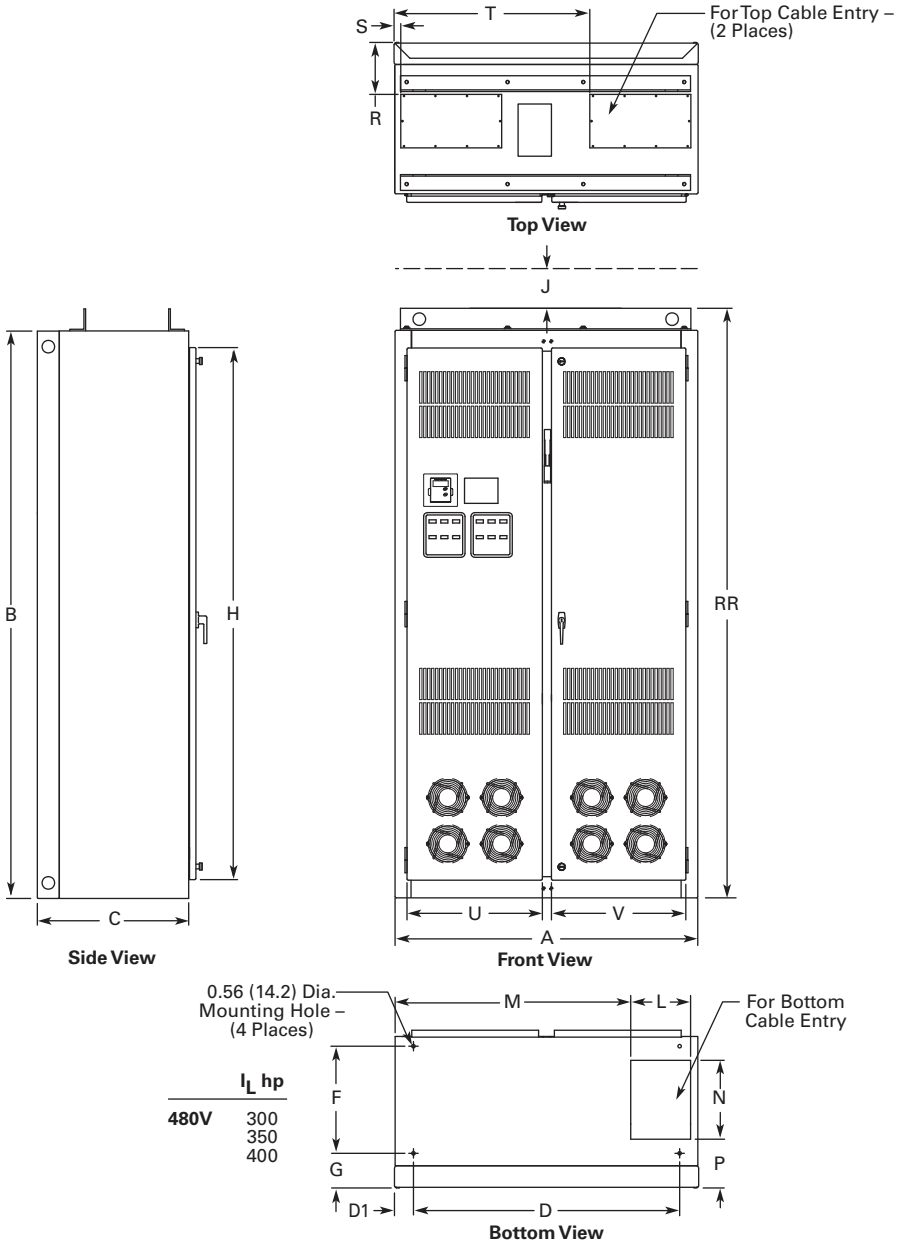
For reference only, dimensions are subject to change. See **Page V6-T2-145**, notes 3 and 5 for enclosure and option selection.

Wide	High	Deep	Mounting							Door Height	Min. Air Space	
A	B	C	D	D1	E	E1	F	G	G1	H	J	K
30.0 (762)	90.0 (2286)	26.0 (660)	26.5 (673)	1.8 (46)	—	—	17.3 (438)	5.5 (140)	—	84.4 (2143)	4.0 (102)	—

Cable Entry					Door Clearance										Max. Approx. Shipping Weight
L	M	N	P	R	S	T	U	V	W	RR	SS	TT	UU	VV	Lbs (kg)
23.5 (597)	3.3 (84)	4.5 (114)	19.3 (490)	—	26.2 (667)	24.8 (629)	—	—	—	93.9 (2386)	—	—	—	—	1500 (681)

Approximate Dimensions in Inches (mm)

Size 8



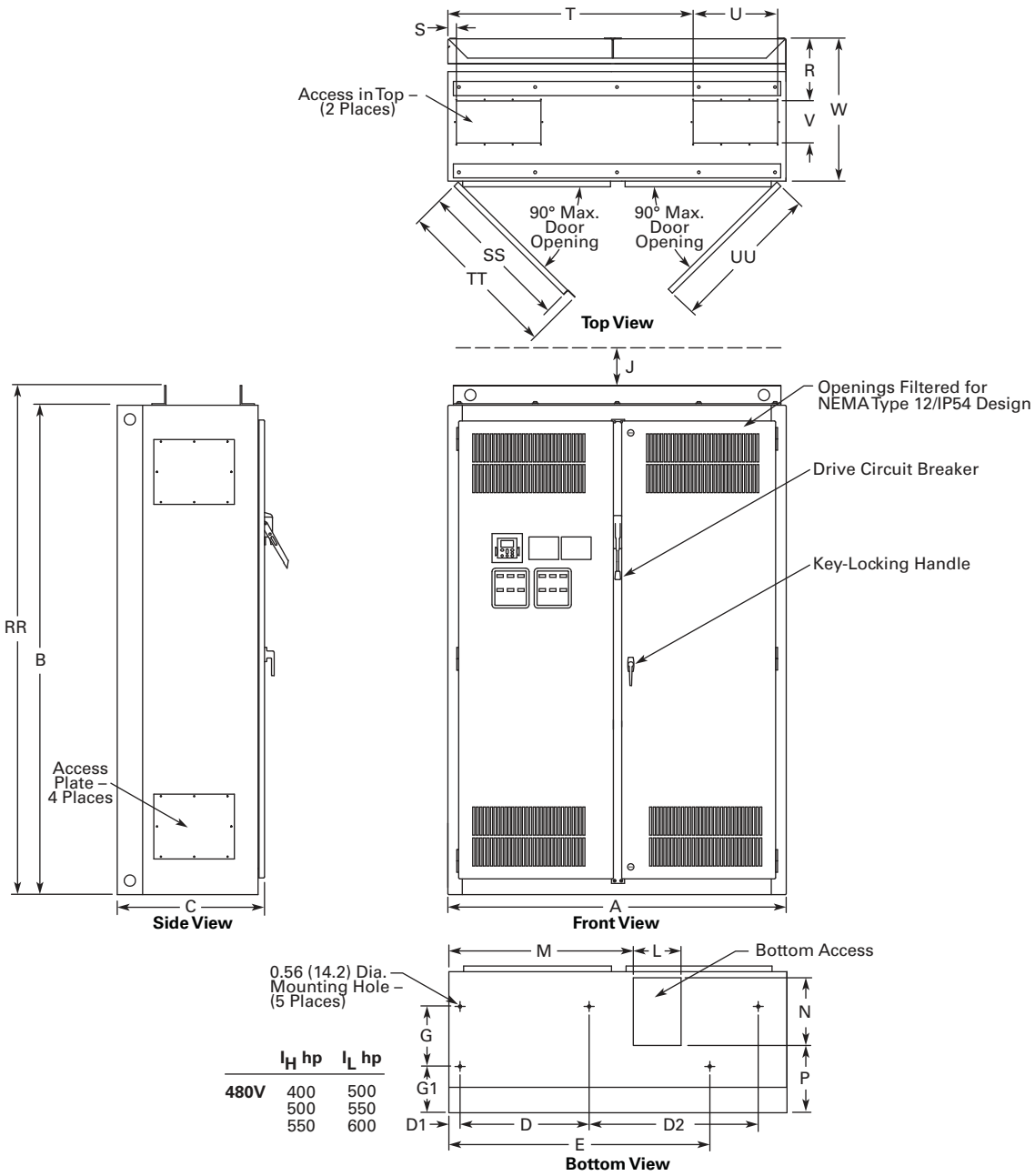
For reference only, dimensions are subject to change. See **Page V6-T2-145**, notes 3 and 5 for enclosure and option selection.

Wide	High	Deep	Mounting							Door Height	Min. Air Space	
A	B	C	D	D1	E	E1	F	G	G1	H	J	K
48.0 (1219)	90.0 (2286)	24.0 (610)	42.2 (1072)	3.0 (77)	—	—	—	5.5 (139)	—	84.4 (2143)	4.0 (102)	—

Cable Entry															Max. Approx. Shipping Weight
L	M	N	P	R	S	T	U	V	W	RR	SS	TT	UU	VV	Lbs (kg)
9.5 (241)	37.5 (952)	12.5 (318)	7.7 (196)	8.3 (210)	1.3 (32)	31.0 (787)	21.5 (545)	21.3 (541)	—	93.5 (2375)	—	—	—	—	2000 (908)

Approximate Dimensions in Inches (mm)

Size 9



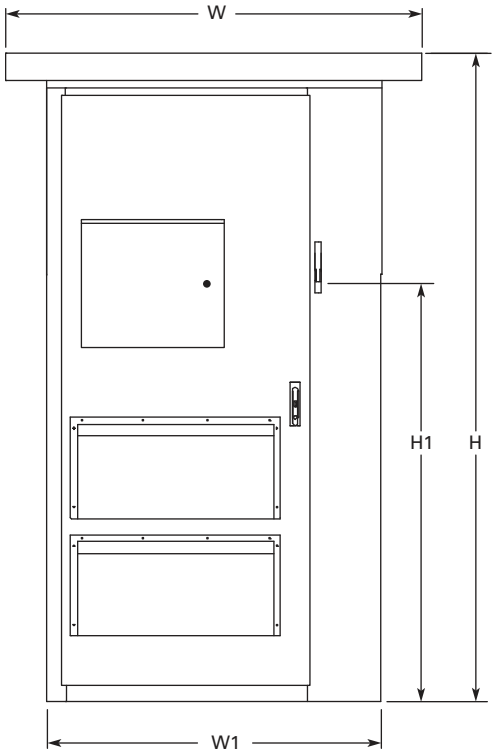
For reference only, dimensions are subject to change. See **Page V6-T2-145**, notes 3 and 5 for enclosure and option selection.

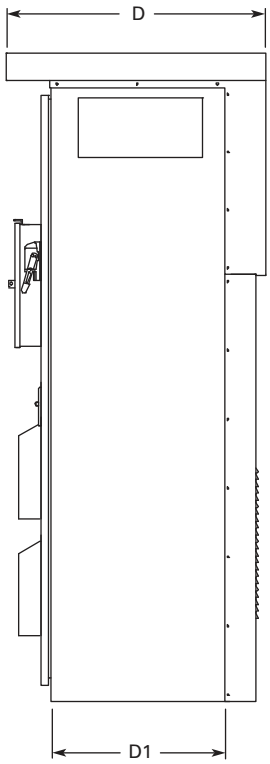
Wide	High	Deep	Mounting							Door Height	Min. Air Space	
A	B	C	D	D1	E	E1	F	G	G1	H	J	K
60.0 (1524)	90.0 (2286)	26.1 (664)	22.9 (582)	2.0 (51)	30.0 (762)	44.3 (1125)	10.6 (270)	10.6 (270)	8.2 (208)	—	4.0 (102)	—

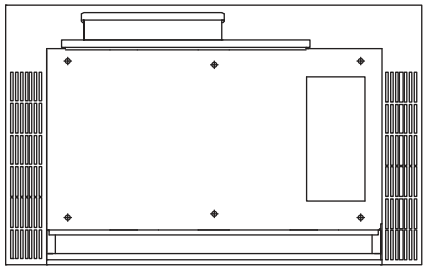
Cable Entry															Max. Approx. Shipping Weight
L	M	N	P	R	S	T	U	V	W	RR	SS	TT	UU	VV	Lbs (kg)
8.5 (216)	32.7 (831)	12.0 (305)	11.9 (303)	9.8 (249)	1.5 (38)	43.5 (1105)	15.0 (381)	7.5 (191)	25.0 (635)	93.5 (2375)	27.4 (696)	290.1 (738)	270.1 (687)	—	2500 (1135)

Approximate Dimensions in Inches (mm)

Enclosure Size F







H	H1	W	W1	D	D1	Approximate Weight Lbs (kg)	Approximate Shipping Weight Lbs (kg)
93.58 (2376.9)	69.51 (1765.60)	60.00 (1524.0)	48.00 (1219.2)	37.50 (952.5)	26.00 (660.4)	1700 (771)	1850 (839)

DH1 HVAC/R Drive



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PowerXL DH1 Series Drives	
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Catalog Number Selection	V6-T2-176
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Accessories	V6-T2-180
Replacement Parts	V6-T2-186
Technical Data and Specifications	V6-T2-188
Dimensions	V6-T2-194
PowerXL DH1 Series Enclosed Drives	V6-T2-195

2

PowerXL DH1 Series Drives

Product Description

The DH1 HVAC/R drives are part of Eaton's next generation PowerXL Series of adjustable frequency drives specifically engineered for today's demanding HVAC/R market. The power unit makes use of the most sophisticated semiconductor technology and a highly modular construction that can be flexibly adapted to meet the customer's needs.

The control module was designed to include today's standard HVAC/R communication protocols and I/O while still having the modularity to add additional option cards.

Eaton's patented Active Energy Control is also a standard feature on DH1 drives, offering customers increased efficiency, safety and reliability.

These drives continue the tradition of robust performance and raise the bar on features and functionality, ensuring the best solution at the right price.

Product Range

230 V to 125 hp, 312 A, 90 kW
480 V to 250 hp, 310 A, 160 kW
575 V to 250 hp, 250 A, 187 kW

Features and Benefits

Hardware

- Integrated common mode reduction 5% DC link choke with input surge protection
- Variable torque rated for HVAC/R demands
- 110% variable torque (IL)
- Type 1/IP21 and Type 12/IP54 enclosures available
- Real-time clock—supports calendaring and PLC functionality
- Graphic LCD display and keypad—supports simple menu navigation as well as on-screen diagnostics and troubleshooting
- AUTO operation from keypad and two configurable soft keys
- Conformal coated control and power boards standard
- Control logic can be powered from an external auxiliary control panel—internal drive functions and fieldbus if necessary
- Standard I/O:
  - 8DI, 1DO
  - 2AI, 2AO
  - 2FC, 1FA relays
- Standard communications:
  - BACnet/IP, Modbus TCP, Modbus RTU, BACnet MS/TP
- Two expansion slots—intended to support additional I/O or communication protocols as necessary
- Quick disconnect terminals for I/O connections—supports fast, easy installation

Software

- Active Energy Control—minimizes energy losses in the motor, resulting in industry-leading energy efficiency for your application
- Energy savings calculator
- Quick Start Wizard upon initial power-up supports fast, easy installation
- Standard applications:
  - Standard
  - Multi-PID
  - Advanced
- Copy/paste functionality on drive keypad—allows for fast setup of multiple drives
- Pre-programmed I/O—supports fast, easy installation for most applications
- Dynamic motor regenerative energy management
- Advanced PC Tool with diagnostic capabilities
- Two keypad software keys for easy menu navigation and shortcuts

Standards and Certifications

Product
- IEC/EN 61800-5-1
- IEC/EN 61800-5-2
- UL 508C
- IEC 61508
- EN 62061
- EN ISO 13849-1

EMC
- Immunity: IEC/EN 61800-3
- Category C2

Certification
- UL
- cUL
- CE
- C-Tick
- RoHS
- Plenum rated

Catalog Number Selection

Catalog Number Selection is for illustrative purposes only and not to be used to create new catalog numbers.

PowerXL Series—DH1 HVAC/R Drive

Series | **Power Part** | **Options**

D H1 – 3 4 011 D N – C 21 C

Basic Naming
D = Drive

Series
H1 = HVAC

Phase Reference
3 = 3~ INPUT/3~ OUTPUT

Input/Output Voltage
2 = 230 V (208–240 V, –15%, +10%)
4 = 400 V (380–500 V, –15%, +10%)
5 = 600 V (525–600 V, –15%, +10%)

Internal Brake Chopper
N = No brake chopper
B = Brake chopper

Internal EMC Filter
D = DC choke only
E = EMC filter only
F = Internal EMC filter and DC choke
N = No EMC filter, no DC choke

Coating of Boards
C = Coated

Enclosure (IP Rating)
20 = IP20 (FR0 only)
21 = IP21/Type 1
54 = IP54/Type 12

Display Option
C = LCD (graphical)
N = No display

Output Current Rating (VT)

208–240 V	380–500 V	525–600 V
4D8 = 4.8 A, 1.0 hp, 0.75 kW	**3D3** = 3.3 A, 1.5 hp, 1.1 kW	**4D5** = 4.5 A, 3.0 hp, 2.2 kW
6D6 = 6.6 A, 1.5 hp, 1.1 kW	**4D3** = 4.3 A, 2.0 hp, 1.5 kW	**7D5** = 7.5 A, 5.0 hp, 3.7 kW
7D8 = 7.8 A, 2.0 hp, 1.5 kW	**5D6** = 5.6 A, 3.0 hp, 2.2 kW	**010** = 10 A, 7.5 hp, 5.5 kW
011 = 11 A, 3.0 hp, 2.2 kW	**7D6** = 7.6 A, 4.0 hp, 3 kW	**013** = 13.5 A, 10 hp, 7.5 kW
012 = 12.5 A, 4.0 hp, 3.0 kW	**9D0** = 9 A, 5.0 hp, 4 kW	**018** = 18 A, 15 hp, 11 kW
017 = 17.5 A, 5.0 hp, 3.7 kW	**012** = 12 A, 7.5 hp, 5.5 kW	**022** = 22 A, 20 hp, 15 kW
025 = 25 A, 7.5 hp, 5.5 kW	**016** = 16 A, 10 hp, 7.5 kW	**027** = 27 A, 25 hp, 18.5 kW
031 = 31 A, 10 hp, 7.5 kW	**023** = 23 A, 15 hp, 11 kW	**034** = 34 A, 30 hp, 22 kW
048 = 48 A, 15 hp, 11 kW	**031** = 31 A, 20 hp, 15 kW	**041** = 41 A, 40 hp, 30 kW
061 = 61 A, 20 hp, 15 kW	**038** = 38 A, 25 hp, 18.5 kW	**052** = 52 A, 50 hp, 37 kW
075 = 75 A, 25 hp, 18.5 kW	**046** = 46 A, 30 hp, 22 kW	**062** = 62 A, 60 hp, 45 kW
088 = 88 A, 30 hp, 22 kW	**061** = 61 A, 40 hp, 30 kW	**080** = 80 A, 75 hp, 55 kW
114 = 114 A, 40 hp, 30 kW	**072** = 72 A, 50 hp, 37 kW	**100** = 100 A, 100 hp, 75 kW
143 = 143 A, 50 hp, 37 kW	**087** = 87 A, 60 hp, 45 kW	**125** = 125 A, 125 hp, 90 kW
170 = 170 A, 60 hp, 45 kW	**105** = 105 A, 75 hp, 55 kW	**144** = 144 A, 150 hp, 110 kW
211 = 211 A, 75 hp, 55 kW	**140** = 140 A, 100 hp, 75 kW	**208** = 208 A, 200 hp, 150 kW
261 = 261 A, 100 hp, 75 kW	**170** = 170 A, 125 hp, 90 kW	**250** = 250 A, 250 hp, 187 kW
312 = 312 A, 125 hp, 90 kW	**205** = 205 A, 150 hp, 110 kW	
	261 = 261 A, 200 hp, 132 kW	
	310 = 310 A, 250 hp, 160 kW	

PowerXL Series—DH1 HVAC/R Drive Option Boards

DX G – NET – PROFIBUS

Basic Naming
DX = PowerXL Drive

Series
G = General purpose

Type
NET = Communication card
EXT = I/O card
ACC = Accessory
SPR = Spare part
KEY = Keypad
CBL = Cable

Function
PROFB = PROFIBUS
See Accessories on **Page V6-T2-180** for full offering

Product Selection

DH1 Series Drives—208–240 Volt

PowerXL Series—DH1



Type 1/IP21

Frame Size	Variable Torque (VT) / Low Overload (I_L) 230 V, 50 Hz kW Rating	230 V, 60 Hz hp	Current A	Catalog Number
FR0	0.75	1	4.8	**DH1-324D8EB-C20C** ①
	1.1	1.5	6.6	**DH1-326D6EB-C20C** ①
	1.5	2	7.8	**DH1-327D8EB-C20C** ①
FR1	0.75	1	4.8	**DH1-324D8DN-C21C**
	1.1	1.5	6.6	**DH1-326D6DN-C21C**
	1.5	2	7.8	**DH1-327D8DN-C21C**
	2.2	3	11	**DH1-32011DN-C21C**
	3	—	12.5	**DH1-32012DN-C21C**
FR2	3.7	5	17.5	**DH1-32017DN-C21C**
	5.5	7.5	25	**DH1-32025DN-C21C**
	7.5	10	31	**DH1-32031DN-C21C**
FR3	11	15	48	**DH1-32048DN-C21C**
	15	20	61	**DH1-32061DN-C21C**
FR4	18.5	25	75	**DH1-32075DN-C21C**
	22	30	88	**DH1-32088DN-C21C**
	30	40	114	**DH1-32114DN-C21C**
FR5	37	50	143	**DH1-32143DN-C21C**
	45	60	170	**DH1-32170DN-C21C**
	55	75	211	**DH1-32211DN-C21C**
FR6	75	100	261	**DH1-32261FN-C21C**
	90	125	312	**DH1-32312FN-C21C**

PowerXL Series—DH1



Type 12/IP54

Frame Size	Variable Torque (VT) / Low Overload (I_L) 230 V, 50 Hz kW Rating	230 V, 60 Hz hp	Current A	Catalog Number
FR1	0.75	1	4.8	**DH1-324D8DN-C54C**
	1.1	1.5	6.6	**DH1-326D6DN-C54C**
	1.5	2	7.8	**DH1-327D8DN-C54C**
	2.2	3	11	**DH1-32011DN-C54C**
	3	—	12.5	**DH1-32012DN-C54C**
FR2	3.7	5	17.5	**DH1-32017DN-C54C**
	5.5	7.5	25	**DH1-32025DN-C54C**
	7.5	10	31	**DH1-32031DN-C54C**
FR3	11	15	48	**DH1-32048DN-C54C**
	15	20	61	**DH1-32061DN-C54C**
FR4	18.5	25	75	**DH1-32075DN-C54C**
	22	30	88	**DH1-32088DN-C54C**
	30	40	114	**DH1-32114DN-C54C**
FR5	37	50	143	**DH1-32143DN-C54C**
	45	60	170	**DH1-32170DN-C54C**
	55	75	211	**DH1-32211DN-C54C**
FR6	75	100	261	**DH1-32261FN-C54C**
	90	125	312	**DH1-32312FN-C54C**

Note

① IP20 FR0 will be available in June 2018.

DH1 Series Drives—380–500 Volt

PowerXL Series—DH1

Type 1/IP21



Frame Size	Variable Torque (VT) / Low Overload (I_L) 400 V, 50 Hz kW Rating	460 V, 60 Hz hp	Current A	Catalog Number
FR0	1.1	1.5	3.3	**DH1-343D3EB-C20C** ①
	1.5	2	4.6	**DH1-344D3EB-C20C** ①
	2.2	3	5.6	**DH1-345D6EB-C20C** ①
	3	5	7.6	**DH1-347D6EB-C20C** ①
FR1	1.1	1.5	3.3	**DH1-343D3DN-C21C**
	1.5	2	4.3	**DH1-344D3DN-C21C**
	2.2	3	5.6	**DH1-345D6DN-C21C**
	3	5	7.6	**DH1-347D6DN-C21C**
	4	—	9	**DH1-349D0DN-C21C**
	5.5	7.5	12	**DH1-34012DN-C21C**
FR2	7.5	10	16	**DH1-34016DN-C21C**
	11	15	23	**DH1-34023DN-C21C**
	15	20	31	**DH1-34031DN-C21C**
FR3	18.5	25	38	**DH1-34038DN-C21C**
	22	30	46	**DH1-34046DN-C21C**
	30	40	61	**DH1-34061DN-C21C**
FR4	37	50	72	**DH1-34072DN-C21C**
	45	60	87	**DH1-34087DN-C21C**
	55	75	105	**DH1-34105DN-C21C**
FR5	75	100	140	**DH1-34140DN-C21C**
	90	125	170	**DH1-34170DN-C21C**
	110	150	205	**DH1-34205DN-C21C**
FR6	132	200	261	**DH1-34261FN-C21C**
	160	250	310	**DH1-34310FN-C21C**

PowerXL Series—DH1

Type 12/IP54



Frame Size	Variable Torque (VT) / Low Overload (I_L) 400 V, 50 Hz kW Rating	460 V, 60 Hz hp	Current A	Catalog Number
FR1	1.1	1.5	3.3	**DH1-343D3DN-C54C**
	1.5	2	4.3	**DH1-344D3DN-C54C**
	2.2	3	5.6	**DH1-345D6DN-C54C**
	3	5	7.6	**DH1-347D6DN-C54C**
	4	—	9	**DH1-349D0DN-C54C**
	5.5	7.5	12	**DH1-34012DN-C54C**
FR2	7.5	10	16	**DH1-34016DN-C54C**
	11	15	23	**DH1-34023DN-C54C**
	15	20	31	**DH1-34031DN-C54C**
FR3	18.5	25	38	**DH1-34038DN-C54C**
	22	30	46	**DH1-34046DN-C54C**
	30	40	61	**DH1-34061DN-C54C**
FR4	37	50	72	**DH1-34072DN-C54C**
	45	60	87	**DH1-34087DN-C54C**
	55	75	105	**DH1-34105DN-C54C**
FR5	75	100	140	**DH1-34140DN-C54C**
	90	125	170	**DH1-34170DN-C54C**
	110	150	205	**DH1-34205DN-C54C**
FR6	132	200	261	**DH1-34261FN-C54C**
	160	250	310	**DH1-34310FN-C54C**

Note

① IP20 FR0 will be available in June 2018.

DH1 Series Drives—575 Volt

PowerXL Series—DH1



Type 1/IP21

	Variable Torque (VT) / Low Overload (I_L)			
Frame Size	**575 V, 60 Hz kW Rating**	**575 V, 60 Hz hp**	**Current A**	**Catalog Number**
FR1	2.2	3	4.5	**DH1-354D5FB-C21C**
	3.7	5	7.5	**DH1-357D5FB-C21C**
	5.5	7.5	10	**DH1-35010FB-C21C**
FR2	7.5	10	13.5	**DH1-35013FB-C21C**
	11	15	18	**DH1-35018FB-C21C**
	15	20	22	**DH1-35022FB-C21C**
FR3	18.5	25	27	**DH1-35027FB-C21C**
	22	30	34	**DH1-35034FB-C21C**
	30	40	41	**DH1-35041FB-C21C**
FR4	37	50	52	**DH1-35052FN-C21C**
	45	60	62	**DH1-35062FN-C21C**
	55	75	80	**DH1-35080FN-C21C**
FR5	75	100	100	**DH1-35100FN-C21C**
	90	125	125	**DH1-35125FN-C21C**
	110	150	144	**DH1-35144FN-C21C**
FR6	150	200	208	**DH1-35208FN-C21C**
	187	250	250	**DH1-35250FN-C21C**

PowerXL Series—DH1



Type 12/IP54

	Variable Torque (VT) / Low Overload (I_L)			
Frame Size	**575 V, 60 Hz kW Rating**	**575 V, 60 Hz hp**	**Current A**	**Catalog Number**
FR1	2.2	3	4.5	**DH1-354D5FB-C54C**
	3.7	5	7.5	**DH1-357D5FB-C54C**
	5.5	7.5	10	**DH1-35010FB-C54C**
FR2	7.5	10	13.5	**DH1-35013FB-C54C**
	11	15	18	**DH1-35018FB-C54C**
	15	20	22	**DH1-35022FB-C54C**
FR3	18.5	25	27	**DH1-35027FB-C54C**
	22	30	34	**DH1-35034FB-C54C**
	30	40	41	**DH1-35041FB-C54C**
FR4	37	50	52	**DH1-35052FN-C54C**
	45	60	62	**DH1-35062FN-C54C**
	55	75	80	**DH1-35080FN-C54C**
FR5	75	100	100	**DH1-35100FN-C54C**
	90	125	125	**DH1-35125FN-C54C**
	110	150	144	**DH1-35144FN-C54C**
FR6	150	200	208	**DH1-35208FN-C54C**
	187	250	250	**DH1-35250FN-C54C**

Accessories

The PowerXL Series—DH1 drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of two additional option boards.

The PowerXL Series—DH1 drives come with a factory-installed standard board configuration including the following:

- Standard I/O:
  - 8DI, 1DO
  - 2AI, 2AO
  - 2FC, 1FA relays
- Standard communications:
  - BACnet MS/TP, BACnet/IP
  - Modbus TCP, Modbus RTU

PowerXL Series—DH1 I/O Card Kits

Description	Catalog Number
3 x DI, 3 x DO, 1 x thermistor, 24 Vdc/EXT option card	**DXG-EXT-3DI3DO1T**
1 x AI, 2 x AO (isolated to control board) option card	**DXG-EXT-1AI2AO**
3 x relay dry contact (2NO + 1NO/NC) option card	**DXG-EXT-3RO**
3 x PT100 RTD thermistor input option card	**DXG-EXT-THER1**
6 x DI 240 Vac input option card	**DXG-EXT-6DI**

PowerXL Series—DH1 Communication Card Kits

Description	Catalog Number
PROFIBUS-DP communication card	**DXG-NET-PROFB**
PROFIBUS DB9 to 5-pin adapter card	**DXG-NET-PROAD**

PowerXL Series—DH1 Keypad Kits

Description	Catalog Number
Standard keypad	**DXH-KEY-LCD**
Remote keypad kit (IP 54 rated keypad holder and 3 m cable)	**DXG-KEY-RMTKIT**
1 m remote keypad cable	**DXG-CBL-1M0**
3 m remote keypad cable	**DXG-CBL-3M0**
Remote keypad mounting holder only	**DXG-KEY-HOLDER**
Type 12/IP54 keypad hole plug (maintain rating without keypad)	**DXG-KEY-N12PLUG**

PowerXL Series—DH1 Conversion and Flange Kits

The Type 12/IP54 option kit is used to convert a Type 1/IP21 to a Type 12/IP54 drive. The kit includes cover, fan and grommets.

Type 12/IP54 Conversion Kits ①

Description	Catalog Number
Frame 1 230 V Type 12/IP54 kit	**DXH-ACC-2FR1N12KIT**
Frame 1 480 V Type 12/IP54 kit	**DXH-ACC-4FR1N12KIT**
Frame 2 Type 12/IP54 kit	**DXH-ACC-FR2N12KIT**

The flange kit is used when the power section heat sink is mounted through the back panel of an enclosure. The kit includes hardware, top flange plate, bottom flange plate and two side flange plates.

Flange Kits

Description	Catalog Number
Frame 1 flange kit Type 12/IP54	**DXG-ACC-FR1N12FK**
Frame 2 flange kit Type 12/IP54	**DXG-ACC-FR2N12FK**
Frame 3 flange kit Type 12/IP54	**DXG-ACC-FR3N12FK**
Frame 4 flange kit Type 12/IP54	**DXG-ACC-FR4N12FK**
Frame 5 flange kit Type 12/IP54	**DXG-ACC-FR5N12FK**
Frame 6 flange kit Type 12/IP54	**DXG-ACC-FR6N12FK**

PowerXL Series—DH1 Demo Unit

Demo Unit

Description	Catalog Number
DH1 control module demo stand	**DH1-DEMO1**

Note

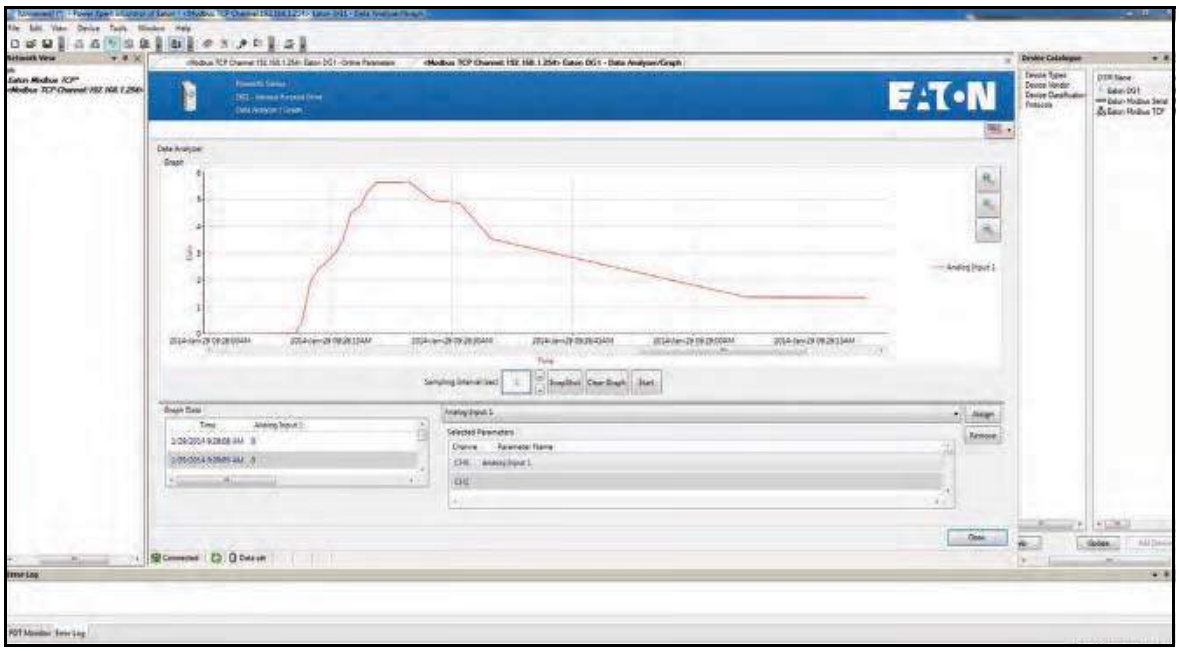
① NEMA 12 DH1 drives from W34 are available within 3 business days.

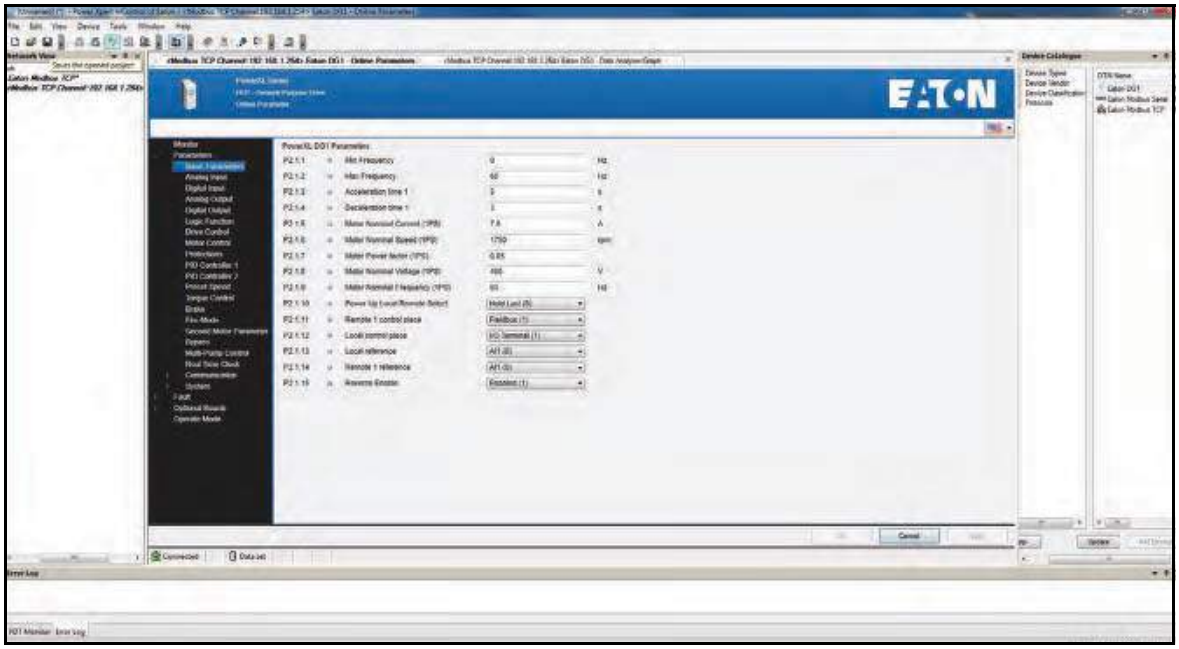
Power Xpert *in*Control Software

The PowerXL Series PC Tool is designed for programming, controlling and monitoring of the DH1 drives. Features include loading parameters that can be saved to a file or printed, setting references, starting and stopping the motor, monitoring signals in graphical or text form, and real-time display.

PowerXpert *in*Control Software

Description	Catalog Number
Software cable (USB to keypad [RJ45])	**DXG-CBL-PCCABLE**
Real-time clock battery (approximately 10,000 hours life)	**DXG-ACC-RTBATT**





Brake Chopper Options

The brake chopper circuit option is used for applications that require dynamic braking. Dynamic braking resistors are not included with drive purchase. Consult the factory for additional dynamic braking resistor selections that are supplied separately. A list of common resistors are listed below and are complete indoor assemblies, include a pre-wired terminal block and a thermal switch, and are not UL Listed.

Duty Cycle

The duty cycle rating is based on a 60-second period. For example, the 20% duty cycle resistor can carry 100% current for 12 seconds out of every 60 seconds, while the 50% duty cycle resistor can carry 150% current for 30 seconds out of every 60 seconds.

Torque

If the braking torque required is less than 15%, dynamic braking is not required because the regenerated energy will be dissipated in the drive and motor losses.

Dynamic Brake Resistor—Catalog Number Selection

DBR – R100 – W0800

Dynamic Brake Resistor	Resistance	Rated Watts
	1D0 = 1.0 Ohms **100** = 100 Ohms	**0800** = 800 Watts **8000** = 8000 Watts **080K** = 80,000 Watts

230 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions	Catalog Number	Dimensions
0.75	15.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1	15.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1.5	15.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R036-W1200**	12W x 10D x 5H
2	15.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R036-W1200**	12W x 10D x 5H
3	15.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R036-W2000**	12W x 16D x 5H
4	9.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R012-W2400**	19W x 10D x 5H
5	9.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R020-W2800**	19W x 13D x 5H
7.5	9.0	**DBR-R020-W1200**	12W x 10D x 5H	**DBR-R012-W4800**	26.5W x 10D x 5H
10	7.0	**DBR-R015-W1600**	12W x 13D x 5H	**DBR-R112-W6000**	26.5W x 13D x 5H
15	7.0	**DBR-R012-W2400**	19W x 10D x 5H	**DBR-R7D8-W9000**	28W x 10D x 10H
20	2.0	**DBR-R9D3-W3200**	19W x 10D x 5H	**DBR-R3D4-W012K**	28W x 10D x 10H
25	2.0	**DBR-R5D5-W4000**	26.5W x 10D x 5H	**DBR-R5D1-W015K**	28W x 16D x 10H
30	2.0	**DBR-R4D8-W4800**	26.5W x 10D x 5H	**DBR-R4D1-W020K**	28W x 16D x 10H
40	2.0	**DBR-R004-W6000**	26.5W x 13D x 5H	**DBR-R3D4-W025K**	30W x 18D x 16H
50	2.0	**DBR-R3D1-W7500**	26.5W x 16D x 5H	**DBR-R2D1-W030K**	30W x 18D x 24H
60	2.0	**DBR-R2D8-W9000**	26.5W x 16D x 5H	**DBR-R002-W036K**	30W x 18D x 24H
75	2.0	**DBR-R2D6-W012K**	28W x 10D x 10H	**DBR-R002-W045K**	30W x 18D x 32H
100	2.0	**DBR-R002-W015K**	28W x 16D x 10H	**DBR-R002-W060K**	30W x 18D x 48H

480 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions	Catalog Number	Dimensions
1	36.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1.5	36.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
2	36.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
3	36.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2000**	12W x 16D x 5H
5	36.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2800**	19W x 13D x 5H
6	36.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R070-W4000**	19W x 16D x 5H
7.5	18.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R020-W4800**	26.5W x 13D x 5H
10	18.0	**DBR-R063-W1600**	12W x 13D x 5H	**DBR-R030-W6000**	26.5W x 16D x 5H
15	18.0	**DBR-R030-W2400**	19W x 10D x 5H	**DBR-R030-W9000**	28W x 10D x 10H
20	13.0	**DBR-R030-W3200**	19W x 13D x 5H	**DBR-R023-W012K**	28W x 13D x 10H
25	13.0	**DBR-R030-W4000**	19W x 16D x 5H	**DBR-R013-W015K**	28W x 16D x 10H
30	13.0	**DBR-R020-W4800**	26.5W x 13D x 5H	**DBR-R014-W020K**	30W x 18D x 24H
40	2.0	**DBR-R112-W6000**	26.5W x 13D x 5H	**DBR-R007-W025K**	30W x 18D x 16H
50	2.0	**DBR-R013-W7500**	26.5W x 16D x 5H	**DBR-R8D5-W030K**	30W x 18D x 24H
60	2.0	**DBR-R010-W9000**	28W x 10D x 10H	**DBR-R7D3-W036K**	30W x 18D x 24H
75	2.0	**DBR-R009-W012K**	28W x 13D x 10H	**DBR-R002-W045K**	30W x 18D x 32H
100	2.0	**DBR-R5D1-W015K**	28W x 16D x 10H	**DBR-R004-W060K**	30W x 18D x 40H
125	2.0	**DBR-R4D1-W020K**	28W x 16D x 10H	**DBR-R004-W070K**	30W x 18D x 48H
150	2.0	**DBR-R3D4-W025K**	30W x 18D x 16H	**DBR-R3D5-W085K**	30W x 18D x 56H
200	2.0	**DBR-R3D3-W030K**	30W x 18D x 24H	**DBR-R2D6-W110K**	30W x 18D x 64H

575 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions	Catalog Number	Dimensions
2	100.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
3	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2000**	12W x 16D x 5H
4	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2400**	19W x 10D x 5H
5	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2800**	19W x 13D x 5H
7.5	100.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R100-W4800**	26.5W x 13D x 5H
10	30.0	**DBR-R063-W1600**	12W x 13D x 5H	**DBR-R063-W6000**	26.5W x 16D x 5H
15	30.0	**DBR-R042-W2400**	19W x 10D x 5H	**DBR-R042-W9000**	28W x 10D x 10H
20	30.0	**DBR-R030-W3200**	19W x 13D x 5H	**DBR-R030-W012K**	28W x 13D x 10H
25	30.0	**DBR-R030-W4000**	19W x 16D x 5H	**DBR-R030-W015K**	28W x 16D x 10H
30	18.0	**DBR-R020-W4800**	26.5W x 13D x 5H	**DBR-R020-W020K**	30W x 18D x 16H
40	18.0	**DBR-R030-W6000**	26.5W x 16D x 5H	**DBR-R184-W025K**	30W x 18D x 16H
50	9.0	**DBR-R013-W7500**	26.5W x 16D x 5H	**DBR-R012-W030K**	30W x 18D x 24H
60	9.0	**DBR-R010-W9000**	28W x 10D x 10H	**DBR-R010-W036K**	30W x 18D x 24H
75	9.0	**DBR-R009-W012K**	28W x 13D x 10H	**DBR-R009-W045K**	30W x 18D x 24H
100	7.0	**DBR-R013-W015K**	28W x 16D x 10H	**DBR-R8D4-W060K**	30W x 18D x 40H
125	7.0	**DBR-R8D2-W020K**	30W x 18D x 10H	**DBR-R007-W070K**	30W x 18D x 40H
150	7.0	**DBR-R007-W025K**	30W x 18D x 16H	**DBR-R006-W085K**	30W x 18D x 56H
200	2.5	**DBR-R3D3-W030K**	30W x 18D x 24H	**DBR-R2D6-W110K**	30W x 18D x 64H

Line and Load Reactors

A line and load reactor is a three-phase inductance filter that can be placed on the line and load side of the AFD to help improve the harmonic performance of the system. Consult the factory for additional filtering options and further technical details.

DR1 Line Reactor

A line reactor helps to provide a moderate reduction in current harmonics similar to a DC choke. It also provides increased input protection for AFD and its semiconductors from line transients helping to extend the life of the AFD.

DR2 Output Reactor

An output filter is used to reduce the transient voltage (dV/dt) at the motor terminals. The output filter is recommended for cable lengths exceeding 100 ft (30 m) with a drive of 3 hp and above and for cable lengths of 33 ft (10 m) with a drive of 2 hp and below.

Line and Load Reactors—Catalog Number Selection

D R1 – 2 2D0 – 0 5

Basic Naming
D = Drive

Device Series
R1 = Line side reactor
R2 = Load side reactor

Input/Output Voltage
2 = 230 V
4 = 460 V

Current Rating
Examples:
2D0 = 2.0 A
4D0 = 4.0 A
8D0 = 8.0 A
012 = 12 A

Environment Rating
0 = Open
1 = NEMA 1

Impedance
3 = 3%
5 = 5%

Line and Load Reactors—230 V

	Open				NEMA 1			
	Line Reactor		Load Reactor		Line Reactor		Load Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
0.75	DR1-23D2-03	DR1-23D2-05	DR2-24D0-03	DR2-24D0-05	DR1-23D2-13	DR1-23D2-15	DR2-24D0-13	DR2-24D0-15
1	DR1-24D2-03	DR1-24D2-05	DR2-24D0-03	DR2-28D0-05	DR1-24D2-13	DR1-24D2-15	DR2-24D0-13	DR2-28D0-15
1.5	DR1-26D0-03	DR1-26D0-05	DR2-28D0-03	DR2-28D0-05	DR1-26D0-13	DR1-26D0-15	DR2-28D0-13	DR2-28D0-15
2	DR1-26D8-03	DR1-26D8-05	DR2-28D0-03	DR2-28D0-05	DR1-26D8-13	DR1-26D8-15	DR2-28D0-13	DR2-28D0-15
3	DR1-29D6-03	DR1-29D6-05	DR2-2012-03	DR2-2012-05	DR1-29D6-13	DR1-29D6-15	DR2-2012-13	DR2-2012-15
5	DR1-2015-03	DR1-2015-05	DR2-2018-03	DR2-2018-05	DR1-2015-13	DR1-2015-15	DR2-2018-13	DR2-2018-15
7.5	DR1-2022-03	DR1-2022-05	DR2-2025-03	DR2-2025-05	DR1-2022-13	DR1-2022-15	DR2-2025-13	DR2-2025-15
10	DR1-2028-03	DR1-2028-05	DR2-2035-03	DR2-2035-05	DR1-2028-13	DR1-2028-15	DR2-2035-13	DR2-2035-15
15	DR1-2042-03	DR1-2042-05	DR2-2045-03	DR2-2045-05	DR1-2042-13	DR1-2042-15	DR2-2045-13	DR2-2045-15
20	DR1-2054-03	DR1-2054-05	DR2-2055-03	DR2-2055-05	DR1-2054-13	DR1-2054-15	DR2-2055-13	DR2-2055-15
25	DR1-2068-03	DR1-2068-05	DR2-2080-03	DR2-2080-05	DR1-2068-13	DR1-2068-15	DR2-2080-13	DR2-2080-15
30	DR1-2080-03	DR1-2080-05	DR2-2080-03	DR2-2100-05	DR1-2080-13	DR1-2080-15	DR2-2080-13	DR2-2100-15
40	DR1-2104-03	DR1-2104-05	DR2-2100-03	DR2-2100-05	DR1-2104-13	DR1-2104-15	DR2-2100-13	DR2-2100-15
50	DR1-2130-03	DR1-2130-05	DR2-2130-03	DR2-2130-05	DR1-2130-13	DR1-2130-15	DR2-2130-13	DR2-2130-15
60	DR1-2154-03	DR1-2154-05	DR2-2160-03	DR2-2200-15	DR1-2154-13	DR1-2154-15	DR2-2160-13	DR2-2200-15
75	DR1-2192-03	DR1-2192-05	DR2-2200-13	DR2-2200-15	DR1-2192-13	DR1-2192-15	DR2-2200-13	DR2-2200-15
100	DR1-2248-03	DR1-2248-05	DR2-2225-13	DR2-2225-15	DR1-2248-13	DR1-2248-15	DR2-2225-13	DR2-2225-15

Line and Load Reactors—480 V

	Open				NEMA 1			
	Line Reactor		Load Reactor		Line Reactor		Load Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
1	DR1-42D1-03	DR1-42D1-05	DR2-42D0-05	DR2-42D0-05	DR1-42D1-13	DR1-42D1-15	DR2-42D0-13	DR2-42D0-15
1.5	DR1-43D0-03	DR1-43D0-05	DR2-44D0-05	DR2-44D0-05	DR1-43D0-13	DR1-43D0-15	DR2-44D0-13	DR2-44D0-15
2	DR1-43D4-03	DR1-43D4-05	DR2-44D0-03	DR2-44D0-05	DR1-43D4-13	DR1-43D4-15	DR2-44D0-13	DR2-44D0-15
3	DR1-44D8-03	DR1-44D8-05	DR2-48D0-03	DR2-48D0-05	DR1-44D8-13	DR1-44D8-15	DR2-48D0-13	DR2-48D0-15
5	DR1-47D6-03	DR1-47D6-05	DR2-48D0-03	DR2-48D0-05	DR1-47D6-13	DR1-47D6-15	DR2-48D0-13	DR2-48D0-15
7.5	DR1-4011-03	DR1-4011-05	DR2-4012-03	DR2-4012-05	DR1-4011-13	DR1-4011-15	DR2-4012-13	DR2-4012-15
10	DR1-4014-03	DR1-4014-05	DR2-4018-03	DR2-4018-05	DR1-4014-13	DR1-4014-15	DR2-4018-13	DR2-4018-15
15	DR1-4021-03	DR1-4021-05	DR2-4025-03	DR2-4025-05	DR1-4021-13	DR1-4021-15	DR2-4025-13	DR2-4025-15
20	DR1-4027-03	DR1-4027-05	DR2-4025-03	DR2-4025-05	DR1-4027-13	DR1-4027-15	DR2-4025-13	DR2-4025-15
25	DR1-4034-03	DR1-4034-05	DR2-4035-03	DR2-4035-05	DR1-4034-13	DR1-4034-15	DR2-4035-13	DR2-4035-15
30	DR1-4040-03	DR1-4040-05	DR2-4045-03	DR2-4045-05	DR1-4040-13	DR1-4040-15	DR2-4045-13	DR2-4045-15
40	DR1-4052-03	DR1-4052-05	DR2-4055-03	DR2-4055-05	DR1-4052-13	DR1-4052-15	DR2-4055-13	DR2-4055-15
50	DR1-4065-03	DR1-4065-05	DR2-4080-03	DR2-4080-05	DR1-4065-13	DR1-4065-15	DR2-4080-13	DR2-4080-15
60	DR1-4077-03	DR1-4077-05	DR2-4100-03	DR2-4080-05	DR1-4077-13	DR1-4077-15	DR2-4100-13	DR2-4080-15
75	DR1-4096-03	DR1-4096-05	DR2-4100-03	DR2-4100-05	DR1-4096-13	DR1-4096-15	DR2-4100-13	DR2-4100-15
100	DR1-4124-03	DR1-4124-05	DR2-4130-03	DR2-4130-05	DR1-4124-13	DR1-4124-15	DR2-4130-13	DR2-4130-15
125	DR1-4156-03	DR1-4156-05	DR2-4160-03	DR2-4160-05	DR1-4156-13	DR1-4156-15	DR2-4160-13	DR2-4160-15
150	DR1-4180-03	DR1-4180-05	DR2-4200-13	DR2-4200-15	DR1-4180-13	DR1-4180-15	DR2-4200-13	DR2-4200-15
200	DR1-4240-03	DR1-4240-05	DR2-4250-13	DR2-4250-15	DR1-4240-13	DR1-4240-15	DR2-4250-13	DR2-4250-15

Line and Load Reactors—575 V

	Open				NEMA 1			
	Line Reactor		Load Reactor		Line Reactor		Load Reactor	
hp (CT)	3%	5%	3%	5%	3%	5%	3%	5%
2	DR1-52D7-03	DR1-52D7-05	DR2-54D0-03	DR2-54D0-05	DR1-52D7-13	DR1-52D7-15	DR2-54D0-13	DR2-54D0-15
3	DR1-53D9-03	DR1-53D9-05	DR2-54D0-03	DR2-54D0-05	DR1-53D9-13	DR1-53D9-15	DR2-54D0-13	DR2-54D0-15
5	DR1-56D1-03	DR1-56D1-05	DR2-58D0-03	DR2-58D0-05	DR1-56D1-13	DR1-56D1-15	DR2-58D0-13	DR2-58D0-15
7.5	DR1-59D0-03	DR1-59D0-05	DR2-58D0-03	DR2-58D0-05	DR1-59D0-13	DR1-59D0-15	DR2-58D0-13	DR2-58D0-15
10	DR1-5011-03	DR1-5011-05	DR2-5012-03	DR2-5012-05	DR1-5011-13	DR1-5011-15	DR2-5012-13	DR2-5012-15
15	DR1-5017-03	DR1-5017-05	DR2-5018-03	DR2-5018-05	DR1-5017-13	DR1-5017-15	DR2-5018-13	DR2-5018-15
20	DR1-5022-03	DR1-5022-05	DR2-5025-03	DR2-5025-05	DR1-5022-13	DR1-5022-15	DR2-5025-13	DR2-5025-15
25	DR1-5027-03	DR1-5027-05	DR2-5025-03	DR2-5025-05	DR1-5027-13	DR1-5027-15	DR2-5025-13	DR2-5025-15
30	DR1-5032-03	DR1-5032-05	DR2-5035-03	DR2-5035-05	DR1-5032-13	DR1-5032-15	DR2-5035-13	DR2-5035-15
40	DR1-5041-03	DR1-5041-05	DR2-5045-03	DR2-5045-05	DR1-5041-13	DR1-5041-15	DR2-5045-13	DR2-5045-15
50	DR1-5052-03	DR1-5052-05	DR2-5055-03	DR2-5055-05	DR1-5052-13	DR1-5052-15	DR2-5055-13	DR2-5055-15
60	DR1-5062-03	DR1-5062-05	DR2-5080-03	DR2-5080-05	DR1-5062-13	DR1-5062-15	DR2-5080-13	DR2-5080-15
75	DR1-5077-03	DR1-5077-05	DR2-5080-03	DR2-5080-05	DR1-5077-13	DR1-5077-15	DR2-5080-13	DR2-5080-15
100	DR1-5100-03	DR1-5100-05	DR2-5100-03	DR2-5100-05	DR1-5100-13	DR1-5100-15	DR2-5100-13	DR2-5100-15
125	DR1-5125-03	DR1-5125-05	DR2-5130-03	DR2-5130-05	DR1-5125-13	DR1-5125-15	DR2-5130-13	DR2-5130-15
150	DR1-5144-03	DR1-5144-05	DR2-5160-03	DR2-5160-05	DR1-5144-13	DR1-5144-15	DR2-5160-13	DR2-5160-15
200	DR1-5192-03	DR1-5192-05	DR2-5200-13	DR2-5200-15	DR1-5192-13	DR1-5192-15	DR2-5200-13	DR2-5200-15

Replacement Parts

Frame 1

Description	230 V Catalog Number	480 V Catalog Number	600 V Catalog Number
Standard keypad	**DXH-KEY-LCD**	**DXH-KEY-LCD**	**DXH-KEY-LCD**
Control module kit with keypad	**DXH-SPR-CTRLKIT**	**DXH-SPR-CTRLKIT**	**DXH-SPR-CTRLKIT**
Control module kit without keypad	**DXH-SPR-CTRLBOARD**	**DXH-SPR-CTRLBOARD**	**DXH-SPR-CTRLBOARD**
Software kit (software, cable, manual)	**DXH-ACC-SOFTWARE**	**DXH-ACC-SOFTWARE**	**DXH-ACC-SOFTWARE**
Type 1/IP21 standard cover	**DXH-SPR-FR1CVR**	**DXH-SPR-FR1CVR**	**DXH-SPR-FR1CVR**
EMI board	**DXH-SPR-2FR1EB**	**DXH-SPR-4FR1EB**	**DXG-SPR-5FR1EB**
Type 12/IP54 kit	**DXH-ACC-2FR1N12KIT**	**DXH-ACC-4FR1N12KIT**	**DXH-ACC-4FR1N12KIT**
Main power board	**DXH-SPR-2FR1MPB**	**DXH-SPR-4FR1MPB**	**DXG-SPR-5FR1MPB**

Frame 2

Description	230 V Catalog Number	480 V Catalog Number	600 V Catalog Number
Standard keypad	**DXH-KEY-LCD**	**DXH-KEY-LCD**	**DXH-KEY-LCD**
Control module kit with keypad	**DXH-SPR-CTRLKIT**	**DXH-SPR-CTRLKIT**	**DXH-SPR-CTRLKIT**
Control module kit without keypad	**DXH-SPR-CTRLBOARD**	**DXH-SPR-CTRLBOARD**	**DXH-SPR-CTRLBOARD**
Software kit (software, cable, manual)	**DXH-ACC-SOFTWARE**	**DXH-ACC-SOFTWARE**	**DXH-ACC-SOFTWARE**
Type 1/IP21 standard cover	**DXH-SPR-FR2CVR**	**DXH-SPR-FR2CVR**	**DXH-SPR-FR2CVR**
EMI board	**DXH-SPR-2FR2EB**	**DXH-SPR-4FR2EB**	**DXG-SPR-5FR2EB**
Type 12/IP54 kit	**DXH-ACC-FR2N12KIT**	**DXH-ACC-FR2N12KIT**	**DXH-ACC-FR2N12KIT**
Main power board	**DXH-SPR-2FR2MPB**	**DXH-SPR-4FR2MPB**	**DXG-SPR-5FR2MPB**

Frame 3

Description	230 V Catalog Number	480 V Catalog Number	600 V Catalog Number
Standard keypad	**DXH-KEY-LCD**	**DXH-KEY-LCD**	**DXH-KEY-LCD**
Control module kit with keypad	**DXH-SPR-CTRLKIT**	**DXH-SPR-CTRLKIT**	**DXH-SPR-CTRLKIT**
Control module kit without keypad	**DXH-SPR-CTRLBOARD**	**DXH-SPR-CTRLBOARD**	**DXH-SPR-CTRLBOARD**
Software kit (software, cable, manual)	**DXH-ACC-SOFTWARE**	**DXH-ACC-SOFTWARE**	**DXH-ACC-SOFTWARE**
Type 1/IP21 standard cover	**DXH-SPR-FR3CVR**	**DXH-SPR-FR3CVR**	**DXH-SPR-FR3CVR**
EMI board	**DXH-SPR-2FR3EB**	**DXH-SPR-4FR3EB**	**DXG-SPR-5FR3EB**
Drive board	**DXH-SPR-2FR3DB**	**DXH-SPR-4FR3DB**	**DXG-SPR-5FR3DB**
Main power board	**DXG-SPR-2FR3MPB**	**DXG-SPR-4FR3MPB**	**DXG-SPR-5FR3MPB**

Note

① Factory recommended spare parts.

Frame 4

Description	230 V Catalog Number	480 V Catalog Number	600 V Catalog Number
Standard keypad	DXH-KEY-LCD	DXH-KEY-LCD	DXH-KEY-LCD
Control module kit with keypad	DXH-SPR-CTRLKIT	DXH-SPR-CTRLKIT	DXH-SPR-CTRLKIT
Control module kit without keypad	DXH-SPR-CTRLBOARD	DXH-SPR-CTRLBOARD	DXH-SPR-CTRLBOARD
Software kit (software, cable, manual)	DXH-ACC-SOFTWARE	DXH-ACC-SOFTWARE	DXH-ACC-SOFTWARE
Type 1/IP21 standard cover	DXH-SPR-FR4CVR	DXH-SPR-FR4CVR	DXH-SPR-FR4CVR
EMI board	DXG-SPR-2FR4EB	DXG-SPR-4FR4EB	DXG-SPR-5FR4EB
Softstart board	DXH-SPR-2FR4SB	DXH-SPR-4FR4SB	DXG-SPR-5FR4SB
Main power board	DXH-SPR-2FR4MPB	DXH-SPR-4FR4MPB	DXG-SPR-5FR4MPB

Frame 5

Description	230 V Catalog Number	480 V Catalog Number	600 V Catalog Number
Standard keypad	DXH-KEY-LCD	DXH-KEY-LCD	DXH-KEY-LCD
Control module kit with keypad	DXH-SPR-CTRLKIT	DXH-SPR-CTRLKIT	DXH-SPR-CTRLKIT
Control module kit without keypad	DXH-SPR-CTRLBOARD	DXH-SPR-CTRLBOARD	DXH-SPR-CTRLBOARD
Software kit (software, cable, manual)	DXH-ACC-SOFTWARE	DXH-ACC-SOFTWARE	DXH-ACC-SOFTWARE
Type 1/IP21 standard cover	DXH-SPR-FR5CVR	DXH-SPR-FR5CVR	DXH-SPR-FR5CVR
EMI-1 board	DXH-SPR-2FR5E1B	DXG-SPR-4FR5E1B	DXG-SPR-5FR5E1B
EMI-2 board	—	—	DXG-SPR-5FR5E2B
Main power board	DXH-SPR-2FR5MPB	DXH-SPR-4FR5MPB	DXG-SPR-5FR5MPB

Frame 6

Description	230 V Catalog Number	480 V Catalog Number	600 V Catalog Number
Standard keypad	DXH-KEY-LCD	DXH-KEY-LCD	DXH-KEY-LCD
Control module kit with keypad	DXH-SPR-CTRLKIT	DXH-SPR-CTRLKIT	DXH-SPR-CTRLKIT
Control module kit without keypad	DXH-SPR-CTRLBOARD	DXH-SPR-CTRLBOARD	DXH-SPR-CTRLBOARD
Software kit (software, cable, manual)	DXH-ACC-SOFTWARE	DXH-ACC-SOFTWARE	DXH-ACC-SOFTWARE
Type 1/IP21 standard cover	DXH-SPR-FR6CVR	DXH-SPR-FR6CVR	DXH-SPR-FR6CVR
EMI board	DXG-SPR-FR6EB	DXG-SPR-FR6EB	DXG-SPR-FR6EB
Main power board	DXG-SPR-2FR6MPB	DXG-SPR-4FR6MPB	DXG-SPR-5FR6MPB
Softstart board	DXG-SPR-2FR6SB	DXG-SPR-4FR6SB	DXG-SPR-5FR6SB

Note

① Factory recommended spare parts.

Technical Data and Specifications

PowerXL Series—DH1 Technical Data and Specifications

Attribute	Description	Specification
Input ratings	Input voltage U_{in}	208 V to 240 V, 380 V to 500 V, 525 V to 600 V, –15 to 10%
	Input frequency	50 Hz to 60 Hz (variation up to 45 Hz to 66 Hz)
	Connection to power	Once per minute or less
	Starting delay	3 s (FR1 to FR2), 4 s (FR3), 5 s (FR4), 6 s (FR5 and FR6)
	Short-circuit withstand rating	100 kAIC (fuses and circuit breakers); 5 kAIC (without fuses or breakers)
Output ratings	Output voltage	0 to U_{in}
	Continuous output current	I_L: ambient temperature maximum 40 °C, up to 60 °C with derating, overload 1.1 x I_L (1 min./10 min.)
	Overload current	110% for variable torque
	Initial output current	200% (2 s / 20 s)
	Output frequency	0–400 Hz (standard)
	Frequency resolution	0.01 Hz
Control characteristics	Control methods	Frequency control Speed control Open-loop speed control Open-loop torque control
	Switching frequency	230 V / 480 V range: FR1–3: 1 kHz to 12 kHz FR4–6: 1 kHz to 10 kHz 230 V / 480 V defaults: FR1–3: 4 kHz FR4–5: 3.6 kHz FR6: 2 kHz 575 V range: FR1–6: 1 kHz to 6 kHz 575 V defaults: FR1–4: 3 kHz FR5–6: 2 kHz Automatic switching frequency derating in case of overload.
	Frequency reference	Analog input: resolution 0.1% (10-bit), accuracy +1% Analog output: resolution 0.1% (10-bit), accuracy +1% Panel reference: resolution 0.01 Hz
	Field weakening point	20 Hz to 400 Hz
	Acceleration time	0.1 s to 3000 s
	Deceleration time	0.1 s to 3000 s
	Braking torque	DC brake: 30% x Motor Rated Torque (Tn) (without brake chopper) Dynamic braking (with optional brake chopper using an external brake resistor): 100% continuous maximum rating
Ambient conditions	Ambient operating temperature	–10 °C (no frost) to +50 °C, up to +60 °C with derating (CT) –10 °C (no frost) to +40 °C, up to +60 °C with derating (VT)
	Storage temperature	–40 °C to +70 °C
	Relative humidity	0–95% RH, noncondensing, non-corrosive
	Air quality: • Chemical vapors • Mechanical particles	Tested according to IEC 60068-2-60 Test Key: Flowing mixed gas corrosion test, Method 1 (H2S [hydrogen sulfide] and SO2 [sulfur dioxide]) Designed according to: IEC 60721-3-3, unit in operation, class 3C2 IEC 60721-3-3, unit in operation, class 3S2
	Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 9842 ft (3000 m) (2000 m for corner grounded earth main systems) For 575 V product, maximum altitude is 6561 ft (2000 m) regardless of main system

PowerXL Series—DH1 Technical Data and Specifications, continued

Attribute	Description	Specification
Ambient conditions, continued	Vibration: • EN 61800-5-1 • EN 60668-2-6	5–150 Hz Displacement amplitude: 1 mm (peak) at 5 Hz to 15.8 Hz (FR1–FR6) Maximum acceleration amplitude: 1g at 15.8 Hz to 150 Hz (FR1–FR6)
	Shock: • ISTA 1 A • EN 60068-2-27	Storage and shipping: maximum 15 g, 11 ms (in package)
	Overvoltage	Overvoltage Category III
	Pollution degree	Pollution Degree 2
	Enclosure class	IP21/Type 1 standard in entire kW/hp range IP54/Type 12 option Note: Keypad or keypad hole plug required to be mounted in drive for IP54/Type 12 rating
	Immunity	Fulfills EN 61800-3 (2004), first and second environment
	MTBF	FR1: 165,457 hours FR2: 134,833 hours FR3: 102,515 hours FR4: 121,567 hours FR5: 108,189 hours FR6: 100,000 hours
	Noise	FR1: 51.2 dB FR2: 58.6 dB FR3: 61.0 dB FR4: 68.0 dB FR5: 69.1 dB FR6: 73.2 dB
Standards	Safety	UL 508C, CSA C22.2 No. 274-13 and EN 61800-5-1
	EMC	+EMC2: EN 61800-3 (2004), Category C2 The drive can be modified for IT networks and corner grounding TN system
	Electrostatic discharge	Second environment, IEC 61000-4-2, 4 kV CD or 8 kV AD, Criterion B
	Fast transient burst	Second environment, IEC 61000-4-4, 2 kV/5 kHz, Criterion B
	Dielectrical strength	Primary to secondary: 3600 Vac/5100 Vdc Primary to earth: 2000 Vac/2828 Vdc
	Approvals	EAC, RCM (C-Tick), RoHS, CE, UL and cUL (see nameplate for more detailed approvals)
Fieldbus connections		Onboard: BACnet/IP, BACnet MS/TP, Modbus TCP, Modbus RTU

PowerXL Series—DH1 Technical Data and Specifications, continued

Attribute	Description	Specification
Safety/protections	Overvoltage protection	Yes
	Overvoltage trip limit	230 V drives: 456 V 480 V drives: 911 V 575 V drives: 1100 V
	Undervoltage protection	Yes
	Undervoltage trip limit	230 V drives: 211 V 480 V drives: 370 V 575 V drives: 550 V
	Earth fault protection	Yes Default: 15% motor FLA Minimum: 0% motor FLA Maximum: 30% motor FLA
	Input phase supervision	Yes
	Motor phase supervision	Yes
	Overcurrent protection	Yes
	Unit overtemperature protection	Yes
	Motor overload protection	Yes
	Motor stall protection	Yes
	Motor underload protection	Yes
	DC bus overvoltage control	Yes
	Short-circuit protection of 24 V reference voltages	Yes
	Surge protection	Yes (differential mode 2 kV; common mode 4 kV 230 V drives: 275 Vac, 10,000 A 480 V drives: 320 Vac, 8000 A 575 V drives: 385 Vac, 10,000 A
	Common coated boards	Yes (prevents corrosion)

PowerXL Series—DH1 Technical Data and Specifications—Efficiency

230 V

Frame Size	Load Torque	Efficiency VT	Input THDi
FR1	25%	92.10%	42.8%
	50%	95.20%	35.2%
	100%	96.70%	29.9%
FR2	25%	90.80%	70.0%
	50%	96.64%	46.6%
	100%	97.30%	33.3%
FR3	25%	97.23%	53.1%
	50%	97.37%	43.6%
	100%	97.00%	30.8%
FR4	25%	94.60%	39.4%
	50%	97.20%	32.4%
	100%	97.60%	25.6%
FR5	25%	94.5	30.50%
	50%	97.80%	30.8%
	100%	97.70%	25.0%

480 V

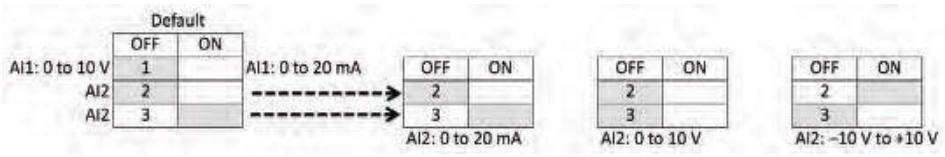
Frame Size	Load Torque	Efficiency VT	Input THDi
FR1	25%	93.30%	54.0%
	50%	97.10%	46.8%
	100%	97.61%	35.3%
FR2	25%	95.90%	59.8%
	50%	97.81%	42.7%
	100%	98.11%	33.8%
FR3	25%	96.40%	69.2%
	50%	97.87%	45.2%
	100%	97.79%	32.6%
FR4	25%	98.00%	56.5%
	50%	97.97%	39.8%
	100%	97.96%	31.5%
FR5	25%	97.8	50.3%
	50%	98.39%	37.0%
	100%	98.14%	29.5%

575 V

Frame Size	Load Torque	Efficiency VT	Input THDi
FR1	25%	97.48%	62.6%
	50%	97.79%	45.6%
	100%	98.10%	36.8%
FR2	25%	98.06%	60.6%
	50%	98.19%	47.2%
	100%	98.20%	36.7%
FR3	25%	97.98%	78.9%
	50%	98.32%	55.5%
	100%	98.10%	36.3%
FR4	25%	98.27%	66.1%
	50%	98.57%	41.6%
	100%	98.30%	31.2%
FR5	25%	98.60%	52.80%
	50%	98.81%	35.9%
	100%	98.60%	28.4%

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Wiring Diagram



PowerXL Series—DH1 Control Wiring Diagram

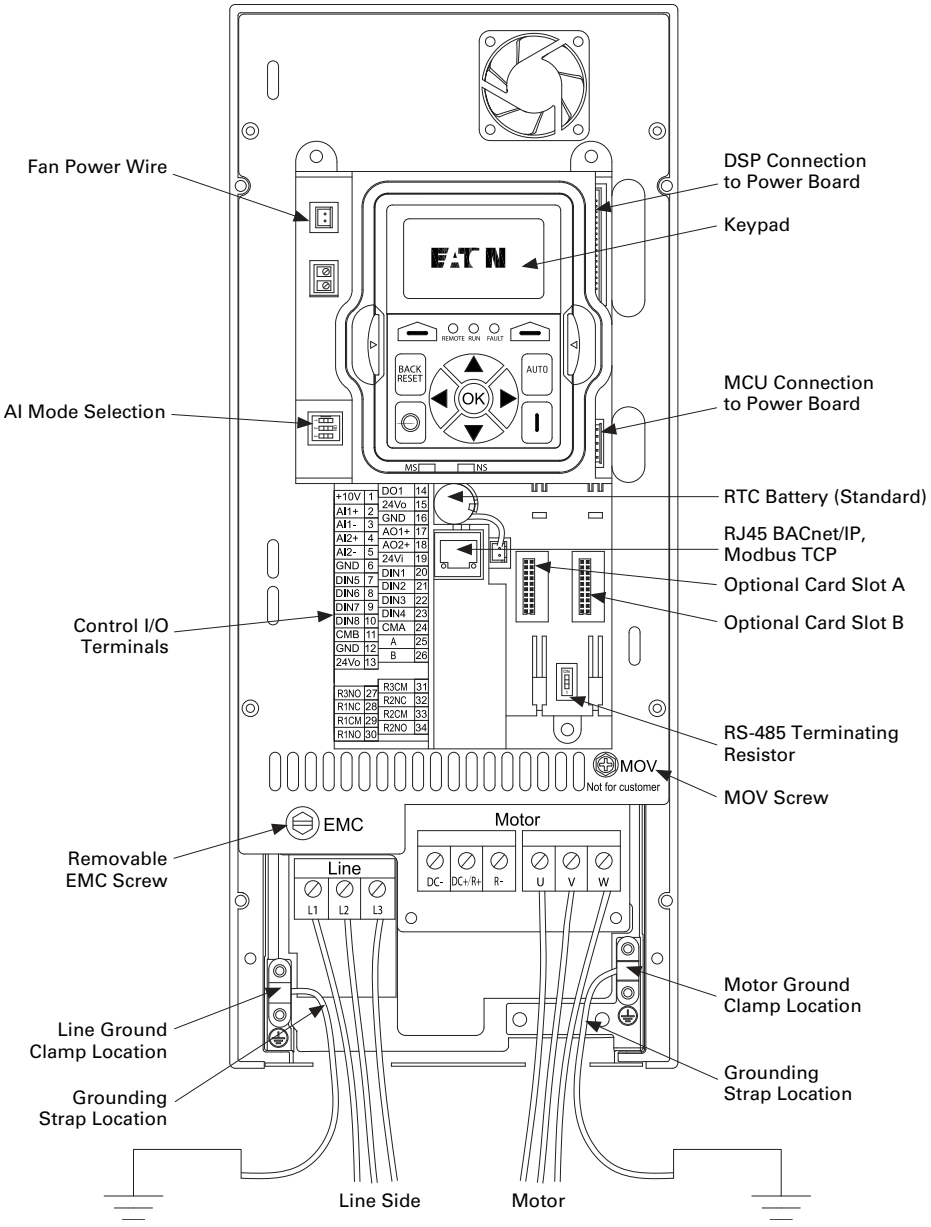
External Wiring	Pin	Signal Name	Signal	Default Setting	Description
	1	+10 V	Ref. Output Voltage	—	10 Vdc Supply Source
	2	AI1+ ①	Analog Input 1	0–10 V	Voltage Speed Reference (Programmable to 4–20 mA)
	3	AI1–	Analog Input 1 Ground	—	Analog Input 1 Common (Ground)
	4	AI2+ ①	Analog Input 2	4–20 mA	Current Speed Reference (Programmable to 0–10 V)
	5	AI2–	Analog Input 2 Ground	—	Analog Input 2 Common (Ground)
	6	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
	7	DIN5	Digital Input 5	Preset Speed B0	Sets frequency output to Preset Speed 1
	8	DIN6	Digital Input 6	Fire Mode	Enables drive into Fire Mode
	9	DIN7	Digital Input 7\TI+	Bypass Start	Enables drive into Bypass mode waiting for drive start
	10	DIN8	Digital Input 8\TI-	Force Auto	Input forces drive into Auto Control place
	11	CMB	DI5 to DI8 Common	Grounded	Allows source input
	12	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
	13	24 Vo	+24 Vdc Output	—	Control voltage output (100 mA maximum)
	14	DO1	Digital Output 1	Ready	Shows the drive is ready to run
	15	24 Vo	+24 Vdc Output	—	Control voltage output (100 mA maximum)
	16	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
	17	AO1+	Analog Output 1	Output Frequency	Shows Output frequency to motor 0–60 Hz (4–20 mA)
	18	AO2+	Analog Output 2	Motor Current	Shows Motor current of motor 0–FLA (4–20 mA)
	19	24 Vi	+24 Vdc Input	—	External control voltage input
	20	DIN1	Digital Input 1	Run Forward	Input starts drive in forward direction (start enable)
	21	DIN2	Digital Input 2	Run Reverse	Input starts drive in reverse direction (start enable)
	22	DIN3	Digital Input 3	External Fault	Input causes drive to fault
	23	DIN4	Digital Input 4	Fault Reset	Input resets active faults
	24	CMA	DI1 to DI4 Common	Grounded	Allows source input
	25	A	RS-485 Signal A/+	—	Fieldbus Communication (Modbus, BACnet)
	26	B	RS-485 Signal B/–	—	Fieldbus Communication (Modbus, BACnet)
	27	R3NO	Relay 3 Normally Open	Fault	Relay output 3 shows VFD is Faulted
	28	R1NC	Relay 1 Normally Closed	Bypass Run	Relay output 1 shows VFD is in a bypass run state
	29	R1CM	Relay 1 Common		
	30	R1NO	Relay 1 Normally Open		
	31	R3CM	Relay 3 Common	Fault	Relay output 3 shows VFD is Faulted
	32	R2NC	Relay 2 Normally Closed	Run	Relay output 2 shows VFD is in a drive run state
	33	R2CM	Relay 2 Common		
	34	R2NO	Relay 2 Normally Open		

Notes

The above wiring demonstrates a SINK configuration. It is important that CMA and CMB are wired to ground (as shown by dashed line).
If a SOURCE configuration is desired, wire 24 V to CMA and CMB and close the inputs to ground.
When using the +10 V for AI1, it is important to wire AI1– to ground (as shown by dashed line).
If using +10 V for AI1 or AI2, terminals 3, 5 and 6 need to be jumpered together.
① AI1+ and AI2+ support 10K potentiometer.

Control Board Layout

PowerXL Series—DH1 Control Board Layout

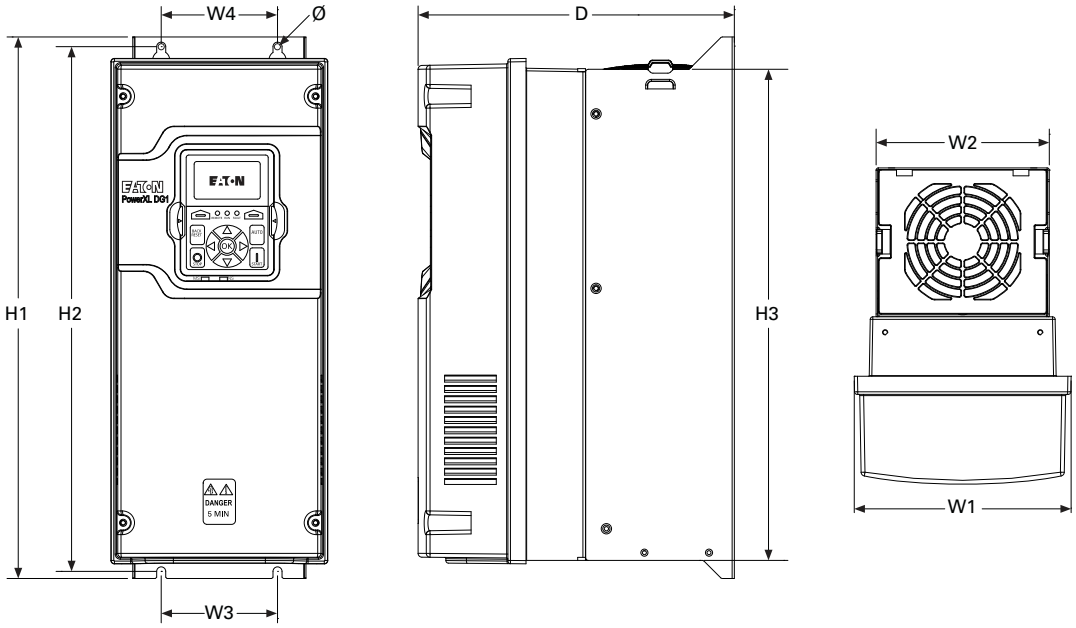


Dimensions

Approximate Dimensions in Inches (mm)

2

PowerXL Series—DH1 Dimensions



Frame Size	Voltage	hp (CT/I_H)	kW	Amperes (CT/I_H)	Approximate Dimensions in Inches (mm) D	H1	H2	H3	W1	W2	W3	W4	Ø	Weight Lb (kg)
FR0	230 Vac	1–2	0.75–1.5	4.8–7.8	6.83 (173.5)	10.58 (268.7)	10.16 (258.0)	9.54 (242.3)	5.00 (127.0)	4.97 (126.3)	4.26 (108.3)	4.26 (108.3)	0.28 (7.0)	4.41 (2.0)
	480 Vac	1.5–5	1.1–3	3.3–7.6										
FR1	230 Vac	1–4	0.75–3	4.8–12.5	7.91 (200.9)	12.87 (326.9)	12.28 (311.9)	11.50 (292.1)	6.02 (153.0)	4.80 (121.9)	3.94 (100.1)	3.94 (100.1)	0.28 (7.0)	14.33 (6.5)
	480 Vac	1.5–7.5	1.1–5.5	3.3–12										
	575 Vac	3–7.5	2.2–5.5	4.5–10										
FR2	230 Vac	5–10	3.7–7.5	17.5–31	9.63 (244.7)	16.50 (419.1)	15.98 (405.9)	14.96 (380.0)	6.61 (167.8)	5.28 (134.1)	3.54 (90.0)	3.54 (90.0)	0.28 (7.0)	23.37 (10.6)
	480 Vac	10–20	7.5–15	16–31										
	575 Vac	10–20	7.5–15	13.5–22										
FR3	230 Vac	15–20	11–15	48–61	10.44 (265.1)	21.97 (558.0)	21.46 (545.0)	20.41 (518.5)	8.06 (204.6)	7.24 (183.9)	4.92 (125.0)	4.92 (125.0)	0.35 (9.0)	49.82 (22.6)
	480 Vac	25–40	18.5–30	38–61										
	575 Vac	25–40	18.5–30	27–41										
FR4	230 Vac	25–40	18.5–30	75–114	11.57 (294.0)	24.80 (629.9)	24.31 (617.5)	23.27 (591.1)	9.36 (237.7)	9.13 (231.9)	8.07 (205.0)	8.07 (205.0)	0.35 (9.0)	77.60 (35.2)
	480 Vac	50–75	37–55	72–105										
	575 Vac	50–75	37–55	52–80										
FR5	230 Vac	50–75	37–55	143–211	13.41 (340.7)	34.98 (888.5)	29.65 (753.1)	27.83 (706.9)	11.34 (288.0)	11.10 (281.9)	8.66 (220.0)	8.66 (220.0)	0.35 (9.0)	154.32 (70.0)
	480 Vac	100–150	75–110	140–205										
	575 Vac	100–150	75–110	100–144										
FR6	230 Vac	100–125	75–90	261–312	14.61 (371.0)	34.04 (864.5)	33.27 (845.0)	40.75 (1035.0)	19.13 (486.0)	18.90 (480.0)	15.75 (400.0)	15.75 (400.0)	0.35 (9.0)	281.3 (127.6)
	480 Vac	200–250	132–160	261–310										
	575 Vac	200–250	150–187	208–250										

PowerXL DH1 Series HVAC/R Enclosed Drive



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Product Selection	**V6-T2-197**
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Dimensions	**V6-T2-207**

PowerXL DH1 Series Enclosed Drives

Product Description

The DH1 enclosed drive family incorporates the latest Eaton drive technology into pre-engineered enclosed solutions covering the HVAC/R industry's most common applications. Using the benefits of the PowerXL DH1, the enclosed family provides enhanced user safety with short circuit current ratings up to 100 kAIC as well as industry-leading energy efficiency from the patented Active Energy Control® algorithm.

Features and Benefits

- VT rated to meet HVAC/R industry standards
- Available circuit breaker, motor circuit protector, fused disconnect and isolation fusing options to provide input power protection up to 100 kAIC
- Standard 2 and 3 contactor bypass configurations
- Multi-color LED pilot device allows for one light to represent multiple drive states
- Compact disconnect enclosure allows for simple 100 kAIC disconnect platform for simple HVAC/R applications
- Standard NEMA 12 and 3R designs allow for optimized product footprint
- Onboard HVAC/R communications allow for easy connection to most building management systems
- Plenum rated
- DC link choke provides reduction in input harmonics equal to or better than 5% AC line reactor
- The PowerXL DH1 comes standard with the following communication protocols:
  - BACnet/IP
  - Modbus/TCP
  - Modbus RTU
  - BACnet MS/TP

Enclosure Ratings

- NEMA Type 1
- NEMA Type 12
- NEMA Type 3R

Mounting

- Wall mount
- Floor mount: 12-inch legs
- Floor mount: 22-inch legs

Product Range

- 208 V: 1–100 hp
- 230 V: 1–125 hp
- 480 V: 1.5–250 hp

Standards and Certifications

- UL 508C

UL Listed c UL

Catalog Number Selection

Catalog Number Selection is for reference only. Not all option combinations may be available.

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PowerXL DH1 Series Enclosed Drives

EHB 4D8 1 A 1 J _ _ _ _ _ _ _ _ _ _

Product
- **EHB** = DH1 Bypass
- **EHD** = DH1 Disconnect
- **EHC** = DH1 Compact Disconnect

Output Current Rating (VT)

208 Volts	480 Volts
4D6 = 4.6 A, 1.0 hp	**3D0** = 3.0 A, 1.5 hp
6D6 = 6.6 A, 1.5 hp	**3D4** = 3.4 A, 2.0 hp
7D5 = 7.5 A, 2.0 hp	**4D8** = 4.8 A, 3.0 hp
010 = 10.6 A, 3.0 hp	**7D6** = 7.6 A, 5.0 hp
016 = 16.7 A, 5.0 hp	**011** = 11.0 A, 7.5 hp
024 = 24.3 A, 7.5 hp	**014** = 14.0 A, 10 hp
030 = 30.8 A, 10 hp	**021** = 21.0 A, 15 hp
046 = 46.2 A, 15 hp	**027** = 27.0 A, 20 hp
059 = 59.4 A, 20 hp	**034** = 34.0 A, 25 hp
074 = 74.8 A, 25 hp	**040** = 40.0 A, 30 hp
088 = 88.0 A, 30 hp	**052** = 52.0 A, 40 hp
114 = 114 A, 40 hp	**065** = 65.0 A, 50 hp
143 = 143 A, 50 hp	**077** = 77.0 A, 60 hp
169 = 169 A, 60 hp	**096** = 96.0 A, 75 hp
211 = 211 A, 75 hp	**124** = 124 A, 100 hp
273 = 273 A, 100 hp	**156** = 156 A, 125 hp
	180 = 180 A, 150 hp
	240 = 240 A, 200 hp
	302 = 302 A, 250 hp
230 Volts	**575 Volts**
4D2 = 4.2 A, 1.0 hp	**3D9** = 3.9 A, 3.0 hp
6D0 = 6.0 A, 1.5 hp	**6D1** = 6.1 A, 5.0 hp
6D8 = 6.8 A, 2.0 hp	**9D0** = 9.0 A, 7.5 hp
9D6 = 9.6 A, 3.0 hp	**011** = 11.0 A, 10 hp
015 = 15.2 A, 5.0 hp	**017** = 17.0 A, 15 hp
022 = 22.0 A, 7.5 hp	**022** = 22.0 A, 20 hp
028 = 28.0 A, 10 hp	**027** = 27.0 A, 25 hp
042 = 42.0 A, 15 hp	**032** = 32.0 A, 30 hp
054 = 54.0 A, 20 hp	**041** = 41.0 A, 40 hp
068 = 68.0 A, 25 hp	**052** = 52.0 A, 50 hp
080 = 80.0 A, 30 hp	**062** = 62.0 A, 60 hp
104 = 104 A, 40 hp	**077** = 77.0 A, 75 hp
130 = 130 A, 50 hp	**099** = 99.0 A, 100 hp
154 = 154 A, 60 hp	**125** = 125 A, 125 hp
192 = 192 A, 75 hp	**144** = 144 A, 150 hp
248 = 248 A, 100 hp	**192** = 192 A, 200 hp
312 = 312 A, 125 hp	**242** = 242 A, 250 hp

Input Phasing/Voltage
- **1** = 208 V, three-phase, standard SCCR
- **2** = 230 V, three-phase, standard SCCR
- **4** = 480 V, three-phase, standard SCCR
- **5** = 575 V, three-phase, standard SCCR

Braking Application
- **A** = No brake chopper, low overload

Enclosure Rating
- **1** = NEMA Type 1
- **2** = NEMA Type 12
- **3** = NEMA Type 3R
- **A** = NEMA Type 1 (Oversized)
- **B** = NEMA Type 12 (Oversized)
- **C** = NEMA Type 3R (Oversized)

Power Disconnect
- **J** = Base SCCR
- **K** = High SCCR

Bypass Options
- **0** = None
- **S** = 2 contactor bypass
- **T** = 2 contactor bypass w/isolation contactor
- **U** = 2 contactor bypass w/isolation switch
- **V** = 2 contactor bypass w/isolation fusing

Output Power Options
- **0** = None

Control Options
- **0** = None
- **E** = Manual bypass switch
- **F** = Auxiliary contacts
- **G** = Manual bypass switch and auxiliary contacts

Light Options
- **0** = None
- **1** = Non-bypass light kit (Power On, Run, Fault)
- **2** = Bypass light kit (On, VFD Run, Fault, Bypass Run)

Enclosure Options
- **0** = None
- **1** = Floor stand—12 inches
- **2** = Floor stand—22 inches
- **A** = Space heater
- **B** = Space heater and 12-inch floor stand
- **C** = Space heater and 22-inch floor stand

Communication Options
- **0** = No option (list standard)

Option Boards—Slot 1
- **0** = No option
- **1** = DXG-EXT-3DI3DO1T
- **2** = DXG-EXT-1AI2AO
- **3** = DXG-EXT-3RO
- **4** = DXG-EXT-THER1
- **5** = DXG-EXT-6DI

Option Boards—Slot 2
- **0** = No option
- **1** = DXG-EXT-3DI3DO1T
- **2** = DXG-EXT-1AI2AO
- **3** = DXG-EXT-3RO
- **4** = DXG-EXT-THER1
- **5** = DXG-EXT-6DI

Product Selection

EHC—DH1 Compact Disconnect

EHC_



208 V

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H1D		
1	4.6	**EHC4D61A1K00000000**
1.5	6.6	**EHC6D61A1K00000000**
2	7.5	**EHC7D51A1K00000000**
3	10.6	**EHC0101A1K00000000**
Frame Size H2D		
5	16.7	**EHC0161A1K00000000**
7.5	24.3	**EHC0241A1K00000000**
10	30.8	**EHC0301A1K00000000**
Frame Size H3D		
15	46.2	**EHC0461A1K00000000**
20	59.4	**EHC0591A1K00000000**
Frame Size H4D		
25	74.8	**EHC0741A1K00000000**
30	88	**EHC0881A1K00000000**
40	114	**EHC1141A1K00000000**

230 V

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H1D		
1	4.2	**EHC4D22A1K00000000**
1.5	6	**EHC6D02A1K00000000**
2	6.8	**EHC6D82A1K00000000**
3	9.6	**EHC9D62A1K00000000**
Frame Size H2D		
5	15.2	**EHC0152A1K00000000**
7.5	22	**EHC0222A1K00000000**
10	28	**EHC0282A1K00000000**
Frame Size H3D		
15	42	**EHC0422A1K00000000**
20	54	**EHC0542A1K00000000**
Frame Size H4D		
25	68	**EHC0682A1K00000000**
30	80	**EHC0802A1K00000000**
40	104	**EHC1042A1K00000000**

480 V

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H1D		
1.5	3	**EHC3D04A1K00000000**
2	3.4	**EHC3D44A1K00000000**
3	4.8	**EHC4D84A1K00000000**
5	7.6	**EHC7D64A1K00000000**
7.5	11	**EHC0114A1K00000000**
Frame Size H2D		
10	14	**EHC0144A1K00000000**
15	21	**EHC0214A1K00000000**
20	27	**EHC0274A1K00000000**
Frame Size H3D		
25	34	**EHC0344A1K00000000**
30	40	**EHC0404A1K00000000**
40	52	**EHC0524A1K00000000**
Frame Size H4D		
50	65	**EHC0654A1K00000000**
60	77	**EHC0774A1K00000000**
75	96	**EHC0964A1K00000000**

575 V

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H1D		
3	3.9	**EHC3D95A1K00000000**
5	6.1	**EHC6D15A1K00000000**
7.5	9	**EHC9D05A1K00000000**
Frame Size H2D		
10	11	**EHC0115A1K00000000**
15	17	**EHC0175A1K00000000**
20	22	**EHC0225A1K00000000**
Frame Size H3D		
25	27	**EHC0275A1K00000000**
30	32	**EHC0325A1K00000000**
40	41	**EHC0415A1K00000000**
Frame Size H4D		
50	52	**EHC0525A1K00000000**
60	62	**EHC0625A1K00000000**
75	77	**EHC0775A1K00000000**

EHD—DH1 Disconnect

2

EHD_



208 V—NEMA Type 1

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H1S		
1	4.6	**EHD4D61A1J00000000**
1.5	6.6	**EHD6D61A1J00000000**
2	7.5	**EHD7D51A1J00000000**
3	10.6	**EHD0101A1J00000000**
Frame Size H2S		
5	16.7	**EHD0161A1J00000000**
7.5	24.3	**EHD0241A1J00000000**
10	30.8	**EHD0301A1J00000000**
Frame Size H3		
15	46.2	**EHD0461A1J00000000**
20	59.4	**EHD0591A1J00000000**
Frame Size H4		
25	74.8	**EHD0741A1K00000000**
30	88	**EHD0881A1K00000000**
40	114	**EHD1141A1K00000000**
Frame Size CX		
50	143	**EHD1431A1K00000000**
60	169	**EHD1691A1K00000000**
75	211	**EHD2111A1K00000000**
Frame Size DX		
100	273	**EHD2731A1K00000000**

208 V—NEMA Type 12

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1	4.6	**EHD4D61A2J00000000**
1.5	6.6	**EHD6D61A2J00000000**
2	7.5	**EHD7D51A2J00000000**
3	10.6	**EHD0101A2J00000000**
5	16.7	**EHD0161A2J00000000**
7.5	24.3	**EHD0241A2J00000000**
10	30.8	**EHD0301A2J00000000**
15	46.2	**EHD0461A2J00000000**
20	59.4	**EHD0591A2J00000000**
Frame Size BX		
25	74.8	**EHD0741A2K00000000**
30	88	**EHD0881A2K00000000**
40	114	**EHD1141A2K00000000**
Frame Size CX		
50	143	**EHD1431A2K00000000**
60	169	**EHD1691A2K00000000**
75	211	**EHD2111A2K00000000**
Frame Size DX		
100	273	**EHD2731A2K00000000**

208 V—NEMA Type 3R

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1	4.6	**EHD4D61A3J00000000**
1.5	6.6	**EHD6D61A3J00000000**
2	7.5	**EHD7D51A3J00000000**
3	10.6	**EHD0101A3J00000000**
5	16.7	**EHD0161A3J00000000**
7.5	24.3	**EHD0241A3J00000000**
10	30.8	**EHD0301A3J00000000**
15	46.2	**EHD0461A3J00000000**
20	59.4	**EHD0591A3J00000000**
Frame Size BX		
25	74.8	**EHD0741A3K00000000**
30	88	**EHD0881A3K00000000**
40	114	**EHD1141A3K00000000**
Frame Size CX		
50	143	**EHD1431A3K00000000**
60	169	**EHD1691A3K00000000**
75	211	**EHD2111A3K00000000**
Frame Size DX		
100	273	**EHD2731A3K00000000**

EHD_



230 V—NEMA Type 1

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H1S		
1	4.2	**EHD4D22A1J00000000**
1.5	6	**EHD6D02A1J00000000**
2	6.8	**EHD6D82A1J00000000**
3	9.6	**EHD9D62A1J00000000**
Frame Size H2S		
5	15.2	**EHD0152A1J00000000**
7.5	22	**EHD0222A1J00000000**
10	28	**EHD0282A1J00000000**
Frame Size H3		
15	42	**EHD0422A1J00000000**
20	54	**EHD0542A1J00000000**
Frame Size H4		
25	68	**EHD0682A1K00000000**
30	80	**EHD0802A1K00000000**
40	104	**EHD1042A1K00000000**
Frame Size CX		
50	130	**EHD1302A1K00000000**
60	154	**EHD1542A1K00000000**
75	192	**EHD1922A1K00000000**
Frame Size DX		
100	248	**EHD2482A1K00000000**
125	312	**EHD3122A1K00000000**

230 V—NEMA Type 12

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1	4.2	**EHD4D22A2J00000000**
1.5	6	**EHD6D02A2J00000000**
2	6.8	**EHD6D82A2J00000000**
3	9.6	**EHD9D62A2J00000000**
5	15.2	**EHD0152A2J00000000**
7.5	22	**EHD0222A2J00000000**
10	28	**EHD0282A2J00000000**
15	42	**EHD0422A2J00000000**
20	54	**EHD0542A2J00000000**
Frame Size BX		
25	68	**EHD0682A2K00000000**
30	80	**EHD0802A2K00000000**
40	104	**EHD1042A2K00000000**
Frame Size CX		
50	130	**EHD1302A2K00000000**
60	154	**EHD1542A2K00000000**
75	192	**EHD1922A2K00000000**
Frame Size DX		
100	248	**EHD2482A2K00000000**
125	312	**EHD3122A2K00000000**

230 V—NEMA Type 3R

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1	4.2	**EHD4D22A3J00000000**
1.5	6	**EHD6D02A3J00000000**
2	6.8	**EHD6D82A3J00000000**
3	9.6	**EHD9D62A3J00000000**
5	15.2	**EHD0152A3J00000000**
7.5	22	**EHD0222A3J00000000**
10	28	**EHD0282A3J00000000**
15	42	**EHD0422A3J00000000**
20	54	**EHD0542A3J00000000**
Frame Size BX		
25	68	**EHD0682A3K00000000**
30	80	**EHD0802A3K00000000**
40	104	**EHD1042A3K00000000**
Frame Size CX		
50	130	**EHD1302A3K00000000**
60	154	**EHD1542A3K00000000**
75	192	**EHD1922A3K00000000**
Frame Size DX		
100	248	**EHD2482A3K00000000**
125	312	**EHD3122A3K00000000**

EHD_



480 V—NEMA Type 1

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H1S		
1.5	3	**EHD3D04A1J00000000**
2	3.4	**EHD3D44A1J00000000**
3	4.8	**EHD4D84A1J00000000**
5	7.6	**EHD7D64A1J00000000**
7.5	11	**EHD0114A1J00000000**
Frame Size H2		
10	14	**EHD0144A1J00000000**
15	21	**EHD0214A1J00000000**
20	27	**EHD0274A1J00000000**
Frame Size H3		
25	34	**EHD0344A1J00000000**
30	40	**EHD0404A1J00000000**
40	52	**EHD0524A1J00000000**
Frame Size H4		
50	65	**EHD0654A1K00000000**
60	77	**EHD0774A1K00000000**
75	96	**EHD0964A1K00000000**
Frame Size CX		
100	124	**EHD1244A1K00000000**
125	156	**EHD1564A1K00000000**
150	180	**EHD1804A1K00000000**
Frame Size DX		
200	240	**EHD2404A1K00000000**
250	302	**EHD3024A1K00000000**

480 V—NEMA Type 12

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1.5	3	**EHD3D04A2J00000000**
2	3.4	**EHD3D44A2J00000000**
3	4.8	**EHD4D84A2J00000000**
5	7.6	**EHD7D64A2J00000000**
7.5	11	**EHD0114A2J00000000**
10	14	**EHD0144A2J00000000**
15	21	**EHD0214A2J00000000**
20	27	**EHD0274A2J00000000**
25	34	**EHD0344A2J00000000**
30	40	**EHD0404A2J00000000**
40	52	**EHD0524A2J00000000**
Frame Size BX		
50	65	**EHD0654A2K00000000**
60	77	**EHD0774A2K00000000**
75	96	**EHD0964A2K00000000**
Frame Size CX		
100	124	**EHD1244A2K00000000**
125	156	**EHD1564A2K00000000**
150	180	**EHD1804A2K00000000**
Frame Size DX		
200	240	**EHD2404A2K00000000**
250	302	**EHD3024A2K00000000**

480 V—NEMA Type 3R

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1.5	3	**EHD3D04A3J00000000**
2	3.4	**EHD3D44A3J00000000**
3	4.8	**EHD4D84A3J00000000**
5	7.6	**EHD7D64A3J00000000**
7.5	11	**EHD0114A3J00000000**
10	14	**EHD0144A3J00000000**
15	21	**EHD0214A3J00000000**
20	27	**EHD0274A3J00000000**
25	34	**EHD0344A3J00000000**
30	40	**EHD0404A3J00000000**
40	52	**EHD0524A3J00000000**
Frame Size BX		
50	65	**EHD0654A3K00000000**
60	77	**EHD0774A3K00000000**
75	96	**EHD0964A3K00000000**
Frame Size CX		
100	124	**EHD1244A3K00000000**
125	156	**EHD1564A3K00000000**
150	180	**EHD1804A3K00000000**
Frame Size DX		
200	240	**EHD2404A3K00000000**
250	302	**EHD3024A3K00000000**

EHD_



575 V—NEMA Type 1

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H1		
3	3.9	**EHD3D95A1K00000000**
5	6.1	**EHD6D15A1K00000000**
7.5	9	**EHD9D05A1K00000000**
Frame Size H2		
10	11	**EHD0115A1K00000000**
15	17	**EHD0175A1K00000000**
20	22	**EHD0225A1K00000000**
Frame Size H3		
25	27	**EHD0275A1K00000000**
30	32	**EHD0325A1K00000000**
40	41	**EHD0415A1K00000000**
Frame Size H4		
50	52	**EHD0525A1K00000000**
60	62	**EHD0625A1K00000000**
75	77	**EHD0775A1K00000000**
Frame Size CX		
100	99	**EHD0995A1K00000000**
125	125	**EHD1255A1K00000000**
150	144	**EHD1445A1K00000000**
Frame Size DX		
200	192	**EHD1925A1K00000000**
250	242	**EHD2425A1K00000000**

575 V—NEMA Type 12

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
3	3.9	**EHD3D95A2K00000000**
5	6.1	**EHD6D15A2K00000000**
7.5	9	**EHD9D05A2K00000000**
10	11	**EHD0115A2K00000000**
15	17	**EHD0175A2K00000000**
20	22	**EHD0225A2K00000000**
25	27	**EHD0275A2K00000000**
30	32	**EHD0325A2K00000000**
40	41	**EHD0415A2K00000000**
Frame Size BX		
50	52	**EHD0525A2K00000000**
60	62	**EHD0625A2K00000000**
75	77	**EHD0775A2K00000000**
Frame Size CX		
100	99	**EHD0995A2K00000000**
125	125	**EHD1255A2K00000000**
150	144	**EHD1445A2K00000000**
Frame Size DX		
200	192	**EHD1925A2K00000000**
250	242	**EHD2425A2K00000000**

575 V—NEMA Type 3R

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
3	3.9	**EHD3D95A3K00000000**
5	6.1	**EHD6D15A3K00000000**
7.5	9	**EHD9D05A3K00000000**
10	11	**EHD0115A3K00000000**
15	17	**EHD0175A3K00000000**
20	22	**EHD0225A3K00000000**
25	27	**EHD0275A3K00000000**
30	32	**EHD0325A3K00000000**
40	41	**EHD0415A3K00000000**
Frame Size BX		
50	52	**EHD0525A3K00000000**
60	62	**EHD0625A3K00000000**
75	77	**EHD0775A3K00000000**
Frame Size CX		
100	99	**EHD0995A3K00000000**
125	125	**EHD1255A3K00000000**
150	144	**EHD1445A3K00000000**
Frame Size DX		
200	192	**EHD1925A3K00000000**
250	242	**EHD2425A3K00000000**

EHB—DH1 Bypass

EHB_



208 V—NEMA Type 1

Horsepower	Drive Rated NEC Amps	Catalog Number ①
Frame Size H1S		
1	4.6	**EHB4D61A1JS0000000**
1.5	6.6	**EHB6D61A1JS0000000**
2	7.5	**EHB7D51A1JS0000000**
3	10.6	**EHB0101A1JS0000000**
Frame Size H2S		
5	16.7	**EHB0161A1JS0000000**
7.5	24.3	**EHB0241A1JS0000000**
10	30.8	**EHB0301A1JS0000000**
Frame Size H3		
15	46.2	**EHB0461A1JS0000000**
20	59.4	**EHB0591A1JS0000000**
Frame Size H4		
25	74.8	**EHB0741A1KS0000000**
30	88	**EHB0881A1KS0000000**
40	114	**EHB1141A1KS0000000**
Frame Size DX		
50	143	**EHB1431A1KS0000000**
60	169	**EHB1691A1KS0000000**
75	211	**EHB2111A1KS0000000**
100	273	**EHB2731A1KS0000000**

208 V— NEMA Type 12

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1	4.6	**EHB4D61A2JS0000000**
1.5	6.6	**EHB6D61A2JS0000000**
2	7.5	**EHB7D51A2JS0000000**
3	10.6	**EHB0101A2JS0000000**
5	16.7	**EHB0161A2JS0000000**
7.5	24.3	**EHB0241A2JS0000000**
10	30.8	**EHB0301A2JS0000000**
15	46.2	**EHB0461A2JS0000000**
20	59.4	**EHB0591A2JS0000000**
Frame Size CX		
25	74.8	**EHB0741A2KS0000000**
30	88	**EHB0881A2KS0000000**
40	114	**EHB1141A2KS0000000**
Frame Size DX		
50	143	**EHB1431A2KS0000000**
60	169	**EHB1691A2KS0000000**
75	211	**EHB2111A2KS0000000**
100	273	**EHB2731A2KS0000000**

208 V— NEMA Type 3R

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1	4.6	**EHB4D61A3JS0000000**
1.5	6.6	**EHB6D61A3JS0000000**
2	7.5	**EHB7D51A3JS0000000**
3	10.6	**EHB0101A3JS0000000**
5	16.7	**EHB0161A3JS0000000**
7.5	24.3	**EHB0241A3JS0000000**
10	30.8	**EHB0301A3JS0000000**
15	46.2	**EHB0461A3JS0000000**
20	59.4	**EHB0591A3JS0000000**
Frame Size CX		
25	74.8	**EHB0741A3KS0000000**
30	88	**EHB0881A3KS0000000**
40	114	**EHB1141A3KS0000000**
Frame Size DX		
50	143	**EHB1431A3KS0000000**
60	169	**EHB1691A3KS0000000**
75	211	**EHB2111A3KS0000000**
100	273	**EHB2731A3KS0000000**

Note

① Two contactors.

EHB_



230 V—NEMA Type 1

Horsepower	Drive Rated NEC Amps	Catalog Number ①
Frame Size H1S		
1	4.2	**EHB4D22A1JS0000000**
1.5	6	**EHB6D02A1JS0000000**
2	6.8	**EHB6D82A1JS0000000**
3	9.6	**EHB9D62A1JS0000000**
Frame Size H2S		
5	15.2	**EHB0152A1JS0000000**
7.5	22	**EHB0222A1JS0000000**
10	28	**EHB0282A1JS0000000**
Frame Size H3		
15	42	**EHB0422A1JS0000000**
20	54	**EHB0542A1JS0000000**
Frame Size H4		
25	68	**EHB0682A1KS0000000**
30	80	**EHB0802A1KS0000000**
40	104	**EHB1042A1KS0000000**
Frame Size DX		
50	130	**EHB1302A1KS0000000**
60	154	**EHB1542A1KS0000000**
75	192	**EHB1922A1KS0000000**
100	248	**EHB2482A1KS0000000**
125	312	**EHB3122A1KS0000000**

230 V—NEMA Type 12

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1	4.2	**EHB4D22A2JS0000000**
1.5	6	**EHB6D02A2JS0000000**
2	6.8	**EHB6D82A2JS0000000**
3	9.6	**EHB9D62A2JS0000000**
5	15.2	**EHB0152A2JS0000000**
7.5	22	**EHB0222A2JS0000000**
10	28	**EHB0282A2JS0000000**
15	42	**EHB0422A2JS0000000**
20	54	**EHB0542A2JS0000000**
Frame Size CX		
25	68	**EHB0682A2KS0000000**
30	80	**EHB0802A2KS0000000**
40	104	**EHB1042A2KS0000000**
Frame Size DX		
50	130	**EHB1302A2KS0000000**
60	154	**EHB1542A2KS0000000**
75	192	**EHB1922A2KS0000000**
100	248	**EHB2482A2KS0000000**
125	312	**EHB3122A2KS0000000**

230 V—NEMA Type 3R

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1	4.2	**EHB4D22A3JS0000000**
1.5	6	**EHB6D02A3JS0000000**
2	6.8	**EHB6D82A3JS0000000**
3	9.6	**EHB9D62A3JS0000000**
5	15.2	**EHB0152A3JS0000000**
7.5	22	**EHB0222A3JS0000000**
10	28	**EHB0282A3JS0000000**
15	42	**EHB0422A3JS0000000**
20	54	**EHB0542A3JS0000000**
Frame Size CX		
25	68	**EHB0682A3KS0000000**
30	80	**EHB0802A3KS0000000**
40	104	**EHB1042A3KS0000000**
Frame Size DX		
50	130	**EHB1302A3KS0000000**
60	154	**EHB1542A3KS0000000**
75	192	**EHB1922A3KS0000000**
100	248	**EHB2482A3KS0000000**
125	312	**EHB3122A3KS0000000**

Note

① Two contactors.

EHB_



480 V—NEMA Type 1

Horsepower	Drive Rated NEC Amps	Catalog Number ①
Frame Size H1S		
1.5	3	**EHB3D04A1JS0000000**
2	3.4	**EHB3D44A1JS0000000**
3	4.8	**EHB4D84A1JS0000000**
5	7.6	**EHB7D64A1JS0000000**
7.5	11	**EHB0114A1JS0000000**
Frame Size H2S		
10	14	**EHB0144A1JS0000000**
15	21	**EHB0214A1JS0000000**
20	27	**EHB0274A1JS0000000**
Frame Size H3		
25	34	**EHB0344A1JS0000000**
30	40	**EHB0404A1JS0000000**
40	52	**EHB0524A1JS0000000**
Frame Size H4		
50	65	**EHB0654A1KS0000000**
60	77	**EHB0774A1KS0000000**
75	96	**EHB0964A1KS0000000**
Frame Size DX		
100	124	**EHB1244A1KS0000000**
125	156	**EHB1564A1KS0000000**
150	180	**EHB1804A1KS0000000**
200	240	**EHB2404A1KS0000000**
250	302	**EHB3024A1KS0000000**

480 V—NEMA Type 12

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1.5	3	**EHB3D04A2JS0000000**
2	3.4	**EHB3D44A2JS0000000**
3	4.8	**EHB4D84A2JS0000000**
5	7.6	**EHB7D64A2JS0000000**
7.5	11	**EHB0114A2JS0000000**
10	14	**EHB0144A2JS0000000**
15	21	**EHB0214A2JS0000000**
20	27	**EHB0274A2JS0000000**
25	34	**EHB0344A2JS0000000**
30	40	**EHB0404A2JS0000000**
40	52	**EHB0524A2JS0000000**
Frame Size CX		
50	65	**EHB0654A2KS0000000**
60	77	**EHB0774A2KS0000000**
75	96	**EHB0964A2KS0000000**
Frame Size DX		
100	124	**EHB1244A2KS0000000**
125	156	**EHB1564A2KS0000000**
150	180	**EHB1804A2KS0000000**
200	240	**EHB2404A2KS0000000**
250	302	**EHB3024A2KS0000000**

480 V—NEMA Type 3R

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
1.5	3	**EHB3D04A3JS0000000**
2	3.4	**EHB3D44A3JS0000000**
3	4.8	**EHB4D84A3JS0000000**
5	7.6	**EHB7D64A3JS0000000**
7.5	11	**EHB0114A3JS0000000**
10	14	**EHB0144A3JS0000000**
15	21	**EHB0214A3JS0000000**
20	27	**EHB0274A3JS0000000**
25	34	**EHB0344A3JS0000000**
30	40	**EHB0404A3JS0000000**
40	52	**EHB0524A3JS0000000**
Frame Size CX		
50	65	**EHB0654A3KS0000000**
60	77	**EHB0774A3KS0000000**
75	96	**EHB0964A3KS0000000**
Frame Size DX		
100	124	**EHB1244A3KS0000000**
125	156	**EHB1564A3KS0000000**
150	180	**EHB1804A3KS0000000**
200	240	**EHB2404A3KS0000000**
250	302	**EHB3024A3KS0000000**

Note

① Two contactors.

EHB_



575 V—NEMA Type 1

Horsepower	Drive Rated NEC Amps	Catalog Number ①
Frame Size H1		
3	3.9	**EHB3D95A1KS0000000**
5	6.1	**EHB6D15A1KS0000000**
7.5	9	**EHB9D05A1KS0000000**
Frame Size H2		
10	11	**EHB0115A1KS0000000**
15	17	**EHB0175A1KS0000000**
20	22	**EHB0225A1KS0000000**
Frame Size H3		
25	27	**EHB0275A1KS0000000**
30	32	**EHB0325A1KS0000000**
40	41	**EHB0415A1KS0000000**
Frame Size H4		
50	52	**EHB0525A1KS0000000**
60	62	**EHB0625A1KS0000000**
75	77	**EHB0775A1KS0000000**
Frame Size DX		
100	99	**EHB0995A1KS0000000**
125	125	**EHB1255A1KS0000000**
150	144	**EHB1445A1KS0000000**
200	192	**EHB1925A1KS0000000**
250	242	**EHB2425A1KS0000000**

575 V—NEMA Type 12

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
3	3.9	**EHB3D95A2KS0000000**
5	6.1	**EHB6D15A2KS0000000**
7.5	9	**EHB9D05A2KS0000000**
10	11	**EHB0115A2KS0000000**
15	17	**EHB0175A2KS0000000**
20	22	**EHB0225A2KS0000000**
25	27	**EHB0275A2KS0000000**
30	32	**EHB0325A2KS0000000**
40	41	**EHB0415A2KS0000000**
Frame Size CX		
50	52	**EHB0525A2KS0000000**
60	62	**EHB0625A2KS0000000**
75	77	**EHB0775A2KS0000000**
Frame Size DX		
100	99	**EHB0995A2KS0000000**
125	125	**EHB1255A2KS0000000**
150	144	**EHB1445A2KS0000000**
200	192	**EHB1925A2KS0000000**
250	242	**EHB2425A2KS0000000**

575 V—NEMA Type 3R

Horsepower	Drive Rated NEC Amps	Catalog Number
Frame Size H3X		
3	3.9	**EHB2425A3KS0000000**
5	6.1	**EHB3D95A3KS0000000**
7.5	9	**EHB6D15A3KS0000000**
10	11	**EHB9D05A3KS0000000**
15	17	**EHB0115A3KS0000000**
20	22	**EHB0175A3KS0000000**
25	27	**EHB0225A3KS0000000**
30	32	**EHB0275A3KS0000000**
40	41	**EHB0325A3KS0000000**
Frame Size CX		
50	52	**EHB0415A3KS0000000**
60	62	**EHB0525A3KS0000000**
75	77	**EHB0625A3KS0000000**
Frame Size DX		
100	99	**EHB0775A3KS0000000**
125	125	**EHB0995A3KS0000000**
150	144	**EHB1255A3KS0000000**
200	192	**EHB1445A3KS0000000**
250	242	**EHB1925A3KS0000000**

Note

① Two contactors.

Options

DH1 Series Drives Options

Option Boards Slots 1 and 2

Description	Suffix Number	Catalog Number
None	**0**	—
3 x DI, 3 x DO, 1 x thermistor, 24 Vdc/EXT option card	**1**	**DXG-EXT-3DI3DO1T**
1 x AI, 2 x AO (isolated to control board) option card	**2**	**DXG-EXT-1AI2AO**
3 x relay dry contact (2NO + 1NO/NC) option card	**3**	**DXG-EXT-3RO**
3 x PT100 RTD thermistor input option card	**4**	**DXG-EXT-THER1**
6 x DI 240 Vac input option card	**5**	**DXG-EXT-6DI**

Light Options

Description	Suffix Number
None	**0**
Non-bypass light kit (Power On, Run, Fault)	**1**
Bypass light kit (On, VFD Run, Fault, Bypass Run)	**2**

Enclosure Options

Description	Suffix Number
None	**0**
Floor stand—12 inches	**1**
Floor stand—22 inches	**2**
Space heater	**A**
Space heater and 12-inch floor stands	**B**
Space heater and 22-inch floor stands	**C**

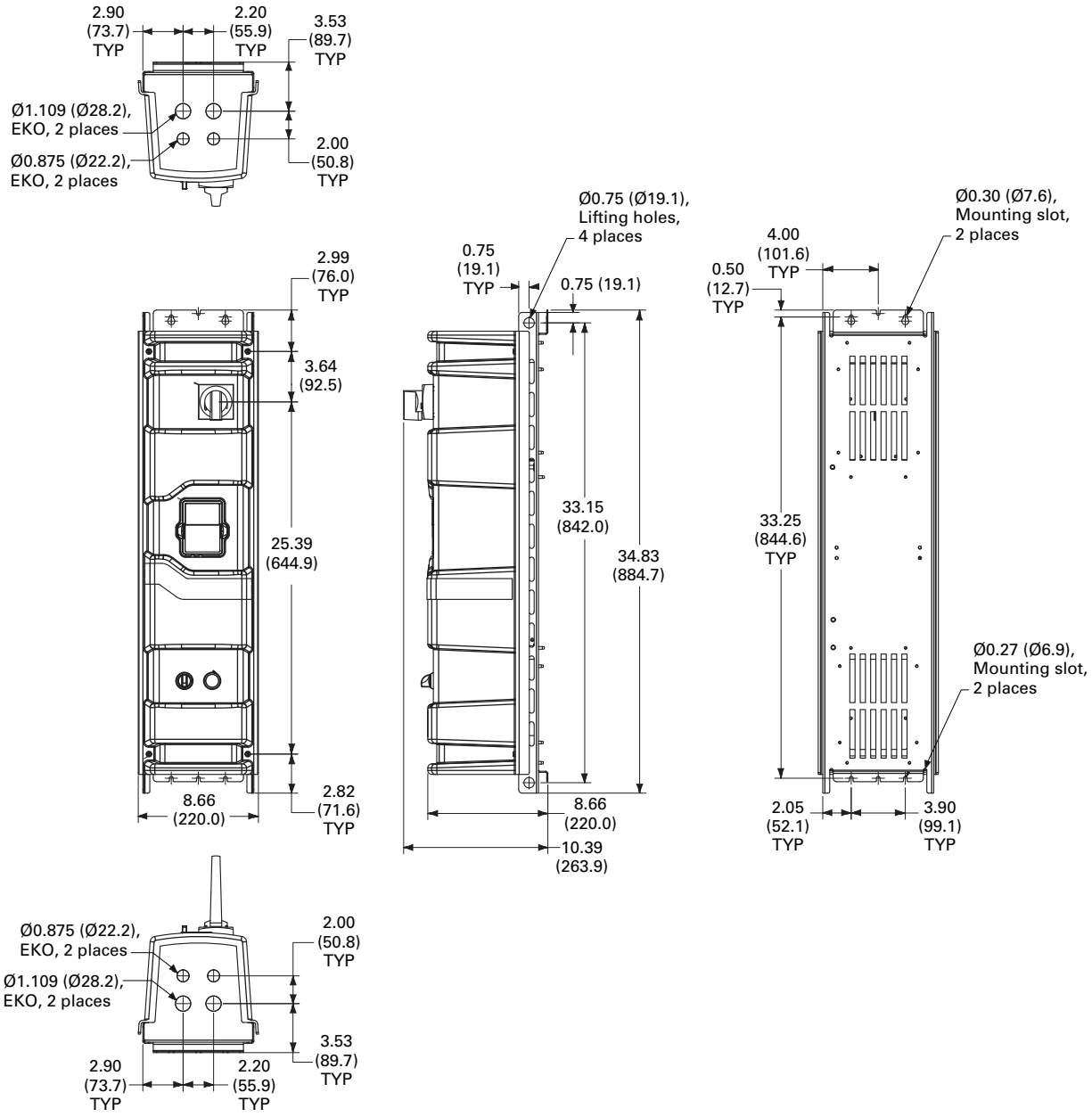
Note: Floor stands are only an option for BX and CX enclosures.

Note: No communication options.

Dimensions

Approximate Dimensions in Inches (mm)

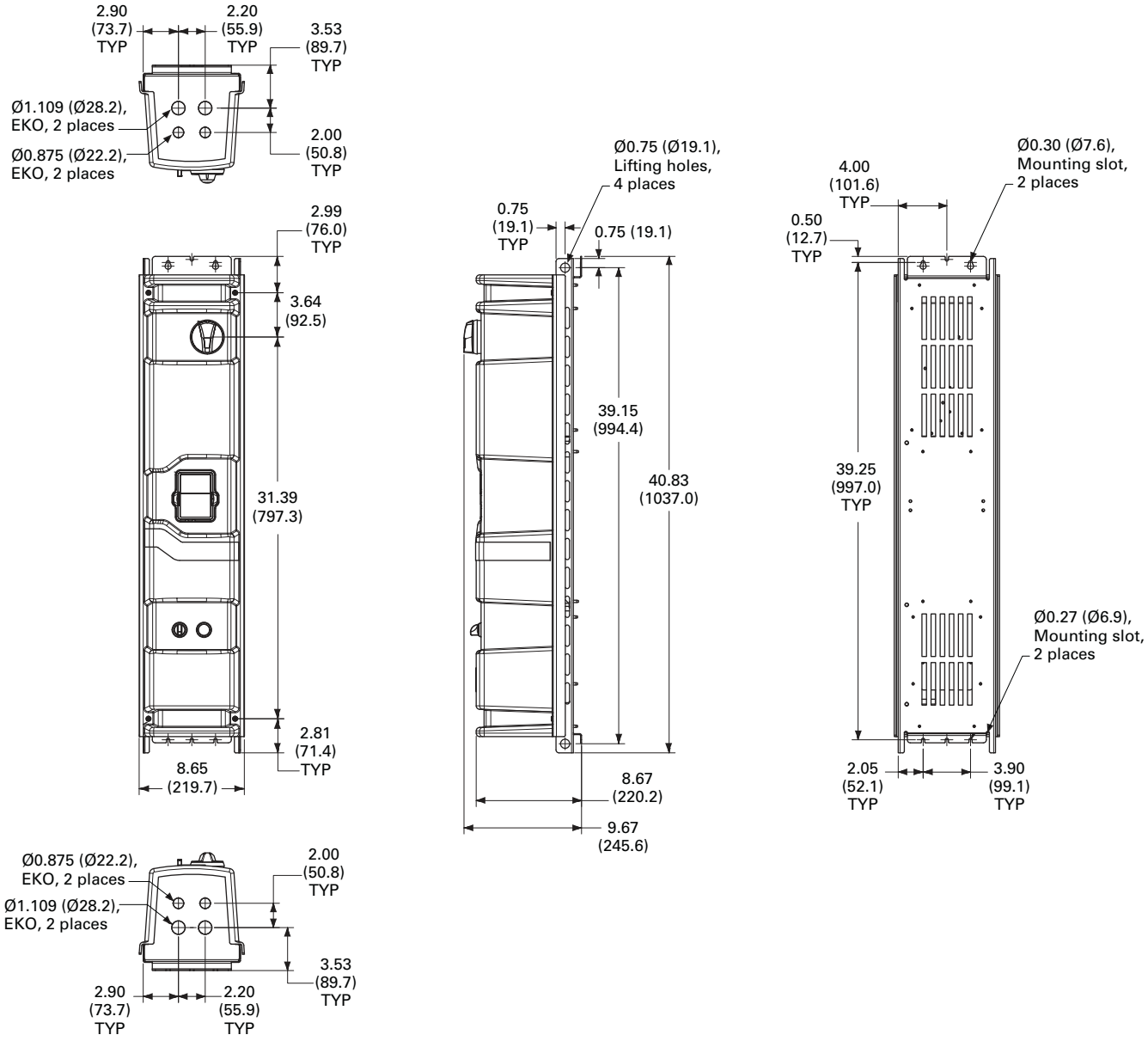
H1S



Approximate Dimensions in Inches (mm)

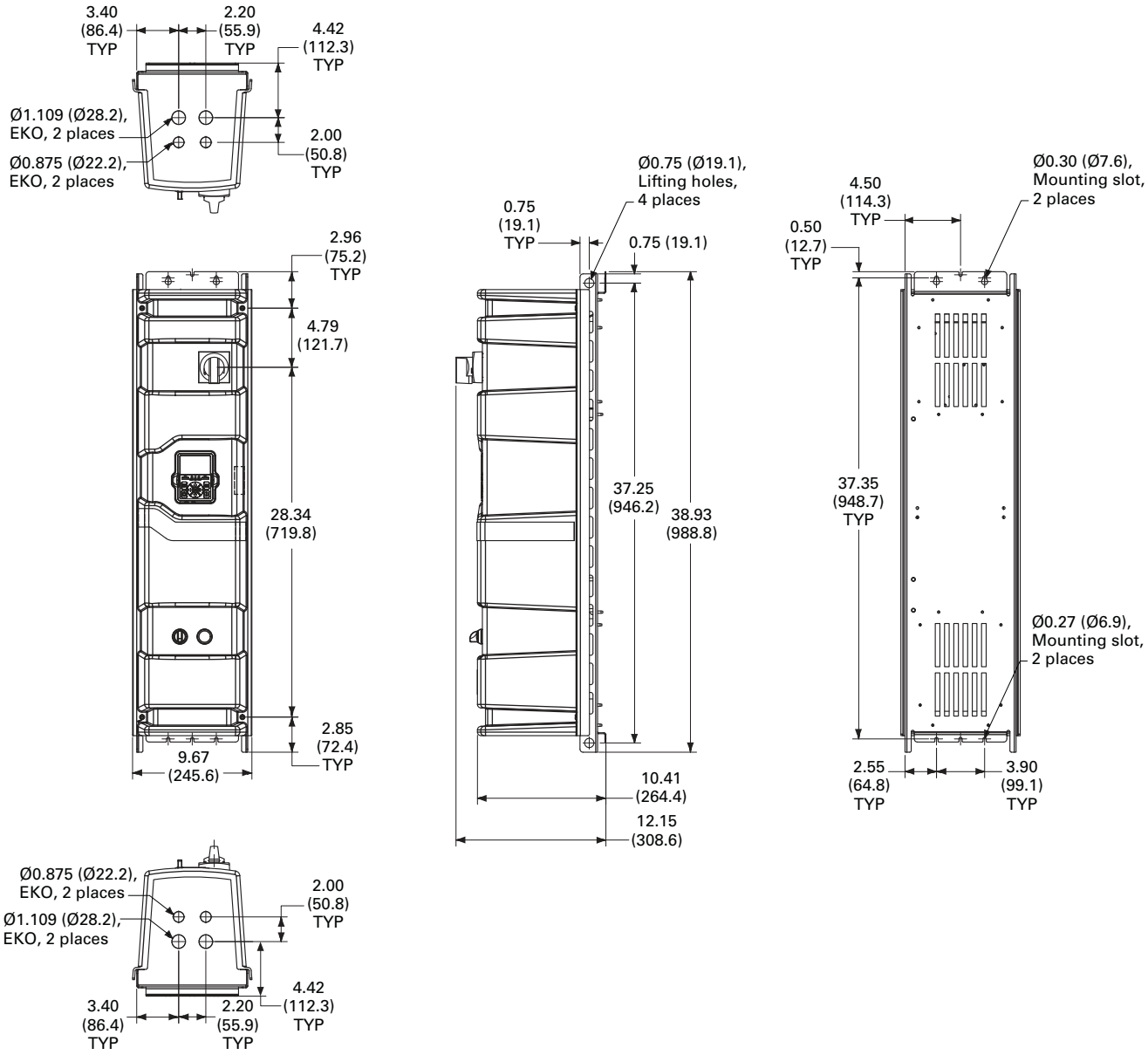
2

H1



Approximate Dimensions in Inches (mm)

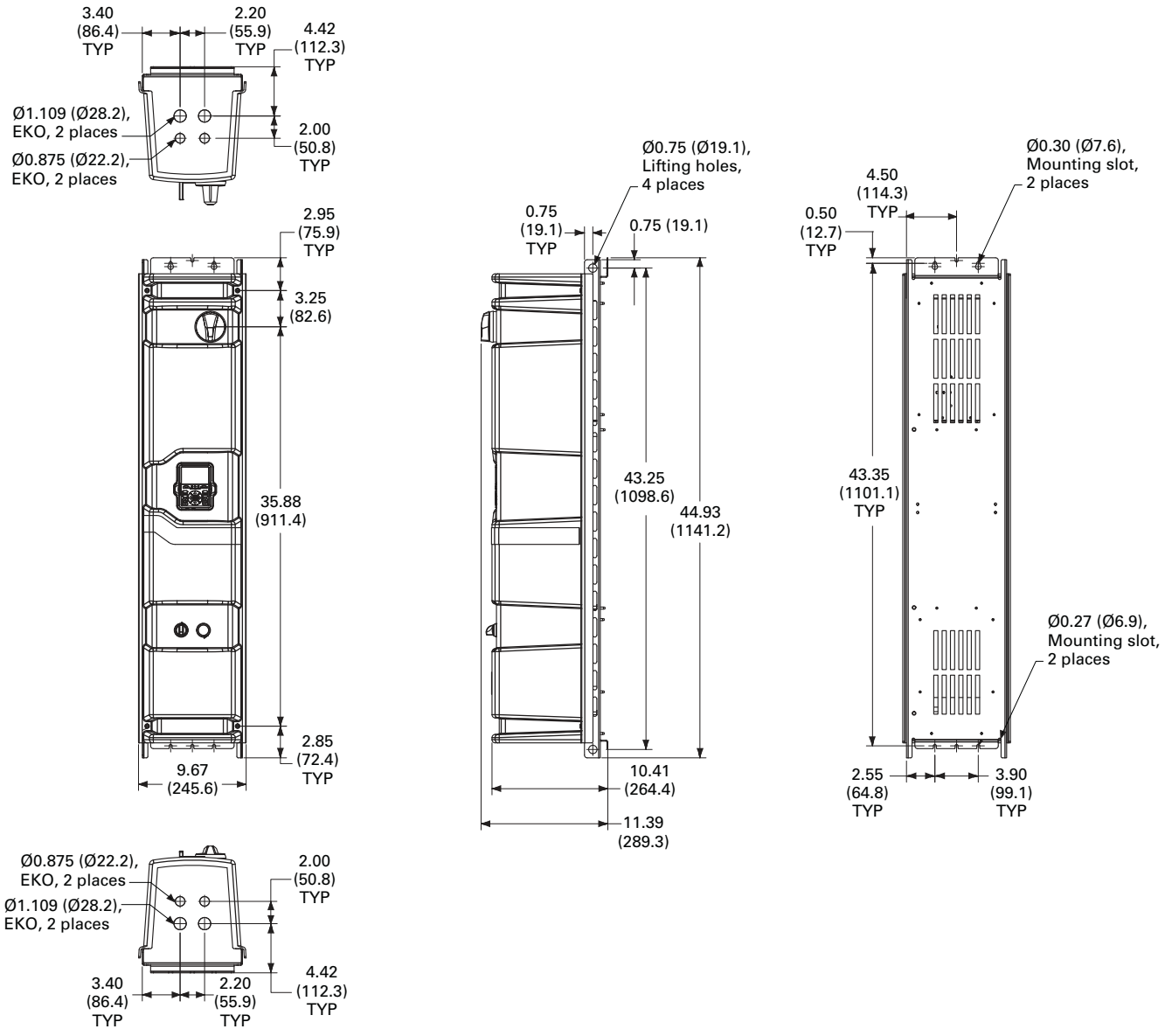
H2S



Approximate Dimensions in Inches (mm)

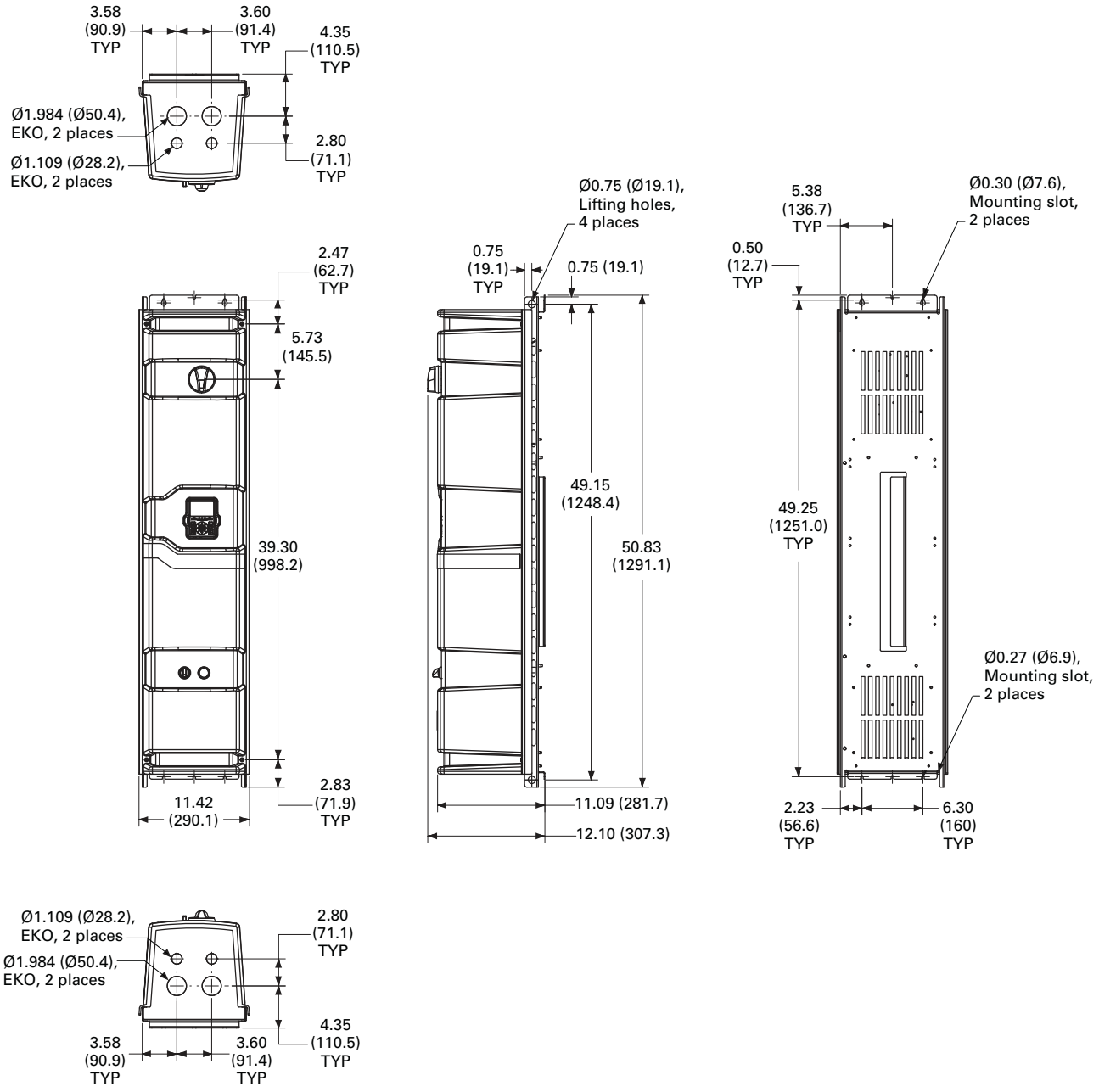
2

H2



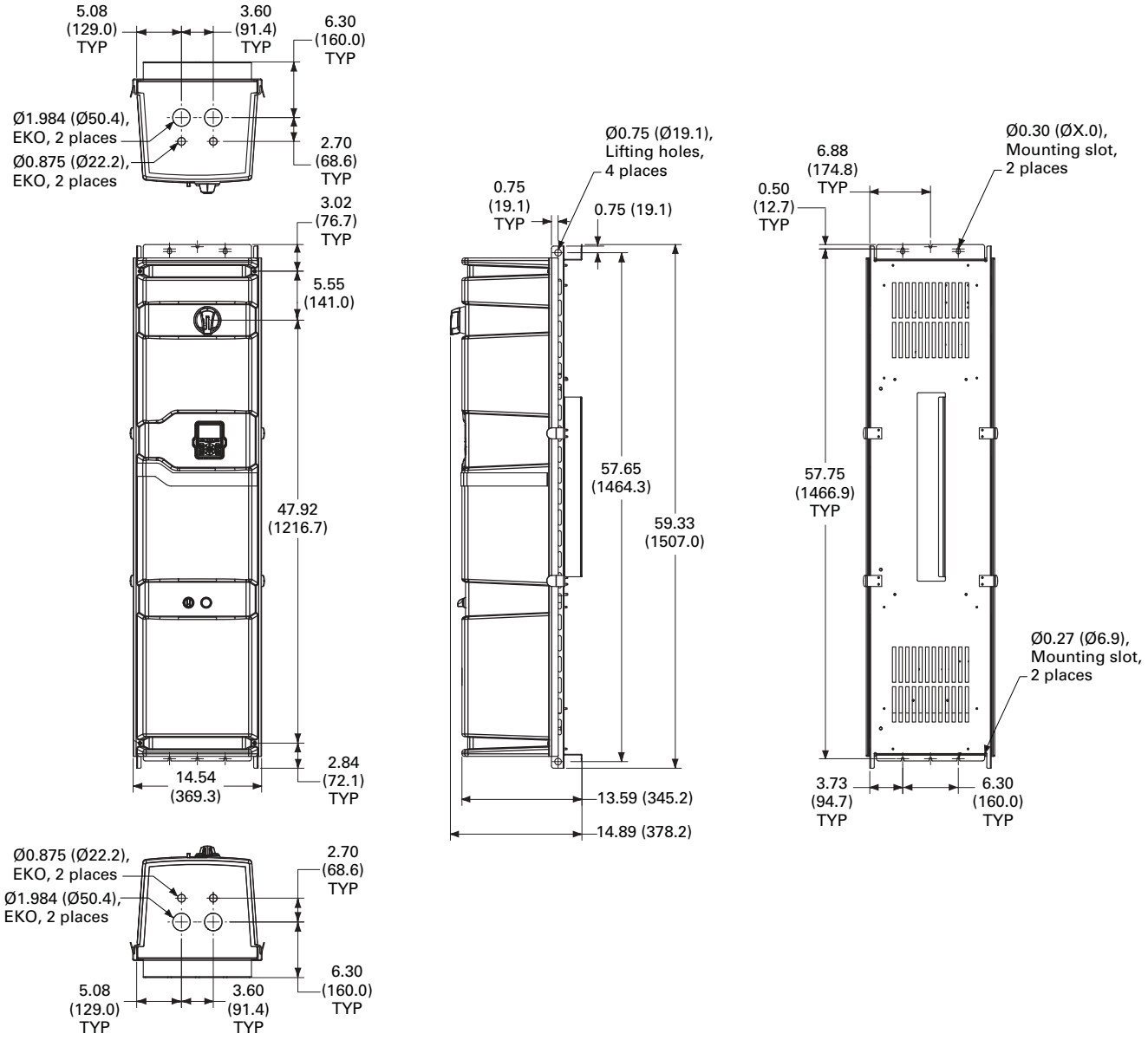
Approximate Dimensions in Inches (mm)

H3



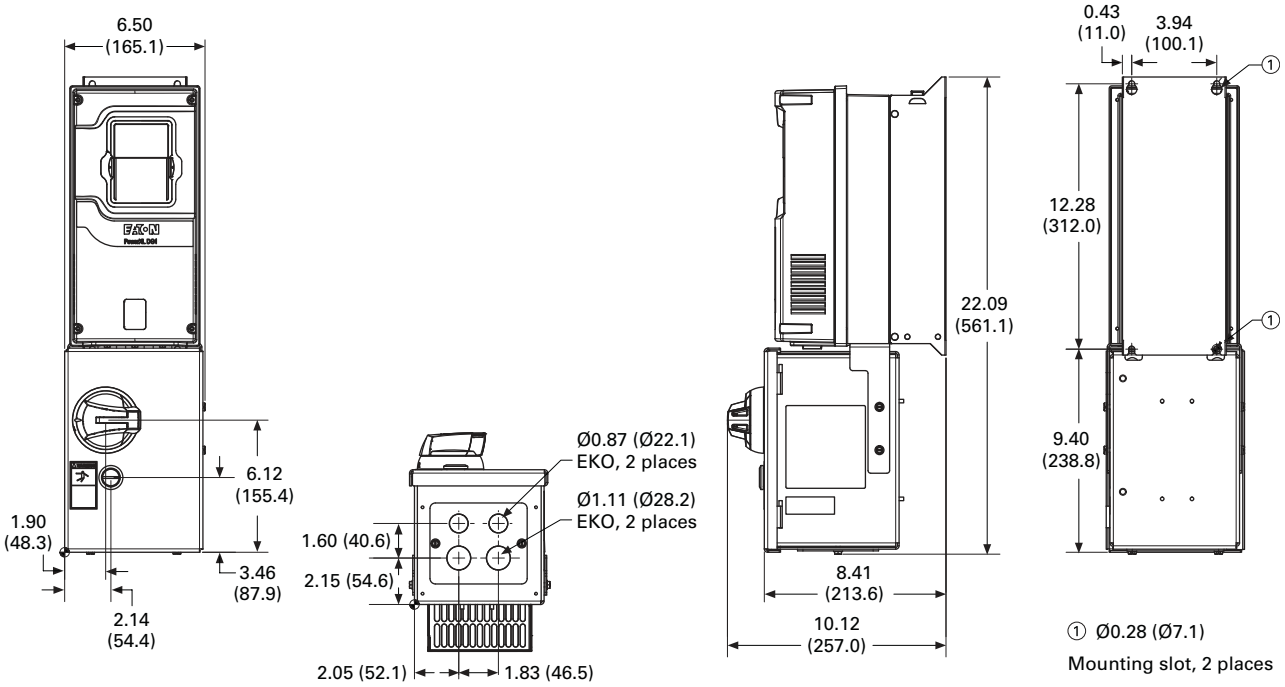
Approximate Dimensions in Inches (mm)

H4

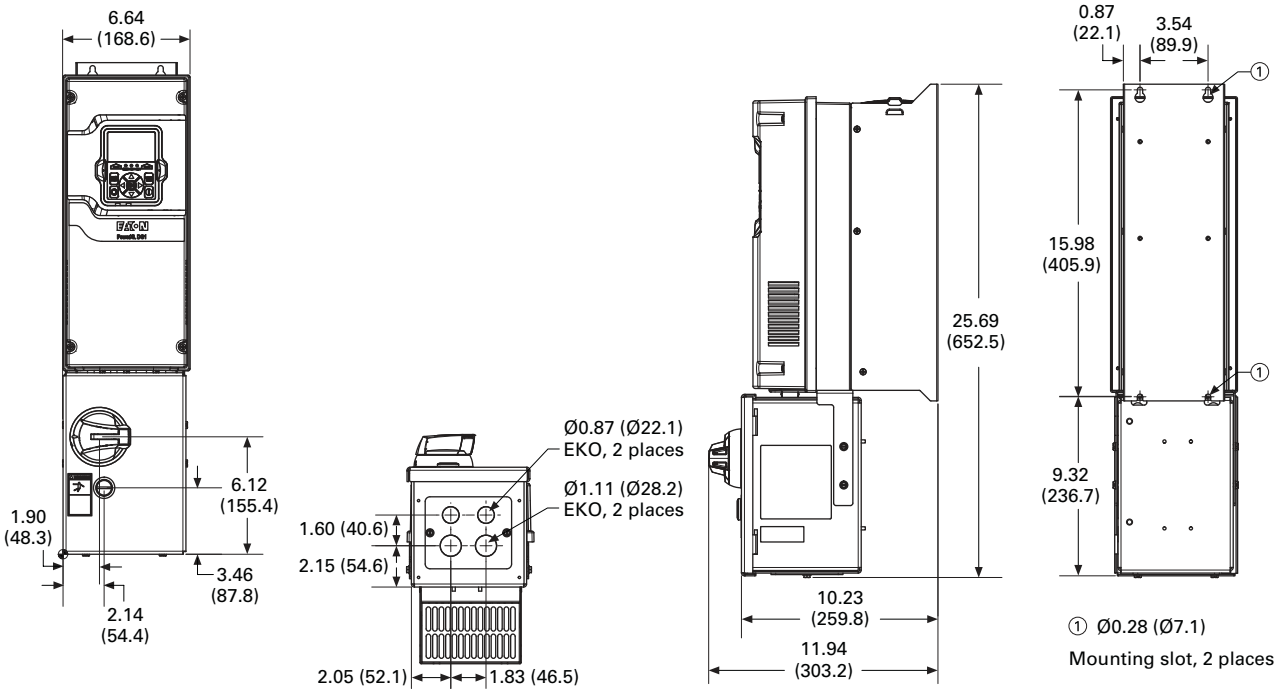


Approximate Dimensions in Inches (mm)

H1D

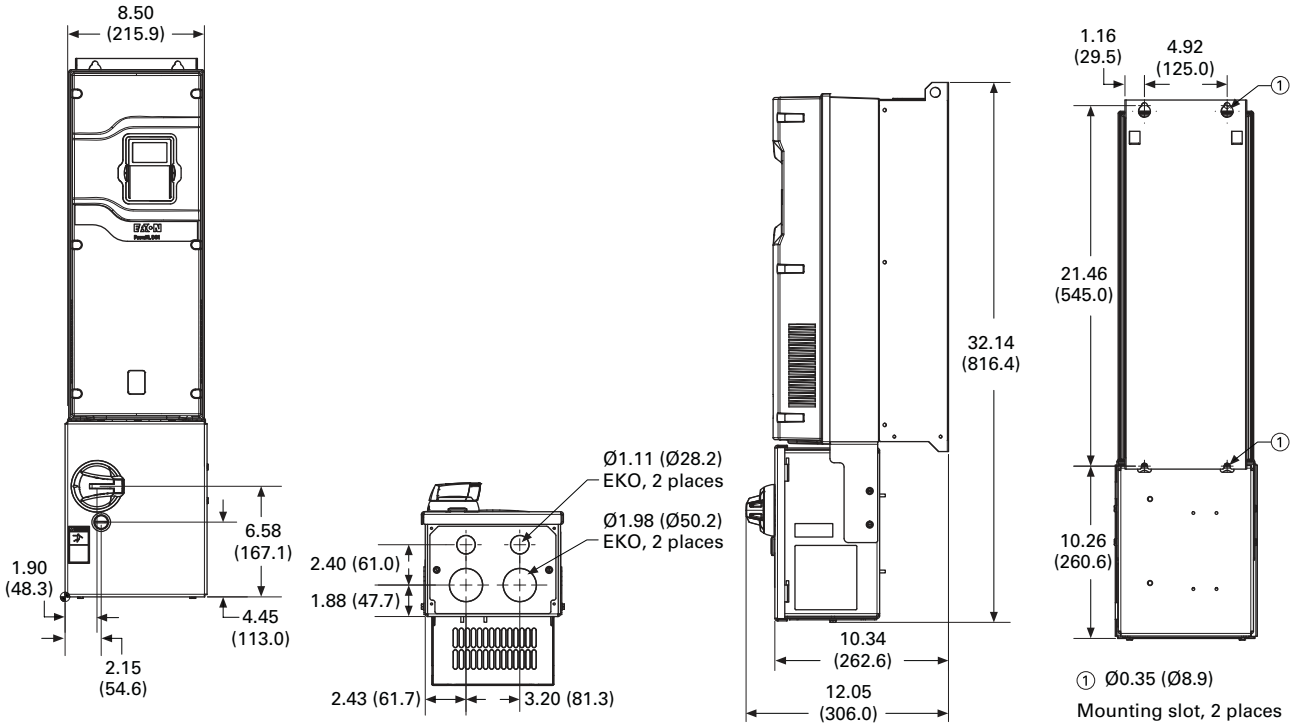


H2D

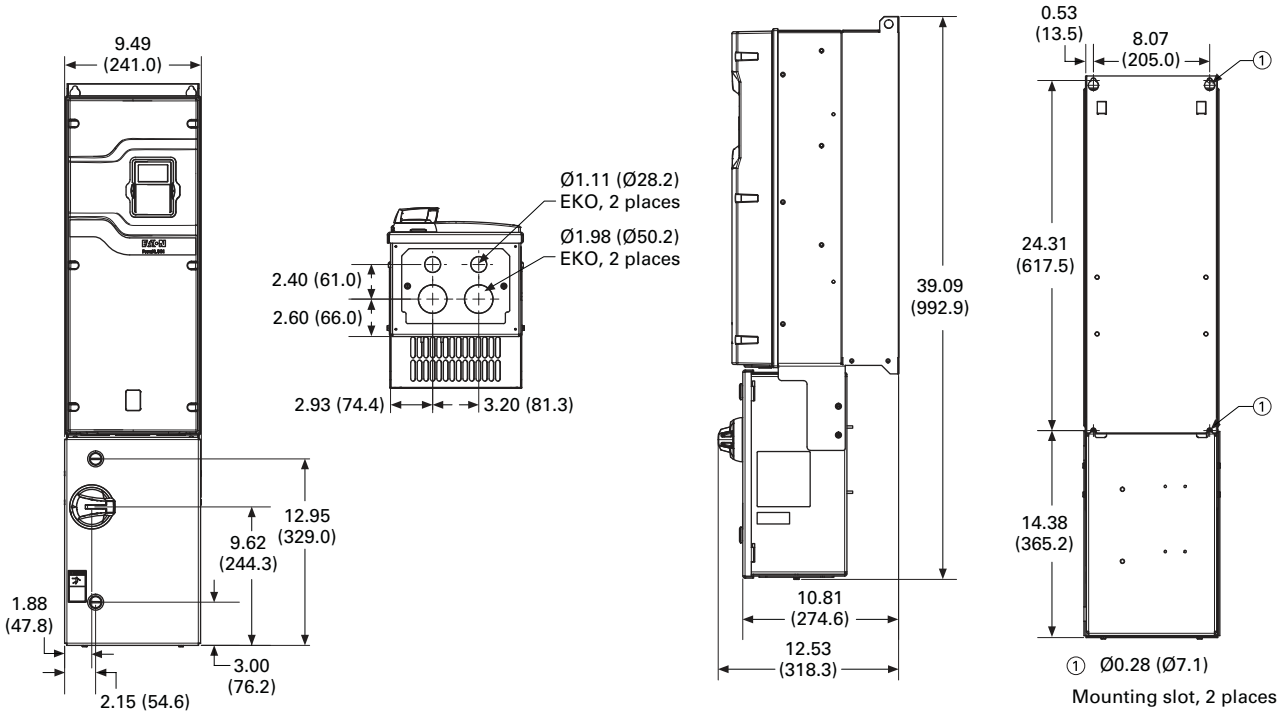


Approximate Dimensions in Inches (mm)

H3D

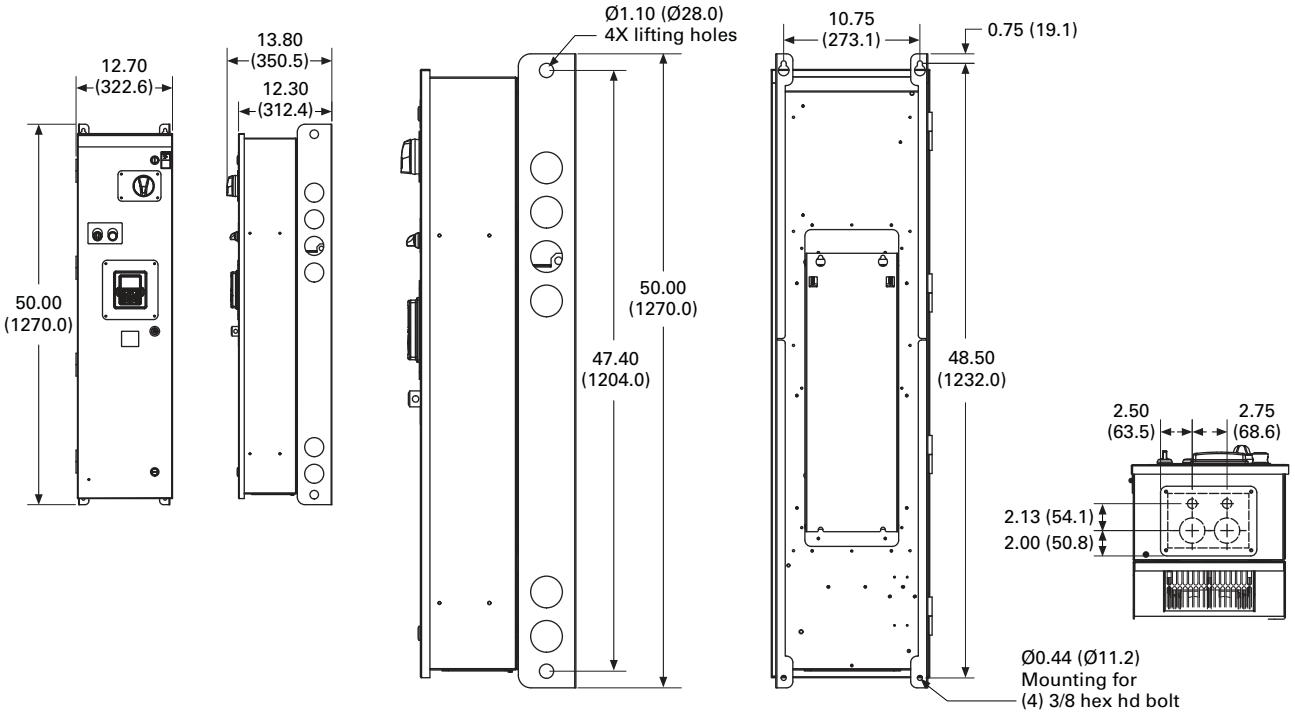


H4D

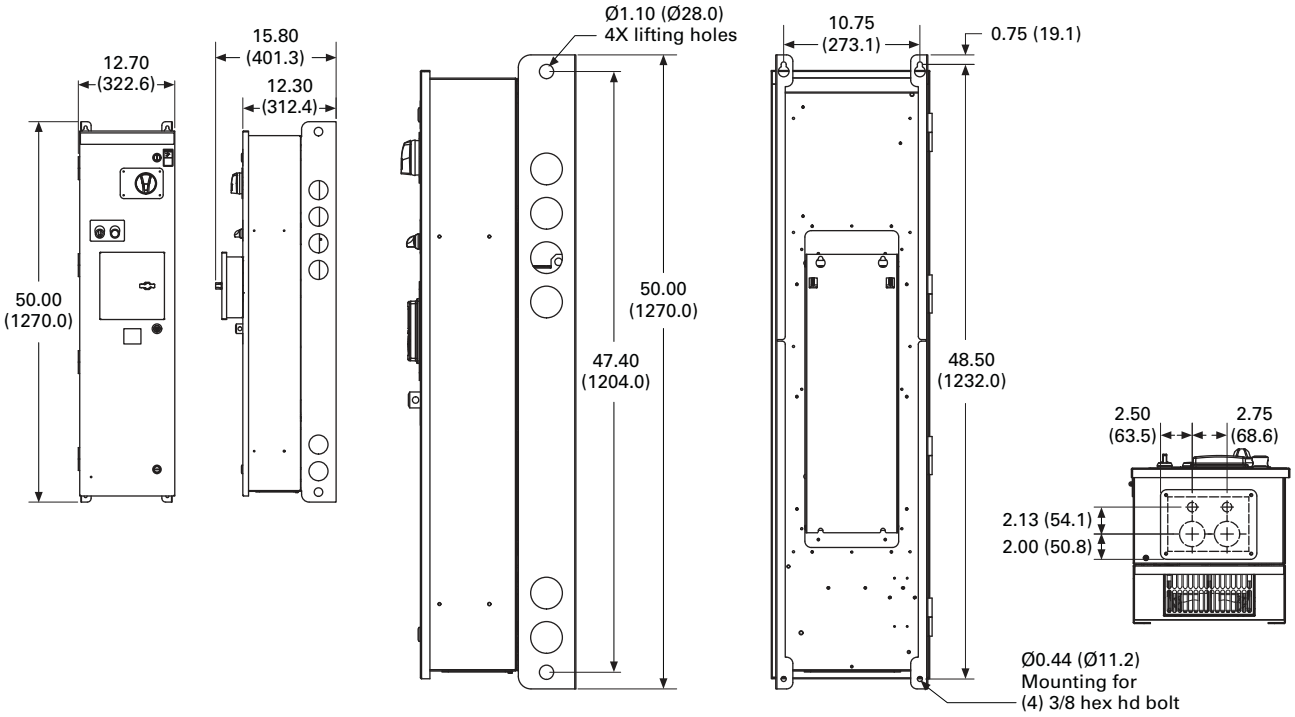


Approximate Dimensions in Inches (mm)

H3X—Type 12

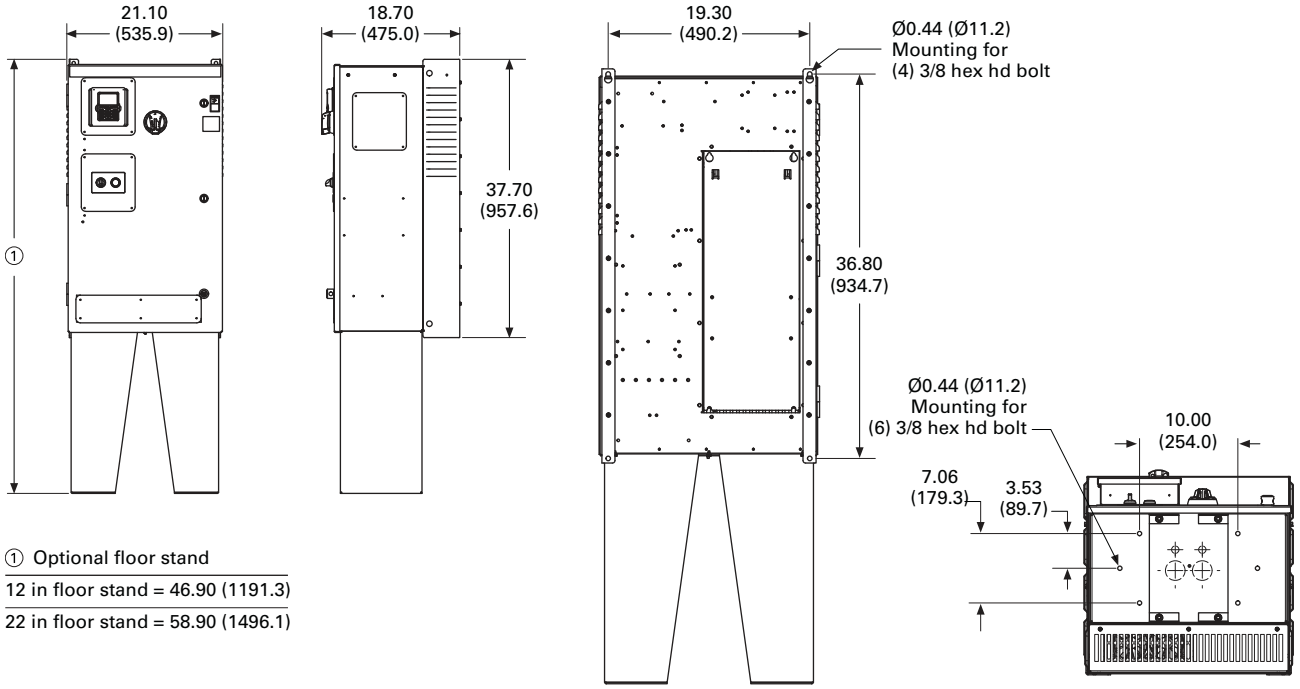


H3X—Type 3R



Approximate Dimensions in Inches (mm)

BX—Type 12

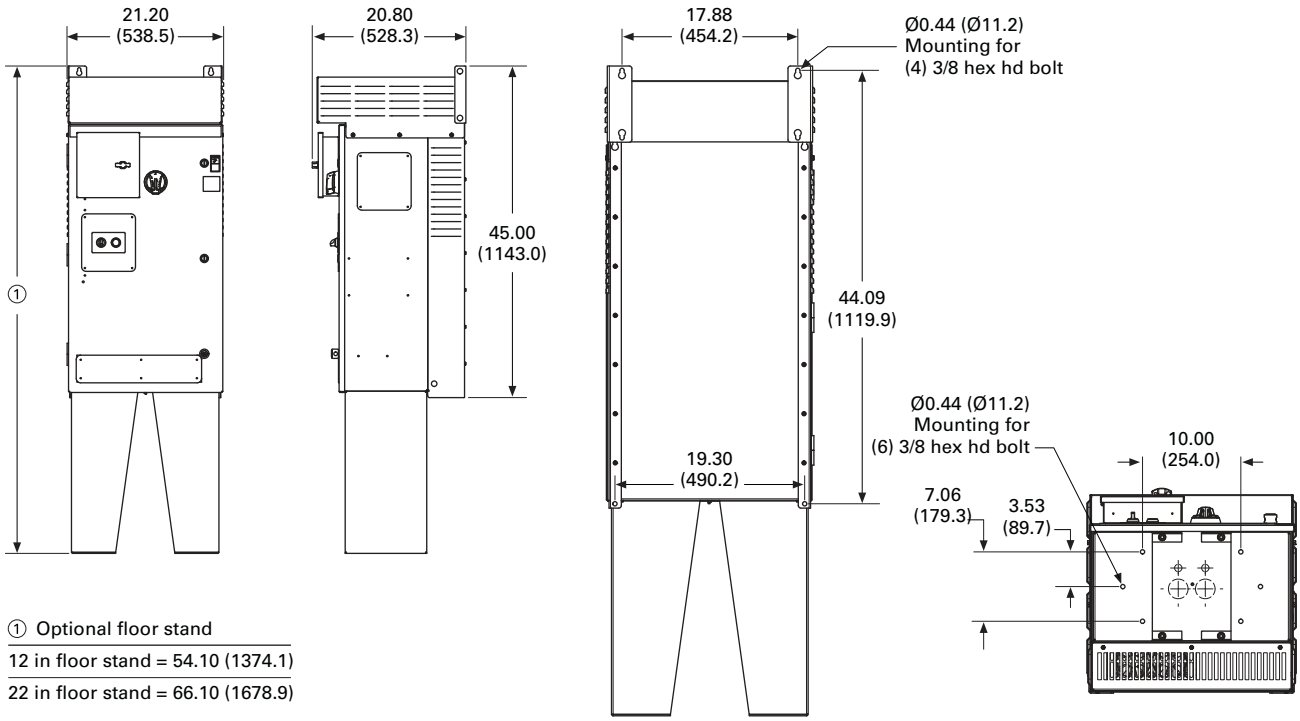


① Optional floor stand

12 in floor stand = 46.90 (1191.3)

22 in floor stand = 58.90 (1496.1)

BX—Type 3R



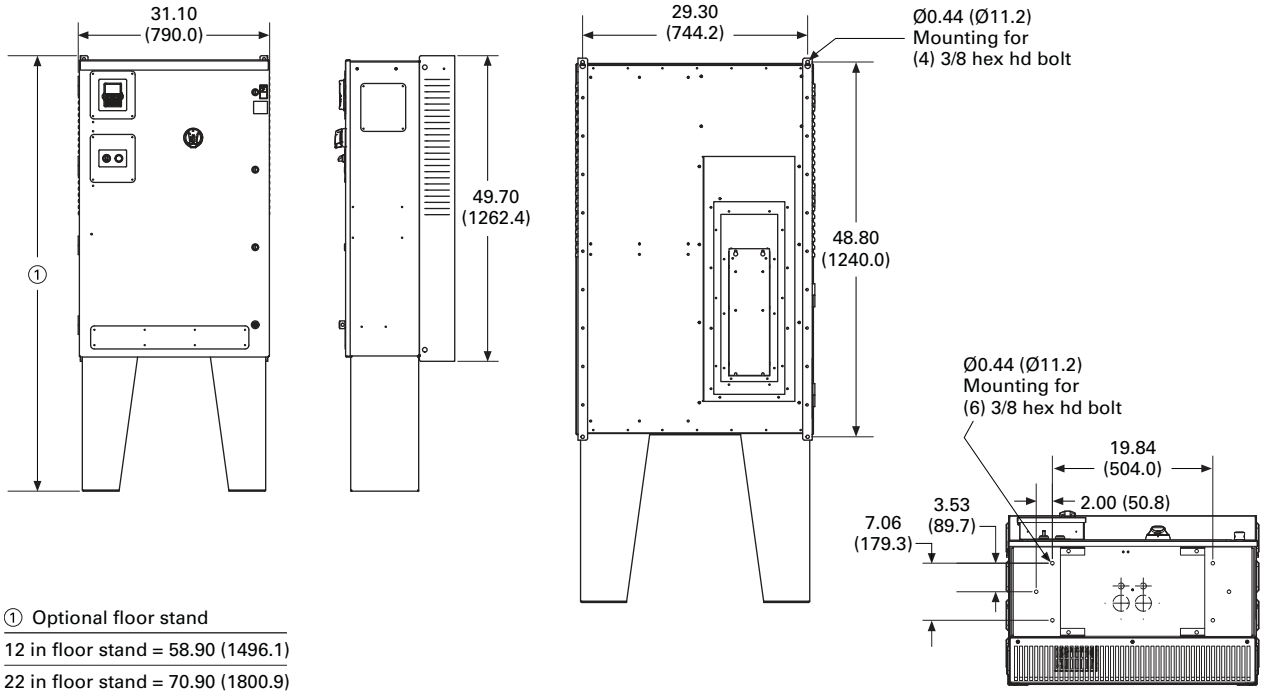
① Optional floor stand

12 in floor stand = 54.10 (1374.1)

22 in floor stand = 66.10 (1678.9)

Approximate Dimensions in Inches (mm)

CX—Type 1 and Type 12

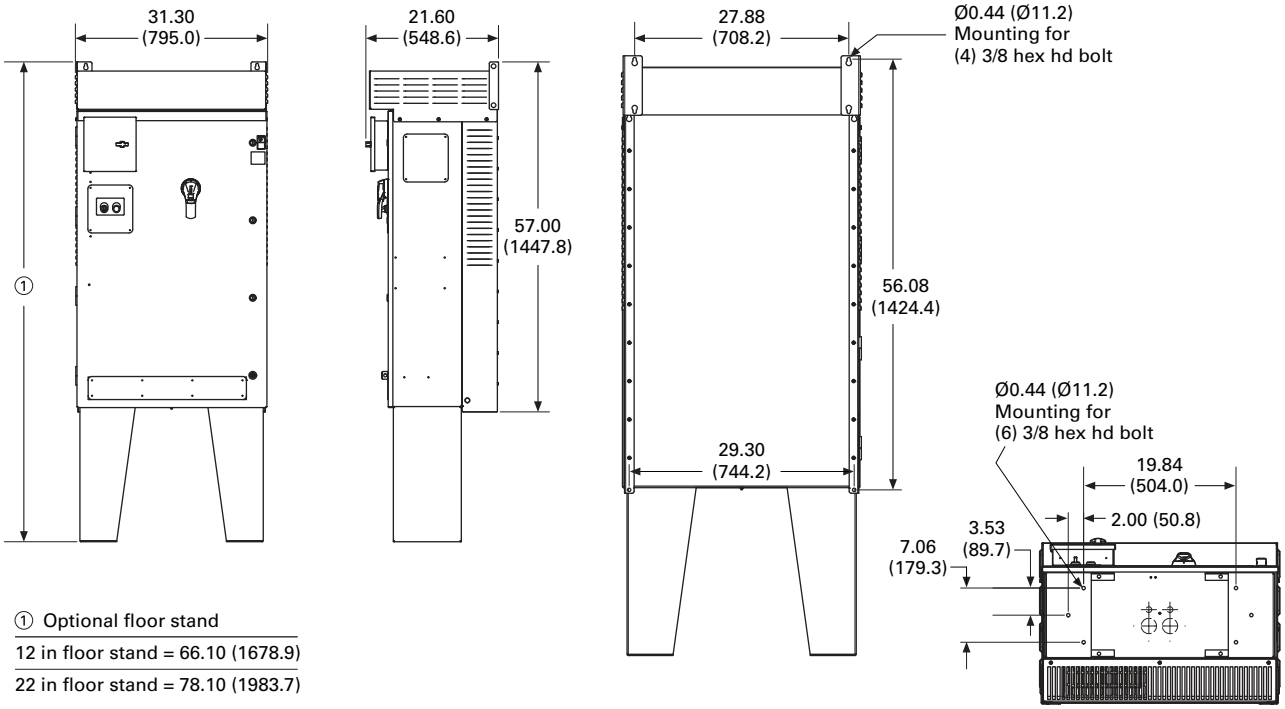


① Optional floor stand

12 in floor stand = 58.90 (1496.1)

22 in floor stand = 70.90 (1800.9)

CX—Type 3R



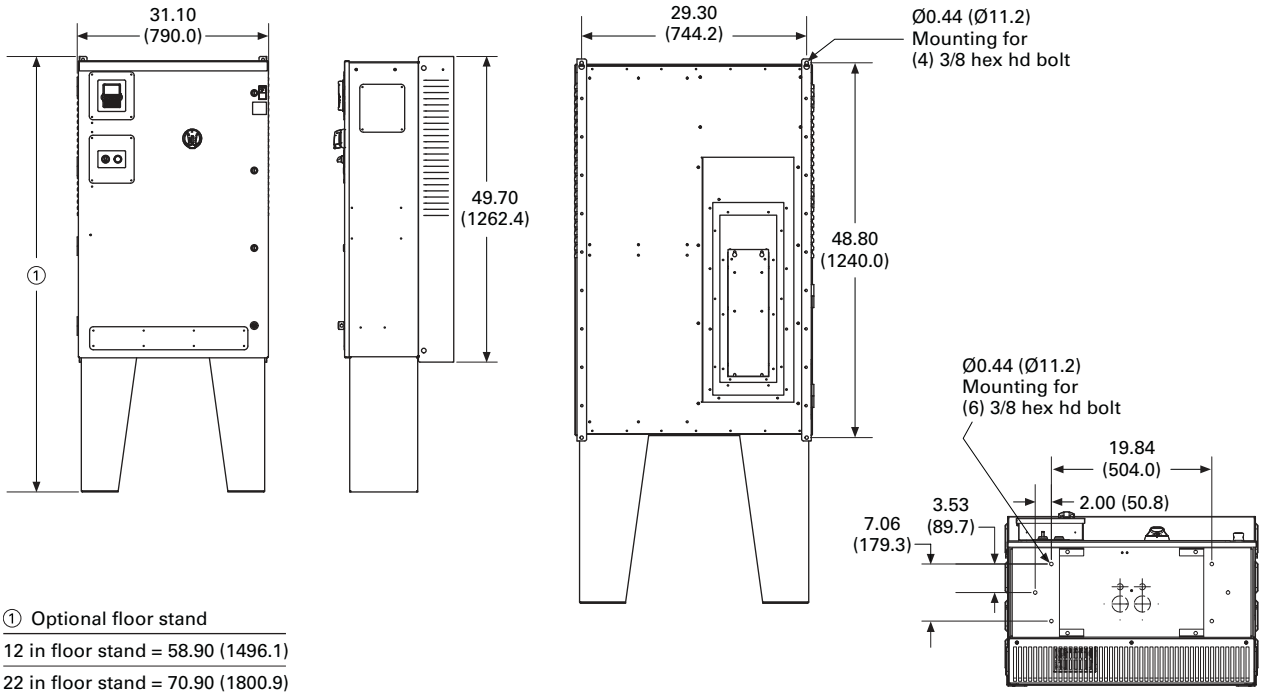
① Optional floor stand

12 in floor stand = 66.10 (1678.9)

22 in floor stand = 78.10 (1983.7)

Approximate Dimensions in Inches (mm)

CX-XL—Type 1 and Type 12

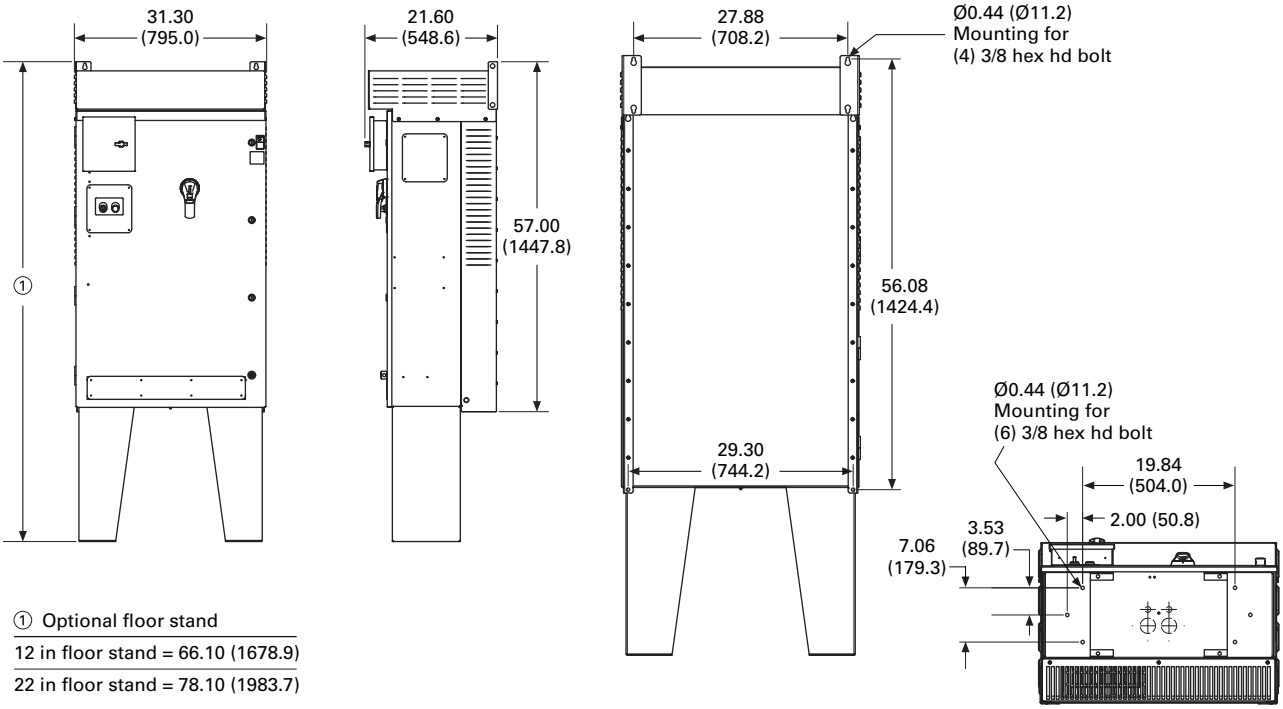


① Optional floor stand

12 in floor stand = 58.90 (1496.1)

22 in floor stand = 70.90 (1800.9)

CX-XL—Type 3R



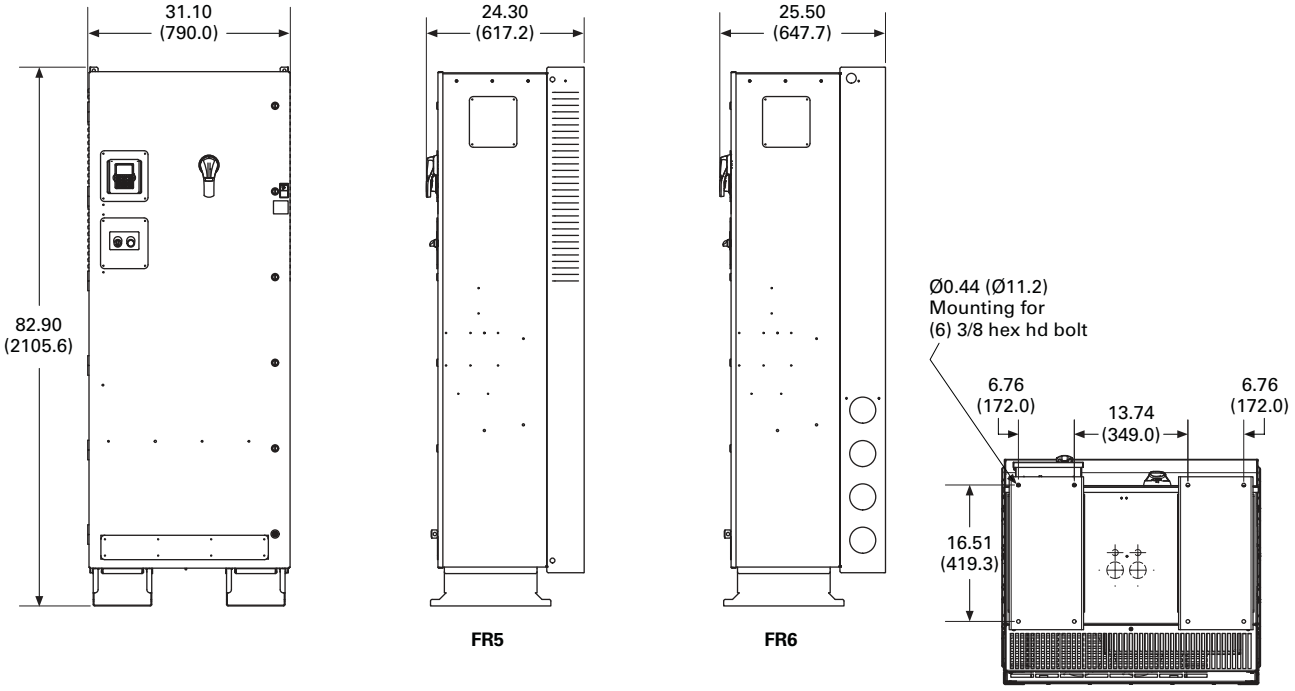
① Optional floor stand

12 in floor stand = 66.10 (1678.9)

22 in floor stand = 78.10 (1983.7)

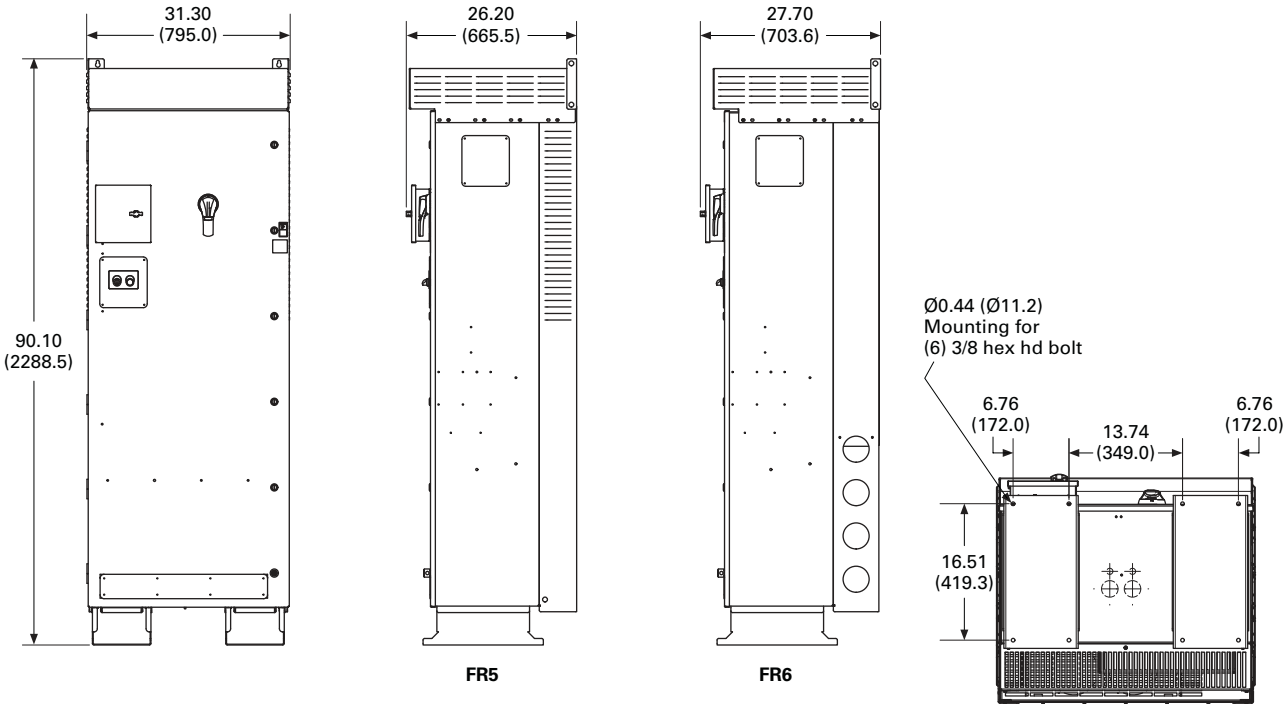
Approximate Dimensions in Inches (mm)

DX—Type 1 and Type 12 (FR5 and FR6)



FR5 FR6

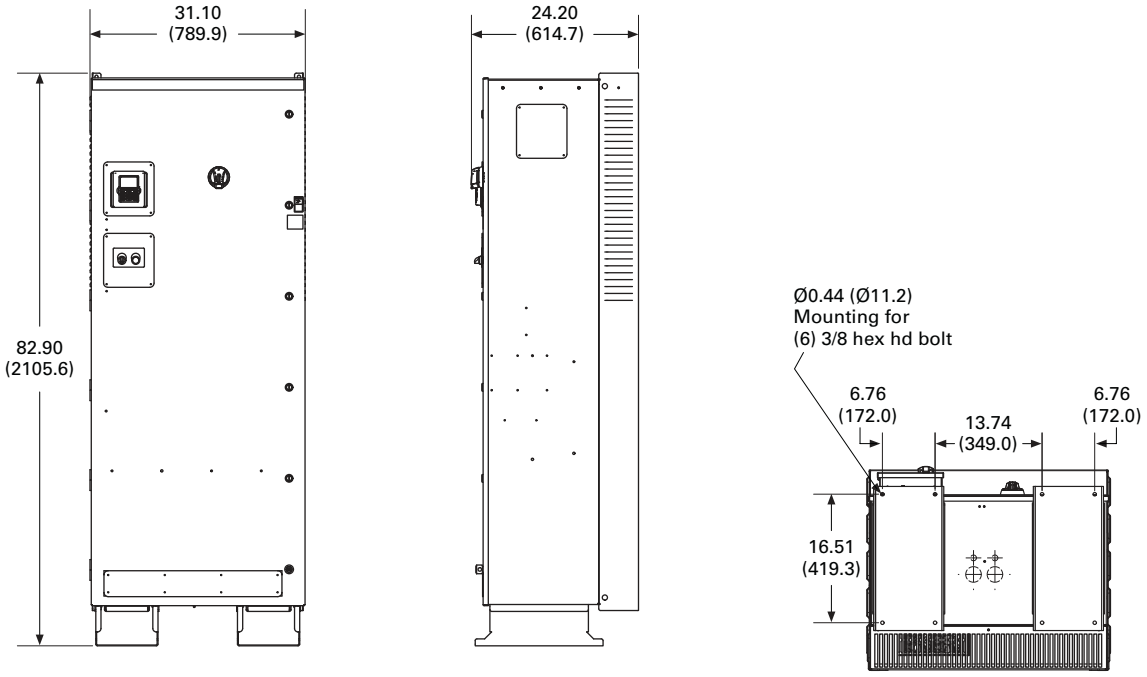
DX—Type 3R (FR5 and FR6)



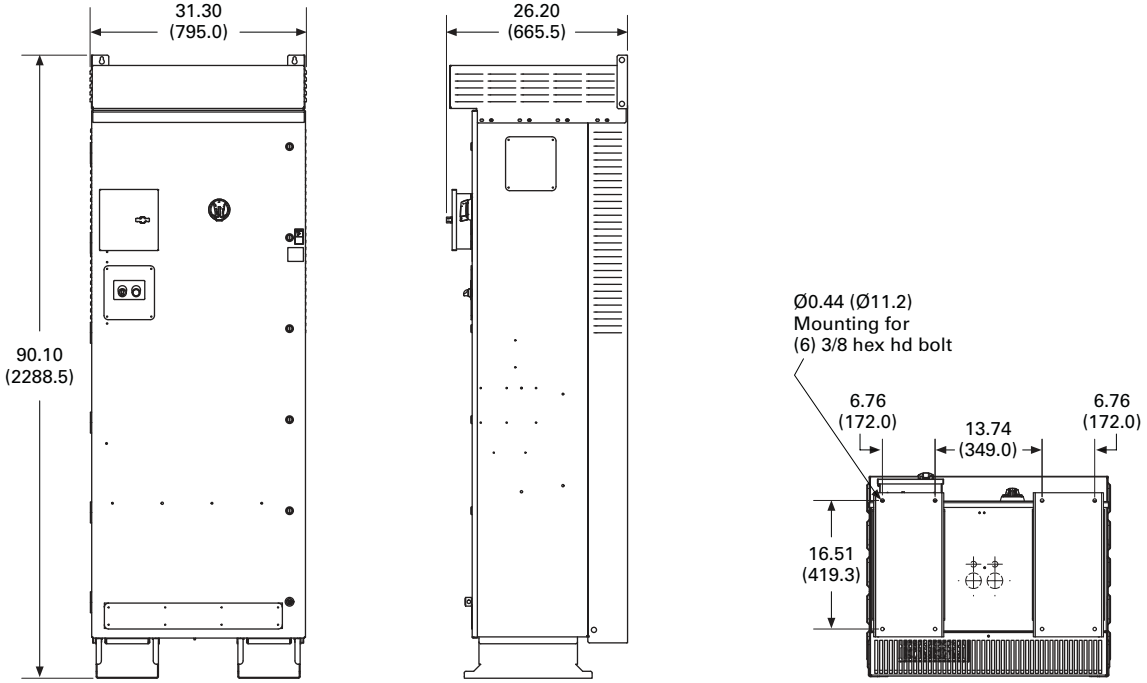
FR5 FR6

Approximate Dimensions in Inches (mm)

DX-XL—Type 1 and Type 12

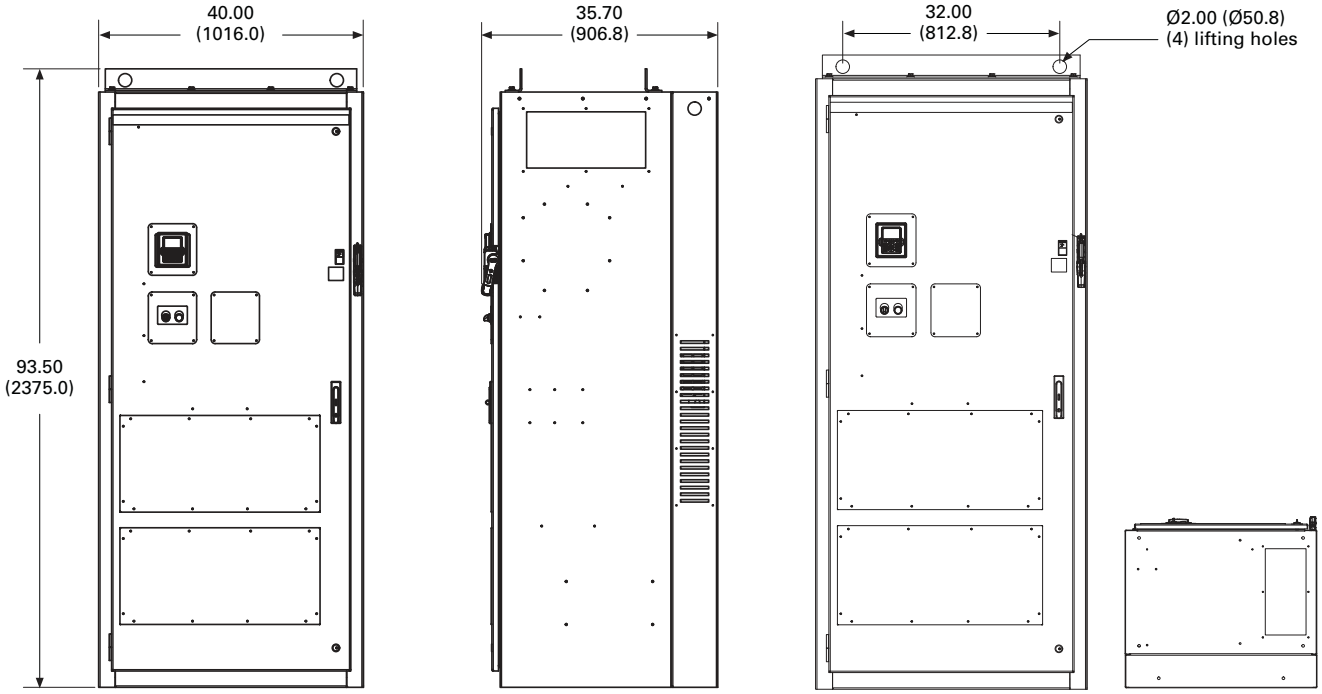


DX-XL—Type 3R

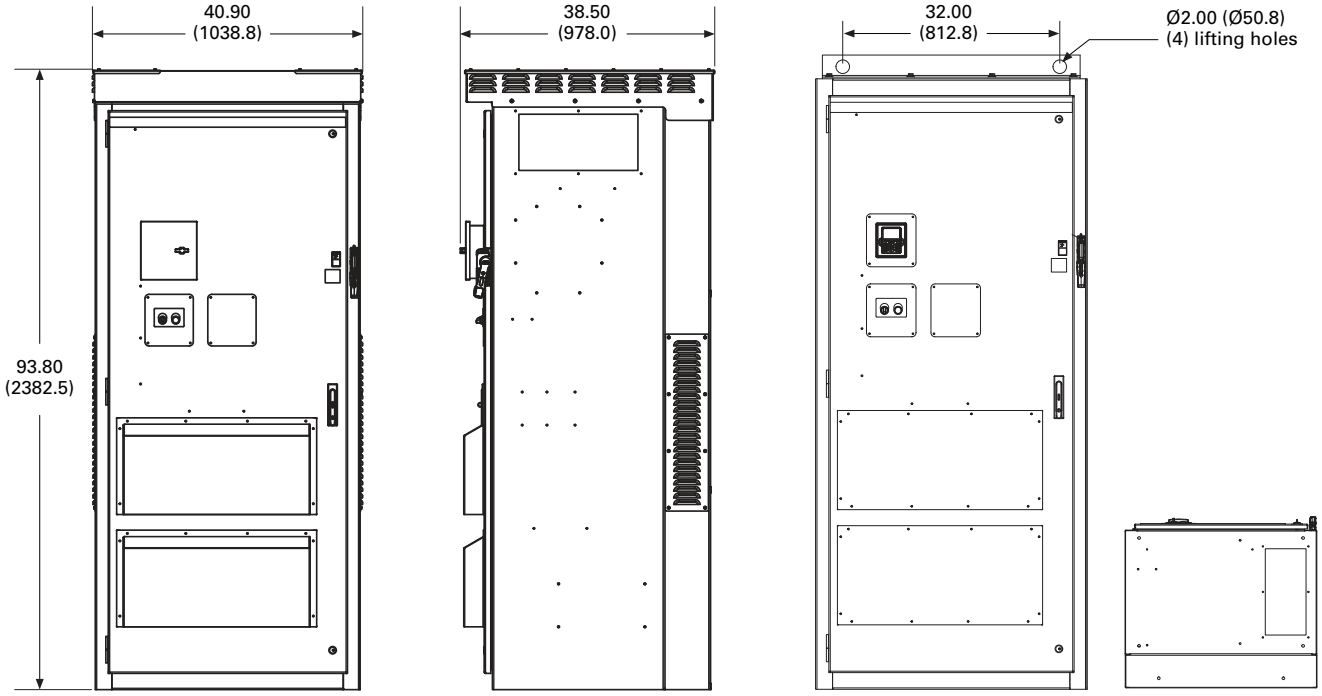


Approximate Dimensions in Inches (mm)

EX-XL—Type 1 and Type 12

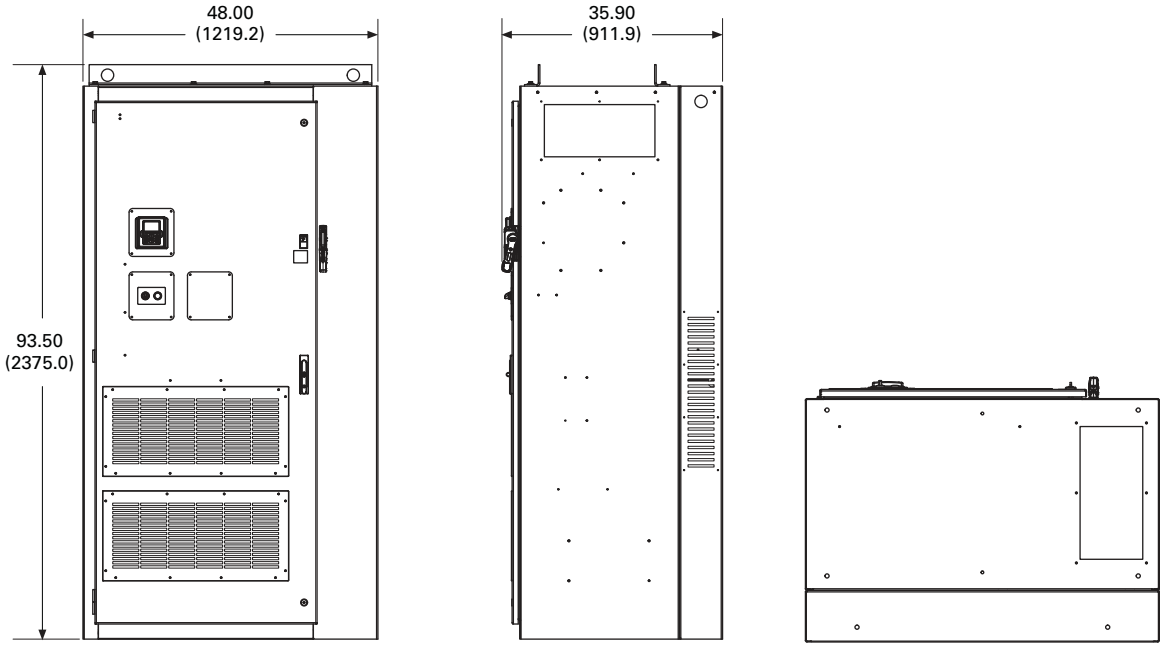


EX-XL—Type 3R

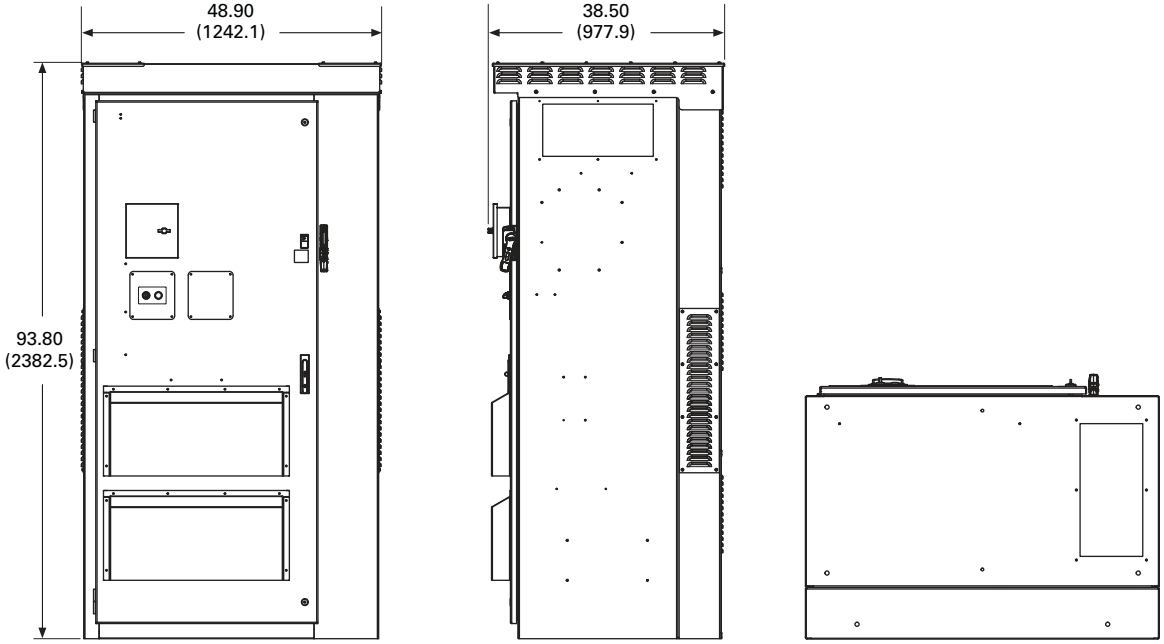


Approximate Dimensions in Inches (mm)

FX-XL—Type 1 and Type 12



FX-XL—Type 3R



H-Max Drives



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H-Max IntelliPass and IntelliDisconnect Drives	**V6-T2-235**

H-Max Drives

Product Description

Eaton's H-Max Series VFD has software and hardware designed specifically for the HVAC, pump industry. The ultra-efficient DC capacitor and power structure allows the drive to consume less energy, lowering greenhouse gases.

The I/O configuration is designed with wiring ergonomics in mind by including removable terminal blocks. The main, easily removable, control board used for all drive frames with six digital IN, two analog IN, one analog OUT, three relay OUT accepts two additional I/O or communication board. In addition, the control board has built-in RS-485 and Ethernet communication.

These drives continue the tradition of robust performance, and raise the bar on features and functionality, ensuring the best solution at the right price.

In addition to the Active Energy Control Algorithm to maximize motor efficiency, the drive boasts an ultra-efficient DC capacitor and power structure to allow less energy consumption, lowering greenhouse gases.

Features and Benefits

Hardware

- Thin metal capacitor design—ultra-efficient drive operation and extended self life (up to five years without reforming)
- Integrated 5% DC link choke with Input surge protection—protects against voltage spikes and provides a clean wave form to the motor
- EMI/RFI filters standard on all drives—meets EMC Category 2 for commercial applications
- Real-time clock—supports calendaring and time stamped fault history
- Graphic LCD display and keypad—supports simple menu navigation as well as on-screen diagnostics and troubleshooting
- HAND-OFF-AUTO and drive-bypass selector on keypad—simplifies control
- Standard I/O: 6DI, 2AI, 1AO, 2 Form C RO (NO/NC), 1 Form A RO (NO)—supports requirements for most installations
- Onboard RS 485: Modbus, N2, BACnet—meets needs of most communication requirements
- Onboard Ethernet: BACnet/IP, Modbus/TCP—meets needs of most communication requirements
- Two expansion slots—intended to support additional I/O or communication protocols as necessary
- Quick disconnect terminals for I/O connections—supports fast easy installation

Software

- Active energy control—minimizes energy losses in your motor resulting in industry leading energy efficiency for your application
- Quick Start Wizard upon initial power up—supports fast easy installation
- Copy/paste functionality on drive keypad—allows for fast setup of multiple drives
- Pre-programmed I/O—supports fast easy installation for most applications

Standards and Certifications

Product

- IEC 61800-5-1
- CE
- UL508C
- cUL
- C-Tick Mark
- OSHPD Seismic Certified
- Plenum Rated

Catalog Number Selection

H-Max Series Drives

HMX 3 4 A G 3D4 2 1 - N

Product
HMX = HVAC drive

Phase
3 = Three-phase

Voltage
2 = 200–240 V
4 = 380–480 V
5 = 525–600 V

Software Series
A–Z

Keypad
G = Graphical panel

Input Options Frame and Voltage Specific
2 = EMC C2

Enclosure
1 = Open NEMA Type 1 IP21
2 = Open NEMA Type 12 IP54

Braking/Application
N = No brake chopper (low overload)

Amperes

200–240 Volts	380–480 Volts	525–600 Volts
3D7 = 3.7 A–0.75 hp, 0.55 kW	**3D4** = 3.4 A–1.5 hp, 1.1 kW	**3D9** = 3.9 A, 3 hp, 2.2 kW
4D8 = 4.8 A–1 hp, 0.75 kW	**4D8** = 4.8–2 hp, 1.5 kW	**6D1** = 6.1 A, 5 hp, 3.7 kW
6D6 = 6.6 A–1.5 hp, 1.1 kW	**5D6** = 5.6 A–3 hp, 2.2 kW	**9D0** = 9 A, 7.5 hp, 5.5 kW
8D0 = 8 A–2 hp, 1.5 kW	**8D0** = 8 A–4 hp, 3 kW	**011** = 11 A, 10 hp, 7.5 kW
011 = 11 A–3 hp, 2.2 kW	**9D6** = 9.6 A–5 hp, 4 kW	**018** = 18 A, 15 hp, 11 kW
012 = 12 A–4 hp, 3 kW	**012** = 12 A–7.5 hp, 5.5 kW	**022** = 22 A, 20 hp, 15 kW
018 = 18 A–5 hp, 4 kW	**016** = 16 A–10 hp, 7.5 kW	**027** = 27 A, 25 hp, 18 kW
024 = 24 A–7.5 hp, 5.5 kW	**023** = 23 A–15 hp, 11 kW	**034** = 34 A, 30 hp, 22 kW
031 = 31 A–10 hp, 7.5 kW	**031** = 31 A–20 hp, 15 kW	**041** = 41 A, 40 hp, 30 kW
048 = 48 A–15 hp, 11 kW	**038** = 38 A–25 hp, 18.5 kW	**052** = 52 A, 50 hp, 37 kW
062 = 62 A–20 hp, 15 kW	**046** = 46 A–30 hp, 22 kW	**062** = 62 A, 60 hp, 45 kW
075 = 75 A–25 hp, 18.5 kW	**061** = 61 A–40 hp, 30 kW	**080** = 80 A, 75 hp, 55 kW
088 = 88 A–30 hp, 22 kW	**072** = 72 A–50 hp, 37 kW	**100** = 100 A, 100 hp, 75 kW
105 = 105 A–40 hp, 30 kW	**087** = 87 A–60 hp, 45 kW	**125** = 125 A, 125 hp, 90 kW
140 = 140 A–50 hp, 37 kW	**105** = 105 A–75 hp, 55 kW	**144** = 144 A, 150 hp, 110 kW
170 = 170 A–60 hp, 45 kW	**140** = 140 A–100 hp, 75 kW	**208** = 208 A, 200 hp, 160 kW
205 = 205 A–75 hp, 55 kW	**170** = 170 A–125 hp, 90 kW	
261 = 261 A–100 hp, 75 kW	**205** = 205 A–150 hp, 110 kW	
310 = 310 A–125 hp, 90 kW	**261** = 261 A–200 hp, 132 kW	
	310 = 310 A–250 hp, 160 kW	

Notes

All boards are varnished (conformed coated). Corrosion resistant.
Battery included in all drives for real-time clock.
Keypad kit includes HOA bypass.
Keypad kit includes HOA, back reset for Europe application.
EMI/RFI filters included.
DC link choke included.

Product Selection

H-Max Series Drives—230 Vac

NEMA Type 1



NEMA Type 1/IP21

FS Frame Size	Drive Output Current Low Overload Full Load Amps at 40 °C	Horsepower	Assigned Motor Ratings Drive kW 230 Vac/50 Hz	230 Vac NEC Amps ①	Low Overload Full Load Amps at 50 °C	Catalog Number
4	3.7	0.75	0.55	3.2	2.6	**HMX32AG3D721-N**
	4.8	1	0.75	4.2	3.7	**HMX32AG4D821-N**
	6.6	1.5	1.1	6.6	4.8	**HMX32AG6D621-N**
	8	2	1.5	6.8	6.6	**HMX32AG8D021-N**
	11	3	2.2	9.6	8	**HMX32AG01121-N**
	12.5	4	3	N/A	11	**HMX32AG01221-N**
5	18	5	4	15.2	12.5	**HMX32AG01821-N**
	24	7.5	5.5	22	18	**HMX32AG02421-N**
	31	10	7.5	28	24	**HMX32AG03121-N**
6	48	15	11	42	31	**HMX32AG04821-N**
	62	20	15	54	48	**HMX32AG06221-N**
7	75	25	18.5	68	62	**HMX32AG07521-N**
	88	30	22	80	75	**HMX32AG08821-N**
	105	40	30	104	88	**HMX32AG10521-N**
8	140	50	37	130	105	**HMX32AG14021-N**
	170	60	45	154	140	**HMX32AG17021-N**
	205	75	55	192	170	**HMX32AG20521-N**
9	261	100	75	248	205	**HMX32AG26121-N**
	310	125	90	N/A	261	**HMX32AG31021-N**

NEMA Type 12



NEMA Type 12/IP54

FS Frame Size	Drive Output Current Low Overload Full Load Amps at 40 °C	Horsepower	Assigned Motor Ratings Drive kW 230 Vac/50 Hz	230 Vac NEC Amps ①	Low Overload Full Load Amps at 50 °C	Catalog Number
4	3.7	0.75	0.55	3.2	2.6	**HMX32AG3D722-N**
	4.8	1	0.75	4.2	3.7	**HMX32AG4D822-N**
	6.6	1.5	1.1	6.6	4.8	**HMX32AG6D622-N**
	8	2	1.5	6.8	6.6	**HMX32AG8D022-N**
	11	3	2.2	9.6	8	**HMX32AG01122-N**
	12.5	4	3	N/A	11	**HMX32AG01222-N**
5	18	5	4	15.2	12	**HMX32AG01822-N**
	24	7.5	5.5	22	18	**HMX32AG02422-N**
	31	10	7.5	28	24	**HMX32AG03122-N**
6	48	15	11	42	31	**HMX32AG04822-N**
	62	20	15	54	48	**HMX32AG06222-N**
7	75	25	18.5	68	62	**HMX32AG07522-N**
	88	30	22	80	75	**HMX32AG08822-N**
	105	40	30	104	88	**HMX32AG10522-N**
8	140	50	37	130	105	**HMX32AG14022-N**
	170	60	45	154	140	**HMX32AG17022-N**
	205	75	55	192	170	**HMX32AG20522-N**
9	261	100	75	248	205	**HMX32AG26122-N**
	310	125	90	N/A	261	**HMX32AG31022-N**

Note

① For sizing reference.

H-Max Series Drives—480 Vac

2

NEMA Type 1



NEMA Type 1/IP21

FS Frame Size	Drive Output Current Low Overload Full Load Amps at 40 °C	Horsepower	Assigned Motor Ratings Drive kW 400 Vac/50 Hz	480 Vac NEC Amps ①	Low Overload Full Load Amps at 50 °C	Catalog Number
4	3.4	1.5	1.1	2.1	2.6	**HMX34AG3D421-N**
	4.8	2	1.5	3.4	3.4	**HMX34AG4D821-N**
	5.6	3	2.2	5.6	4.8	**HMX34AG5D621-N**
	8.0	4	3.0	N/A	5.6	**HMX34AG8D021-N**
	9.6	5	4	7.6	8	**HMX34AG9D621-N**
	12	7.5	5.5	11	9.6	**HMX34AG01221-N**
5	16	10	7.5	14	12	**HMX34AG01621-N**
	23	15	11	21	16	**HMX34AG02321-N**
	31	20	15	27	23	**HMX34AG03121-N**
6	38	25	18.5	34	31	**HMX34AG03821-N**
	46	30	22	40	38	**HMX34AG04621-N**
	61	40	30	52	46	**HMX34AG06121-N**
7	72	50	37	65	61	**HMX34AG07221-N**
	87	60	45	77	72	**HMX34AG08721-N**
	105	75	55	96	87	**HMX34AG10521-N**
8	140	100	75	124	105	**HMX34AG14021-N**
	170	125	90	156	140	**HMX34AG17021-N**
	205	150	110	180	170	**HMX34AG20521-N**
9	261	200	132	240	205	**HMX34AG26121-N**
	310	250	160	302	261	**HMX34AG31021-N**

NEMA Type 12



NEMA Type 12/IP54

FS Frame Size	Drive Output Current Low Overload Full Load Amps at 40 °C	Horsepower	Assigned Motor Ratings Drive kW 400 Vac/50 Hz	480 Vac NEC Amps ①	Low Overload Full Load Amps at 50 °C	Catalog Number
4	3.4	1.5	1.1	2.1	2.6	**HMX34AG3D422-N**
	4.8	2	1.5	3.4	3.4	**HMX34AG4D822-N**
	5.6	3	2.2	5.6	4.8	**HMX34AG5D622-N**
	8.0	4	3.0	N/A	5.6	**HMX34AG8D022-N**
	9.6	5	4	7.6	8	**HMX34AG9D622-N**
	12	7.5	5.5	11	9.6	**HMX34AG01222-N**
5	16	10	7.5	14	12	**HMX34AG01622-N**
	23	15	11	21	16	**HMX34AG02322-N**
	31	20	15	27	23	**HMX34AG03122-N**
6	38	25	18.5	34	31	**HMX34AG03822-N**
	46	30	22	40	38	**HMX34AG04622-N**
	61	40	30	52	46	**HMX34AG06122-N**
7	72	50	37	65	61	**HMX34AG07222-N**
	87	60	45	77	72	**HMX34AG08722-N**
	105	75	55	96	87	**HMX34AG10522-N**
8	140	100	75	124	105	**HMX34AG14022-N**
	170	125	90	156	140	**HMX34AG17022-N**
	205	150	110	180	170	**HMX34AG20522-N**
9	261	200	132	240	205	**HMX34AG26122-N**
	310	250	160	302	261	**HMX34AG31022-N**

Note

① For sizing reference.

H-Max Series Drives—600 Vac

NEMA Type 1



NEMA Type 1/IP21

FS Frame Size	Drive Output Current Low Overload Full Load Amps at 40 °C	Horsepower	Assigned Motor Ratings Drive kW 575 Vac/50 Hz	575 Vac NEC Amps ①	Low Overload Full Load Amps at 50 °C	Catalog Number
5	3.9	3	2.2	4.6	3.3	**HMX35AG3D921-N**
	6.1	5	3.7	6.8	5.2	**HMX35AG6D121-N**
	9	7.5	5.5	9	7.7	**HMX35AG9D021-N**
	11	10	7.5	10.5	9.4	**HMX35AG01121-N**
6	18	15	11	19.9	15.3	**HMX35AG01821-N**
	22	20	15	23.3	18.7	**HMX35AG02221-N**
	27	25	18	27.2	23	**HMX35AG02721-N**
	34	30	22	32.8	28.9	**HMX35AG03421-N**
7	41	40	30	45.3	34.9	**HMX35AG04121-N**
	52	50	37	53.8	44.2	**HMX35AG05221-N**
	62	60	45	62.2	52.7	**HMX35AG06221-N**
8	80	75	55	90	68	**HMX35AG08021-N**
	100	100	75	106	85	**HMX35AG10021-N**
	125	125	90	127	106.3	**HMX35AG12521-N**
9	144	150	110	156	122.4	**HMX35AG14421-N**
	208	200	160	212	176.8	**HMX35AG20821-N**

NEMA Type 12



NEMA Type 12/IP54

FS Frame Size	Drive Output Current Low Overload Full Load Amps at 40 °C	Horsepower	Assigned Motor Ratings Drive kW 575 Vac/50 Hz	575 Vac NEC Amps ①	Low Overload Full Load Amps at 50 °C	Catalog Number
5	3.9	3	2.2	4.6	3.3	**HMX35AG3D922-N**
	6.1	5	3.7	6.8	5.2	**HMX35AG6D122-N**
	9	7.5	5.5	9	7.7	**HMX35AG9D022-N**
	11	10	7.5	10.5	9.4	**HMX35AG01122-N**
6	18	15	11	19.9	15.3	**HMX35AG01822-N**
	22	20	15	23.3	18.7	**HMX35AG02222-N**
	27	25	18	27.2	23	**HMX35AG02722-N**
	34	30	22	32.8	28.9	**HMX35AG03422-N**
7	41	40	30	45.3	34.9	**HMX35AG04122-N**
	52	50	37	53.8	44.2	**HMX35AG05222-N**
	62	60	45	62.2	52.7	**HMX35AG06222-N**
8	80	75	55	90	68	**HMX35AG08022-N**
	100	100	75	106	85	**HMX35AG10022-N**
	125	125	90	127	106.3	**HMX35AG12522-N**
9	144	150	110	156	122.4	**HMX35AG14422-N**
	208	200	160	212	176.8	**HMX35AG20822-N**

Note

① For sizing reference.

Onboard Network Communications

Johnson Controls Metasys N2

H-Max Series provides communication between the drive and a Johnson Controls Metasys™ N2 network. With this connection, the drive can be controlled, monitored and programmed from the Metasys system. N2 can be selected and programmed by the drive keypad.

BACnet

H-Max Series provides communication to BACnet networks. Data transfer is master-slave/token passing (MS/TP) RS-485.

BACnet/IP

100Base-T interface.

Modbus TCP

Ethernet based protocol.

Modbus RTU

H-Max Series provides communication to Modbus RTU RS-485 as a slave on a Modbus network. Other communication parameters include an address range from 1–247; a parity of None, Odd or Even; and the stop bit is 1.

H-Max Series Option Board Kits Available for Slot B

The factory issued relay option board can be replaced with the following option boards to customize the drive for your application needs.

The standard board provides 2 Form C RO (NO/NC) and 1 Form A RO (NO).

Option Boards Mounted in Slot B

Option Kit Description	Option Kit Catalog Number
I/O expander card, 2 RO and thermistor input	**Relay Board 2**

H-Max Series Option Board Kits Available for Slots D and E

Note: Slot C is inactive.

The H-Max Series drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of two option boards.

The H-Max Series factory-installed standard board configuration includes an I/O board and a relay output board.

Option Boards Mounted in Slots D and E

Option Kit Description	Option Kit Catalog Number
6 x DI /DO, each digital input can be individually programmed as digital output	**XMX-IO-B1-A**
1RO Form C (NO/NC), 1RO Form A (NO), 1 thermistor	**XMX-IO-B2-A**
1 x AI, 2 x AO (isolated)	**XMX-IO-B4-A**
3 x RO Form A (NO)	**XMX-IO-B5-A**
1RO Form A (NO), 5DI 42–240 Vac input	**XMX-IO-B9-A**
1 x AO, 1 x DO, 1 x RO	**XMX-IO-BF-A**
LonWorks®	**XMX-COM-C4-A**

NEMA Type 1 to NEMA Type 12/IP54 Conversion Kit

The NEMA Type 12/IP54 option kit is used to convert a NEMA Type 1 to a NEMA Type 12 drive.

Kit consists of a drive cover, fan kit and plugs.

NEMA Type 12/IP54 Cover

Option Kit Description	Option Kit Catalog Number
FS4-branded N12/IP54 cover with gasket, plastic plug, fans, Eaton logos	**FS4-N12KIT**
FS5-branded N12/IP54 cover with gasket, plastic plug, fans, Eaton logos	**FS5-N12KIT**
FS6-branded N12/IP54 cover with gasket, plastic plug, fans, Eaton logos	**FS6-N12KIT**

Accessories

Flange Kits

The flange kit is used when the power section heat sink is mounted through the back panel of an enclosure.

Flange Kit NEMA Type 12/IP54

Includes flange, mounting brackets, NEMA Type 12 fan components, air shroud screws and plugs.

Frames FS4–FS7 ①②

Description	Catalog Number
NEMA Type 12/IP54	
FS4 N12/IP54 flange kit (mounting N1 drive into N12 enclosure)	**FS4-Flange-N12KIT**
FS5 N12/IP54 flange kit (mounting N1 drive into N12 enclosure)	**FS5-Flange-N12KIT**
FS6 N12/IP54 flange kit (mounting N1 drive into N12 enclosure)	**FS6-Flange-N12KIT**
FS7 N12/IP54 flange kit (mounting N1 drive into N12 enclosure)	**FS7-Flange-N12KIT**

Keypad Accessories

Remote Mounting Keypad Kit

Frames FS4–FS9

Description	Catalog Number
Remote mounting keypad kit—bezel and cable	**OPTRMT-BP-HMAX-WLABL**

Drive Demo

H-Max Series Drive Demo

Demos and Power Supply

Description	Catalog Number
H-Max Series bypass demo	**H-MAX-BYPASS-DEMO**
Hand-held 24 V auxiliary power supply—used to supply power to the control module in order to perform keypad programming before the drive is connected to line voltage	**9000XAUX24 V**

Notes

① For installation of a NEMA Type 1 drive into a NEMA Type 12 oversized enclosure.
② Frame size 8 and 9 must be ordered from the factory as a flange mount unit.

Replacement Parts

Control Board/Keypad

Description	Current Catalog Number
H-Max series graphic bypass, HOA	**KeypadbypassHOA**
H-Max series graphic back, HOA	**KeypadbackHOA**
H-Max control board replacement	**HMX-CONTROLBOARD-B**

PC Cable

Description	Catalog Number
Remote download USB to RJ-45 cable with software driver disk	**REM-USB-Down**

Replacement Relay Board in Slot B

Description	Catalog Number
Replacement relay board qty 2 Form C relay, qty 1 Form A relay	**Relay board 1**

Main Fan

Description	Catalog Number
FS4 main fan	**FS4-Main Fan**
FS5 main fan	**FS5-Main Fan**
FS6 main fan	**FS6-Main Fan**
FS7 main fan	**FS7-Main Fan**
FS8 main fan	**FS8-Main Fan**
FS9 main fan	**FS9-Main Fan**

Internal Fan

Description	Catalog Number
FS4 internal fan (IP54/NEMA 12)	**FS4-Internal Fan**
FS5 internal fan (IP54/NEMA 12)	**FS5-Internal Fan**
FS6 internal fan (IP54/NEMA 12)	**FS6-Internal Fan**
FS7 internal fan (IP54/NEMA 12)	**FS7-Internal Fan**
FS8 internal fan (IP54/NEMA 12)	**FS8-Internal Fan**
FS9 internal fan (IP54/NEMA 12)	**FS9-Internal Fan**

Line and Load Reactors

A line and load reactor is a three-phase inductance filter that can be placed on the line and load side of the AFD to help improve the harmonic performance of the system. Consult the factory for additional filtering options and further technical details.

DR1 Line Reactor

A line reactor helps to provide a moderate reduction in current harmonics similar to a DC choke. It also provides increased input protection for AFD and its semiconductors from line transients helping to extend the life of the AFD.

DR2 Output Reactor

An output filter is used to reduce the transient voltage (dV/dt) at the motor terminals. The output filter is recommended for cable lengths exceeding 100 ft (30 m) with a drive of 3 hp and above and for cable lengths of 33 ft (10 m) with a drive of 2 hp and below.

Line and Load Reactors—Catalog Number Selection

D R1 – 2 2D0 – 0 5

Basic Naming
D = Drive

Device Series
R1 = Line side reactor
R2 = Load side reactor

Input/Output Voltage
2 = 240 V
4 = 480 V

Current Rating
Examples:
2D0 = 2.0 A
4D0 = 4.0 A
8D0 = 8.0 A
012 = 12 A

Environment Rating
0 = Open
1 = NEMA 1

Impedance
3 = 3%
5 = 5%

Line and Load Reactors—240 V

	Open				NEMA 1			
	Load Reactor		Line Reactor		Load Reactor		Line Reactor	
hp (VT)	3%	5%	3%	5%	3%	5%	3%	5%
0.75	DR2-24D0-03	DR2-24D0-05	DR1-23D2-03	DR1-23D2-05	DR2-24D0-13	DR2-24D0-15	DR1-23D2-13	DR1-23D2-15
1	DR2-24D0-03	DR2-28D0-05	DR1-24D2-03	DR1-24D2-05	DR2-24D0-13	DR2-28D0-15	DR1-24D2-13	DR1-24D2-15
1.5	DR2-28D0-03	DR2-28D0-05	DR1-26D0-03	DR1-26D0-05	DR2-28D0-13	DR2-28D0-15	DR1-26D0-13	DR1-26D0-15
2	DR2-28D0-03	DR2-28D0-05	DR1-26D8-03	DR1-26D8-05	DR2-28D0-13	DR2-28D0-15	DR1-26D8-13	DR1-26D8-15
3	DR2-2012-03	DR2-2012-05	DR1-29D6-03	DR1-29D6-05	DR2-2012-13	DR2-2012-15	DR1-29D6-13	DR1-29D6-15
5	DR2-2018-03	DR2-2018-05	DR1-2015-03	DR1-2015-05	DR2-2018-13	DR2-2018-15	DR1-2015-13	DR1-2015-15
7.5	DR2-2025-03	DR2-2025-05	DR1-2022-03	DR1-2022-05	DR2-2025-13	DR2-2025-15	DR1-2022-13	DR1-2022-15
10	DR2-2035-03	DR2-2035-05	DR1-2028-03	DR1-2028-05	DR2-2035-13	DR2-2035-15	DR1-2028-13	DR1-2028-15
15	DR2-2045-03	DR2-2045-05	DR1-2042-03	DR1-2042-05	DR2-2045-13	DR2-2045-15	DR1-2042-13	DR1-2042-15
20	DR2-2055-03	DR2-2055-05	DR1-2054-03	DR1-2054-05	DR2-2055-13	DR2-2055-15	DR1-2054-13	DR1-2054-15
25	DR2-2080-03	DR2-2080-05	DR1-2068-03	DR1-2068-05	DR2-2080-13	DR2-2080-15	DR1-2068-13	DR1-2068-15
30	DR2-2080-03	DR2-2100-05	DR1-2080-03	DR1-2080-05	DR2-2080-13	DR2-2100-15	DR1-2080-13	DR1-2080-15
40	DR2-2100-03	DR2-2100-05	DR1-2104-03	DR1-2104-05	DR2-2100-13	DR2-2100-15	DR1-2104-13	DR1-2104-15
50	DR2-2130-03	DR2-2130-05	DR1-2130-03	DR1-2130-05	DR2-2130-13	DR2-2130-15	DR1-2130-13	DR1-2130-15
60	DR2-2160-03	DR2-2200-15	DR1-2154-03	DR1-2154-05	DR2-2160-13	DR2-2200-15	DR1-2154-13	DR1-2154-15
75	DR2-2200-13	DR2-2200-15	DR1-2192-03	DR1-2192-05	DR2-2200-13	DR2-2200-15	DR1-2192-13	DR1-2192-15
100	DR2-2225-13	DR2-2225-15	DR1-2248-03	DR1-2248-05	DR2-2225-13	DR2-2225-15	DR1-2248-13	DR1-2248-15
125	DR2-2320-13	DR2-2320-15	DR1-2312-03	DR1-2312-05	DR2-2320-13	DR2-2320-15	DR1-2312-13	DR1-2312-15

Line and Load Reactors—480 V

	Open				NEMA 1			
	Load Reactor		Line Reactor		Load Reactor		Line Reactor	
hp (VT)	3%	5%	3%	5%	3%	5%	3%	5%
1.5	DR2-44D0-05	DR2-44D0-05	DR1-43D0-03	DR1-43D0-05	DR2-44D0-13	DR2-44D0-15	DR1-43D0-13	DR1-43D0-15
2	DR2-44D0-03	DR2-44D0-05	DR1-43D4-03	DR1-43D4-05	DR2-44D0-13	DR2-44D0-15	DR1-43D4-13	DR1-43D4-15
3	DR2-48D0-03	DR2-48D0-05	DR1-44D8-03	DR1-44D8-05	DR2-48D0-13	DR2-48D0-15	DR1-44D8-13	DR1-44D8-15
5	DR2-48D0-03	DR2-48D0-05	DR1-47D6-03	DR1-47D6-05	DR2-48D0-13	DR2-48D0-15	DR1-47D6-13	DR1-47D6-15
7.5	DR2-4012-03	DR2-4012-05	DR1-4011-03	DR1-4011-05	DR2-4012-13	DR2-4012-15	DR1-4011-13	DR1-4011-15
10	DR2-4018-03	DR2-4018-05	DR1-4014-03	DR1-4014-05	DR2-4018-13	DR2-4018-15	DR1-4014-13	DR1-4014-15
15	DR2-4025-03	DR2-4025-05	DR1-4021-03	DR1-4021-05	DR2-4025-13	DR2-4025-15	DR1-4021-13	DR1-4021-15
20	DR2-4025-03	DR2-4025-05	DR1-4027-03	DR1-4027-05	DR2-4025-13	DR2-4025-15	DR1-4027-13	DR1-4027-15
25	DR2-4035-03	DR2-4035-05	DR1-4034-03	DR1-4034-05	DR2-4035-13	DR2-4035-15	DR1-4034-13	DR1-4034-15
30	DR2-4045-03	DR2-4045-05	DR1-4040-03	DR1-4040-05	DR2-4045-13	DR2-4045-15	DR1-4040-13	DR1-4040-15
40	DR2-4055-03	DR2-4055-05	DR1-4052-03	DR1-4052-05	DR2-4055-13	DR2-4055-15	DR1-4052-13	DR1-4052-15
50	DR2-4080-03	DR2-4080-05	DR1-4065-03	DR1-4065-05	DR2-4080-13	DR2-4080-15	DR1-4065-13	DR1-4065-15
60	DR2-4100-03	DR2-4080-05	DR1-4077-03	DR1-4077-05	DR2-4100-13	DR2-4080-15	DR1-4077-13	DR1-4077-15
75	DR2-4100-03	DR2-4100-05	DR1-4096-03	DR1-4096-05	DR2-4100-13	DR2-4100-15	DR1-4096-13	DR1-4096-15
100	DR2-4130-03	DR2-4130-05	DR1-4124-03	DR1-4124-05	DR2-4130-13	DR2-4130-15	DR1-4124-13	DR1-4124-15
125	DR2-4160-03	DR2-4160-05	DR1-4156-03	DR1-4156-05	DR2-4160-13	DR2-4160-15	DR1-4156-13	DR1-4156-15
150	DR2-4200-13	DR2-4200-15	DR1-4180-03	DR1-4180-05	DR2-4200-13	DR2-4200-15	DR1-4180-13	DR1-4180-15
200	DR2-4250-13	DR2-4250-15	DR1-4240-03	DR1-4240-05	DR2-4250-13	DR2-4250-15	DR1-4240-13	DR1-4240-15

Technical Data and Specifications

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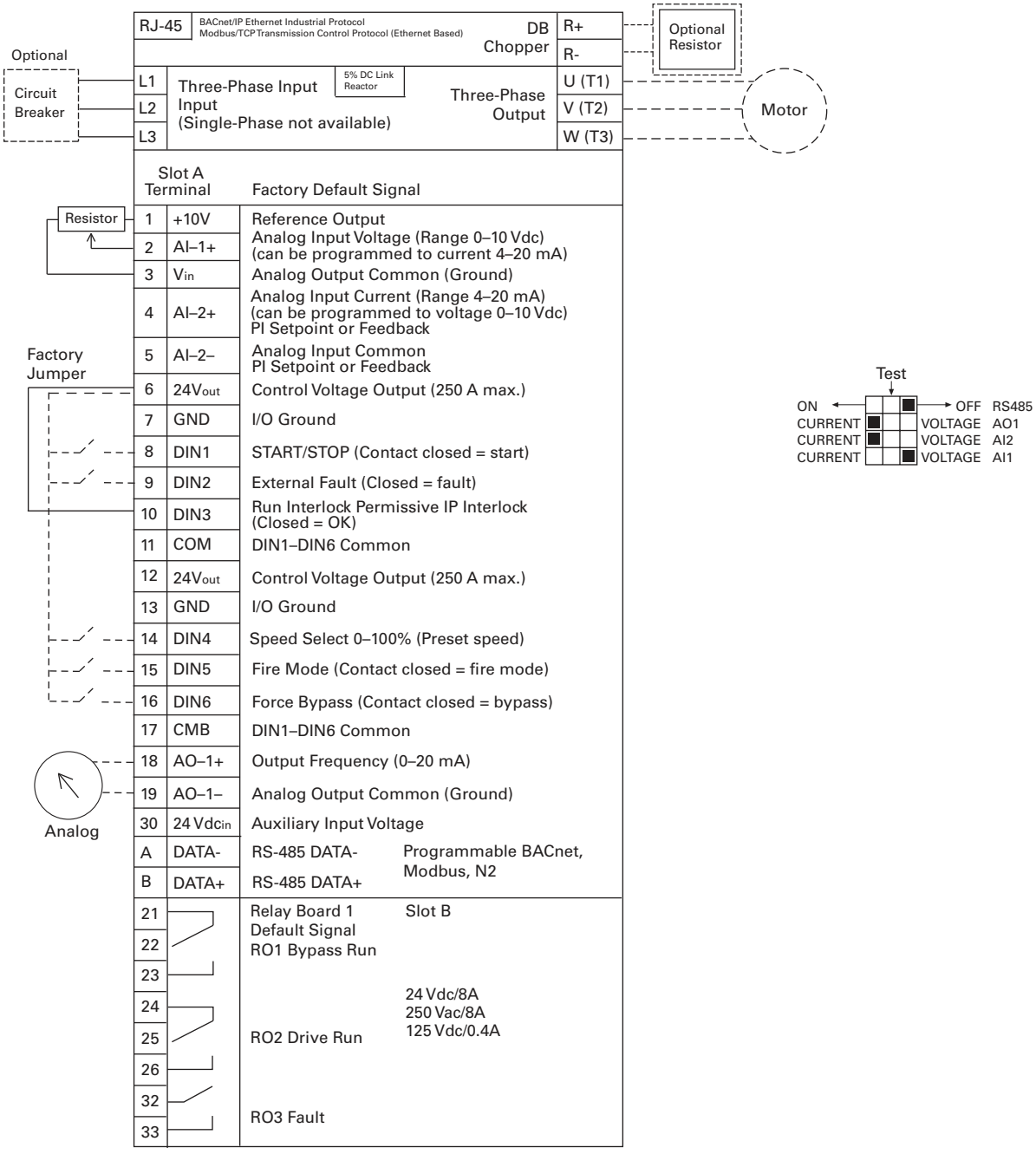
H-Max Series Drives

Description	Specification
Input Ratings	
Input voltage (V_{in})	200–240 Vac, 380–480 Vac, 525–600 Vac, –10%/+10%
Input frequency (f_{in})	50/60 Hz (variation up to 47–66 Hz)
Connection to power	Once per minute or less (typical operation)
Short-circuit withstand rating	100 kAIC
Output Ratings	
Output voltage	0 to V_{in}/U_{in} line voltage in
Continuous output current	Ambient temperature max. 104 °F (40 °C)
I_L overload	1.1 x I_L (1 min./10 min.)
Overload current	110% (1 min./10 min.)
Initial output current	150% for two seconds
Output frequency	0 to 320 Hz
Frequency resolution	0.01 Hz
Control Characteristics	
Control method	Frequency control (V/f) open loop sensorless vector control
Switching frequency	1–310 amps FS4–9: default 6 kHz
Frequency reference	Analog input: Resolution 0.1% (10-bit), accuracy ±1% Panel reference: Resolution 0.01 Hz
Field weakening point	8 to 320 Hz
Acceleration time	0.1 to 3000 seconds
Deceleration time	0.1 to 3000 seconds
Braking torque	DC brake: 30% x T_n
Ambient Conditions	
Ambient operating temperature	FS4–FS9: 14 °F (–10 °C), no frost to 104 °F (40 °C) (Drive can operate at 122 °F (50 °C), see **Pages V6-T2-225** and **V6-T2-226**)
Storage temperature	–40° to 158 °F (–40° to 70 °C)
Relative humidity	0 to 95% RH, noncondensing, non-corrosive, no dripping water
Air quality	Chemical vapors: IEC 60721-3-3, unit in operation, Class 3C2; Mechanical particles: IEC 60721-3-3, unit in operation, Class 3S2
Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 9842 ft (3000 m); 380–480 V
Vibration	FS4–FS9: EN 61800-5-1, EN 60068-2-6; 5 to 150 Hz, displacement amplitude 1 mm (peak) at 5 to 15.8 Hz, max. acceleration amplitude 1G at 15.8 to 150 Hz
Shock	EN 61800-5-1, EN 60068-2-27 UPS Drop test (for applicable UPS weights) Storage and shipping: max. 15 g, 11 ms (in package)
Enclosure class	NEMA Type 1/IP21 or NEMA Type 12/IP54 (keypad required for IP54/Type 12)
Standards	
EMC	Immunity: Fulfills all EMC immunity requirements; Emissions: EN 61800-3, LEVEL H (EMC C2)
Emissions	EMC level dependent— +EMC 2: EN61800-3 (2004) Category C2 Delivered with Class C2 EMC filtering as default.
Efficiency	97.5% at 480 V 96.6% at 208/230 V

Description	Specification
Control Connections	
Analog input voltage	0 to 10 V, R = 200 kohms differential Resolution 0.1%; Accuracy ±1% DIP switch selection (voltage/current)
Analog input current	0(4) to 20 mA; R_i –250 ohms differential
Digital inputs (6)	Positive or negative logic; 18 to 30 Vdc
Auxiliary voltage	+24 V ±10%, max. 250 mA
Output reference voltage	+10 V +3%, max. load 10 mA
Analog output	0–10 V, 0(4) to 20 mA; R_L max. 500 ohms; Resolution 10 bit; Accuracy ±2% DIP switch selection (voltage/current)
Relay outputs	3 programmable, 2 Form C, 1 Form A relay outputs Switching capacity: 24 Vdc/8 A, 250 Vac/8 A, 125 Vdc/0.4 A
Hard wire jumper	Between terminal 6 and 10 factory default
DIP switch setting default	RS-485 = off A01 = current A12 = current A11 = voltage
Protections	
Overcurrent protection	Yes
Overvoltage protection	Yes
DC bus regulation anti-trip	Yes (accelerates or decelerates the load)
Undervoltage protection	Yes
Earth fault protection	Yes (in case of earth fault in motor or motor cable, only the frequency converter is protected)
Input phase supervision	Yes (trips if any of the input phases are missing)
Motor phase supervision	Yes (trips if any of the output phases are missing)
Overtemperature protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Motor underload protection	Yes
Short-circuit protection	Yes
Surge protection	Yes (varistor input)
Conformed coated (varnished) boards	Yes (prevents corrosion)

Wiring Diagram

Control Input/Output, PID Application



Standards

- Digital inputs D1–D6, relay out, analog in/out are freely programmed
- The user can assign a single input to multiple functions

Includes

- Six digital input
- Two analog input
- One analog output
- Three relay output
- RS-485
- Ethernet (BACnet and Modbus)

Reliability

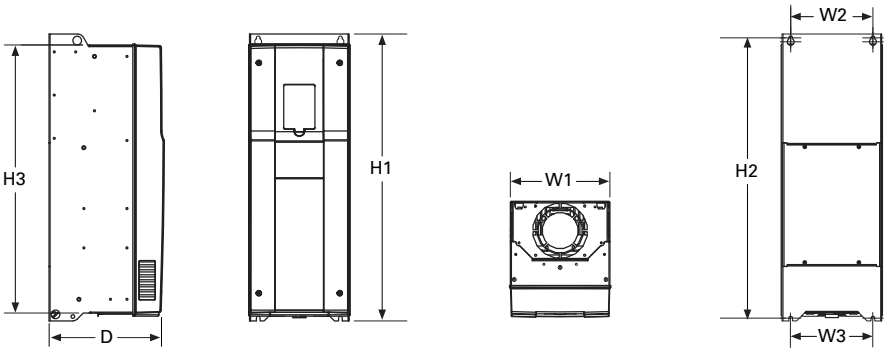
- Pretested components
- Conformal coated (varnished) boards
- 40 °C rated
- 110% overload for one minute
- Eaton Electrical Services & Systems national network of AF drive specialists

Dimensions

Approximate Dimensions in Inches (mm)

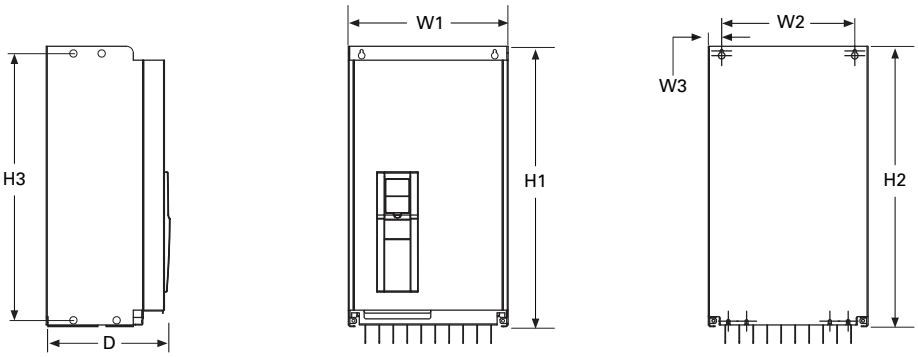
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H-Max Series Frames FS4–FS7



Voltage	hp	kW	Amps	D	H1	Hole Center-to-Center H2	H3	W1	W2	W3	Weight in Lbs (kg)
FS4											
230 Vac	0.75–4	0.55–3.0	3.7–12.5	7.77 (197.3)	12.89 (327.5)	12.32 (313.0)	11.22 (285.0)	5.04 (128.0)	3.94 (100.0)	3.94 (100.0)	13.2 (6)
480 Vac	1.5–7.5	1.1–5.5	3.4–12								
FS5											
230 Vac	5–10	4–7.5	18–31	8.73 (221.6)	16.50 (419.0)	15.98 (406.0)	15.04 (382.0)	5.67 (144.0)	4.53 (115.0)	3.94 (100.0)	22.0 (10)
480 Vac	10–20	7.5–15	16–31								
FS6											
230 Vac	15–20	11–15	48–62	9.29 (236.0)	21.93 (557.0)	21.28 (540.5)	20.24 (514.0)	7.68 (195.0)	5.83 (148.0)	5.83 (148.0)	44.1 (20)
480 Vac	25–40	18.5–30	38–61								
FS7											
230 Vac	25–30	18.5–30	75–105	10.49 (266.5)	25.98 (660.0)	25.39 (645.0)	24.29 (617.0)	9.06 (230.0)	7.48 (190.0)	7.48 (190.0)	82.6 (37.5)
480 Vac	50–75	37–55	72–105								

H-Max Series Frames FS8 and FS9



Voltage	hp	kW	Amps	D	H1	Hole Center-to-Center H2	H3	W1	W2	W3	Weight in Lbs (kg)
FS8											
230 Vac	50–75	37–55	140–205	13.76 (349.6)	38.02 (965.7)	37.26 (946.4)	37.26 (946.4)	11.42 (290.1)	9.29 (236.0)	1.42 (36.0)	154.3 (70)
480 Vac	100–150	75–110									
FS9											
230 Vac	100–120	75–90	261–310	14.63 (371.6)	33.09 (890.4)	31.89 (810.0)	31.89 (810.0)	18.90 (480.0)	15.75 (400.0)	1.57 (40.0)	238.1 (108)
480 Vac	200–250	132–160									

Note: For flange dimension, please reference User Manual.

H-Max IntelliPass and IntelliDisconnect Drives



Contents

Description	*Page*
H-Max Drives	**V6-T2-223**
H-Max IntelliPass and IntelliDisconnect Drives	
Catalog Number Selection	**V6-T2-236**
Product Selection	**V6-T2-237**
Technical Data and Specifications	**V6-T2-247**
Wiring Diagrams	**V6-T2-248**
Dimensions	**V6-T2-250**

H-Max IntelliPass and IntelliDisconnect Drives

Product Description

The IntelliPass electronic bypass is a two or optional three contactor design using a 24 Vdc ***XT*** Series contactor with an optional manual override switch that allows the unit to run in bypass without the H-Max Series drive.

The IntelliPass software parameters utilize engineering units common to the HVAC industry. Onboard startup wizard guarantees flawless commissioning with plug-and-play screen entry. Available in NEMA/UL Type 1, Type 12 and Type 3R with optional pre-engineered operator devices to meet all customized specification requirements.

The IntelliPass construction features allow for easy installation, reliable operation and serviceability with additional onboard wire space, and removable conduit plates with knockouts.

Features and Benefits

Industry-leading energy saving solution—uses the Eaton H-Max drive with Active Energy Control algorithm.

Built to be as tough as the application—Eaton's robust design boasts an industrial grade enclosure and industry proven components.

- Industrial Power Supply
- ***XT*** Contactors
- 22 mm Pilot Devices

Built-in electronic bypass capability with external 24 Vdc power supply allows the H-Max drive to control the bypass circuit through the keypad, digital input or BMS communications and in fault conditions.

Designed with Our Customers in Mind

- Removable top and bottom entry panels
- Door-mounted graphic display and keypad
- Easily accessible connection terminals with removable I/O terminal connections

Engineered Product Solution

- The Eaton H-Max IntelliPass and IntelliDisconnect products are available with a variety of factory tested and certified options meeting or exceeding UL508C requirements

Standards and Certifications

Product

- IEC 61800-5-1
- UL508C
- cUL
- OSHPD Seismic Certified

Catalog Number Selection

2

H-Max Series IntelliPass and IntelliDisconnect Drives

HMX 011 3 4 N A _ _ _ _ _ _ _ _ _ _

Build options alphabetically and numerically.

Product
HMX = HVAC drive (VT) (low overload)

Software Series
A–Z

Extended I/O Options in Slot D and E
B1 = 6 x DI /DO, Each digital input can be individually programmed as digital output
B2 = 1RO (NC/NO), 1RO (NO), 1 Thermistor
B4 = 1 x AI, 2 x AO (isolated)
B5 = 3 x RO
B9 = 1RO (NO), 5 DI 42–240 Vac input
BF = Expander IO, 1 AO, 1 DO, 1 RO

NEC Ampere Ratings

208 Volts	480 Volts
4D6 = 4.6 A–1 hp	**2D1** = 2.1 A–1 hp
7D5 = 7.5 A–2 hp	**3D4** = 3.4 A–2 hp
011 = 11 A–3 hp	**5D6** = 5.6 A–3 hp
017 = 17 A–5 hp	**7D6** = 7.6 A–5 hp
025 = 25 A–7.5 hp	**011** = 11 A–7.5 hp
031 = 31 A–10 hp	**014** = 14 A–10 hp
047 = 47 A–15 hp	**021** = 21 A–15 hp
060 = 60 A–20 hp	**027** = 27 A–20 hp
075 = 75 A–25 hp	**034** = 34 A–25 hp
088 = 88 A–30 hp	**040** = 40 A–30 hp
114 = 114 A–40 hp	**052** = 52 A–40 hp
143 = 143 A–50 hp	**065** = 65 A–50 hp
169 = 169 A–60 hp	**077** = 77 A–60 hp
211 = 211 A–75 hp	**096** = 96 A–75 hp
273 = 273 A–100 hp	**124** = 124 A–100 hp
230 Volts	**156** = 156 A–125 hp
4D2 = 4.2 A–1 hp	**180** = 180 A–150 hp
6D8 = 6.8 A–2 hp	**240** = 240 A–200 hp
9D6 = 9.6 A–3 hp	**302** = 302 A–250 hp
016 = 16 A–5 hp	
022 = 22 A–7.5 hp	
028 = 28 A–10 hp	
042 = 42 A–15 hp	
054 = 54 A–20 hp	
068 = 68 A–25 hp	
080 = 80 A–30 hp	
104 = 104 A–40 hp	
130 = 130 A–50 hp	
154 = 154 A–60 hp	
192 = 192 A–75 hp	
248 = 248 A–100 hp	

Braking/Application
N = No brake chopper (low overload)

Voltage
1 = 208V
2 = 230 V
4 = 480 V

Optional Communications in Slot D and E
C4 = LonWorks

EMC Upgrade Option
EMC C2 Standard

Keypad Options
None available

Enclosure Style
3 = IntelliPass NEMA Type 1
4 = IntelliPass NEMA Type 12
5 = IntelliPass NEMA Type 3R
6 = IntelliPass oversized NEMA Type 1
7 = IntelliPass oversized NEMA Type 12
A = IntelliDisconnect NEMA Type 1
B = IntelliDisconnect NEMA Type 12
C = IntelliDisconnect NEMA Type 3R
D = IntelliDisconnect oversized NEMA Type 1
E = IntelliDisconnect oversized NEMA Type 12

IntelliDisconnect Options
L3 = Pilot lights (Power ON, RUN, Fault)
P3 = Fused drive isolation
PE = Output contactor
SA = Space heater w/transformer (Type 3R only)

IntelliPass Bypass Options
L4 = Pilot lights (Power ON, RUN, Fault, Bypass)
P3 = Fused drive isolation (can not be used with IS, P6 or M1)
P6 = Third contactor drive isolation (cannot be used with P3, IS or MI)
M1 = Manual bypass, includes isolation contactor and pilot lights (not available with P3, L4, P6 or IS)
SA = Space heater w/transformer (Type 3R only)
K9 = Auxiliary contacts
IS = Isolation switch (cannot be used with P3, P6 or M1)

Standard Onboard Communications

RS-485 Communications

BACnet MS/TP = Master slave/token protocol (Universal BACnet) RS-485
Modbus RTU RS-485, ASCII or RTU, remote terminal unit 32 nodes
N2 = Johnson Controls Metasys N2 network

Onboard Ethernet-Based Communications (port left side of keypad)

BACnet/IP Ethernet industrial protocol
Modbus/TCP Transmission control protocol (Ethernet-based)

Notes

IntelliPass—two contactor electronic bypass standard.
All boards are varnished. Corrosion resistant.
Battery included in all drives for real-time clock. Three year lifetime.
Keypad kit includes HOA bypass.
EMI/RFI filters included.
DC link choke included.
IntelliDisconnect includes 1 Form C and 1 Form A
IntelliPass includes 1 Form A.
When L3 or L4 option is selected, 1 Form A relay is used as well.
For more relays required, select/order the B5 option card.

Product Selection

H-Max Series IntelliPass NEMA Type 1—Two Contactor Bypass Standard

HMX_



208 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	4.6	**HMX4D631NA**
	2	7.5	**HMX7D531NA**
	3	11	**HMX01131NA**
FS5	5	17	**HMX01731NA**
	7.5	25	**HMX02531NA**
	10	31	**HMX03131NA**
FS6	15	47	**HMX04731NA**
FS7	20	60	**HMX06031NA**
	25	75	**HMX07531NA**
	30	88	**HMX08831NA**

230 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	4.2	**HMX4D232NA**
	2	6.8	**HMX6D832NA**
	3	9.6	**HMX9D632NA**
FS5	5	16	**HMX01632NA**
	7.5	22	**HMX02232NA**
	10	28	**HMX02832NA**
FS6	15	42	**HMX04232NA**
FS7	20	54	**HMX05432NA**
	25	68	**HMX06832NA**
	30	80	**HMX08032NA**

480 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	2.1	**HMX2D134NA**
	2	3.4	**HMX3D434NA**
	3	5.6	**HMX5D634NA**
	5	7.6	**HMX7D634NA**
	7.5	11	**HMX01134NA**
FS5	10	14	**HMX01434NA**
	15	21	**HMX02134NA**
	20	27	**HMX02734NA**
FS6	25	34	**HMX03434NA**
	30	40	**HMX04034NA**
	40	52	**HMX05234NA**
FS7	50	65	**HMX06534NA**
	60	77	**HMX07734NA**
	75	96	**HMX09634NA**

Notes

For Wiring Diagrams, see **Page V6-T2-249**.
For NEMA 12 or 3R enclosures, see Catalog Number Selection on **Page V6-T2-236**.
Call Technical Support for NEMA 3R specifics. Enclosure size and weight differ from NEMA 1 and 12 products.

H-Max Series IntelliPass NEMA Type 12—Two Contactor Bypass Standard

HMX_



208 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	4.6	**HMX4D641NA**
	2	7.5	**HMX7D541NA**
	3	11	**HMX01141NA**
FS5	5	17	**HMX01741NA**
	7.5	25	**HMX02541NA**
	10	31	**HMX03141NA**
FS6	15	47	**HMX04741NA**
FS7	20	60	**HMX06041NA**
	25	75	**HMX07541NA**
	30	88	**HMX08841NA**
D	40	114	**HMX11471NA**
	50	143	**HMX14371NA**
	60	169	**HMX16971NA**
5	75	211	**HMX21171NA**
	100	273	**HMX27371NA**

230 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	4.2	**HMX4D242NA**
	2	6.8	**HMX6D842NA**
	3	9.6	**HMX9D642NA**
FS5	5	16	**HMX01642NA**
	7.5	22	**HMX02242NA**
	10	28	**HMX02842NA**
FS6	15	42	**HMX04242NA**
FS7	20	54	**HMX05442NA**
	25	68	**HMX06842NA**
	30	80	**HMX08042NA**
D	40	104	**HMX10472NA**
	50	130	**HMX13072NA**
	60	154	**HMX15472NA**
	75	192	**HMX19272NA**
5	100	248	**HMX24872NA**

Notes

For Wiring Diagrams, see **Page V6-T2-249**.
For NEMA 12 or 3R enclosures, see Catalog Number Selection on **Page V6-T2-236**.
Call Technical Support for NEMA 3R specifics. Enclosure size and weight differ from NEMA 1 and 12 products.

HMX_



480 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	2.1	**HMX2D144NA**
	2	3.4	**HMX3D444NA**
	3	5.6	**HMX5D644NA**
	5	7.6	**HMX7D644NA**
	7.5	11	**HMX01144NA**
FS5	10	14	**HMX01444NA**
	15	21	**HMX02144NA**
	20	27	**HMX02744NA**
FS6	25	34	**HMX03444NA**
	30	40	**HMX04044NA**
	40	52	**HMX05244NA**
FS7	50	65	**HMX06544NA**
	60	77	**HMX07744NA**
	75	96	**HMX09644NA**
D	100	124	**HMX12747NA**
	125	156	**HMX15674NA**
	150	180	**HMX18074NA**
5	200	240	**HMX24074NA**
	250	302	**HMX30274NA**

H-Max Series IntelliPass NEMA Type 3R—Two Contactor Bypass Standard

HMX_



208 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
A	1	4.6	**HMX4D651NA**
	2	7.5	**HMX7D551NA**
	3	11	**HMX01151NA**
A	5	17	**HMX01751NA**
	7.5	25	**HMX02551NA**
	10	31	**HMX03151NA**
B	15	47	**HMX04751NA**
C	20	60	**HMX06051NA**
	25	75	**HMX07551NA**
	30	88	**HMX08851NA**
D	40	114	**HMX11451NA**
	50	143	**HMX14351NA**
	60	169	**HMX16951NA**
F	75	211	**HMX21151NA**
	100	273	**HMA27351NA**

Notes

For Wiring Diagrams, see **Page V6-T2-249**.
For NEMA 12 or 3R enclosures, see Catalog Number Selection on **Page V6-T2-236**.
Call Technical Support for NEMA 3R specifics. Enclosure size and weight differ from NEMA 1 and 12 products.

HMX_



230 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
A	1	4.2	**HMX4D252NA**
	2	6.8	**HMX6D852NA**
	3	9.6	**HMX9D652NA**
A	5	16	**HMX01652NA**
	7.5	22	**HMX02252NA**
	10	28	**HMX02852NA**
	15	42	**HMX04252NA**
B	20	54	**HMX05452NA**
C	25	68	**HMX06852NA**
	30	80	**HMX08052NA**
D	40	104	**HMX10452NA**
	50	130	**HMX13052NA**
	60	154	**HMX15452NA**
	75	192	**HMX19252NA**
F	100	248	**HMX24852NA**

480 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
A	1	2.1	**HMX2D154NA**
	2	3.4	**HMX3D454NA**
	3	5.6	**HMX5D654NA**
	5	7.6	**HMX7D654NA**
	7.5	11	**HMX01154NA**
A	10	14	**HMX01454NA**
	15	21	**HMX02154NA**
	20	27	**HMX02754NA**
B	25	34	**HMX03454NA**
	30	40	**HMX04054NA**
	40	52	**HMX05254NA**
C	50	65	**HMX06554NA**
	60	77	**HMX07754NA**
	75	96	**HMX09654NA**
D	100	124	**HMX12544NA**
	125	156	**HMX15654NA**
	150	180	**HMX18054NA**
F	200	240	**HMX24054NA**
	250	302	**HMX30254NA**

Notes

For Wiring Diagrams, see **Page V6-T2-249**.
For NEMA 12 or 3R enclosures, see Catalog Number Selection on **Page V6-T2-236**.
Call Technical Support for NEMA 3R specifics. Enclosure size and weight differ from NEMA 1 and 12 products.

H-Max Series IntelliDisconnect NEMA Type 1—Main Disconnect Standard

HMX_



208 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	4.6	**HMX4D6A1NA**
	2	7.5	**HMX7D5A1NA**
	3	11	**HMX011A1NA**
FS5	5	17	**HMX017A1NA**
	7.5	25	**HMX025A1NA**
	10	31	**HMX031A1NA**
FS6	15	47	**HMX047A1NA**
FS7	20	60	**HMX060A1NA**
	25	75	**HMX075A1NA**
	30	88	**HMX088A1NA**

230 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	4.2	**HMX4D2A2NA**
	2	6.8	**HMX6D8A2NA**
	3	9.6	**HMX9D6A2NA**
FS5	5	16	**HMX016A2NA**
	7.5	22	**HMX022A2NA**
	10	28	**HMX028A2NA**
FS6	15	42	**HMX042A2NA**
FS7	20	54	**HMX054A2NA**
	25	68	**HMX068A2NA**
	30	80	**HMX080A2NA**

480 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	2.1	**HMX2D1A4NA**
	2	3.4	**HMX3D4A4NA**
	3	5.6	**HMX5D6A4NA**
	5	7.6	**HMX7D6A4NA**
	7.5	11	**HMX011A4NA**
FS5	10	14	**HMX014A4NA**
	15	21	**HMX021A4NA**
	20	27	**HMX027A4NA**
FS6	25	34	**HMX034A4NA**
	30	40	**HMX040A4NA**
	40	52	**HMX052A4NA**
FS7	50	65	**HMX065A4NA**
	60	77	**HMX077A4NA**
	75	96	**HMX096A4NA**

Notes

For Wiring Diagrams, see **Page V6-T2-249**.
For NEMA 12 or 3R enclosures, see Catalog Number Selection on **Page V6-T2-236**.
Call Technical Support for NEMA 3R specifics. Enclosure size and weight differ from NEMA 1 and 12 products.

H-Max Series IntelliDisconnect NEMA Type 12—Main Disconnect Standard

HMX_



208 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	4.6	**HMX4D6B1NA**
	2	7.5	**HMX7D5B1NA**
	3	11	**HMX011B1NA**
FS5	5	17	**HMX017B1NA**
	7.5	25	**HMX025B1NA**
	10	31	**HMX031B1NA**
FS6	15	47	**HMX047B1NA**
FS7	20	60	**HMX060B1NA**
	25	75	**HMX075B1NA**
	30	88	**HMX088B1NA**
D	40	114	**HMX114E1NA**
	50	143	**HMX143E1NA**
	60	169	**HMX169E1NA**
5	75	211	**HMX211E1NA**
	100	273	**HMA273E1NA**

230 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	4.2	**HMX4D2B2NA**
	2	6.8	**HMX6D8B2NA**
	3	9.6	**HMX9D6B2NA**
FS5	5	16	**HMX016B2NA**
	7.5	22	**HMX022B2NA**
	10	28	**HMX028B2NA**
FS6	15	42	**HMX042B2NA**
FS7	20	54	**HMX054B2NA**
	25	68	**HMX068B2NA**
	30	80	**HMX080B2NA**
D	40	104	**HMX104E2NA**
	50	130	**HMX130E2NA**
	60	154	**HMX154E2NA**
	75	192	**HMX192E2NA**
5	100	248	**HMX248E2NA**

Notes

For Wiring Diagrams, see **Page V6-T2-249**.
For NEMA 12 or 3R enclosures, see Catalog Number Selection on **Page V6-T2-236**.
Call Technical Support for NEMA 3R specifics. Enclosure size and weight differ from NEMA 1 and 12 products.

HMX_



480 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
FS4	1	2.1	**HMX2D1B4NA**
	2	3.4	**HMX3D4B4NA**
	3	5.6	**HMX5D6B4NA**
	5	7.6	**HMX7D6B4NA**
	7.5	11	**HMX011B4NA**
FS5	10	14	**HMX014B4NA**
	15	21	**HMX021B4NA**
	20	27	**HMX027B4NA**
FS6	25	34	**HMX034B4NA**
	30	40	**HMX040B4NA**
	40	52	**HMX052B4NA**
FS7	50	65	**HMX065B4NA**
	60	77	**HMX077B4NA**
	75	96	**HMX096B4NA**
D	100	124	**HMX12E44NA**
	125	156	**HMX156E4NA**
	150	180	**HMX180E4NA**
5	200	240	**HMX240E4NA**
	250	302	**HMX302E4NA**

Notes

For Wiring Diagrams, see **Page V6-T2-249**.
For NEMA 12 or 3R enclosures, see Catalog Number Selection on **Page V6-T2-236**.
Call Technical Support for NEMA 3R specifics. Enclosure size and weight differ from NEMA 1 and 12 products.

H-Max Series IntelliDisconnect NEMA Type 3R—Main Disconnect Standard

HMX_



208 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
A	1	4.6	**HMX4D6C1NA**
	2	7.5	**HMX7D5C1NA**
	3	11	**HMX011C1NA**
A	5	17	**HMX017C1NA**
	7.5	25	**HMX025C1NA**
	10	31	**HMX031C1NA**
	15	47	**HMX047C1NA**
B	20	60	**HMX060C1NA**
C	25	75	**HMX075C1NA**
	30	88	**HMX088C1NA**
D	40	114	**HMX114C1NA**
	50	143	**HMX143C1NA**
	60	169	**HMX169C1NA**
F	75	211	**HMX211C1NA**
	100	273	**HMA273C1NA**

230 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
A	1	4.2	**HMX4D2C2NA**
	2	6.8	**HMX6D8C2NA**
	3	9.6	**HMX9D6C2NA**
A	5	16	**HMX016C2NA**
	7.5	22	**HMX022C2NA**
	10	28	**HMX028C2NA**
	15	42	**HMX042C2NA**
B	20	54	**HMX054C2NA**
C	25	68	**HMX068C2NA**
	30	80	**HMX080C2NA**
D	40	104	**HMX104C2NA**
	50	130	**HMX130C2NA**
	60	154	**HMX154C2NA**
	75	192	**HMX192C2NA**
F	100	248	**HMX248C2NA**

Notes

For Wiring Diagrams, see **Page V6-T2-249**.
For NEMA 12 or 3R enclosures, see Catalog Number Selection on **Page V6-T2-236**.
Call Technical Support for NEMA 3R specifics. Enclosure size and weight differ from NEMA 1 and 12 products.

HMX_



480 Vac

Enclosure Frame Size	Horsepower	Drive Rated NEC Amps	Catalog Number
A	1	2.1	**HMX2D1C4NA**
	2	3.4	**HMX3D4C4NA**
	3	5.6	**HMX5D6C4NA**
	5	7.6	**HMX7D6C4NA**
	7.5	11	**HMX011C4NA**
A	10	14	**HMX014C4NA**
	15	21	**HMX021C4NA**
	20	27	**HMX027C4NA**
B	25	34	**HMX034C4NA**
	30	40	**HMX040C4NA**
	40	52	**HMX052C4NA**
C	50	65	**HMX065C4NA**
	60	77	**HMX077C4NA**
	75	96	**HMX096C4NA**
D	100	124	**HMX124C4NA**
	125	156	**HMX156C4NA**
	150	180	**HMX180C4NA**
F	200	240	**HMX240C4NA**
	250	302	**HMX302C4NA**

Notes

For Wiring Diagrams, see **Page V6-T2-249**.
For NEMA 12 or 3R enclosures, see Catalog Number Selection on **Page V6-T2-236**.
Call Technical Support for NEMA 3R specifics. Enclosure size and weight differ from NEMA 1 and 12 products.

Onboard Network Communications

Johnson Controls Metasys N2

H-Max Series provides communication between the drive and a Johnson Controls Metasys™ N2 network. With this connection, the drive can be controlled, monitored and programmed from the Metasys system. N2 can be selected and programmed by the drive keypad.

BACnet

H-Max Series provides communication to BACnet networks. Data transfer is master-slave/token passing (MS/TP) RS-485.

BACnet/IP

100Base-T interface.

Modbus TCP

Ethernet based protocol.

Modbus RTU

H-Max Series provides communication to Modbus RTU RS-485 as a slave on a Modbus network. Other communication parameters include an address range from 1 to 247; a parity of None, Odd or Even; and the stop bit is 1.

H-Max Series Option Board Kits Available for Slots D and E

The H-Max Series drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of two option boards.

The H-Max Series factory-installed standard board configuration includes an I/O board and a relay output board.

Option Boards Mounted in Slots D and E

Option Kit Description	Option Kit Catalog Number
6 x DI /DO, each digital input can be individually programmed as digital output	**XMX-IO-B1-A**
1RO Form C (NO/NC), 1RO Form A (NO), 1 thermistor	**XMX-IO-B2-A**
1 x AI, 2 x AO (isolated)	**XMX-IO-B4-A**
3 x RO Form A (NO)	**XMX-IO-B5-A**
1RO Form A (NO), 5DI 42–240 Vac input	**XMX-IO-B9-A**
LonWorks	**XMX-COM-C4-A**
1 x AO, 1 x DO, 1 x RO	**XMX-IO-BF-A**

Extended I/O Options in Slot D and E

Description	Suffix Number
6 x DI /DO, Each digital input can be individually programmed as digital output	**B1**
1RO (NC/NO), 1RO (NO), 1 Thermistor	**B2**
1 x AI, 2 x AO (isolated)	**B4**
3 x RO	**B5**
1RO (NO), 5 DI 42–240 Vac input	**B9**
Expander IO, 1 AO, 1 DO, 1 RO	**BF**

Optional Communications in Slot D and E

Description	Suffix Number
LonWorks	**C4**

IntelliDisconnect Options

Description	Suffix Number
Pilot lights (Power ON, RUN, Fault)	**L3**
Fused drive isolation (cannot be used with PE)	**P3**
Output contactor (cannot be used with P3)	**PE**
Space heater w/transformer (Type 3R only)	**SA**

IntelliPass Bypass Options

Description	Suffix Number
Pilot lights (Power ON, RUN, Fault)	**L4**
Fused drive isolation (can not be used with P6)	**P3**
Third contactor drive isolation (cannot be used with P3 or IS)	**P6**
Manual bypass switch located on front door	**M1**
Space heater w/transformer (Type 3R only)	**SA**
Auxiliary contacts	**K9**
Isolation switch	**IS**

Standard Onboard Communications

Description	Suffix Number
RS-485 Communications	
BACnet MS/TP = Master slave/token protocol (Universal BACnet) RS-485	**BACnet**
Modbus RTU RS-485, ASCII or RTU, remote terminal unit 32 nodes	**Modbus**
Johnson Controls Metasys N2 network	**N2**
Onboard Ethernet-Based Communications (port left side of keypad)	
BACnet/IP Ethernet industrial protocol	**BACnet**
Modbus/TCP Transmission control protocol (Ethernet-based)	**Modbus**

Technical Data and Specifications

Primary Design Features

Description	IntelliPass	IntelliDisconnect
CB MMP	Standard	Standard
2 contactor bypass	Standard	N/A
Electrical interlock	Standard	N/A
Third contactor (isolation)	Optional	N/A
Isolation switch	Optional	N/A
Top entry (power)	Standard	Standard
Bottom entry (power)	Standard	Standard
Output contactor	Standard	Optional

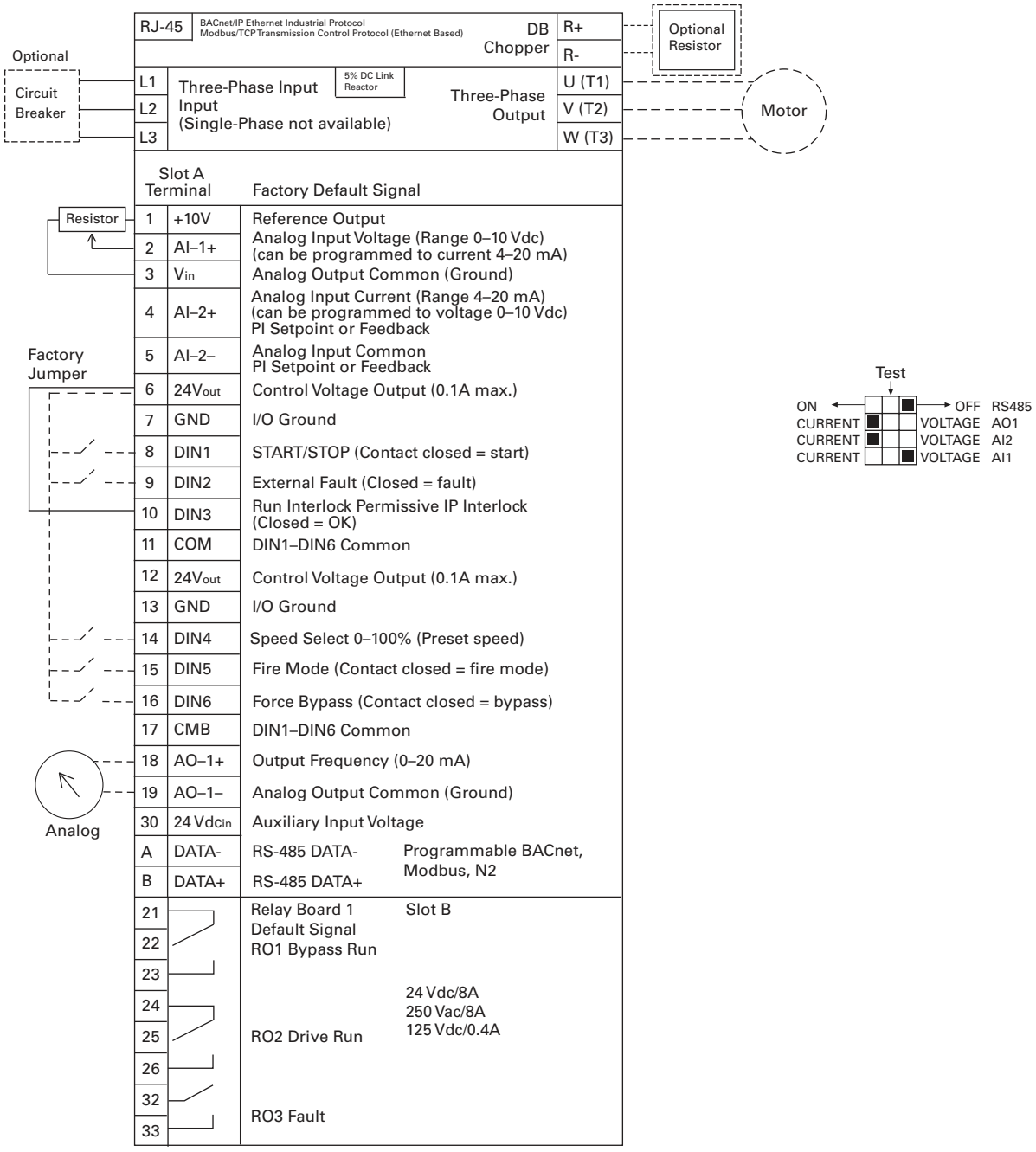
H-Max Series Drives

Description	Specification
Input Ratings	
Input voltage (V_{in})	208, 230, 480 Vac, –10%/+10%
Input frequency (f_{in})	50/60 Hz (variation up to 47–66 Hz)
Connection to power	Once per minute or less (typical operation)
Short-circuit withstand rating	65 kAIC combination
Output Ratings	
Output voltage	0 to V_{in}/U_{in} line voltage in
Continuous output current	Ambient temperature max. 104 °F (40 °C)
I_L overload	1.1 x I_L (1 min./10 min.)
Overload current	110% (1 min./10 min.)
Initial output current	150% for two seconds
Output frequency	0 to 320 Hz
Frequency resolution	0.01 Hz
Control Characteristics	
Control method	Frequency control (V/f) open loop sensorless vector control
Switching frequency	1–310 amps; adjustable with parameter 2.6.9 FS4–FS7: default 6 kHz
Frequency reference	Analog input: Resolution 0.1% (10-bit), accuracy ±1% Panel reference: Resolution 0.01 Hz
Field weakening point	8 to 320 Hz
Acceleration time	0.1 to 3000 seconds
Deceleration time	0.1 to 3000 seconds
Braking torque	DC brake: 30% x T_n
Ambient Conditions	
Ambient operating temperature	FS4–FS7: 14 °F (–10 °C), no frost to 104 °F (40 °C) (Drive can operate at 122 °F (50 °C)
Storage temperature	–40° to 158 °F (–40° to 70 °C)
Relative humidity	0 to 95% RH, noncondensing, non-corrosive, no dripping water
Air quality	Chemical vapors: IEC 60721-3-3, unit in operation, Class 3C2; Mechanical particles: IEC 60721-3-3, unit in operation, Class 3S2
Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 9842 ft (3000 m); 380–480 V
Enclosure class	NEMA Type 1/IP21 or NEMA Type 12/IP54 (keypad required for IP54/Type 12)

Description	Specification
Standards	
EMC	Immunity: Fulfills all EMC immunity requirements; Emissions: EN 61800-3, LEVEL H (EMC C2)
Emissions	EMC level dependent— +EMC 2: EN61800-3 (2004) Category C2 Delivered with Class C2 EMC filtering as default.
Control Connections	
Analog input voltage	0 to 10 V, R = 200 kohms differential Resolution 0.1%; Accuracy ±1% DIP switch selection (voltage/current)
Analog input current	0(4) to 20 mA; R_i –250 ohms differential
Digital inputs (6)	Positive or negative logic; 18 to 30 Vdc
Auxiliary voltage	+24 V ±10%, max. 250 mA
Output reference voltage	+10 V +3%, max. load 10 mA
Analog output	0–10 V, 0(4) to 20 mA; R_L max. 500 ohms; Resolution 10 bit; Accuracy ±2%; DIP switch selection (voltage/current)
Relay outputs	IntelliDisconnect: 2 programmable, 1 Form C, 1 Form A IntelliPass: 1 programmable, 1 Form A With L3 or L4 option, 1 Form A relay is used Switching capacity: 24 Vdc/8 A, 250 Vac/8 A, 125 Vdc/0.4 A
Hard wire jumper	Between terminal 6 and 10 factory default
DIP switch setting default	RS-485 = off A01 = current A12 = current A11 = voltage
Protections	
Overcurrent protection	Yes
Overvoltage protection	Yes
DC bus regulation anti-trip	Yes (accelerates or decelerates the load)
Undervoltage protection	Yes
Earth fault protection	Yes (in case of earth fault in motor or motor cable, only the frequency converter is protected)
Input phase supervision	Yes (trips if any of the input phases are missing)
Motor phase supervision	Yes (trips if any of the output phases are missing)
Overtemperature protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Motor underload protection	Yes
Short-circuit protection	Yes
Surge protection	Yes (varistor input)
Conformed coated (varnished) board	Yes (prevents corrosion)

Wiring Diagrams

Control Input/Output, PID Application



Standards

- Digital inputs D1–D6, relay out, analog in/out are freely programmed
- The user can assign a single input to multiple functions

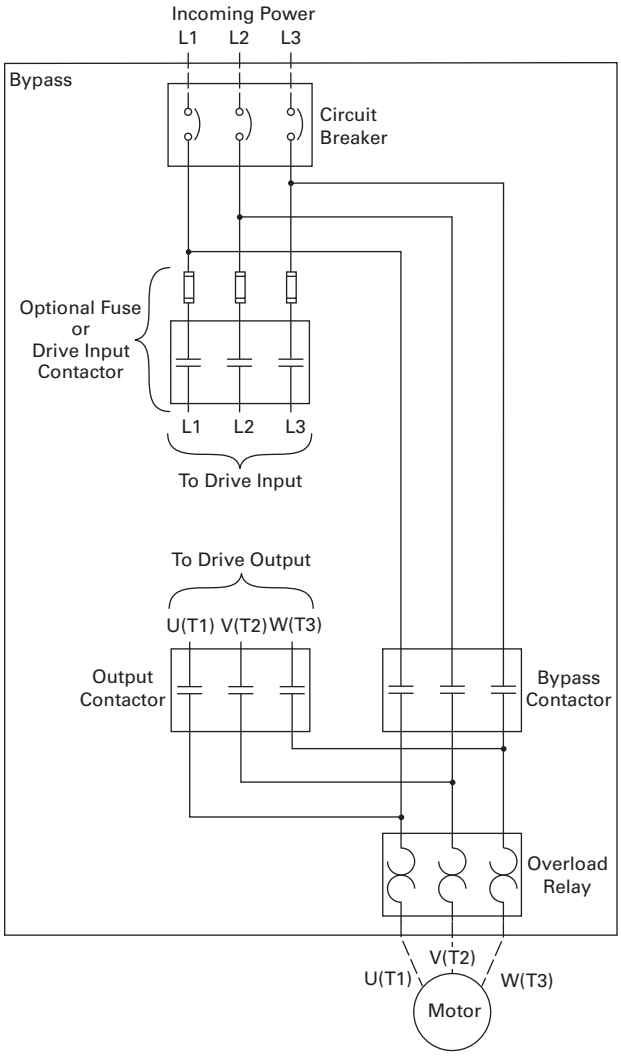
Includes

- Six digital input
- Two analog input
- One analog output
- Three relay outputs (2 relays are factory wired for bypass operation in IntelliPass configurations)
- RS-485
- Ethernet

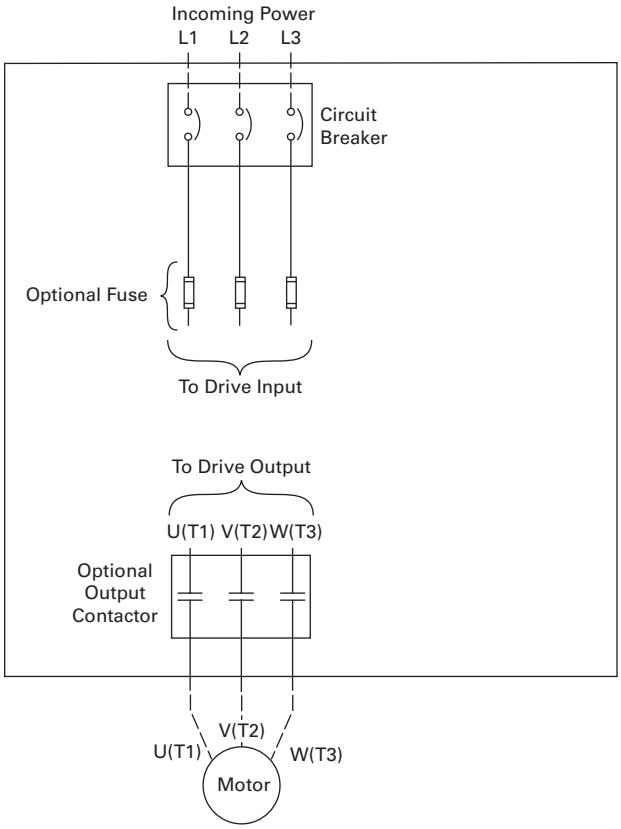
Reliability

- Pretested components
- Conformal coated (varnished) boards
- 40 °C rated
- 110% overload for one minute
- Eaton Electrical Services & Systems national network of AF drive specialists

H-Max Series IntelliPass



H-Max Series IntelliDisconnect Power Wiring

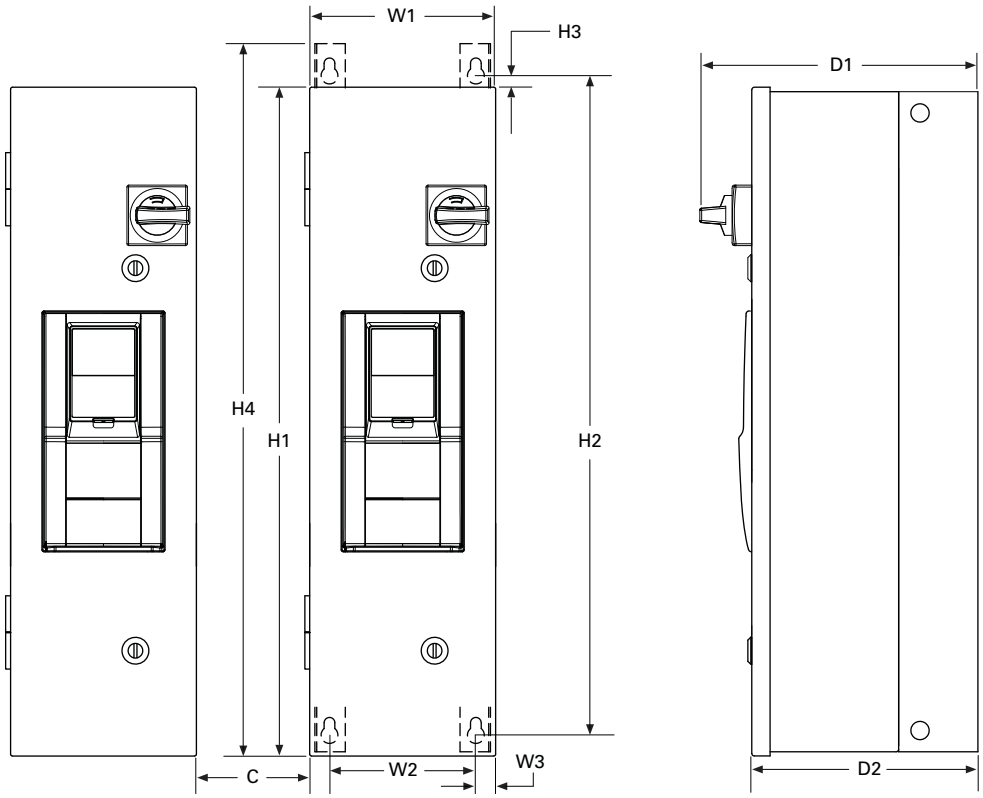


Dimensions

Approximate Dimensions in Inches (mm)

2

H-Max Series IntelliPass and IntelliDisconnect Drives



Distance to mount multiple drives.

	Top	Bottom
FR4	4.00 (101.6)	2.00 (50.8)
FR5	4.75 (120.7)	2.50 (63.5)
FR6	6.50 (165.1)	3.25 (82.6)
FR7	10.00 (254.0)	4.00 (101.6)

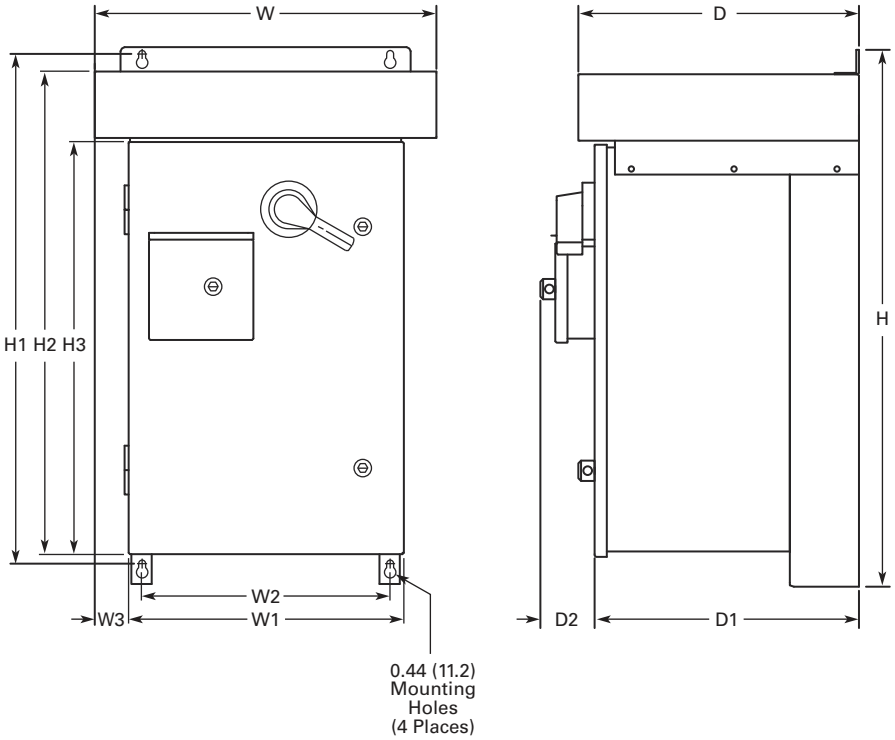
Consult factory or use manual for final dimensions.

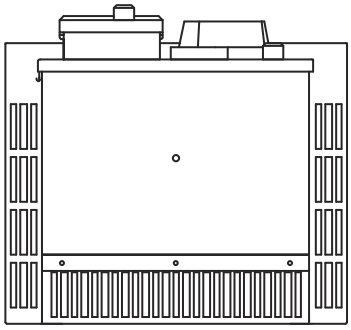
Frame Size	Voltage	Horsepower (I_L)	H1	H2	H3	H4	C	W1	W2	W3	D1	D2	Weight in Lbs (kg)
FS4	208	1–3	30.00 (762.0)	29.41 (747.1)	0.25 (6.35)	31.00 (787.4)	3.00 (76.2)	7.88 (200.2)	6.25 (158.8)	0.75 (19.1)	12.49 (317.2)	10.36 (263.1)	45 (20.41)
	230	1–3											
	480	1–7.5											
FS5	208	5–10	37.00 (939.8)	36.72 (932.7)	0.25 (6.35)	38.31 (973.0)	3.00 (76.2)	9.60 (243.8)	7.97 (202.4)	0.75 (19.1)	15.35 (390.0)	13.22 (335.8)	57.5 (26.10)
	230	5–10											
	480	10–20											
FS6	208	15–20	45.45 (1154.4)	44.81 (1138.2)	0.25 (6.35)	46.4 (1178.6)	4.00 (101.6)	11.44 (290.6)	9.75 (247.6)	0.75 (19.1)	15.80 (401.3)	13.67 (347.2)	98.0 (44.45)
	230	15–20											
	480	25–40											
FS7	208	25–30	58.51 (1486.2)	57.87 (1470.0)	0.25 (6.35)	59.46 (1510.3)	5.00 (127.0)	14.52 (368.8)	12.83 (325.9)	0.75 (19.1)	15.68 (398.3)	13.72 (348.5)	165.0 (74.84)
	230	25–30											
	480	50–75											

Note: C distance is spacing required to mount multiple drives.

Approximate Dimensions in Inches (mm)

Enclosure Box A NEMA Type 3R

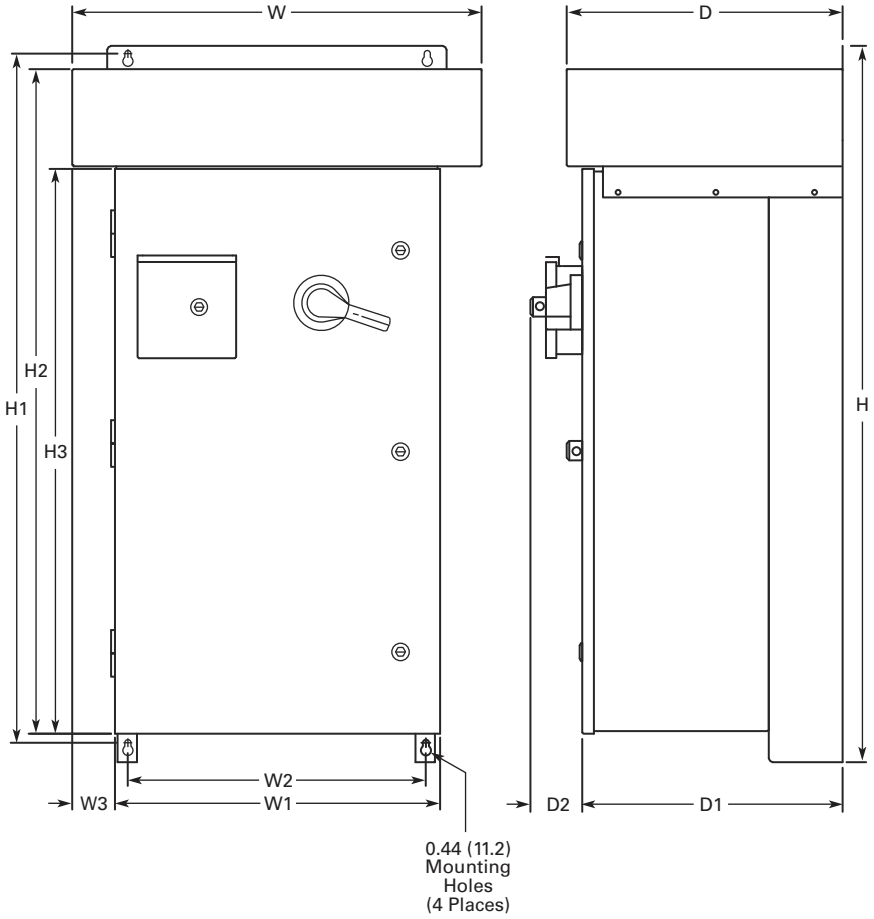


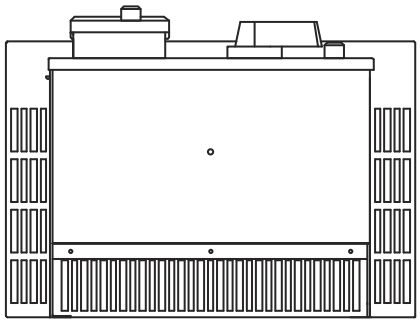


Voltage AC	hp (I_L)	H	H1	H2	H3	W	W1	W2	W3	D	D1	D2	Approx. Weight Lbs (kg)	Approx. Shipping Weight Lbs (kg)
Three-Phase														
208 V	1–10	33.00 (838.2)	31.36 (796.5)	29.67 (753.6)	25.35 (643.9)	21.05 (534.7)	16.92 (429.8)	15.30 (388.6)	2.07 (52.6)	17.24 (437.9)	16.26 (413.0)	3.31 (84.1)	170 (77)	215 (98)
230 V	1–10													
480 V	1–20													

Approximate Dimensions in Inches (mm)

Enclosure Box B NEMA Type 3R

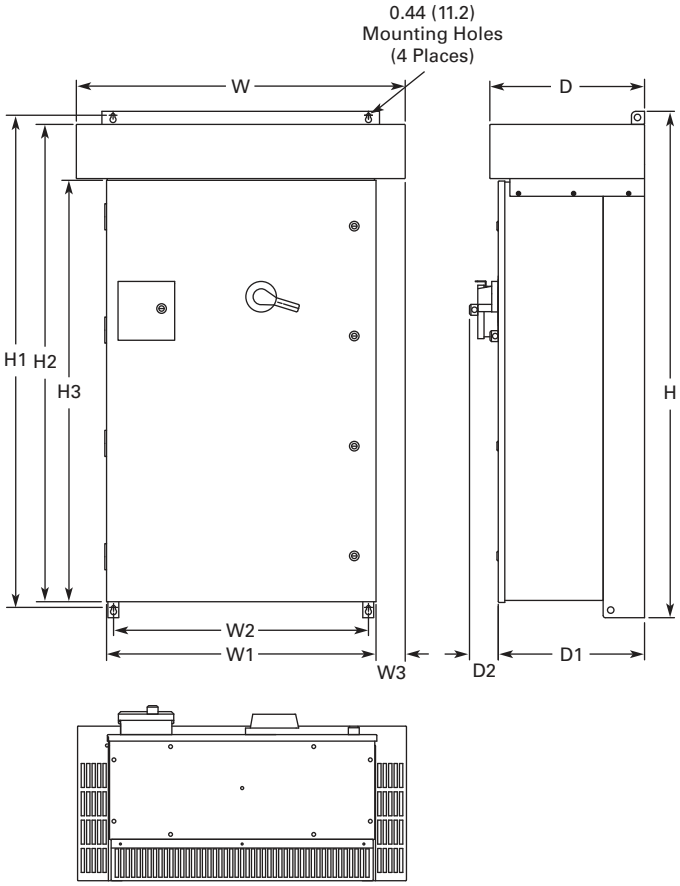




Voltage AC	hp (I_L)	H	H1	H2	H3	W	W1	W2	W3	D	D1	D2	Approx. Weight Lbs (kg)	Approx. Shipping Weight Lbs (kg)
Three-Phase														
208 V	15	46.09 (1170.7)	44.45 (1129.0)	42.77 (1086.4)	36.35 (923.3)	26.31 (668.3)	20.92 (531.4)	19.30 (490.2)	2.69 (68.3)	17.74 (450.6)	16.76 (425.7)	3.31 (84.1)	235 (107)	290 (132)
230 V	15													
480 V	25–40													

Approximate Dimensions in Inches (mm)

Enclosure Box C NEMA Type 3R



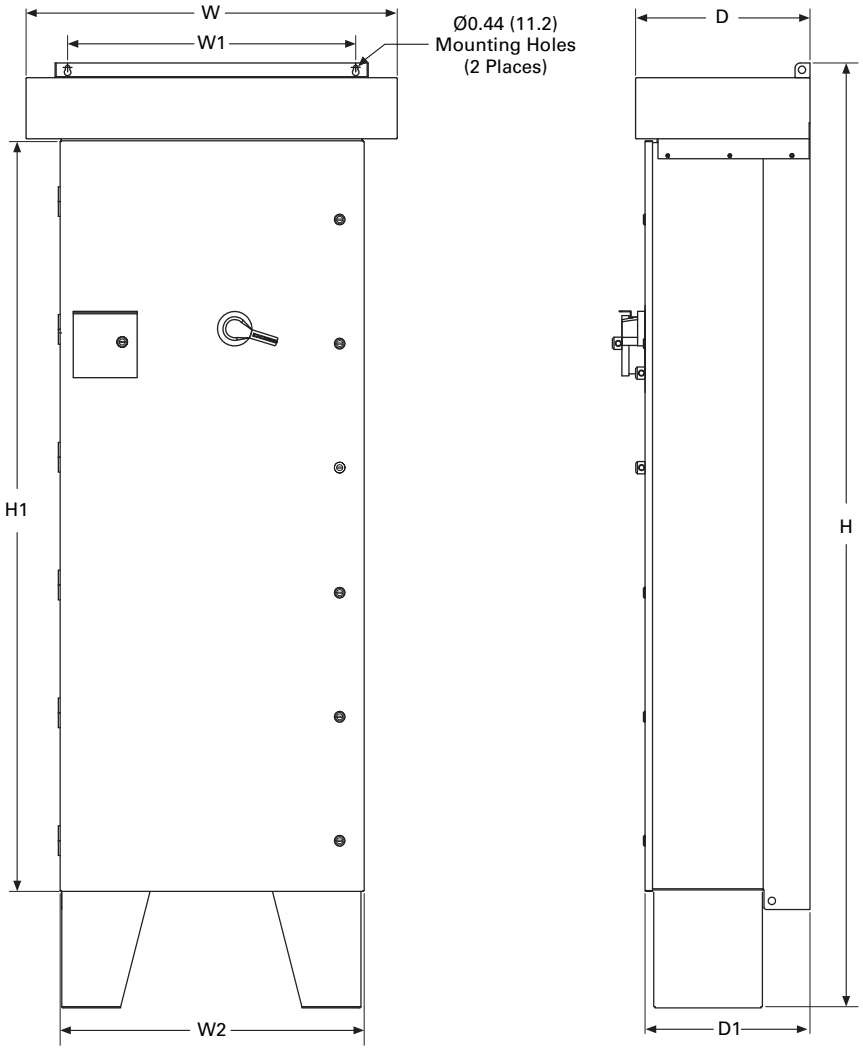
Voltage AC	hp (I_L)	H	H1	H2	H3	W	W1	W2	W3	D	D1	D2	Approx. Weight Lbs (kg)
Three-Phase													
208	20–30	58.09 (1475.5)	56.45 (1433.8)	54.77 (1391.2)	48.35 (1228.1)	37.73 (958.3)	30.92 (785.4)	29.30 (744.2)	3.34 (84.8)	17.74 (450.6)	16.77 (426.0)	3.31 (84.1)	①
230	20–30												
480	50–75												

Note

① Consult factory.

Approximate Dimensions in Inches (mm)

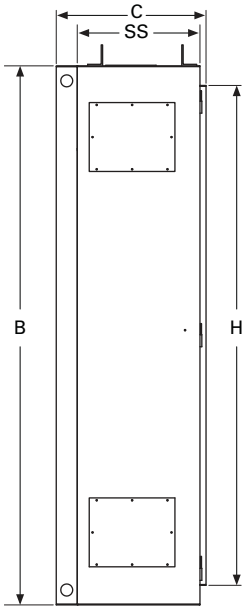
Enclosure Box D

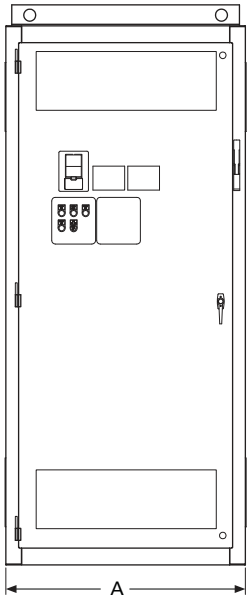


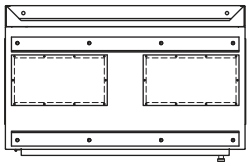
Voltage AC	hp (I_L)	H	H1	W	W1	W2	D	D1	Approx. Weight Lbs (kg)
NEMA Type 12									
208	40–60	80.00 (2032.0)	76.27 (1937.3)	31.00 (787.4)	29.30 (744.2)	30.92 (785.4)	16.76 (425.7)	16.76 (425.7)	850 (386)
230	40–75								
480	100–150								
NEMA Type 3R									
208	40–60	96.00 (2438.4)	76.27 (1937.3)	37.73 (958.3)	29.30 (744.2)	30.92 (785.4)	17.74 (450.6)	16.76 (425.7)	900 (409)
230	40–75								
480	100–150								

Approximate Dimensions in Inches (mm)

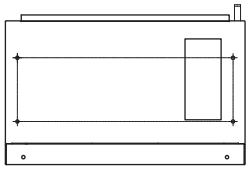
Enclosure Box 5







Top View

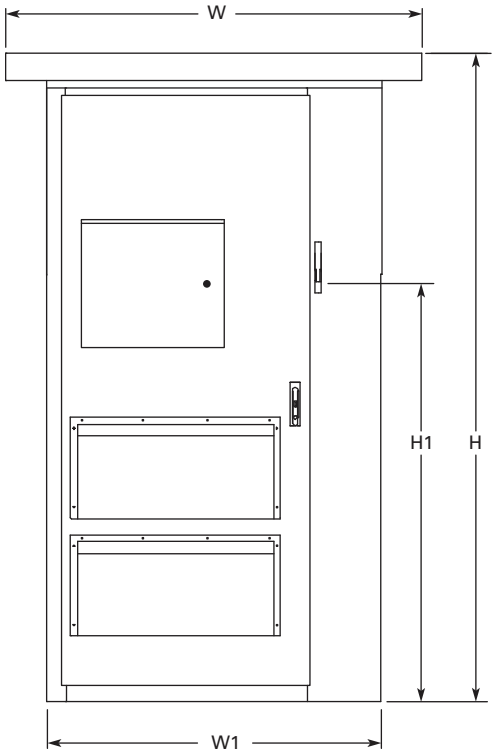


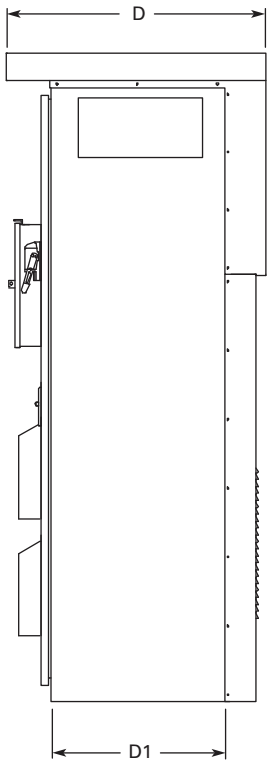
Bottom View

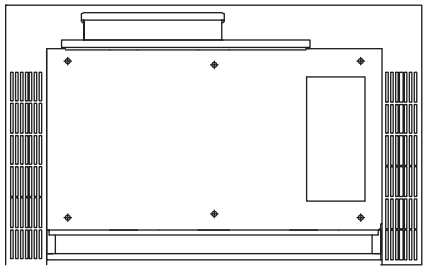
Voltage AC	hp (I_L)	Wide A	High B	Deep C	SS	Mounting D	D1	F	G	Door Height (H)	Approx.Weight Lbs (kg)
Three-phase											
208	75–100	40.00 (1016.0)	90.00 (2286.0)	25.00 (635.0)	20.50 (520.7)	36.00 (914.4)	2.00 (50.8)	8.00 (203.2)	10.80 (274.3)	83.45 (2119.6)	1275 (578)
230	100										
480	200–250										

Approximate Dimensions in Inches (mm)

Enclosure Box F







Voltage AC	hp (I_L)	H	H1	W	W1	D	D1	Approx. Weight Lbs (kg)
Three-Phase								
208	75–100	93.58 (2377.0)	69.51 (1765.5)	60.00 (1524.0)	48.00 (1219.2)	37.50 (952.5)	26.00 (660.4)	1700 (772)
230	100							
480	200–250							

SPX Drives



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Product Selection	**V6-T2-260**
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Replacement Parts	**V6-T2-273**
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Product Description

The SPX Series Adjustable Frequency Drives from Eaton's Electrical Sector are specifically designed for high performance applications. Equipped with high processing power, the SPX can use information from an encoder or a resolver in order to provide very precise motor control. Sensorless vector and simple frequency control are also supported. Typical applications requiring high performance are: master-slave drives, positioning applications, winder tension control and synchronization.

The core of the SPX is a fast microprocessor, providing high dynamic performance for applications where good motor handling and reliability are required. It can be used both in open loop applications as well as in applications requiring encoder feedback.

The SPX supports fast drive-to-drive communication. It also offers an integrated data logger functionality for analysis of dynamic events without the need of additional hardware. Simultaneous fast monitoring of several drives can be done by using the 9000Xdrive tool and CAN communication. In applications where reliability and quality are essential for high-performance, the SPX is the logical choice.

The Eaton family of drives includes DA1, DC1, H-Max, M-Max, SVX and SPX. 9000X Series drive ratings are rated for either high overload (I_H) or low overload (I_L). I_L indicates 110% overload capacity for 1 minute out of 10 minutes. I_H indicates 150% overload capacity for 1 minute out of 10 minutes.

Features and Benefits

- Speed error <0.01%, depending on the encoder
- Incremental or absolute encoder support
- Encoder voltages of 5 V (RS-422), 15 V or 24 V, depending on the option card
- Full torque control at all speeds, including zero
- Torque accuracy <2%; <5% down to zero speed
- Starting torque >200%, depending on motor and drive sizing
- Integrated datalogger for system analysis
- Fast multiple drive monitoring with PC
- Full capability for master/slave configurations
- High-speed bus (12 Mbit/s) for fast inter-drive communication
- High-speed applications (up to 7200 Hz) possible with special software
- Robust design—proven 500,000 hours MTBF
- Integrated 3% line reactors standard on drives from FR4 through FR9
- Line reactor is included but is separated from chassis
- EMI/RFI Filters H standard up to 200 hp I_H 480 V, 100 hp I_H 230 V
- Simplified operating menu allows for typical programming changes, while programming mode provides control of everything
- Quick Start Wizard built into the programming of the drive ensures a smooth start-up
- Keypad can display up to three monitored parameters simultaneously
- LOCAL/REMOTE operation from keypad
- Copy/paste function allows transfer of parameter settings from one drive to the next
- Standard NEMA Type 12/IP54 keypad on all drives
- Hand-held auxiliary 240 power supply allows programming/monitoring of control module without applying full power to the drive
- The SPX can be flexibly adapted to a variety of needs using our pre-installed "Seven in One" precision application programs consisting of:
  - Basic
  - Standard
  - Local/remote
  - Multi-step speed control
  - PID control
  - Multi-purpose control
  - Pump and fan control with auto change
- Additional I/O and communication cards provide plug and play functionality
- I/O connections with simple quick connection terminals
- Control logic can be powered from an external auxiliary control panel, internal drive functions and fieldbus if necessary
- Brake chopper standard from: 1–30 hp/380–500 V 3/4–15 hp/208–230 V
- NEMA Type 1/IP21 enclosures available Frame Sizes FR4–FR11, NEMA Type 12/IP54 enclosures available Frame Sizes FR4–FR10 (FR10 and FR11 freestanding drives)
- Open chassis FR10 and greater
- Standard option board configuration includes an A9 I/O board and an A2 relay output board installed in slots A and B

Standards and Certifications

Product

- IEC 61800-2

Safety

- UL 508C

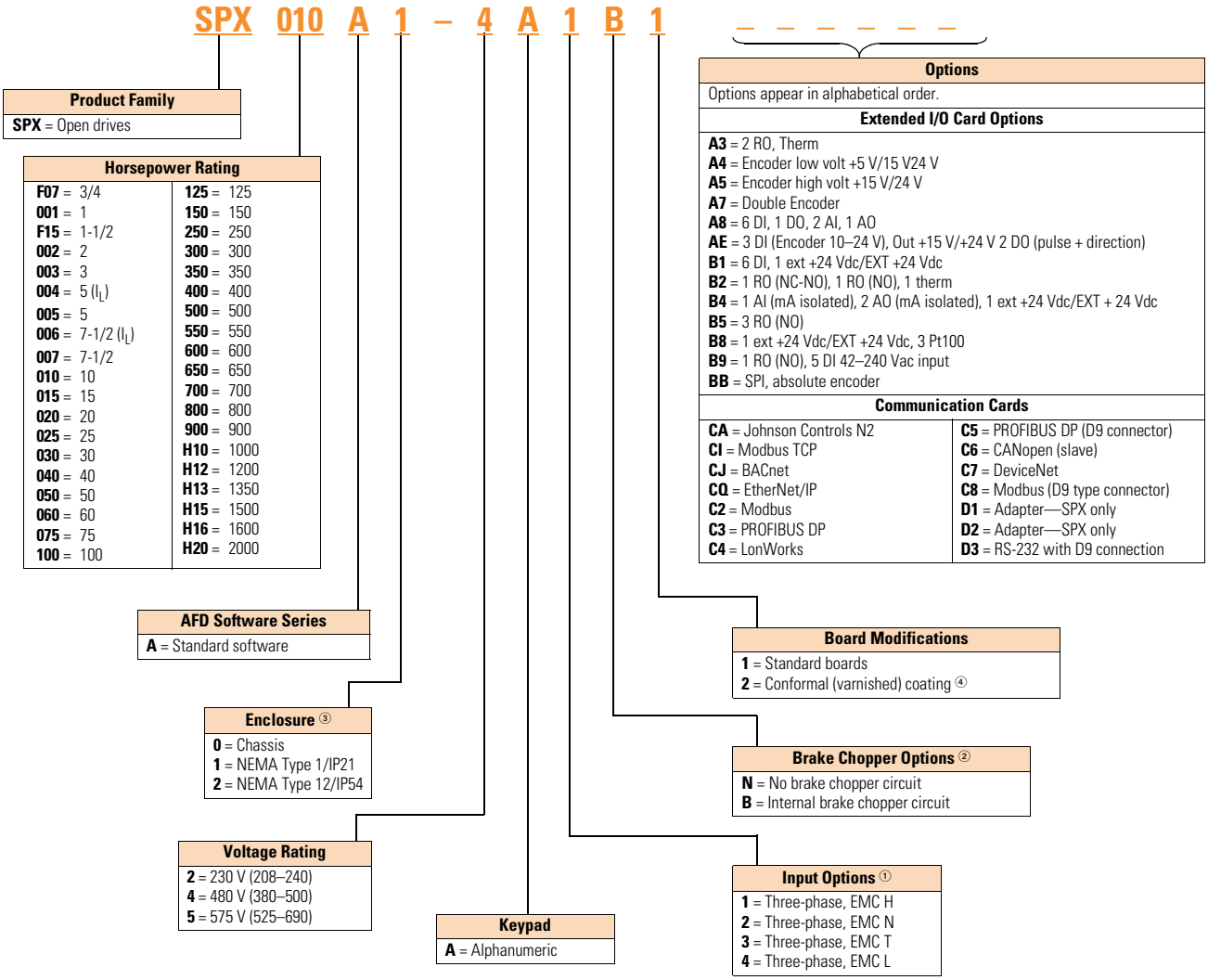
EMC (at default settings)

- Immunity: Fulfills all EMC immunity requirements; Emissions: EN 61800-3, LEVEL H

- UL Listed
- CE

Catalog Number Selection

SPX Adjustable Frequency Drives



Notes

① All 230 V drives and 480 V drives up to 200 hp (I_H) are only available with input option **1** (EMC level H)**.** 480 V drives 250 hp (I_H) or larger are available with input option **2** (EMC level N). 575 V drives 200 hp (I_H) or larger are available with input option **2**. 575 V drives up to 150 hp (I_H) are available with input option **4** (EMC level L). 480 V and 690 V freestanding drives are available with input option **4** (EMC level L).

② 480 V drives up to 30 hp (I_H) are only available with brake chopper option **B**. 480 V drives 40 hp (I_H) or larger come standard with brake chopper option **N**. 230 V drives up to 15 hp (I_H) are only available with brake chopper option **B**. 230 V drives 20 hp and larger come standard with brake chopper option **N**. All 575 V drives come standard without brake chopper option (**N**). **N** = **No** brake chopper.

③ 480 V drives 250–350 hp (I_H) and 690 V drives 200–300 hp (I_H) are available with enclosure style **0** (chassis). 480 V and 690 V FR10 freestanding drives are available with **1** (NEMA Type 1/IP21) or **2** (NEMA Type 12/IP54). FR11 freestanding drives are only available with enclosure style **1** (NEMA Type 1/IP21).

④ Factory promise delivery. Consult sales office for availability.

⑤ For High-Resistance Ground systems, any SVX/SPX drive can be used if the HRG system has ground supervision. If no ground supervision feature is available, use EMC class N or T.

Product Selection

230 V Drives

2

SPX Open Drives



208–240 V, NEMA Type 1/IP21 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR4	3/4	3.7	1	4.8	**SPXF07A1-2A1B1**
	1	4.8	1-1/2	6.6	**SPX001A1-2A1B1**
	1-1/2	6.6	2	7.8	**SPXF15A1-2A1B1**
	2	7.8	3	11	**SPX002A1-2A1B1**
	3	11	—	12.5	**SPX003A1-2A1B1**
FR5	—	12.5	5	17.5	**SPX004A1-2A1B1**
	5	17.5	7-1/2	25	**SPX005A1-2A1B1**
	7-1/2	25	10	31	**SPX007A1-2A1B1**
FR6	10	31	15	48	**SPX010A1-2A1B1**
	15	48	20	61	**SPX015A1-2A1B1**
FR7	20	61	25	75	**SPX020A1-2A1N1**
	25	75	30	88	**SPX025A1-2A1N1**
	30	88	40	114	**SPX030A1-2A1N1**
FR8	40	114	50	140	**SPX040A1-2A1N1**
	50	140	60	170	**SPX050A1-2A1N1**
	60	170	75	205	**SPX060A1-2A1N1**
FR9	75	205	100	261	**SPX075A1-2A1N1**
	100	261	—	—	**SPX100A1-2A1N1**

208–240 V, NEMA Type 12/IP54 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR4	3/4	3.7	1	4.8	**SPXF07A2-2A1B1**
	1	4.8	1-1/2	6.6	**SPX001A2-2A1B1**
	1-1/2	6.6	2	7.8	**SPXF15A2-2A1B1**
	2	7.8	3	11	**SPX002A2-2A1B1**
	3	11	—	12.5	**SPX003A2-2A1B1**
FR5	—	12.5	5	17.5	**SPX004A2-2A1B1**
	5	17.5	7-1/2	25	**SPX005A2-2A1B1**
	7-1/2	25	10	31	**SPX007A2-2A1B1**
FR6	10	31	15	48	**SPX010A2-2A1B1**
	15	48	20	61	**SPX015A2-2A1B1**
FR7	20	61	25	75	**SPX020A2-2A1N1**
	25	75	30	88	**SPX025A2-2A1N1**
	30	88	40	114	**SPX030A2-2A1N1**
FR8	40	114	50	140	**SPX040A2-2A1N1**
	50	140	60	170	**SPX050A2-2A1N1**
	60	170	75	205	**SPX060A2-2A1N1**
FR9	75	205	100	261	**SPX075A2-2A1N1**
	100	261	—	—	**SPX100A2-2A1N1**

480 V Drives

SPX Open Drives



380–500 V, NEMA Type 1/IP21 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR4	1	2.2	1-1/2	3.3	**SPX001A1-4A1B1**
	1-1/2	3.3	2	4.3	**SPXF15A1-4A1B1**
	2	4.3	3	5.6	**SPX002A1-4A1B1**
	3	5.6	5	7.6	**SPX003A1-4A1B1**
	5	7.6	—	9	**SPX005A1-4A1B1**
	—	9	7-1/2	12	**SPX006A1-4A1B1**
FR5	7-1/2	12	10	16	**SPX007A1-4A1B1**
	10	16	15	23	**SPX010A1-4A1B1**
	15	23	20	31	**SPX015A1-4A1B1**
FR6	20	31	25	38	**SPX020A1-4A1B1**
	25	38	30	46	**SPX025A1-4A1B1**
	30	46	40	61	**SPX030A1-4A1B1**
FR7	40	61	50	72	**SPX040A1-4A1N1**
	50	72	60	87	**SPX050A1-4A1N1**
	60	87	75	105	**SPX060A1-4A1N1**
FR8	75	105	100	140	**SPX075A1-4A1N1**
	100	140	125	170	**SPX100A1-4A1N1**
	125	170	150	205	**SPX125A1-4A1N1**
FR9	150	205	200	261	**SPX150A1-4A1N1**
	200	245	250	300	**SPX200A1-4A1N1**

380–500 V, NEMA Type 1/IP21 Freestanding Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR10	250	330	300	385	**SPX250A1-4A4N1**
	300	385	350	460	**SPX300A1-4A4N1**
	350	460	400	520	**SPX350A1-4A4N1**
FR11	400	520	500	590	**SPX400A1-4A4N1**
	500	590	550	650	**SPX500A1-4A4N1**
	550	650	600	730	**SPX550A1-4A4N1**

Note

Integrated fuses as standard. Limited option selection available; 115 V transformer (KB), light kit (L1), HOA (K4), speed potentiometer w/HOA (K2), Disconnect switch (P2). See Freestanding Option selection on **Page V6-T2-272**.

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SPX Open Drives



380–500 V, NEMA Type 12/IP54 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR4	1	2.2	1-1/2	3.3	**SPX001A2-4A1B1**
	1-1/2	3.3	2	4.3	**SPXF15A2-4A1B1**
	2	4.3	3	5.6	**SPX002A2-4A1B1**
	3	5.6	5	7.6	**SPX003A2-4A1B1**
	5	7.6	—	9	**SPX005A2-4A1B1**
	—	9	7-1/2	12	**SPX006A2-4A1B1**
FR5	7-1/2	12	10	16	**SPX007A2-4A1B1**
	10	16	15	23	**SPX010A2-4A1B1**
	15	23	20	31	**SPX015A2-4A1B1**
FR6	20	31	25	38	**SPX020A2-4A1B1**
	25	38	30	46	**SPX025A2-4A1B1**
	30	46	40	61	**SPX030A2-4A1B1**
FR7	40	61	50	72	**SPX040A2-4A1N1**
	50	72	60	87	**SPX050A2-4A1N1**
	60	87	75	105	**SPX060A2-4A1N1**
FR8	75	105	100	140	**SPX075A2-4A2N1**
	100	140	125	170	**SPX100A2-4A1N1**
	125	170	150	205	**SPX125A2-4A1N1**
FR9	150	205	200	261	**SPX150A2-4A1N1**
	200	245	250	300	**SPX200A2-4A1N1**

380–500 V, NEMA Type 12/IP54 Freestanding Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR10	250	330	300	385	**SPX250A2-4A4N1**
	300	385	350	460	**SPX300A2-4A4N1**
	350	460	400	520	**SPX350A2-4A4N1**

380–500 V, Open Chassis Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR10	250	330	300	385	**SPX250A0-4A2N1**
	300	385	—	460	**SPX300A0-4A2N1**
	350	460	400	520	**SPX350A0-4A2N1**
FR11	400	520	500	590	**SPX400A0-4A2N1**
	500	590	—	650	**SPX500A0-4A2N1**
	—	650	600	730	**SPX550A0-4A2N1**
FR12	600	730	—	820	**SPX600A0-4A2N1**
	—	820	700	920	**SPX650A0-4A2N1**
	700	920	800	1030	**SPX700A0-4A2N1**
FR13	800	1030	900	1150	**SPX800A0-4A2N1**
	900	1150	1000	1300	**SPX900A0-4A2N1**
	1000	1300	1200	1450	**SPXH10A0-4A2N1**
FR14	1200	1600	1500	1770	**SPXH12A0-4A2N1**
	1600	1940	1800	2150	**SPXH16A0-4A2N1**

Notes

Integrated fuses as standard. Limited option selection available; 115 V transformer (KB), light kit (L1), HOA (K4), speed potentiometer w/HOA (K2), disconnect switch (P2). See Freestanding Option selection on **Page V6-T2-272**.

① FR10–FR14 includes 3% line reactor, but it is not integral to chassis.

575 V Drives

SPX Open Drives



525–690 V, NEMA Type 1/IP21 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR6	2	3.3	3	4.5	**SPX002A1-5A4N1**
	3	4.5	—	5.5	**SPX003A1-5A4N1**
	—	5.5	5	7.5	**SPX004A1-5A4N1**
	5	7.5	7-1/2	10	**SPX005A1-5A4N1**
	7-1/2	10	10	13.5	**SPX007A1-5A4N1**
	10	13.5	15	18	**SPX010A1-5A4N1**
	15	18	20	22	**SPX015A1-5A4N1**
	20	22	25	27	**SPX020A1-5A4N1**
	25	27	30	34	**SPX025A1-5A4N1**
FR7	30	34	40	41	**SPX030A1-5A4N1**
	40	41	50	52	**SPX040A1-5A4N1**
FR8	50	52	60	62	**SPX050A1-5A4N1**
	60	62	75	80	**SPX060A1-5A4N1**
	75	80	100	100	**SPX075A1-5A4N1**
FR9	100	100	125	125	**SPX100A1-5A4N1**
	125	125	150	144	**SPX125A1-5A4N1**
	150	144	—	170	**SPX150A1-5A4N1**
	—	170	200	208	**SPX175A1-5A4N1**

525–690 V, NEMA Type 1/IP21 Freestanding Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR10	200	208	250	261	**SPX200A1-5A4N1**
	250	261	300	325	**SPX250A1-5A4N1**
	300	325	400	385	**SPX300A1-5A4N1**
FR11	400	385	450	460	**SPX400A1-5A4N1**
	450	460	500	502	**SPX450A1-5A4N1**
	500	502	550	590	**SPX500A1-5A4N1**

Note

Integrated fuses as standard. Limited option selection available; 115 V transformer (KB), light kit (L1), HOA (K4), speed potentiometer w/HOA (K2), disconnect switch (P2). See Freestanding Option selection on **Page V6-T2-272**.

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SPX Open Drives



525–690 V, NEMA Type 12/IP54 Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR6	2	3.3	3	4.5	**SPX002A2-5A4N1**
	3	4.5	—	5.5	**SPX003A2-5A4N1**
	—	5.5	5	7.5	**SPX004A2-5A4N1**
	5	7.5	7-1/2	10	**SPX005A2-5A4N1**
	7-1/2	10	10	13.5	**SPX007A2-5A4N1**
	10	13.5	15	18	**SPX010A2-5A4N1**
	15	18	20	22	**SPX015A2-5A4N1**
	20	22	25	27	**SPX020A2-5A4N1**
	25	27	30	34	**SPX025A2-5A4N1**
FR7	30	34	40	41	**SPX030A2-5A4N1**
	40	41	50	52	**SPX040A2-5A4N1**
FR8	50	52	60	62	**SPX050A2-5A4N1**
	60	62	75	80	**SPX060A2-5A4N1**
	75	80	100	100	**SPX075A2-5A4N1**
FR9	100	100	125	125	**SPX100A2-5A4N1**
	125	125	150	144	**SPX125A2-5A4N1**
	150	144	—	170	**SPX150A2-5A4N1**
	—	170	200	208	**SPX175A2-5A4N1**

525–690 V, NEMA Type 12/IP54 Freestanding Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR10	200	208	250	261	**SPX200A2-5A4N1**
	250	261	300	325	**SPX250A2-5A4N1**
	300	325	400	385	**SPX300A2-5A4N1**

525–690 V, Open Chassis Drives

Frame Size	hp (I_H)	Current (I_H)	hp (I_L)	Current (I_L)	Catalog Number
FR10	200	208	250	261	**SPX200A0-5A2N1**
	250	261	300	325	**SPX250A0-5A2N1**
	300	325	400	385	**SPX300A0-5A2N1**
FR11	400	385	450	460	**SPX400A0-5A2N1**
	450	460	500	502	**SPX450A0-5A2N1**
	500	502	—	590	**SPX500A0-5A2N1**
FR12	—	590	600	650	**SPX550A0-5A2N1**
	600	650	700	750	**SPX600A0-5A2N1**
	700	750	800	820	**SPX700A0-5A2N1**
FR13	800	820	900	920	**SPX800A0-5A2N1**
	900	920	1000	1030	**SPX900A0-5A2N1**
	1000	1030	1250	1180	**SPXH10A0-5A2N1**
FR14	1350	1300	1500	1500	**SPXH13A0-5A2N1**
	1500	1500	2000	1900	**SPXH15A0-5A2N1**
	2000	1900	2300	2250	**SPXH20A0-5A2N1**

Notes

Integrated fuses as standard. Limited option selection available; 115 V transformer (KB), light kit (L1), HOA (K4), speed potentiometer w/HOA (K2), disconnect switch (P2). See Freestanding Option selection on **Page V6-T2-272**.

① FR10–FR14 includes 3% line reactor, but it is not integral to chassis.

Accessories

Demo Drive and Power Supply

Demo Drive and Power Supply

Description	Catalog Number
9000X demo drive	**9000XDEMO**

9000X Series—SVX/SPX Conversion and Flange Kits

The Type 12/IP54 option kit is used to convert a Type 1/IP21 to a Type 12/IP54 drive. The kit includes:

NEMA Type 12 / IP54 Conversion Kits

Frame Size	Catalog Number
Frame 4 Type 12/IP54 kit	**OPTN12FR4**
Frame 5 Type 12/IP54 kit	**OPTN12FR5**
Frame 6 Type 12/IP54 kit	**OPTN12FR6**

Flange Kits

The flange kit is used when the power section heat sink is mounted through the back panel of an enclosure. The kit includes hardware and supporting steel plates.

NEMA Type 12 / IP54 Conversion Kits

Kit

Frame Size	Catalog Number
Frame 4 flange kit Type 12/IP54	**OPTTHR4**
Frame 5 flange kit Type 12/IP54	**OPTTHR5**
Frame 6 flange kit Type 12/IP54	**OPTTHR6**
Frame 7 flange kit Type 12/IP54	**OPTTHR7**
Frame 8 flange kit Type 12/IP54	**OPTTHR8**
Frame 9 flange kit Type 12/IP54	**OPTTHR9**

Options

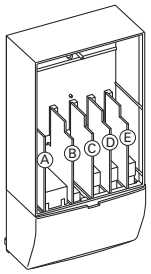
9000X Series Option Board Kits

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The 9000X Series drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of five option boards.

The 9000X Series factory installed standard board configuration includes an A9 I/O board and an A2 relay output board, which are installed in slots A and B.

Option Boards



Option Board Kits

Option Kit Description ①	Allowed Slot Locations ②	Field Installed Catalog Number	Factory Installed Option Designator	SVX Ready Programs Basic	Local/ Remote	Standard	MSS	PID	Multi-P.	PFC
Standard I/O Cards										
6 DI, 1 DO, 2 AI, 1 AO, 1 +10 Vdc ref, 2 ext +24 Vdc/EXT +24 Vdc	A	**OPTA9**	—	■	■	■	■	■	■	■
2 RO (NC-NO)	B	**OPTA2**	—	■	■	■	■	■	■	■
Extended I/O Cards										
2 RO, therm	B	**OPTA3**	**A3**	—	■	■	■	■	■	■
Encoder low volt +5 V/15 V/24 V	C	**OPTA4**	**A4**	—	■	■	■	■	■	■
Encoder high volt +15 V/24 V	C	**OPTA5**	**A5**	—	■	■	■	■	■	■
Double encoder—SPX only	C	**OPTA7**	**A7**	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO	A	**OPTA8**	**A8**	—	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO, 1 +10 Vdc ref, 2 ext +24 Vdc/EXT +24 Vdc	A	**OPTA1**	—	■	■	■	■	■	■	■
3 DI (encoder 10–24 V), out +15 V/+24 V, 2 DO (pulse+direction)—SPX only	C	**OPTAE**	**AE**	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO, 1 +10 Vdc ref, 2 ext +24 Vdc/EXT +24 Vdc	A	**OPTAFA1**	—	■	■	■	■	■	■	■
6 DI, 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB1**	**B1**	—	—	—	—	—	■	■
1 RO (NC-NO), 1 RO (NO), 1 therm	B, C, **D**, E	**OPTB2**	**B2**	—	—	—	—	—	■	■
1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB4**	**B4**	—	■	■	■	■	■	■
3 RO (NO)	B, C, **D**, E	**OPTB5**	**B5**	—	—	—	—	—	■	■
1 ext +24 Vdc/EXT +24 Vdc, 3 Pt100	B, C, **D**, E	**OPTB8**	**B8**	—	—	—	—	—	—	—
1 RO (NO), 5 DI 42–240 Vac input	B, C, **D**, E	**OPTB9**	**B9**	—	—	—	—	—	■	■
SPI, absolute encoder	C	**OPTBB**	**BB**	—	—	—	—	—	—	—
Communication Cards										
Modbus RTU	D, E	OPTC2	C2	■	■	■	■	■	■	■
Modbus RTU (D9 connector)	D, E	OPTC8	C8	■	■	■	■	■	■	■
PROFIBUS DP	D, E	OPTC3	C3	■	■	■	■	■	■	■
PROFIBUS DP (D9 connector)	D, E	OPTC5	C5	■	■	■	■	■	■	■
Johnson Controls N2	D, E	OPTC2	CA	—	—	—	—	—	—	—
BACnet MSTP	D, E	OPTCJ	CJ	■	■	■	■	■	■	■
LonWorks	D, E	OPTC4	C4	■	■	■	■	■	■	■
CANopen (slave)	D, E	OPTC6	C6	■	■	■	■	■	■	■
DeviceNet	D, E	OPTC7	C7	■	■	■	■	■	■	■
Modbus TCP	D, E	OPTCI	CI	■	■	■	■	■	■	■
EtherNet/IP	D, E	OPTCQ	CQ	■	■	■	■	■	■	■
PROFINET, Modbus TCP, EtherNet/IP (dual-port) ④	D, E	OPTE9	E9	■	■	■	■	■	■	■
EtherCAT (dual-port) ④	D, E	OPTEC	EC	■	■	■	■	■	■	■
SPX adapter	D, E	OPTD1	D1	■	■	■	■	■	■	■
SPX adapter	D, E	OPTD2	D2	■	■	■	■	■	■	■
RS-232 adapter	D, E	OPTD3	D3	■	■	■	■	■	■	■

Notes

① AI = Analog Input; AO = Analog Output, DI = Digital Input, DO = Digital Output, RO = Relay Output

② Option card must be installed in one of the slots listed for that card. Slot indicated in bold is the preferred location.

③ OPTC2 is a multi-protocol option card.

Modbus RTU Network Communications

The Modbus Network Card OPTC2 is used for connecting the SVX Drive as a slave on a Modbus network. The interface is connected by a 9-pin DSUB connector (female) and the baud rate ranges from 300 to 19,200 baud. Other communication parameters include an address range from 1 to 247; a parity of None, Odd or Even; and the stop bit is 1.

PROFIBUS Network Communications

The PROFIBUS Network Card OPTC3 is used for connecting the SVX Drive as a slave on a PROFIBUS-DP network. The interface is connected by a 9-pin DSUB connector (female). The baud rates range from 9.6 Kbaud to 12 Mbaud, and the addresses range from 1 to 127.

LonWorks Network Communications

The LonWorks Network Card OPTC4 is used for connecting the SVX Drive on a LonWorks network. This interface uses Standard Network Variable Types (SNVT) as data types. The channel connection is achieved using a FTT-10 A Free Topology transceiver via a single twisted transfer cable. The communication speed with LonWorks is 78 kBits/s.

CANopen (Slave) Communications

The CANopen (Slave) Network Card OPTC6 is used for connecting the SVX Drive to a host system. According to ISO11898 standard cables to be chosen for CANbus should have a nominal impedance of 120 ohms, and specific line delay of nominal 5 nS/m. 120 ohms line termination resistors required for installation.

DeviceNet Network Communications

The DeviceNet Network Card OPTC7 is used for connecting the SVX Drive on a DeviceNet Network. It includes a 5.08 mm pluggable connector. Transfer method is via CAN using a two-wire twisted shielded cable with two-wire bus power cable and drain. The baud rates used for communication include 125 Kbaud, 250 Kbaud and 500 Kbaud.

Johnson Controls Metasys N2 Network Communications

The OPTC2 fieldbus board provides communication between the SVX Drive and a Johnson Controls Metasys™ N2 network. With this connection, the drive can be controlled, monitored and programmed from the Metasys system. The N2 fieldbus is available as a factory installed option and as a field installable kit.

Modbus/TCP Network Communications

The Modbus/TCP Network Card OPTCI is used for connecting the SVX Drive to Ethernet networks utilizing Modbus protocol. It includes an RJ-45 pluggable connector. This interface provides a selection of standard and custom register values to communicate drive parameters. The board supports 10 Mbps and 100 Mbps communication speeds. The IP address of the board is configurable over Ethernet using a supplied software tool.

BACnet Network Communications

The BACnet Network Card OPTCJ is used for connecting the SVX Drive to BACnet networks. It includes a 5.08 mm pluggable connector. Data transfer is Master-Slave/ Token Passing (MS/TP) RS-485. This interface uses a collection of 30 Binary Value Objects (BVOs) and 35 Analog Value Objects (AVOs) to communicate drive parameters. The card supports 9.6, 19.2 and 38.4 Kbaud communication speeds and supports network addresses 1–127.

EtherNet/IP Network Communications

The OPTCQ is used for connecting the SVX Drive to Ethernet/Industrial Protocol networks. It includes an RJ-45 pluggable connector. The interface uses CIP objects to communicate drive parameters (CIP is "Common Industrial Protocol", the same protocol used by DeviceNet). The board supports 10 Mbps and 100 Mbps communication speeds. The IP address of the board is configurable by Static, BOOTP and DHCP methods.

Control Panel Options

Factory Options

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Description	Factory Installed Option Code	Field Installed NEMA Type 1/IP21 Catalog Number
Local/Remote Keypad SVX Control Panel—This option is standard on all drives and consists of an RS-232 connection, backlit alphanumeric LCD display with nine indicators for the RUN status and two indicators for the control source. The nine pushbuttons on the panel are used for panel programming and monitoring of all SVX parameters. The panel is detachable and isolated from the input line potential. Include LOC/REM key to choose control location.	**A**	**KEYPAD-LOC/REM**
Keypad Remote Mounting Kit—This option is used to remote mount the SVX keypad. The footprint is compatible to the SV9000 remote mount kit. Includes 10 ft cable, keypad holder and mounting hardware.	—	**OPTRMT-KIT-9000X**
Keypad Blank—9000X Series select keypad for use with special and custom applications.	—	**KEYPAD-BLANK**

Miscellaneous Options

Description	Catalog Number
9000XDrive—A PC-based tool for controlling and monitoring of the SVX. Features include: loading parameters that can be saved to a file or printed, setting references, starting and stopping the motor, monitoring signals in graphical or text form, and real-time display. To avoid damage to the drive or computer, SVDrivecable must be used.	**9000XDRIVE**
SVDrivecable—6 ft (1.8 m) RS-232 cable (22 gauge) with a 7-pin connector on each end. Should be used in conjunction with the 9000XDrive option to avoid damage to the SVX or computer. The same cable can be used for downloading specialized applications to the drive.	**SVDRIVECABLE**
External Dynamic Braking Resistors—Used with the dynamic braking chopper circuit to absorb motor regenerative energy for stopping the load and to dissipate the energy flowing back into the drive. Resistors are separated into standard duty and heavy-duty. Standard duty is defined as 20% duty or less with 100% braking torque, while heavy-duty is defined as 50% duty or less with 150% braking torque.	See **Page V6-T2-269**

SPX Drive Options

Brake Chopper Options

The brake chopper circuit option is used for applications that require dynamic braking. Dynamic braking resistors are not included with drive purchase. Consult the factory for additional dynamic braking resistor selections that are supplied separately. A list of common resistors are listed below and are complete indoor assemblies, include a pre-wired terminal block and a thermal switch, and are not UL Listed.

Duty Cycle

The duty cycle rating is based on a 60-second period. For example, the 20% duty cycle resistor can carry 100% current for 12 seconds out of every 60 seconds, while the 50% duty cycle resistor can carry 150% current for 30 seconds out of every 60 seconds.

Torque

If the braking torque required is less than 15%, dynamic braking is not required because the regenerated energy will be dissipated in the drive and motor losses.

Dynamic Brake Resistor—Catalog Number Selection

DBR – R100 – W0800

Dynamic Brake Resistor	Resistance	Rated Watts
	1D0 = 1.0 Ohms **100** = 100 Ohms	**0800** = 800 Watts **8000** = 8000 Watts **080K** = 80,000 Watts

230 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions (Inches)	Catalog Number	Dimensions (Inches)
0.75	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1.5	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R036-W1200**	12W x 10D x 5H
2	30.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R036-W1200**	12W x 10D x 5H
3	30.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R036-W2000**	12W x 16D x 5H
4	30.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R030-W2400**	19W x 10D x 5H
5	30.0	**DBR-R036-W0800**	12W x 7D x 5H	**DBR-R030-W2800**	19W x 13D x 5H
7.5	20.0	**DBR-R020-W1200**	12W x 10D x 5H	**DBR-R020-W4800**	26.5W x 13D x 5H
10	10.0	**DBR-R015-W1600**	12W x 13D x 5H	**DBR-R112-W6000**	26.5W x 13D x 5H
15	10.0	**DBR-R012-W2400**	19W x 10D x 5H	**DBR-R010-W9000**	28W x 10D x 10H
20	3.3	**DBR-R9D3-W3200**	19W x 10D x 5H	**DBR-R3D4-W012K**	28W x 10D x 10H
25	3.3	**DBR-R5D5-W4000**	26.5W x 10D x 5H	**DBR-R5D1-W015K**	28W x 16D x 10H
30	3.3	**DBR-R4D8-W4800**	26.5W x 10D x 5H	**DBR-R4D1-W020K**	28W x 16D x 10H
40	1.4	**DBR-R004-W6000**	26.5W x 13D x 5H	**DBR-R3D4-W025K**	30W x 18D x 16H
50	1.4	**DBR-R3D1-W7500**	26.5W x 16D x 5H	**DBR-R2D1-W030K**	30W x 18D x 24H
60	1.4	**DBR-R2D8-W9000**	26.5W x 16D x 5H	**DBR-R002-W036K**	30W x 18D x 24H
75	1.4	**DBR-R2D6-W012K**	28W x 10D x 10H	**DBR-R1D5-W045K**	30W x 18D x 32H
100	1.4	**DBR-R002-W015K**	28W x 16D x 10H	**DBR-R1D4-W060K**	30W x 18D x 40H

2

480 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions (Inches)	Catalog Number	Dimensions (Inches)
1	63.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W0800**	12W x 7D x 5H
1.5	63.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
2	63.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
3	63.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2000**	12W x 16D x 5H
5	63.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2800**	19W x 13D x 5H
6	63.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R070-W4000**	19W x 16D x 5H
7.5	63.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R063-W4800**	26.5W x 13D x 5H
10	63.0	**DBR-R063-W1600**	12W x 13D x 5H	**DBR-R063-W6000**	26.5W x 16D x 5H
15	42.0	**DBR-R042-W2400**	19W x 10D x 5H	**DBR-R042-W9000**	28W x 10D x 10H
20	21.0	**DBR-R030-W3200**	19W x 13D x 5H	**DBR-R023-W012K**	28W x 13D x 10H
25	21.0	**DBR-R030-W4000**	19W x 16D x 5H	**DBR-R021-W015K**	28W x 13D x 10H
30	14.0	**DBR-R020-W4800**	26.5W x 13D x 5H	**DBR-R014-W020K**	30W x 18D x 24H
40	6.5	**DBR-R112-W6000**	26.5W x 13D x 5H	**DBR-R007-W025K**	30W x 18D x 16H
50	6.5	**DBR-R013-W7500**	26.5W x 16D x 5H	**DBR-R8D5-W030K**	30W x 18D x 24H
60	6.5	**DBR-R010-W9000**	28W x 10D x 10H	**DBR-R7D3-W036K**	30W x 18D x 24H
75	3.3	**DBR-R009-W012K**	28W x 13D x 10H	**DBR-R3D3-W045K**	30W x 18D x 32H
100	3.3	**DBR-R5D1-W015K**	28W x 16D x 10H	**DBR-R004-W060K**	30W x 18D x 40H
125	3.3	**DBR-R4D1-W020K**	28W x 16D x 10H	**DBR-R004-W070K**	30W x 18D x 48H
150	3.3	**DBR-R3D4-W025K**	30W x 18D x 16H	**DBR-R3D5-W085K**	30W x 18D x 56H
200	3.3	**DBR-R3D3-W030K**	30W x 18D x 24H	**DBR-R3D3-W110K**	30W x 18D x 72H
250	1.4	**DBR-R2D5-W036K**	30W x 18D x 24H	①	—
300	1.4	**DBR-R1D5-W045K**	30W x 18D x 32H	①	—
350	1.4	**DBR-R1D4-W060K**	30W x 18D x 40H	①	—
400	0.9	**DBR-R1D4-W060K**	30W x 18D x 40H	①	—
500	0.9	**DBR-R0D9-W080K**	30W x 18D x 48H	①	—
550	0.9	**DBR-R001-W085K**	30W x 18D x 56H	①	—

Note

① Consult factory.

575 V Brake Resistors

Drive hp (CT/I_H)	Minimum Ohms	20% Duty Cycle, 100% Torque		50% Duty Cycle, 150% Torque	
		Catalog Number	Dimensions (Inches)	Catalog Number	Dimensions (Inches)
2	100.0	**DBR-R100-W0400**	12W x 5D x 5H	**DBR-R100-W1200**	12W x 10D x 5H
3	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2000**	12W x 16D x 5H
4	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2400**	19W x 10D x 5H
5	100.0	**DBR-R100-W0800**	12W x 7D x 5H	**DBR-R100-W2800**	19W x 13D x 5H
7.5	100.0	**DBR-R100-W1200**	12W x 10D x 5H	**DBR-R100-W4800**	26.5W x 13D x 5H
10	30.0	**DBR-R063-W1600**	12W x 13D x 5H	**DBR-R063-W6000**	26.5W x 16D x 5H
15	30.0	**DBR-R042-W2400**	19W x 10D x 5H	**DBR-R042-W9000**	28W x 10D x 10H
20	30.0	**DBR-R030-W3200**	19W x 13D x 5H	**DBR-R030-W012K**	28W x 13D x 10H
25	30.0	**DBR-R030-W4000**	19W x 16D x 5H	**DBR-R030-W015K**	28W x 16D x 10H
30	18.0	**DBR-R020-W4800**	26.5W x 13D x 5H	**DBR-R020-W020K**	30W x 18D x 16H
40	18.0	**DBR-R030-W6000**	26.5W x 16D x 5H	**DBR-R184-W025K**	30W x 18D x 16H
50	9.0	**DBR-R013-W7500**	26.5W x 16D x 5H	**DBR-R012-W030K**	30W x 18D x 24H
60	9.0	**DBR-R010-W9000**	28W x 10D x 10H	**DBR-R010-W036K**	30W x 18D x 24H
75	9.0	**DBR-R009-W012K**	28W x 13D x 10H	**DBR-R009-W045K**	30W x 18D x 24H
100	7.0	**DBR-R013-W015K**	28W x 16D x 10H	**DBR-R8D4-W060K**	30W x 18D x 40H
125	7.0	**DBR-R8D2-W020K**	30W x 18D x 10H	**DBR-R007-W070K**	30W x 18D x 40H
150	7.0	**DBR-R007-W025K**	30W x 18D x 16H	**DBR-R006-W085K**	30W x 18D x 56H
175	7.0	**DBR-R007-W030K**	30W x 18D x 24H	**DBR-R007-W100K**	30W x 18D x 72H
200	2.5	**DBR-R3D3-W030K**	30W x 18D x 24H	**DBR-R2D6-W110K**	30W x 18D x 64H
250	2.5	**DBR-R2D5-W036K**	30W x 18D x 24H	**DBR-R003-W140K**	30W x 18D x 72H
300	2.5	**DBR-R3D3-W045K**	30W x 18D x 32H	①	—
400	1.7	**DBR-R002-W060K**	30W x 18D x 48H	①	—
450	1.7	**DBR-R1D8-W070K**	30W x 18D x 48H	①	—
500	1.7	**DBR-R002-W080K**	30W x 18D x 56H	①	—

Note

① Consult factory.

Control/Communication Options

Available Control/Communications Options

Option	Description	Option Type
K2	**Door-Mounted Speed Potentiometer with HOA Selector Switch**—Provides the SPX with the ability to start/stop and adjust the speed reference from door-mounted control devices or remotely from customer supplied inputs. In HAND position, the drive will start and the speed is controlled by the door-mounted speed potentiometer. The drive will be disabled in the OFF position. When AUTO is selected, the drive run and speed control commands are via user-supplied dry contact and 4–20 mA signal.	Control
K4	**HAND/OFF/AUTO Switch for Non-Bypass Configurations**—Provides a three-position selector switch that allows the user to select either a HAND or AUTO mode of operation. HAND mode is defaulted to keypad operation, and AUTO mode is defaulted to control from an external terminal source. These modes of operation can be configured via programming to allow for alternate combinations of start and speed sources. Start and speed sources include keypad, I/O and fieldbus.	Control
KB	**115 V Control Transformer, 550 VA**—Provides a fused control power transformer with additional 550 VA at 115 V for customer use.	Control
L1	**Power On and Fault Pilot Lights**—Provide a white power on light that indicates power to the enclosed cabinet and a red fault light that indicates a drive fault has occurred.	Light
P2	**Disconnect Switch**—Disconnect switch option is applicable only with NEMA Type 1/IP21 and NEMA Type 12/IP54 Freestanding drives. Allows a convenient means of disconnecting the SPX from the line, and the operating mechanism can be padlocked in the OFF position. This is factory-mounted in the enclosure.	Input

SPX Freestanding Options

480 V and 690 V Control Options, 200–550 hp ①

Description	Catalog Number Suffix
Door-mounted speed potentiometer with HOA selector switch	**K2**
HAND/OFF/AUTO switch (22 mm)	**K4**
115 volt control transformer 550 VA	**KB**

480 V and 690 V Light Options, 200–550 hp ①

Description	Catalog Number Suffix
Power on/fault pilot lights	**L1**

Input Options, 200–550 hp ①

Description	Catalog Number Suffix
Disconnect switch	**P2** ②

Notes

① Consult factory for adder information.

② Applicable with FR10 and FR11 freestanding designs only.

Replacement Parts

FR4 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	NEMA Type 12 control fan ①	1	**PP01086**	**PP01086**	—
Control module ②	SPX control module	1	**CPBS0000000000**	**CPBS0000000000**	—
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	—
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	—
Keypad ②	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	—
Main fan ②	DC fan (main)	1	**PP01060**	**PP01060**	—
Other	Mounting kit, fixing kit	1	**FR00040**	**FR00040**	—
	Mounting kit, fixing kit, N12 ①	1	**FR00079**	**FR00079**	—
	Control cover, plastic, N1	1	**FR00006**	**FR00006**	—

FR5 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	NEMA Type 12 control fan ①	1	**PP01088**	**PP01088**	—
Control module ②	SPX control module	1	**CPBS0000000000**	**CPBS0000000000**	—
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	—
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	—
Keypad ②	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	—
Main fan ②	DC fan (main)	1	**PP01061**	**PP01061**	—
Other	Mounting kit, fixing kit	1	**FR00050**	**FR00050**	—
	Mounting kit, fixing kit, N12 ①	1	**FR00081**	**FR00081**	—
	Control cover, plastic, N1	1	**FR05011**	**FR05011**	—

FR6 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	NEMA Type 12 control fan ①	1	**PP01049**	**PP01049**	—
Control module ②	SPX control module	1	**CPBS0000000000**	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	**OPTA2**
Keypad ②	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main fan ②	DC fan (main)	1	**PP01062**	**PP01062**	—
Other	Mounting kit, fixing kit	1	**FR00060**	**FR00060**	**FR00060**
	Mounting kit, fixing kit, N12 ①	1	**FR00082**	**FR00082**	**FR00082**
	Control cover, plastic, N1	1	**FR06011**	**FR06011**	**FR06011**

FR7 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	NEMA Type 12 control fan ①	1	**PP01049**	**PP01049**	**PP01049**
Control module ②	SPX control module	1	**CPBS0000000000**	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	**OPTA2**
Keypad ②	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main fan ②	DC fan (main)	1	**PP01063**	**PP01063**	**PP01063**
Other	Mounting kit, fixing kit	1	**FR07071**	**FR07071**	**FR07071**
	Mounting kit, fixing kit, N12 ①	1	**FR07072**	**FR07072**	**FR07072**
	Control cover, plastic, N1	1	**FR07011**	**FR07011**	**FR07011**

Notes

① Only for NEMA Type 12/IP54 Type drives.
② Factory recommended spare parts.

FR8 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	NEMA Type 12 control fan ①	1	**CP01180**	**CP01180**	**CP01180**
Control module ②	SPX control module	1	**CPBS0000000000**	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	**OPTA2**
Keypad ②	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main AC fan	Fan AC	1	**PP01123**	**PP01123**	**PP01123**
	Fan fuse	2	**PP20202**	**PP20202**	**PP20202**
	Starting cap	1	**S00734**	**S00734**	**S00734**
	Fan driver board AC	1	**VB00599**	**VB00799**	**VB00799**
	Isolation transformer (fan)	1	**S0000113**	**S0000113**	**S0000113**
Main DC fan ②	DC fan	1	**PP00071**	**PP00071**	**PP00071**
	DC power supply	1	**S01016**	**S01016**	**S01016**
Other	Front cover, N12 ①	1	**FR08079**	**FR08079**	**FR08079**
	Conduit plate, N12	1	**FR08082**	**FR08082**	**FR08082**
	Front cover, N1	1	**FR08106**	**FR08106**	**FR08106**

FR9 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control fan	50 mm fan	1	**PP09041**	**PP09041**	**PP09041**
	80 mm fan	1	**PP01068**	**PP01068**	**PP01068**
Control module ①	SPX control module	1	**CPBS0000000000**	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	**OPTA9**	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	**OPTA2**	**OPTA2**	**OPTA2**
Converter	Power module ②	1	**FR09-0261-2-ANV**	**FR09-0261-4-ANV**	**FR09-0125-5-ANV**
		1	**FR09-0300-2-ANV**	**FR09-0300-4-ANV**	**FR09-0144-5-ANV**
		1	—	—	**FR09-0170-5-ANV**
	Driver board	1	**S00583**	**S00583**	**S00583**
	Shunt board ②	6	—	**VB00535**	**VB00537**
		6	—	**VB00536**	**VB00542**
		6	—	—	**VB00543**
DC section	Balancing resistor	3	**PP00052**	**PP00052**	**PP00052**
	Bus capacitor	8	**S00335**	**S00335**	**PP01041**
	DC busbars DC–	1	**FR09043**	**FR09043**	**FR09043**
	DC busbars DC+	1	**FR09044**	**FR09044**	**FR09044**
	DC busbars connection	1	**FR09045**	**FR09045**	**FR09045**
	DC busbars +/– insulator	1	**FR09046**	**FR09046**	**FR09046**
	DC busbars –/con insulator	1	**FR09047**	**FR09047**	**FR09047**
Inverter	Rectifier module	1	**FR09826**	**FR09822**	**FR09823**
	Diode	3	**CP01268**	**CP01268**	**CP01268**
	Rectifier board	1	—	**VB00459**	**VB00460**
Keypad ①	SVX/SPX keypad	1	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	1	**PP00072**	**PP00072**	**PP00072**
	DC power supply	1	**S01017**	**S01017**	**S01017**
Other	Front cover power	1	**FR09012**	**FR09012**	**FR09012**
	Front cover connection	1	**FR09013**	**FR09013**	**FR09013**
	Front power conduit	1	**FR09014**	**FR09014**	**FR09014**

Notes

① Only for NEMA Type 12/IP54 Type drives.
② Factory recommended spare parts.
③ Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

FR10 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control	Fiber board	1	—	**S00451**	**S00451**
	ASIC board	1	—	**S00457**	**S00457**
Control fan	ASIC fan	1	—	**PP01096**	**PP01096**
Control module ①	SPX control module	1	—	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	—	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	—	**OPTA2**	**OPTA2**
Converter	Power module ②	1	—	**FR10-0385-4-ANV**	**FR10-0261-5-ANV**
		1	—	**FR10-0460-4-ANV**	**FR10-0325-5-ANV**
		1	—	**FR10-0520-4-ANV**	**FR10-0385-5-ANV**
		1	—	—	**FR10-0416-5-ANV**
	Driver board	1	—	**S00450**	**S00450**
	Driver adapter board	1	—	**VB00330**	**VB00330**
	Shunt board ②	6	—	**VB00497**	**VB00510**
		6	—	**VB00498**	**VB00511**
		6	—	**VB00537**	**VB00545**
Covers	Top cover	1	—	**FR10340**	**FR10340**
	Side cover	2	—	**FR10341**	**FR10341**
DC section	Balancing resistor	2	—	**PP13027**	**PP13028**
	DC busbars kit (right)	1	—	**S0000005**	**S0000005**
	Bus capacitor	12	—	**S00335**	**S00336**
Inverter	Rectifier module	1	—	**FR10823**	**FR10823**
	Charging resistor	1	—	**PP00066**	**PP00066**
	Diode	3	—	**PP01177**	**PP01177**
	Rectifier board	1	—	**S00591**	**S00592**
Keypad ①	SVX/SPX keypad	1	—	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	2	—	**PP00072**	**PP00072**
	DC power supply	2	—	**S01017**	**S01017**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

FR11 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control	Fiber board	1	—	**S00451**	**S00451**
	ASIC board	1	—	**S00457**	**S00457**
Control fan	ASIC fan	1	—	**PP01096**	**PP01096**
Control module ①	SPX control module	1	—	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	—	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	—	**OPTA2**	**OPTA2**
Converter	Power module ②	1	—	**FR11-0590-4-ANV**	**FR11-0460-5-ANV**
		1	—	**FR11-0650-4-ANV**	**FR11-0502-5-ANV**
		1	—	**FR11-0730-4-ANV**	**FR11-0590-5-ANV**
	Driver board	1	—	**S00452**	**S00452**
	Driver adapter board	1	—	**VB00330**	**VB00330**
	Shunt board ②	9	—	**VB00513**	**VB00512**
		9	—	**VB00514**	**VB00546**
		9	—	**VB00538**	**VB00547**
Covers	Top cover	1	—	**FR11345**	**FR11345**
DC section	Balancing resistor	3	—	**PP13027**	**PP13027**
	DC busbars kit (right)	3	—	**S0000005**	**S0000005**
	Bus capacitor	18	—	**S00335**	**S00335**
Inverter	Rectifier module	1	—	**FR10823**	**FR10823**
	Diode	3	—	**PP01177**	**PP01177**
	Rectifier board	1	—	**S00591**	**S00591**
Keypad ①	SVX/SPX keypad	1	—	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	2	—	**PP00072**	**PP00072**
	DC power supply	2	—	**S01017**	**S01017**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

FR12 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control	Fiber board	2	—	**S00451**	**S00451**
	ASIC board	2	—	**S00457**	**S00457**
	Star coupler	1	—	**S00593**	**S00593**
Control fan	ASIC fan	2	—	**PP01096**	**PP01096**
Control module ①	SPX control module	1	—	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	—	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	—	**OPTA2**	**OPTA2**
Converter	Power module ②	1	—	**FR12-0820-4-ANV**	**FR12-0650-5-ANV**
		1	—	**FR12-0920-4-ANV**	**FR12-0750-5-ANV**
		1	—	**FR12-1030-4-ANV**	**FR12-0820-5-ANV**
	Driver board	2	—	**S00450**	**S00450**
	Driver adapter board	2	—	**VB00330**	**VB00330**
	Shunt board	12	—	**VB00498**	**VB00511**
Covers	Top cover	2	—	**FR10340**	**FR10340**
	Side cover	4	—	**FR10341**	**FR10341**
DC section	Balancing resistor	4	—	**PP13027**	**PP13027**
	DC busbars kit (right)	2	—	**S0000005**	**S0000005**
	Bus capacitor	24	—	**S00335**	**S00336**
Inverter	Rectifier module	2	—	**FR10823**	**FR10823**
	Diode	3	—	**PP01177**	**PP01177**
	Rectifier board	2	—	**S00591**	**S00591**
Keypad ①	SVX/SPX keypad	1	—	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	4	—	**PP00072**	**PP00072**
	DC power supply	4	—	**S01017**	**S01017**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

FR13 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control	ASIC board	1	—	**S00457**	**S00457**
	ASIC assembly	1	—	**60S01030**	**60S01030**
Control fan	ASIC fan	1	—	**PP01096**	**PP01096**
Control module ①	SPX control module	1	—	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	—	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	—	**OPTA2**	**OPTA2**
Converter	Power module ②	3	—	**FI13-1150-4-ANV**	**FR13-1030-5-ANV**
		3	—	**FI13-1300-4-ANV**	**FR13-1180-5-ANV**
		3	—	**FI13-1450-4-ANV**	**FR13-920-5-ANV**
	Driver board	3	—	**S00454**	**S00454**
	Driver adapter board	2	—	**VB00330**	**VB00330**
	Shunt board ②	18	—	**VB00505**	**VB00516**
		18	—	**VB00514**	**VB00517**
		18	—	**VB00541**	**VB00547**
Covers	Top cover	3	—	**FI10001**	**FI10001**
	Side cover	3	—	**FI10003**	**FI10003**
DC section	Balancing resistor	6	—	**PP13034**	**PP13034**
	Bus capacitor	36	—	**S00335**	**S00336**
	DC busbars kit	3	—	**FI13329**	**FI13329**
Inverter	Rectifier module	2	—	**FR10823**	**FR10823**
	Diode	3	—	**PP01177**	**PP01177**
	Rectifier board	2	—	**S00591**	**S00591**
Keypad ①	SVX/SPX keypad	1	—	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	4	—	**PP00072**	**PP00072**
	DC power supply	4	—	**S01017**	**S01017**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

FR14 Spare Parts

Category	Description	Quantity/ Drive	230 V Catalog Number	480 V Catalog Number	575 V Catalog Number
Control	ASIC board	2	—	**S00457**	**S00457**
	Star coupler	1	—	**S00593**	**S00593**
	ASIC assembly	2	—	**60S01030**	**60S01030**
	Star coupler kit	1	—	**FR10860**	**FR10860**
Control fan	ASIC fan	2	—	**PP01096**	**PP01096**
Control module ①	SPX control module	1	—	**CPBS0000000000**	**CPBS0000000000**
	Standard slot A I/O card	1	—	**OPTA9**	**OPTA9**
	Standard slot B I/O card	1	—	**OPTA2**	**OPTA2**
Converter	Power module ②	1	—	**FR14-1770-4-ANV**	**FR14-1500-5-ANV**
		1	—	**FR14-2150-4-ANV**	**FR14-1900-5-ANV**
		1	—	**FR14-2700-4-ANV**	**FR14-2250-5-ANV**
	Driver board	6	—	**S00454**	**S00454**
	Driver adapter board	2	—	**VB00330**	**VB00330**
	Shunt board ②	36	—	**VB00541**	**VB00516**
		36	—	—	**VB00517**
Covers	Top cover	6	—	**FI10001**	**FI10001**
	Side cover	6	—	**FI10003**	**FI10003**
DC section	Balancing resistor	6	—	**PP13034**	**PP13034**
	Bus capacitor	72	—	**S00335**	**S00336**
	DC busbars kit	6	—	**FI13329**	**FI13329**
Inverter	Rectifier module	2	—	**FR10823**	**FR10823**
	Diode	3	—	**PP01177**	**PP01177**
	Rectifier board	2	—	**S00591**	**S00591**
Keypad ①	SVX/SPX keypad	1	—	**KEYPAD-LOC/REM**	**KEYPAD-LOC/REM**
Main DC fan ①	DC fan	6	—	**PP00072**	**PP00072**
	DC power supply	6	—	**S01017**	**S01017**

Notes

① Factory recommended spare parts.

② Select one part number based on the amperage rating of the drive. Please contact EatonCare at 877-ETN-CARE for assistance.

Technical Data and Specifications

SPX Drives

Description	Specification
Input Ratings	
Input voltage (V_{in})	+10%/–15%
Input frequency (f_{in})	50/60 Hz (variation up to 45–66 Hz)
Connection to power	Once per minute or less (typical operation)
High withstand rating	100 kAIC
Output Ratings	
Output voltage	0 to V_{in}
Continuous output current	I_H rated 100% at 122 °F (50 °C), FR9 and below I_L rated 100% at 104 °F (40 °C), FR9 and below I_H/I_L 100% at 104 °F (40 °C), FR10 and above
Overload current (I_H/I_L)	150% I_H, 110% I_L for 1 min.
Output frequency	0 to 320 Hz
Frequency resolution	0.01 Hz
Initial output current (I_H)	250% for 2 seconds
Efficiency	>96%
Control Characteristics	
Control method	Frequency control (V/f) Open loop: sensorless vector control Closed loop: frequency control Closed loop: vector control
Switching frequency	Adjustable with parameter 2.6.9
Frame 4–6	1 to 16 kHz; default 10 kHz
Frame 7–12	1 to 10 kHz; default 3.6 kHz
Frequency reference	Analog input: Resolution 0.1% (10-bit), accuracy ±1% V/Hz Panel reference: Resolution 0.01 Hz
Field weakening point	30 to 320 Hz
Acceleration time	0 to 3000 sec.
Deceleration time	0 to 3000 sec.
Braking torque	DC brake: 30% x T_n (without brake option)
Ambient Conditions	
Ambient operating temperature	14 °F (–10 °C), no frost to 122 °F (50 °C) I_H (FR4–FR9) 14 °F (–10 °C), no frost to 104 °F (40 °C) I_L (FR10 and up) 14 °F (–10 °C), no frost to 104 °F (40 °C) I_L (all frames)
Storage temperature	–40° to 158 °F (–40° to 70 °C)
Relative humidity	0 to 95% RH, noncondensing, non-corrosive, no dripping water
Air quality	Chemical vapors: IEC 721-3-3, unit in operation, class 3C2; Mechanical particles: IEC 721-3-3, unit in operation, class 3S2
Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 9842 ft (3000 m)
Vibration	EN 50178, EN 60068-2-6; 5 to 50 Hz, displacement amplitude 1 mm (peak) at 3 to 15.8 Hz, max. acceleration amplitude 1G at 15.8 to 150 Hz
Shock	EN 50178, EN 60068-2-27 UPS Drop test (for applicable UPS weights) Storage and shipping: max. 15 g, 11 ms (in package)
Enclosure class	NEMA 1/IP21 or NEMA 12/IP54, open chassis/IP20

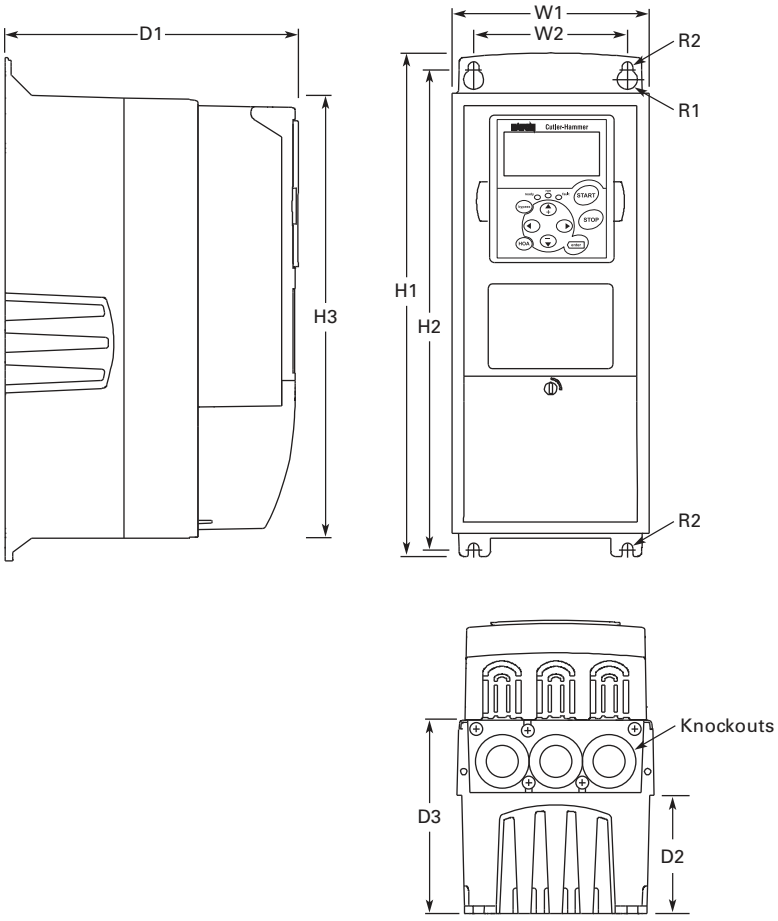
Description	Specification
Control Connections	
Analog input voltage	0 to 10 V, R = 200 kohms (–10 to 10 V joystick control) resolution 0.1%; accuracy ±1%
Analog input current	0(4) to 20 mA; R_i—250 ohms differential
Digital inputs (6)	Positive or negative logic; 18 to 30 Vdc
Auxiliary voltage	+24 V ±15%, max. 250 mA
Output reference voltage	+10 V +3%, max. load 10 mA
Analog output	0(4) to 20 mA; R_L max. 500 ohms; resolution 10 bit; Accuracy ±2%
Digital outputs	Open collector output, 50 mA/48V
Relay outputs	2 programmable Form C relay outputs switching capacity: 24 Vdc/8 A, 250 Vac/8 A, 125 Vdc/0.4 A
Protections	
Overcurrent protection	Trip limit 4.0 x I_H instantaneously
Overvoltage protection	Yes
Undervoltage protection	Yes
Earth fault protection	In case of earth fault in motor or motor cable, only the frequency converter is protected
Input phase supervision	Trips if any of the input phases are missing
Motor phase supervision	Trips if any of the output phases are missing
Overtemperature protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Motor underload protection	Yes
Short-circuit protection	Yes (+24 V and +10 V reference voltages)
High Performance Features	
Speed error	<0.01%, depending on the encoder
Encoder support	Incremental or absolute
Encoder voltages	5 V (RS-422), 15 V or 24 V, depending on the option card
Torque control	Full torque control at all speeds, including zero
Torque accuracy	<2%; <5% down to zero speed
Starting torque	>200%, depending on motor and drive sizing
Master/slave configurations	Full capability
System analysis	Integrated data logger
PC communication	Fast multiple drive monitoring with PC
Inter-drive communication	High-speed bus (12 Mbits/s)
High-speed applications	Up to 7200 Hz (special software required)

Dimensions

Approximate Dimensions in Inches (mm)

9000X Drives

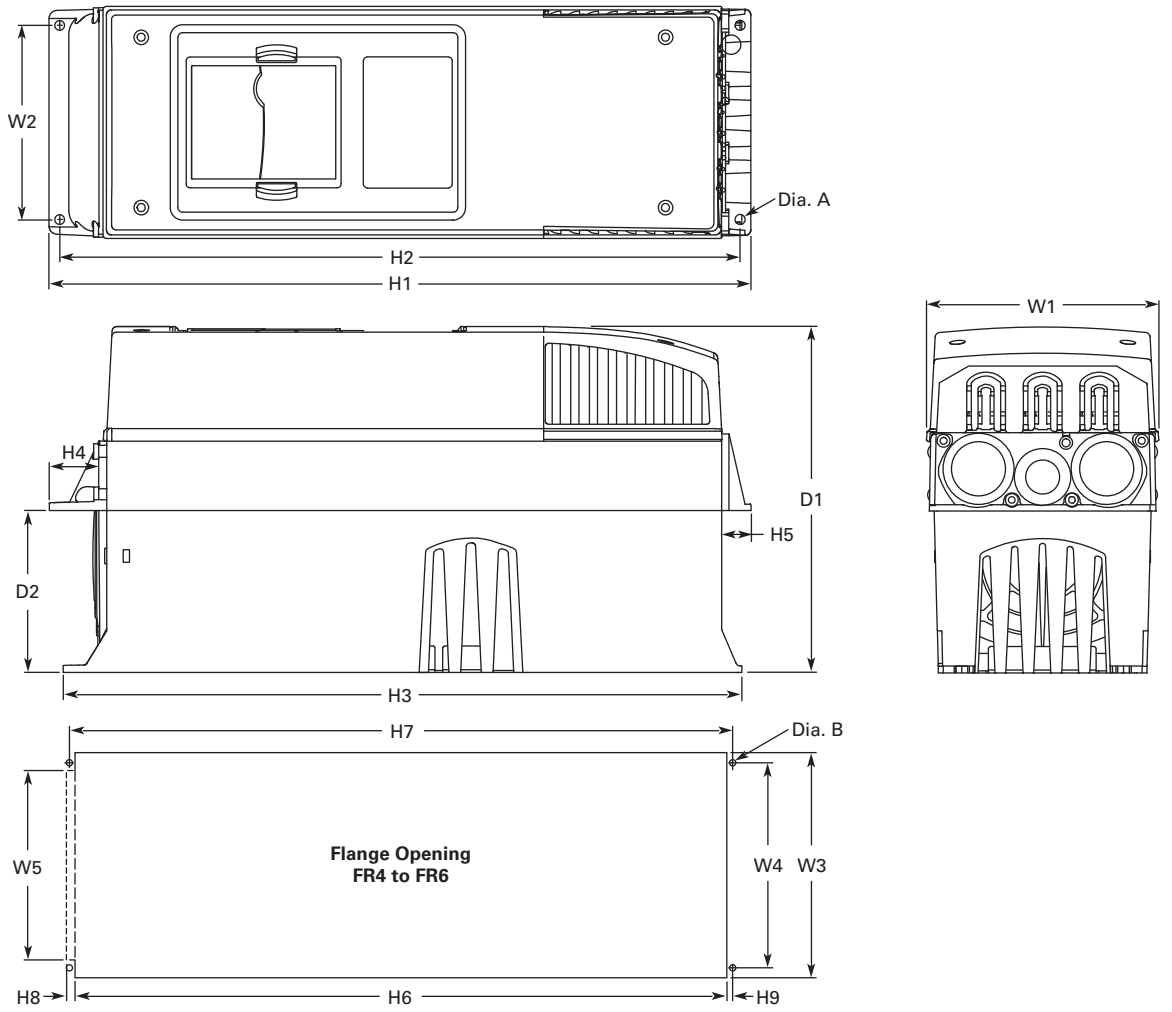
NEMA Type 1/IP21 and NEMA Type 12/IP54, FR4, FR5 and FR6



Voltage	hp (I_H)	H1	H2	H3	D1	D2	D3	W1	W2	R1 Dia.	R2 Dia.	Weight Lbs (kg)	Knockouts at Inches (mm) N1 (O.D.)
FR4													
230 V	3/4–3	12.9 (327)	12.3 (313)	11.5 (292)	7.5 (190)	3.0 (77)	5.0 (126)	5.04 (128)	3.9 (100)	0.5 (13)	0.3 (7)	11.0 (5)	3 at 10.1 (28)
480 V	1–5												
FR5													
230 V	5–7-1/2	16.5 (419)	16.0 (406)	15.3 (389)	8.4 (214)	3.9 (100)	5.8 (148)	5.7 (144)	3.9 (100)	0.5 (13)	0.3 (7)	17.9 (8)	2 at 1.5 (37) 1 at 10.1 (28)
480 V	7-1/2–15												
FR6													
230 V	10–15	22.0 (558)	21.3 (541)	20.4 (519)	9.3 (237)	4.2 (105)	6.5 (165)	7.7 (195)	5.8 (148)	0.6 (15.5)	0.4 (9)	40.8 (19)	3 at 1.5 (37)
480 V	20–30												
575 V	2–25												

Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21 and NEMA Type 12/IP54 with Flange Kit, FR4, FR5 and FR6



FR4, FR5 and FR6 with Flange Kit

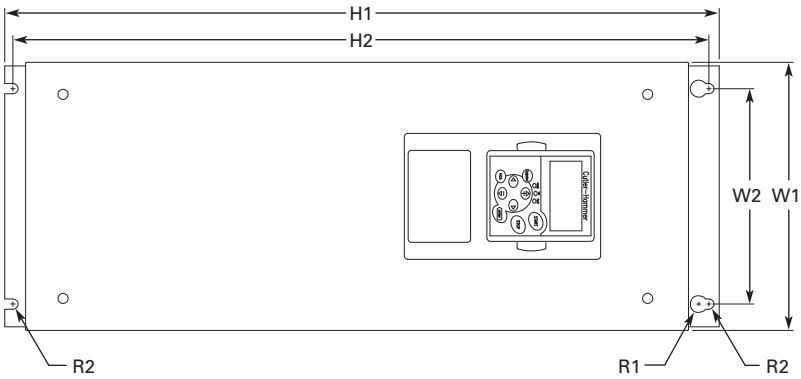
W1	W2	H1	H2	H3	H4	H5	D1	D2	Dia. A
FR4									
5.0 (128)	4.5 (113)	13.3 (337)	12.8 (325)	12.9 (327)	1.2 (30)	0.9 (22)	7.5 (190)	3.0 (77)	0.3 (7)
FR5									
5.6 (143)	4.7 (120)	17.0 (434)	16.5 (420)	16.5 (419)	1.4 (36)	0.7 (18)	8.4 (214)	3.9 (100)	0.3 (7)
FR6									
7.7 (195)	6.7 (170)	22.0 (560)	21.6 (549)	22.0 (558)	1.2 (30)	0.8 (20)	9.3 (237)	4.2 (106)	0.3 (7)

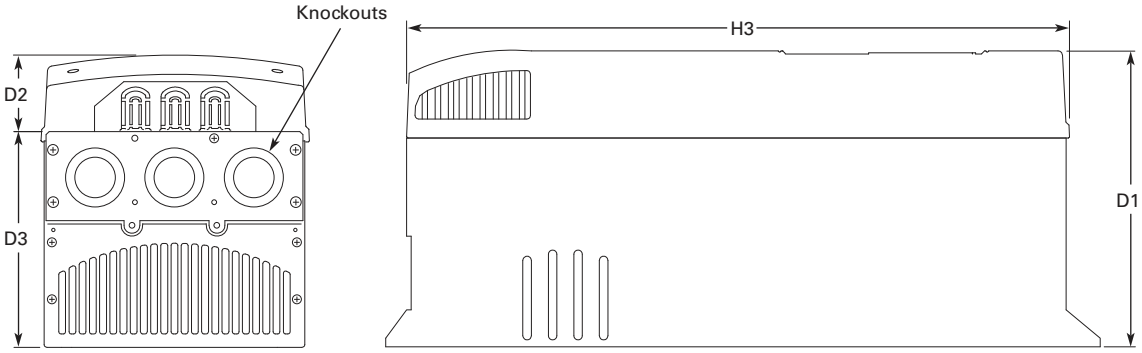
Flange Opening, FR4 to FR6

W3	W4	W5	H6	H7	H8	H9	Dia. B
FR4							
4.8 (123)	4.5 (113)	—	12.4 (315)	12.8 (325)	—	0.2 (5)	0.3 (7)
FR5							
5.3 (135)	4.7 (120)	—	16.2 (410)	16.5 (420)	—	0.2 (5)	0.3 (7)
FR6							
7.3 (185)	6.7 (170)	6.2 (157)	21.2 (539)	21.6 (549)	0.3 (7)	0.2 (5)	0.3 (7)

Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21 and NEMA Type 12/IP54, FR7

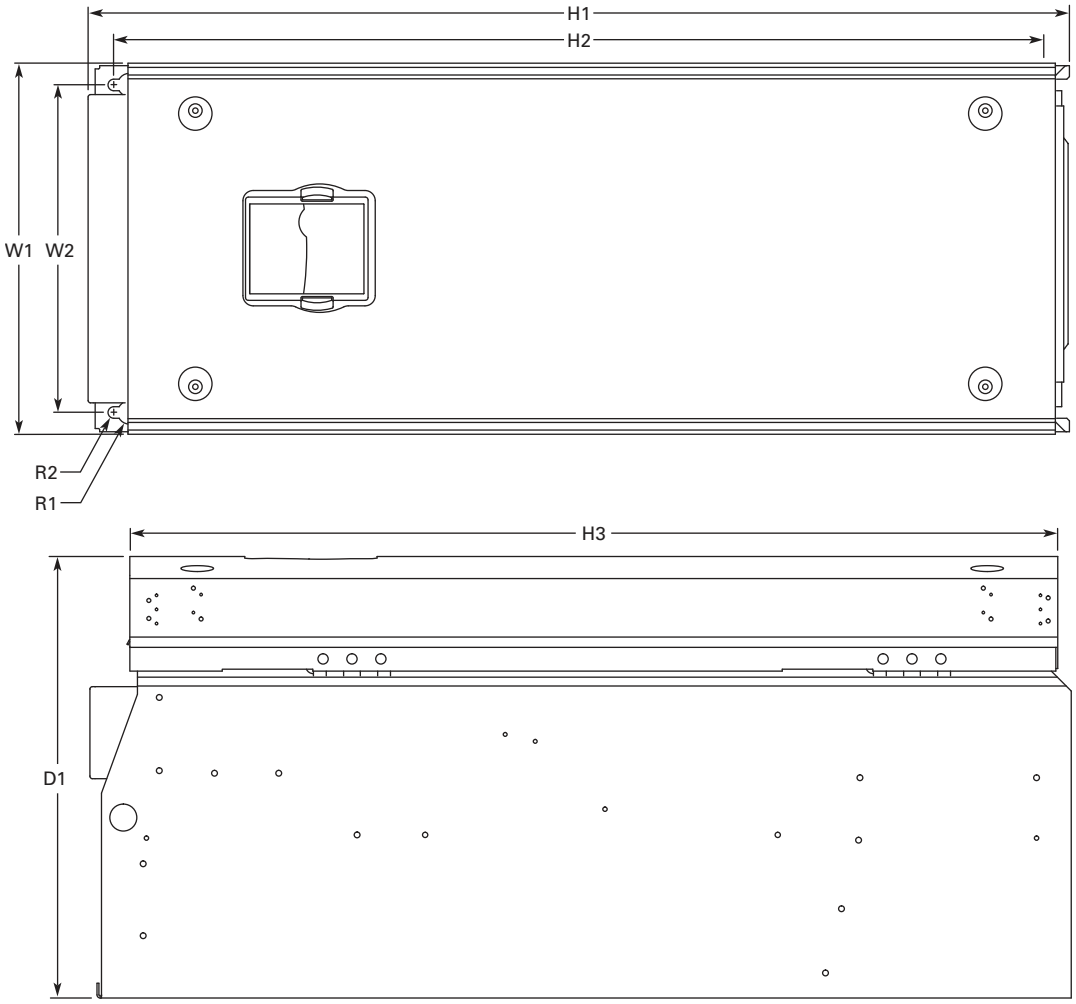




Voltage	hp (I_H)	H1	H2	H3	D1	D2	D3	W1	W2	R1 Dia.	R2 Dia.	Weight Lbs (kg)	Knockouts at Inches (mm) N1 (O.D.)
230 V	20–30	24.8 (630)	24.2 (614)	23.2 (590)	10.1 (257)	3.0 (77)	7.3 (184)	9.3 (237)	7.5 (190)	0.7 (18)	0.4 (9)	77.2 (35)	3 at 1.5 (37)
480 V	40–60												
575 V	30–40												

Approximate Dimensions in Inches (mm)

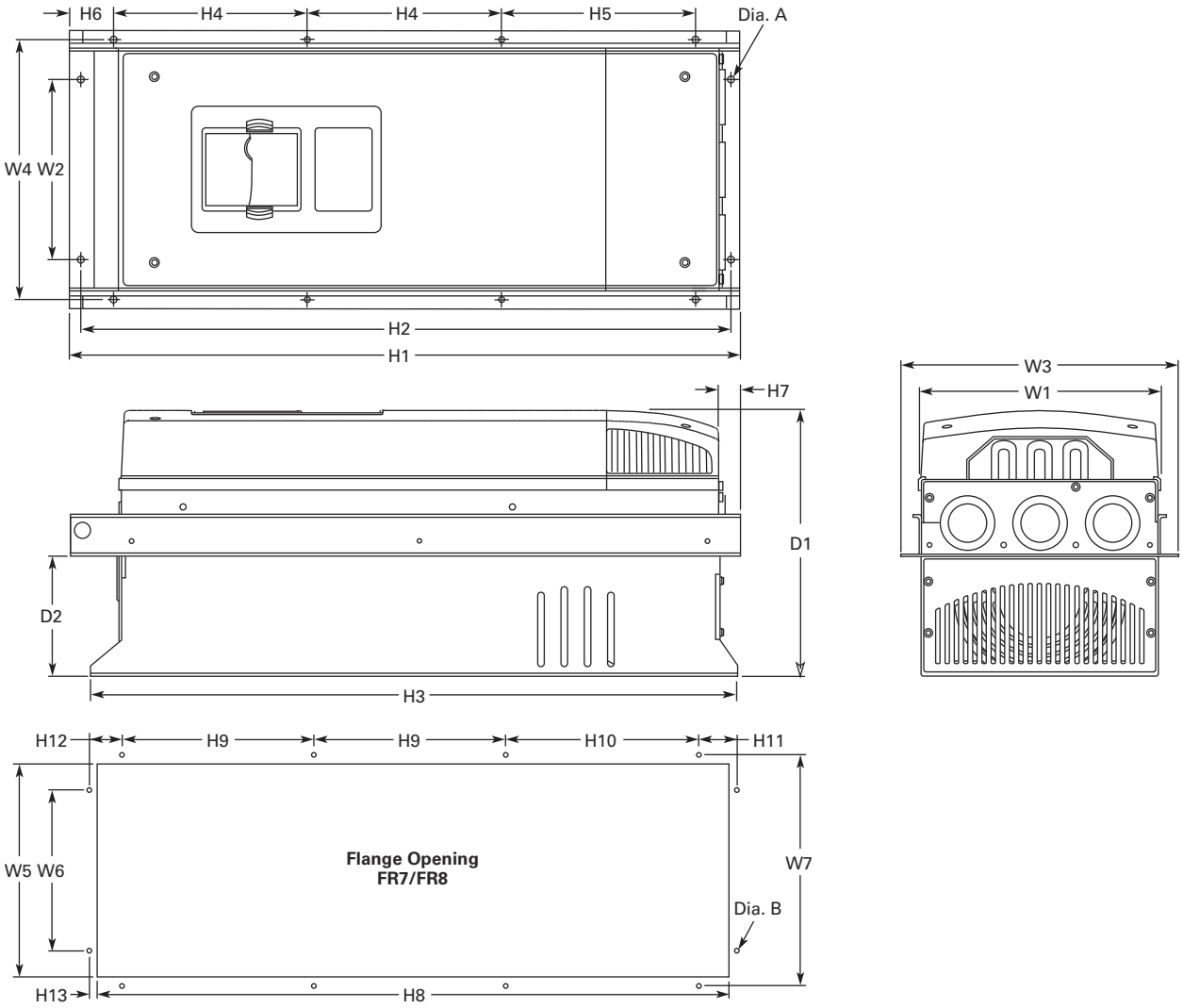
NEMA Type 1/IP21 and NEMA Type 12/IP54, FR8



Voltage	hp (I_H)	D1	H1	H2	H3	W1	W2	R1 Dia.	R2 Dia.	Weight Lbs (kg)
230 V	40–60	13.5 (344)	30.1 (764)	28.8 (732)	28.4 (721)	11.5 (291)	10 (255)	0.7 (18)	0.4 (9)	127 (58)
480 V	75–125									
575 V	50–75									

Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21 and NEMA Type 12/IP54, with Flange Kit, FR7 and FR8



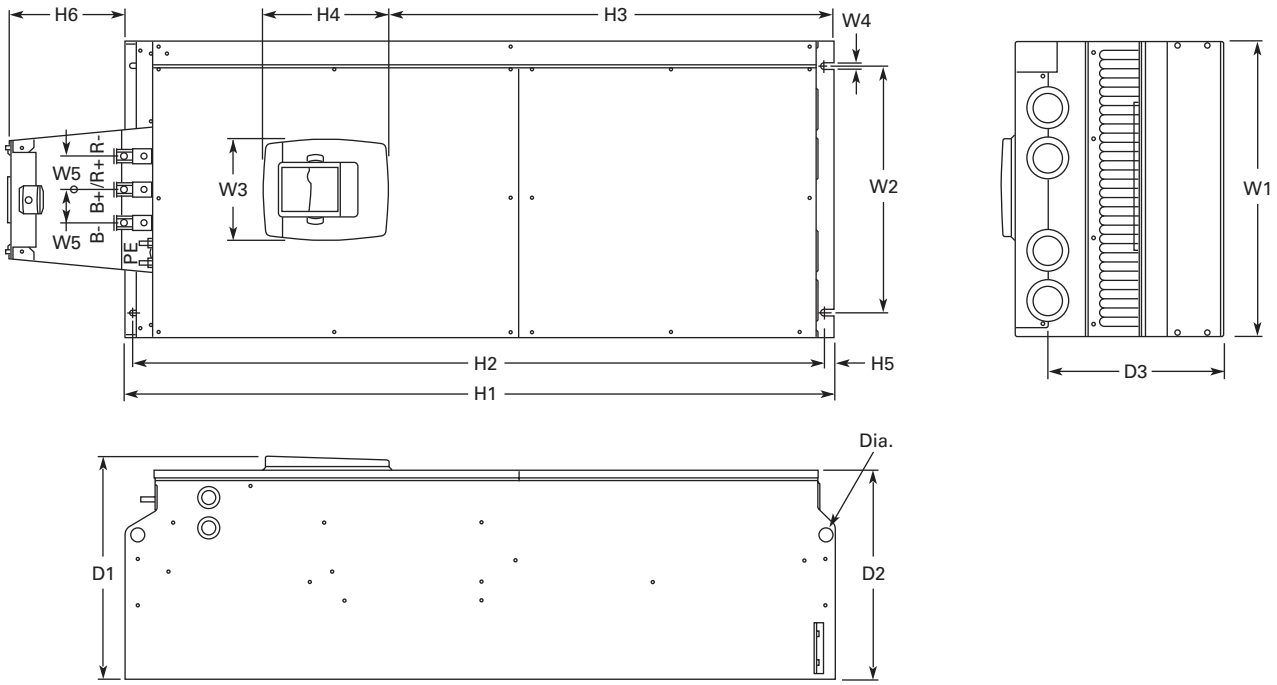
W1	W2	W3	W4	H1	H2	H3	H4	H5	H6	H7	D1	D2	Dia. A
FR7													
9.3 (237)	6.8 (175)	10.6 (270)	10.0 (253)	25.6 (652)	24.9 (632)	24.8 (630)	7.4 (189)	7.4 (189)	0.9 (23)	0.8 (20)	10.1 (257)	4.6 (117)	0.3 (6)
FR8													
11.2 (285)	—	14.0 (355)	13.0 (330)	32.8 (832)	—	29.3 (745)	10.2 (258)	10.4 (265)	1.7 (43)	2.2 (57)	13.5 (344)	4.3 (110)	0.4 (9)

Flange Opening, FR7 and FR8

W5	W6	W7	H8	H9	H10	H11	H12	H13	Dia. B
FR7									
9.2 (233)	6.9 (175)	10.0 (253)	24.4 (619)	7.4 (189)	7.4 (189)	1.4 (35)	1.3 (32)	1.0 (25)	0.3 (6)
FR8									
11.9 (301)	—	13.0 (330)	31.9 (810)	10.2 (258)	10.4 (265)	—	—	1.3 (33)	0.4 (9)

Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21 and NEMA Type 12/IP54, FR9



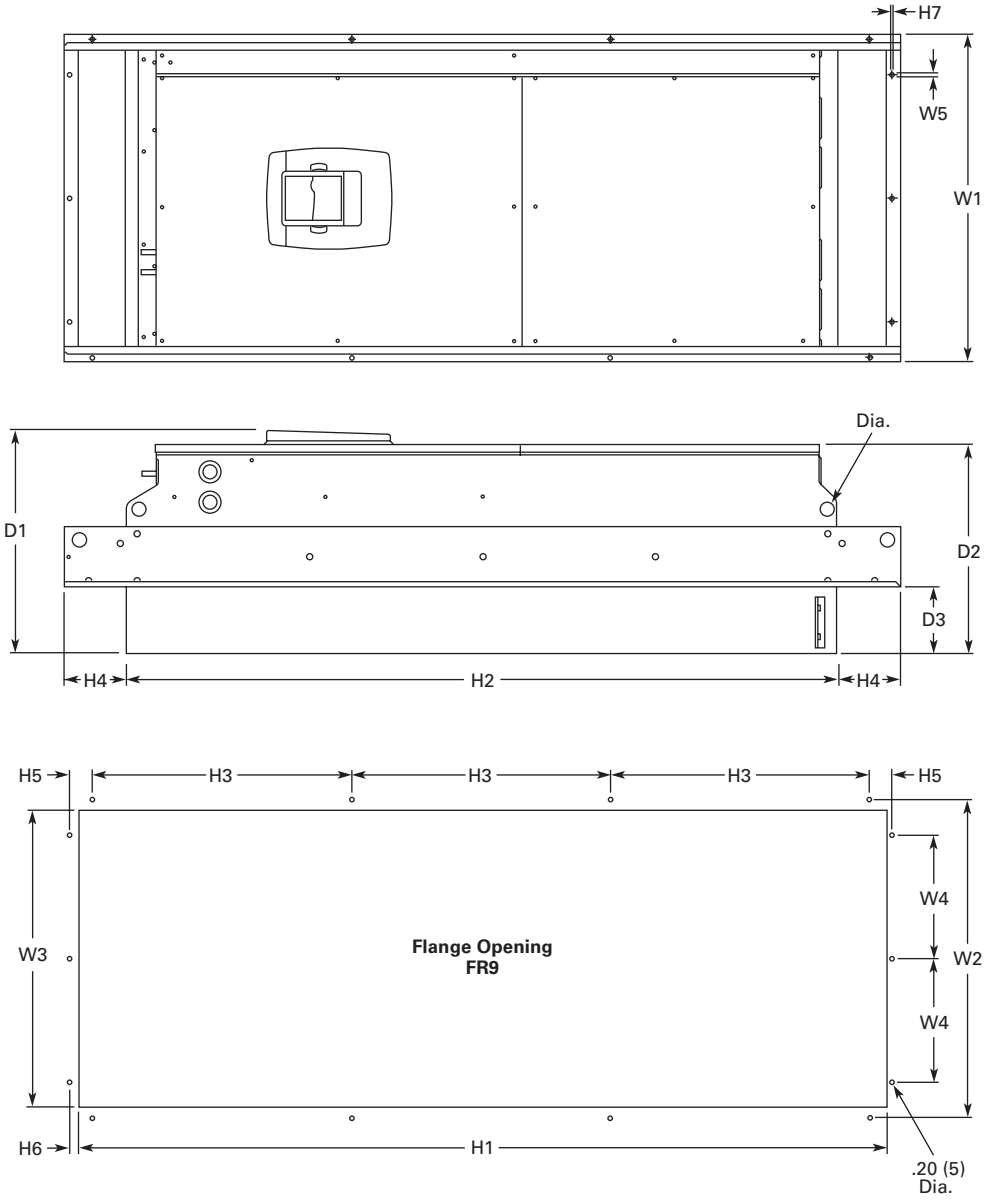
Voltage	hp (I_H)	W1	W2	W3	W4	H1	H2	H3	H4 ①	D1	D2	D3	Dia.	Weight Lbs (kg)
230 V	75–100	18.9 (480)	15.7 (400)	0.4 (9)	2.1 (54)	45.3 (1150)	44.1 (1120)	0.6 (16)	7.4 (188)	14.2 (361.5)	13.4 (340)	11.2 (285)	0.8 (21)	321.9 (146)
480 V	150–200													
575 V	100–175													

Note

① Brake resistor terminal box (H6) included when brake chopper ordered.

Approximate Dimensions in Inches (mm)

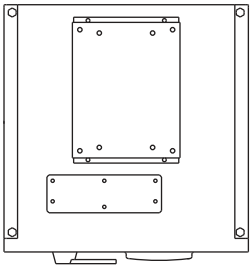
NEMA Type 1/IP21 and NEMA Type 12/IP54, FR9 with Flange Kit

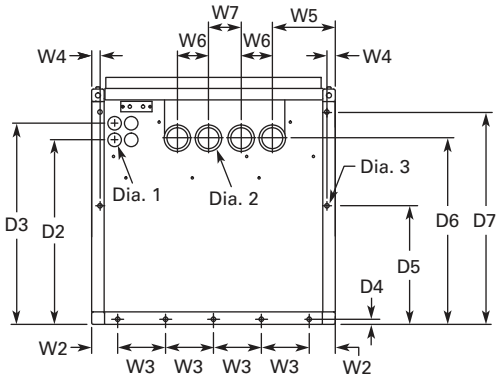


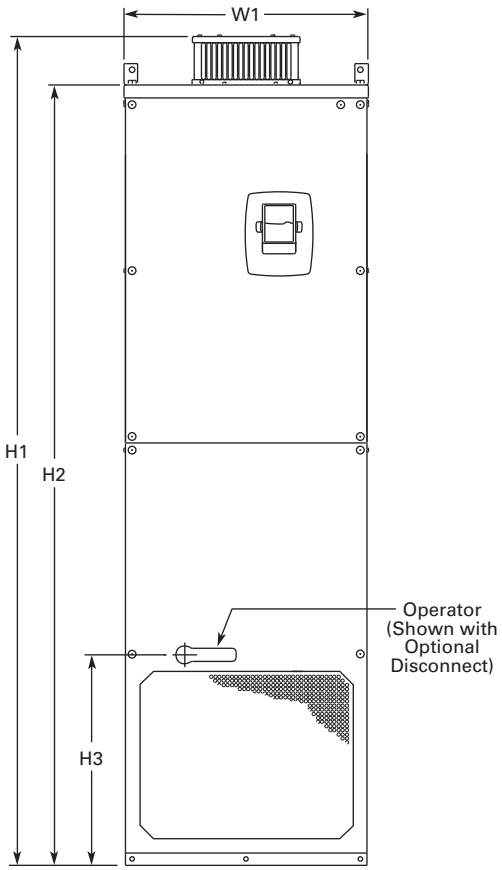
W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	H6	H7	D1	D2	D3	Dia.
20.9 (530)	20.0 (510)	19.1 (485)	7.9 (200)	0.2 (5.5)	51.7 (1312)	45.3 (1150)	16.5 (420)	3.9 (100)	1.4 (35)	0.4 (9)	0.1 (2)	24.9 (362)	13.4 (340)	4.3 (109)	0.8 (21)

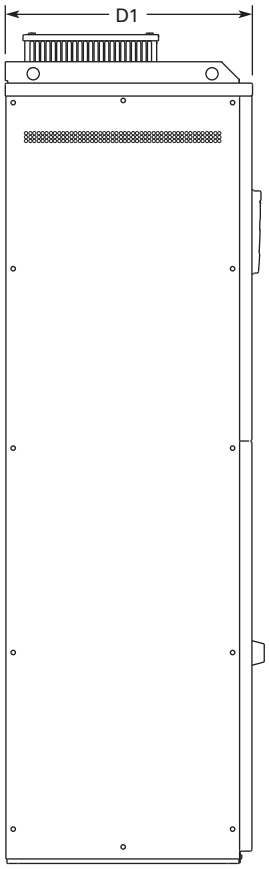
Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21 and NEMA Type 12/IP54, FR10 Freestanding





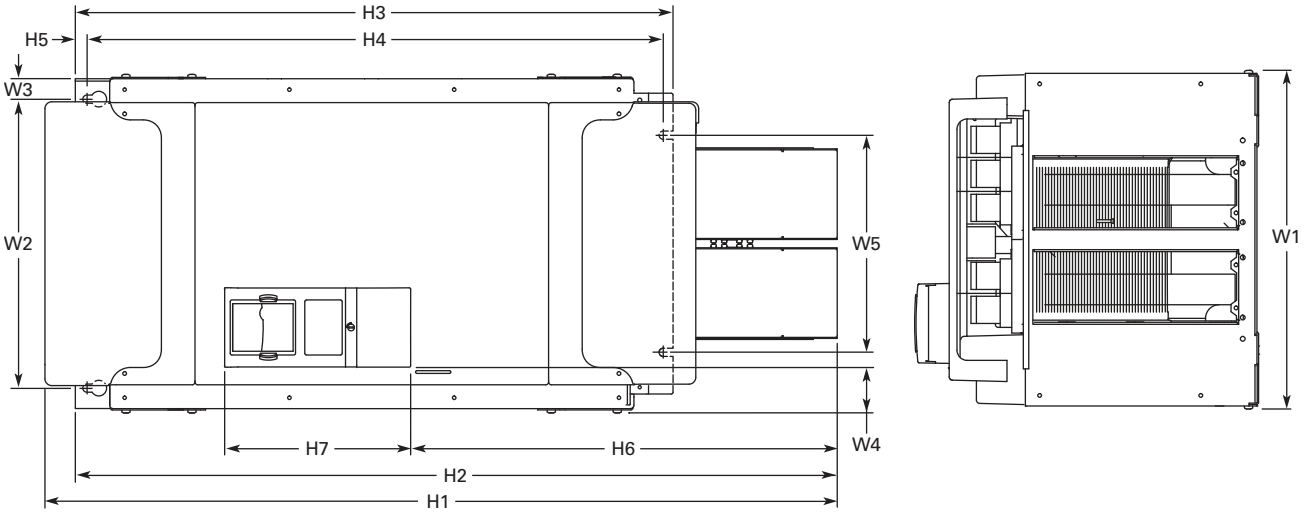


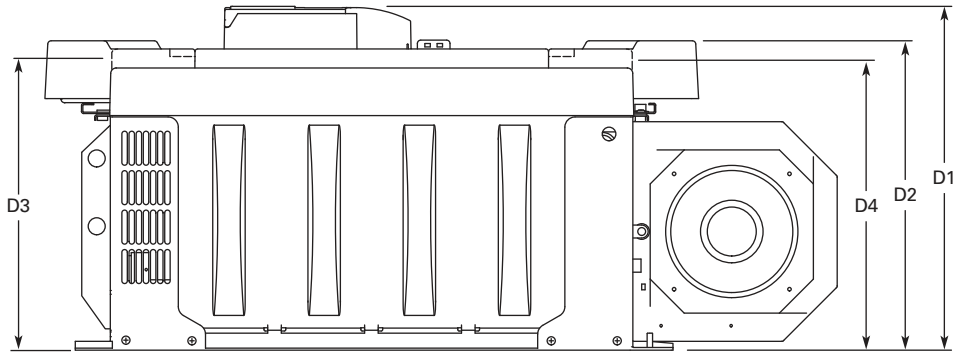


Volts	hp (I_H)	W1	W2	W3	W4	W5	W6	W7	H1	H2	H3	D1	D2	D3	D4	D5	D6	D7	Dia. 1	Dia. 2	Dia. 3	Weight Lbs (kg)
480 V	250–350	23.43 (595)	2.46 (62.5)	4.53 (115)	0.79 (20)	5.95 (151)	2.95 (75)	30.11 (79)	79.45 (2018)	74.80 (1900)	20.18 (512.5)	23.70 (602)	17.44 (443)	19.02 (483)	0.47 (12)	11.22 (285)	17.60 (447)	20.08 (510)	0.83 (21)	1.89 (48)	0.43 (11)	875 (389)
690 V	200–300																					

Approximate Dimensions in Inches (mm)

FR10 Open Chassis ①





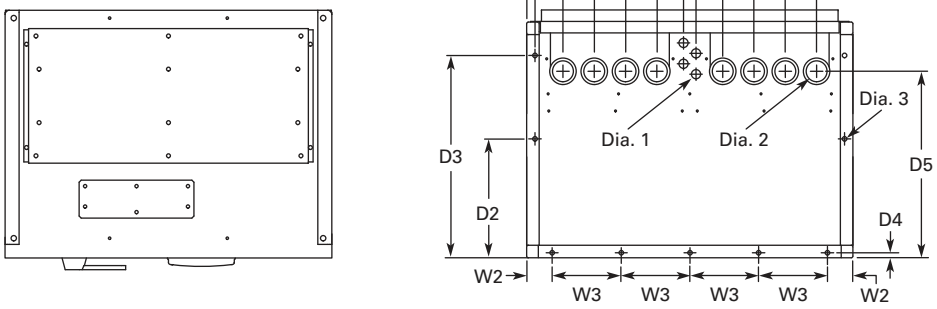
Voltage	hp (I_H)	W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	H6	H7	D1	D2	D3	D4	Weight Lbs (kg)
480 V	250–350	19.7 (500)	16.7 (425)	1.2 (30)	2.6 (67)	12.8 (325)	45.9 (1165)	44.1 (1121)	34.6 (879)	33.5 (850)	0.7 (17)	24.7 (627)	10.8 (275)	19.9 (506)	17.9 (455)	16.7 (423)	16.6 (421)	518 (235)
575 V	200–300																	

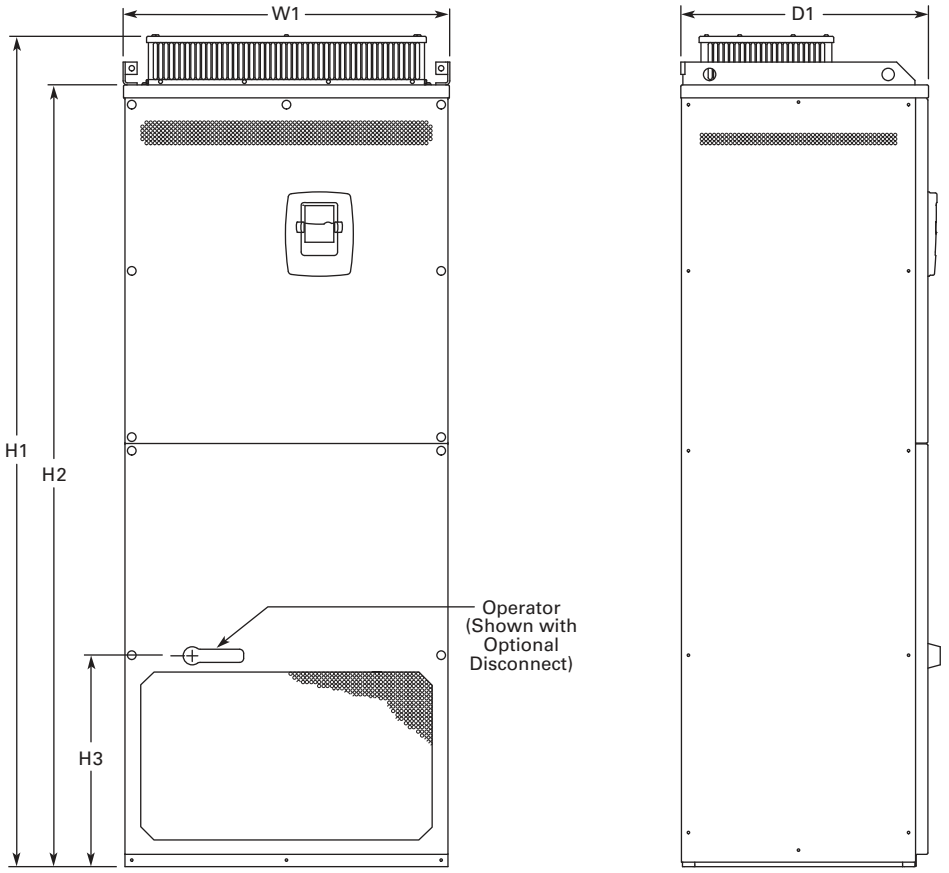
Note

① SPXX FR12 is built of two FR10 modules. Please refer to SPX installation manual for mounting instructions.

Approximate Dimensions in Inches (mm)

NEMA Type 1/IP21, FR11 Freestanding Drive

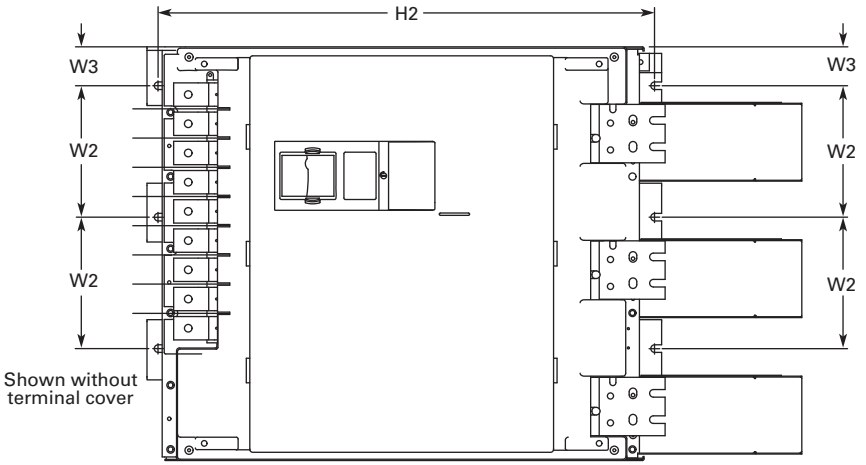


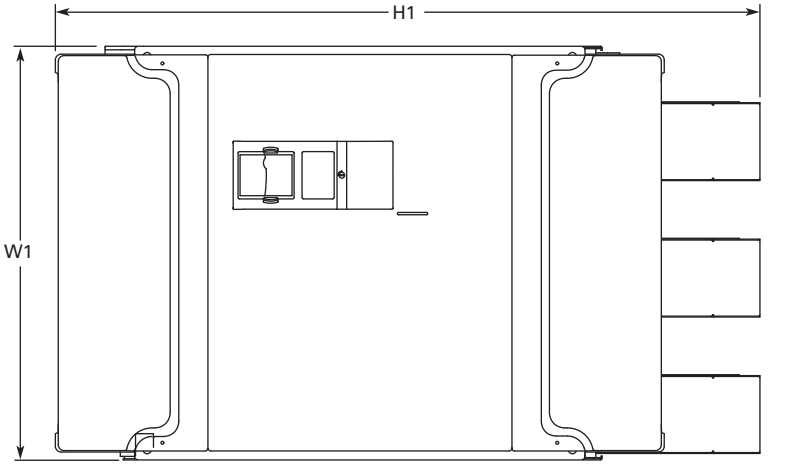


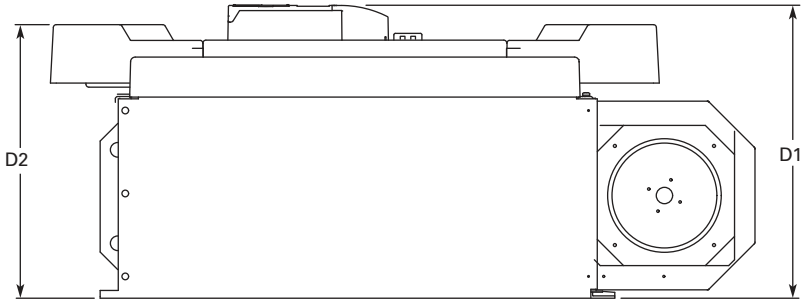
Voltage	hp (I_H)	W1	W2	W3	W4	W5	W6	W7	W8	H1	H2	H3	D1	D2	D3	D4	D5	Dia. 1	Dia. 2	Dia. 3	Weight Lbs (kg)
480 V	400–550	31.26 (794)	2.40 (61)	6.50 (165)	0.79 (20)	3.43 (87)	2.95 (75)	2.52 (64)	1.18 (30)	79.45 (2018)	74.80 (1900)	20.18 (512.5)	23.70 (602)	11.22 (285)	19.09 (485)	0.47 (12)	17.60 (447)	0.83 (21)	1.89 (48)	0.35 x 0.43 (9 x 11)	526 (239)
690 V	400–500																				

Approximate Dimensions in Inches (mm)

FR11 Open Chassis



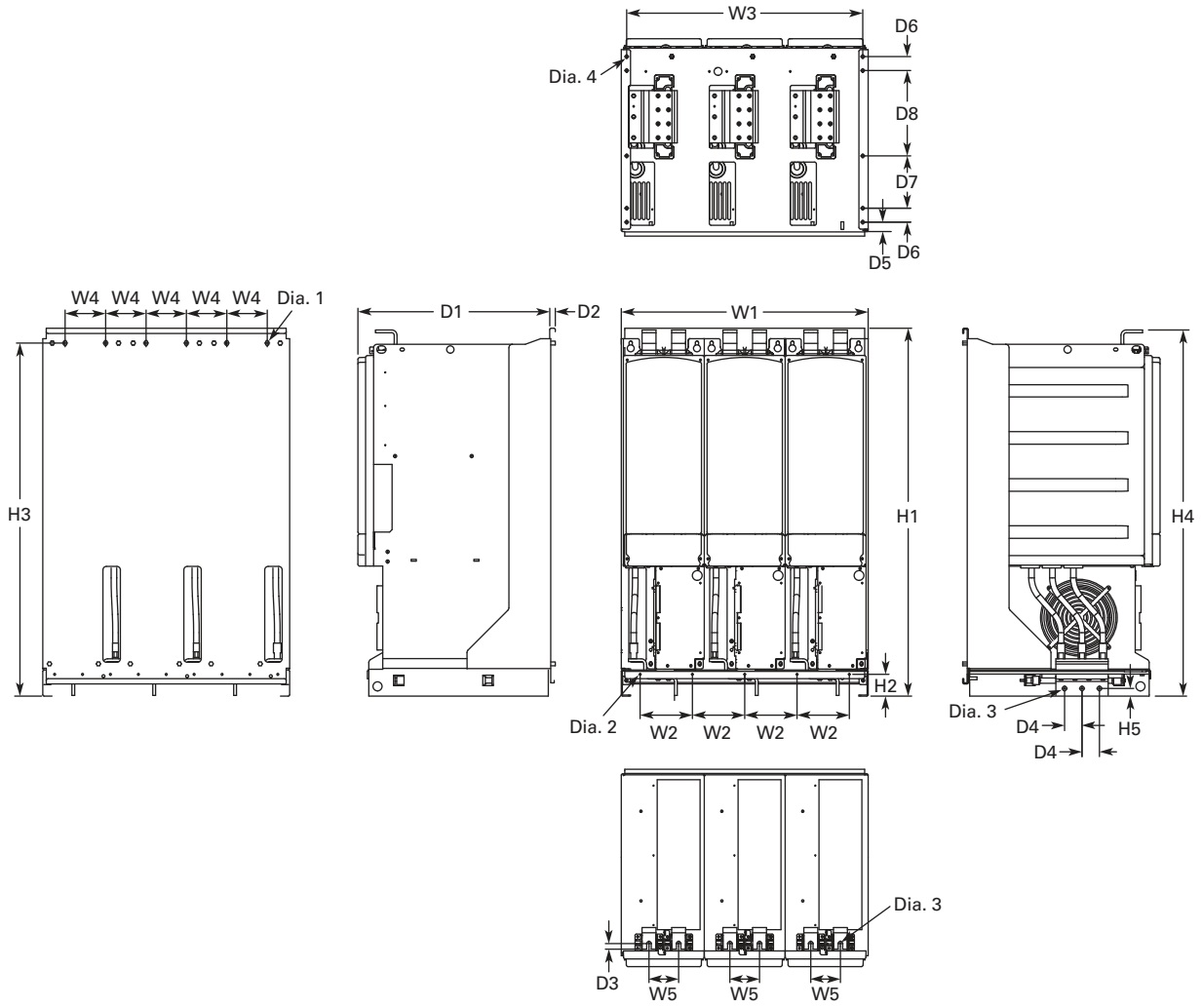




Voltage	hp (I_H)	W1	W2	W3	H1	H2	D1	D2	Weight Lbs (kg)
480 V	400–550	27.9 (709)	8.6 (225)	2.6 (67)	45.5 (1155)	33.5 (850)	19.8 (503)	18.4 (468)	833 (378)
575 V	400–500								

Approximate Dimensions in Inches (mm)

FR13, Open Chassis Inverter



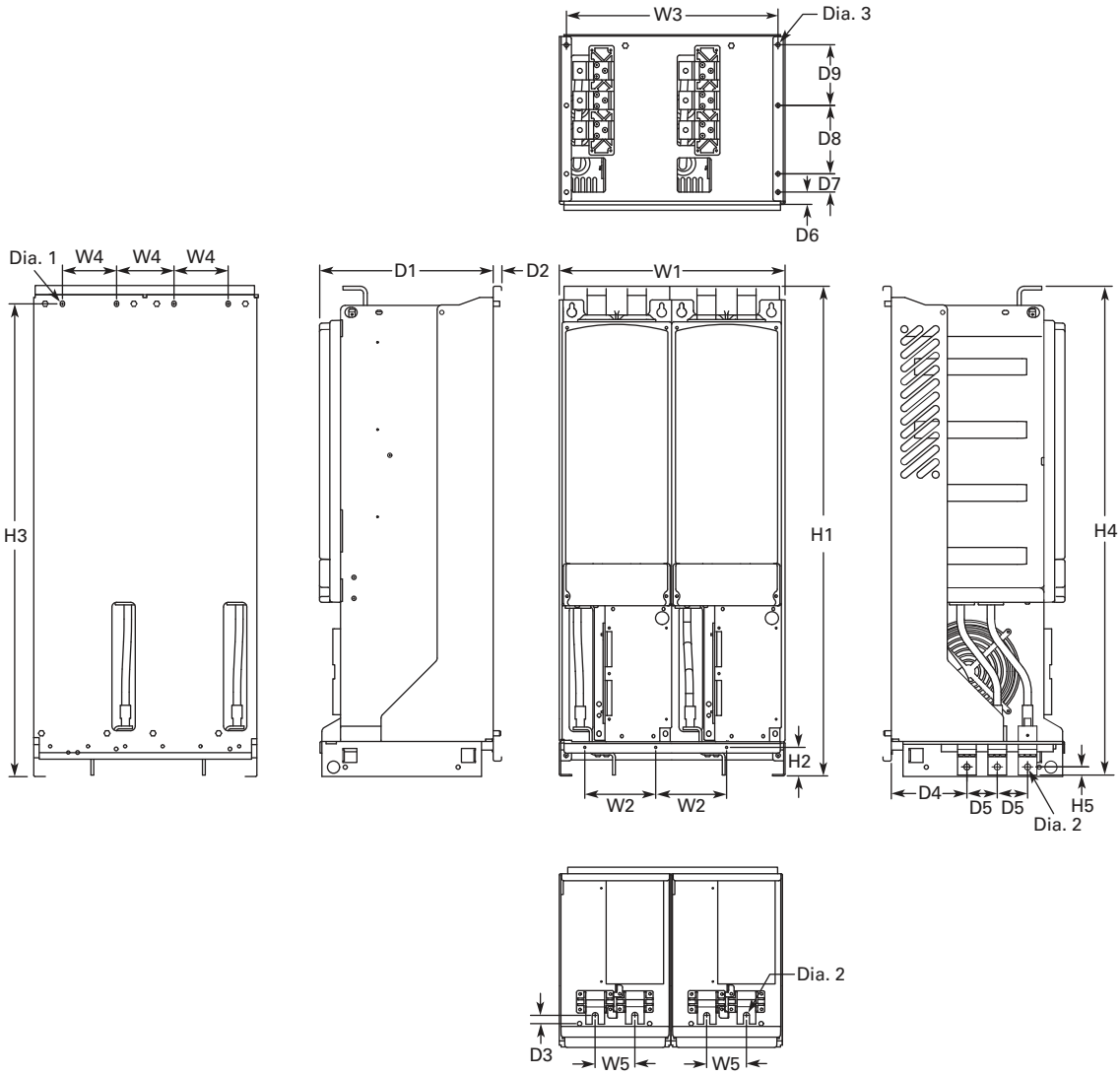
W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3	D4	D5	D6	D7	D8	Dia. 1	Dia. 2	Dia. 3	Dia. 4	Weight Lbs (kg)
27.87 (708)	5.91 (150)	26.65 (677)	4.57 (116)	3.35 (85)	41.54 (1055)	2.46 (62.5)	39.86 (1012.5)	41.34 (1050)	0.79 (20)	21.77 (553)	0.51 (13)	0.63 (16)	1.97 (50)	1.06 (27)	1.57 (40)	5.91 (150)	9.64 (244.8)	0.35x0.59 (9x15)	0.18 (4.6)	0.51 (13)	0.37 (9.5)	683 (310)

Notes

9000X FR14 is built of two FR13 modules. Please refer to SPX installation manual for mounting instructions.
FR13 is built from an inverter module and a converter module. Please refer to SPX installation manual for mounting instructions.

Approximate Dimensions in Inches (mm)

FR13, Open Chassis Converter



W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3	D4	D5	D6	D7	D8	D9	Dia. 1	Dia. 2	Dia. 3	Weight Lbs (kg)
18.74 (476)	5.91 (150)	17.52 (445)	4.57 (116)	3.35 (85)	41.54 (1055)	2.46 (62.5)	39.86 (1012.5)	41.34 (1050)	0.69 (17.5)	14.69 (373)	0.51 (13)	0.73 (18.5)	6.42 (163)	2.56 (65)	1.06 (27)	1.57 (40)	5.91 (150)	5.24 (133)	0.35x0.59 (9x15)	0.51 (13)	0.37 (9.5)	295 (134)

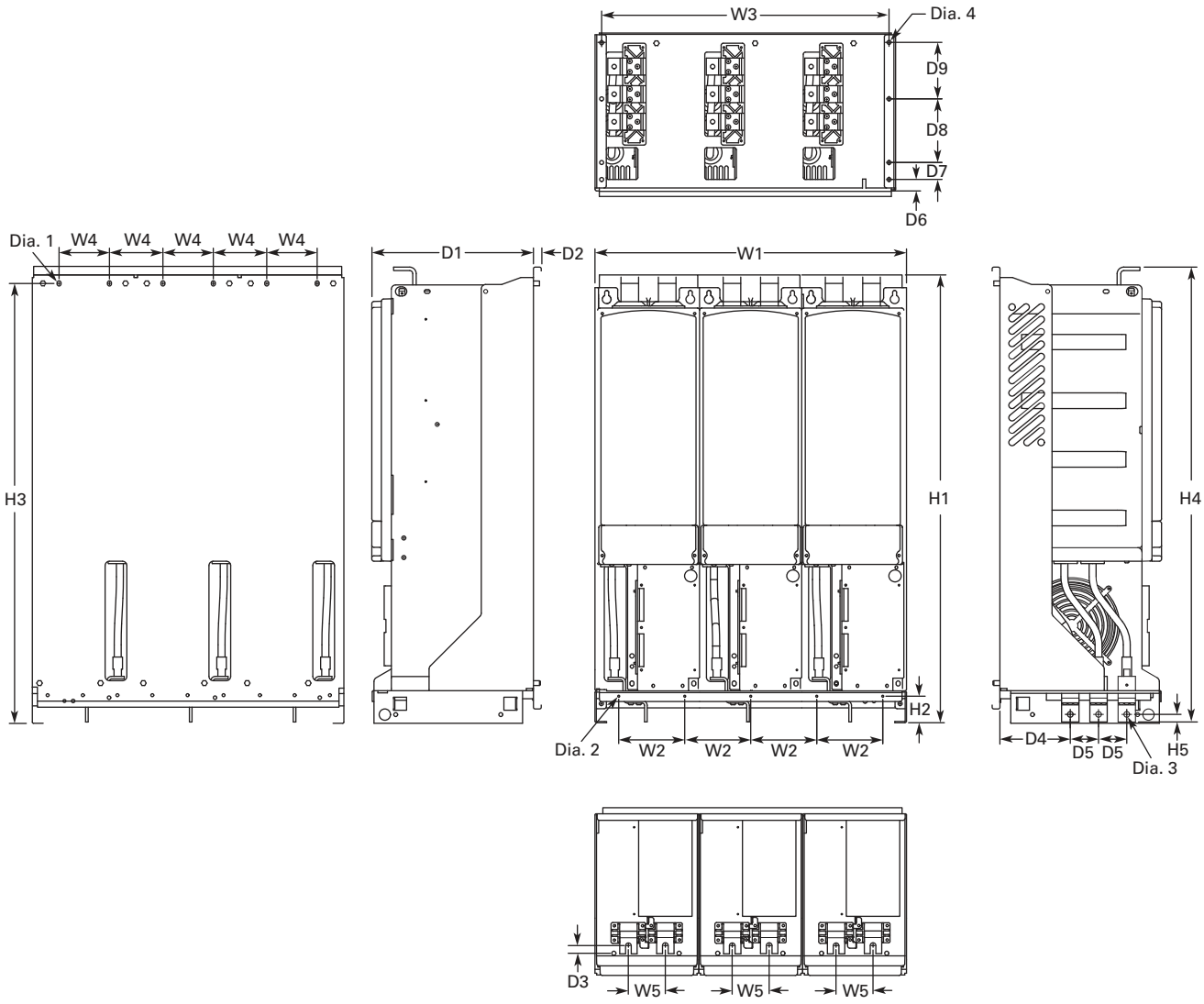
Number of Input Units

480 V Catalog Number	hp	Input Modules
SPX800 A0-4 A2N1	800	2

690 V Catalog Number	hp	Input Modules
SPX800 A0-5 A2N1	800	2
SPX900 A0-5 A2N1	900	2
SPXH10 A0-5 A2N1	1000	2

Approximate Dimensions in Inches (mm)

FR13, Open Chassis Converter—900/1000 hp 480 V



W1	W2	W3	W4	W5	H1	H2	H3	H4	H5	D1	D2	D3	D4	D5	D6	D7	D8	D9	Dia. 1	Dia. 2	Dia. 3	Dia. 4	Weight Lbs (kg)
27.87 (708)	5.91 (150)	26.65 (677)	4.57 (116)	3.35 (85)	41.54 (1055)	2.46 (62.5)	39.86 (1012.5)	41.34 (1050)	0.69 (17.5)	14.69 (373)	0.51 (13)	0.73 (18.5)	6.42 (163)	2.56 (65)	1.06 (27)	1.57 (40)	5.91 (150)	5.24 (133)	0.35x0.59 (9x15)	0.18 (4.6)	0.51 (13)	0.37 (9.5)	443 (201)

Number of Input Units

480 V Catalog Number	hp	Input Modules
SPX900 A0-4 A2N1	900	3
SPXH10 A0-4 A2N1	1000	3

Approximate Dimensions in Inches (mm)

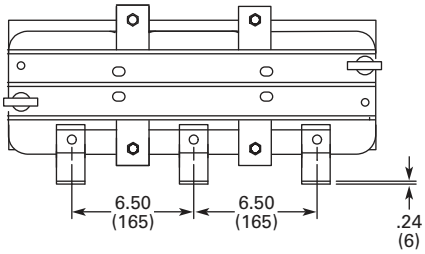
AC Choke Dimensions

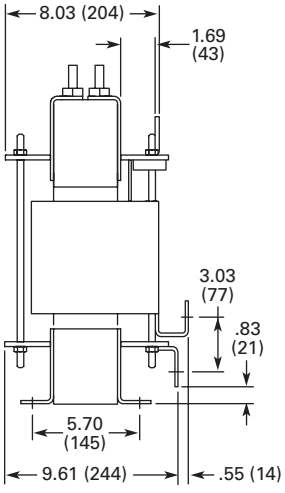
Choke Types

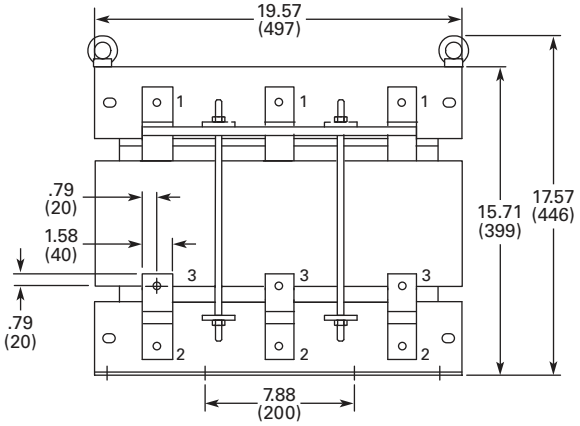
Catalog Number	Frame Size	Choke Type ①
Voltage Range 380–500 V		
SPX 250 4	FR10	CHK0400
SPX 300 4		CHK0520
SPX 350 4		CHK0520
SPX 400 4	FR11	2 x CHK0400
SPX 500 4		2 x CHK0400
SPX 550 4		2 x CHK0400
SPX 600 4	FR12	2 x CHK0520
SPX 650 4		2 x CHK0520
SPX 700 4		2 x CHK0520
SPX 800 4	FR13	2 x CHK0400
SPX 900 4		3 x CHK0520
SPX H10 4		3 x CHK0520
SPX H12 4	FR14	4 x CHK0520
SPX H16 4		6 x CHK0400

Catalog Number	Frame Size	Choke Type ①
Voltage Range 525–690 V		
SPX 200 5	FR10	CHK0261
SPX 250 5		CHK0400
SPX 300 5		CHK0400
SPX 400 5	FR11	CHK0520
SPX 450 5		CHK0520
SPX 500 5		2 x CHK0400
SPX 550 5	FR12	2 x CHK0400
SPX 600 5		2 x CHK0400
SPX 700 5		2 x CHK0400
SPX 800 5	FR13	2 x CHK0400
SPX 900 5		2 x CHK0400
SPX H10 5		2 x CHK0400
SPX H13 5	FR14	4 x CHK0400
SPX H15 5		6 x CHK0400

CHK0520







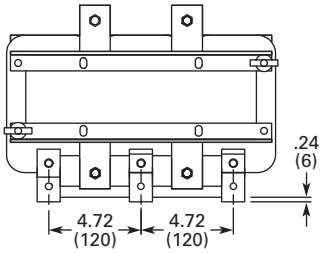
Note

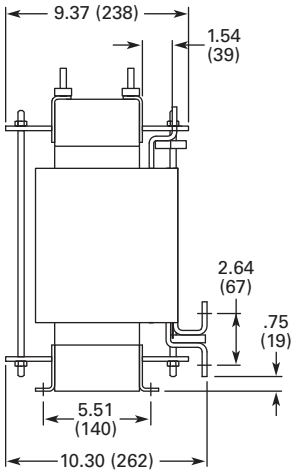
① Chokes are provided with all FR10–FR14 drives.

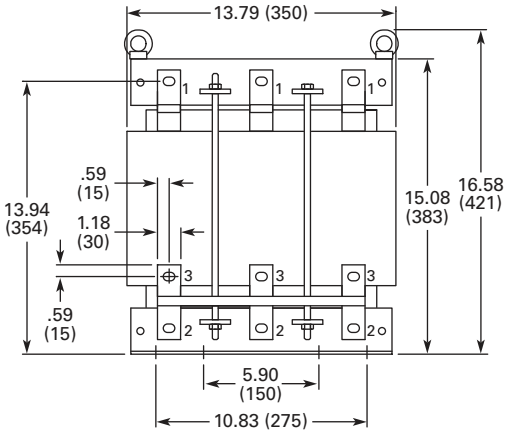
Approximate Dimensions in Inches (mm)

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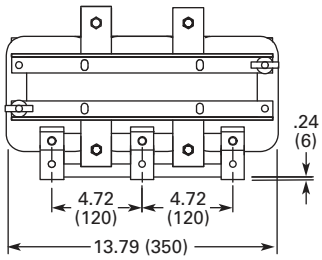
CHK0400

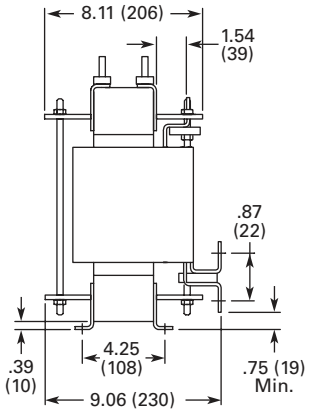


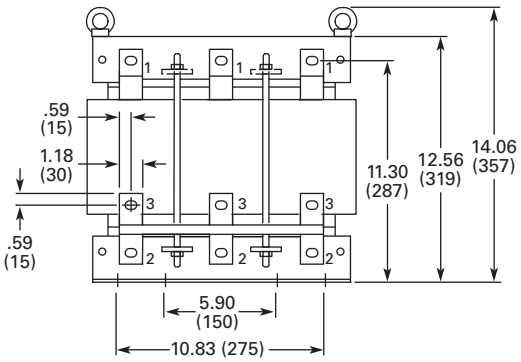




CHK0261







Clean Power Drives



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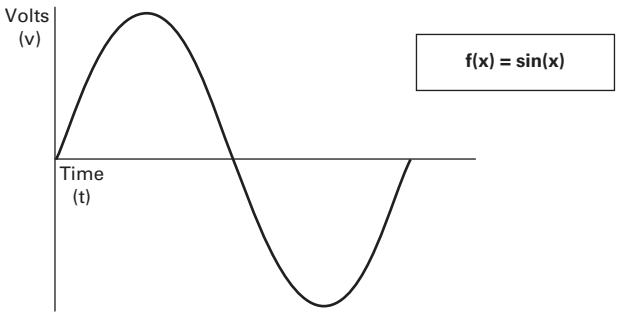
Description	*Page*
Clean Power Drives Overview	**V6-T2-298**
Enclosed Passive Filtered Drives	
EGF Enclosed Drives	**V6-T2-305**
CFX Enclosed Drives	**V6-T2-325**
HCX Enclosed 12-Pulse Drives	**V6-T2-351**
CPX Enclosed 18-Pulse Drives	**V6-T2-355**
RGX Enclosed Regenerative Drives	**V6-T2-379**

Clean Power Drives Overview

What Are Harmonics?

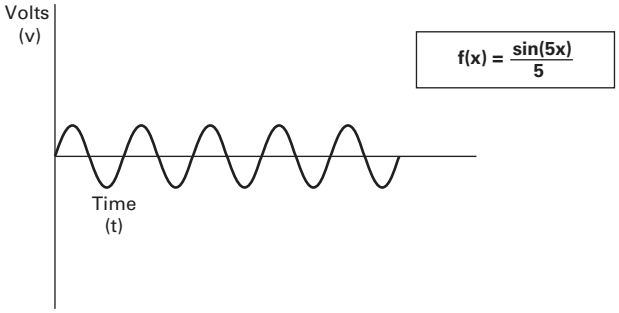
Take a perfect wave with a fundamental frequency of 60 Hz, which is close to what is supplied by the power company.

Perfect Wave



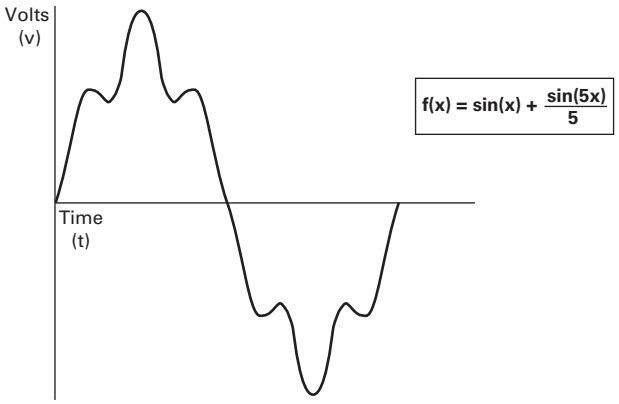
Add a second wave that is five times the fundamental frequency—300 Hz (typical of frequency added to the line by a fluorescent light).

Second Wave



Combine the two waves. The result is a 60 Hz supply rich in fifth harmonics.

Resulting Supply



What Causes Harmonics?

Harmonics are the result of nonlinear loads that convert AC line voltage to DC. Examples of equipment that are non-linear loads are listed below:

- AC variable frequency drives
- DC drives
- Fluorescence lighting, computers, UPS systems
- Industrial washing machines, punch presses, welders, etc.

How Can Harmonics Due to VFDs Be Diminished?

By applying drives from the Eaton Clean Power drives family: EGF and CFX passive filtered drives, HCX 12-pulse drives, EGP and CPX 18-pulse drives, and RGX regenerative drives.

What Are Linear Loads?

Linear loads are primarily devices that run across the line and do not add harmonics. Motors are prime examples. The downside to having large motor linear loads is that they draw more energy than a VFD, because of their inability to control motor speed. In most applications there is a turn down valve used with the motor which will reduce the flow of the material, without significantly reducing the load to the motor. While this provides some measure of speed control, it is extremely inefficient.

Why Be Concerned About Harmonics?

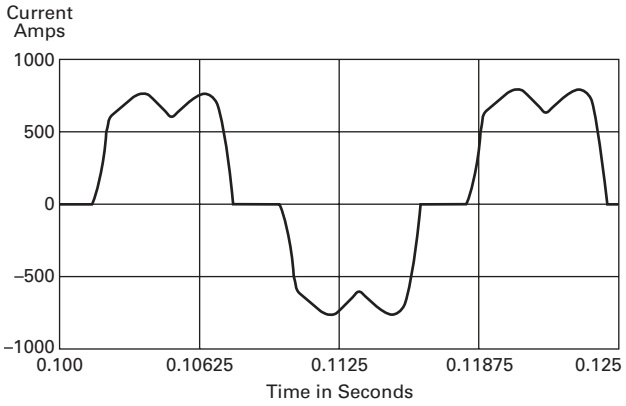
1. ***Installation and utility costs increase.*** Harmonics cause damage to transformers and lower efficiencies due to the voltage drop. These losses can become significant (from 16.6–21.6%) which can have a dramatic effect on the HVAC systems that are controlling the temperatures of the building where the transformer and drive equipment reside.
2. ***Downtime and loss of productivity.*** Telephones and data transmissions links may not be guaranteed to work on the same power grids polluted with harmonics.
3. ***Downtime and nuisance trips of drives and other equipment.*** Emergency generators have up to three times the impedance that is found in a conventional utility source. Thus the harmonic voltage can be up to three times as large, causing risk of operation problems.
4. ***Larger motors must be used.*** Motors running across the line that are connected on polluted power distribution grids can overheat or operate at lower efficiency due to harmonics.
5. ***Higher installation costs.*** Transformers and power equipment must be oversized to accommodate the loss of efficiencies. This is due to the harmonic currents circulating through the distribution without performing useful work.

How Does a VFD Convert Three-Phase AC to a Variable Output Voltage and Frequency?

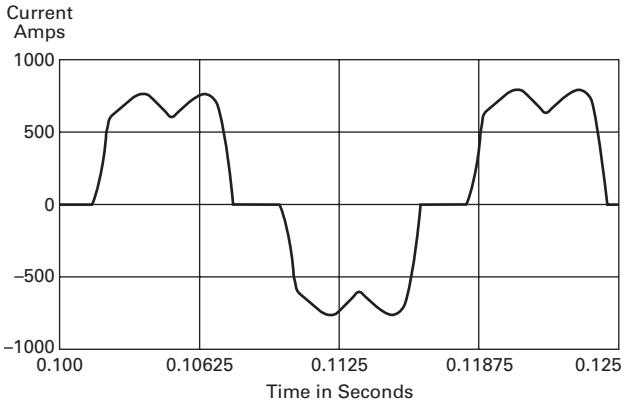
The six-pulse VFD: The majority of all conventional drives that are built consist of a six-pulse configuration. The figure below represents a six-diode rectifier design that converts three-phase utility power to DC. The inverter section uses IGBTs to convert DC power to a simulated AC sine wave that can vary in frequency from 0–400 Hz.

The six-pulse VFD drive creates harmonic current distortion. The harmonic current that is created is energy that can not be used by customers and causes external heat and losses to all components including other drives that are on the same power distribution. The figure is a 100 hp drive with 45 A of damaging harmonic current.

100 hp Six-Diode Rectifier Design



100 hp Six-Pulse Nonproductive Harmonic Current



Six-Pulse Nonproductive Harmonic Current

Six-Pulse Circuit		
Current harmonics		
I_1 = 100%	I_{11} = 6.10%	I_{19} = 1.77%
I_5 = 22.5%	I_{13} = 4.06%	I_{23} = 1.12%
I_7 = 9.38%	I_{17} = 2.26%	I_{25} = 0.86%
Power = 100 hp		
Harmonic current = 45 amps		

Guidelines of Meeting IEEE Std. 519-2014 Harmonic Distortion Limits

The IEEE 519-2014 Specification is a standard that provides guidelines for commercial and industrial users that are implementing medium and low voltage equipment.

Current Distortion Limits for Systems Rated 120 V through 69 kV

Maximum Harmonic Current Distortion in percent of I_L

Individual Harmonic Order (Odd Harmonics) ①②

I_{sc}/I_L	3 ≤ h < 11	11 ≤ h < 17	17 ≤ h < 23	23 ≤ h < 35	35 ≤ h ≤ 50	TDD
<20 ③	4.0	2.0	1.5	0.6	0.3	5.0
20 <50	7.0	3.5	2.5	1.0	0.5	8.0
50 <100	10.0	4.5	4.0	1.5	0.7	12.0
100 <1000	12.0	5.5	5.0	2.0	1.0	15.0
>1000	15.0	7.0	6.0	2.5	1.4	20.0

Notes

① Even harmonics are limited to 25% of the odd harmonic limits shown in table above.

② Current distortions that result in a DC offset, e.g., half-wave converters, are not allowed.

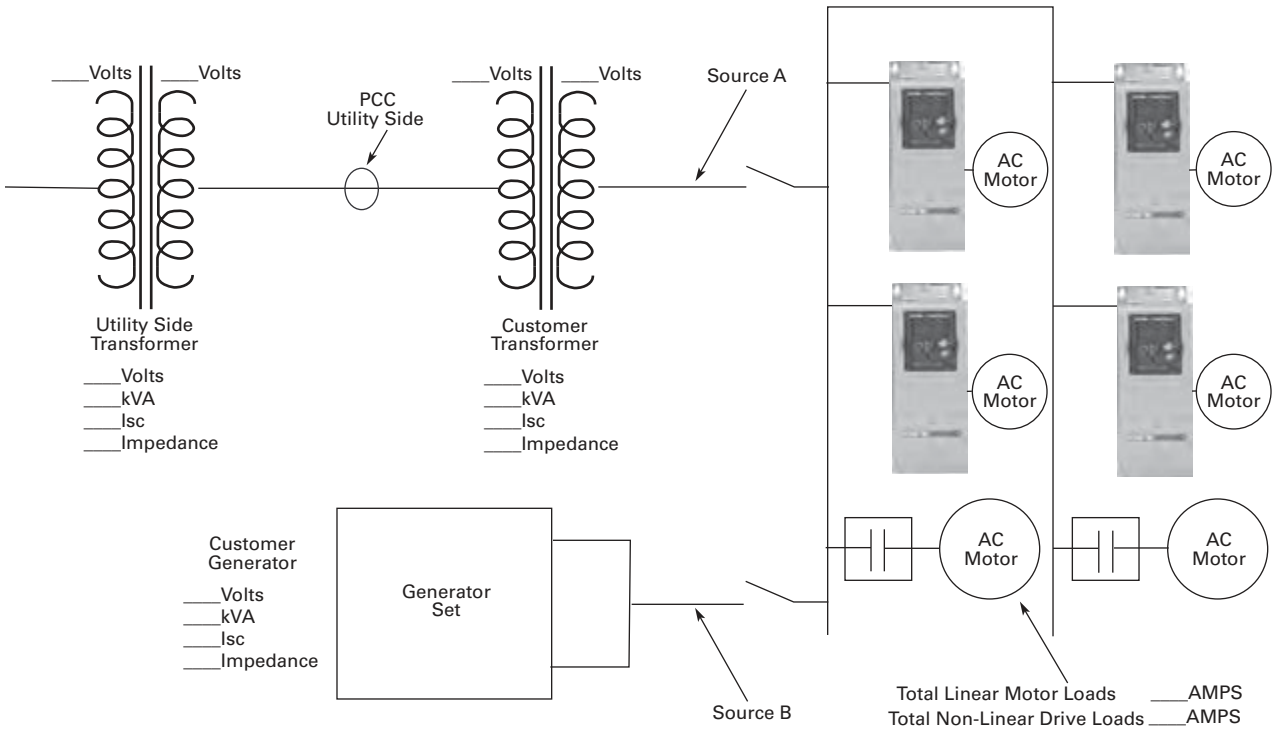
③ All power generation equipment is limited to these values of current distortion, regardless of actual I_{sc}/I_L.

where

I_{sc} = maximum short-circuit current at PCC.

I_L = maximum demand load current (fundamental frequency component) at the PCC under normal load operating conditions.

One-Line Diagram for Harmonic Analysis



The best way to estimate AFD harmonic contribution to an electrical system is to perform a harmonic analysis based on known system characteristics. The one line in this figure would provide the data to complete the calculations.

Terms

- PCC (Point of Common Coupling) is defined as the electrical connecting point between the utility and multiple customers per the specifications in IEEE 519
- POA (Point of Analysis) is defined as where the harmonic calculations are taken

An oscilloscope can make all measurements at the PCC or POA to do an on-site harmonic evaluation.

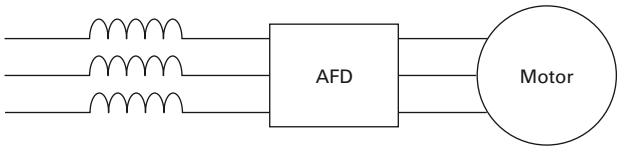
Harmonic Reduction Methods to Meet IEEE 519

1. Line Reactor

A line reactor is a three-phase series inductance on the line side of an AFD. If a line reactor is applied on all AFDs, it is possible to meet IEEE guidelines where 10–25% of system loads are AFDs, depending on the stiffness of the line and the value of line reactance. Line reactors are available in various values of percent impedance, most typically 1–1.5%, 3% and 5%.

Note: The SVX/SPX drives come standard with a nominal 3% input impedance.

Line Reactor



Advantages

- Low cost
- Can provide moderate reduction in voltage and current harmonics
- Available in various values of percent impedance
- Provides increased input protection for AFD and its semiconductors from line transients

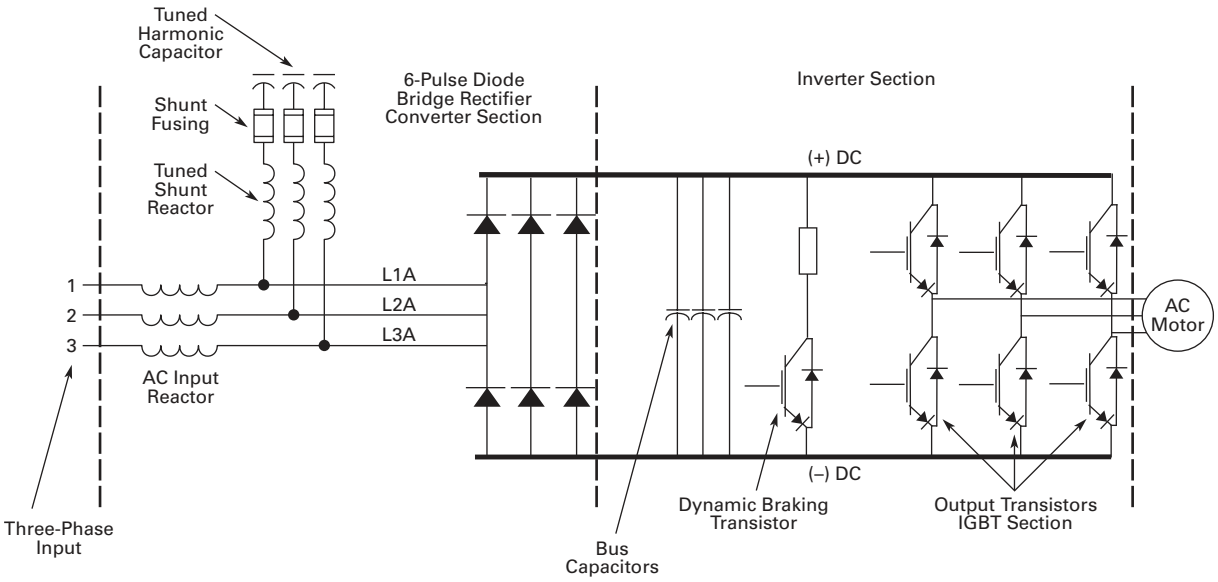
Disadvantages

- May not reduce harmonic levels to below IEEE 519-2014 guidelines
- Voltage drop due to IR loss

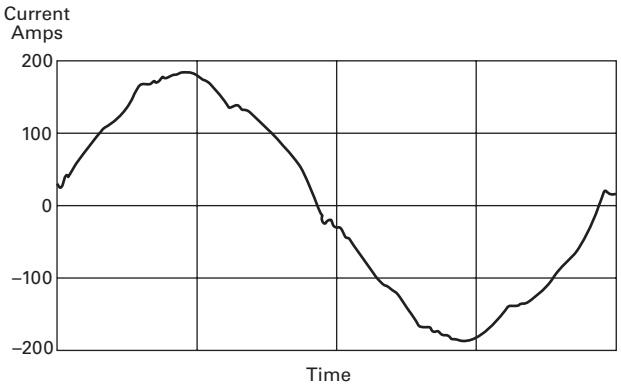
2. Passive Filters

Tuned harmonic filters involve the series connection of an inductor with the shunt connection of an inductor and capacitor to form a low impedance path to ground for a specific range of frequencies. This path presents an alternative to the flow of harmonic currents back into the utility source.

Enclosed Drive with Integrated Passive Filter



100 hp Enclosed 480 V Drive with Integrated Passive Filter



100 hp Enclosed 480 V Drive with Integrated Passive Filter

Passive Filter		
Current harmonics		
I_1 = 100%	I_{11} = 0.24%	I_{19} = 0.50%
I_5 = 3.76%	I_{13} = 1.1%	I_{23} = 0.55%
I_7 = 1.65%	I_{17} = 0.80%	I_{25} = 0.80%
Power = 100 hp		
H_c = 8.6 Amps		

Advantages

- Low cost for smaller horsepower applications
- More effective harmonic attenuation than 12-pulse drives
- Provides increased input protection for AFD from line transients

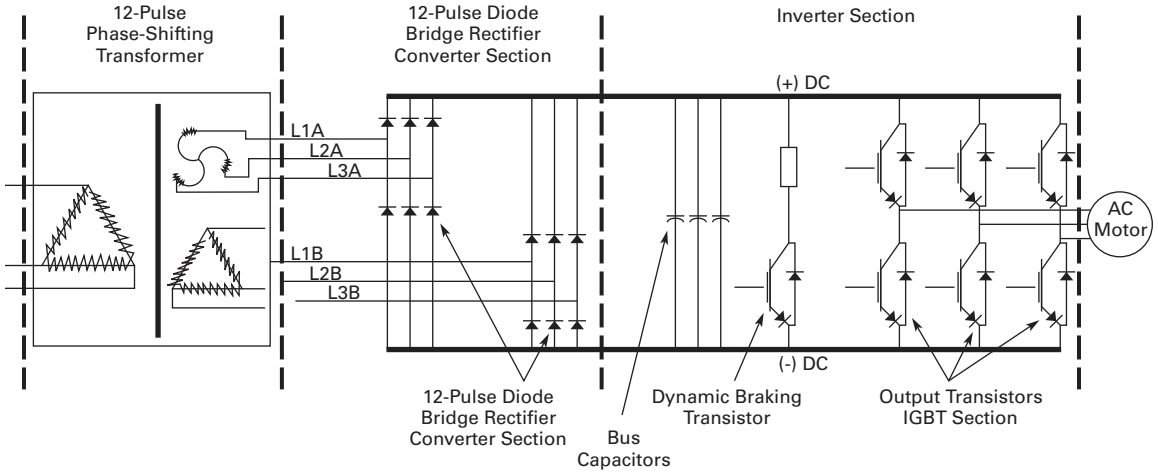
Disadvantages

- Capacitors age over time, unlike magnetics
- Not as effective as 18-pulse drives
- Challenging to retrofit with bypass applications

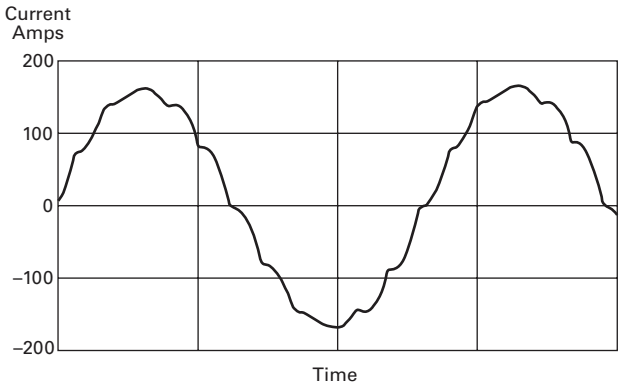
3. 12-Pulse Converters

A 12-pulse converter incorporates two separate AFD input semiconductor bridges, which are fed from 30° phase shifted power sources with identical impedance. The sources may be two isolation transformers, where one is a delta/wye design (which provides the phase shift) and the second a delta/delta design (which does not phase shift). The 12-pulse arrangement allows the harmonics from the first converter to cancel the harmonics of the second. Up to approximately 85% reduction of harmonic current and voltage distortion may be achieved (over standard six-pulse converter). This permits a facility to use a larger percentage of AFD loads under IEEE 519-2014 guidelines than allowable using line reactors or DC chokes. A harmonic analysis is required to guarantee compliance with guidelines.

Basic 12-Pulse Rectifier with "Phase Shifting" Transformer



100 hp 480 V Drive with 12-Pulse Rectifier



100 hp 480 V Drive with 12-Pulse Rectifier

12-Pulse Circuit

Current harmonics		
I_1 = 100%	I_{11} = 4.19%	I_{19} = 0.06%
I_5 = 1.25%	I_{13} = 2.95%	I_{23} = 0.87%
I_7 = 0.48%	I_{17} = 0.21%	I_{25} = 0.73%
Power = 100 hp		
H_c = 20 Amps		

Advantages

- Reasonable cost, although significantly more than reactors or chokes
- Substantial reduction (up to approx. 85%) in voltage and current harmonics
- Provides increased input protection for AFD and its semiconductors from line transients

Disadvantages

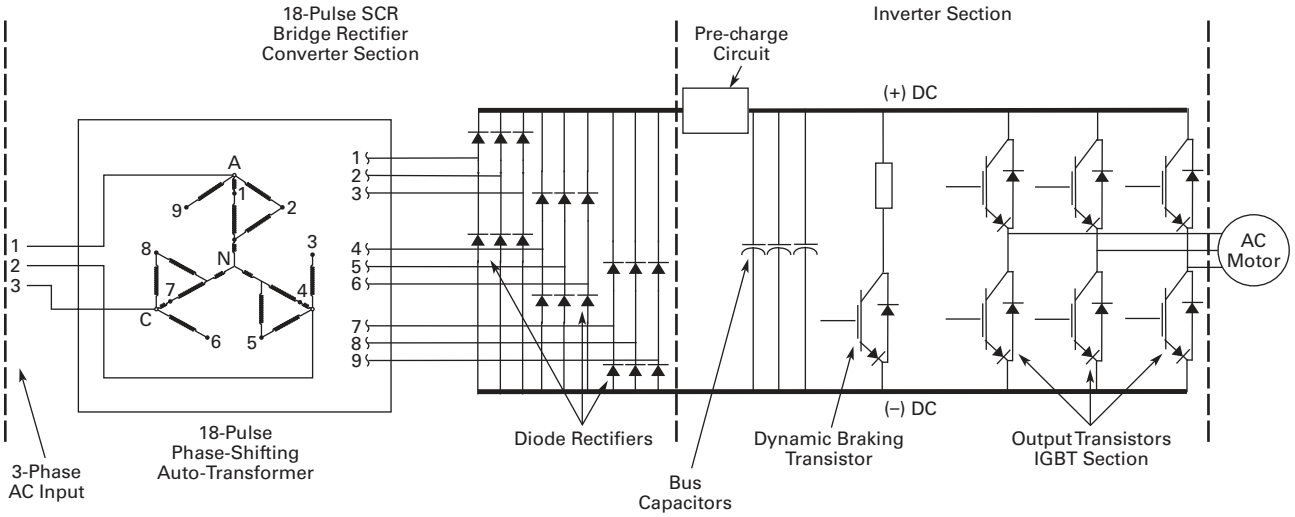
- Impedance matching of phase shifted sources is critical to performance
- Transformers often require separate mounting or larger AFD enclosures
- May not reduce distribution harmonic levels to below IEEE 519-2014 guidelines
- Cannot retrofit for most AFDs

4. 18-Pulse Converters

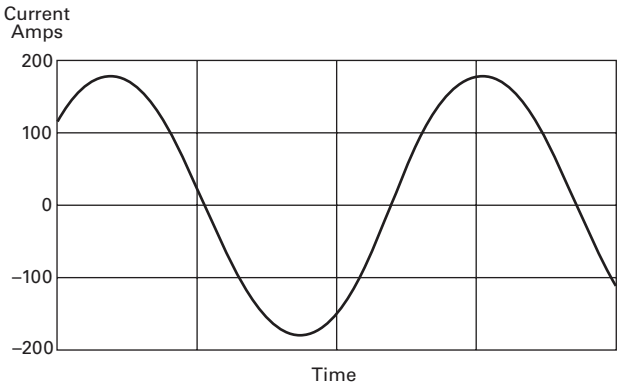
When the total load is comprised of non-linear load such as drives, and the ratio is I_{SC}/I_L, the greatest harmonic mitigation is required. Under these conditions, the currents drawn from the supply need to be sinusoidal and "clean" such that system interference and additional losses are negligible. Eaton's enclosed 18-pulse drive uses a phase-shifting auto-transformer with delta-connected winding that carries only the ampere-turns caused by the difference in load currents. This results in nine separate phases. In this type of configuration, the total kVA rating of the transformer magnetic system was only 48% that of the motor load. A traditional isolated transformer system, with multipulse windings, would require the full kVA rating to be supported, which is more common in an MV step-down transformer.

The integrated 18-pulse drive, with near sine wave input current and low harmonics will meet the requirements of IEEE 519-2014 under all practical operating conditions. The comparisons with six-pulse passive filter and 12-pulse systems are shown on **Pages V6-T2-299**, **V6-T2-301** and below.

Basic 18-Pulse Rectifier with Phase-Shifting Auto-Transformer



100 hp 480 V Drive with 18-Pulse Rectifiers



100 hp 480 V Drive with 18-Pulse Rectifiers

18-Pulse Clean Power

Current harmonics		
$I_1 = 100\%$	$I_{11} = 0.24\%$	$I_{19} = 1.00\%$
$I_5 = 0.16\%$	$I_{13} = 0.10\%$	$I_{23} = 0.01\%$
$I_7 = 0.03\%$	$I_{17} = 0.86\%$	$I_{25} = 0.01\%$
Power = 100 hp		
$H_c = 5.9$ Amps		

Advantages

- Effectively guarantees compliance with IEEE 519-2014
- Provides increased input protection for AFD and its semiconductors from line transients
- Up to 4 times the harmonic reduction of 12-pulse methods
- Smaller transformer than isolation transformer used in 12-pulse converter
- Minimizes ripple current in capacitors, doubling expected capacitor life

Disadvantages

- Not as cost effective as some other methods at small (<50) horsepower

Enclosed Passive Filtered Drives



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EGF Enclosed Drives



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EGF Enclosed Drives

Product Description

Eaton's Enclosed EGF Drives combine harmonic distortion reduction and true power factor performance with the latest in Eaton adjustable frequency drive technology to deliver an industry-leading solution. This pre-engineered passive filtered solution prevents transformer overheating and overloading of breakers and feeders, which enables the application of adjustable frequency drives on generators and other high impedance power systems.

Features and Benefits

- Tuned passive filter
- Delivers 5–8% THD
- Generator compatible
- Uses the same DG1, SVX or SPX drive that is stocked in the warehouse
- Simple to retrofit
- Provides a low-impedance path to ground for the harmonic frequencies
- Meets IEEE 519-2014
- Excellent cost for performance
- Small footprint, compact enclosure design
- Insensitive to voltage imbalance
- Customizable cover control options
- Padlockable disconnect
- The PowerXL DG1 comes standard with the following communication protocols:
  - EtherNet/IP
  - Modbus/TCP
  - Modbus RTU
  - BACnet MS/TP

Communication Options

- PROFIBUS-DP
- LonWorks
- CANopen
- DeviceNet

Enclosure Ratings

- NEMA Type 1
- NEMA Type 12
- NEMA Type 3R

Mounting

- Wall mount
- Floor mount: 12-inch legs
- Floor mount: 22-inch legs

Product Range

- 480 V: 1–250 hp

Standards and Certifications

- UL 508C

UL Listed

Catalog Number Selection

Catalog Number Selection is for reference only. Not all option combinations may be available.

2

EGF Enclosed—Base Catalog Number

EGF 3D5 1 D 1 _ _ _ _ _ _

Product Family

EGF = Enclosed DG1 drives—passive filtered

Output Ampere Rating

480 V

011 = 11 A, 7.5 hp	**077** = 77 A, 60 hp
014 = 14 A, 10 hp	**096** = 96 A, 75 hp
021 = 21 A, 15 hp	**124** = 124 A, 100 hp
027 = 27 A, 20 hp	**156** = 156 A, 125 hp
034 = 34 A, 25 hp	**180** = 180 A, 150 hp
040 = 40 A, 30 hp	**240** = 240 A, 200 hp
052 = 52 A, 40 hp	**302** = 302 A, 250 hp
065 = 65 A, 50 hp	

Phasing and Voltage

4 = Input: Three-phase, 480 V Output: Three-phase

Braking/Application ①

A = No brake chopper, low overload
B = Brake chopper, low overload
C = No brake chopper, high overload
D = Brake chopper, high overload

Enclosure Rating ②

1 = NEMA Type 1
2 = NEMA Type 12
3 = NEMA Type 3R
• = Custom option

Options ③

See **Page V6-T2-307** for catalog number option selection.

Notes

① Brake chopper is a factory-installed option only. Braking resistors sold separately. See DG1 drives starting on **Page V6-T2-59** for selection.
② Additional enclosure options including NEMA 4 and 4X are available. Please contact the factory for configuration and pricing.
③ Part number configuration continued on the following page.

Catalog Number Selection is for reference only. Not all option combinations may be available.

EGF Enclosed—Catalog Number Options

EGF 3D5 1 D 1 — 2 0 0 B 1 0 0 0 0

Base Catalog Number Example

See **Page V6-T2-306** for base catalog number selection.

Power Disconnect Options

0 = None
1 = MCP disconnect ①
2 = Circuit breaker
3 = Circuit breaker/isolation fusing
5 = Circuit breaker/isolation fusing/SPD
8 = Circuit breaker/SPD
A = Fused disconnect
B = Fused disconnect/SPD
E = Isolation fuses
G = Isolation fuses/SPD
• = Custom option ②

Bypass Options ③

0 = None
1 = Manual HOA bypass
2 = Manual HOA bypass/isolation fusing
4 = Manual HOA bypass/isolation fusing/SPD
7 = Manual HOA bypass/SPD
H = Manual HOA RVSS bypass
J = Manual HOA RVSS bypass/isolation fusing
L = Manual HOA RVSS bypass/isolation fusing/SPD
P = Manual HOA RVSS bypass/SPD
• = Custom option ②

Output Power Options ④

0 = None
A = Output contactor
B = 3% Output reactor
D = dV/dt filter
E = 3% Output Reactor/output contactor
G = dV/dt/output contactor
• = Custom option ②

Control Options ⑤

0 = None
1 = Speed pot
2 = Start-stop pushbutton
3 = Start-stop pushbutton with speed pot
A = HOA switch
B = Start-stop pushbutton with speed pot & HOA switch
C = Start-stop pushbutton with HOA switch
D = HOA switch with speed pot
• = Custom option ②

Light Options ⑤

0 = None
1 = Non-bypass light kit—Power On, Run, Fault
2 = Bypass light kit—On, VFD Run, Fault, Bypass Run
• = Custom option ②

Enclosure Options

0 = None
1 = Floor stand—12 inches
2 = Floor stand—22 inches
A = Space heater
B = Space heater & 12-inch floor stands
C = Space heater & 22-inch floor stands
• = Custom option ②

Communication Options

0 = No option
1 = PROFIBUS-DP
3 = CANopen (slave)
4 = DeviceNet
5 = PROFIBUS-DP (D9 connector)
D = SmartWire-DT
• = Custom option ②

Option Boards 1

0 = No option
1 = 3 x DI, 3 x DO, 1 Thermistor, 24 Vdc/EXT
2 = 1 x AI, 2 x AO (isolated to control board)
3 = 3 x relay dry contact (2NO + 1NO/NC)
4 = 3 x PT100 RTD thermistor input
5 = 6 DI 240 Vac input
• = Custom option ②

Option Boards 2

Same options and codes as Option Boards 1

Notes

① HMCP disconnect option required and only available when bypass is selected.
② More options are available as Engineered to Order through the Bid Manager tool.
③ All bypass options include third contactor for drive isolation when in bypass mode.
④ Output contactor not available with bypass. Bypass comes standard with output contactor.
⑤ Pilot devices are 22 mm standard. 30 mm options are available as engineered to order through the Bid Manager tool.

Production Selection

2

EGF Enclosed Drive



480 V Drives—Constant Torque (CT)/High Overload (I_H) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
7.5	11	2	**EGF0114D1**	**EGF0114D2**	**EGF0114D3**
10	14	2	**EGF0144D1**	**EGF0144D2**	**EGF0144D3**
15	21	2	**EGF0214D1**	**EGF0214D2**	**EGF0214D3**
20	27	3	**EGF0274D1**	**EGF0274D2**	**EGF0274D3**
25	34	3	**EGF0344D1**	**EGF0344D2**	**EGF0344D3**
30	40	3	**EGF0404D1**	**EGF0404D2**	**EGF0404D3**
40	52	4	**EGF0524C1**	**EGF0524C2**	**EGF0524C3**
50	65	4	**EGF0654C1**	**EGF0654C2**	**EGF0654C3**
60	77	4	**EGF0774C1**	**EGF0774C2**	**EGF0774C3**
75	96	5	**EGF0964C1**	**EGF0964C2**	**EGF0964C3**
100	124	5	**EGF1244C1**	**EGF1244C2**	**EGF1244C3**
125	156	5	**EGF1564C1**	**EGF1564C2**	**EGF1564C3**
150 ②	180	6	**EGF1804C1** ②	**EGF1804C2** ②	**EGF1804C3** ②
200 ②	240	6	**EGF2404C1** ②	**EGF2404C2** ②	**EGF2404C3** ②

EGF Enclosed Drive



480 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
7.5	11	1	**EGF0114B1**	**EGF0114B2**	**EGF0114B3**
10	14	2	**EGF0144B1**	**EGF0144B2**	**EGF0144B3**
15	21	2	**EGF0214B1**	**EGF0214B2**	**EGF0214B3**
20	27	2	**EGF0274B1**	**EGF0274B2**	**EGF0274B3**
25	34	3	**EGF0344B1**	**EGF0344B2**	**EGF0344B3**
30	40	3	**EGF0404B1**	**EGF0404B2**	**EGF0404B3**
40	52	3	**EGF0524B1**	**EGF0524B2**	**EGF0524B3**
50	65	4	**EGF0654A1**	**EGF0654A2**	**EGF0654A3**
60	77	4	**EGF0774A1**	**EGF0774A2**	**EGF0774A3**
75	96	4	**EGF0964A1**	**EGF0964A2**	**EGF0964A3**
100	124	5	**EGF1244A1**	**EGF1244A2**	**EGF1244A3**
125	156	5	**EGF1564A1**	**EGF1564A2**	**EGF1564A3**
150	180	5	**EGF1804A1**	**EGF1804A2**	**EGF1804A3**
200 ②	240	6	**EGF2404A1** ②	**EGF2404A2** ②	**EGF2404A3** ②
250 ②	302	6	**EGF3024A1** ②	**EGF3024A2** ②	**EGF3024A3** ②

Notes

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-306**.

② Available in 2017.

Enclosure Selection

EGF Enclosed Drives

Enclosure selection charts are based on physical space limitations only and only to be used as a reference. For actual enclosure sizing, refer to Bid Manager.

Note: Filtered enclosure sizing includes dedicated space for passive filter, input fuses, circuit breaker or fusible disconnect, CPT, SPD, heater/thermostat, control relay and terminal blocks.

Filtered Enclosure X-Space

Enclosure Size	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5
AX	—	—	—	—	—
BX	0	0	—	—	—
CX	3	3	2	2	—
DX	14	14	13	13	10

Filtered Power Options X-Space

Power Options	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5
3% Output reactor	1	1	3	5	6
dV/dt filter	3	3	3	5	6
Output contactor	1	1	1	1	1

Note: Filtered bypass enclosure sizing includes dedicated space for a passive filter, input fuses, MCP, CPT, input contactor, output bypass contactors, overload relay, SPD, heater/thermostat, control relay and terminal blocks.

Filtered Bypass Enclosure X-Space

Enclosure Size	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5
AX	—	—	—	—	—
BX	—	—	—	—	—
CX	2	1	0	—	—
DX	13	12	11	10	6

Filtered Bypass Power Options X-Space

Power Options	Frame 1	Frame 2	Frame 3	Frame 4	Frame 5
RVSS Bypass	1	1	3	5	6
3% Output reactor	2	2	2	3	4
dV/dt filter	3	3	3	5	6

Accessories

The PowerXL Series—DG1 drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of two additional option boards.

The PowerXL Series—DG1 drives come with a factory-installed standard board configuration including the following:

- Standard I/O:
  - 8DI, 1DO
  - 2AI, 2AO
  - 2FC, 1FA relays
- Standard communications:
  - EtherNet/IP, Modbus TCP
  - RS-485: Modbus RTU, BACnet MS/TP

PowerXL Series—DG1 I/O Card Kits

Description	Catalog Number
3 x DI, 3 x DO, 1 x thermistor, 24 Vdc/EXT option card	**DXG-EXT-3DI3DO1T**
1 x AI, 2 x AO (isolated to control board) option card	**DXG-EXT-1AI2AO**
3 x relay dry contact (2NO + 1NO/NC) option card	**DXG-EXT-3RO**
3 x PT100 RTD thermistor input option card	**DXG-EXT-THER1**
6 x DI 240 Vac input option card	**DXG-EXT-6DI**

PowerXL Series—DG1 Communication Card Kits

Description	Catalog Number
PROFIBUS-DP communication card	**DXG-NET-PROFB**
CANopen communication card	**DXG-NET-CANOPEN**
DeviceNet communication card	**DXG-NET-DEVICENET**
PROFIBUS DB9 to 5-pin adapter card	**DXG-NET-PROAD**
SmartWire communication card and module	**DXG-NET-SWD** ①

Note

① Available January 2017.

Options

Input Power Options

Option	Description
HMCP Disconnect	The HMCP motor protection circuit breaker uses an electronic trip unit to provide typical motor overload relay functionality and short-circuit protection against potential phase-to-phase or phase-to-ground faults.
Circuit Breaker	Utilizes a circuit breaker to provide a means of short-circuit protection for the power cables between it and the drive, and protection from high-level ground faults on the power cable. Allows a convenient means of disconnecting the drive from the line, and the operating mechanism can be padlocked in the OFF position. This is factory mounted in the enclosure.
Isolation Fusing	Provides high-level fault protection of the drive input power circuit from the load side of the fuses to the input side of the power transistors. This option consists of three 200 kA fuses that are factory mounted in the enclosure.
3% Input Reactor	The input reactor is a three-phase series inductance on the line side of an AFD. It is used to provide a reduction in voltage and current harmonics. It also provides increased input protection for AFD and its semiconductors from line transients.
SPD	Provides a UL 1449 surge protection device (SPD) rated for 40 kA/ph that is connected to the line side terminals.
Fused Disconnect	Utilizes fusing to provide a means of short-circuit protection for the power cables between it and the drive, and protection from high-level ground faults on the power cable. Allows a convenient means of disconnecting the drive from the line, and the operating mechanism can be padlocked in the OFF position. This is factory mounted in the enclosure.

Bypass Options

Option	Description
Manual HOA Bypass	Provides a three-position selector switch that allows the user to select either a HAND or AUTO mode of operation. HAND mode is defaulted keypad operation, and AUTO mode is defaulted to control from an external terminal source. These modes of operation can be configured via programming to allow for alternate combinations of start and speed sources. Start and speed sources include keypad, I/O and fieldbus.
Manual HOA RVSS Bypass	This option adds a reduced voltage soft starter to bypass assembly for soft starting in bypass mode.

Output Power Options

Option	Description
Output Contactor	Provides a means for positive disconnection of the drive output from the motor terminals. The contactor coil is controlled by the drive's run or permissive logic. NC and NO auxiliary contacts rated at 10 A, 600 Vac are provided for customer use. This option includes a low VA 115 Vac fused control power transformer and is factory mounted in the enclosure.
3% Output Reactor	The output reactor is a three-phase series inductance on the load side of a VFD. It is used to reduce transient voltage (dv/dt) and peak voltages at the motor terminals. A 3% output filter is recommended for motor cable lengths up to 300 ft (10 m).
dV/dt Filter	Used to reduce the transient voltage (dV/dt) at the motor terminals. Recommended for motor cable lengths over 300 ft (10 m) and up to 1000 ft (304.8 m). This option is mounted in the enclosure.

Control Options

Option	Description
Speed Pot	Provides the ability to adjust the frequency reference using a door-mounted potentiometer. This option uses the 10 Vdc reference to generate a 0–10 V signal at the analog voltage input signal terminal. When the HOA bypass option is added, the speed is controlled when the HOA switch is in the HAND position. Without the HOA bypass option, a two-position switch (labeled local/remote) is provided on the keypad to select speed reference from the speed potentiometer or a remote speed signal.
HOA Switch	Provides a three-position selector switch that allows the user to select either a HAND or AUTO mode of operation. HAND mode is defaulted to keypad operation, and AUTO mode is defaulted to control from an external terminal source. These modes of operation can be configured via drive programming to allow for alternate combinations of start and speed sources. Start and speed sources include Keypad, I/O and fieldbus.
Start-Stop Pushbutton	Provides door-mounted START and STOP pushbuttons for either bypass or non-bypass configurations.

Light Options

Option	Description
Non-Bypass Light Kit—Power On, Run, Fault	Provides a white POWER ON light that indicates power to the enclosed cabinet, a green RUN light that indicates the drive is running and a red FAULT light that indicates a drive fault has occurred.
Bypass Light Kit—On, VFD Run, Fault, Bypass Run	Provides a white POWER ON light that indicates power to the enclosed cabinet, a green RUN light that indicates the drive is running, a red FAULT light that indicates a drive fault has occurred and an amber light that indicates when the motor is running in Bypass mode.

Enclosure Options

Option	Description
Floor Stand 12 in	Converts a normally wall-mounted enclosure to a floor-standing enclosure with a height of 12 in (304.8 mm).
Floor Stand 22 in	Converts a normally wall-mounted enclosure to a floor-standing enclosure with a height of 22 in (558.8 mm).

Technical Data and Specifications

PowerXL Series—DG1 Technical Data and Specifications

Attribute	Description	Specification
Input ratings	Input voltage U_{in}	208 V, 230 V, 480 V, 575 V, –15 to 10%
	Input frequency	50 Hz to 60 Hz (variation up to 45 Hz to 66 Hz)
	Connection to power	Once per minute or less
	Starting delay	3 s (FR1 to FR2), 4 s (FR3), 5 s (FR4), 6 s (FR5 and FR6)
	Short-circuit withstand rating	100 kAIC (fuses and circuit breakers)
Output ratings	Output voltage	0 to U_{in}
	Output current	I_L: ambient temperature maximum 40 °C, up to 60 °C with derating, overload 1.1 x I_L (1 min./10 min.) I_H: ambient temperature maximum 50 °C, up to 60 °C with derating, overload 1.5 x I_H (1 min./10 min.)
	Initial output current	200% (2 s / 20 s)
	Output frequency	0–400 Hz (standard)
	Frequency resolution	0.01 Hz
Control characteristics	Control methods	Frequency control Speed control Open-loop speed control Open-loop torque control
	Switching frequency	230 V / 480 V range: FR1–3: 1 kHz to 12 kHz FR4–6: 1 kHz to 10 kHz 230 V / 480 V defaults: FR1–3: 4 kHz FR4–5: 3.6 kHz FR6: 2 kHz 575 V range: FR1–6: 1 kHz to 6 kHz 575 V defaults: FR1–4: 3 kHz FR5–6: 2 kHz Automatic switching frequency derating in case of overload.
	Frequency reference	Analog input: resolution 0.1% (10-bit), accuracy +1% Analog output: resolution 0.1% (10-bit), accuracy +1% Panel reference: resolution 0.01 Hz
	Field weakening point	20 Hz to 400 Hz
	Acceleration time	0.1 s to 3000 s
	Deceleration time	0.1 s to 3000 s
	Braking torque	DC brake: 30% x Motor Rated Torque (Tn) (without brake chopper) Dynamic braking (with optional brake chopper using an external brake resistor): 100% continuous maximum rating
Ambient conditions	Ambient operating temperature	–10 °C (no frost) to +40 °C
	Storage temperature	–40 °C to +70 °C
	Relative humidity	0–95% RH, noncondensing, non-corrosive
	Air quality: • Chemical vapors • Mechanical particles	Tested according to IEC 60068-2-60 Test Key: Flowing mixed gas corrosion test, Method 1 (H2S [hydrogen sulfide] and SO2 [sulfur dioxide]) Designed according to: IEC 60721-3-3, unit in operation, class 3C2 IEC 60721-3-3, unit in operation, class 3S2
	Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 9842 ft (3000 m) (2000 m for corner grounded earth main systems) For 575 V product, maximum altitude is 6561 ft (2000 m) regardless of main system

PowerXL Series—DG1 Technical Data and Specifications, continued

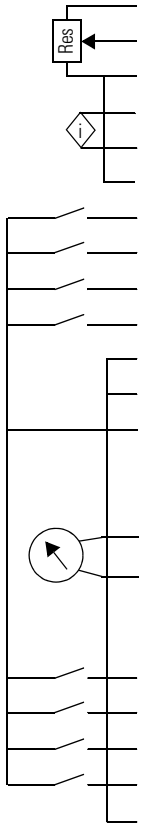
Attribute	Description	Specification
Ambient conditions, continued	Overvoltage	Overvoltage Category III
	Pollution degree	Pollution Degree 2
	Enclosure class	NEMA Type 1, 12, 3R
	Immunity	Fulfills EN 61800-3 (2004), first and second environment
Standards	Safety	UL 508C, EN 61800-5-1
	Approvals	UL and cUL
Fieldbus connections		Onboard: EtherNet/IP, Modbus® TCP, Modbus RTU, BACnet
Safety/protections	Overvoltage protection	Yes
	Overvoltage trip limit	230 V drives: 456 V 480 V drives: 911 V 575 V drives: 1100 V
	Undervoltage protection	Yes
	Undervoltage trip limit	230 V drives: 211 V 480 V drives: 370 V 575 V drives: 550 V
	Earth fault protection	Yes Default: 15% motor FLA Minimum: 0% motor FLA Maximum: 30% motor FLA
	Input phase supervision	Yes
	Motor phase supervision	Yes
	Overcurrent protection	Yes
	Unit overtemperature protection	Yes
	Motor overload protection	Yes
	Motor stall protection	Yes
	Motor underload protection	Yes
	DC bus overvoltage control	Yes
	Short-circuit protection of 24 V reference voltages	Yes
	Surge protection	Yes (differential mode 2 kV; common mode 4 kV 230 V drives: 275 Vac, 10,000 A 480 V drives: 320 Vac, 8000 A 575 V drives: 385 Vac, 10,000 A
	Common coated boards	Yes (prevents corrosion)
Efficiency	Drive efficiency ratings ①	480 V: FR1 = 97.7% FR2 = 97.9% FR3 = 97.7% FR4 = 98.0% FR5 = 98.2% 230 V: FR1 = 96.7% FR2 = 97.4% FR3 = 97.2% FR4 = 97.4% FR5 = 97.7%

Note

① Based on DG1 efficiency ratings in an enclosure with no options.

Wiring Diagram

PowerXL Series—DG1 Control Wiring Diagram



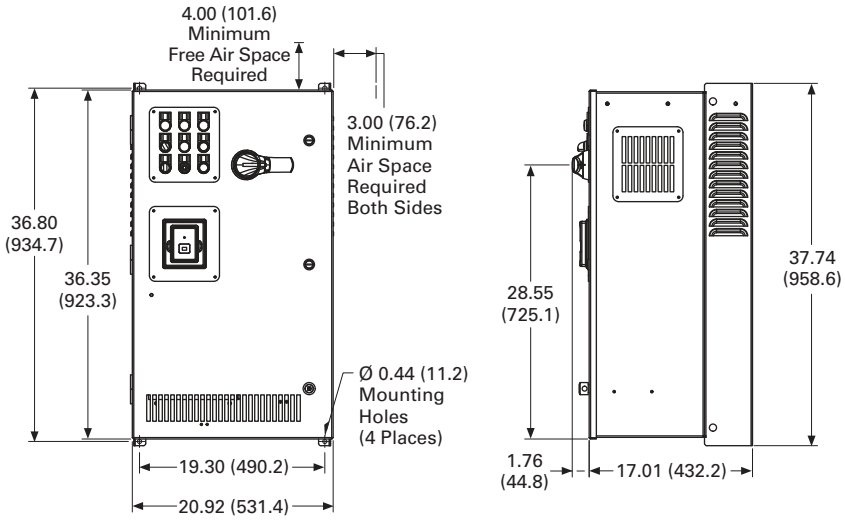
Pin	Signal Name	Signal	Default Setting	Description
1	+10 V	Ref. Output Voltage	—	10 Vdc Supply Source
2	AI1+	Analog Input 1	0–10 V	Voltage Speed Reference (Programmable to 4 mA to 20 mA)
3	AI1–	Analog Input 1 Ground	—	Analog Input 1 Common (Ground)
4	AI2+	Analog Input 2	4 mA to 20 mA	Current Speed Reference (Programmable to 0–10 V)
5	AI2–	Analog Input 2 Ground	—	Analog Input 2 Common (Ground)
6	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
7	DIN5	Digital Input 5	Preset Speed B0	Sets frequency output to Preset Speed 1
8	DIN6	Digital Input 6	Preset Speed B1	Sets frequency output to Preset Speed 2
9	DIN7	Digital Input 7	Emergency Stop (TI–)	Input forces VFD output to shut off
10	DIN8	Digital Input 8	Force Remote (TI+)	Input takes VFD from Local to Remote
11	CMB	DI5 to DI8 Common	Grounded	Allows source input
12	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
13	24 V	+24 Vdc Output	—	Control voltage output (100 mA max.)
14	DO1	Digital Output 1	Ready	Shows the drive is ready to run
15	24 Vo	+24 Vdc Output	—	Control voltage output (100 mA max.)
16	GND	I/O Signal Ground	—	I/O Ground for Reference and Control
17	AO1+	Analog Output 1	Output Frequency	Shows Output frequency to motor 0–60 Hz (4 mA to 20 mA)
18	AO2+	Analog Output 2	Motor Current	Shows Motor current of motor 0–FLA (4 mA to 20 mA)
19	24 Vi	+24 Vdc Input	—	External control voltage input
20	DIN1	Digital Input 1	Run Forward	Input starts drive in forward direction (start enable)
21	DIN2	Digital Input 2	Run Reverse	Input starts drive in reverse direction (start enable)
22	DIN3	Digital Input 3	External Fault	Input causes drive to fault
23	DIN4	Digital Input 4	Fault Reset	Input resets active faults
24	CMA	DI1 to DI4 Common	Grounded	Allows source input
25	A	RS-485 Signal A	—	Fieldbus Communication (Modbus, BACnet)
26	B	RS-485 Signal B	—	Fieldbus Communication (Modbus, BACnet)
27	R3NO	Relay 3 Normally Open	At Speed	Relay output 3 shows VFD is at Ref. Frequency
28	R1NC	Relay 1 Normally Closed	Run	Relay output 1 shows VFD is in a run state
29	R1CM	Relay 1 Common		
30	R1NO	Relay 1 Normally Open		
31	R3CM	Relay 3 Common	At Speed	Relay output 3 shows VFD is at Ref. Frequency
32	R2NC	Relay 2 Normally Closed	Fault	Relay output 2 shows VFD is in a fault state
33	R2CM	Relay 2 Common		
34	R2NO	Relay 2 Normally Open		

Dimensions

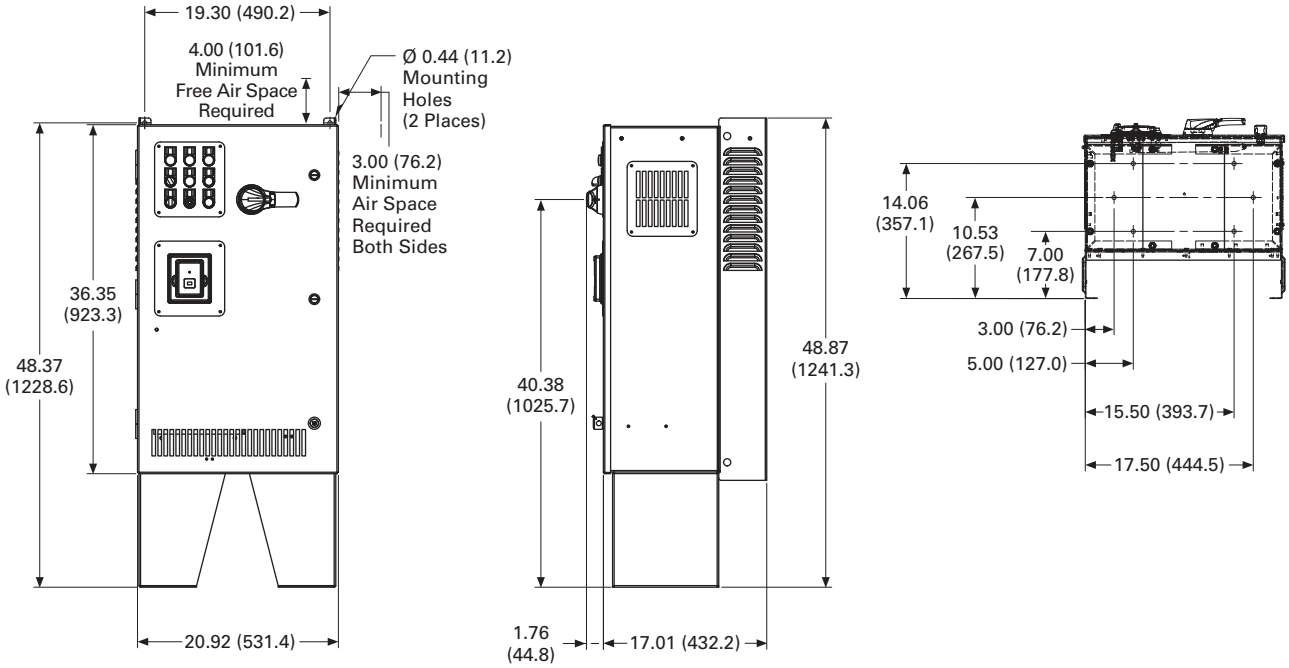
Approximate Dimensions in Inches (mm)

2

BX Box Type 1

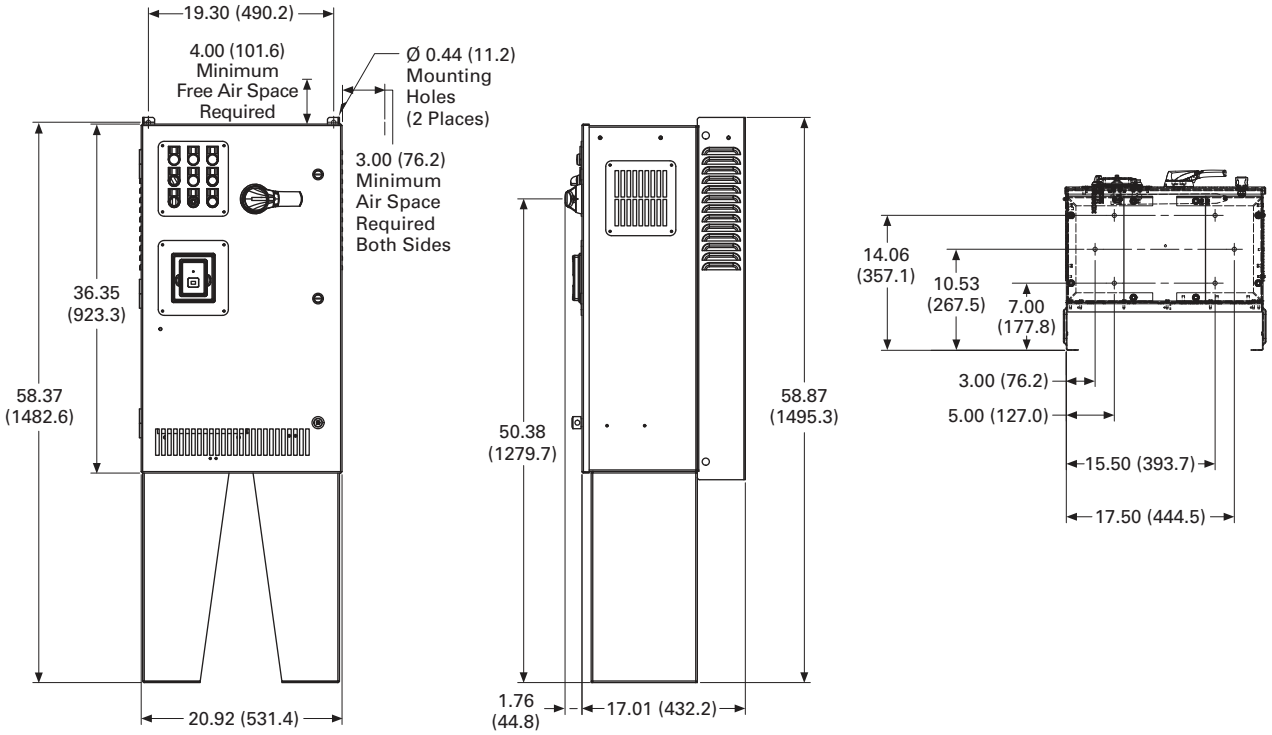


BX Box Type 1—12 Inch Floor Stands

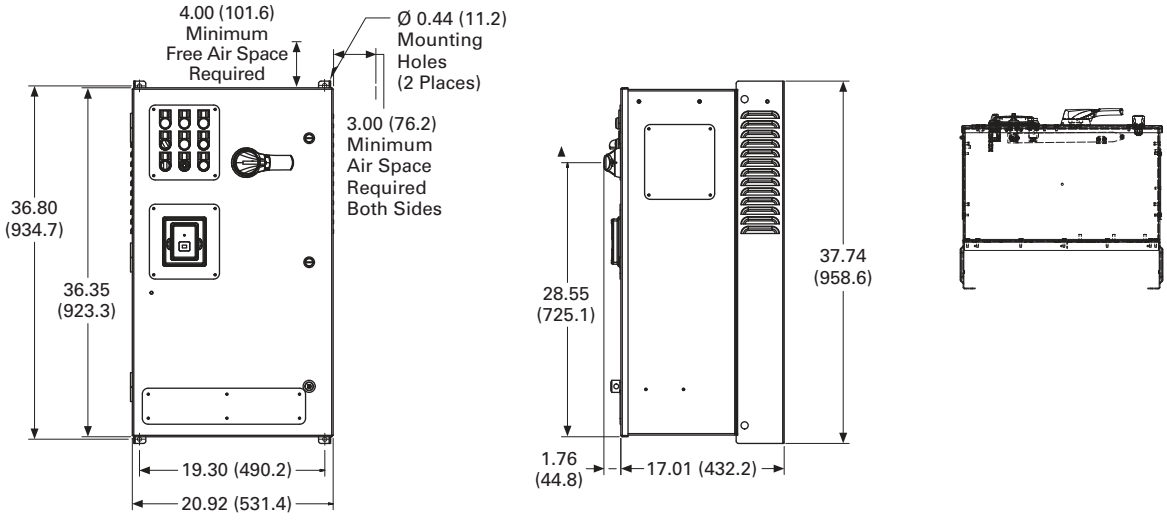


Approximate Dimensions in Inches (mm)

BX Box Type 1—22 Inch Floor Stands

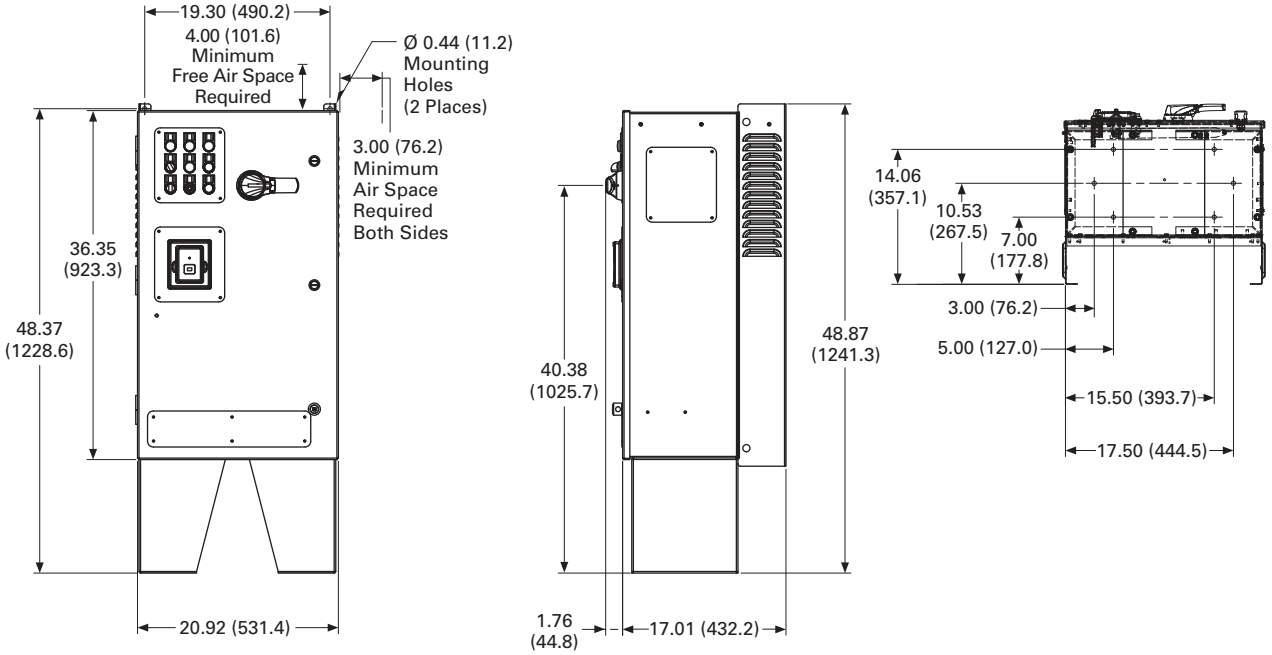


BX Box Type 12

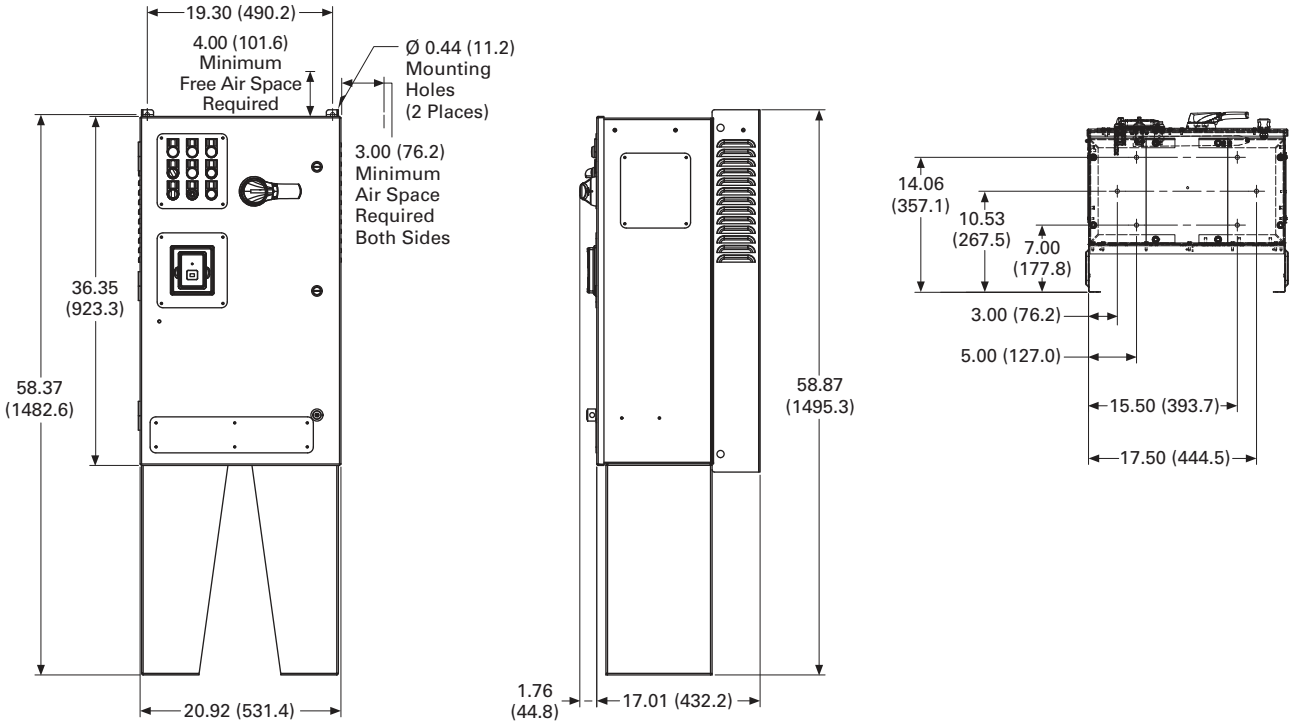


Approximate Dimensions in Inches (mm)

BX Box Type 12—12 Inch Floor Stands

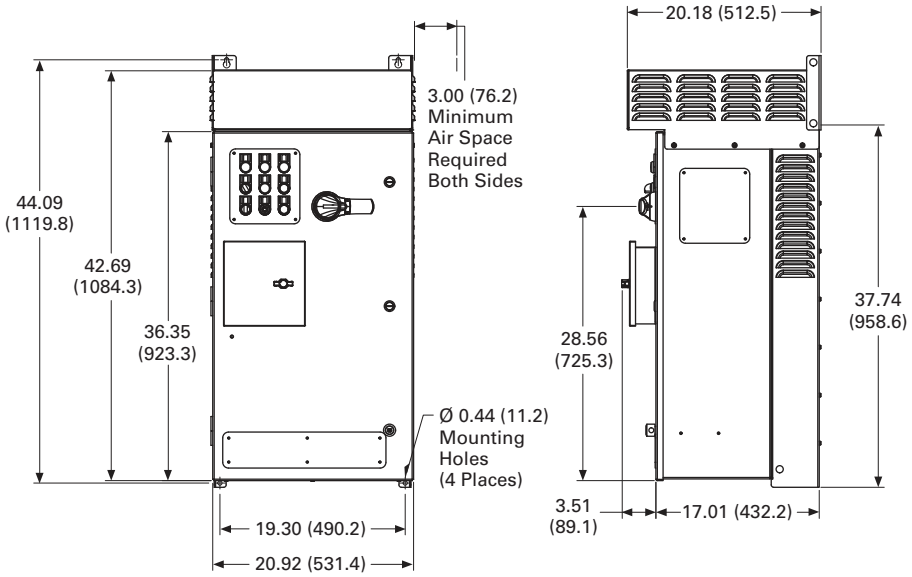


BX Box Type 12—22 Inch Floor Stands

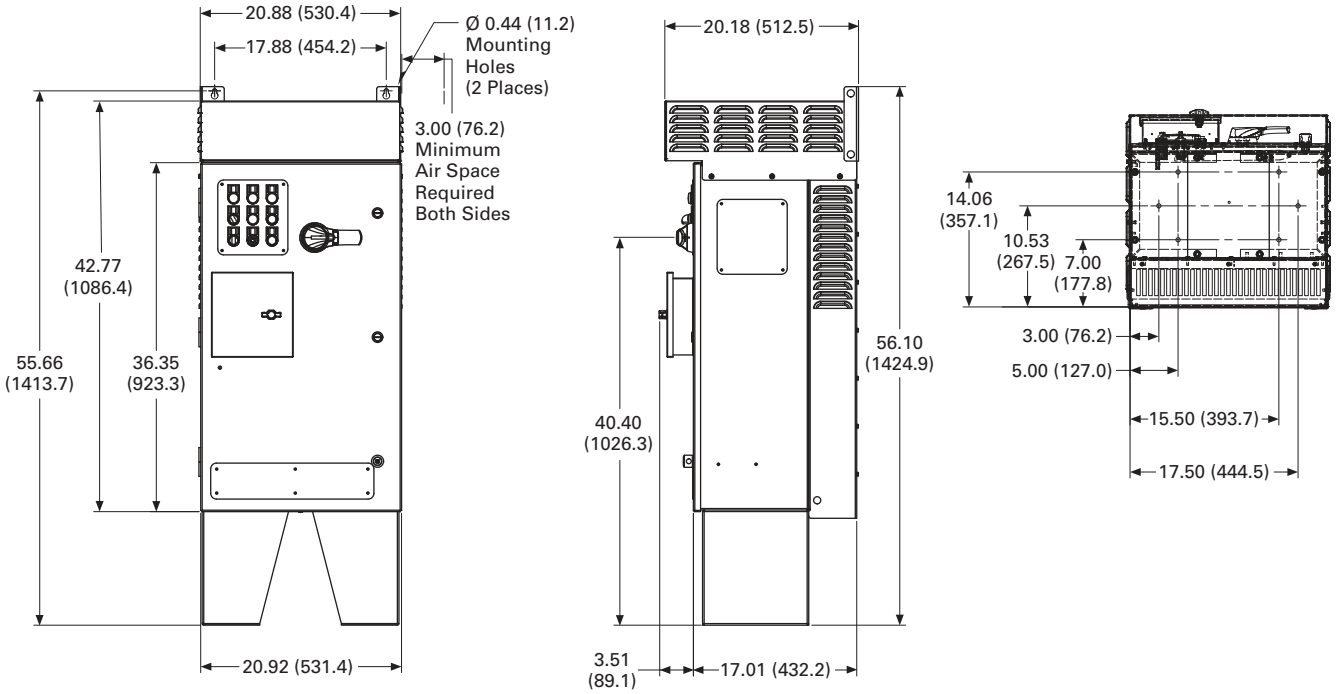


Approximate Dimensions in Inches (mm)

BX Box Type 3R

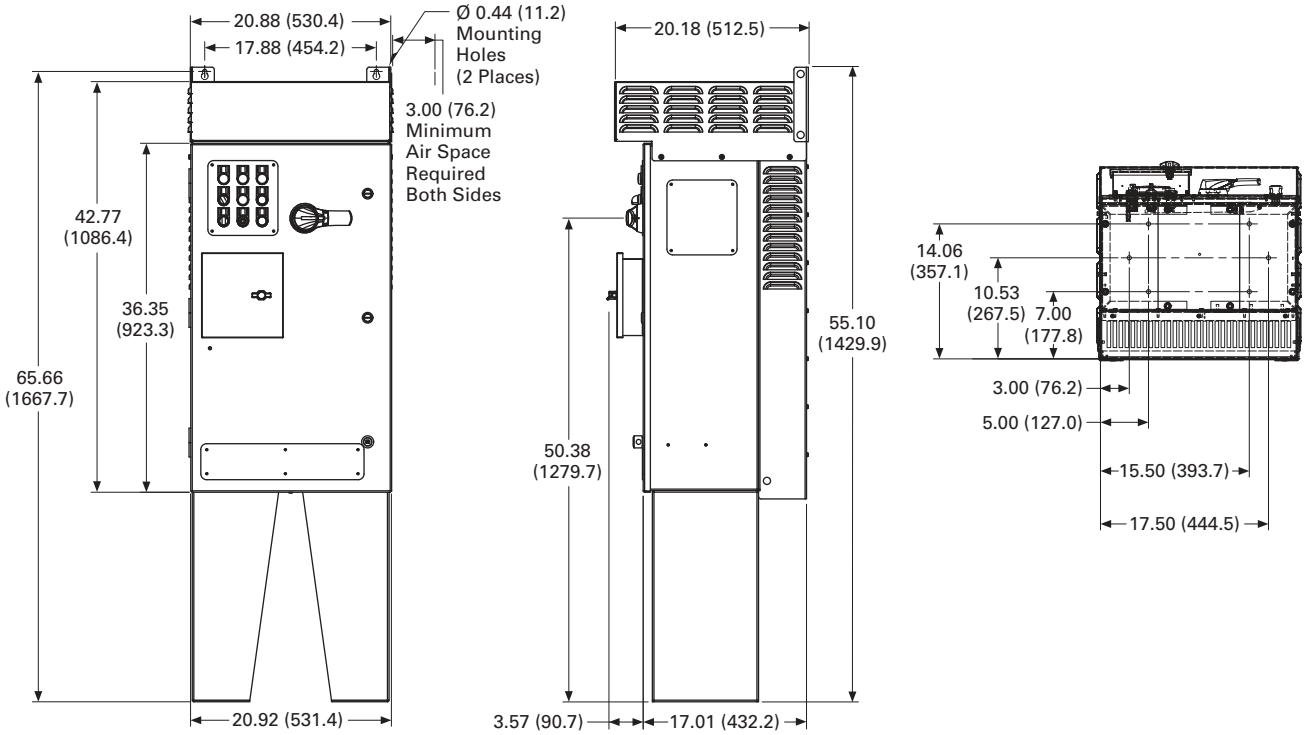


BX Box Type 3R—12 Inch Floor Stands

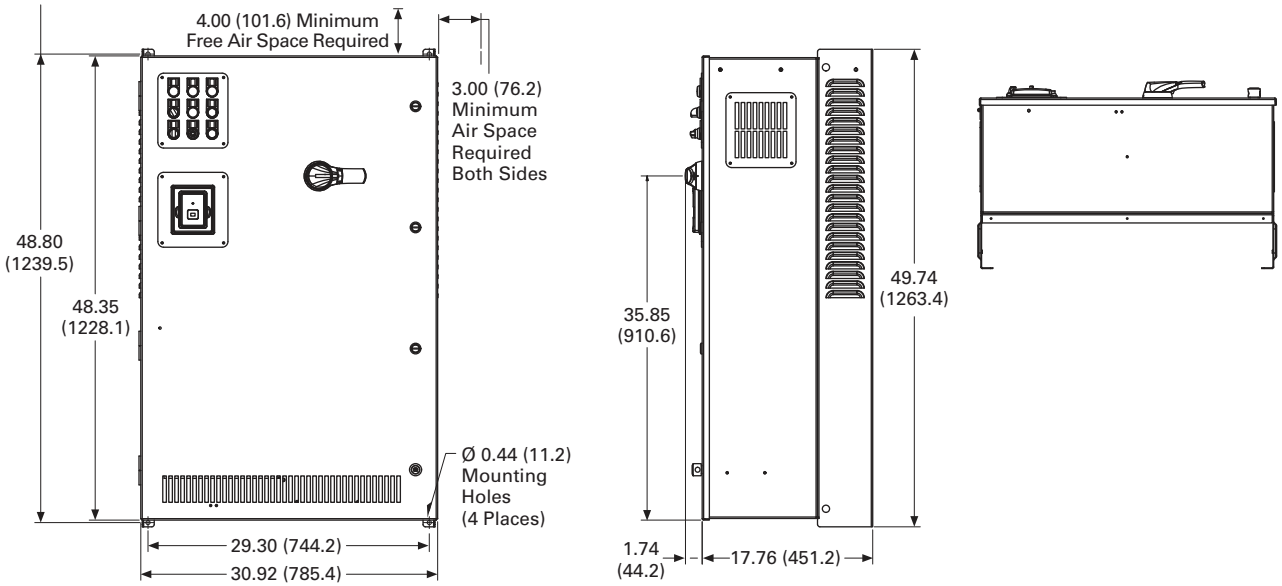


Approximate Dimensions in Inches (mm)

BX Box Type 3R—22 Inch Floor Stands

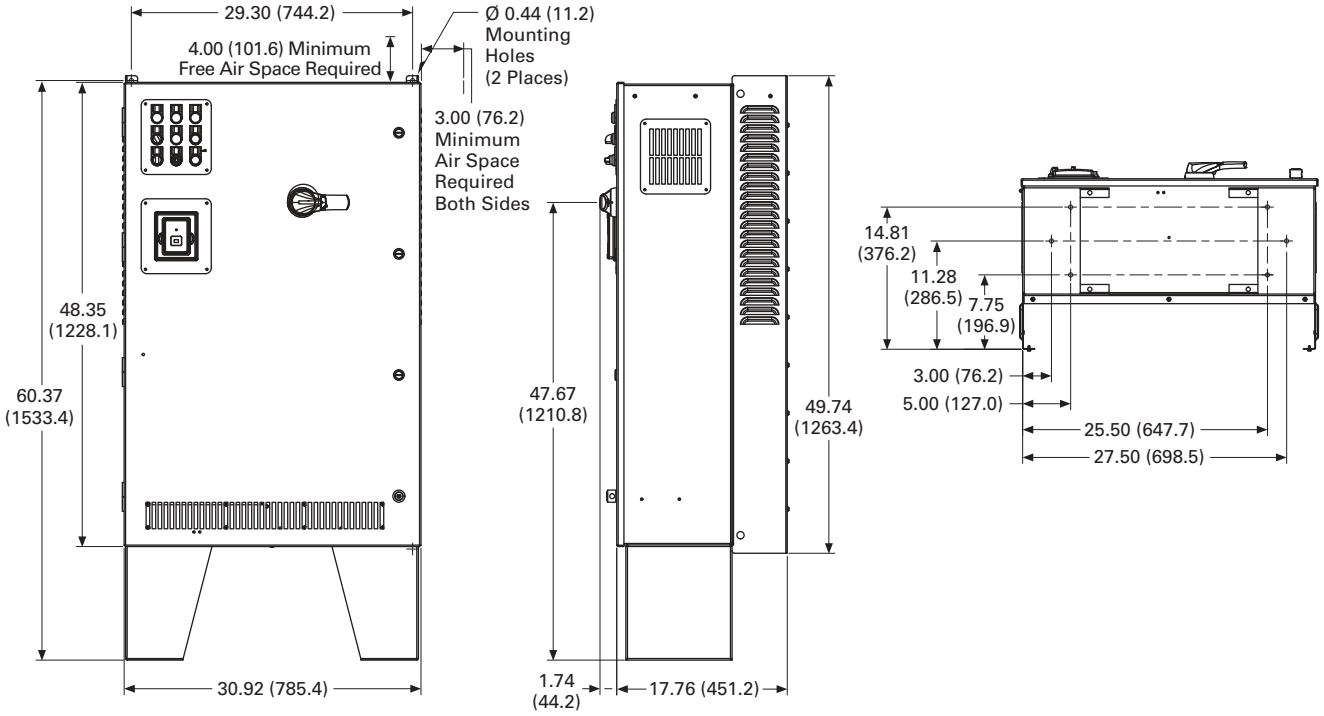


CX Box Type 1

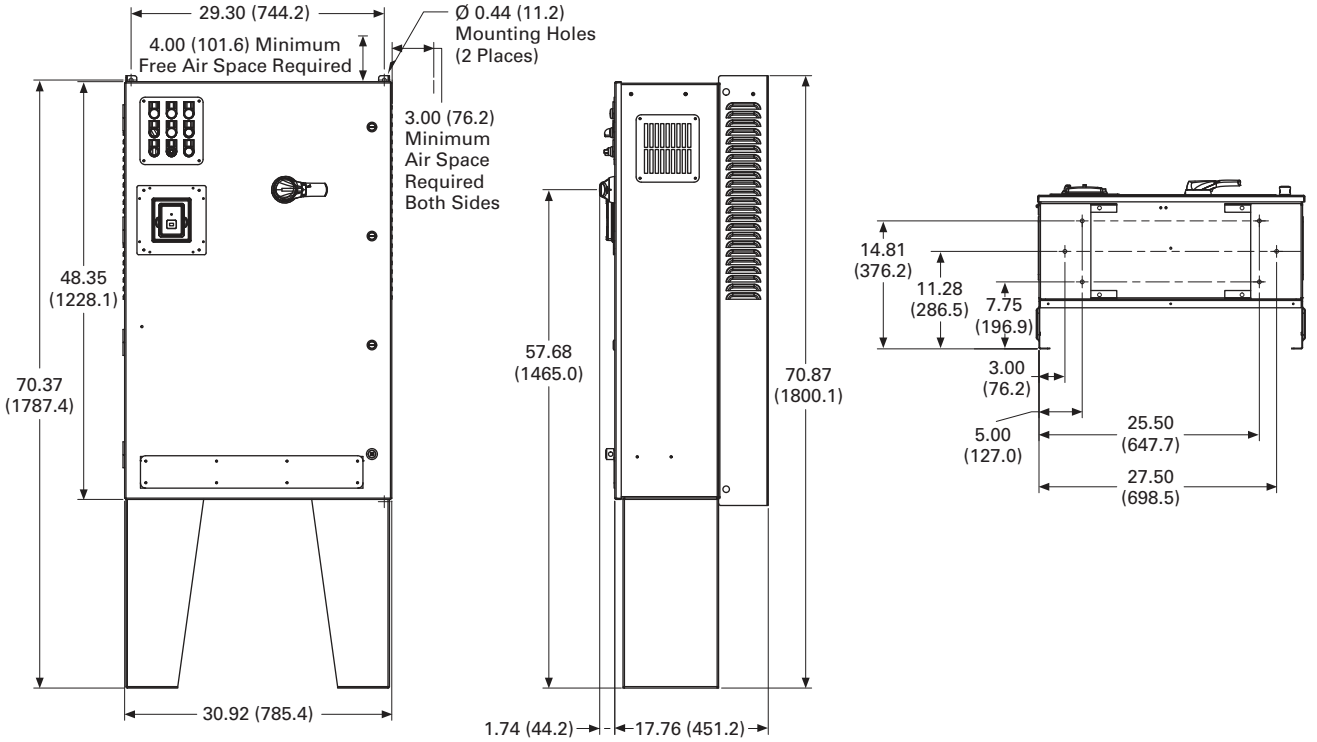


Approximate Dimensions in Inches (mm)

CX Box Type 1—12 Inch Floor Stands

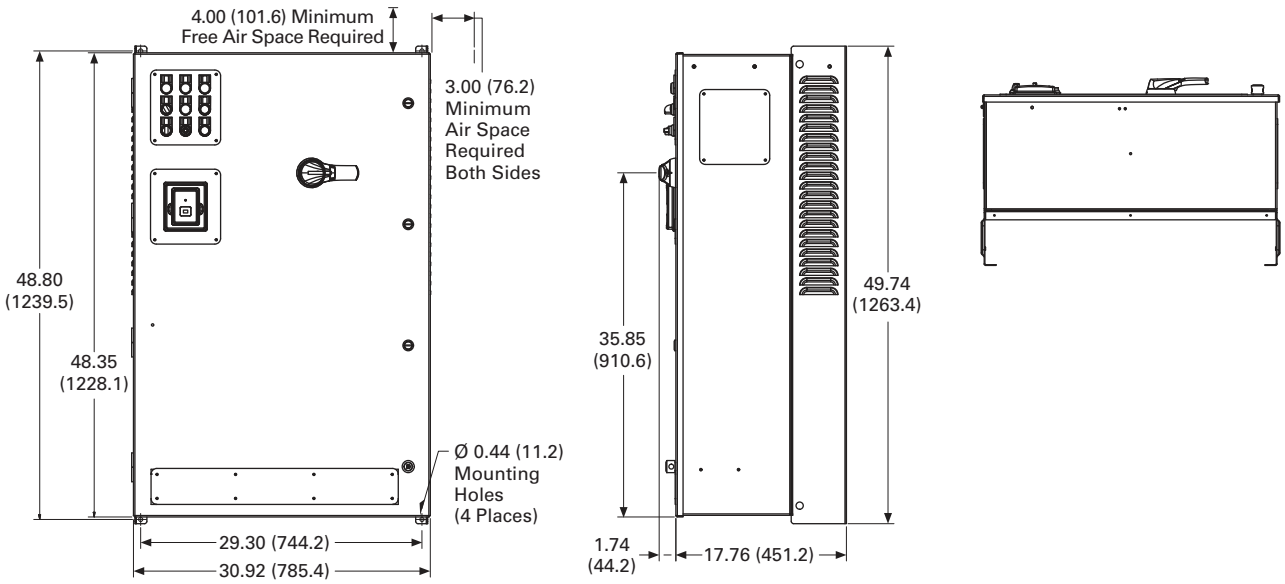


CX Box Type 1—22 Inch Floor Stands

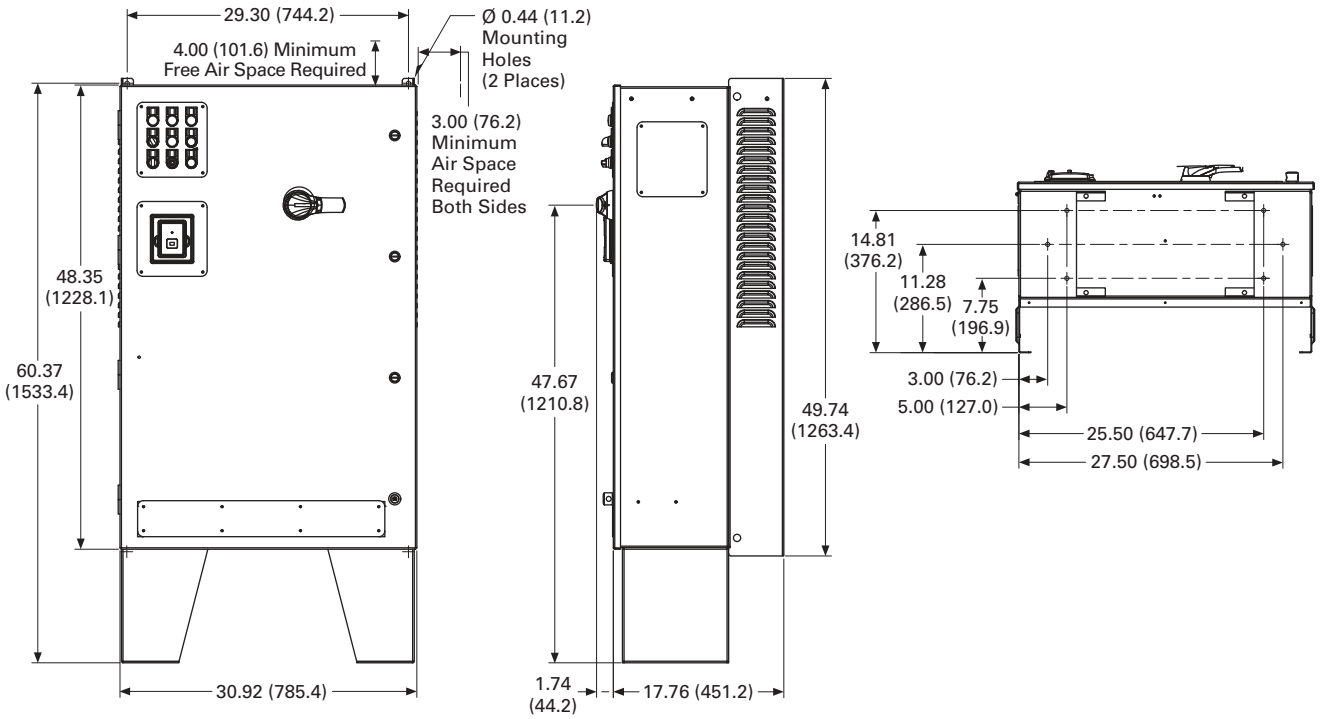


Approximate Dimensions in Inches (mm)

CX Box Type 12

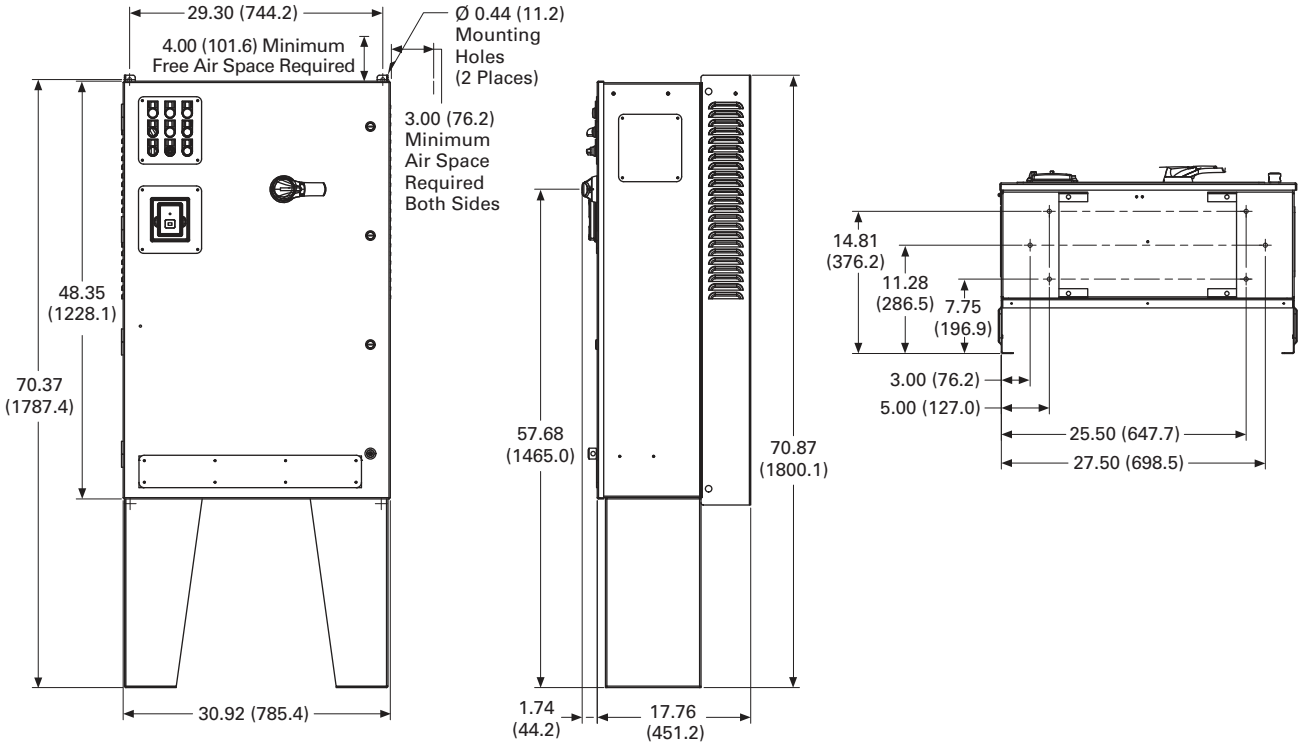


CX Box Type 12—12 Inch Floor Stands

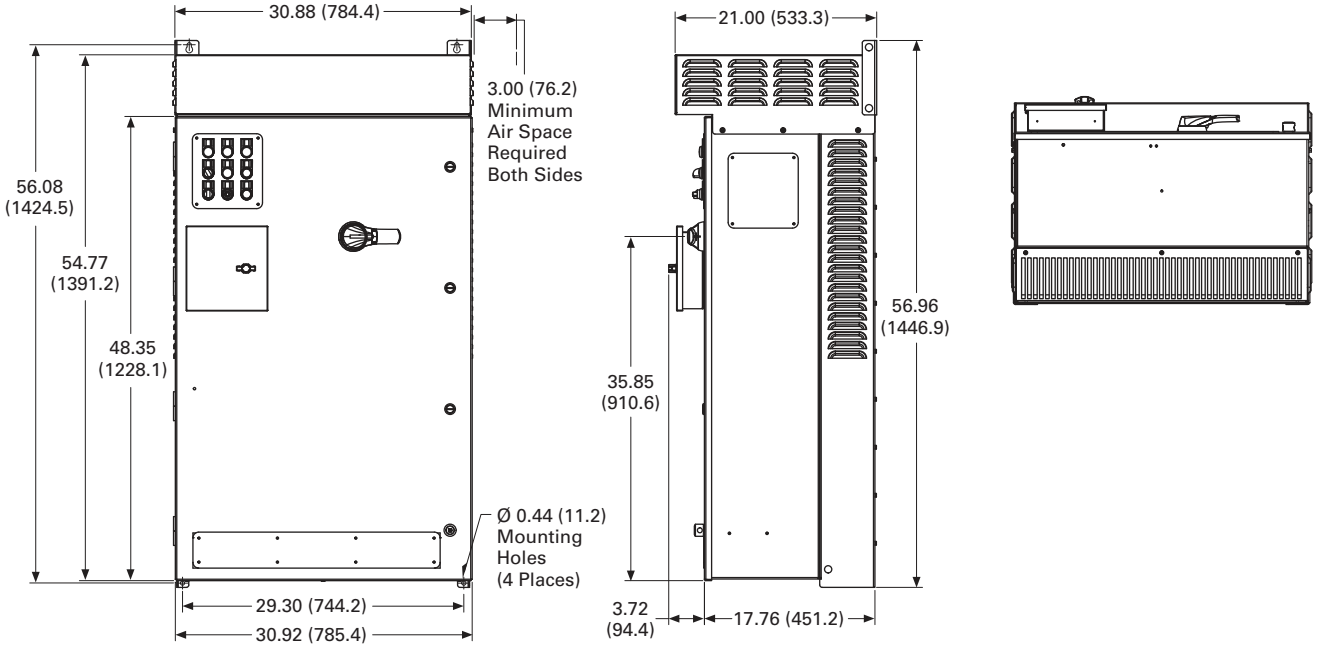


Approximate Dimensions in Inches (mm)

CX Box Type 12—22 Inch Floor Stands

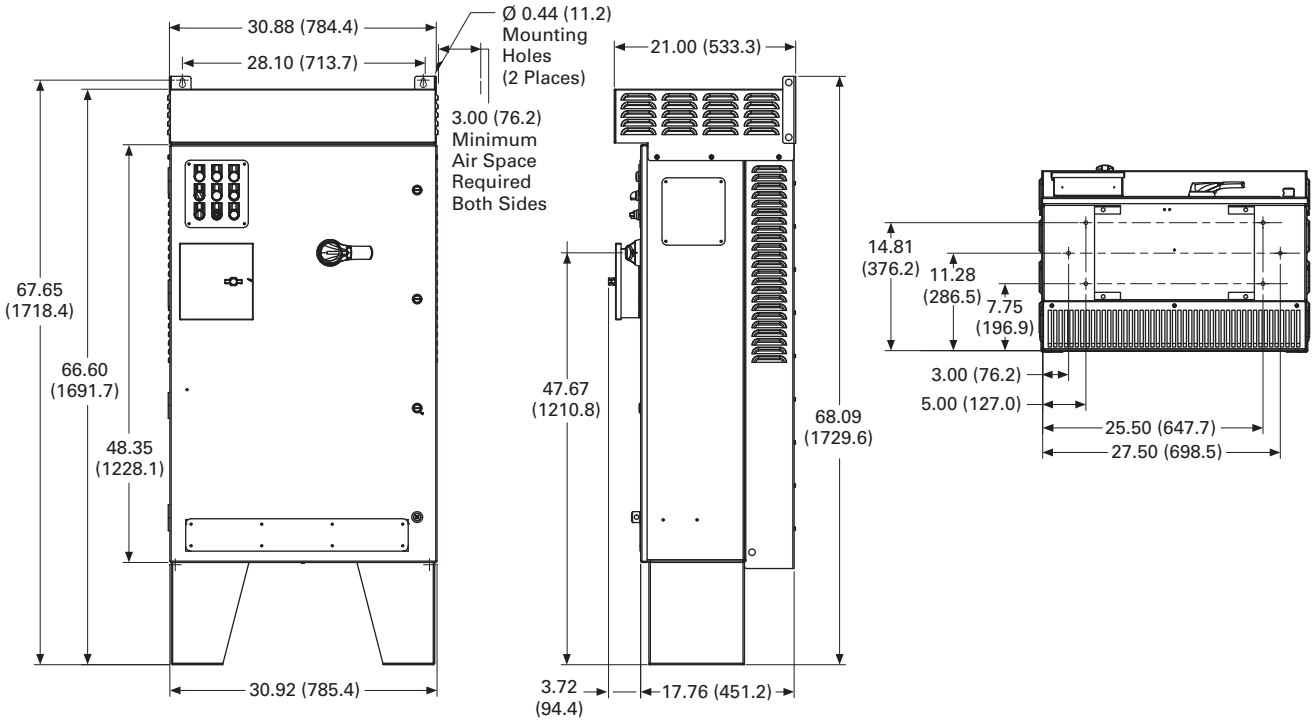


CX Box Type 3R

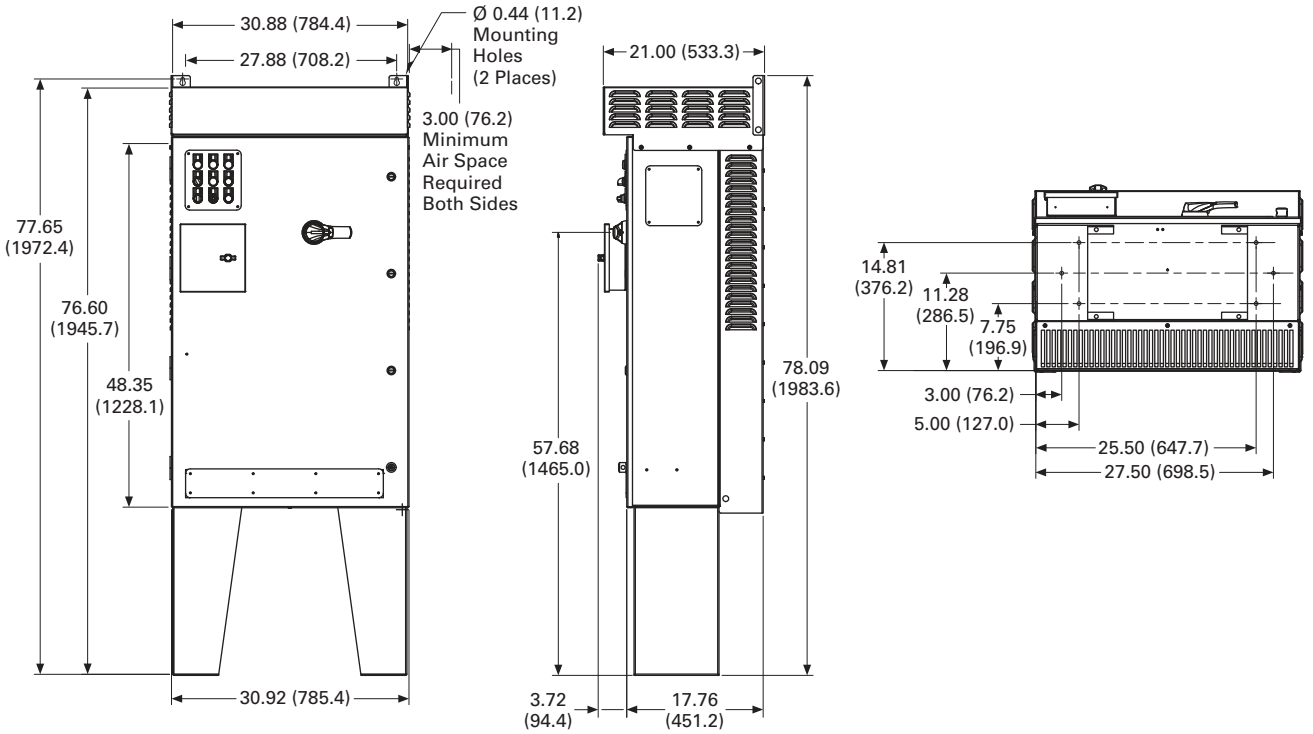


Approximate Dimensions in Inches (mm)

CX Box Type 3R—12 Inch Floor Stands

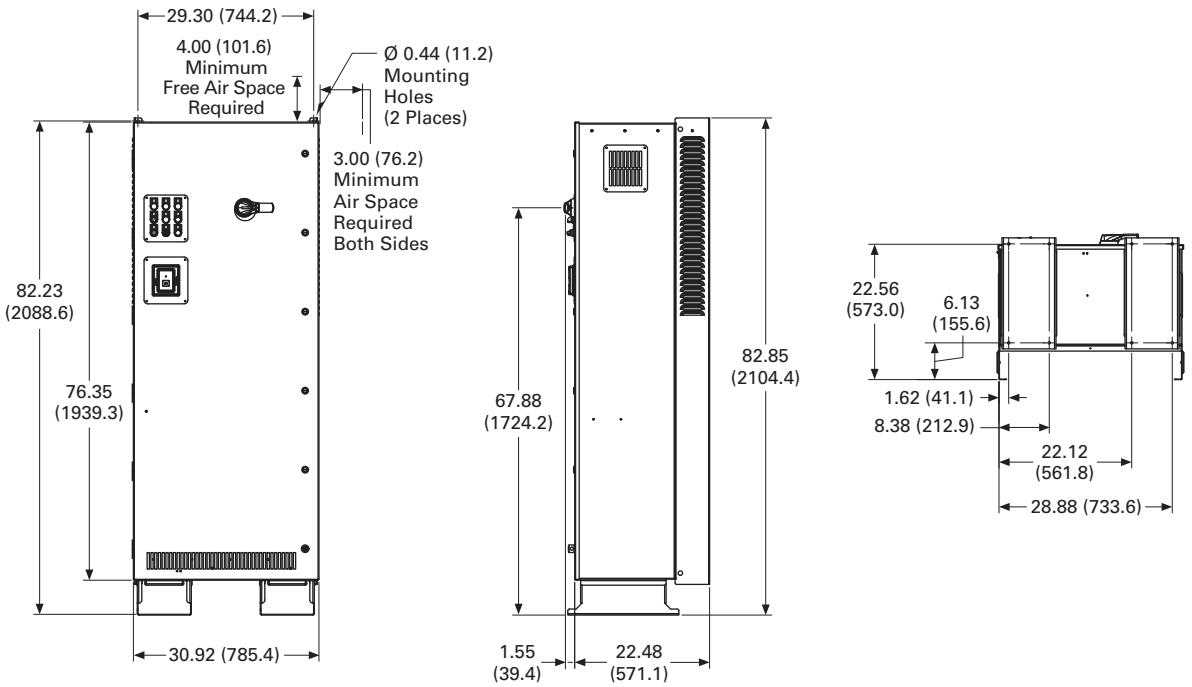


CX Box Type 3R—22 Inch Floor Stands

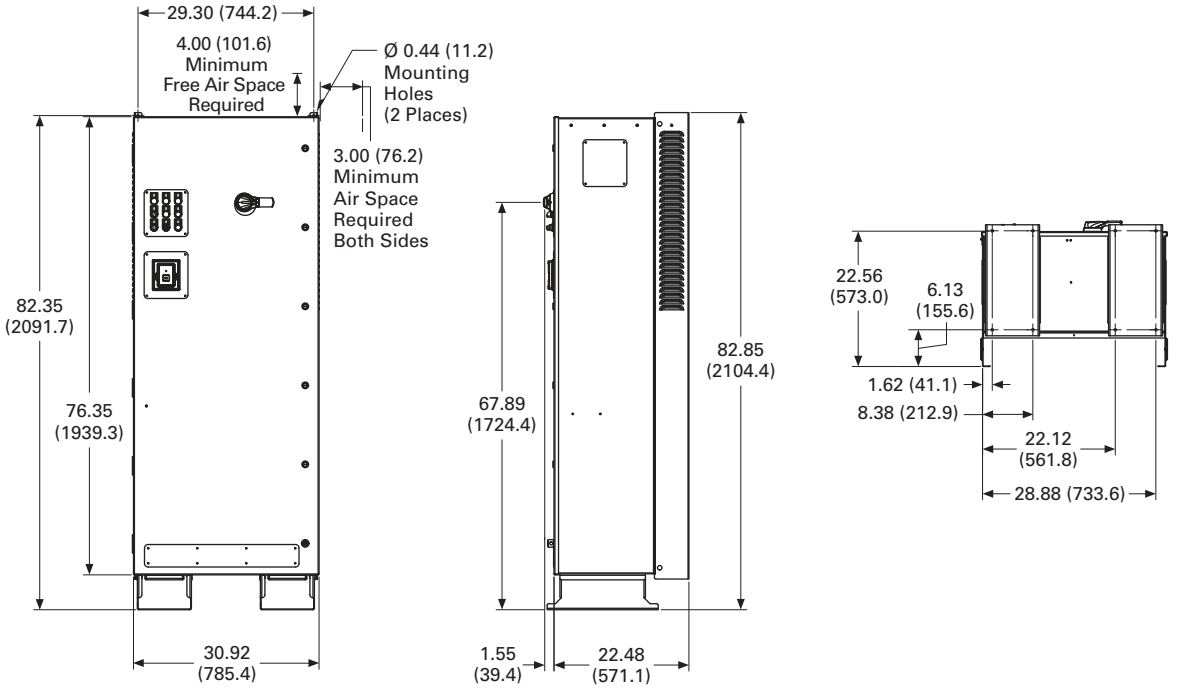


Approximate Dimensions in Inches (mm)

DX Box Type 1

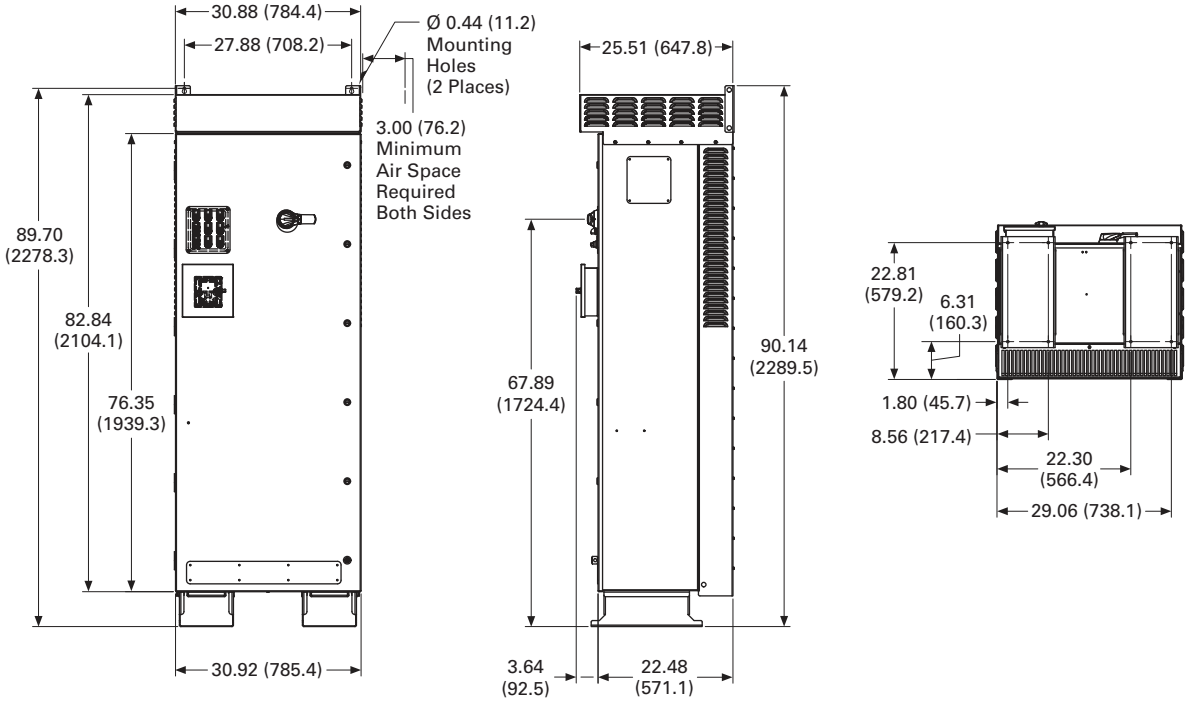


DX Box Type 12



Approximate Dimensions in Inches (mm)

DX Box Type 3R



CFX Enclosed Drives



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CFX Enclosed Drives	
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Product Selection	**V6-T2-329**
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Enclosed Regenerative Drives	**V6-T2-379**

CFX Enclosed Drives

Product Description

The enclosed passive filtered drive also delivers True Power Factor—in addition to reducing harmonic distortion, the enclosed passive filtered drive prevents transformer overheating and overloading of breakers and feeders, which enables the application of adjustable frequency drives on generators and other high impedance power systems.

Features and Benefits

The CFX passive filtered drive features include (at 480 V):

- UL Type 1, UL Type 12, UL Type 3R and NEMA 1 with gaskets and filters
- Input voltage: 480 V
- Complete range of control, network and power options
- Horsepower range:
  - 480 V, 7-1/2–400 hp I_L
- Single enclosure for both drive and filter reduces field wiring and enables convenient bypass installation
- Packaged solution ensures optimal coordination of drive and filter

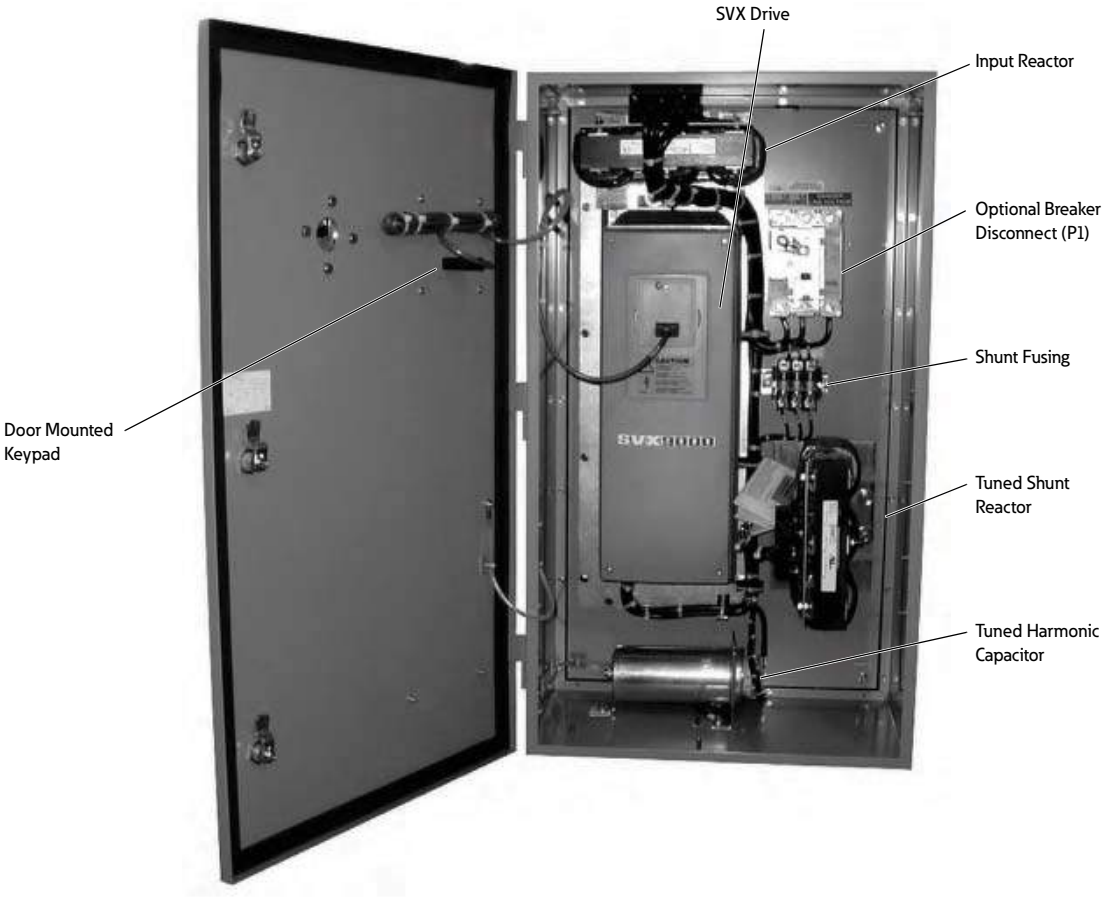
Standards and Certifications

- UL
- cUL
- 508C

Product Identification

2

Enclosed Passive Filtered Drive—UL Type 12, 40 hp



Catalog Number Selection

Catalog Number Selection is for reference only. Not all option combinations may be available.

CFX Enclosed—Base Catalog Number

CFX F07 1 A 1 _ _ _ _ _ _

Product Family
CFX = Enclosed CFX passive filtered drives

Output Horsepower Rating

480 V	
007 = 7.5 hp	**075** = 75 hp
010 = 10 hp	**100** = 100 hp
015 = 15 hp	**125** = 125 hp
020 = 20 hp	**150** = 150 hp
025 = 25 hp	**200** = 200 hp
030 = 30 hp	**250** = 250 hp
040 = 40 hp	**300** = 300 hp
050 = 50 hp	**350** = 350 hp
060 = 60 hp	**400** = 400 hp

Phasing and Voltage Rating ①
4 = Input: Three-phase, 480 V Output: Three-phase

Drive Type/Braking/Application ②
A = Standard drive/no brake chopper/low overload
B = Standard drive/brake chopper/low overload
C = Standard drive/no brake chopper/high overload
D = Standard drive/brake chopper/high overload
E = High-performance drive/no brake chopper/low overload
F = High-performance drive/brake chopper/low overload
G = High-performance drive/no brake chopper/high overload
H = High-performance drive/brake chopper/high overload

Enclosure Rating ③
1 = NEMA Type 1
2 = NEMA Type 12
3 = NEMA Type 3R
6 = NEMA Type 1 Filtered and gasketed
• = Custom option

Options ④
See **Page V6-T2-328** for catalog number option selection.

Notes

① Single-phase voltage refers to the supply voltage. Output voltage will be three-phase and equal to the magnitude of the input voltage.
② Brake chopper is a factory-installed option only. Braking resistors sold separately. See SVX catalog section for selection.
③ Additional enclosure options including NEMA 4 and 4X are available. Please contact the factory for configuration and pricing.
④ Part number configuration continued on the following page.

Catalog Number Selection is for reference only. Not all option combinations may be available.

CFX Enclosed—Catalog Number Options

CFX F07 1 A 1 — 2 0 0 B 1 0 0 0 0

Base Catalog Number Example

See **Page V6-T2-327** for base catalog number selection.

Power Disconnect Options

0 = None
1 = MCP disconnect ①
2 = Circuit breaker
3 = Circuit breaker/isolation fusing
5 = Circuit breaker/isolation fusing/SPD
8 = Circuit breaker/SPD
E = Isolation fuses
G = Isolation fuses/SPD
• = Custom option ②

Bypass Options ③

0 = None
1 = Manual HOA bypass
2 = Manual HOA bypass/isolation fusing
4 = Manual HOA bypass/isolation fusing/SPD
7 = Manual HOA bypass/SPD
H = Manual HOA RVSS bypass
J = Manual HOA RVSS bypass/isolation fusing
L = Manual HOA RVSS bypass/isolation fusing/SPD
P = Manual HOA RVSS bypass/SPD
• = Custom option ②

Output Power Options ④

0 = None
A = Output contactor
B = 3% Output reactor
D = dV/dt filter
E = 3% Output Reactor/output contactor
G = dV/dt/output contactor
• = Custom option ②

Control Options ⑤

0 = None
1 = Speed pot
2 = Start-stop pushbutton
3 = Start-stop pushbutton with speed pot
A = HOA switch
B = Start-stop pushbutton with speed pot & HOA switch
C = Start-stop pushbutton with HOA switch
D = HOA switch with speed pot
• = Custom option ②

Light Options ⑤

0 = None
1 = Non-bypass light kit—Power On, Run, Fault
2 = Bypass light kit—On, VFD Run, Fault, Bypass Run
• = Custom option ②

Enclosure Options

0 = None
1 = Floor stand—12 inches
2 = Floor stand—22 inches
A = Space heater
B = Space heater & 12-inch floor stands
C = Space heater & 22-inch floor stands
• = Custom option ②

Communication Options

0 = No option
1 = PROFIBUS-DP
2 = LonWorks
3 = CANopen (slave)
4 = DeviceNet
5 = PROFIBUS-DP (D9 connector)
6 = Modbus
7 = Modbus (D9 connector)
8 = Johnson Controls N2
9 = Modbus TCP
A = BACnet
B = EtherNet/IP
C = RS-232 with D9 connector
• = Custom option ②

Option Boards 1

0 = No option
6 = 6 DI, 1 ext +24 Vdc/EXT +24 Vdc
7 = 1 RO (NC-NO), 1 RO (NO), 1 therm
8 = 1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT +24 Vdc
9 = 3 RO (NO)
A = 1 ext +24 Vdc/EXT +24 Vdc, 3 Pt100
B = 1 RO (NO), 5 DI 42–240 Vac input
C = Encoder low volt +5 V / 15 V / 24 V (high-performance drive only)
D = Encoder high volt +15 V / 24 V (high-performance drive only)
E = Double encoder (high-performance drive only)
• = Custom option ②

Option Boards 2

Same options and codes as Option Boards 1

Notes

① HMCP disconnect option required and only available when bypass is selected.
② More options are available as Engineered to Order through the Bid Manager tool.
③ All bypass options include third contactor for drive isolation when in bypass mode.
④ Output contactor not available with bypass. Bypass comes standard with output contactor.
⑤ Pilot devices are 22 mm standard. 30 mm options are available as engineered to order through the Bid Manager tool.

Product Selection

480 V Drives

CFX Enclosed Drives



480 V Drives—Constant Torque (CT)/High Overload (I_H) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
7.5	11	5	**CFX0074D1**	**CFX0074D2**	**CFX0074D3**
10	14	5	**CFX0104D1**	**CFX0104D2**	**CFX0104D3**
15	21	5	**CFX0154D1**	**CFX0154D2**	**CFX0154D3**
20	27	6	**CFX0204D1**	**CFX0204D2**	**CFX0204D3**
25	34	6	**CFX0254D1**	**CFX0254D2**	**CFX0254D3**
30	40	6	**CFX0304D1**	**CFX0304D2**	**CFX0304D3**
40	52	7	**CFX0404C1**	**CFX0404C2**	**CFX0404C3**
50	65	7	**CFX0504C1**	**CFX0504C2**	**CFX0504C3**
60	77	7	**CFX0604C1**	**CFX0604C2**	**CFX0604C3**
75	96	8	**CFX0754C1**	**CFX0754C2**	**CFX0754C3**
100	124	8	**CFX1004C1**	**CFX1004C2**	**CFX1004C3**
125	156	8	**CFX1254C1**	**CFX1254C2**	**CFX1254C3**
150	180	9	**CFX1504C1**	**CFX1504C2**	**CFX1504C3**
200	240	9	**CFX2004C1**	**CFX2004C2**	**CFX2004C3**
250	302	10	**CFX2504G1**	**CFX2504G2**	**CFX2504G3**
300	361	10	**CFX3004G1**	**CFX3004G2**	**CFX3004G3**
350	414	10	**CFX3504G1**	**CFX3504G2**	**CFX3504G3**

CFX Enclosed Drives



480 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 12 Base Catalog Number ①	NEMA Type 3R Base Catalog Number ①
7.5	11	4	**CFX0074B1**	**CFX0074B2**	**CFX0074B3**
10	14	5	**CFX0104B1**	**CFX0104B2**	**CFX0104B3**
15	21	5	**CFX0154B1**	**CFX0154B2**	**CFX0154B3**
20	27	5	**CFX0204B1**	**CFX0204B2**	**CFX0204B3**
25	34	6	**CFX0254B1**	**CFX0254B2**	**CFX0254B3**
30	40	6	**CFX0304B1**	**CFX0304B2**	**CFX0304B3**
40	52	6	**CFX0404B1**	**CFX0404B2**	**CFX0404B3**
50	65	7	**CFX0504A1**	**CFX0504A2**	**CFX0504A3**
60	77	7	**CFX0604A1**	**CFX0604A2**	**CFX0604A3**
75	96	7	**CFX0754A1**	**CFX0754A2**	**CFX0754A3**
100	124	8	**CFX1004A1**	**CFX1004A2**	**CFX1004A3**
125	156	8	**CFX1254A1**	**CFX1254A2**	**CFX1254A3**
150	180	8	**CFX1504A1**	**CFX1504A2**	**CFX1504A3**
200	240	9	**CFX2004A1**	**CFX2004A2**	**CFX2004A3**
250	302	10	**CFX2504E1**	**CFX2504E2**	**CFX2504E3**
300	361	10	**CFX3004E1**	**CFX3004E2**	**CFX3004E3**
350	414	10	**CFX3504E1**	**CFX3504E2**	**CFX3504E3**
400	477	10	**CFX4004E1**	**CFX4004E2**	**CFX4004E3**

Note

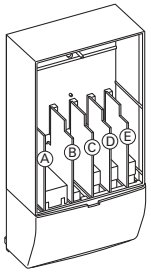
① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-327**.

Enclosed Passive Filtered Drive Option Board Kits

The enclosed passive filtered drive series can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of five option boards.

The enclosed passive filtered drive series factory-installed standard board configuration includes an A9 I/O board and an A2 relay output board, which are installed in slots A and B.

Option Boards



Option Board Kits

Option Kit Description ①	Allowed Slot Locations ②	Field Installed Catalog Number	Factory Installed Option Designator	SVX Ready Programs Basic	Local/ Remote	Standard	MSS	PID	Multi-P.	PFC
Standard I/O Cards										
2 RO (NC/NO)	B	**OPTA2**	—	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO, 1 +10 Vdc ref, 2 ext +24 Vdc/ext +24 Vdc	A	**OPTA9**	—	■	■	■	■	■	■	■
Extended I/O Cards										
6 DI	B, C, **D**, E	**OPTB1**	**B1**	—	—	—	—	—	■	■
1 RO (NC/NO), 1 RO (NO), 1 therm	B, C, **D**, E	**OPTB2**	**B2**	—	—	—	—	—	■	■
1 AI (mA isolated), 2 AO (mA isolated)	B, C, **D**, E	**OPTB4**	**B4**	■	■	■	■	■	■	■
3 RO (NO)	B, C, **D**, E	**OPTB5**	**B5**	—	—	—	—	—	■	■
3 Pt100 RTD board	B, C, **D**, E	**OPTB8**	**B8**	—	—	—	—	—	■	—
1 RO (NO), 5 DI 42–240 Vac input	B, C, **D**, E	**OPTB9**	**B9**	—	—	—	—	—	■	■
Communication Cards ③										
Modbus	D, **E**	**OPTC2**	**C2**	■	■	■	■	■	■	■
Modbus TCP	D, **E**	**OPTCI**	**CI**	■	■	■	■	■	■	■
BACnet	D, **E**	**OPTCJ**	**CJ**	■	■	■	■	■	■	■
EtherNet/IP	D, **E**	**OPTCQ**	**CQ**	■	■	■	■	■	■	■
Johnson Controls N2	D, **E**	**OPTC2**	**CA**	■	■	■	■	■	■	■
PROFIBUS DP	D, **E**	**OPTC3**	**C3**	■	■	■	■	■	■	■
LonWorks	D, **E**	**OPTC4**	**C4**	■	■	■	■	■	■	■
PROFIBUS DP (D9 connector)	D, **E**	**OPTC5**	**C5**	■	■	■	■	■	■	■
CANopen (slave)	D, **E**	**OPTC6**	**C6**	■	■	■	■	■	■	■
DeviceNet	D, **E**	**OPTC7**	**C7**	■	■	■	■	■	■	■
Modbus (D9 type connector)	D, **E**	**OPTC8**	**C8**	■	■	■	■	■	■	■
RS-232 with D9 connection	D, **E**	**OPTD3**	**D3**	■	■	■	■	■	■	■

Notes

① AI = Analog Input; AO = Analog Output, DI = Digital Input, DO = Digital Output, RO = Relay Output
② Option card must be installed in one of the slots listed for that card. Slot indicated in bold is the preferred location.
③ OPTC2 is a multi-protocol option card.

Modbus RTU Network Communications

The Modbus Network Card OPTC2 is used for connecting the SVX Drive as a slave on a Modbus network. The interface is connected by a 9-pin DSUB connector (female) and the baud rate ranges from 300 to 19,200 baud. Other communication parameters include an address range from 1 to 247; a parity of None, Odd or Even; and the stop bit is 1.

PROFIBUS Network Communications

The PROFIBUS Network Card OPTC3 is used for connecting the SVX Drive as a slave on a PROFIBUS-DP network. The interface is connected by a 9-pin DSUB connector (female). The baud rates range from 9.6 Kbaud to 12 Mbaud, and the addresses range from 1 to 127.

LonWorks Network Communications

The LonWorks Network Card OPTC4 is used for connecting the SVX Drive on a LonWorks network. This interface uses Standard Network Variable Types (SNVT) as data types. The channel connection is achieved using a FTT-10 A Free Topology transceiver via a single twisted transfer cable. The communication speed with LonWorks is 78 kBits/s.

CANopen (Slave) Communications

The CANopen (Slave) Network Card OPTC6 is used for connecting the SVX Drive to a host system. According to ISO11898 standard cables to be chosen for CANbus should have a nominal impedance of 120 ohms, and specific line delay of nominal 5 as/m. 120 ohm line termination resistors required for installation.

DeviceNet Network Communications

The DeviceNet Network Card OPTC7 is used for connecting the SVX Drive on a DeviceNet Network. It includes a 5.08 mm pluggable connector. Transfer method is via CAN using a two-wire twisted shielded cable with two-wire bus power cable and drain. The baud rates used for communication include 125 Kbaud, 250 Kbaud and 500 Kbaud.

Johnson Controls Metasys N2 Network Communications

The OPTC2 fieldbus board provides communication between the SVX Drive and a Johnson Controls Metasys™ N2 network. With this connection, the drive can be controlled, monitored and programmed from the Metasys system. The N2 fieldbus is available as a factory-installed option and as a field-installable kit.

Modbus/TCP Network Communications

The Modbus/TCP Network Card OPTCI is used for connecting the SVX Drive to Ethernet networks using Modbus protocol. It includes an RJ-45 pluggable connector. This interface provides a selection of standard and custom register values to communicate drive parameters. The board supports 10 Mbps and 100 Mbps communication speeds. The IP address of the board is configurable over Ethernet using a supplied software tool.

BACnet Network Communications

The BACnet Network Card OPTCJ is used for connecting the SVX Drive to BACnet networks. It includes a 5.08 mm pluggable connector. Data transfer is Master-Slave/ Token Passing (MS/TP) RS-485. This interface uses a collection of 30 Binary Value Objects (BVOs) and 35 Analog Value Objects (AVOs) to communicate drive parameters. The card supports 9.6, 19.2 and 38.4 Kbaud communication speeds and supports network addresses 1 to 127.

EtherNet/IP Network Communications

The EtherNet/IP Network Card OPTCK is used for connecting the SVX Drive to Ethernet/Industrial Protocol networks. It includes an RJ-45 pluggable connector. The interface uses CIP objects to communicate drive parameters (CIP is "Common Industrial Protocol," the same protocol used by DeviceNet). The board supports 10 Mbps and 100 Mbps communication speeds. The IP address of the board is configurable by Static, BOOTP and DHCP methods.

Enclosure Selection

2

CFX Drives

Enclosure selection charts are based on physical space limitations only and only to be used as a reference. For actual enclosure sizing, refer to Bid Manager.

Note: Filtered enclosure sizing includes dedicated space for passive filter, input fuses, circuit breaker or fusible disconnect, CPT, SPD, heater/thermostat, control relay and terminal blocks.

Note: Filtered bypass enclosure sizing includes dedicated space for a passive filter, input fuses, MCP, CPT, input contactor, output bypass contactors, overload relay, SPD, heater/thermostat, control relay and terminal blocks.

Filtered Enclosure X-Space

Enclosure Size	Frame 4	Frame 5	Frame 6	Frame 7	Frame 8
AX	—	—	—	—	—
BX	0	0	—	—	—
CX	3	3	2	2	—
DX	14	14	13	13	10

Filtered Bypass Enclosure X-Space

Enclosure Size	Frame 4	Frame 5	Frame 6	Frame 7	Frame 8
AX	—	—	—	—	—
BX	—	—	—	—	—
CX	2	1	0	—	—
DX	13	12	11	10	6

Filtered Power Options X-Space

Power Options	Frame 4	Frame 5	Frame 6	Frame 7	Frame 8
3% Output reactor	1	1	3	5	6
dV/dt filter	3	3	3	5	6
Output contactor	1	1	1	1	1

Filtered Bypass Power Options X-Space

Power Options	Frame 4	Frame 5	Frame 6	Frame 7	Frame 8
RVSS Bypass	1	1	3	5	6
3% Output reactor	2	2	2	3	4
dV/dt filter	3	3	3	5	6

Larger Frame Enclosure Sizes

Frame Size	Type 1	Type 12	Type 1 Filtered and Gasketed	Type 3R
Frame 9	Size 8	—	Size 8	Size F
Frame 10	Size 9	Size 9	—	①

Larger Frame Enclosure Sizes

Frame Size	Type 1	Type 12	Type 1 Filtered and Gasketed	Type 3R
Frame 9	Size 8	—	Size 8	Size F
Frame 10	Size 9	Size 9	—	①

Note

① Consult factory.

Options

Input Power Options

Option	Description
HMCP Disconnect	The HMCP motor protection circuit breaker uses an electronic trip unit to provide typical motor overload relay functionality and short-circuit protection against potential phase-to-phase or phase-to-ground faults.
Circuit Breaker	Utilizes a circuit breaker to provide a means of short-circuit protection for the power cables between it and the drive, and protection from high-level ground faults on the power cable. Allows a convenient means of disconnecting the drive from the line, and the operating mechanism can be padlocked in the OFF position. This is factory mounted in the enclosure.
Isolation Fusing	Provides high-level fault protection of the drive input power circuit from the load side of the fuses to the input side of the power transistors. This option consists of three 200 kA fuses that are factory mounted in the enclosure.
3% Input Reactor	The input reactor is a three-phase series inductance on the line side of an AFD. It is used to provide a reduction in voltage and current harmonics. It also provides increased input protection for AFD and its semiconductors from line transients.
SPD	Provides a UL 1449 surge protection device (SPD) rated for 40 kA/ph that is connected to the line side terminals.
Fused Disconnect	Utilizes fusing to provide a means of short-circuit protection for the power cables between it and the drive, and protection from high-level ground faults on the power cable. Allows a convenient means of disconnecting the drive from the line, and the operating mechanism can be padlocked in the OFF position. This is factory mounted in the enclosure.

Bypass Options

Option	Description
Manual HOA Bypass	Provides a three-position selector switch that allows the user to select either a HAND or AUTO mode of operation. HAND mode is defaulted keypad operation, and AUTO mode is defaulted to control from an external terminal source. These modes of operation can be configured via programming to allow for alternate combinations of start and speed sources. Start and speed sources include keypad, I/O and fieldbus.
Manual HOA RVSS Bypass	This option adds a reduced voltage soft starter to bypass assembly for soft starting in bypass mode.

Output Power Options

Option	Description
Output Contactor	Provides a means for positive disconnection of the drive output from the motor terminals. The contactor coil is controlled by the drive's run or permissive logic. NC and NO auxiliary contacts rated at 10 A, 600 Vac are provided for customer use. This option includes a low VA 115 Vac fused control power transformer and is factory mounted in the enclosure.
3% Output Reactor	The output reactor is a three-phase series inductance on the load side of a VFD. It is used to reduce transient voltage (dv/dt) and peak voltages at the motor terminals. A 3% output filter is recommended for motor cable lengths up to 300 ft (10 m).
dV/dt Filter	Used to reduce the transient voltage (dV/dt) at the motor terminals. Recommended for motor cable lengths over 300 ft (10 m) and up to 1000 ft (304.8 m). This option is mounted in the enclosure.

Control Options

Option	Description
Speed Pot	Provides the ability to adjust the frequency reference using a door-mounted potentiometer. This option uses the 10 Vdc reference to generate a 0–10 V signal at the analog voltage input signal terminal. When the HOA bypass option is added, the speed is controlled when the HOA switch is in the HAND position. Without the HOA bypass option, a two-position switch (labeled local/remote) is provided on the keypad to select speed reference from the speed potentiometer or a remote speed signal.
HOA Switch	Provides a three-position selector switch that allows the user to select either a HAND or AUTO mode of operation. HAND mode is defaulted to keypad operation, and AUTO mode is defaulted to control from an external terminal source. These modes of operation can be configured via drive programming to allow for alternate combinations of start and speed sources. Start and speed sources include Keypad, I/O and fieldbus.
Start-Stop Pushbutton	Provides door-mounted START and STOP pushbuttons for either bypass or non-bypass configurations.

Light Options

Option	Description
Non-Bypass Light Kit—Power On, Run, Fault	Provides a white POWER ON light that indicates power to the enclosed cabinet, a green RUN light that indicates the drive is running and a red FAULT light that indicates a drive fault has occurred.
Bypass Light Kit—On, VFD Run, Fault, Bypass Run	Provides a white POWER ON light that indicates power to the enclosed cabinet, a green RUN light that indicates the drive is running, a red FAULT light that indicates a drive fault has occurred and an amber light that indicates when the motor is running in Bypass mode.

Enclosure Options

Option	Description
Floor Stand 12 in	Converts a normally wall-mounted enclosure to a floor-standing enclosure with a height of 12 in (304.8 mm).
Floor Stand 22 in	Converts a normally wall-mounted enclosure to a floor-standing enclosure with a height of 22 in (558.8 mm).

Technical Data and Specifications

2

Enclosed Passive Filtered Drives

Description	Specification
Primary Design Features	
45–66 Hz input frequency	Standard
Output: AC volts maximum	Input Voltage Base
Output frequency range	0–320 Hz
Initial output current (I_H)	250% for 2 seconds
Overload (1 minute [I_H/I_L])	150%/110%
Enclosure space heater	Optional
Oversize enclosure	Standard
Output contactor	Optional
Bypass motor starter	Optional
Listings	UL, cUL, 508C
Protection Features	
Incoming line fuses	Optional
AC input circuit disconnect	Optional
Phase rotation insensitive	Standard
EMI filter	Standard—FR6 thru FR9 ①
Input phase loss protection	Standard
Input overvoltage protection	Standard
Line surge protection	Standard
Output short-circuit protection	Standard
Output ground fault protection	Standard
Output phase protection	Standard
Overtemperature protection	Standard
DC overvoltage protection	Standard
Drive overload protection	Standard
Motor overload protection	Standard
Programmer software	Optional
Local/remote keypad	Standard
Keypad lockout	Standard
Fault alarm output	Standard
Built-in diagnostics	Standard
Surge protective device	Optional

Description	Specification
Input/Output Interface Features	
Setup adjustment provisions	
Remote keypad/display	Standard
Personal computer	Standard
Operator control provisions	
Drive mounted keypad/display	Standard
Remote keypad/display	Standard
Conventional control elements	Standard
Serial communications	Optional
115 Vac control circuit	Optional
Speed setting inputs	
Keypad	Standard
0–10 Vdc potentiometer/voltage signal	Standard
4–20 mA isolated	Configurable
4–20 mA differential	Configurable
3–15 psig	Optional
Analog outputs	
Speed/frequency	Standard
Torque/load/current	Programmable
Motor voltage	Programmable
Kilowatts	Programmable
0–10 Vdc signals	Configurable w/jumpers
4–20 mA DC signals	Standard
Isolated signals	Optional
Discrete outputs	
Fault alarm	Standard
Drive running	Standard
Drive at set speed	Programmable
Optional parameters	14
Dry contacts	2 relays Form C
Open collector outputs	1
Additional discrete outputs	Optional
Communications	
RS-232	Standard
RS-422/485	Optional
DeviceNet™	Optional
Modbus RTU	Optional
CANopen (slave)	Optional
PROFIBUS-DP	Optional
Lonworks®	Optional
Johnson Controls Metasys™ N2	Optional
EtherNet/IP/Modbus TCP	Optional
BACnet	Optional

Note

① The EMI filter is optional in FR10.

Enclosed Passive Filtered Drives, continued

Description	Specification
Performance Features	
Sensorless vector control	Standard
Volts/hertz control	Standard
IR and slip compensation	Standard
Electronic reversing	Standard
Dynamic braking	Optional
DC braking	Standard
PID setpoint controller	Programmable
Critical speed lockout	Standard
Current (torque) limit	Standard
Adjustable acceleration/deceleration	Standard
Linear or S curve accel/decel	Standard
Jog at preset speed	Standard
Thread/preset speeds	7
Automatic restart	Selectable
Coasting motor start	Standard
Coast or ramp stop selection	Standard
Elapsed time meter	Optional
Standard Conditions for Application and Service	
Maximum operating ambient temperature	0 to 40 °C
Storage temperature	–40 to 60 °C
Humidity (maximum), non-condensing	95%
Altitude	100% load capacity (no derating) up to 3280 ft (1000 m); 1% derating for each 328 ft (100 m) above 3280 ft (1000 m); max. 9842 ft (3000 m)
Line voltage variation	+10/–15%
Line frequency variation	45–66 Hz
Efficiency	>96%
Power factor (displacement)	0.99

Standard I/O Specifications

Description	Specification
Six–digital input programmable	24 V: "0" ≤10 V, "1" ≥18V,R_i >5 kohms
Two–analog input configurable w/ jumpers	Voltage: 0–±10 V, R_i >200 kohms Current: 0 (4)–20 mA, R_i = 250 kohms
Two–digital output programmable	Form C relays 250 Vac or 30 Vdc 2 Amp resistive
One–digital output programmable	Open collector 48 Vdc 50 mA
One–analog output programmable configurable w/jumper	0–20 mA, R_L max. 500 ohms 10 bits ±2%

I/O Specifications for Control/Communication Options

Description	Specification
Analog voltage, input	0–±10 V, R_i ≥200 kilohms
Analog current, input	0 (4)–20 mA, R_i = 250 ohms
Digital input	24 V: "0" ≤10 V, "1" ≥18V, R_i >5 kilohms
Auxiliary voltage	24 V (±20%), max. 50 mA
Reference voltage	10 V ±3%, max. 10 mA
Analog current, output	0 (4)–20 mA, R_L = 500 kilohms, resolution 10 bit, accuracy ≤±2%
Analog voltage, output	0 (2)–10 V, R_L ≥1 kohm, resolution 10 bit, accuracy ≤±2%
Relay output max. switching voltage	300 Vdc, 250 Vac
Relay output max. switching load	3 A/24 Vdc, 300 Vdc, 250 Vac ②
Relay output max. continuous load	2 A rms
Thermistor input	R_{trip} = 4.7 kohms

Notes

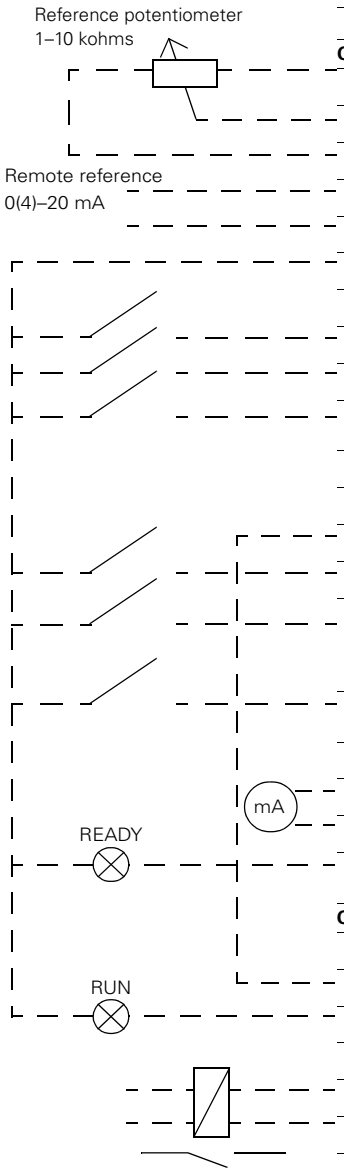
① Units FR10 rated 40 °C.

② For applications above 3 A consult instruction manual.

Wiring Diagram

Control Input/Output

2



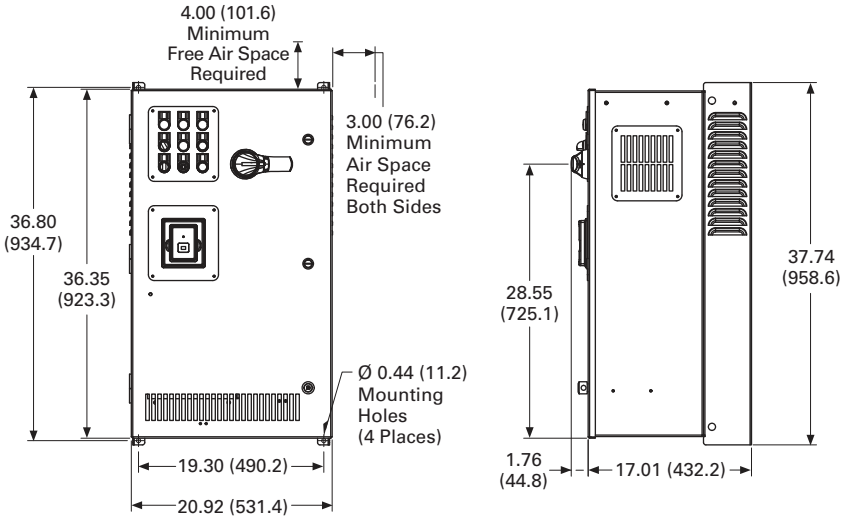
Basic Application Default I/O Configuration

Terminal		Signal	Description
OPTA9			
1	+10 V_{ref}	Reference output	Voltage for potentiometer, etc.
2	AI1+	Analog input, voltage range 0–10 Vdc	Voltage input frequency reference
3	AI1–	I/O Ground	Ground for reference and controls
4	AI2+	Analog input, current range 0–20 mA	Current input frequency reference
5	AI2–		
6	+24 V	Control voltage output	Voltage for switches, etc. max 0.1 A
7	GND	I/O ground	Ground for reference and controls
8	DIN1	Start forward	Contact closed = start forward
9	DIN2	Start reverse	Contact closed = start reverse
10	DIN3	External fault input (programmable)	Contact open = no fault Contact closed = fault
11	CMA	Common for DIN 1–DIN 3	Connect to GND or +24 V
12	+24 V	Control voltage output	Voltage for switches (see terminal 6)
13	GND	I/O ground	Ground for reference and controls
14	DIN4	Multi-step speed select 1	**DIN4** / **DIN5** / **Frequency Ref.**
15	DIN5	Multi-step speed select 2	Open / Open / Ref.V_{in} Closed / Open / Multi-step ref.1 Open / Closed / Multi-step ref.2 Closed / Closed / Ref_{Max}
16	DIN6	Fault reset	Contact open = no action Contact closed = fault reset
17	CMB	Common for DIN4–DIN6	Connect to GND or +24 V
18	AO1+	Output frequency Analog output	Programmable Range 0–20 mA, R_L max. 500 ohms
19	AO1–		
20	DO1	Digital output READY	Programmable Open collector, I ≤50 mA, V ≤48 Vdc
OPTA2			
21	RO1	Relay output 1 RUN	
22	RO1		
23	RO1		
24	RO2	Relay output 2 FAULT	
25	RO2		
26	RO2		

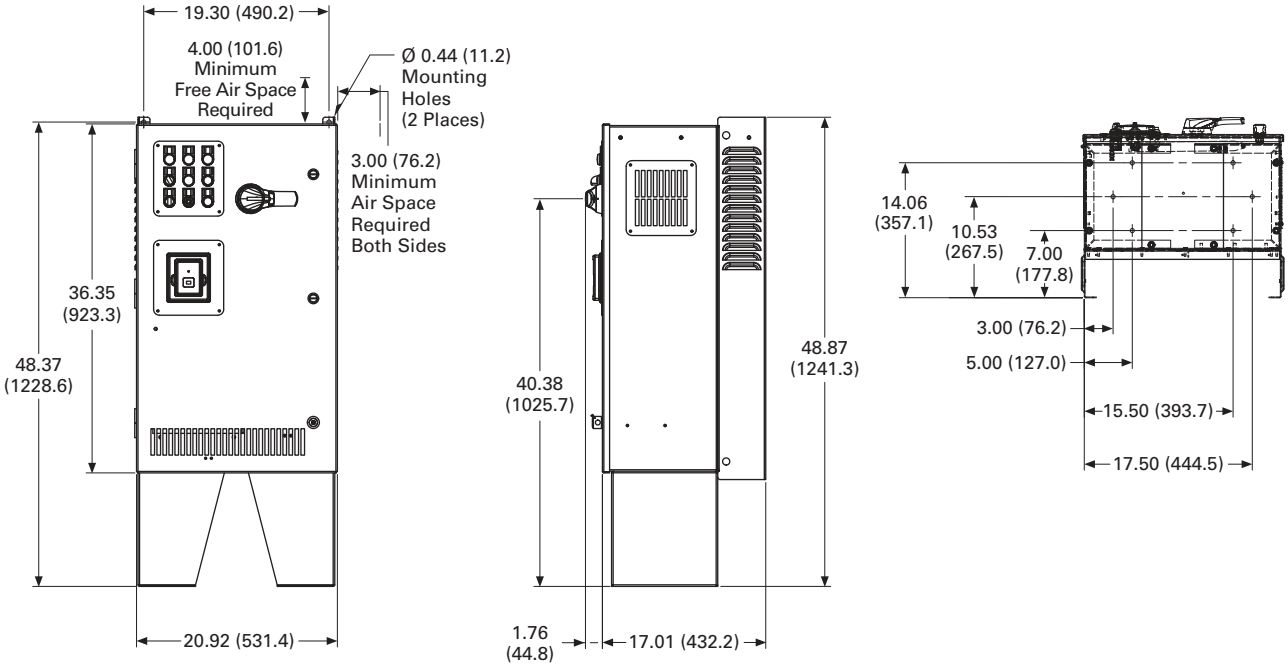
Dimensions

Approximate Dimensions in Inches (mm)

BX Box Type 1

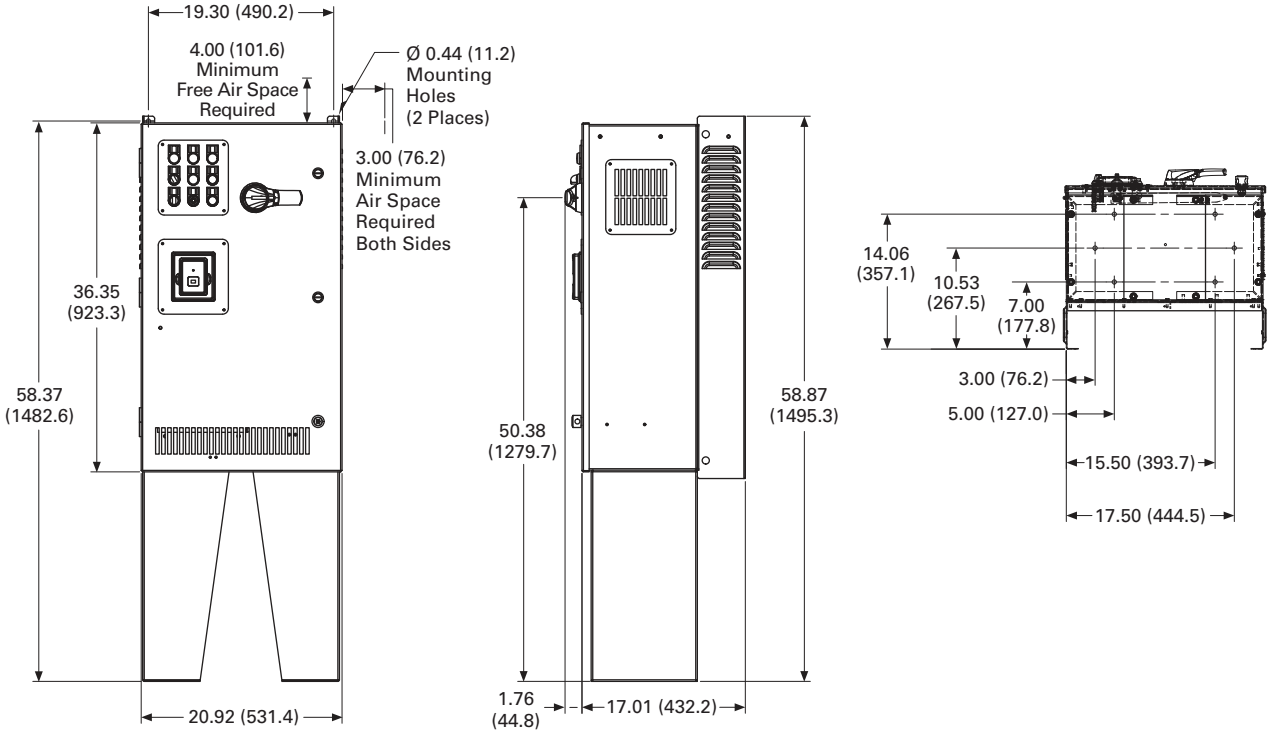


BX Box Type 1—12 Inch Floor Stands

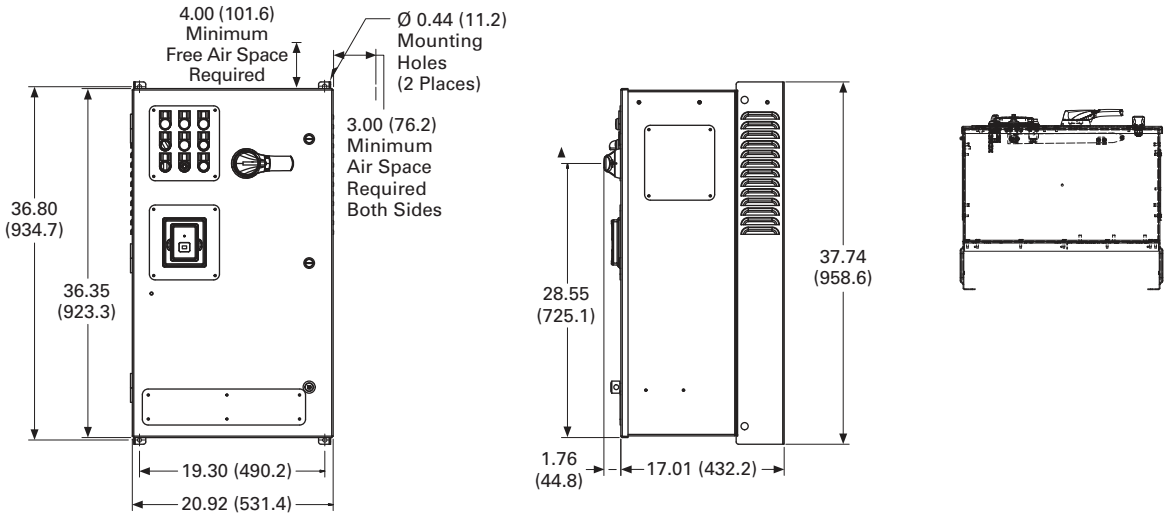


Approximate Dimensions in Inches (mm)

BX Box Type 1—22 Inch Floor Stands

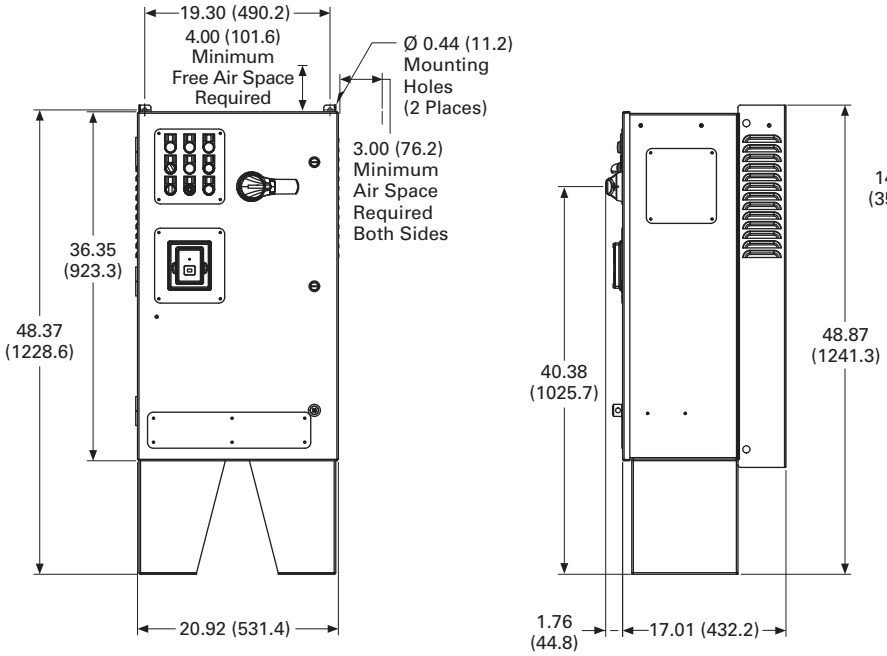


BX Box Type 12

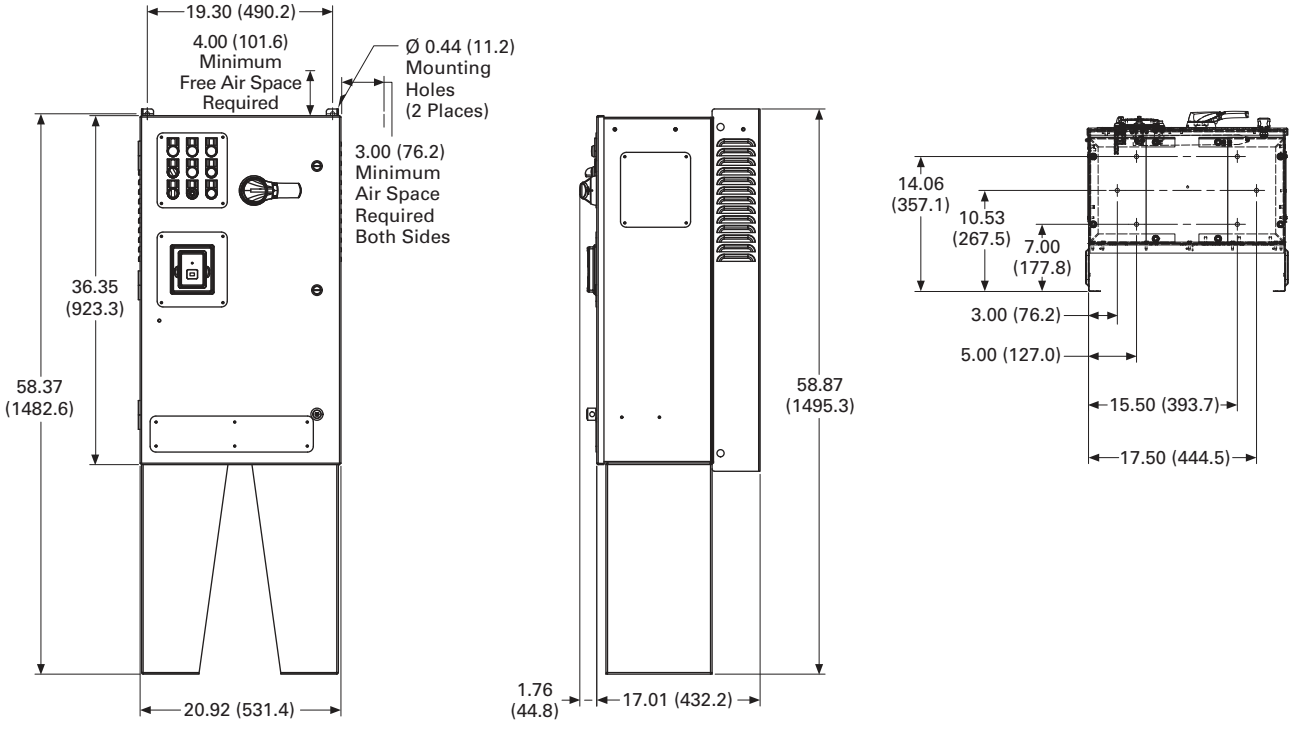


Approximate Dimensions in Inches (mm)

BX Box Type 12—12 Inch Floor Stands

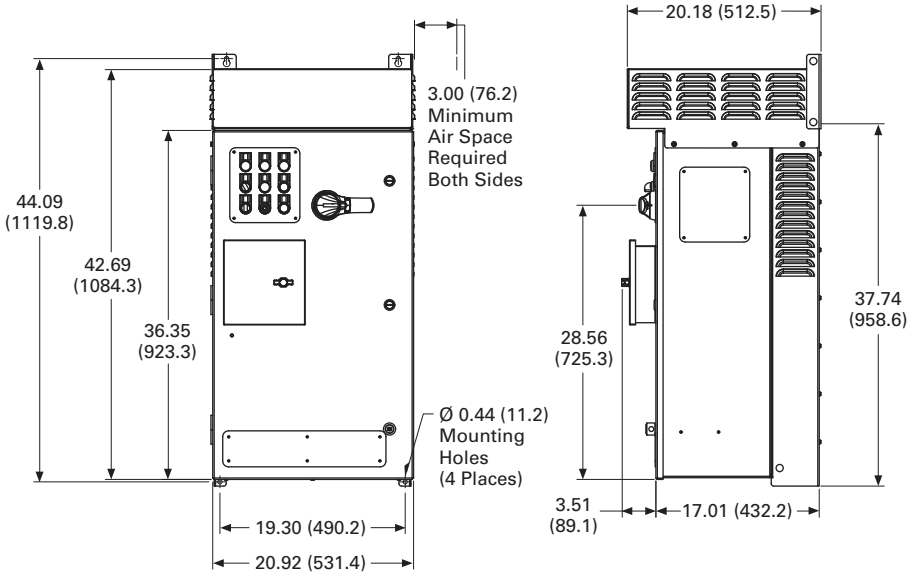


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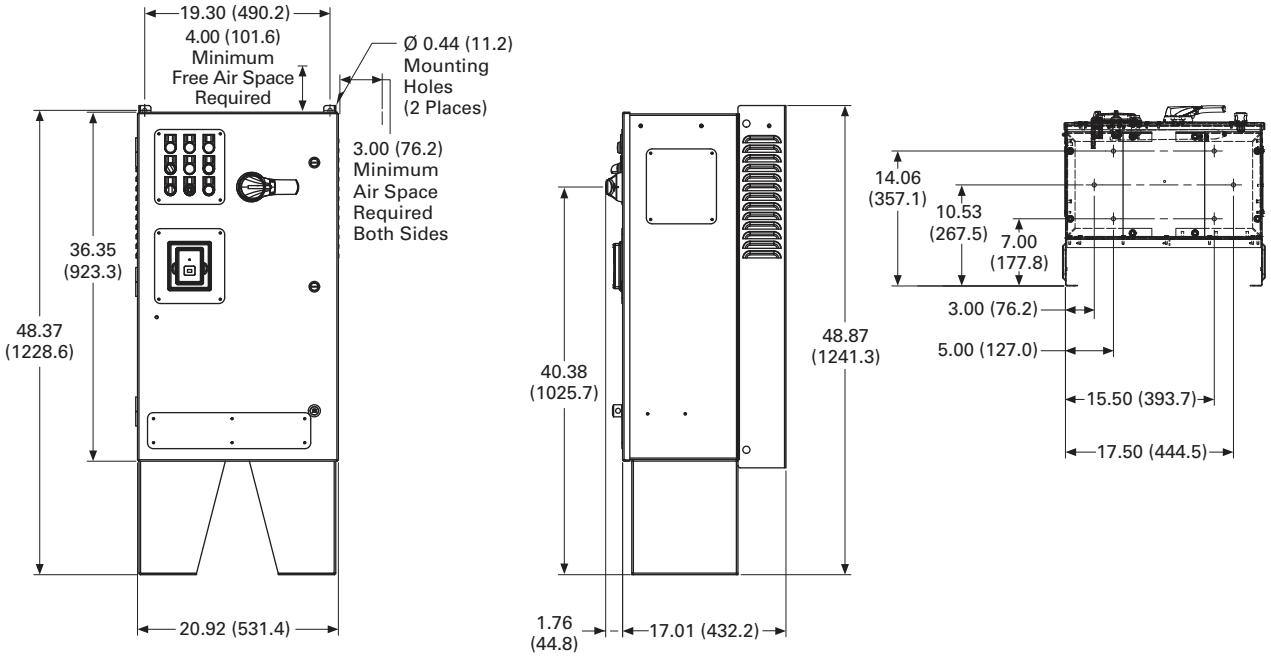


Approximate Dimensions in Inches (mm)

BX Box Type 3R

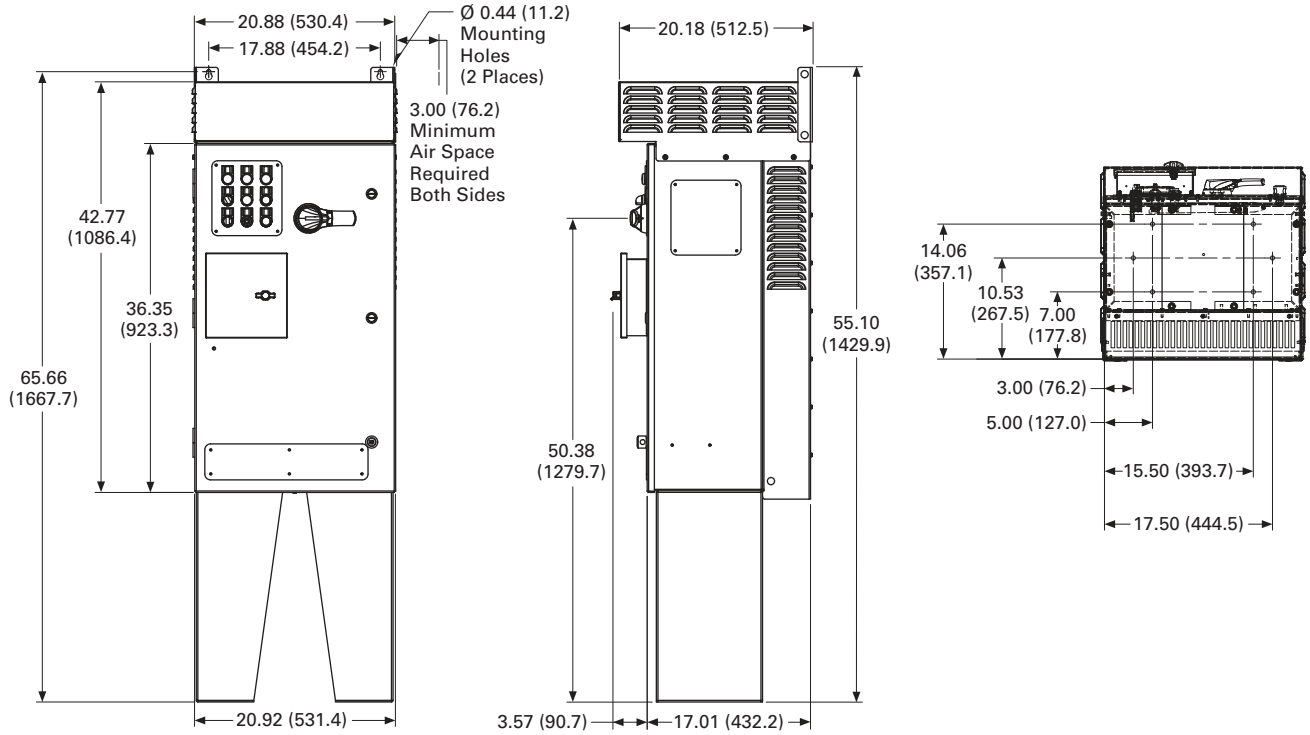


BX Box Type 3R—12 Inch Floor Stands

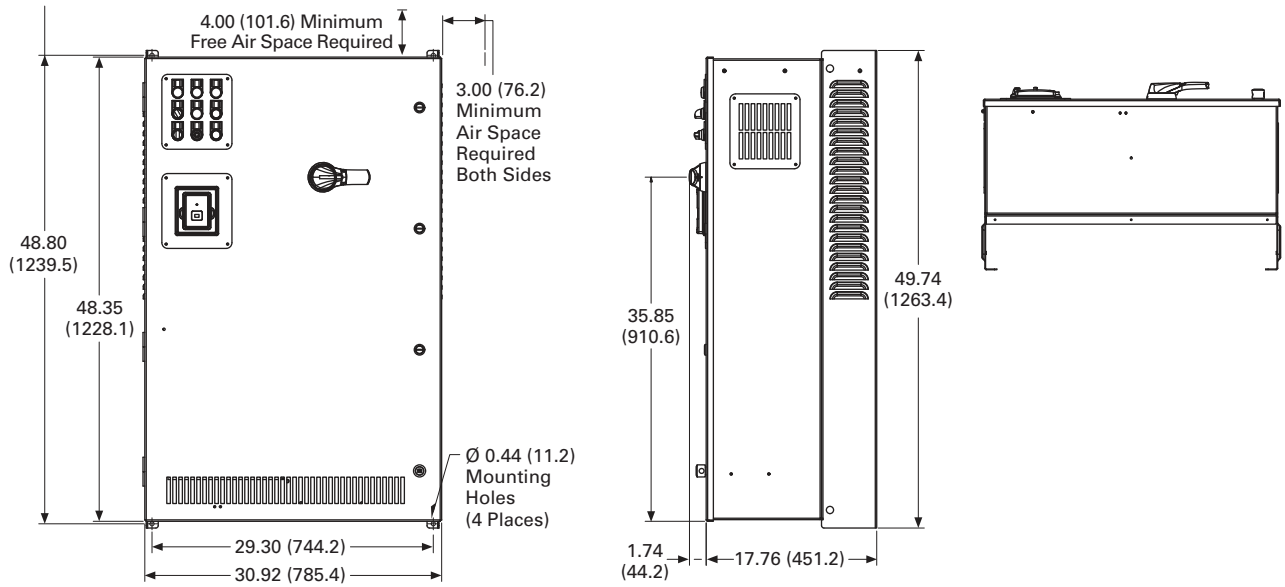


Approximate Dimensions in Inches (mm)

BX Box Type 3R—22 Inch Floor Stands

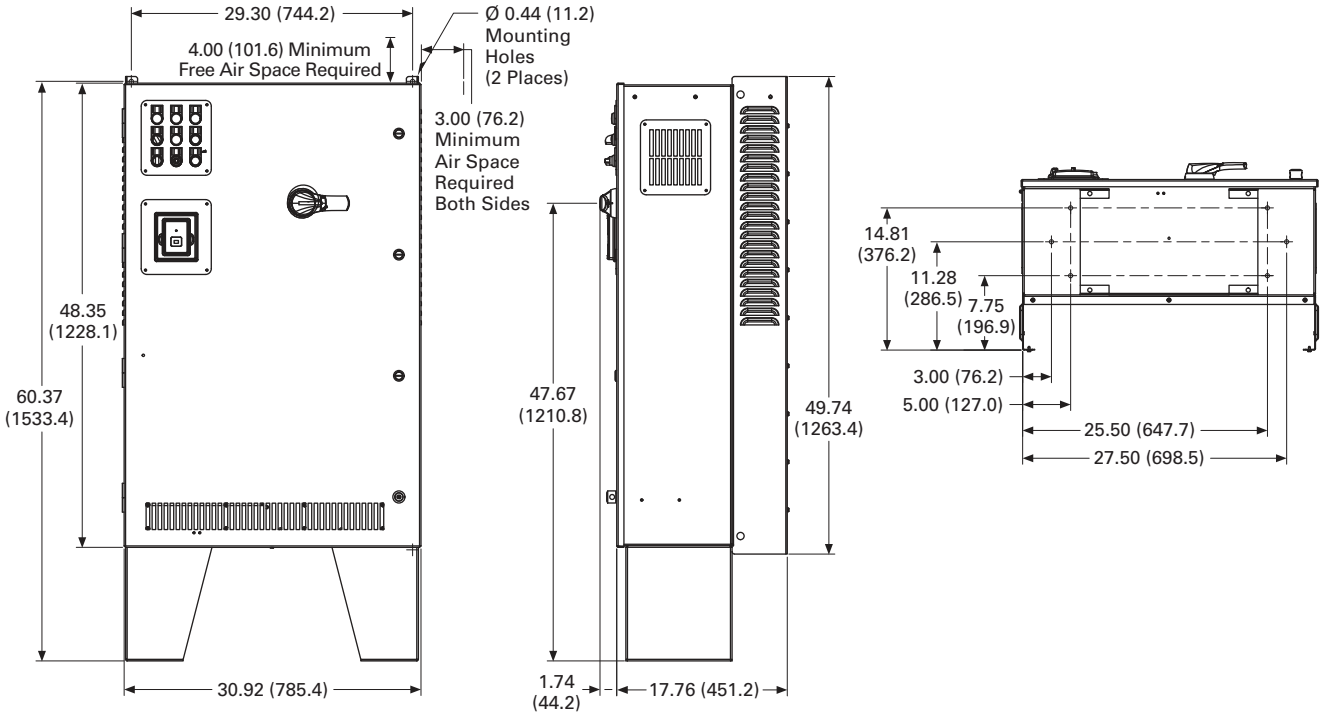


CX Box Type 1

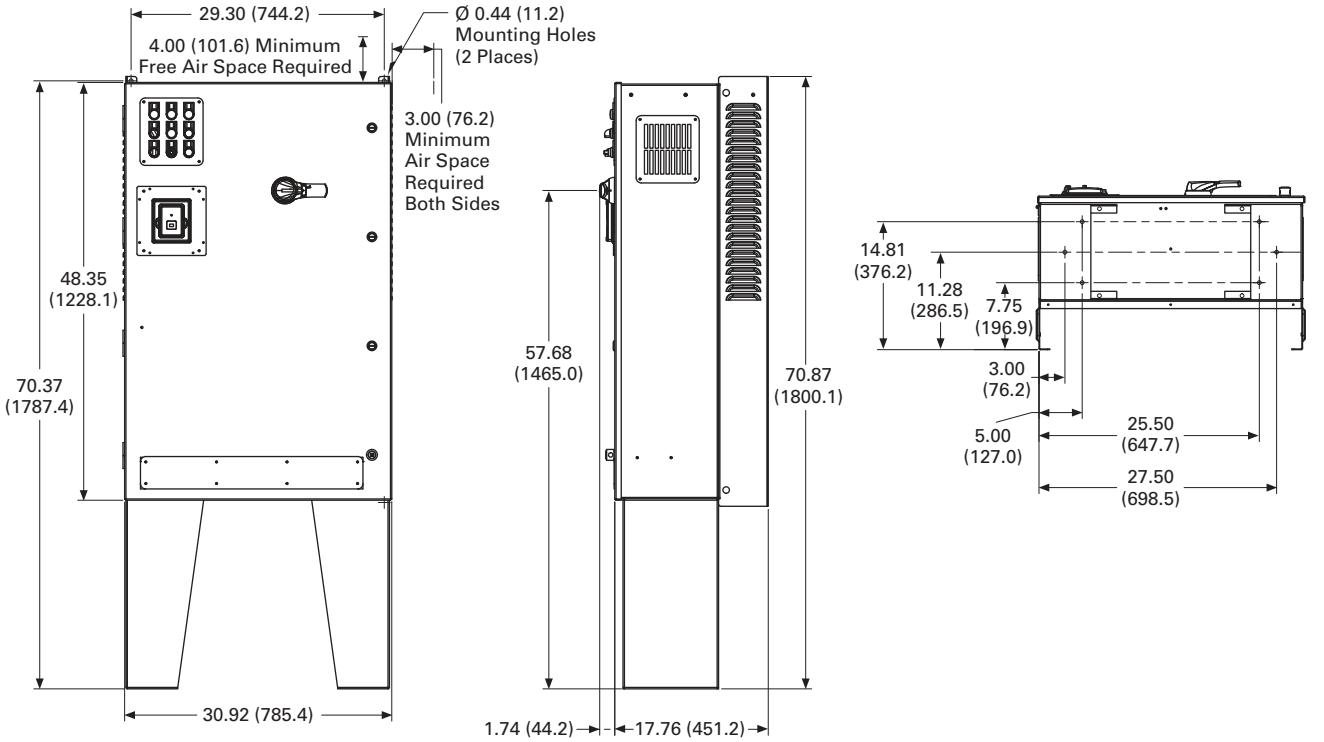


Approximate Dimensions in Inches (mm)

CX Box Type 1—12 Inch Floor Stands

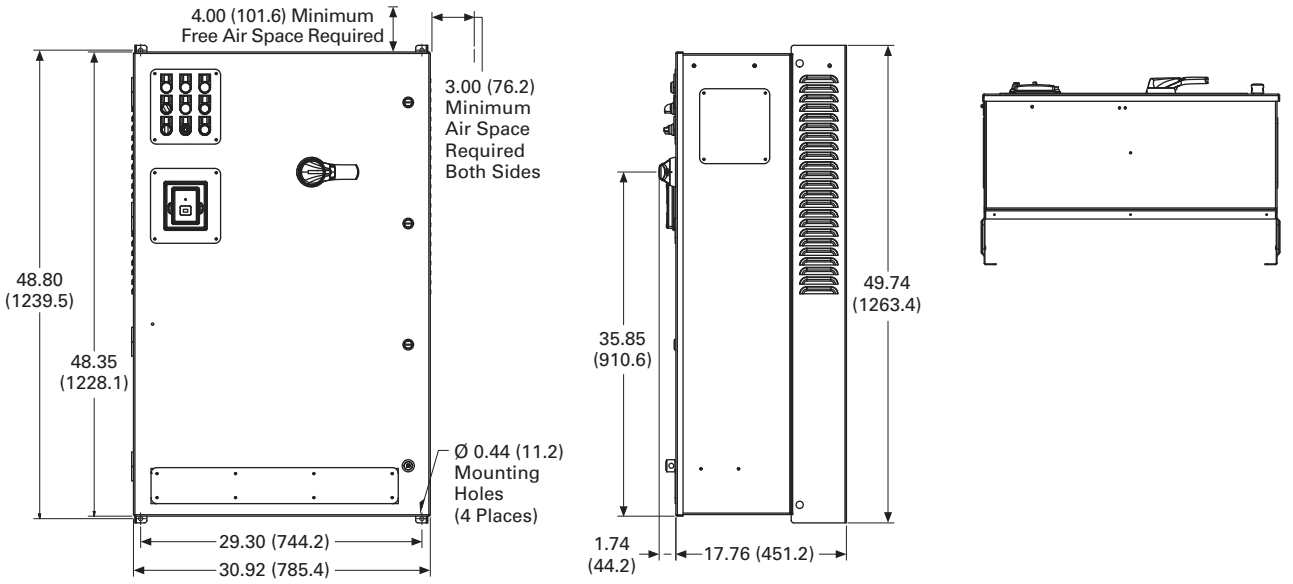


CX Box Type 1—22 Inch Floor Stands

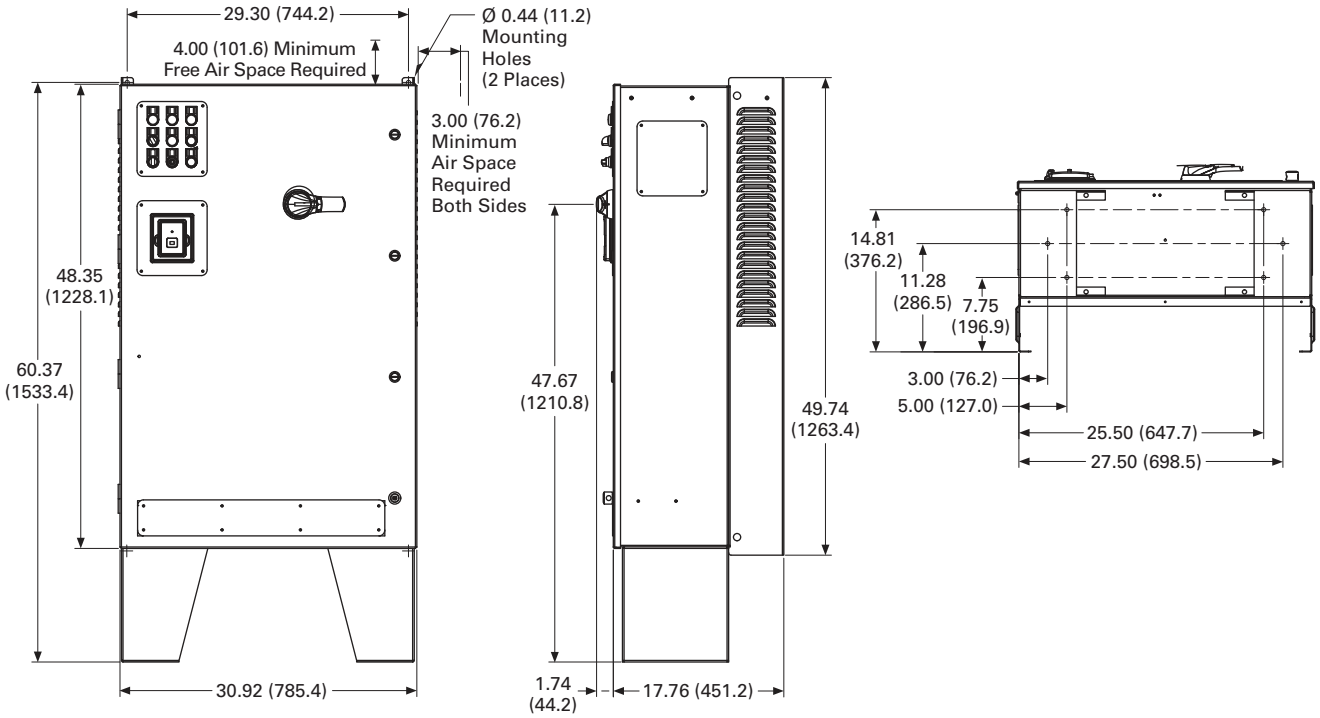


Approximate Dimensions in Inches (mm)

CX Box Type 12

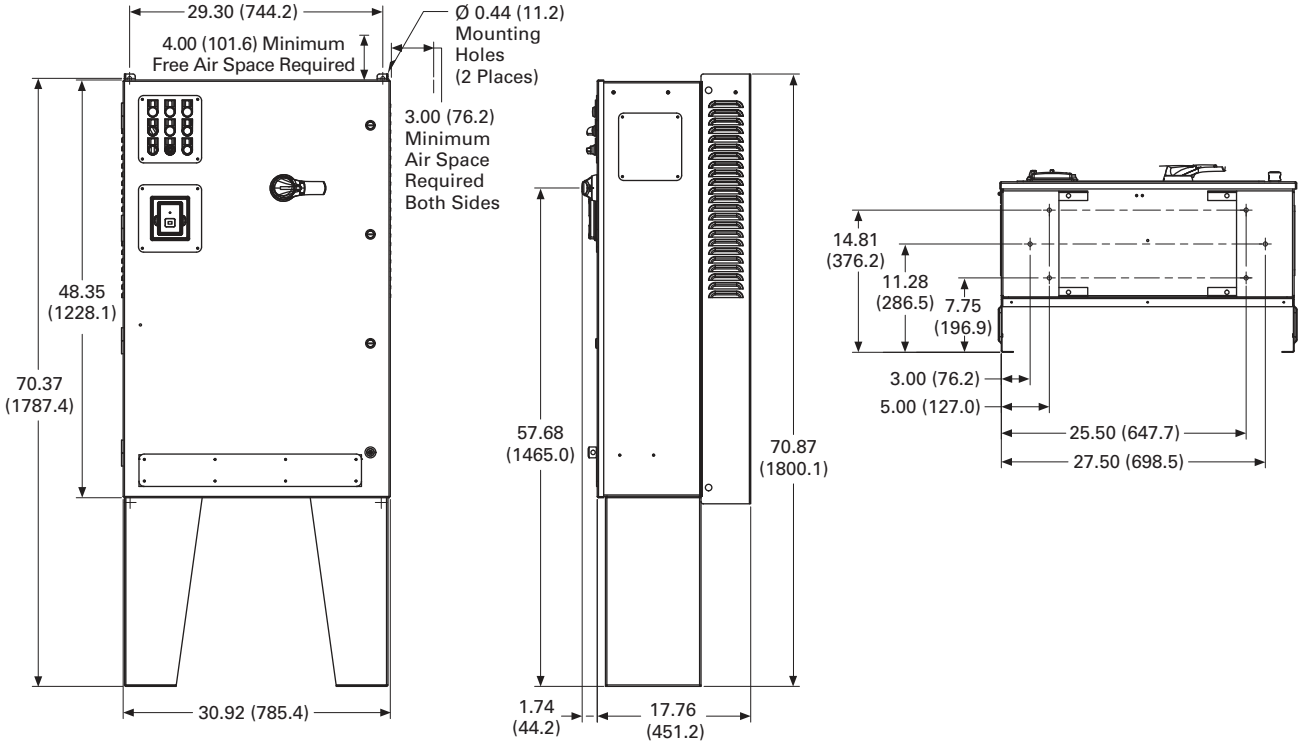


CX Box Type 12—12 Inch Floor Stands

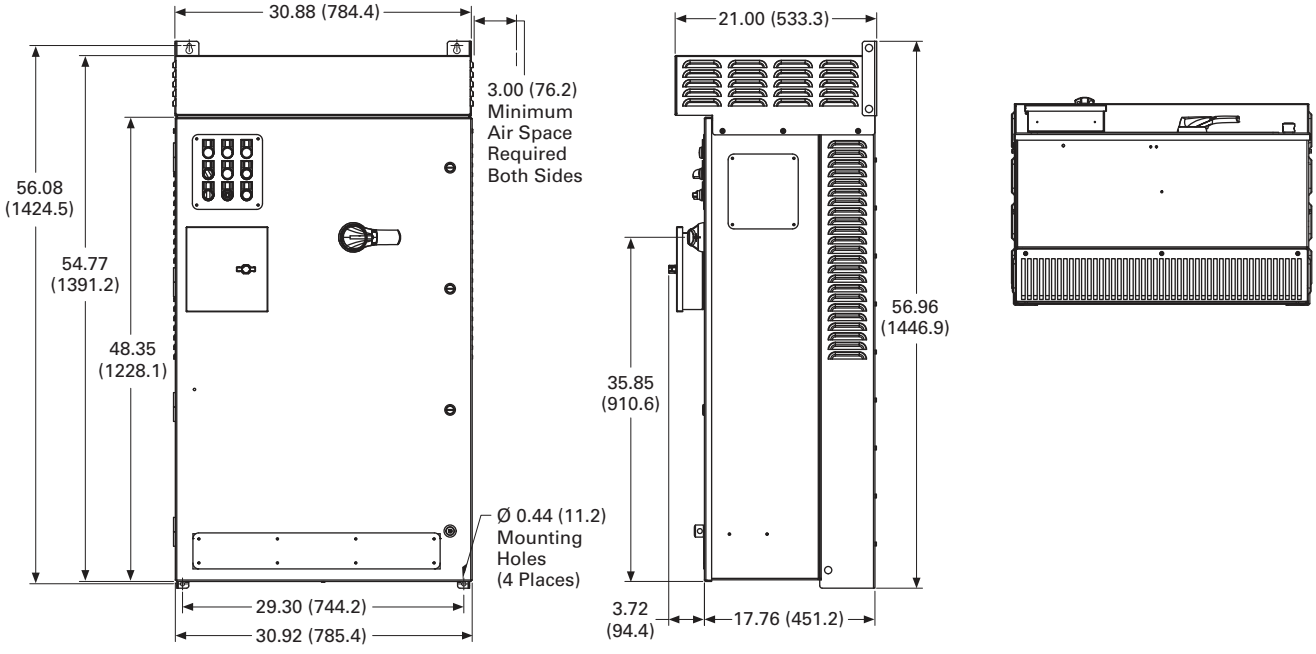


Approximate Dimensions in Inches (mm)

CX Box Type 12—22 Inch Floor Stands

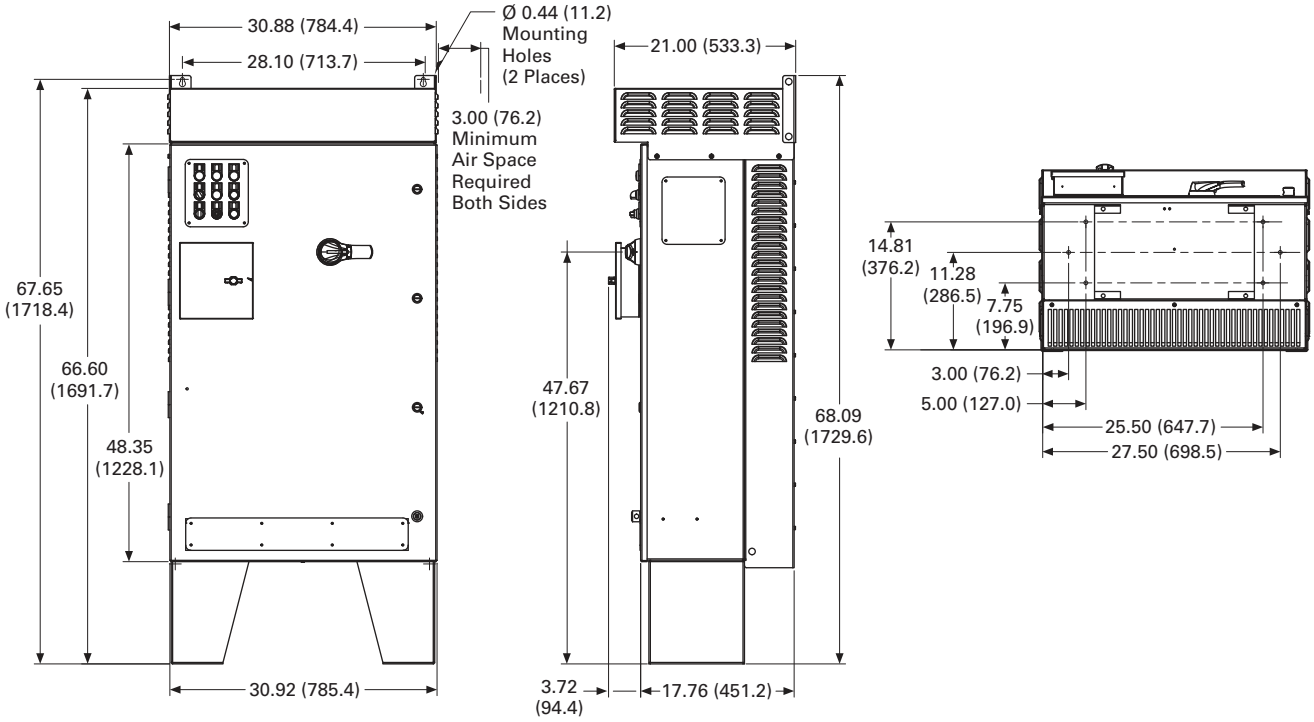


CX Box Type 3R

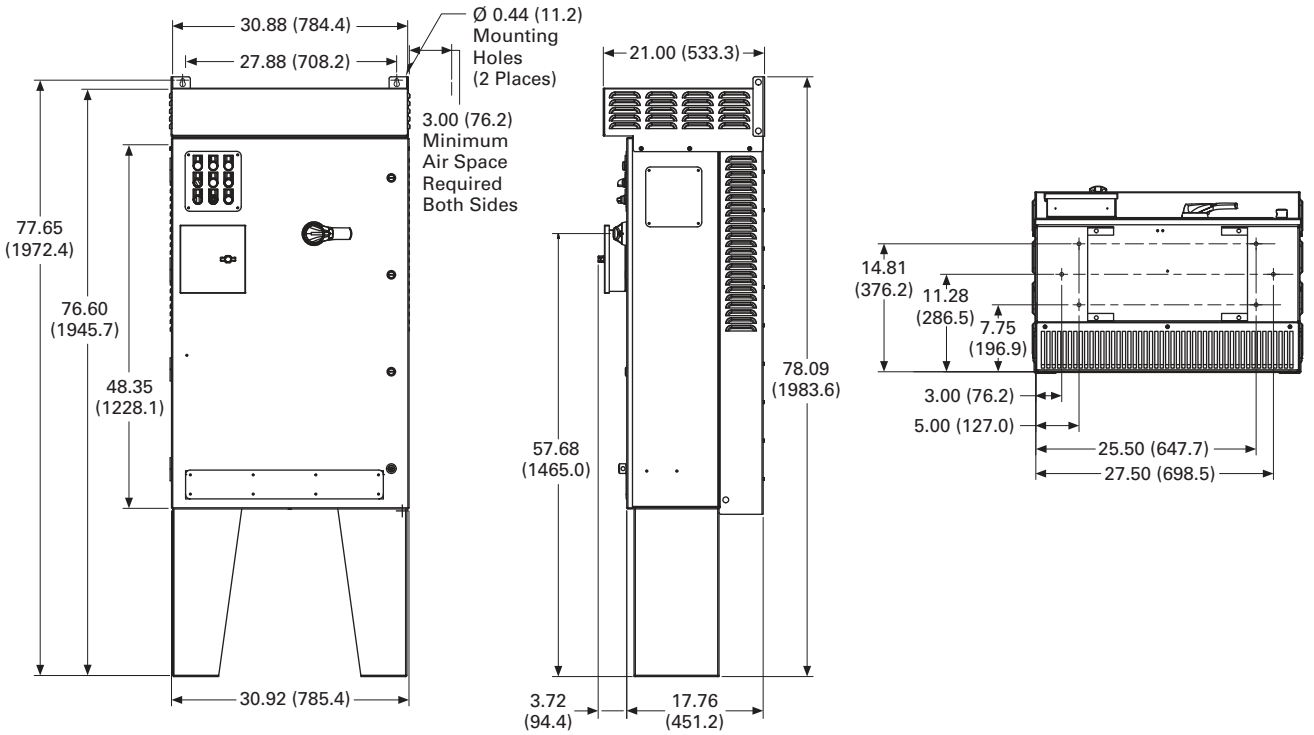


Approximate Dimensions in Inches (mm)

CX Box Type 3R—12 Inch Floor Stands

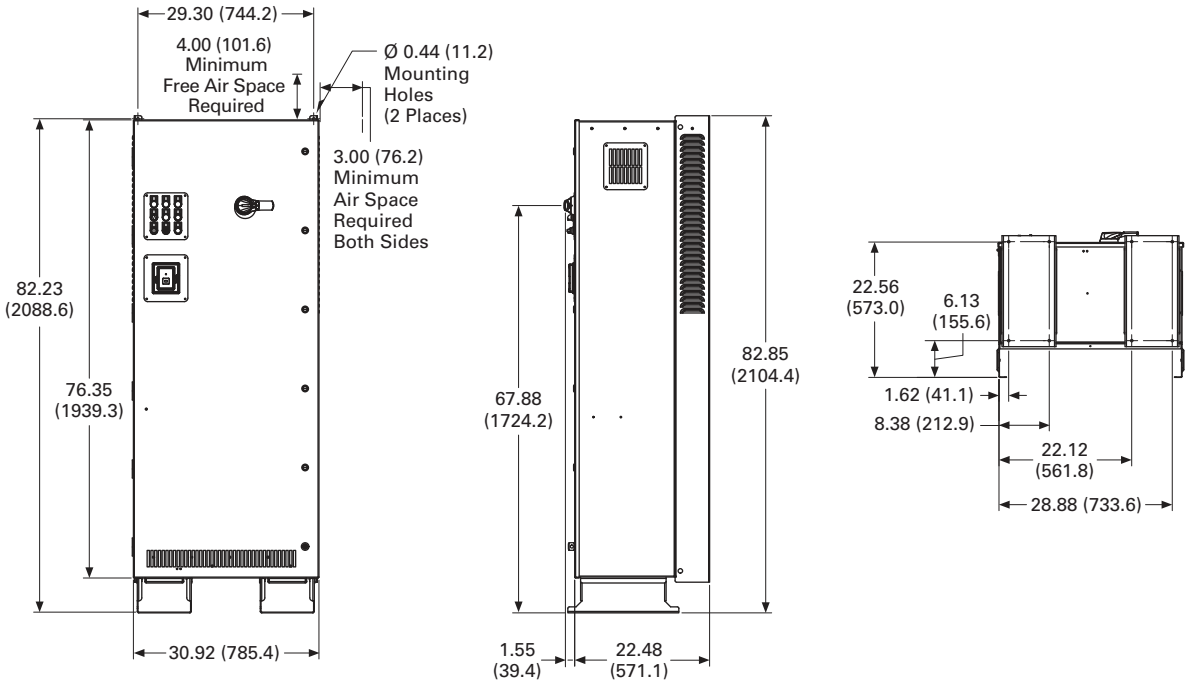


CX Box Type 3R—22 Inch Floor Stands

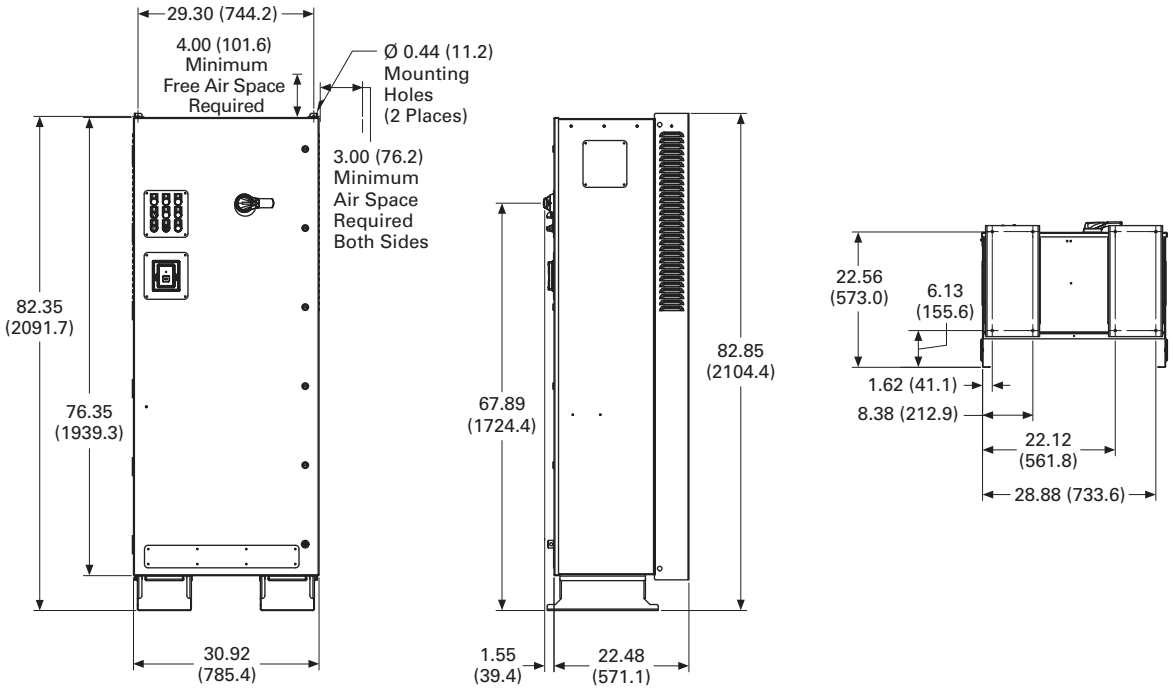


Approximate Dimensions in Inches (mm)

DX Box Type 1

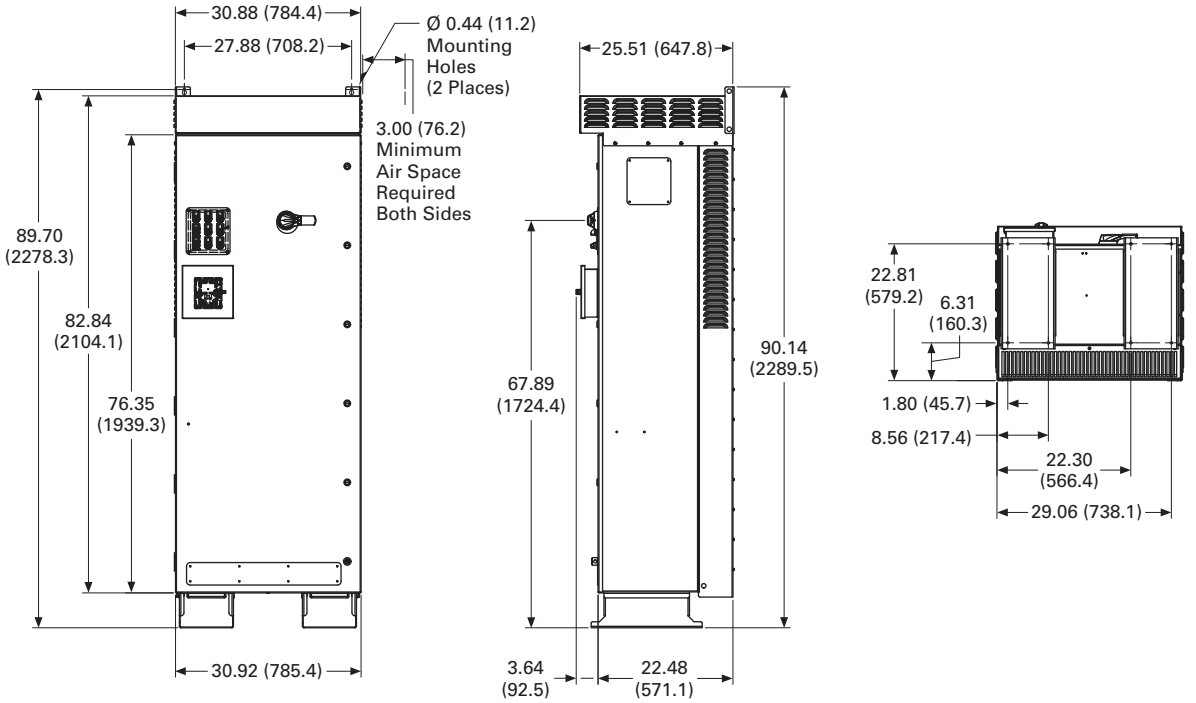


DX Box Type 12



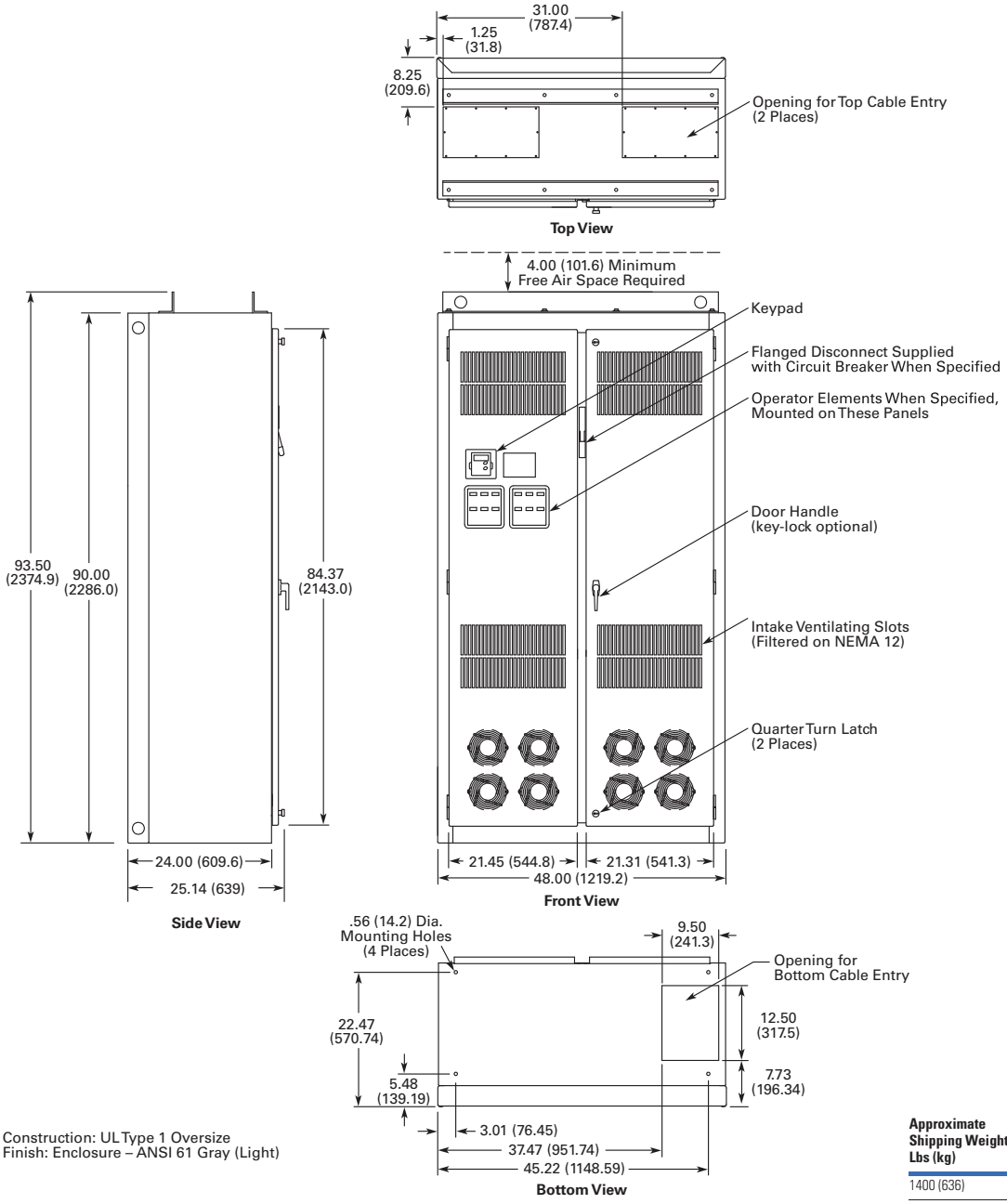
Approximate Dimensions in Inches (mm)

DX Box Type 3R



Approximate Dimensions in Inches (mm)

Size 8



Construction: UL Type 1 Oversize
Finish: Enclosure – ANSI 61 Gray (Light)

Approximate Shipping Weight Lbs (kg)
1400 (636)

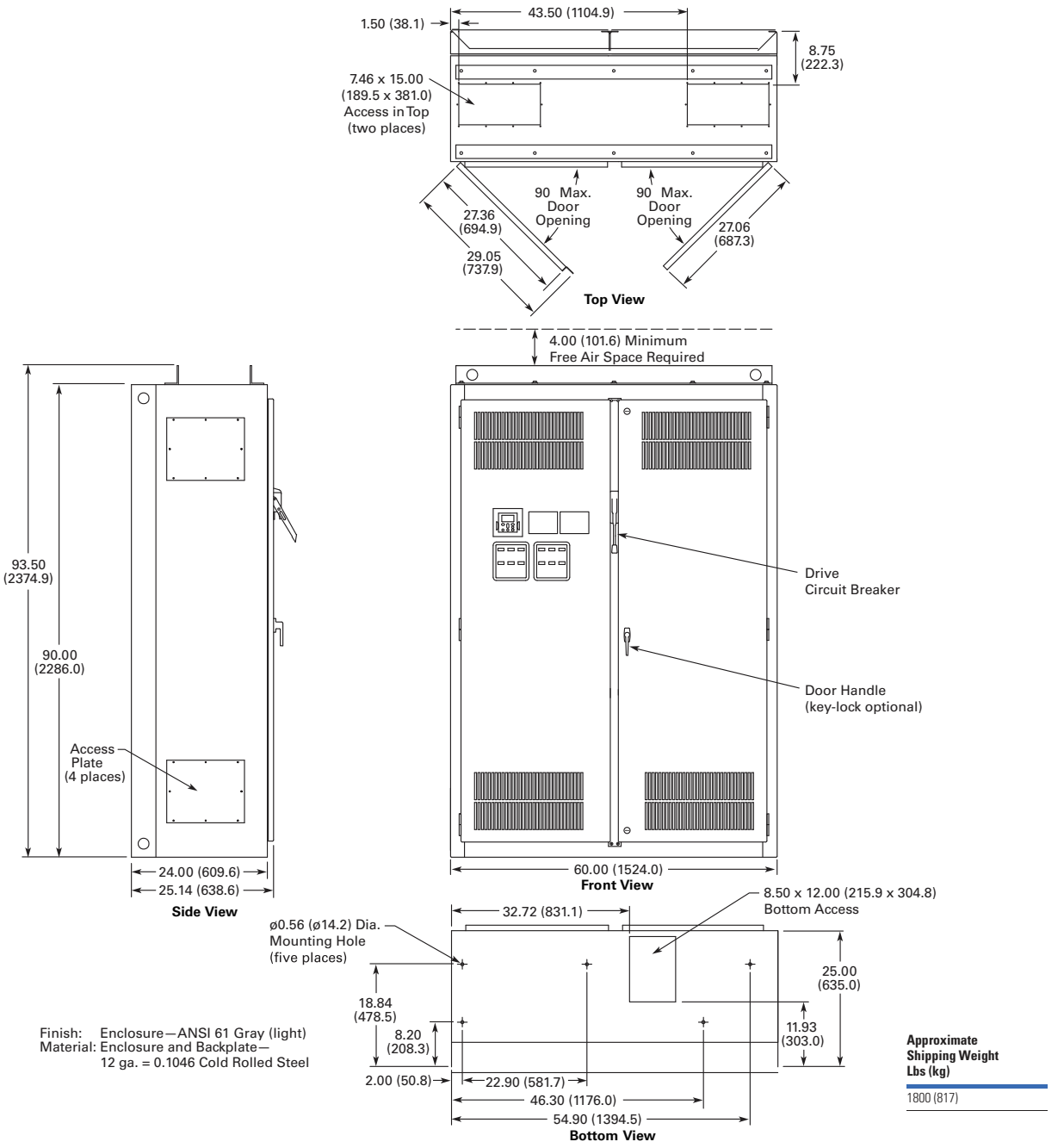
For reference only, dimensions are subject to change. See **Page V6-T2-329**, notes 3 and 5 for enclosure and option selection.

Wide	High	Deep	Mounting							Door Height	Min. Air Space	
A	B	C	D	D1	E	E1	F	G	G1	H	J	K
48.0 (1219)	90.0 (2286)	24.0 (610)	42.2 (1072)	3.0 (77)	—	—	—	5.5 (139)	—	84.4 (2143)	4.0 (102)	—

Cable Entry															Max. Approx. Shipping Weight
L	M	N	P	R	S	T	U	V	W	RR	SS	TT	UU	VV	Lbs (kg)
9.5 (241)	37.5 (952)	12.5 (318)	7.7 (196)	8.3 (210)	1.3 (32)	31.0 (787)	21.5 (545)	21.3 (541)	—	93.5 (2375)	—	—	—	—	2000 (908)

Approximate Dimensions in Inches (mm)

Size 9



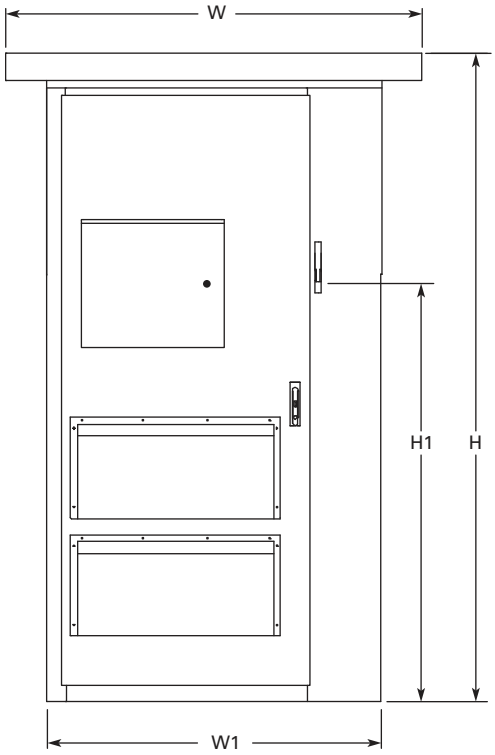
For reference only, dimensions are subject to change. See **Page V6-T2-329**, notes 3 and 5 for enclosure and option selection.

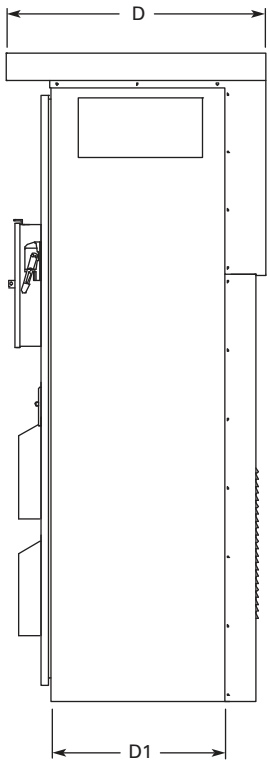
Wide	High	Deep	Mounting							Door Height	Min. Air Space	
A	B	C	D	D1	E	E1	F	G	G1	H	J	K
60.0 (1524)	90.0 (2286)	260.1 (664)	22.9 (582)	2.0 (51)	30.0 (762)	44.3 (1125)	10.6 (270)	10.6 (270)	8.2 (208)	—	4.0 (102)	—

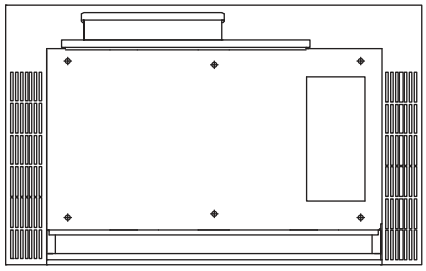
Cable Entry															Max. Approx. Shipping Weight
L	M	N	P	R	S	T	U	V	W	RR	SS	TT	UU	VV	Lbs (kg)
8.5 (216)	32.7 (831)	12.0 (305)	11.9 (303)	9.8 (249)	1.5 (38)	43.5 (1105)	15.0 (381)	7.5 (191)	25.0 (635)	93.5 (2375)	27.4 (696)	290.1 (738)	270.1 (687)	—	2500 (1135)

Approximate Dimensions in Inches (mm)

Enclosure Size F







H	H1	W	W1	D	D1	Approximate Weight Lbs (kg)	Approximate Shipping Weight Lbs (kg)
93.58 (2376.9)	69.51 (1765.60)	60.00 (1524.0)	48.00 (1219.2)	37.50 (952.5)	26.00 (660.4)	1700 (771)	1850 (839)

Enclosed 12-Pulse Drives



Contents

Description	*Page*
Clean Power Drives Overview	**V6-T2-298**
Enclosed Passive Filtered Drives	
EGF Enclosed Drives	**V6-T2-305**
CFX Enclosed Drives	**V6-T2-325**
Enclosed 12-Pulse Drives	
Catalog Number Selection	**V6-T2-352**
Product Selection	**V6-T2-353**
Dimensions	**V6-T2-354**
Enclosed 18-Pulse Drives	**V6-T2-355**
Enclosed Regenerative Drives	**V6-T2-379**

2

HCX Enclosed 12-Pulse Drives

Product Description

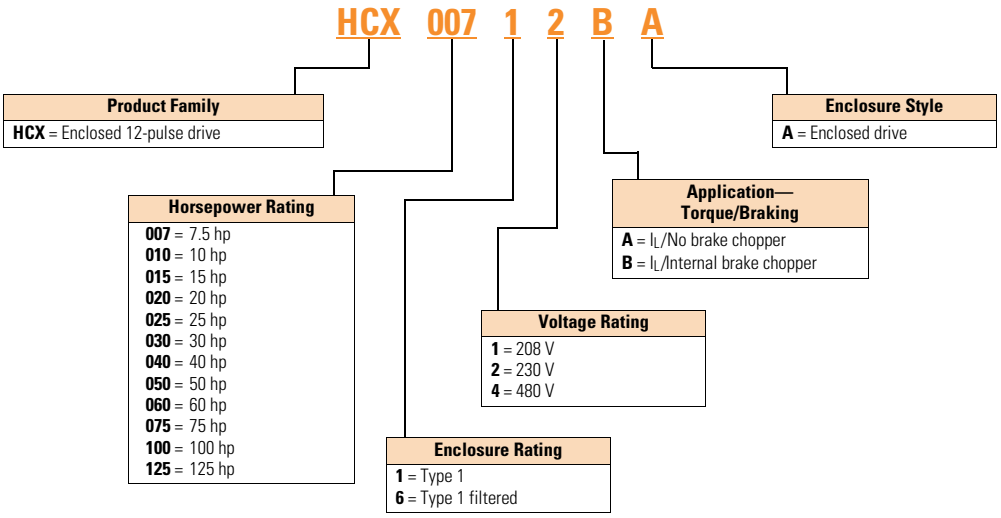
The Enclosed HCX Drives is specifically tailored for HVAC applications where clean power is necessary. The Enclosed HCX Drive uses Eaton's SVX drive with a 12-pulse phase shifting transformer to deliver a substantial reduction in voltage and current harmonics.

Standards and Certifications

- UL 508C

Catalog Number Selection

HCX Enclosed 12-Pulse Drives



Product Selection

208 V Drives

HCX Enclosed Drives



208 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 1 Filtered Base Catalog Number ①
7.5	24.2	5	**HCX00711BA**	**HCX00761BA**
10	30.8	5	**HCX01011BA**	**HCX01061BA**
15	46.2	6	**HCX01511BA**	**HCX01561BA**
20	59.4	6	**HCX02011BA**	**HCX02061BA**
25	74.8	7	**HCX02511AA**	**HCX02561AA**
30	88	7	**HCX03011AA**	**HCX03061AA**
40	114	7	**HCX04011AA**	**HCX04061AA**
50	143	8	**HCX05011AA**	**HCX05061AA**
60	169	8	**HCX06011AA**	**HCX06061AA**

230 V Drives

HCX Enclosed Drives



230 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 1 Filtered Base Catalog Number ①
7.5	22	5	**HCX00712BA**	**HCX00762BA**
10	28	5	**HCX01012BA**	**HCX01062BA**
15	42	6	**HCX01512BA**	**HCX01562BA**
20	54	6	**HCX02012BA**	**HCX02062BA**
25	68	7	**HCX02512AA**	**HCX02562AA**
30	80	7	**HCX03012AA**	**HCX03062AA**
40	104	7	**HCX04012AA**	**HCX04062AA**
50	130	8	**HCX05012AA**	**HCX05062AA**
60	154	8	**HCX06012AA**	**HCX06062AA**

480 V Drives

HCX Enclosed Drives



480 V Drives—Variable Torque (VT)/Low Overload (I_L) Enclosed Drives

hp	Current (A)	Drive Frame Size	NEMA Type 1 Base Catalog Number ①	NEMA Type 1 Filtered Base Catalog Number ①
25	34	6	**HCX02514BA**	**HCX02564BA**
30	40	6	**HCX03014BA**	**HCX03064BA**
40	52	6	**HCX04014BA**	**HCX04064BA**
50	65	7	**HCX05014AA**	**HCX05064AA**
60	77	7	**HCX06014AA**	**HCX06064AA**
75	96	7	**HCX07514AA**	**HCX07564AA**
100	124	8	**HCX10014AA**	**HCX10064AA**
125	156	8	**HCX12514AA**	**HCX12564AA**

Note

① Table is for base catalog number reference only. For complete catalog number selection, see **Page V6-T2-352**.

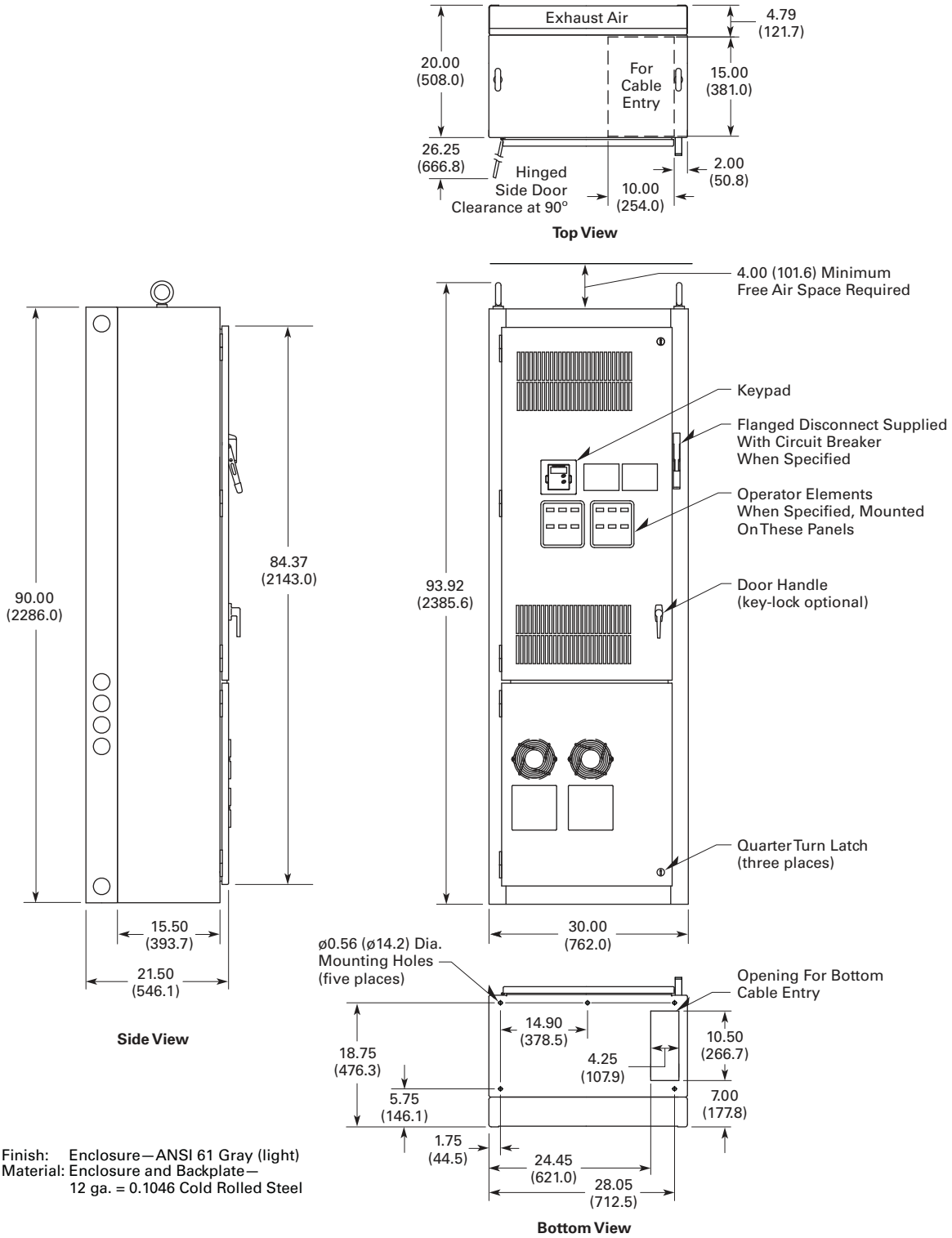
Dimensions

Approximate Dimensions in Inches (mm)

2

Enclosure Size 7

25–150 hp I_L and 25–125 hp I_H 480 V—25–100 hp I_L and 25–75 hp I_H 575 V



Finish: Enclosure—ANSI 61 Gray (light)
Material: Enclosure and Backplate—
12 ga. = 0.1046 Cold Rolled Steel

Enclosed 18-Pulse Drives



Contents

Description	*Page*
Enclosed Passive Filtered Drives	**V6-T2-304**
Enclosed 18-Pulse Drives	
Catalog Number Selection	**V6-T2-357**
Product Selection	**V6-T2-358**
Options	**V6-T2-366**
Technical Data and Specifications	**V6-T2-371**
Wiring Diagrams	**V6-T2-373**
Dimensions	**V6-T2-374**

CPX Enclosed 18-Pulse Drives

Product Description

Eaton's enclosed 18-pulse drives use advanced 18-pulse technology that significantly reduces line harmonics at the drive input terminals, resulting in one of the purest sinusoidal waveforms available.

The enclosed 18-pulse drive also delivers True Power Factor—in addition to reducing harmonic distortion, the enclosed 18-pulse drive prevents upstream transformer overheating and overloading of breakers and feeders, enabling the application of adjustable frequency drives on generators and other high impedance power systems.

Features and Benefits

Enclosed 18-pulse drive features include:

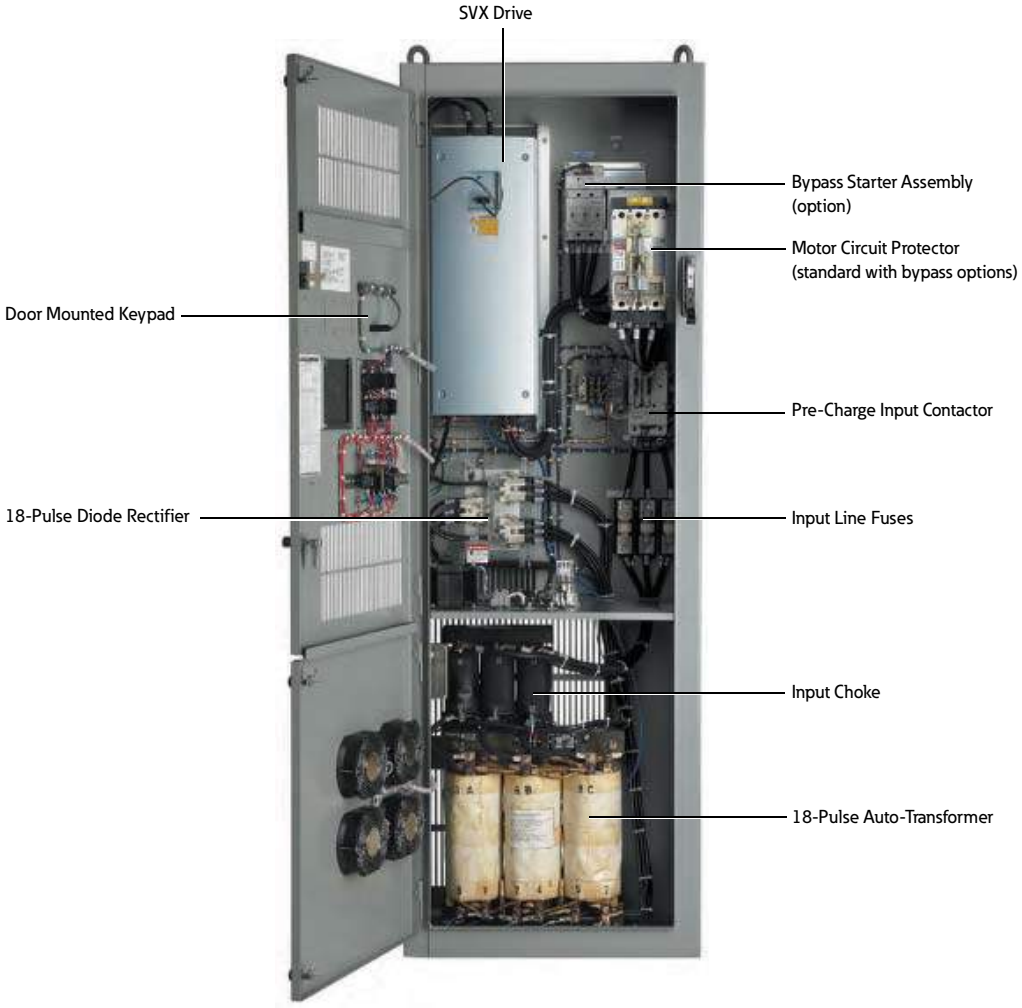
- Space optimized enclosure
- Simple layout for power options
- NEMA Type 1, Type 1 filtered and gasketed, Type 3R
- Input voltage: 480 V, 208 V, 575 V
- Complete range of control, network and power options
- Horsepower range:
  - 480 V, 25–800 hp (consult factory for larger sizes)
  - 208/230 V, 25–200 hp
  - 575 V, 25–800 hp (consult factory for larger sizes)
- Over 15 years of 18-pulse clean power experience
- 65 kAIC Standard at 480 V and 208 V
- 100 kAIC optional

Standards and Certifications

UL 508C

Product Identification

Type 1, 25–150 hp (30 x 90 x 21.50)



Catalog Number Selection

Enclosed 18-Pulse Drive

C P X 1 0 0 1 4 A A

Product Family

CPX = Clean power 18-pulse enclosed drives

Horsepower Rating

025 = 25 hp	**100** = 100 hp	**350** = 350 hp
030 = 30 hp	**125** = 125 hp	**400** = 400 hp
040 = 40 hp	**150** = 150 hp	**500** = 500 hp
050 = 50 hp	**200** = 200 hp	**600** = 600 hp
060 = 60 hp	**250** = 250 hp	**700** = 700 hp
075 = 75 hp	**300** = 300 hp	**800** = 800 hp

Enclosure Rating

1 = Type 1
3 = Type 3R
6 = Type 1 filtered and gasketed

Voltage Rating

2 = 230 V (208–240 V)
4 = 480 V
5 = 575 V (575–600 V)

Application—Torque/Braking ①

A = I_L/no brake chopper
B = I_L/internal brake chopper
D = I_H/no brake chopper
E = I_H/internal brake chopper

Enclosed Style

A = Enclosed drive

Build options alphabetically and numerically.

Enclosed Options ②③④		Type
K1	Door-mounted speed potentiometer ⑤	Control
K2	Door-mounted speed potentiometer with HOA selector switch ⑤	Control
K4	HAND/OFF/AUTO switch 0.87-inch (22 mm)	Control
K5	MANUAL/AUTO reference switch 0.87-inch (22 mm)	Control
K6	START/STOP pushbuttons 0.87-inch (22 mm)	Control
KF	Bypass test switch for RA	Addl. bypass
KO	Standard elapsed time meter	Control
L1	Power, RUN and fault pilot lights	Light
L2	Bypass pilot lights for RA, RB, bypass options	Addl. bypass
LE	Red RUN light	Light
P1	Input disconnect	Input
P8	Surge protective device	Input
PE	Output contactor	Output
PF	Output filter	Output
PG	MotoRx (up to 600 ft [182.9 m]) 1000 V/µS dV/dt filter	Output
PH	Single overload relay	Output
PI	Dual overload relays	Output
PN	Dual overloads for bypass	Addl. bypass
RA	Manual HOA bypass controller	Bypass
RC	Auto transfer HOA bypass controller	Bypass
RG	Reduced voltage starter for bypass	Bypass
S7	10.00-inch (254.0 mm) expansion	Enclosure
S8	20.00-inch (508.0 mm) expansion	Enclosure
S9	Space heater	Enclosure

Communication Options ⑥

C2 = Modbus®	**CA** = Johnson Controls N2
C3 = PROFIBUS® DP	**CI** = Modbus TCP
C4 = LonWorks®	**CJ** = BACnet
C5 = PROFIBUS DP (D9 connector)	**CQ** = EtherNet/IP
C6 = CANopen (slave)	**D3** = RS-232 with D9 connection
C7 = DeviceNet™	
C8 = Modbus (D9 Type connector)	

Control Options

B1 = 6 DI, 1 ext +24 Vdc/ext +24 Vdc
B2 = 1 RO (NC/NO), 1 RO (NO), 1 therm
B4 = 1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT +24 Vdc
B5 = 3 RO (NO)
B8 = 1 ext +24 Vdc/ext +24 Vdc, 3 Pt100
B9 = 1 RO (NO), 5 DI 42–240 Vac input

Engineered Options

VB	Varnished boards

Notes

① Brake chopper is standard in drives up to 30 hp I_H or 40 hp I_L at 480 V. It is optional in larger drives.
② Local/remote keypad is included as the standard control panel.
③ Some options are voltage and/or horsepower specific. Consult your Eaton representative for details.
④ See **Pages V6-T2-368** and **V6-T2-369** for complete descriptions.
⑤ Includes local/remote speed reference switch.
⑥ See **Pages V6-T2-366** and **V6-T2-367** for complete descriptions.

Product Selection

When Ordering

- Select a base catalog number that meets the application requirements—nominal horsepower, voltage and enclosure rating. (The enclosed drive's continuous output amp rating should be equal to or greater than the motor's full load amp rating.) The base-enclosed package includes a standard drive, door-mounted alphanumeric panel and enclosure.

Ambient Temperature Ratings

Frame Size	I_H	I_L
FR4–FR9	50 °C	50 °C
FR10 and above	40 °C	40 °C

- If dynamic brake chopper or control/communication option is desired, change the appropriate code in the base catalog number.
- All of the programming is exactly the same as the standard SVX drive.
- Select enclosed options. Add the codes as suffixes to the base catalog number in alphabetical and numeric order.

208 V Drives

Enclosed 18-Pulse Drive



Enclosed 18-Pulse Base Drive Type 1

Enclosure Size ①	hp ②	Current (A)	Chassis Frame	Base Catalog Number ③
Low Overload Drive				
7	25	75	FR7	**CPX02512AA**
	30	88	FR7	**CPX03012AA**
	40	114	FR7	**CPX04012AA**
	50	143	FR8	**CPX05012AA**
	60	169	FR8	**CPX06012AA**
	75	211	FR8	**CPX07512AA**
8	100	273	FR9	**CPX10012AA**
9	125	343	FR8T	**CPX12512AA**
	150	396	FR8T	**CPX15012AA**
10	200	480	FR9T	**CPX20012AA**
High Overload Drive				
7	25	75	FR7	**CPX02512DA**
	30	88	FR7	**CPX03012DA**
	40	114	FR8	**CPX04012DA**
	50	143	FR8	**CPX05012DA**
	60	169	FR8	**CPX06012DA**
8	75	211	FR9	**CPX07512DA**
9	100	273	FR8T	**CPX10012DA**
	125	343	FR8T	**CPX12512DA**
10	150	396	FR9T	**CPX15012DA**
	200	480	FR9T	**CPX20012DA**

Notes

① See enclosure dimensions beginning on **Page V6-T2-374**.
② hp ratings are provided as a guideline. Drives should be sized per motor nameplate FLA.
③ The 18-pulse clean power assembly includes a standard drive, door-mounted local/remote keypad and enclosure.

Enclosed 18-Pulse Drive



Enclosed 18-Pulse Base Drive NEMA 12 Filtered

Enclosure Size ①	hp ②	Current (A)	Chassis Frame	Base Catalog Number ③
Low Overload Drive				
7	25	75	FR7	**CPX02562AA**
	30	88	FR7	**CPX03062AA**
	40	114	FR7	**CPX04062AA**
	50	143	FR8	**CPX05062AA**
	60	169	FR8	**CPX06062AA**
	75	211	FR8	**CPX07562AA**
8	100	273	FR9	**CPX10062AA**
9	125	343	FR8T	**CPX12562AA**
	150	396	FR8T	**CPX15052AA**
10	200	480	FR9T	**CPX20062AA**
High Overload Drive				
7	25	75	FR7	**CPX02562DA**
	30	88	FR7	**CPX03062DA**
	40	114	FR8	**CPX04062DA**
	50	143	FR8	**CPX05062DA**
	60	169	FR8	**CPX06062DA**
8	75	211	FR9	**CPX07562DA**
9	100	273	FR8T	**CPX10062DA**
	125	343	FR8T	**CPX12562DA**
10	150	396	FR9T	**CPX15062DA**
	200	480	FR9T	**CPX20062DA**

Enclosed 18-Pulse Base Drive Type 3R ④

Enclosure Size ①	hp ②	Current (A)	Chassis Frame	Base Catalog Number ③
Low Overload Drive				
7	25	75	FR7	**CPX02532AA**
	30	88	FR7	**CPX03032AA**
	40	114	FR7	**CPX04032AA**
	50	143	FR8	**CPX05032AA**
	60	169	FR8	**CPX06032AA**
	75	211	FR8	**CPX07532AA**
8	100	273	FR9	**CPX10032AA**
9	125	343	FR8T	**CPX12532AA**
High Overload Drive				
7	25	75	FR7	**CPX02532DA**
	30	88	FR7	**CPX03032DA**
	40	114	FR8	**CPX04032DA**
	50	143	FR8	**CPX05032DA**
	60	169	FR8	**CPX06032DA**
8	75	211	FR9	**CPX07532DA**
9	100	273	FR8T	**CPX10032DA**

Notes

① See enclosure dimensions beginning on **Page V6-T2-374**.
② hp ratings are provided as a guideline. Drives should be sized per motor nameplate FLA.
③ The 18-pulse clean power assembly includes a standard drive, door-mounted local/remote keypad and enclosure.
④ All Type 3R drives use the Size F enclosure.

480 V Drives

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Enclosed 18-Pulse Drive



Enclosed 18-Pulse Base Drive Type 1

Enclosure Size ①	hp ②	Current (A)	Chassis Frame	Base Catalog Number ③
Low Overload Drive				
7	25	34	FR6	**CPX02514BA**
	30	40	FR6	**CPX03014BA**
	40	52	FR6	**CPX04014BA**
	50	65	FR7	**CPX05014AA**
	60	77	FR7	**CPX06014AA**
	75	96	FR7	**CPX07514AA**
	100	124	FR8	**CPX10014AA**
	125	156	FR8	**CPX12514AA**
	150	180	FR8	**CPX15014AA**
8	200	240	FR9	**CPX20014AA**
	250	300	FR9	**CPX25014AA**
9	300	361	FR10	**CPX30014AA**
	350	414	FR10	**CPX35014AA**
	400	477	FR10	**CPX40014AA**
10	500	590	FR11	**CPX50014AA**
	550	650	FR11	**CPX55014AA**
	600	730	FR11	**CPX60014AA**
11	650	820	FR12	**CPX65014AA**
	700	920	FR12	**CPX70014AA**
	800	1030	FR12	**CPX80014AA**
High Overload Drive				
7	25	34	FR6	**CPX02514EA**
	30	40	FR6	**CPX03014EA**
	40	52	FR7	**CPX04014DA**
	50	65	FR7	**CPX05014DA**
	60	77	FR7	**CPX06014DA**
	75	96	FR8	**CPX07514DA**
	100	124	FR8	**CPX10014DA**
	125	156	FR8	**CPX12514DA**
8	150	180	FR9	**CPX15014DA**
	200	240	FR9	**CPX20014DA**
9	250	302	FR10	**CPX25014DA**
	300	361	FR10	**CPX30014DA**
	350	414	FR10	**CPX35014DA**
10	400	477	FR11	**CPX40014DA**
	500	590	FR11	**CPX50014DA**
	550	650	FR11	**CPX55014DA**
11	600	730	FR12	**CPX60014DA**
	650	820	FR12	**CPX65014DA**
	700	920	FR12	**CPX70014DA**

Notes

① See enclosure dimensions beginning on **Page V6-T2-374**.

② hp ratings are provided as a guideline. Drives should be sized per motor nameplate FLA.

③ The 18-pulse clean power assembly includes a standard drive, door-mounted local/remote keypad and enclosure.

Enclosed 18-Pulse Drive



Enclosed 18-Pulse Base Drive NEMA 12 Filtered

Enclosure Size ①	hp ②	Current (A)	Chassis Frame	Base Catalog Number ③
Low Overload Drive				
7	25	34	FR6	**CPX02564BA**
	30	40	FR6	**CPX03064BA**
	40	52	FR6	**CPX04064BA**
	50	65	FR7	**CPX05064AA**
	60	77	FR7	**CPX06064AA**
	75	96	FR7	**CPX07564AA**
	100	124	FR8	**CPX10064AA**
	125	156	FR8	**CPX12564AA**
	150	180	FR8	**CPX15064AA**
8	200	240	FR9	**CPX20064AA**
	250	300	FR9	**CPX25064AA**
9	300	361	FR10	**CPX30064AA**
	350	414	FR10	**CPX35064AA**
	400	477	FR10	**CPX40064AA**
10	500	590	FR11	**CPX50064AA**
	550	650	FR11	**CPX55064AA**
	600	730	FR11	**CPX60064AA**
11	650	820	FR11	**CPX65064AA**
	700	920	FR12	**CPX70064AA**
	800	1030	FR12	**CPX80064AA**
High Overload Drive				
7	25	34	FR6	**CPX02564EA**
	30	40	FR6	**CPX03064EA**
	40	52	FR7	**CPX04064DA**
	50	65	FR7	**CPX05064DA**
	60	77	FR7	**CPX06064DA**
	75	96	FR8	**CPX07564DA**
	100	124	FR8	**CPX10064DA**
	125	156	FR8	**CPX12564DA**
8	150	180	FR9	**CPX15064DA**
	200	240	FR9	**CPX20064DA**
9	250	302	FR10	**CPX25064DA**
	300	361	FR10	**CPX30064DA**
	350	414	FR10	**CPX35014DA**
10	400	477	FR11	**CPX40064DA**
	500	590	FR11	**CPX50064DA**
	550	650	FR11	**CPX55064DA**
11	600	730	FR12	**CPX60064DA**
	650	820	FR12	**CPX65064DA**
	700	920	FR12	**CPX70064DA**

Notes

① See enclosure dimensions beginning on **Page V6-T2-374**.

② hp ratings are provided as a guideline. Drives should be sized per motor nameplate FLA.

③ The 18-pulse clean power assembly includes a standard drive, door-mounted local/remote keypad and enclosure.

2

Enclosed 18-Pulse Drive



Enclosed 18-Pulse Base Drive Type 3R ①

Enclosure Size ②	hp ③	Current (A)	Chassis Frame	Base Catalog Number ④
Low Overload Drive				
7	25	34	FR6	**CPX02534AA**
	30	40	FR6	**CPX03034AA**
	40	52	FR6	**CPX04034AA**
	50	65	FR7	**CPX05034AA**
	60	77	FR7	**CPX06034AA**
	75	96	FR7	**CPX07534AA**
	100	124	FR8	**CPX10034AA**
	125	156	FR8	**CPX12534AA**
	150	180	FR8	**CPX15034AA**
8	200	240	FR9	**CPX20034AA**
	250	300	FR9	**CPX25034AA**
High Overload Drive				
7	25	34	FR6	**CPX02534DA**
	30	40	FR6	**CPX03034DA**
	40	52	FR7	**CPX04034DA**
	50	65	FR7	**CPX05034DA**
	60	77	FR7	**CPX06034DA**
	75	96	FR8	**CPX07534DA**
	100	124	FR8	**CPX10034DA**
	125	156	FR8	**CPX12534DA**
8	150	180	FR9	**CPX15034DA**
	200	240	FR9	**CPX20034DA**

Notes

① All Type 3R drives use the Size F enclosure.
② See enclosure dimensions beginning on **Page V6-T2-374**.
③ hp ratings are provided as a guideline. Drives should be sized per motor nameplate FLA.
④ The 18-pulse clean power assembly includes a standard drive, door-mounted local/remote keypad and enclosure.

575 V Drives

Enclosed 18-Pulse Drive



Enclosed 18-Pulse Base Drive Type 1

Enclosure Size ①	hp ②	Current (A)	Chassis Frame	Base Catalog Number ③
Low Overload Drive				
7	25	27	FR6	**CPX02515AA**
	30	32	FR6	**CPX03015AA**
	40	41	FR7	**CPX04015AA**
	50	52	FR7	**CPX05015AA**
	60	62	FR8	**CPX06015AA**
	75	77	FR8	**CPX07515AA**
	100	99	FR8	**CPX10015AA**
8	125	125	FR9	**CPX12515AA**
	150	144	FR9	**CPX15015AA**
	200	192	FR9	**CPX20015AA**
9	250	242	FR10	**CPX25015AA**
	300	289	FR10	**CPX30015AA**
	400	382	FR10	**CPX40015AA**
10	500	472	FR11	**CPX50015AA**
	600	730	FR11	**CPX60015AA**
11	650	820	FR12	**CPX65015AA**
	700	920	FR12	**CPX70015AA**
	800	1030	FR12	**CPX80015AA**
High Overload Drive				
7	25	27	FR6	**CPX02515DA**
	30	32	FR7	**CPX03015DA**
	40	41	FR7	**CPX04015DA**
	50	52	FR8	**CPX05015DA**
	60	62	FR8	**CPX06015DA**
	75	77	FR8	**CPX07515DA**
8	100	99	FR9	**CPX10015DA**
	125	125	FR9	**CPX12515DA**
	150	144	FR9	**CPX15015DA**
9	200	192	FR10	**CPX20015DA**
	250	242	FR10	**CPX25015DA**
	300	289	FR10	**CPX30015DA**
10	400	382	FR11	**CPX40015DA**
	450	472	FR11	**CPX45015DA**
	500	730	FR11	**CPX50015DA**
11	600	820	FR12	**CPX60015DA**
	650	920	FR12	**CPX65015DA**
	700	1030	FR12	**CPX70015DA**

Notes

① See enclosure dimensions beginning on **Page V6-T2-374**.

② hp ratings are provided as a guideline. Drives should be sized per motor nameplate FLA.

③ The 18-pulse clean power assembly includes a standard drive, door-mounted local/remote keypad and enclosure.

2

Enclosed 18-Pulse Drive



Enclosed 18-Pulse Base Drive NEMA 12 Filtered

Enclosure Size ①	hp ②	Current (A)	Chassis Frame	Base Catalog Number ③
Low Overload Drive				
7	25	27	FR6	**CPX02565AA**
	30	32	FR6	**CPX03065AA**
	40	41	FR7	**CPX04065AA**
	50	52	FR7	**CPX05065AA**
	60	62	FR8	**CPX06065AA**
	75	77	FR8	**CPX07565AA**
	100	99	FR8	**CPX10065AA**
8	125	125	FR9	**CPX12565AA**
	150	144	FR9	**CPX15065AA**
	200	192	FR9	**CPX20065AA**
9	250	242	FR10	**CPX25065AA**
	300	289	FR10	**CPX30065AA**
	400	382	FR10	**CPX40065AA**
10	500	472	FR11	**CPX50065AA**
	600	730	FR11	**CPX60065AA**
11	650	820	FR12	**CPX65065AA**
	700	920	FR12	**CPX70065AA**
	800	1030	FR12	**CPX80065AA**
High Overload Drive				
7	25	27	FR6	**CPX02565DA**
	30	32	FR7	**CPX03065DA**
	40	41	FR7	**CPX04065DA**
	50	52	FR8	**CPX05065DA**
	60	62	FR8	**CPX06065DA**
	75	77	FR8	**CPX07565DA**
8	100	99	FR9	**CPX10065DA**
	125	125	FR9	**CPX12565DA**
	150	144	FR9	**CPX15065DA**
9	200	192	FR10	**CPX20065DA**
	250	242	FR10	**CPX25065DA**
	300	289	FR10	**CPX30065DA**
10	400	382	FR11	**CPX40065DA**
	450	472	FR11	**CPX45065DA**
	500	730	FR11	**CPX50065DA**
11	600	820	FR12	**CPX60065DA**
	650	920	FR12	**CPX65065DA**
	700	1030	FR12	**CPX70065DA**

Notes

① See enclosure dimensions beginning on **Page V6-T2-374**.

② hp ratings are provided as a guideline. Drives should be sized per motor nameplate FLA.

③ The 18-pulse clean power assembly includes a standard drive, door-mounted local/remote keypad and enclosure.

Enclosed 18-Pulse Drive



Enclosed 18-Pulse Base Drive Type 3R ①

Enclosure Size ②	hp ③	Current (A)	Chassis Frame	Base Catalog Number ④
Low Overload Drive				
7	25	27	FR6	**CPX02535AA**
	30	32	FR6	**CPX03035AA**
	40	41	FR7	**CPX04035AA**
	50	52	FR7	**CPX05035AA**
	60	62	FR8	**CPX06035AA**
	75	77	FR8	**CPX07535AA**
	100	99	FR8	**CPX10035AA**
8	125	125	FR9	**CPX12535AA**
	150	144	FR9	**CPX15035AA**
	200	192	FR9	**CPX20035AA**
High Overload Drive				
7	25	27	FR6	**CPX02535DA**
	30	32	FR7	**CPX03035DA**
	40	41	FR7	**CPX04035DA**
	50	52	FR8	**CPX05035DA**
	60	62	FR8	**CPX06035DA**
	75	77	FR8	**CPX07535DA**
8	100	99	FR9	**CPX10035DA**
	125	125	FR9	**CPX12535DA**
	150	144	FR9	**CPX15035DA**

Notes

① All Type 3R drives use the Size F enclosure.
② See enclosure dimensions beginning on **Page V6-T2-374**.
③ hp ratings are provided as a guideline. Drives should be sized per motor nameplate FLA.
④ The 18-pulse clean power assembly includes a standard drive, door-mounted local/remote keypad and enclosure.

Options

Enclosed 18-Pulse Drive Option Board Kits

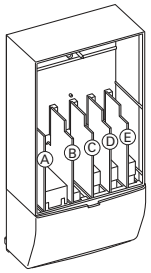
2

The enclosed 18-pulse drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of five option boards (see figure below).

The enclosed 18-pulse drives factory-installed standard board configuration includes an A9 I/O board and an A2 relay output board, which are installed in slots A and B.

SVX Series Option Board Kits

Option Boards



Option Board Kits

Option Kit Description ①	Allowed Slot Locations ②	Field Installed Catalog Number	Factory Installed Option Designator	SVX Ready Programs Basic	Local/ Remote	Standard	MSS	PID	Multi-P.	PFC
Standard I/O Cards										
2 RO (NC/NO)	B	**OPTA2**	—	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO, 1 +10 Vdc ref, 2 ext +24 Vdc/ext +24 Vdc	A	**OPTA9**	—	■	■	■	■	■	■	■
Extended I/O Cards										
6 DI	B, C, **D**, E	**OPTB1**	**B1**	—	—	—	—	—	■	■
1 RO (NC/NO), 1 RO (NO), 1 therm	B, C, **D**, E	**OPTB2**	**B2**	—	—	—	—	—	■	■
1 AI (mA isolated), 2 AO (mA isolated)	B, C, **D**, E	**OPTB4**	**B4**	■	■	■	■	■	■	■
3 RO (NO)	B, C, **D**, E	**OPTB5**	**B5**	—	—	—	—	—	■	■
3 Pt100 RTD board	B, C, **D**, E	**OPTB8**	**B8**	—	—	—	—	—	■	—
1 RO (NO), 5 DI 42–240 Vac input	B, C, **D**, E	**OPTB9**	**B9**	—	—	—	—	—	■	■
Communication Cards ③										
Modbus	D, **E**	**OPTC2**	**C2**	■	■	■	■	■	■	■
Modbus TCP	D, **E**	**OPTCI**	**CI**	■	■	■	■	■	■	■
BACnet	D, **E**	**OPTCJ**	**CJ**	■	■	■	■	■	■	■
EtherNet/IP	D, **E**	**OPTCQ**	**CQ**	■	■	■	■	■	■	■
Johnson Controls N2	D, **E**	**OPTC2**	**CA**	■	■	■	■	■	■	■
PROFIBUS DP	D, **E**	**OPTC3**	**C3**	■	■	■	■	■	■	■
LonWorks	D, **E**	**OPTC4**	**C4**	■	■	■	■	■	■	■
PROFIBUS DP (D9 connector)	D, **E**	**OPTC5**	**C5**	■	■	■	■	■	■	■
CANopen (slave)	D, **E**	**OPTC6**	**C6**	■	■	■	■	■	■	■
DeviceNet	D, **E**	**OPTC7**	**C7**	■	■	■	■	■	■	■
Modbus (D9 type connector)	D, **E**	**OPTC8**	**C8**	■	■	■	■	■	■	■
RS-232 with D9 connection	D, **E**	**OPTD3**	**D3**	■	■	■	■	■	■	■

Notes

① AI = Analog Input; AO = Analog Output, DI = Digital Input, DO = Digital Output, RO = Relay Output
② Option card must be installed in one of the slots listed for that card. Slot indicated in bold is the preferred location.
③ OPTC2 is a multi-protocol option card.

Modbus RTU Network Communications

The Modbus Network Card OPTC2 is used for connecting the SVX Drive as a slave on a Modbus network. The interface is connected by a 9-pin DSUB connector (female) and the baud rate ranges from 300 to 19,200 baud. Other communication parameters include an address range from 1 to 247; a parity of None, Odd or Even; and the stop bit is 1.

PROFIBUS Network Communications

The PROFIBUS Network Card OPTC3 is used for connecting the SVX Drive as a slave on a PROFIBUS-DP network. The interface is connected by a 9-pin DSUB connector (female). The baud rates range from 9.6 Kbaud to 12 Mbaud, and the addresses range from 1 to 127.

LonWorks Network Communications

The LonWorks Network Card OPTC4 is used for connecting the SVX Drive on a LonWorks network. This interface uses Standard Network Variable Types (SNVT) as data types. The channel connection is achieved using a FTT-10 A Free Topology transceiver via a single twisted transfer cable. The communication speed with LonWorks is 78 kBits/s.

CANopen (Slave) Communications

The CANopen (Slave) Network Card OPTC6 is used for connecting the SVX Drive to a host system. According to ISO11898 standard cables to be chosen for CANbus should have a nominal impedance of 120 ohms, and specific line delay of nominal 5 nS/m. 120 ohm line termination resistors required for installation.

DeviceNet Network Communications

The DeviceNet Network Card OPTC7 is used for connecting the SVX Drive on a DeviceNet Network. It includes a 5.08 mm pluggable connector. Transfer method is via CAN using a two-wire twisted shielded cable with two-wire bus power cable and drain. The baud rates used for communication include 125 Kbaud, 250 Kbaud and 500 Kbaud.

Johnson Controls Metasys N2 Network Communications

The OPTC2 fieldbus board provides communication between the SVX Drive and a Johnson Controls Metasys™ N2 network. With this connection, the drive can be controlled, monitored and programmed from the Metasys system. The N2 fieldbus is available as a factory-installed option and as a field-installable kit.

Modbus/TCP Network Communications

The Modbus/TCP Network Card OPTCI is used for connecting the SVX Drive to Ethernet networks using Modbus protocol. It includes an RJ-45 pluggable connector. This interface provides a selection of standard and custom register values to communicate drive parameters. The board supports 10 Mbps and 100 Mbps communication speeds. The IP address of the board is configurable over Ethernet using a supplied software tool.

BACnet Network Communications

The BACnet Network Card OPTCJ is used for connecting the SVX Drive to BACnet networks. It includes a 5.08 mm pluggable connector. Data transfer is Master-Slave/ Token Passing (MS/TP) RS-485. This interface uses a collection of 30 Binary Value Objects (BVOs) and 35 Analog Value Objects (AVOs) to communicate drive parameters. The card supports 9.6, 19.2 and 38.4 Kbaud communication speeds and supports network addresses 1 to 127.

EtherNet/IP Network Communications

The EtherNet/IP Network Card OPTCK is used for connecting the SVX Drive to Ethernet/Industrial Protocol networks. It includes an RJ-45 pluggable connector. The interface uses CIP objects to communicate drive parameters (CIP is "Common Industrial Protocol," the same protocol used by DeviceNet). The board supports 10 Mbps and 100 Mbps communication speeds. The IP address of the board is configurable by Static, BOOTP and DHCP methods.

Control/Communication Option Descriptions

For availability, see Product Selection for base drive voltage required.

Available Control/Communications Options

Option	Description	Option Type
K1	**Door-Mounted Speed Potentiometer**—Provides the enclosed 18-pulse drive with the ability to adjust the frequency reference using a door-mounted potentiometer. This option uses the 10 Vdc reference to generate a 0–10 V signal at the analog voltage input signal terminal. When the HOA bypass option is added, the speed is controlled when the HOA switch is in the HAND position. Without the HOA bypass option, a two-position switch (labeled local/remote) is provided on the keypad to select speed reference from the speed potentiometer or a remote speed signal.	Control
K2	**Door-Mounted Speed Potentiometer with HOA Selector Switch**—Provides the enclosed 18-pulse drive with the ability to start/stop and adjust the speed reference from door-mounted control devices or remotely from customer-supplied inputs. In HAND position, the drive will start and the speed is controlled by the door-mounted speed potentiometer. The drive will be disabled in the OFF position. When AUTO is selected, the drive run and speed control commands are via user-supplied dry contact and 4–20 mA signal.	Control
K4	**HAND/OFF/AUTO Switch for Non-Bypass Configurations**—Provides a three-position selector switch that allows the user to select either a HAND or AUTO mode of operation. HAND mode is defaulted to keypad operation, and AUTO mode is defaulted to control from an external terminal source. These modes of operation can be configured via drive programming to allow for alternate combinations of start and speed sources. Start and speed sources include Keypad, I/O and fieldbus.	Control
K5	**MANUAL/AUTO Speed Reference Switch**—Provides door-mounted selector switch for MANUAL/AUTO speed reference.	Control
K6	**START/STOP Pushbuttons**—Provide door-mounted START and STOP pushbuttons for either bypass or non-bypass configurations.	Control
KF	**Bypass Test Switch for RA**—Allows the user to energize the AF drive for testing while operating the motor on the bypass controller. The Test Switch is mounted on the inside of the enclosure door.	Addl. bypass
KO	**Standard Elapsed Time Meter**—Provides a door-mounted elapsed run-time meter.	Control
L1	**Power On and Fault Power Lights**—Provide a white Power On light that indicates power to the enclosed cabinet and a red fault light that indicates a drive fault has occurred.	Light
L2	**Bypass Pilot Lights for RA Bypass Options**—A green light indicates when the motor is running in Inverter mode and an amber light indicates when the motor is running in Bypass mode. The lights are mounted on the enclosure door, above the switches.	Addl. bypass
LE	**Red Run Pilot Light 0.87-Inch (22 mm)**—Provides a red Run pilot light that indicates the drive is running.	Light
P1	**Input Circuit Breaker**—High interrupting circuit breaker that provides a means of short-circuit protection for the power cables between it and the enclosed 18-pulse drive, and protection from high-level ground faults on the power cable. Allows a convenient means of disconnecting the enclosed 18-pulse drive from the line, and the operating mechanism can be padlocked in the OFF position. This is factory mounted in the enclosure. Standard rating is 65 kAIC at 208/480 V. 100 kAIC is available as an option.	Input
PE	**Output Contactor**—Provides a means for positive disconnection of the drive output from the motor terminals. The contactor coil is controlled by the drive's run or permissive logic. NC and NO auxiliary contacts rated at 10 A, 600 Vac are provided for customer use. Bypass options **RB** and **RA** include an output contactor as standard. This option includes a low VA 115 Vac fused control power transformer and is factory mounted in the enclosure.	Output
PF	**Output Filter**—Used to reduce the transient voltage (dV/dt) at the motor terminals. The output filter is recommended for cable lengths exceeding 100 ft (30.5 m) with a drive of 3 hp and above, for cable lengths of 33 ft (10.1 m) with a drive of 2 hp and below, or for a drive rated at 525–690 V. This option is mounted in the enclosure.	Output
PG	**MotoRx (300–600 Ft) 1000 V/µS dV/dt Filter**—Used to reduce transient voltage (dV/dt) and peak voltages at the motor terminals. This option is comprised of a 0.5% line reactor, followed by capacitive filtering and an energy recovery/clamping circuit. Unlike the output filter (see option PF), the MotoRx recovers most of the energy from the voltage peaks, resulting in a lower voltage drop to the motor, and therefore conserving power. This option is used when the distance between a single motor and the drive is 300–600 ft (91.4–182.9 m).	Output
PH	**Single Overload Relay**—Uses a bimetallic overload relay to provide additional overload current protection to the motor on configurations without bypass options. It is included with the bypass configurations for overload current protection in the bypass mode. The overload relay is mounted within the enclosure, and is manually resettable. Heater pack included.	Output
PI	**Dual Overload Relays**—This option is recommended when a single drive is operating two motors and overload current protection is needed for each of the motors. The standard configuration includes two bimetallic overload relays, each sized to protect a motor with 50% of the drive hp rating. For example, a 100 hp drive would include two overload relays sized to protect two 50 hp motors. The relays are mounted within the enclosure, and are manually resettable. Heater packs not included.	Output
PN	**Dual Overloads for Bypass**—This option is recommended when a single drive is operating two motors in the Bypass mode and overload current protection is needed for each of the motors. The standard configuration includes two bimetallic overload relays, each sized to protect a motor with 50% of the drive hp rating. For example, a 100 hp drive would include two overload relays sized to protect two 50 hp motors. The relays are mounted within the enclosure, and are manually resettable.	Addl. bypass
RA	**Manual HOA Bypass Controller**—The manual HAND/OFF/AUTO (HOA)—three-contactor—bypass option provides a means of bypassing the enclosed 18-pulse drive, allowing the AC motor to be operated at full speed directly from the AC supply line. This option consists of an input HMCP, a fused control power transformer, and a full voltage bypass starter with a door-mounted HOA selector switch and an INVERTER/BYPASS switch. The HOA switch provides the ability to start and stop the drive in the inverter mode. IEC type input, bypass and input contactors are provided. The contactors are mechanically and electrically interlocked (see wiring diagram on **Page V6-T2-373**).	Bypass
RC	**Auto Transfer HOA Bypass Controller** —The manual HAND/OFF/AUTO (HOA)—three-contactor—bypass option provides a means of bypassing the enclosed 18-pulse drive, allowing the AC motor to be operated at full speed directly from the AC supply line. The circuitry provides an automatic transfer of the load to "across the line" operation after a drive trip. This option consists of an input HMCP, a fused control power transformer, and a full voltage bypass starter with a door-mounted HOA selector switch and an INVERTER/BYPASS switch. The HOA switch provides the ability to start and stop the drive in either mode. IEC type input, bypass and input contactors are provided. The contactors are mechanically and electrically interlocked (see wiring diagram on **Page V6-T2-373**). Door-mounted pilot lights are provided that indicate bypass or inverter operation. A green light indicates when the motor is running in inverter mode and an amber light indicates when the motor is running in bypass mode. **WARNING**: The motor may restart when the overcurrent relay is reset when operating in bypass, unless the IOB selector switch is turned to the OFF position.	Bypass
RG	**Reduced Voltage Starter for Bypass**—Used in conjunction with bypass option RA or RC. This option adds reduced voltage soft starter to bypass assembly for soft starting in bypass mode.	Bypass

For availability, see Product Selection for base drive voltage required.

Available Control/Communications Options, continued

Option	Description	Option Type
S7	**10.00-Inch (254.0 mm) Expansion**—Expansion cabinet allows for special components, customer-supplied components or oversized cables. **NOTE:** Enclosure expansion rated Type 1 only.	Enclosure
S8	**20.00-Inch (508.0 mm) Expansion**—Expansion cabinet allows for special components, customer-supplied components or oversized cables. **NOTE:** Enclosure expansion rated Type 1 only.	Enclosure
S9	**Space Heater**—Prevents condensation from forming in the enclosure when the drive is inactive or in storage. Includes a thermostat for variable temperature control. The heater requires a customer-supplied 115 V remote supply source.	Enclosure

Dissipated Watt Losses

Horsepower	40	50	60	75	100	125	150	200	250	300	350	400	450	500	600	700	800
Watts	1844	2170	2540	3040	4011	4940	5730	8020	9383	11600	13600	15700	16250	17976	20393	27200	31400

Conformal (Varnished) Coating ①

Chassis Frame	Delivery Code	Chassis Frame	Delivery Code
FR6	FP	FR9	FP
FR7	FP	FR10	FP
FR8	FP	FR11	FP
—	—	FR12	FP

480 V Input Disconnect Selection ②

Horsepower	P1 Input Breaker	Bypass Motor Circuit Protector (RA, RB, RC, RD)
25	HFD3050	HMCP050K2C
30	HFD3060	HMCP100R3C
40	HFD3080	HMCP100R3C
50	HFD3100	HMCP100R3C
60	HFD3100	HMCP150T4C
75	HFD3125	HMCP150T4C
100	HFD3150	HMCP150U4C
125	HFD3200	HMCP250W5C
150	HFD3225	HMCP250W5C
200	HKD3300	HMCP400X5C
250	HKD3400	HMCP400X5C
300–400	HLD3600	HMCP600L6W
500–600	NGH308033E	HMCP800X7W
650–800	NGH312033E	③

Enclosed Drive Options

Light Options

Description	Catalog Number Suffix
Power on, run, fault LED lights (22 mm)	**L1**
Power on, fault LED lights (22 mm)	**L3**
Green LED run light (22 mm)	**LA**
Green LED stop light (22 mm)	**LD**
Red LED run light (22 mm)	**LE**
Red LED stop light (22 mm)	**LF**
Red LED fault light (22 mm)	**LG**
Power on white LED light (22 mm)	**LJ**
Miscellaneous LED light (22 mm)	**LU**

Control Options

Description	Catalog Number Suffix
Door-mounted speed potentiometer	**K1**
Door-mounted speed potentiometer with HOA selector switch	**K2**
HOA selector switch	**K4**
MANUAL/AUTO reference switch	**K5**
START-STOP pushbuttons	**K6**
Type D2 control relay	**SD**
On-delay relay	**SE**
Off-delay relay	**SF**
Additional terminal blocks per 4 points	**SD**

Notes

① See catalog number description to order.
② Contact factory for 208 V and 575 V applications.
③ Contact factory.

Bypass Control Options

Description	Catalog Number Suffix
Bypass test switch used with RA	**KF**
Inverter/bypass pilot lights	**L2**

Meter Options

Description	Catalog Number Suffix
Standard elapsed time meter	**KO**
Frequency meter	**KS**
MP-3000 relay with URTD	**KV**
MP-3000 relay with URTD and CTs	**KU**

Enclosure Options

Enclosure Size	Catalog Number Suffix
10.00 Inch (254.0 mm) Expansion	
7	**S7**
8	**S7**
9	**S7**
10	**S7**
11	**S7**
20.00 Inch (508.0 mm) Expansion	
7	**S8**
8	**S8**
9	**S8**
10	**S8**
11	**S8**
Space Heater ①	
7	**S9**
8	**S9**
9	**S9**
10	**S9**
11	**S9**
Plastic Nameplate	
7	**SN**
8	**SN**
9	**SN**
10	**SN**
11	**SN**

208 and 230 V Power Options, 25–200 hp

Description	Catalog Number Suffix
Input breaker	**P1**
Output contactor	**PE**
Single overload relay	**PH**
Dual overload relays	**PI**
MOV	**P7**
50 kA surge protective device	**P8**
100 kA surge protective device	**PA**

480 and 575 V Power Options, 25–800 hp

Description	Catalog Number Suffix
Input breaker	**P1**
Output contactor	**PE**
Output filter	**PF**
MotoRx (300–600 Ft) dV/dt filter	**PG**
Single overload relay	**PH**
Dual overload relays	**PI**
Input MOV	**P7**
50 kA surge protective device	**P8**
100 kA surge protective device	**PA**

208 and 230 V Bypass Options, 25–200 hp

Description	Catalog Number Suffix
Manual HOA bypass controller	**RA**
Auto transfer HOA bypass controller	**RC**
Reduced voltage starter for bypass	**RG**
Dual overloads for bypass	**PN**

480 and 575 V Bypass Options, 25–800 hp

Description	Catalog Number Suffix
Manual HOA bypass controller	**RA**
Auto transfer HOA bypass controller	**RC**
Reduced voltage starter for bypass	**RG**
Dual overloads for bypass	**PN**

Note

① Requires customer-supplied 115 Vac supply.

Technical Data and Specifications

Enclosed 18-Pulse Drives

Description	Specification
Primary Design Features	
45–66 Hz input frequency	Standard
Output: AC volts maximum	Input voltage base
Output frequency range	0–320 Hz
Initial output current (I_H)	250% for 2 seconds
Overload (1 minute [I_H/I_L])	150%/110%
Enclosure space heater	Optional
Oversize enclosure	Standard
Output contactor	Optional
Bypass motor starter	Optional
Listings	UL, cUL, 508C
Protection Features	
Incoming line fuses	Standard 200 kAIC rating
AC input circuit disconnect	Optional
Phase rotation insensitive	Standard
EMI filter	Standard FR6 thru FR9 ①
Input phase loss protection	Standard
Input overvoltage protection	Standard
Line surge protection	Standard
Output short-circuit protection	Standard
Output ground fault protection	Standard
Output phase protection	Standard
Overtemperature protection	Standard
DC overvoltage protection	Standard
Drive overload protection	Standard
Motor overload protection	Standard
Programmer software	Optional
Local/remote keypad	Standard
Keypad lockout	Standard
Fault alarm output	Standard
Built-in diagnostics	Standard
Surge protective device	Optional

Description	Specification
Input/Output Interface Features	
Setup adjustment provisions	
Remote keypad/display	Standard
Personal computer	Standard
Operator control provisions	
Drive mounted keypad/display	Standard
Remote keypad/display	Standard
Conventional control elements	Standard
Serial communications	Optional
115 Vac control circuit	Optional
Speed setting inputs	
Keypad	Standard
0–10 Vdc potentiometer/voltage signal	Standard
4–20 mA isolated	Configurable
4–20 mA differential	Configurable
3–15 psig	Optional
Analog outputs	
Speed/frequency	Standard
Torque/load/current	Programmable
Motor voltage	Programmable
Kilowatts	Programmable
0–10 Vdc signals	Configurable w/jumpers
4–20 mA DC signals	Standard
Isolated signals	Standard
Discrete outputs	
Fault alarm	Standard
Drive running	Standard
Drive at set speed	Programmable
Optional parameters	14
Dry contacts	2 Form C contacts available
Additional discrete outputs	Optional
Communications	
RS-232	Standard
RS-422/485	Optional
DeviceNet™	Optional
Modbus RTU	Optional
CANopen (slave)	Optional
PROFIBUS-DP	Optional
LonWorks	Optional
Johnson Controls Metasys N2	Optional
EtherNet/IP/Modbus TCP	Optional
BACnet	Optional

Note

① The EMI filter is optional in FR10 and larger.

Enclosed 18-Pulse Drives

Description	Specification
Performance Features	
Sensorless vector control	Standard
Volts/hertz control	Standard
IR and slip compensation	Standard
Electronic reversing	Standard
Dynamic braking	Optional
DC braking	Standard
PID set point controller	Programmable
Critical speed lockout	Standard
Current (torque) limit	Standard
Adjustable acceleration/deceleration	Standard
Linear or S curve accel/decel	Standard
Jog at preset speed	Standard
Thread/preset speeds	7
Automatic restart	Selectable
Coasting motor start	Standard
Coast or ramp stop selection	Standard
Elapsed time meter	Optional
Carrier frequency adjustment	1–16 kHz
Standard Conditions for Application and Service	
Maximum operating ambient temperature	0–50 °C up to FR9 0–40 °C FR10 and larger, consult factory for 50 °C rating above FR9
Storage temperature	–40 to 60 °C
Humidity (maximum), noncondensing	95%
Altitude (maximum without derate)	3300 ft (1000 m)
Line voltage variation	+10/–15%
Line frequency variation	45–66 Hz
Efficiency	>95%
Power factor (displacement)	0.99+
Power factor (apparent)	0.99

Standard I/O Specifications

Description	Specification
Six–digital input programmable	24 V: "0" ≤10 V, "1" ≥18V,R_i >5 kohms
Two–analog input configurable w/jumpers	Voltage: 0–±10 V, R_i >200 kohms Current: 0 (4)–20 mA, R_i = 250 ohms
Two–digital output programmable	Form C relays 250 Vac 30 Vdc 2 amp resistive
One–analog output programmable configurable w/jumper	0–20 mA, R_L max. 500 ohms 10 bits ±2%

I/O Specifications for Control/Communication Options

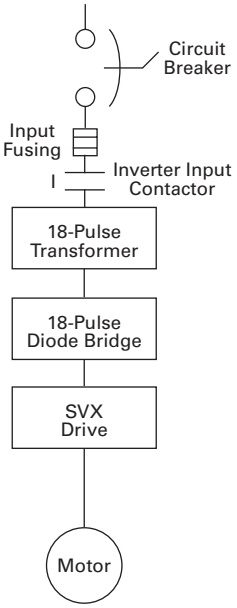
Description	Specification
Analog voltage, input	0–±10 V, R_i ≥200 kilohms
Analog current, input	0 (4)–20 mA, R_i = 250 ohms
Digital input	24 V: "0" ≤10 V, "1" ≥18V, R_i >5 kilohms
Auxiliary voltage	24 V (±20%), max. 50 mA
Reference voltage	10 V ±3%, max. 10 mA
Analog current, output	0 (4)–20 mA, R_L = 500 kilohms, resolution 10 bit, accuracy ≤±2%
Analog voltage, output	0 (2)–10 V, R_L ≥1 kilohm, resolution 10 bit, accuracy ≤±2%
Relay output max. switching voltage	300 Vdc, 250 Vac
Relay output max. switching load	3 A/24 Vdc, 300 Vdc, 250 Vac ①
Relay output max. continuous load	2 A rms
Thermistor input	R_{trip} = 4.7 kohms

Note

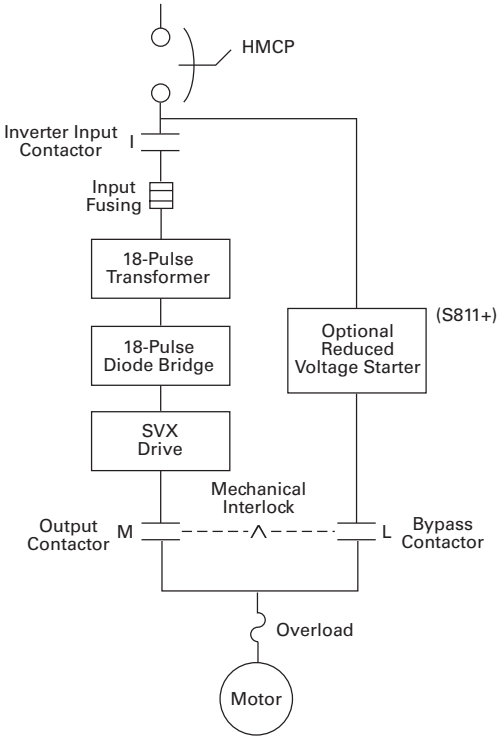
① For applications above 3 A consult instruction manual.

Wiring Diagrams

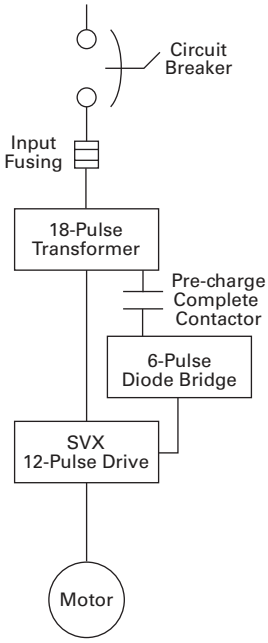
Power Diagram Up to FR9



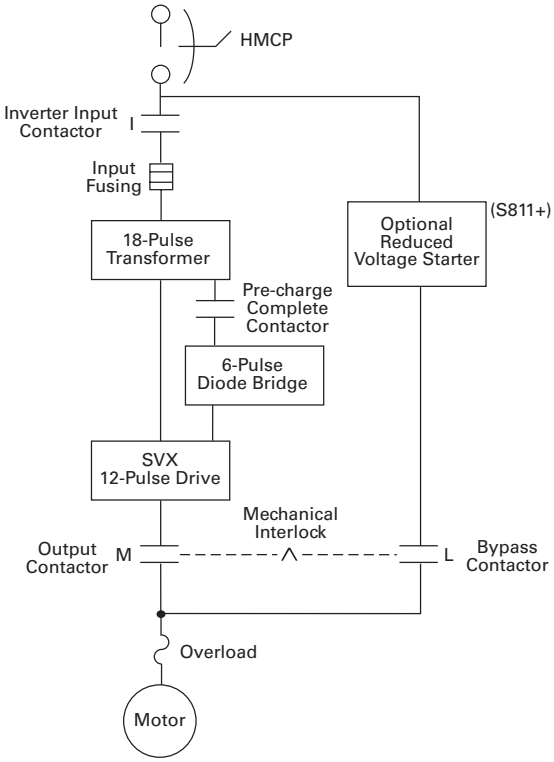
Power Diagram Up to FR9 with Bypass



Power Diagram FR10 and Larger



Power Diagram FR10 and Larger with Bypass



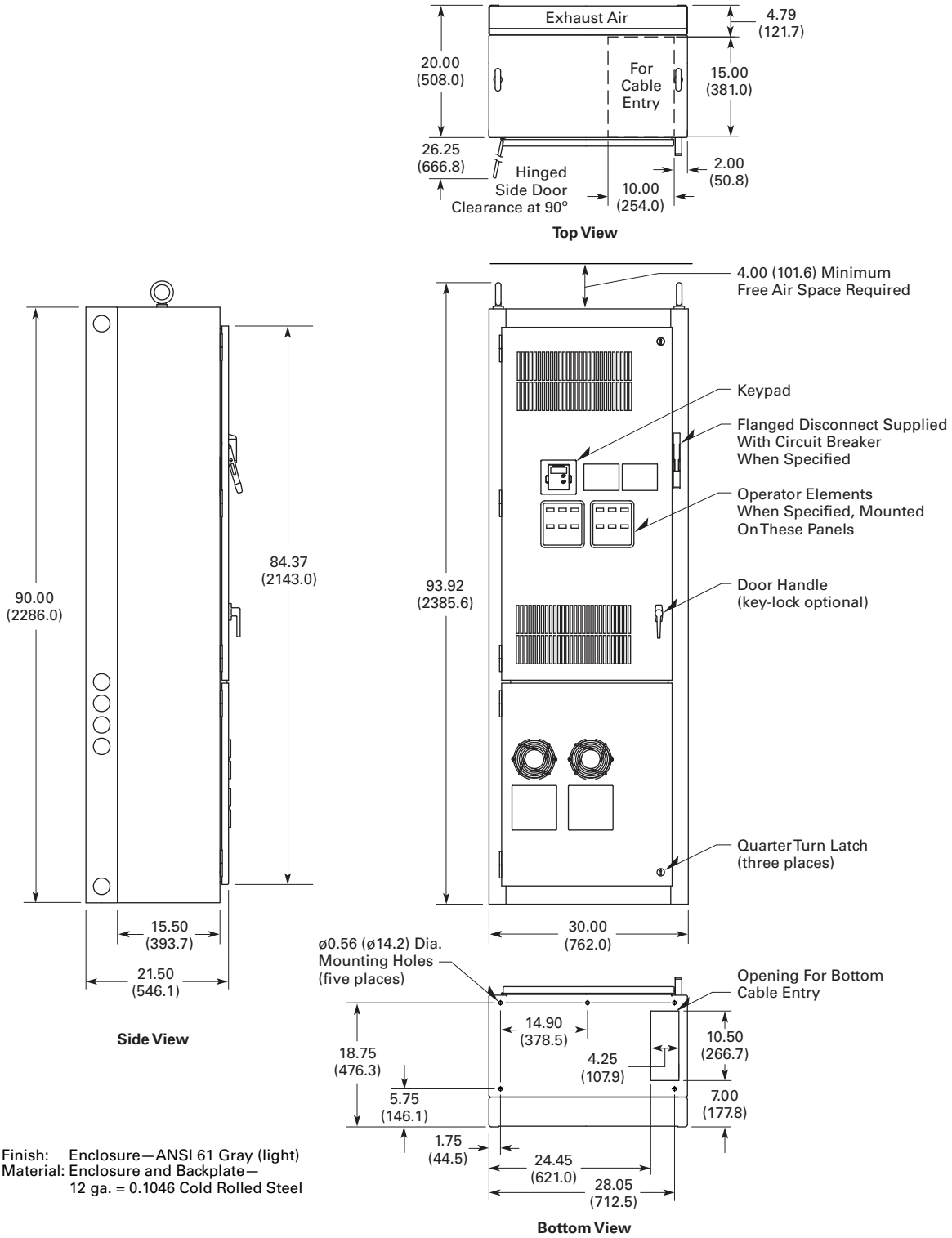
Dimensions

Approximate Dimensions in Inches (mm)

2

Enclosure Size 7

25–150 hp I_L and 25–125 hp I_H 480 V—25–100 hp I_L and 25–75 hp I_H 575 V

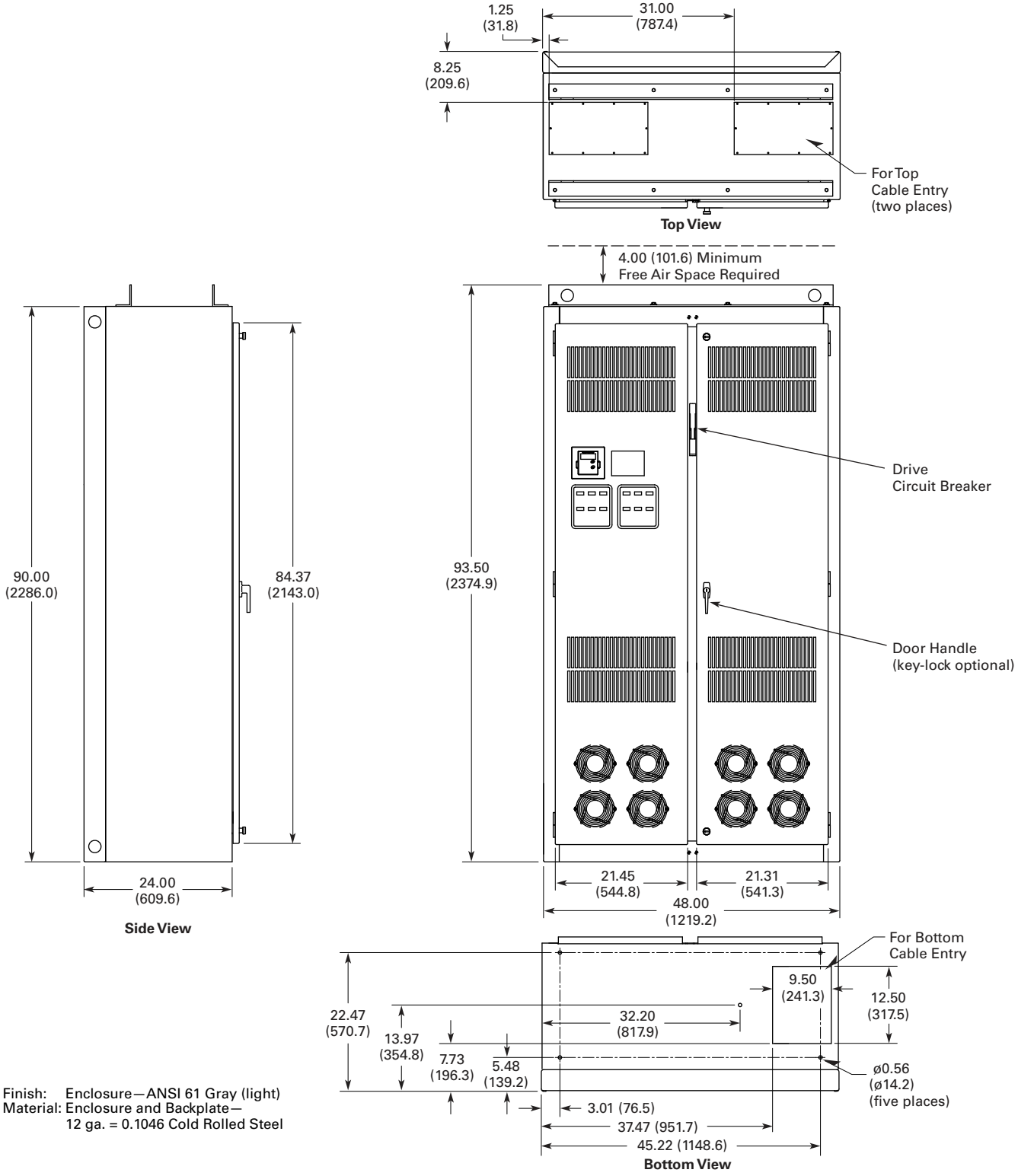


Finish: Enclosure—ANSI 61 Gray (light)
Material: Enclosure and Backplate—
12 ga. = 0.1046 Cold Rolled Steel

Approximate Dimensions in Inches (mm)

Enclosure Size 8

200–250 hp I_L and 150–200 hp I_H 480 V—125–200 hp I_L and 100–150 hp I_H 575 V



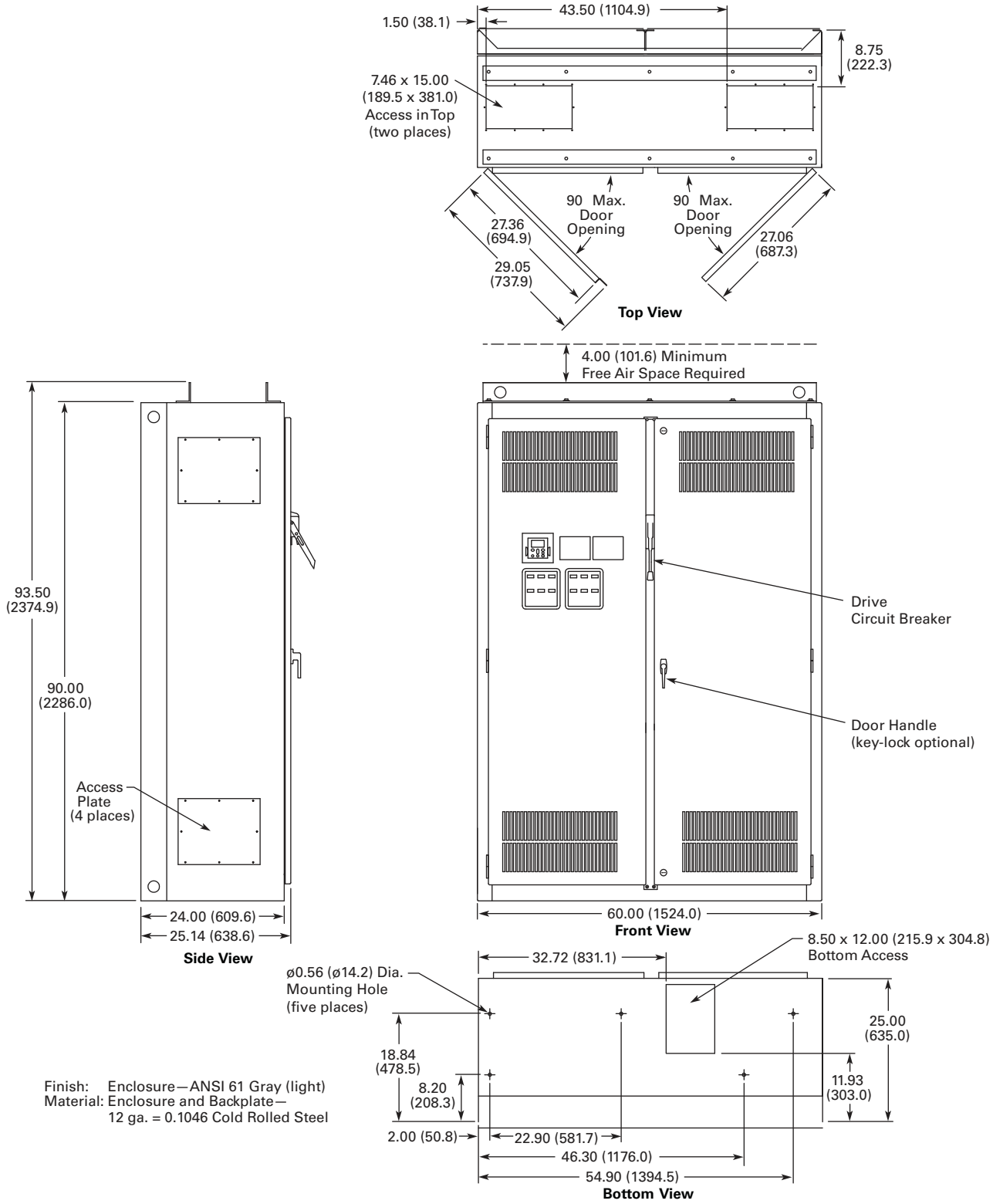
Finish: Enclosure—ANSI 61 Gray (light)
Material: Enclosure and Backplate—
12 ga. = 0.1046 Cold Rolled Steel

Approximate Dimensions in Inches (mm)

Enclosure Size 9

2

300–400 hp I_L and 250–350 hp I_H 480 V—250–400 hp I_L and 200–300 hp I_H 575 V

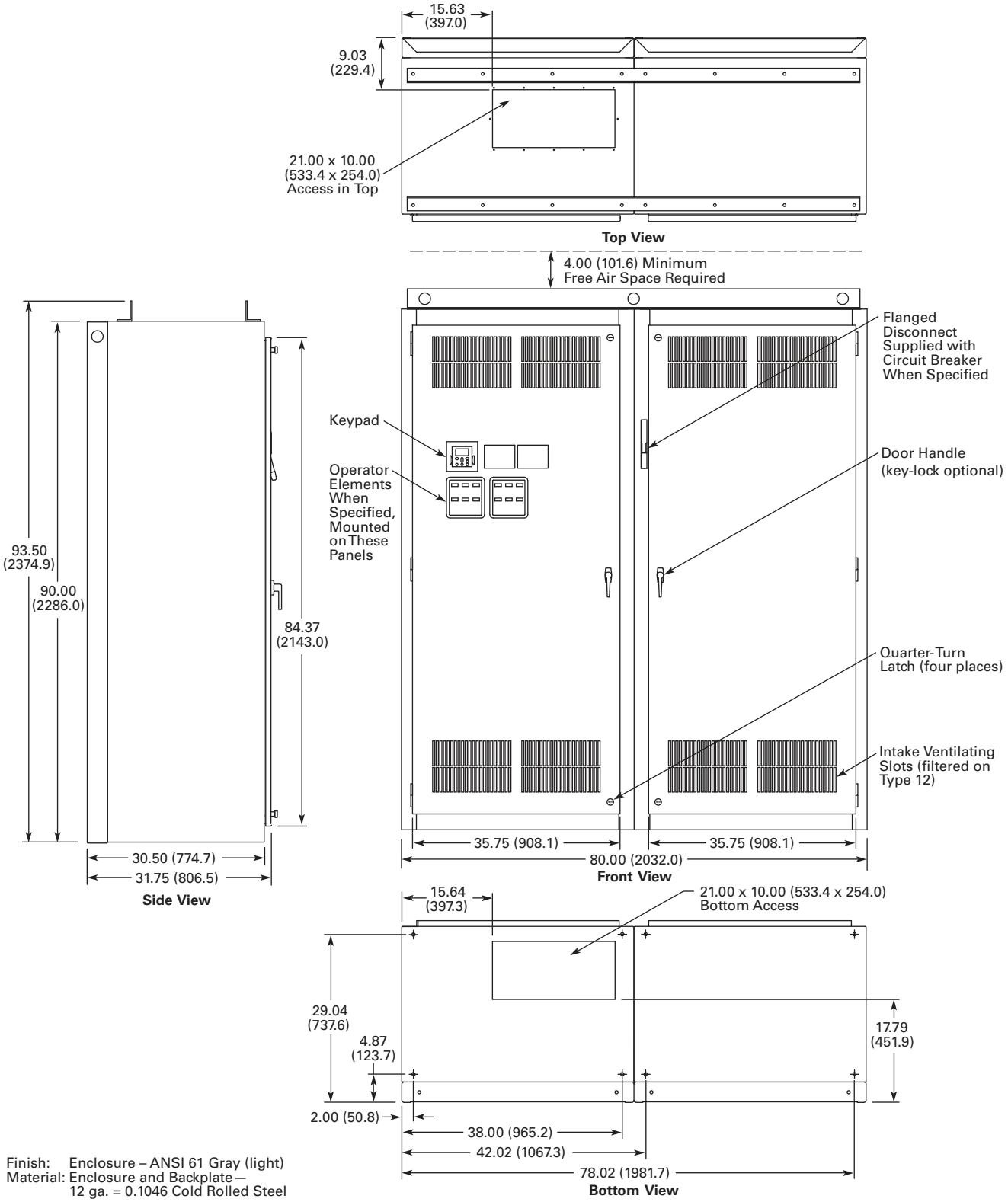


Finish: Enclosure—ANSI 61 Gray (light)
Material: Enclosure and Backplate—12 ga. = 0.1046 Cold Rolled Steel

Approximate Dimensions in Inches (mm)

Enclosure Size 10

500–600 hp I_L and 400–500 hp I_H 480 V—500–600 hp I_L and 400–500 hp I_H 575 V

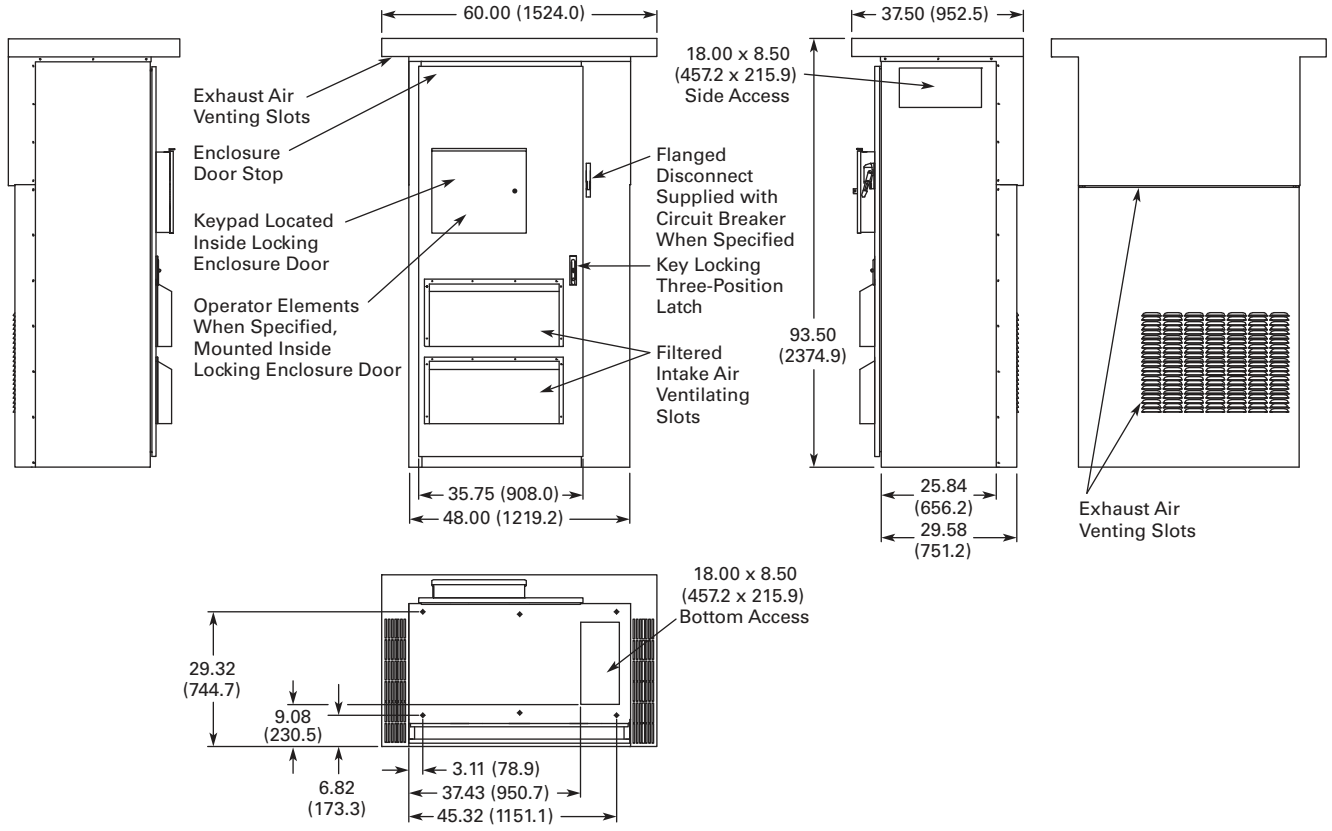


Finish: Enclosure – ANSI 61 Gray (light)
Material: Enclosure and Backplate—
12 ga. = 0.1046 Cold Rolled Steel

Approximate Dimensions in Inches (mm)

Enclosure Size F Type 3R Drives

25–250 hp I_L and 25–200 hp I_H 480 V—25–200 hp I_L and 25–150 hp I_H 575 V Type 3R Drives



Enclosed 18-Pulse Drive Enclosure Dimensions

Enclosure Size ①	Width	Height	Depth	Approx. Shipping Weight in Lbs (kg)
7	30.00 (762.0)	90.00 (2286.0)	21.50 (546.1)	1000 (454)
8	48.00 (1219.2)	90.00 (2286.0)	26.14 (664.0)	1400 (636)
9	60.00 (1524.0)	90.00 (2286.0)	25.74 (653.8)	1800 (817)
10	80.00 (2032.0)	90.00 (2286.0)	31.75 (806.5)	2100 (953)
11 ②③	120.00 (3048.0)	90.00 (2286.0)	25.74 (653.8)	2500 (1,135)
F ④	60.00 (1524.0)	93.50 (2374.9)	37.50 (952.5)	2500 (1,135)

Notes

① Enclosure sizes accommodate drive and options, including bypass and disconnect. For other power options, consult your Eaton representative.
② Consult factory. Limited power options available.
③ Enclosure size 11 consists of two of the enclosure size 9.
④ All Type 3R drives use the Size F enclosure.

Enclosed Regenerative Drives



Contents

Description	*Page*
Enclosed Passive Filtered Drives	**V6-T2-304**
CPX Enclosed 18-Pulse Drives	**V6-T2-355**
RGX Enclosed Regenerative Drives	
Catalog Number Selection	**V6-T2-381**
Product Selection	**V6-T2-382**
Options	**V6-T2-384**
Technical Data and Specifications	**V6-T2-385**
Dimensions	**V6-T2-386**

RGX Enclosed Regenerative Drives

Product Description

The RGX is an enclosed solution to meet the needs of customer's regenerative load applications. It combines Eaton's comprehensive family of DC common DC bus drive products together with the necessary circuit protection and filtering to give the customer an all-in-one package. The RGX is available in 480 V and 575 V configurations in sizes up through 900 hp.

Base Assembly Components

LCL Filter

An LCL filter is applied on the line side of the of the front end unit and integrated into the enclosed solution. This unit corrects the voltage wave form to return clean power back to the power system.

Front-End Unit

The RGX uses the SPA drive module, which is an active bi-directional converter. This converter allows power to flow from the main voltage to the DC bus and back from the DC bus to the main voltage.

Inverter Unit

The RGX uses an SPI drive module, which is a DC-fed power inverter for the supply and control of AC motors. This inverter is specifically designed to also allow power to flow back to the DC bus in a regenerative load application.

Harmonic Distortion

Harmonics are distorted electrical waveforms that produce inefficiencies, which could negatively affect your system. These inefficiencies can cause increased electrical usage, power quality problems, increased machine wear and utility penalties. The RGX takes control of high harmonics and reduces distortion to below the IEEE 519 recommendations. This minimal harmonic output allows the RGX drive to increase user energy efficiency, extend system life and reduce maintenance costs.

Regeneration

The active front end module gives the system power regeneration capabilities. Through the use of IGBT bridge components, power flows bi-directionally through the drive unit and can be converted back to an AC voltage. Additionally, the LCL filter corrects distorted voltage wave form on the output, thus producing clean power with low harmonics suitable to be returned to utility line. With power regeneration, the system does not need large resistor banks for ridding excess energy. Eliminating resistors increases energy savings while simplifying design.

Energy Savings

The RGX provides exceptional energy savings through the use of regenerative braking. Regenerative braking uses the electric motor as a generator when slowing, and in turn, power is regenerated. Recovered, clean power can then be returned to the line or utility for other uses. Comparatively, regenerative braking reduces energy consumption greatly over traditional mechanical and resistive braking because power is returned to the line rather than released as heat.

Application Description

The RGX Series encompasses a wide range of application solutions, including belt conveyor, ball mill, extruder, centrifugal pump, center driver winder and a variety of test stands.

Standards and Certifications

- UL
- cUL
- EN 61800-5-1 (2003)

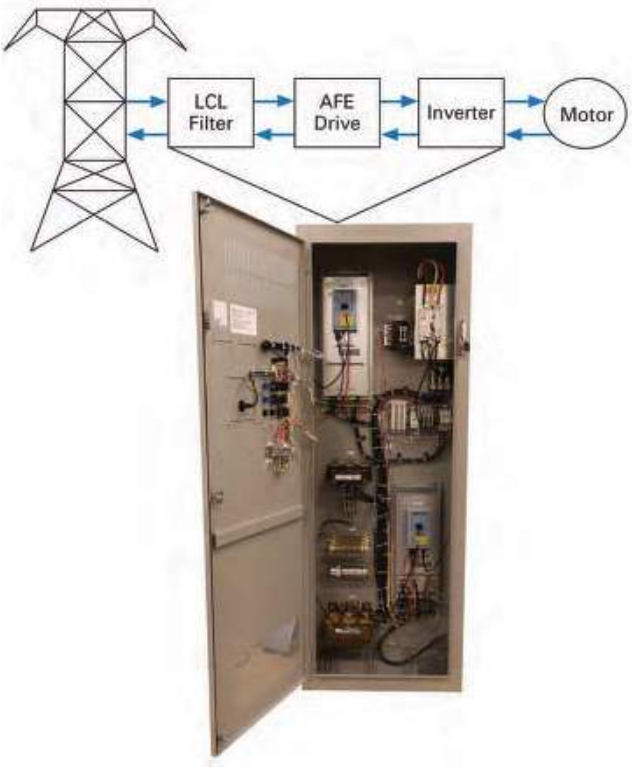
Product Identification ①

2

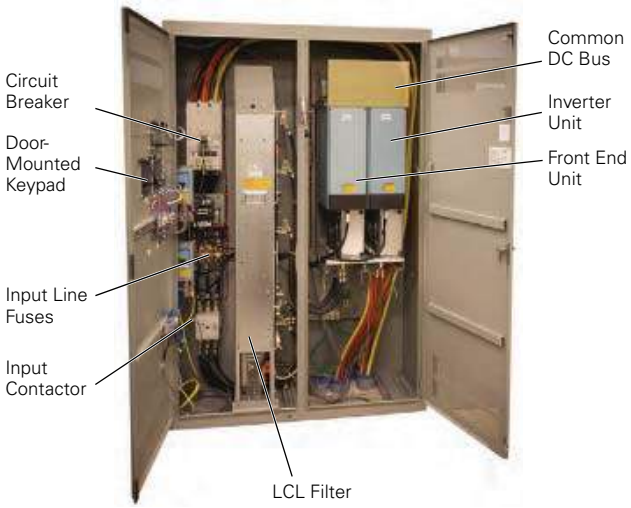
Power Flow Diagram and Components

- Power flows from the utility through the LCL filter, active-front end IGBT bridge and component inverter to the motor
- IGBT bridge components allow bi-directional current conversion and flow for power regeneration needs
- The active rectifier draws linear current off of the line, reducing peak currents on the input and reducing THDI to 2–3%
- During regeneration, the LCL filter corrects the voltage wave form to return clean power back to the utility

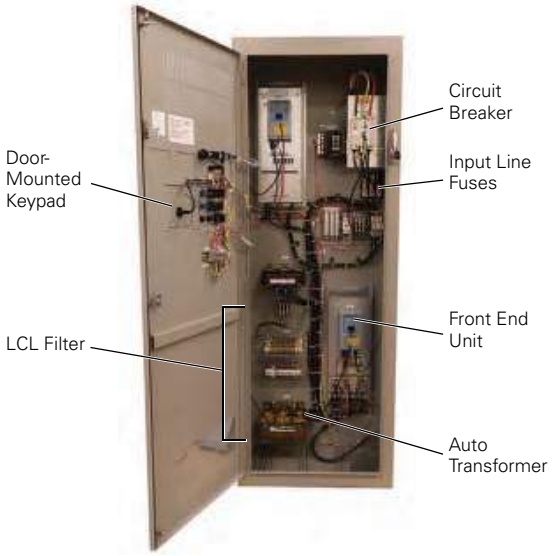
Power Flow Diagram and Components



RGX Size 9 Enclosure ②



RGX Size 3 Enclosure ③



Notes

① Product identification section serves as example products and does not encompass full RGX product range.
② Size 9 enclosure example is used as a solution for the RGX product range of 100–250 hp.
③ Size 3 enclosure example is used as a solution for a 30 hp RGX product.

Catalog Number Selection

Enclosed Regenerative Drives ①

RGX 052 4 E 1 1 1 A 0 0 0 1 1 1

Product Family
RGX = Enclosed regenerative drives

Output

480 V	575 V
052 = 52 A – 40 hp	**032** = 32 A – 30 hp
065 = 65 A – 50 hp	**041** = 41 A – 40 hp
077 = 77 A – 60 hp	**052** = 52 A – 50 hp
096 = 96 A – 75 hp	**062** = 62 A – 60 hp
124 = 124 A – 100 hp	**077** = 77 A – 75 hp
156 = 156 A – 125 hp	**099** = 99 A – 100 hp
180 = 180 A – 150 hp	**125** = 125 A – 125 hp
240 = 240 A – 200 hp	**144** = 144 A – 150 hp
302 = 302 A – 250 hp	**192** = 192 A – 200 hp
361 = 361 A – 300 hp	**242** = 242 A – 250 hp
414 = 414 A – 350 hp	**289** = 289 A – 300 hp
477 = 477 A – 400 hp	**336** = 336 A – 350 hp
590 = 590 A – 500 hp	**382** = 382 A – 400 hp
650 = 650 A – 600 hp	**412** = 412 A – 450 hp
730 = 730 A – 650 hp	**472** = 472 A – 500 hp
820 = 820 A – 750 hp	**590** = 590 A – 600 hp
920 = 920 A – 800 hp	**650** = 650 A – 650 hp
H10 = 1030 A – 900 hp	**750** = 750 A – 750 hp

Brake/Overload
E = No brake chopper / low overload
G = No brake chopper / high overload

Enclosure
0 = None
1 = Type 1
4 = NEMA 4/4X
6 = Type 1 filtered and gasketed

Power Disconnect Options
0 = None
1 = HMCP disconnect ②
3 = Circuit breaker/isolation fusing
5 = Circuit breaker/isolation fusing/SPD

Input Phasing/ Voltage
4 = Three-phase, 480 V
5 = Three-phase, 575 V

Bypass Options
0 = None
2 = Manual HOA bypass/isolation fusing
4 = Manual HOA bypass/isolation fusing/SPD
J = Manual HOA RVSS bypass/isolation fusing
L = Manual HOA RVSS bypass/isolation fusing/SPD

Output Power Options ③
0 = None
A = Output contactor
B = % Output reactor
D = dV/dt filter
E = 3% Output reactor/output contactor
G = dV/dt/output contactor
• = Custom option ④

Control Options ⑤
0 = None
1 = Speed pot
2 = Start-stop pushbutton
3 = Start-stop pushbutton with speed pot
A = HOA switch
B = Start-stop pushbutton with speed pot & HOA switch
C = Start-stop pushbutton with HOA switch
D = HOA switch with speed pot
• = Custom option ④

Light Options
0 = None
1 = Non-bypass light kit—Power On, Run, Fault
2 = Bypass light kit—On, VFD Run, Fault, Bypass Run
• = Custom option ④

Enclosure Options
0 = None

Option Boards 2
0 = No option
1 = 3 x DI, 3 x DO, 1 thermistor, 24 Vdc/EXT
2 = 1 x AI, 2 x AO (isolated to control board)
3 = 3 x relay dry contact (2NO + 1NO/NC)
4 = 3 x PT100 RTD thermistor input
5 = 6 DI 240 Vac input

Option Boards 1
0 = No option
1 = 3 x DI, 3 x DO, 1 thermistor, 24 Vdc/EXT
2 = 1 x AI, 2 x AO (isolated to control board)
3 = 3 x relay dry contact (2NO + 1NO/NC)
4 = 3 x PT100 RTD thermistor input
5 = 6 DI 240 Vac input

Communication Options
0 = No option
1 = PROFIBUS-DP
2 = LonWorks
3 = CANopen (slave)
4 = DeviceNet
5 = PROFIBUS-DP (D9 connector)
6 = Modbus
7 = Modbus (D9 connector)
8 = Johnson Controls N2
9 = Modbus TCP
A = BACNet
B = EtherNet/IP
C = RS-232 with D9 connector
• = Custom option ④

Notes

① Catalog number selection is for illustration purpose only and not to be used to create new catalog numbers.
② HMCP disconnect is standard when bypass is selected.
③ Output contactor not available with bypass. Bypass comes standard with output contactor.
④ More options are available as Engineered to Order (ETO) through the BidManager tool.
⑤ Pilot devices are 22 mm standard. 30 mm options are available as Engineered to Order (ETO) through the BidManager tool.

Product Selection

480 V Drives

RGX Drive



RGX 480 V—NEMA Type 1/IP21

Enclosure Size	hp	Current (A)	Frame Size	Catalog Number ①
Low Overload Drive and Enclosure (VT)				
7	50	65	7	**RGX0654E1**
	60	77	7	**RGX0774E1**
	75	96	7	**RGX0964E1**
5	100	124	8	**RGX1244E1**
	125	156	9	**RGX1564E1**
	150	180	9	**RGX1804E1**
	200	240	9	**RGX2404E1**
8	250	302	9	**RGX3024E1**
	300	361	10	**RGX3614E1**
	350	414	10	**RGX4144E1**
	400	477	10	**RGX4774E1**
Consult factory	500	590	12	**RGX5904E1**
	600	650	12	**RGX6504E1**
	650	730	12	**RGX7304E1**
	750	820	12	**RGX8204E1**
	800	920	12	**RGX9204E1**
	900	1030	12	**RGX10304E1**
High Overload Drive and Enclosure (CT)				
7	40	52	7	**RGX0524G1**
	50	65	7	**RGX0654G1**
	60	77	7	**RGX0774G1**
	75	96	8	**RGX0964G1**
5	100	124	9	**RGX1244G1**
	125	156	9	**RGX1564G1**
	150	180	9	**RGX1804G1**
	200	240	9	**RGX2404G1**
8	250	300	10	**RGX3004G1**
	300	361	10	**RGX3614G1**
	350	414	10	**RGX4144G1**
Consult factory	450	515	12	**RGX5154G1**
	500	590	12	**RGX5904G1**
	600	650	12	**RGX6504G1**
	650	730	12	**RGX7304G1**
	750	820	12	**RGX8204G1**
	800	920	12	**RGX9204G1**

Note

① "_" denotes that catalog numbers are incomplete, base catalog numbers.

575 V Drives

RGX Drive



RGX 575 V—NEMA Type 1/IP21

Enclosure Size	hp	Current (A)	Frame Size	Catalog Number ①
Low Overload Drive and Enclosure (VT)				
7	40	41	7	**RGX0415E1**
	50	52	7	**RGX0525E1**
	50	62	8	**RGX0625E1**
	75	77	8	**RGX0775E1**
	100	99	8	**RGX0995E1**
5	125	125	9	**RGX1255E1**
	150	144	9	**RGX1445E1**
	150	192	9	**RGX1925E1**
	200	242	9	**RGX2425E1**
	250	289	10	**RGX2895E1**
8	300	336	10	**RGX3365E1**
	400	382	10	**RGX3825E1**
Consult factory	450	412	12	**RGX4125E1**
	500	472	12	**RGX4725E1**
	600	590	12	**RGX5905E1**
	650	650	12	**RGX6505E1**
	750	750	12	**RGX7505E1**
High Overload Drive and Enclosure (CT)				
7	30	032	7	**RGX0325G1**
	40	041	7	**RGX0415G1**
	50	052	8	**RGX0525G1**
	60	062	8	**RGX0625G1**
	75	077	8	**RGX0775G1**
5	100	099	9	**RGX0995G1**
	125	125	9	**RGX1255G1**
	150	144	9	**RGX1445G1**
	150	170	9	**RGX1705G1**
8	200	192	10	**RGX1925G1**
	250	242	10	**RGX2425G1**
	300	289	10	**RGX2895G1**
Consult factory	400	382	12	**RGX3825G1**
	450	412	12	**RGX4125G1**
	500	472	12	**RGX4725G1**
	600	590	12	**RGX5905G1**
	650	650	12	**RGX6505G1**

Note

① "_" denotes that catalog numbers are incomplete, base catalog numbers.

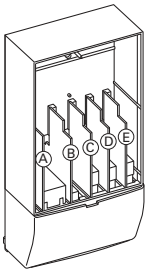
Options

RGX Series Option Board Kits

The RGX Series drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of five option boards.

The RGX Series factory installed standard board configuration includes an A9 I/O board and an A2 relay output board, which are installed in slots A and B.

Option Boards



Option Board Kits

Option Kit Description ①	Allowed Slot Locations ②	Field Installed Catalog Number
Standard I/O Cards		
2 RO (NC-NO)	B	**OPTA2**
6 DI, 1 DO, 2 AI, 1AO, 1 +10 Vdc ref, 2 ext +24 Vdc/EXT +24 Vdc	A	**OPTA9**
Extended I/O Cards		
2 RO, therm	B	**OPTA3**
Encoder low volt +5 V/15 V 24 V	C	**OPTA4**
Encoder high volt +15 V/24 V	C	**OPTA5**
Double encoder	C	**OPTA7**
6 DI, 1 DO, 2 AI, 1 AO	A	**OPTA8**
3 DI (encoder 10–24 V), out +15 V/+24 V, 2 DO (pulse+direction)	C	**OPTAE**
6 DI, 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB1**
1 RO (NC-NO), 1 RO (NO), 1 therm	B, C, **D**, E	**OPTB2**
1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB4**
3 RO (NO)	B, C, **D**, E	**OPTB5**
1 ext +24 Vdc/EXT +24 Vdc, 3 Pt100	B, C, **D**, E	**OPTB8**
1 RO (NO), 5 DI 42–240 Vac input	B, C, **D**, E	**OPTB9**
SPI, absolute encoder	C	**OPTBB**
Communication Cards ③		
Modbus	D, **E**	**OPTC2**
Johnson Controls N2	D, **E**	**OPTC2**
Modbus TCP	D, **E**	**OPTCI**
BACnet	D, **E**	**OPTCJ**
EtherNet/IP	D, **E**	**OPTCQ**
PROFIBUS-DP	D, **E**	**OPTC3**
LonWorks	D, **E**	**OPTC4**
PROFIBUS-DP (D9 connector)	D, **E**	**OPTC5**
CANopen (slave)	D, **E**	**OPTC6**
DeviceNet	D, **E**	**OPTC7**
Modbus (D9 type connector)	D, **E**	**OPTC8**
Adapter	D, **E**	**OPTD1**
Adapter	D, **E**	**OPTD2V**
RS-232 with D9 connection	D, **E**	**OPTD3**

Notes

① AI = Analog Input; AO = Analog Output, DI = Digital Input, DO = Digital Output, RO = Relay Output
② Option card must be installed in one of the slots listed for that card. Slot indicated in bold is the preferred location.
③ OPTC2 is a multi-protocol option card.

Technical Data and Specifications

Enclosed Regenerative Drives

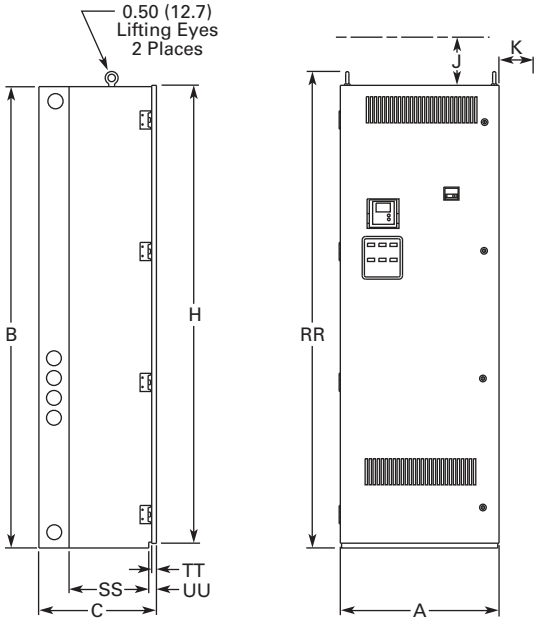
Description	Specification
Supply Connection	
Input voltage U_{in} (AC) front end modules	380–500 Vac/525–690 Vac –10% to +10%
Input voltage U_{in} (DC) inverter	465–800 Vdc/640–1100 Vdc –0% to 0%, the waviness of the inverter supply voltage, formed in rectification of the electric network's alternating voltage in basic frequency, must be less than 50 V peak-to-peak
Output voltage U_{out} (AC) inverter	3 ~ 0–U_{in}/1.4
Output voltage U_{out} (DC) active front end module	1.35 x U_{in} (factory default)
Output voltage U_{out} (DC) non-regenerative front end module	1.35 x U_{in}
Ambient Conditions	
Ambient operating temperature	14 (no frost) to +104 °F (–10 °C to +40 °C)
Storage temperature	–40 °F to +158 °F (–40 °C to +70 °C)
Relative humidity	0 to 95% RH, non-condensing, non-corrosive, no dripping water
Air quality	
Chemical vapors	IEC 721-3-3, unit in operation, class 3C2
Mechanical particles	IEC 721-3-3, unit in operation, class 3S2
Altitude	100% load capacity (no derating) up to 1000 m 1% derating for each 100 m above 1000 m; max. 3000 m
Vibration	5–150 Hz
EN50178/EN60068-2-6	Displacement amplitude 0.25 mm (peak) at 3–15.8 Hz Max. acceleration amplitude 1 G at 15.8–150 Hz
Shock EN50178, EN60068-2-27	UPS Drop Test (for applicable UPS weights) Storage and shipping: max. 15 G, 11 ms (in package)
Cooling capacity required	Approximately 2%
Cooling air required	FR4 41 cfm, FR6 250 cfm, FR7 250 cfm, FR8 383 cfm FI9 677 cfm, FI10 824 cfm, FI12 1648 cfm, FI13 2472 cfm
Unit enclosure class	FR4–FR7 NEMA Type 1/IP21; FR8, FI9–FI14 chassis (IP00)
EMC (at fault settings)	
Immunity	Fulfill all EMC immunity requirements
Safety	
Approvals	UL, cUL, EN 61800-5-1 (2003), see unit nameplate for more detailed approvals
Control Connections	
Analog input voltage	0–10 V, R_i = 200 kohms, (–10 V to +10 V joystick control) Resolution 0.1%, accuracy ±1%
Analog input current	0(4)–20 mA, R_i = 250 ohms differential
Digital inputs	6, positive or negative logic; 18–30 Vdc
Auxiliary voltage	+24 V, ±15%, max. 250 mA
Output reference voltage	+10 V, +3%, max. load 10 mA
Analog output	0(4)–20 mA; RL max. 500 ohms; resolution 10 bits Accuracy ±2%
Digital outputs	Open collector output, 50 mA/48 V
Relay outputs	2 programmable change-over relay outputs Switching capacity: 24 Vdc/8 A, 250 Vac/8 A, 125 Vdc/0.4 A Min. switching load: 5 V/10 mA

Dimensions

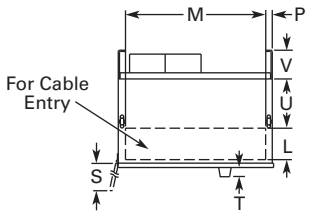
Approximate Dimensions in Inches (mm)

2

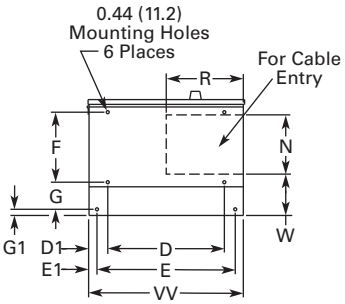
Enclosure Size 3



NEMA Type 1/IP21



Top View



Bottom View

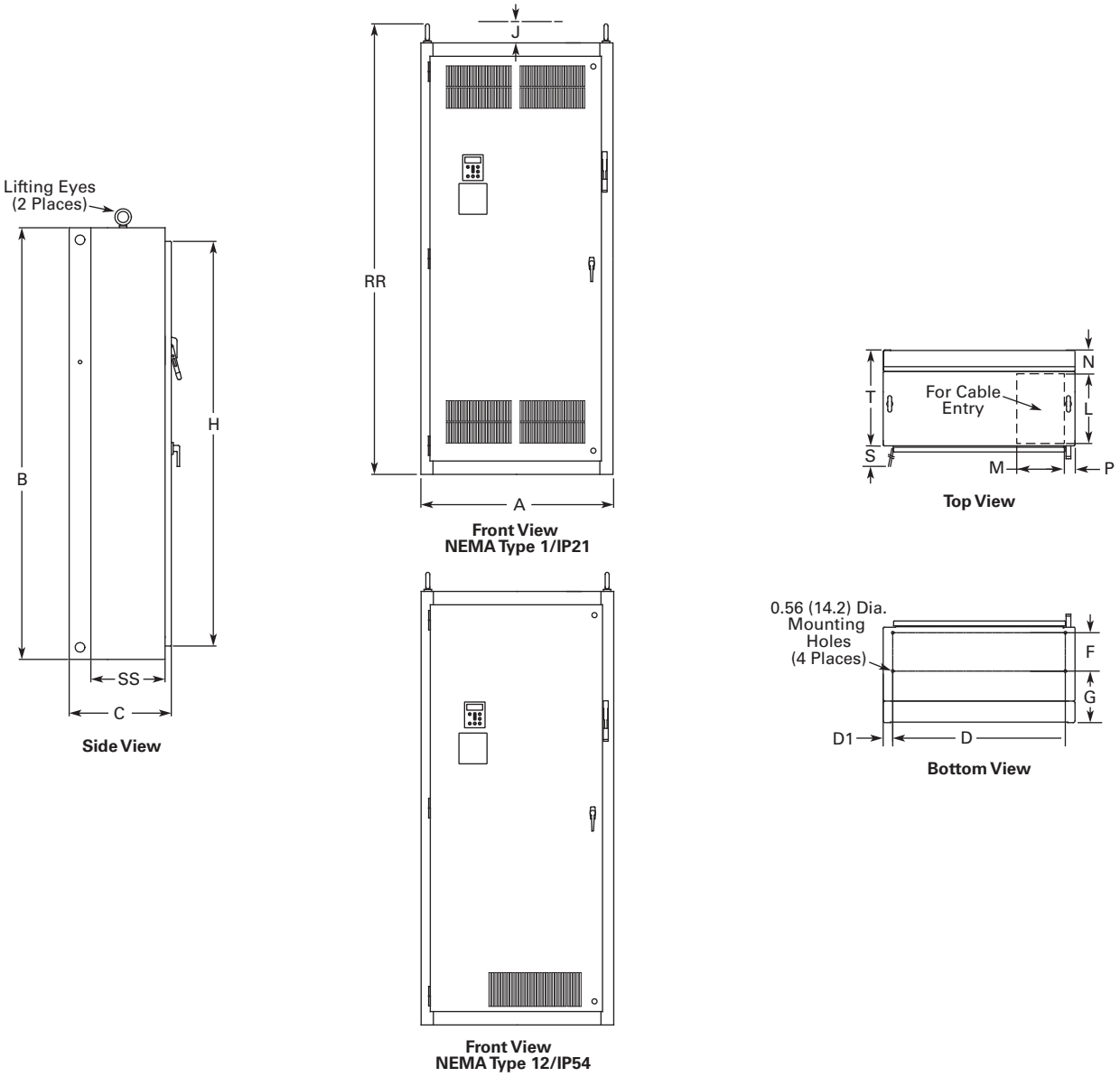
For reference only, dimensions are subject to change.

Wide	High	Deep	Mounting							Door Height	Min. Air Space	
A	B	C	D	D1	E	E1	F	G	G1	H	J	K
26.4 (671)	77.0 (1956)	19.4 (493)	19.5 (495)	3.3 (83)	23.0 (584)	1.5 (38)	11.7 (298)	5.5 (140)	0.9 (24)	76.4 (1939)	4.0 (102)	3.0 (76)

Cable Entry					Door Clearance	CB Handle									Max. Approx. Shipping Weight
L	M	N	P	R	S	T	U	V	W	RR	SS	TT	UU	VV	Lbs (kg)
5.3 (133)	23.4 (594)	10.0 (254)	1.3 (32)	12.9 (328)	26.4 (669)	1.5 (38)	8.0 (203)	4.8 (121)	6.8 (173)	79.5 (2018)	13.40 (340)	0.8 (19)	1.3 (32)	26.0 (660)	690 (313)

Approximate Dimensions in Inches (mm)

Enclosure Size 5



For reference only, dimensions are subject to change.

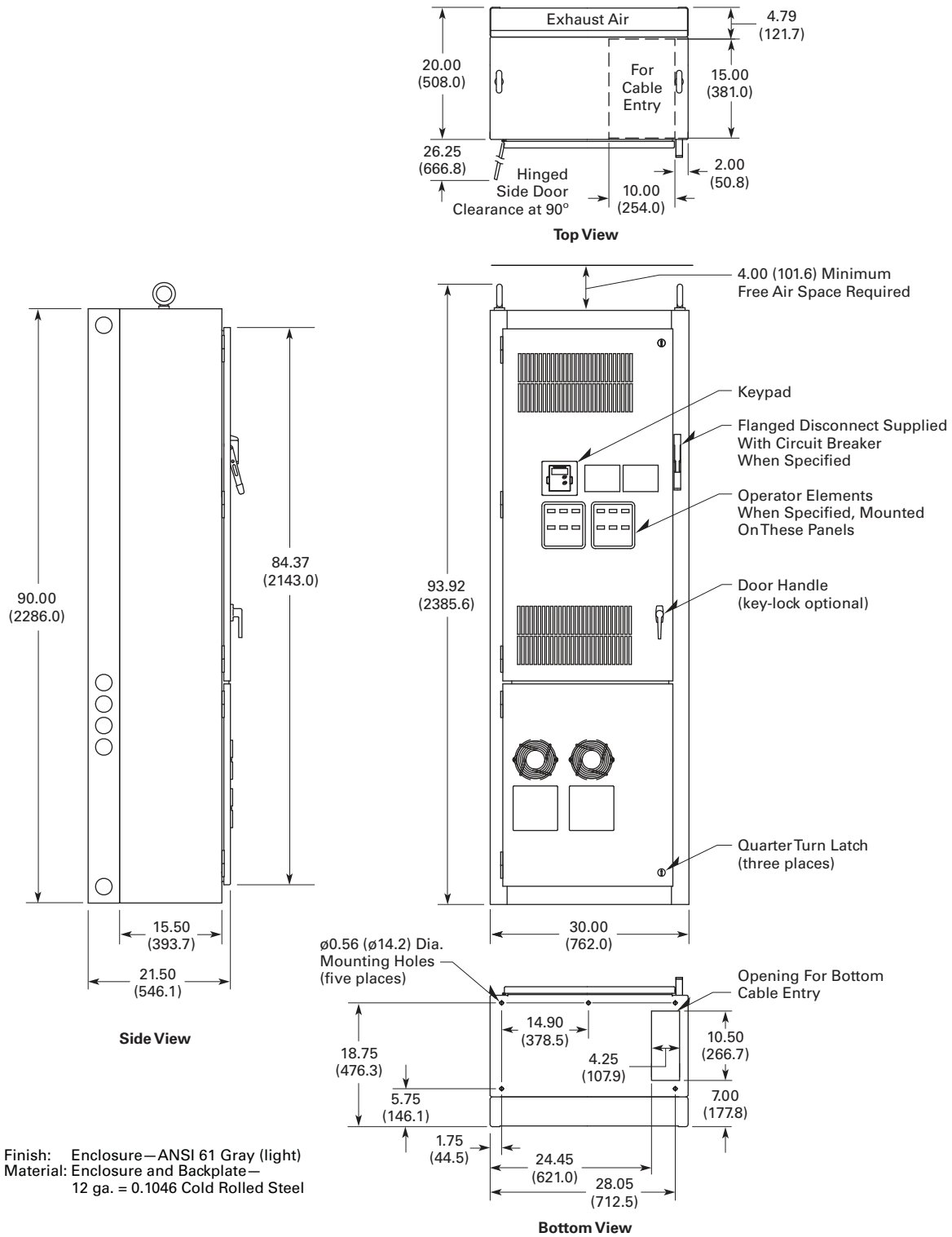
Wide	High	Deep	Mounting							Door Height	Min. Air Space	
A	B	C	D	D1	E	E1	F	G	G1	H	J	K
40.0 (1016)	90.0 (2286)	21.3 (541)	36.0 (914)	2.0 (51)	—	—	8.0 (203)	10.8 (273)	—	84.4 (2143)	4.0 (102)	—

Cable Entry					Door Clearance										Max. Approx. Shipping Weight
L	M	N	P	R	S	T	U	V	W	RR	SS	TT	UU	VV	Lbs (kg)
15.0 (381)	10.0 (254)	4.8 (122)	2.0 (51)	—	36.3 (921)	20.0 (508)	—	—	—	94.0 (2387)	15.5 (394)	—	—	—	1275 (579)

Approximate Dimensions in Inches (mm)

2

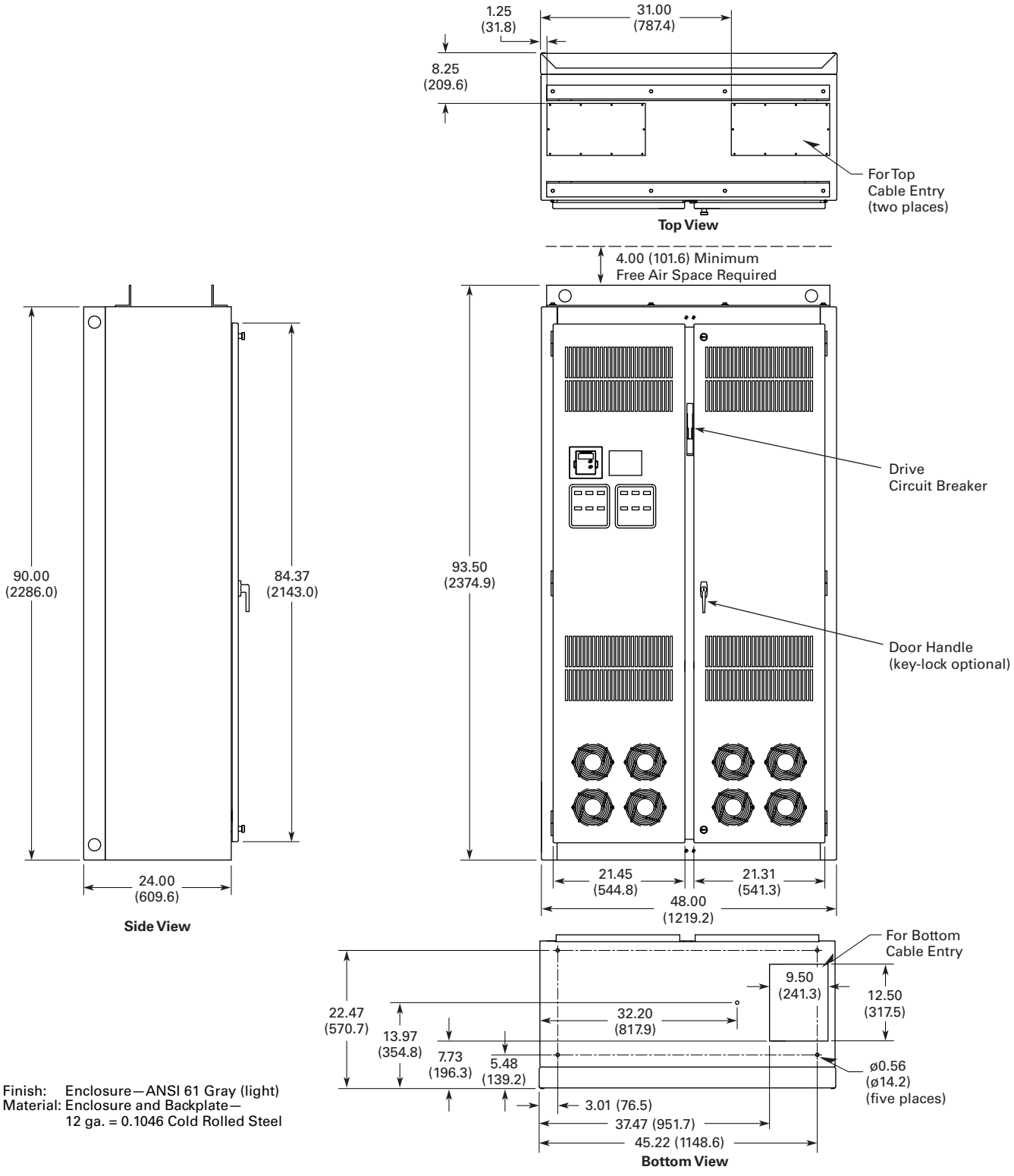
Enclosure Size 7



Finish: Enclosure—ANSI 61 Gray (light)
Material: Enclosure and Backplate—
12 ga. = 0.1046 Cold Rolled Steel

Approximate Dimensions in Inches (mm)

Enclosure Size 8

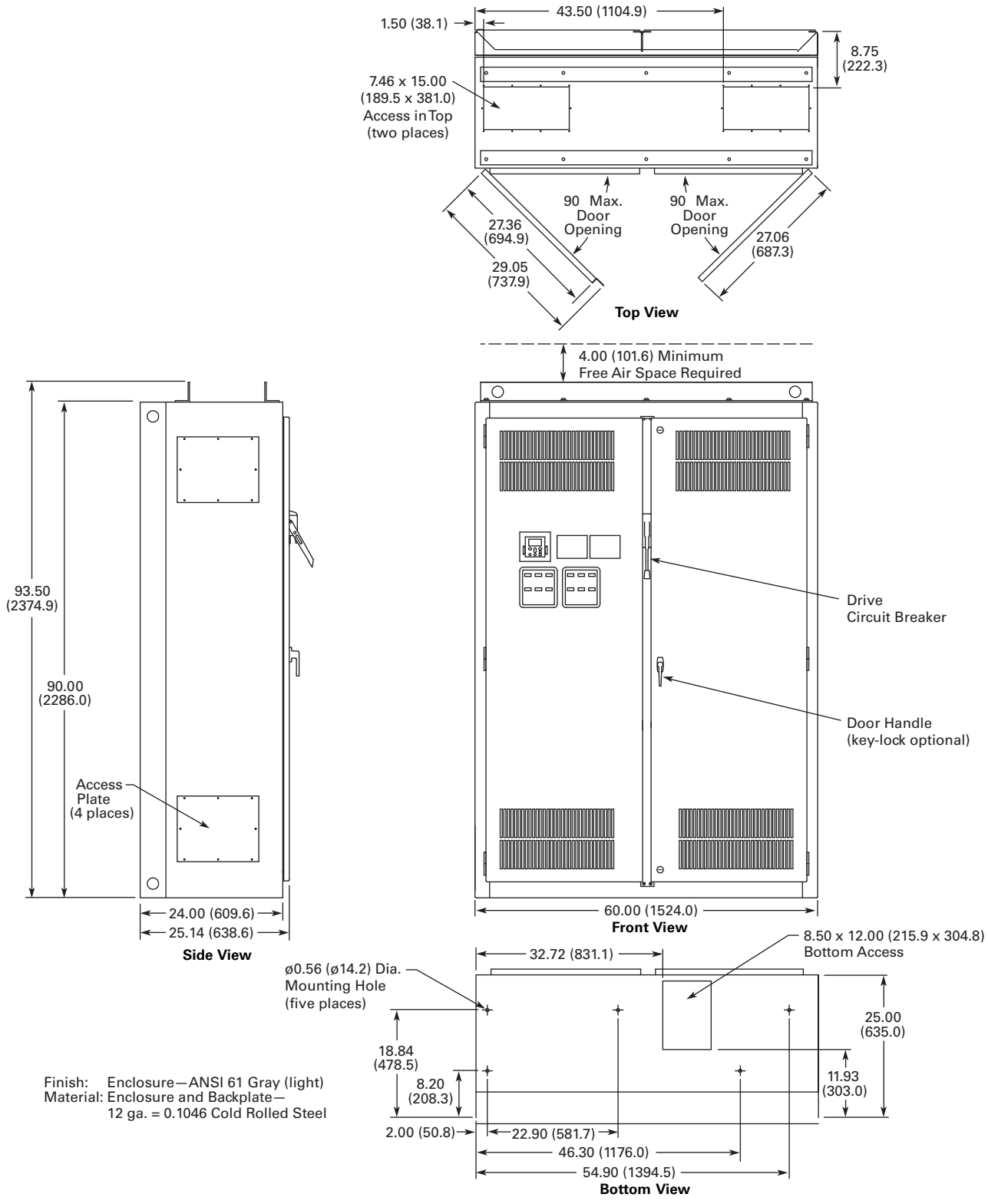


Finish: Enclosure—ANSI 61 Gray (light)
Material: Enclosure and Backplate—
12 ga. = 0.1046 Cold Rolled Steel

Approximate Dimensions in Inches (mm)

2

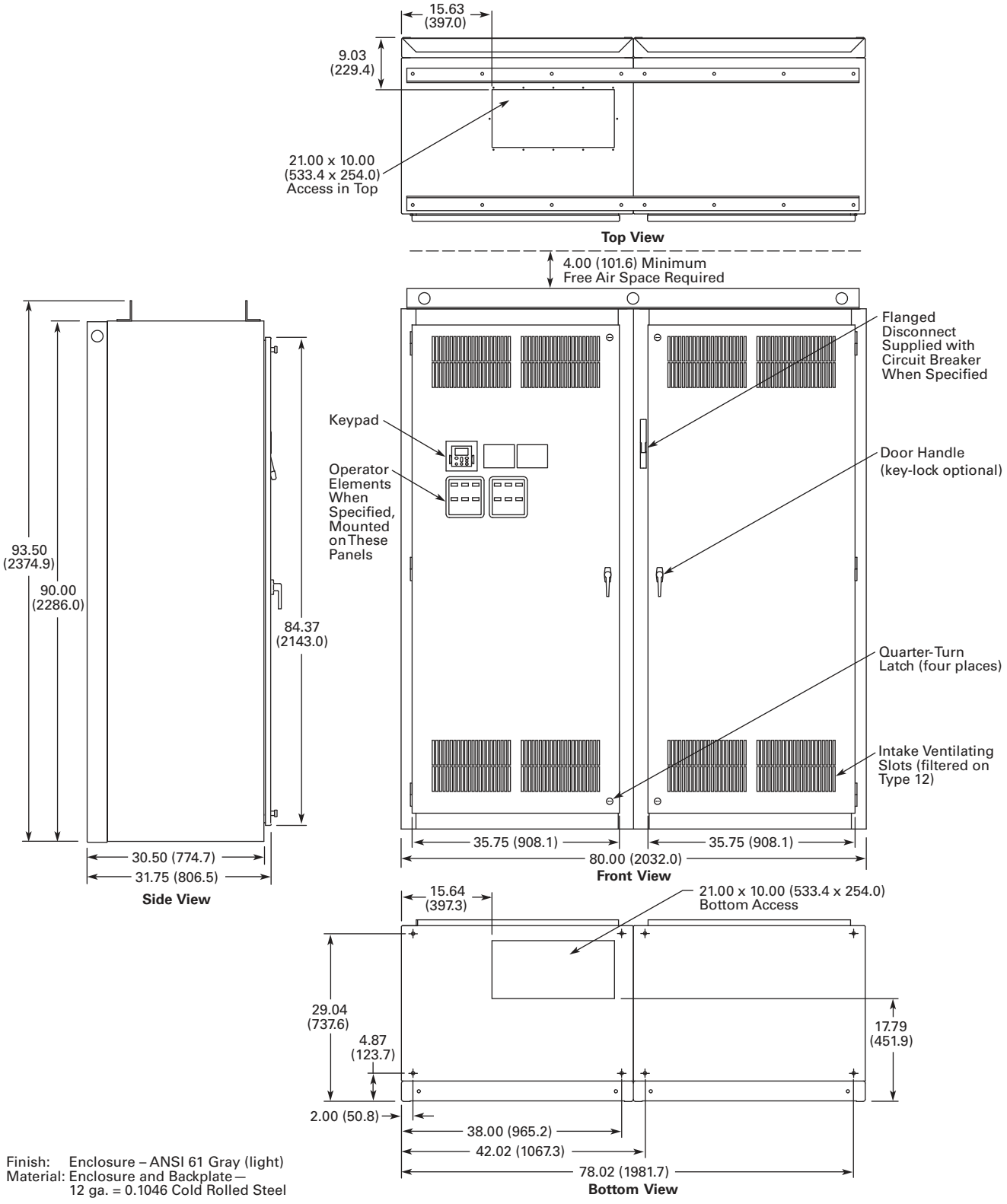
Enclosure Size 9



Finish: Enclosure—ANSI 61 Gray (light)
Material: Enclosure and Backplate—
12 ga. = 0.1046 Cold Rolled Steel

Approximate Dimensions in Inches (mm)

Enclosure Size 10



Finish: Enclosure – ANSI 61 Gray (light)
Material: Enclosure and Backplate—
12 ga. = 0.1046 Cold Rolled Steel

LCX Liquid Cooled Adjustable Frequency Drives



Contents

Description	*Page*
LCX Drives	
Catalog Number Selection	**V6-T2-393**
Product Selection	**V6-T2-394**
Options	**V6-T2-397**
Technical Data and Specifications	**V6-T2-398**
Wiring Diagrams	**V6-T2-399**
Dimensions	**V6-T2-401**

Product Description

The LCX Liquid Cooled Drive family continues Eaton's tradition of providing state-of-the-industry products, by taking advantage of liquid cooling technology in lieu of air-cooling techniques.

The LCX drives are liquid-cooled products that utilize potable water or a water-glycol mixture as a cooling medium.

Features and Benefits

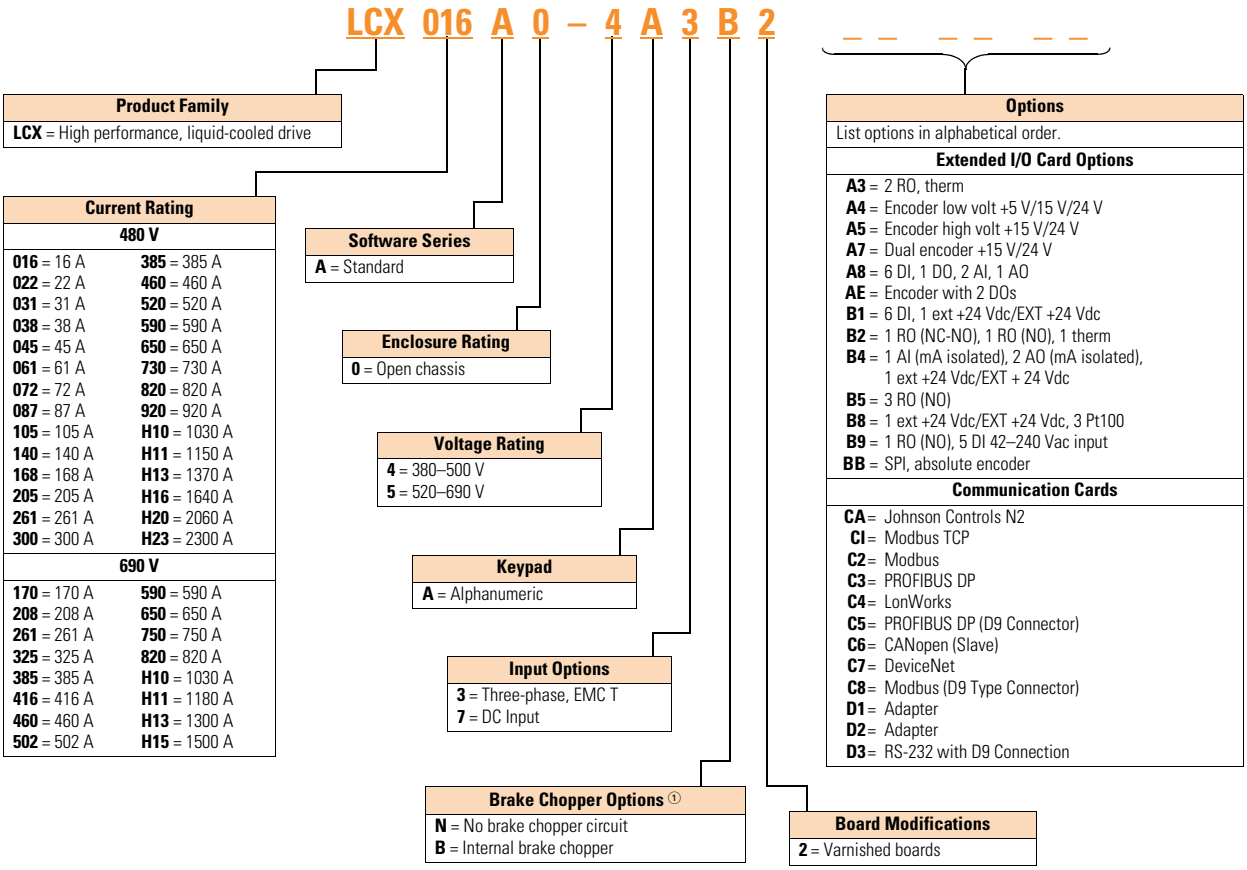
- Compact size and low heat transfer rates allow enclosure size to be greatly reduced, which is especially beneficial in UL Type 4X applications
- Design is modular, with control and power modules independent of each other. Connection between power and control modules can be direct or extended via a fiber optic cable
- Same reliable control module and operating system as the SPX air-cooled drives
- CE mark ensures compliance with the Electromagnetic Compatibility Directive (EMC) and the Low Voltage Directive (LVD)
- Reliable drive with over 500,000 hours MTBF based on MIL 217
- Currently supports DeviceNet, PROFIBUS-DP, Modbus RTU and Modbus TCP communication protocols
- Separately mounted line reactor included with AC fed models

Standards and Certifications

- UL
- cUL
- CE
- IEC

Catalog Number Selection

LCX Liquid Cooled Adjustable Frequency Drives



Note

① Brake chopper is only available in 480 V CH3 drives.

Product Selection

2

LCX Liquid Cooled Drives



380–500 Vac Liquid Cooled Drives

Motor Output Current Thermal, I_{th} (A)	I_L (A)	I_H (A)	kW	Chassis	Catalog Number
16	15	11	7.5	CH3	**LCX016A0-4A3N2**
22	20	15	11	CH3	**LCX022A0-4A3N2**
31	28	21	15	CH3	**LCX031A0-4A3N2**
38	35	25	18.5	CH3	**LCX038A0-4A3N2**
45	41	30	22	CH3	**LCX045A0-4A3N2**
61	55	41	30	CH3	**LCX061A0-4A3N2**
72	65	48	37	CH4	**LCX072A0-4A3N2**
87	79	58	45	CH4	**LCX087A0-4A3N2**
105	95	70	55	CH4	**LCX105A0-4A3N2**
140	127	93	75	CH4	**LCX140A0-4A3N2**
168	153	112	90	CH5	**LCX168A0-4A3N2**
205	186	137	110	CH5	**LCX205A0-4A3N2**
261	237	174	132	CH5	**LCX261A0-4A3N2**
300	273	200	160	CH61	**LCX300A0-4A3N2**
385	350	257	200	CH61	**LCX385A0-4A3N2**
460	418	307	250	CH72	**LCX460A0-4A3N2**
520	473	347	250	CH72	**LCX520A0-4A3N2**
590	536	393	315	CH72	**LCX590A0-4A3N2**
650	591	433	355	CH72	**LCX650A0-4A3N2**
730	664	487	400	CH72	**LCX730A0-4A3N2**
820	745	547	450	CH63	**LCX820A0-4A3N2**
920	836	613	500	CH63	**LCX920A0-4A3N2**
1030	936	687	560	CH63	**LCXH10A0-4A3N2**
1150	1045	766	600	CH63	**LCXH11A0-4A3N2**
1370	1245	913	700	CH74	**LCXH13A0-4A3N2**
1640	1491	1093	900	CH74	**LCXH16A0-4A3N2**
2060	1873	1373	1100	CH74	**LCXH20A0-4A3N2**
2300	2091	1533	1200	CH74	**LCXH23A0-4A3N2**

LCX Liquid Cooled Drives



525–690 Vac Liquid Cooled Drives

Motor Output Current Thermal, I_{th} (A)	I_L (A)	I_H (A)	kW	Chassis	Catalog Number
170	155	113	110	CH61	**LCX170A0-5A3N2**
208	189	139	132	CH61	**LCX208A0-5A3N2**
261	237	174	160	CH72	**LCX261A0-5A3N2**
325	295	217	200	CH72	**LCX325A0-5A3N2**
385	350	257	250	CH72	**LCX385A0-5A3N2**
416	378	277	250	CH72	**LCX416A0-5A3N2**
460	418	307	300	CH72	**LCX460A0-5A3N2**
502	456	335	355	CH72	**LCX502A0-5A3N2**
590	536	393	400	CH63	**LCX590A0-5A3N2**
650	591	433	450	CH63	**LCX650A0-5A3N2**
750	682	500	500	CH63	**LCX750A0-5A3N2**
820	745	547	560	CH74	**LCX820A0-5A3N2**
920	836	613	650	CH74	**LCX920A0-5A3N2**
1030	936	687	700	CH74	**LCXH10A0-5A3N2**
1180	1073	787	800	CH74	**LCXH11A0-5A3N2**
1300	1182	867	900	CH74	**LCXH13A0-5A3N2**
1500	1364	1000	1000	CH74	**LCXH15A0-5A3N2**

540–675 Vdc Liquid Cooled Inverter Units

Drive Output Current Thermal I_{th} (A)	Rated Cont. I_L (A)	Rated Cont. I_H (A)	Motor Output Power Optimum Motor at I_{th} 400 V (kW)	Optimum Motor at I_{th} 500 V (kW)	Power Loss c/a/T (kW)	Chassis	Catalog Number
16	15	11	7.5	11	0.4/0.2/**0.6**	CH3	**LCX016A0-4A7B2**
22	20	15	11	15	0.5/0.2/**0.7**	CH3	**LCX022A0-4A7B2**
31	28	21	15	18.5	0.7/0.2/**0.9**	CH3	**LCX031A0-4A7B2**
38	35	25	18.5	22	0.8/0.2/**1.0**	CH3	**LCX038A0-4A7B2**
45	41	30	22	30	1.0/0.3/**1.3**	CH3	**LCX045A0-4A7B2**
61	55	41	30	37	1.3/0.3/**1.5**	CH3	**LCX061A0-4A7B2**
72	65	48	37	45	1.2/0.3/**1.5**	CH4	**LCX072A0-4A7N2**
87	79	58	45	55	1.5/0.3/**1.8**	CH4	**LCX087A0-4A7N2**
105	95	70	55	75	1.8/0.3/**2.1**	CH4	**LCX105A0-4A7N2**
140	127	93	75	90	2.3/0.3/**2.6**	CH4	**LCX140A0-4A7N2**
168	153	112	90	110	2.5/0.3/**2.8**	CH5	**LCX168A0-4A7N2**
205	186	137	110	132	3.0/0.4/**3.4**	CH5	**LCX205A0-4A7N2**
261	237	174	132	160	4.0/0.4/**4.4**	CH5	**LCX261A0-4A7N2**
300	273	200	160	200	4.5/0.4/**4.9**	CH61	**LCX300A0-4A7N2**
385	350	257	200	250	5.5/0.5/**6.0**	CH61	**LCX385A0-4A7N2**
460	418	307	250	315	5.5/0.5/**6.0**	CH62	**LCX460A0-4A7N2**
520	473	347	250	355	6.5/0.5/**7.0**	CH62	**LCX520A0-4A7N2**
590	536	393	315	400	7.5/0.6/**8.1**	CH62	**LCX590A0-4A7N2**



540–675 Vdc Liquid Cooled Inverter Units, continued

Drive Output Current Thermal I_{th} (A)	Rated Cont. I_L (A)	Rated Cont. I_H (A)	Motor Output Power Optimum Motor at I_{th} 400 V (kW)	Optimum Motor at I_{th} 500 V (kW)	Power Loss c/a/T (kW)	Chassis	Catalog Number
650	591	433	355	450	8.5/0.6/**9.1**	CH62	**LCX650A0-4A7N2**
730	664	487	400	500	10.0/0.7/**10.7**	CH62	**LCX730A0-4A7N2**
820	745	547	450	560	12.5/0.8/**13.3**	CH63	**LCX820A0-4A7N2**
920	836	613	500	600	14.4/0.9/**15.3**	CH63	**LCX920A0-4A7N2**
1030	936	687	560	700	16.5/1.0/**17.5**	CH63	**LCXH10A0-4A7N2**
1150	1045	766	600	750	18.4/10.1/**19.5**	CH63	**LCXH11A0-4A7N2**
1370	1245	913	700	900	15.5/1.0/**16.5**	CH64	**LCXH13A0-4A7N2**
1640	1491	1093	900	1100	19.5/1.2/**20.7**	CH64	**LCXH16A0-4A7N2**
2060	1873	1373	1100	1400	26.5/1.5/**28.0**	CH64	**LCXH20A0-4A7N2**
2300	2091	1533	1250	1500	29.6/1.7/**31.3**	CH64	**LCXH23A0-4A7N2**
2470	2245	1647	1300	1600	36.0/2.0/**38.0**	2*CH64	**LCXH24A0-4A7N2**
2950	2681	1967	1550	1950	39.0/2.4/**41.4**	2*CH64	**LCXH29A0-4A7N2**
3710	3372	2473	1950	2450	48.0/2.7/**50.7**	2*CH64	**LCXH37A0-4A7N2**
4140	3763	2760	2150	2700	53.0/3.0/**66.0**	2*CH64	**LCXH41A0-4A7N2**

710–930 Vdc Liquid Cooled Inverter Unit

Drive Output Current Thermal I_{th} (A)	Rated Cont. I_L (A)	Rated Cont. I_H (A)	Motor Output Power Optimum Motor at I_{th} 400 V (kW)	Optimum Motor at I_{th} 500 V (kW)	Power Loss c/a/T (kW)	Chassis	Catalog Number
170	155	113	110	160	4.5/0.2/**4.7**	CH61	**LCX170A0-5A7N2**
208	189	139	132	200	5.5/0.3/**5.8**	CH61	**LCX208A0-5A7N2**
261	237	174	160	250	5.5/0.3/**5.8**	CH61	**LCX261A0-5A7N2**
325	295	217	200	300	6.5/0.3/**6.8**	CH62	**LCX325A0-5A7N2**
385	350	257	250	355	7.5/0.4/**7.9**	CH62	**LCX385A0-5A7N2**
416	378	277	250	355	8.0/0.4/**8.4**	CH62	**LCX416A0-5A7N2**
460	418	307	300	400	8.5/0.4/**8.9**	CH62	**LCX460A0-5A7N2**
502	456	335	355	450	10.0/0.5/**10.5**	CH62	**LCX502A0-5A7N2**
590	536	393	400	560	10.0/0.5/**10.5**	CH63	**LCX590A0-5A7N2**
650	591	433	450	600	13.5/0.7/**14.2**	CH63	**LCX650A0-5A7N2**
750	682	500	500	700	16.0/0.8/**16.8**	CH63	**LCX750A0-5A7N2**
820	745	547	560	800	16.0/0.8/**16.8**	CH64	**LCX820A0-5A7N2**
920	836	613	650	850	18.0/0.9/**18.9**	CH64	**LCX920A0-5A7N2**
1030	936	687	700	1000	19.0/1.0/**20.0**	CH64	**LCXH10A0-5A7N2**
1180	1073	787	800	1100	21.0/10.1/**20.1**	CH64	**LCXH11A0-5A7N2**
1300	1182	867	900	1200	27.0/1.4/**28.4**	CH64	**LCXH13A0-5A7N2**
1500	1364	1000	1050	1400	32.0/1.6/**33.6**	CH64	**LCXH15A0-5A7N2**
1700	1545	1133	1150	1550	N/A	CH64	**LCXH17A0-5A7N2**
1850	1682	1233	1250	1650	34.2/1.8/**36.0**	2*CH64	**LCXH18A0-5A7N2**
2120	1927	1413	1450	1900	37.8/2.0/**39.8**	2*CH64	**LCXH21A0-5A7N2**
2340	2127	1560	1600	2100	48.6/2.5/**51.1**	2*CH64	**LCXH23A0-5A7N2**
2700	2455	1800	1850	2450	57.6/3.0/**60.6**	2*CH64	**LCXH27A0-5A7N2**
3100	2818	2066	2150	2800	N/A	2*CH64	**LCXH31A0-5A7N2**

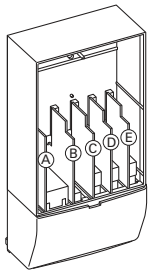
Options

9000X Series Option Board Kits

The 9000X Series drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of five option boards.

The 9000X Series factory installed standard board configuration includes an A9 I/O board and an A2 relay output board, which are installed in slots A and B.

Option Boards



Option Board Kits

Option Kit Description ①	Allowed Slot Locations ②	Field Installed Catalog Number	Factory Installed Option Designator	SVX Ready Programs Basic	Local/ Remote	Standard	MSS	PID	Multi-P.	PFC
Standard I/O Cards										
2 RO (NC-NO)	B	**OPTA2**	—	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO, 1 +10 Vdc ref, 2 ext +24 Vdc/EXT +24 Vdc	A	**OPTA9**	—	■	■	■	■	■	■	■
Extended I/O Cards										
2 RO, therm	B	**OPTA3**	**A3**	—	■	■	■	■	■	■
Encoder low Volt +5 V/15 V/24 V	C	**OPTA4**	**A4**	—	■	■	■	■	■	■
Encoder high Volt +15 V/24 V	C	**OPTA5**	**A5**	—	■	■	■	■	■	■
Dual encoder +15 V/24 V	C	**OPTA7**	**A7**	—	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO	A	**OPTA8**	**A8**	—	■	■	■	■	■	■
3 DI (encoder 10–24 V), out +15 V/+24 V, 2 DO (pulse+direction)—SPX only	C	**OPTAE**	**AE**	■	■	■	■	■	■	■
6 DI, 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB1**	**B1**	—	—	—	—	—	■	■
1 RO (NC-NO), 1 RO (NO), 1 therm	B, C, **D**, E	**OPTB2**	**B2**	—	—	—	—	—	■	■
1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB4**	**B4**	—	■	■	■	■	■	■
3 RO (NO)	B, C, **D**, E	**OPTB5**	**B5**	—	—	—	—	—	■	■
1 ext +24 Vdc/EXT +24 Vdc, 3 Pt100	B, C, **D**, E	**OPTB8**	**B8**	—	—	—	—	—	—	—
1 RO (NO), 5 DI 42–240 Vac input	B, C, **D**, E	**OPTB9**	**B9**	—	—	—	—	—	■	■
SPI, absolute encoder	C	**OPTBB**	**BB**	—	—	—	—	—	—	—
Communication Cards ③										
Modbus	D, **E**	**OPTC2**	**C2**	■	■	■	■	■	■	■
Johnson Controls N2	D, **E**	**OPTC2**	**CA**	—	—	—	—	—	—	—
PROFIBUS DP	D, **E**	**OPTC3**	**C3**	■	■	■	■	■	■	■
LonWorks	D, **E**	**OPTC4**	**C4**	■	■	■	■	■	■	■
PROFIBUS DP (D9 connector)	D, **E**	**OPTC5**	**C5**	■	■	■	■	■	■	■
CANopen (slave)	D, **E**	**OPTC6**	**C6**	■	■	■	■	■	■	■
DeviceNet	D, **E**	**OPTC7**	**C7**	■	■	■	■	■	■	■
Modbus (D9 Type connector)	D, **E**	**OPTC8**	**C8**	■	■	■	■	■	■	■
Modbus TCP	D, **E**	**OPTCI**	**CI**	■	■	■	■	■	■	■
Adapter—SPX only	D, **E**	**OPTD1**	**D1**	■	■	■	■	■	■	■
Adapter—SPX only	D, **E**	**OPTD2V**	**D2**	■	■	■	■	■	■	■
RS-232 with D9 connection	D, **E**	**OPTD3**	**D3**	■	■	■	■	■	■	■
Keypad										
9000X Series standard keypad	—	**KEYPAD-STD**	—	—	—	—	—	—	—	■
9000X Series remote mount keypad unit (keypad not included, includes 10 ft cable, keypad holder, mounting hardware)	—	**OPTRMT-KIT-9000X**	—	—	—	—	—	—	—	—

Notes

① AI = Analog Input; AO = Analog Output, DI = Digital Input, DO = Digital Output, RO = Relay Output

② Option card must be installed in one of the slots listed for that card. Slot indicated in bold is the preferred location.

③ OPTC2 is a multi-protocol option card.

Technical Data and Specifications

LCX Products

Description	Specification
General Specifications	
Line voltage	400 to 500 Vac; 525 to 690 Vac; (–10% to 10%) 465 to 800 Vdc; 640 to 1100 Vdc; (–0 to 0%)
Frequency	50/60 Hz
Line voltage variation	–10% to 10%
Input frequency variation	45–66 Hz
Continuous output current	Rated current at incoming cooling liquid temperature of 30 °C
Output frequency	0–320 Hz
Drive efficiency	>95%
Power factor (displacement)	0.96
Liquid coolant pressure	87 psi (6 bar) maximum
Liquid coolant flow rate	1.3 to 7.9 gal./min. (5 to 30 liter/min.) minimum depending on drive size
Liquid coolant fittings	Standard quick connect, NPT
Operating ambient temperature	–10/50 °C
Storage temperature	–40/70 °C
Humidity	95% maximum (non-condensing)
Altitude	3300 ft (1000 m) maximum without derating
Enclosure	IP00
Warranty	Standard terms, 3 years with certified start-up
Mains Connection	
Input voltage (V_{in})	400–500 Vac; 525–690 Vac; (–10%–10%) 465–800 Vdc; 640–1100 Vdc; (–0–0%)
Input frequency (f_{in})	45–66 Hz
Connection to mains	Once per minute or less (normal case)
Motor Connection	
Output voltage	0–V_{in}
Continuous output current	Rated current at nominal inflow cooling water temperature of 30 °C; Overload 2 sec./20 sec.
Starting current	Rated current at 2 sec./20 sec. if output frequency <30 Hz and temperature of heatsink <149 °F (65 °C)
Output frequency	0–320 Hz (standard); 7200 Hz (special software)
Frequency resolution	Application dependent
Control Characteristics	
Control method	Frequency control (V/f) Open loop: Sensorless vector control Closed loop: Frequency control Closed loop: Vector control
Switching frequency	Adjustable with parameter 2.6.9
480 V ①	Up to and including 61-Amp size: 1–16 kHz (factory default, 10 kHz) From 72-Amp size: 1–12 kHz (factory default, 3.6 kHz)
575 V ①	1–6 kHz (factory default, 1.5 kHz)
Frequency reference	Analog input: resolution 0.1% (10 bits); accuracy ±1% Panel reference: resolution 0.01 Hz
Field weakening point	30–320 Hz
Acceleration time	0.1–3000 seconds
Deceleration time	0.1–3000 seconds
Braking torque	DC brake: 30% x T_n (without brake option)

Description	Specification
Ambient Conditions	
Ambient operating temperature	14 °F (–10 °C), no frost to 122 °F (50 °C) at I_{th} 122 to 158 °F (50 to 70 °C), derating required
Storage temperature	–40 °F to 158 °F (–40 to 70 °C) No liquid in heatsink under 32 °F (0 °C)
Relative humidity	5–96% RH, noncondensing, no dripping water
Air quality	Chemical vapors: IEC 721-3-3, unit in operation, class 3C2 Mechanical particles: IEC 721-3-3, unit in operation, class 3S2 (no conductive dust allowed); No corrosive gases
Altitude	Up to 1,000 m: 100% load capacity (no derating) Above 1,000 m: Derating of 1% per each 100 m required
Vibration	EN 50178, EN 60068-2-6; 5–150 Hz Displacement amplitude: 0.25 mm (peak) at 3–31 Hz Max. acceleration amplitude: 1G at 31–150 Hz
Shock	EN 50178, EN 60068-2-27, UPS drop test (for applicable UPS weights) Storage and shipping: Max. 15 g, 11 ms (in package)
Enclosure class	IP00 open frame standard in entire kW/hp range
EMC	
Immunity	Fulfils all EMC immunity requirements
Emissions	EMC level N; EMC level T for IT networks
Safety	
Approvals	EN 50178, EN 60204-1, CE, UL, CUL, FI, GOST R, IEC 61800-5 (See unit nameplate for more detailed approvals.)
Control Connections	
Analog input voltage	0 to +10 V, R_i = 200 kohm (–10 V to +10 V joystick control) Resolution 0.1%; accuracy ±1%
Analog input current	0(4)–20 mA, R_i = 250 ohm differential
Digital inputs	6 positive or negative logic; 18–24 Vdc
Auxiliary voltage	+24 V, ±15%, max. 250 mA
Output reference voltage	+10 V, +3%, max. load 10 mA
Analog output	0(4)–20 mA, R_L max. 500 ohm Resolution 10 bits; accuracy ±2%
Digital outputs	Open collector output, 50 mA/48V
Relay outputs	Two programmable change-over relay outputs Switching capacity: 24 Vdc/8 A, 250 Vac/8 A, 125 Vdc/0.4 A Min. switching load: 5 V/10 mA

Note

① Derating required if higher switching frequency than the default is used.

LCX Products, continued

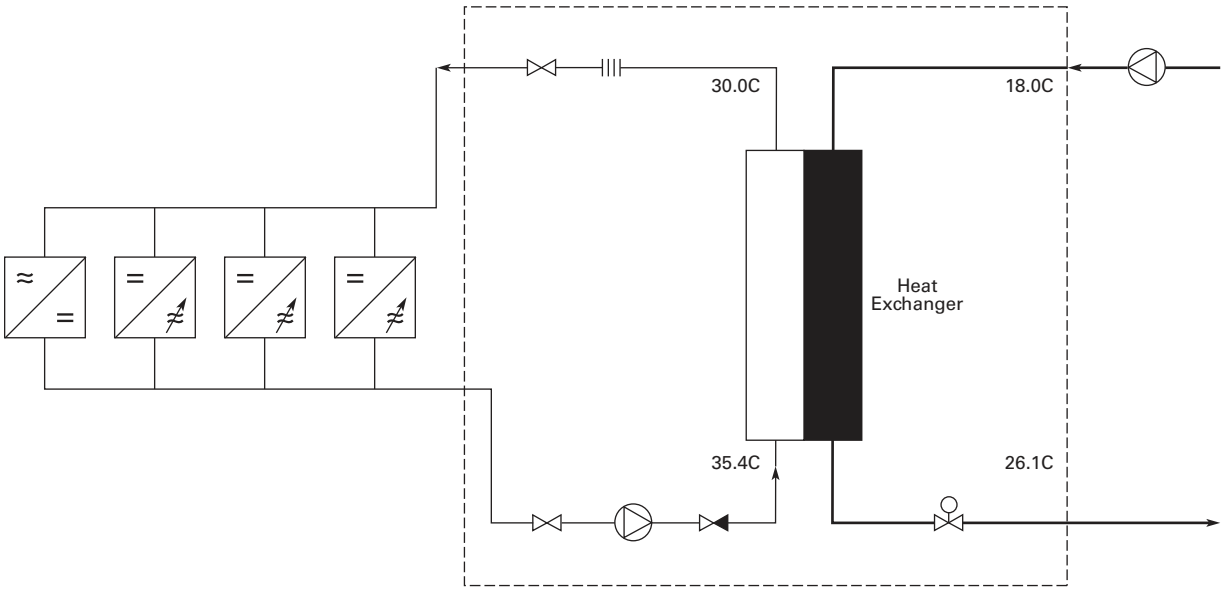
Description	Specification
Protections	
Overvoltage protection	
480 V	911 V
575 V	1200 V
Undervoltage protection	
480 V	333 V
575 V	461 V
Ground fault protection	In case of ground fault in motor or motor cable, only the drive is protected
Mains supervision	Trips if any of the input phases are missing (drives only)
Motor phase supervision	Trips if any of the output phases are missing
Unit overtemperature protection	
Alarm limit	149 °F (65 °C) for heatsink, 158 °F (70 °C) for circuit boards
Trip limit	158 °F (70 °C) for heatsink, 185 °F (85 °C) for circuit boards

Description	Specification
Protections, continued	
Overcurrent protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Motor underload protection	Yes
Short-circuit protection	Yes (+24 V and +10 V reference voltages)
Liquid Cooling	
Allowed cooling agents	Drinking water Water-glycol mixture
Temperature of cooling agent	32 to 86 °F (0 to 30 °C) at I_{th} for input; 86 to 149 °F (30 to 65 °C) Max. temperature rise during circulation: 9 °F (5 °C), no condensation allowed
System max. working pressure	87 psi (6 bar)
System max. peak pressure	580 psi (40 bar)
Pressure loss (at nominal flow)	Varies according to size

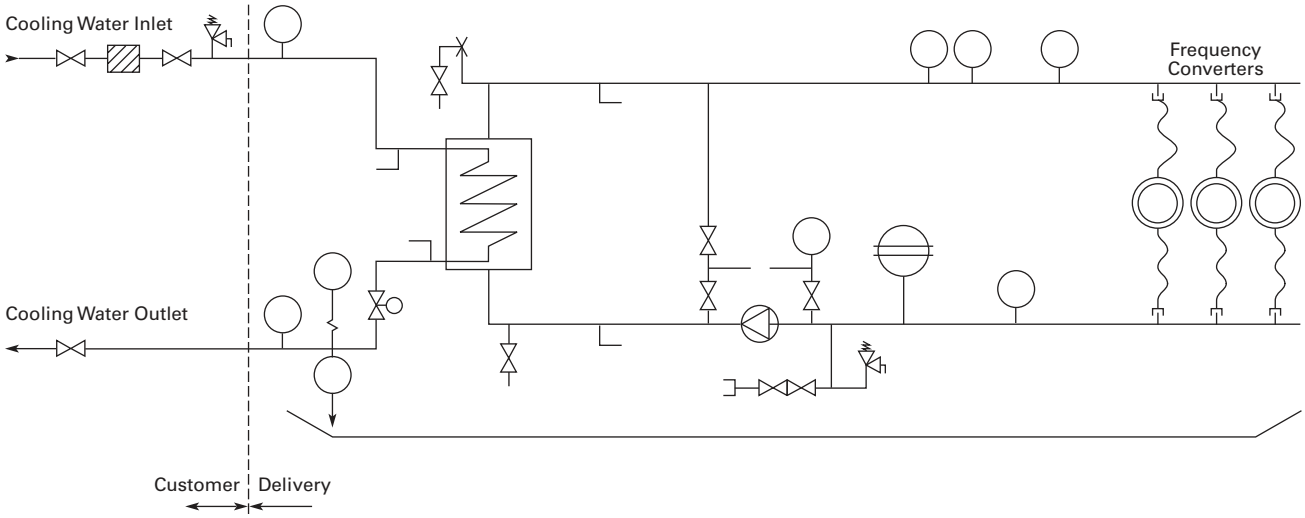
Wiring Diagrams

Cooling System Diagrams

Example of a Typical Cooling System

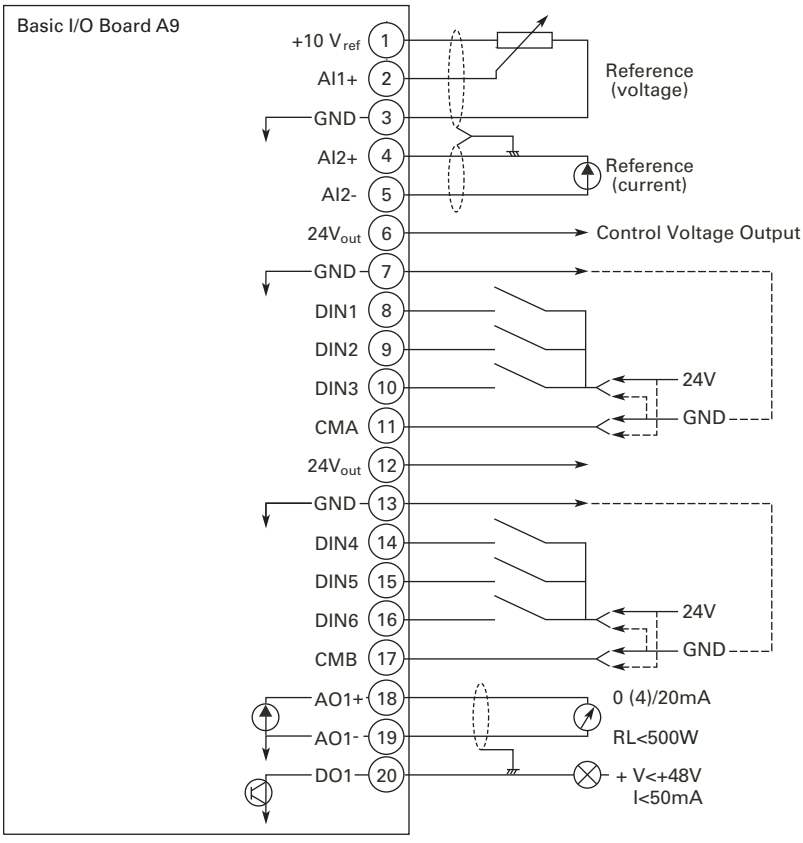


Example PI-Diagram of a Typical Cooling System and Connections



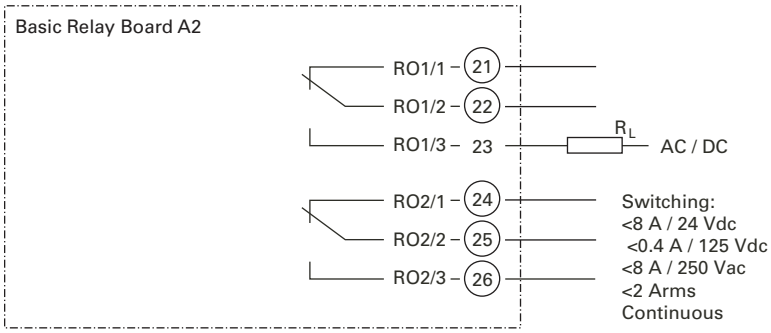
I/O Board Diagrams

A9 Option Board Control Wiring



Dotted lines indicate the connections for inverted signals

A2 Option Board Wiring

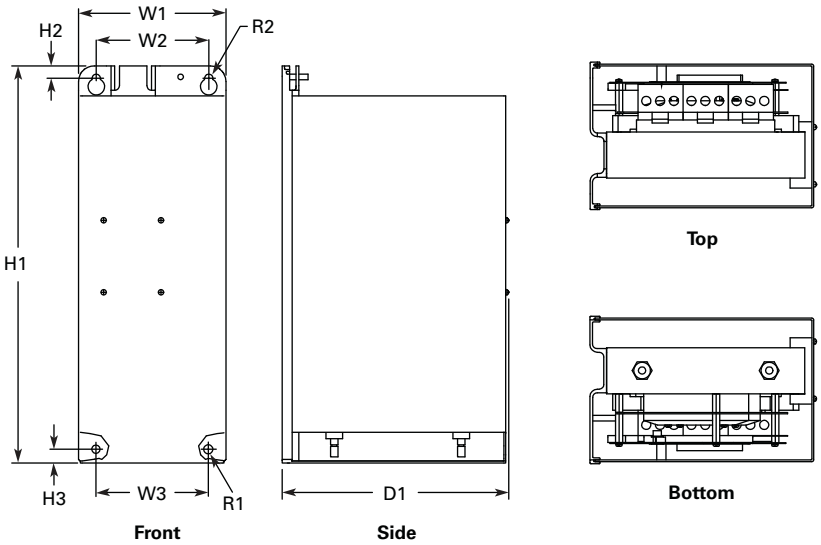


Dimensions

Approximate Dimensions in Inches (mm)

LCX Drives

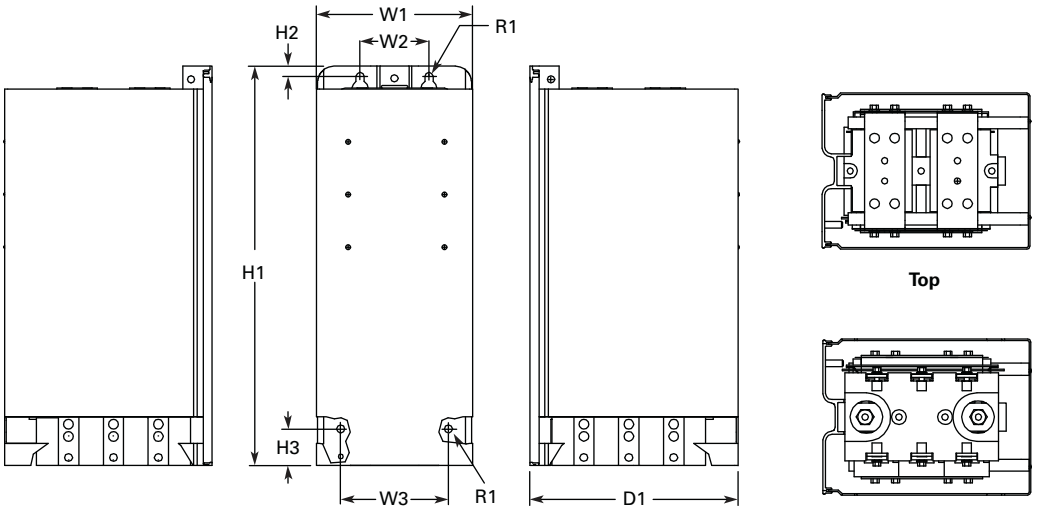
Chassis Size, CH3



Voltage	Amps	H1	H2	H3	D1	W1	W2	W3	R1 Dia.	R2 Dia.	Weight Lbs (kg)
380–500 Vac	16–61	16.97 (431.0)	0.53 (13.5)	0.59 (15.0)	9.69 (246.0)	6.30 (160.0)	4.80 (122.0)	4.80 (122.0)	0.39 (10.0)	0.35 (9.0)	66 (30)

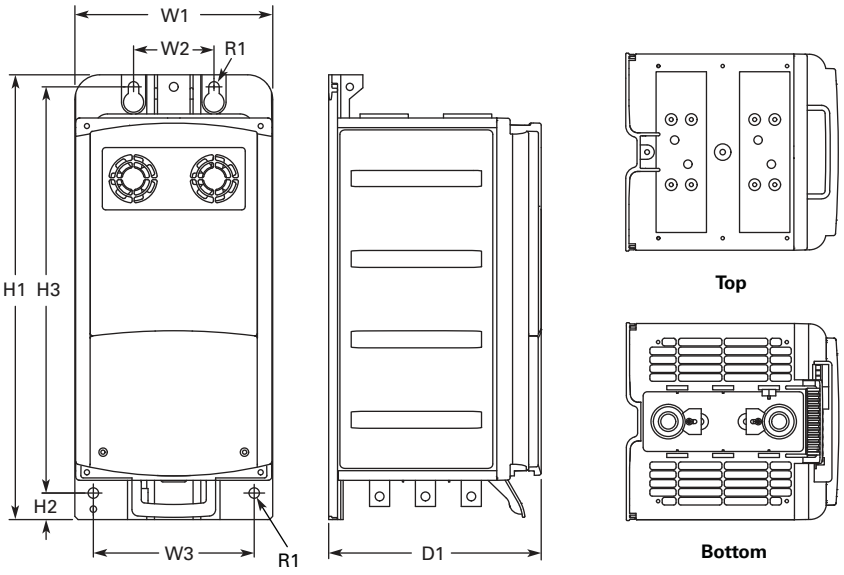
Approximate Dimensions in Inches (mm)

Chassis Size, CH4



Voltage	Amps	H1	H2	H3	D1	W1	W2	W3	R1 Dia.	R2 Dia.	Weight Lbs (kg)
380–500 Vac	72–140	19.41 (493.0)	0.49 (12.5)	1.77 (45.0)	10.14 (257.5)	7.60 (193.0)	3.35 (85.0)	5.24 (133.0)	0.39 (10.0)	—	77 (35)

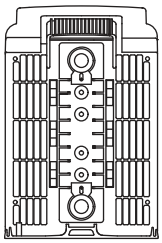
Chassis Size, CH5



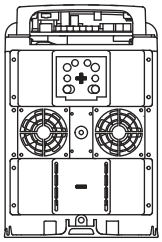
Voltage	Amps	H1	H2	H3	D1	W1	W2	W3	R1 Dia.	R2 Dia.	Weight Lbs (kg)
380–500 Vac	168–261	21.77 (553.0)	1.30 (33.0)	19.88 (505.0)	10.39 (264.0)	9.69 (246)	3.94 (100.0)	7.87 (200.0)	0.51 (13.0)	—	88 (40)

Approximate Dimensions in Inches (mm)

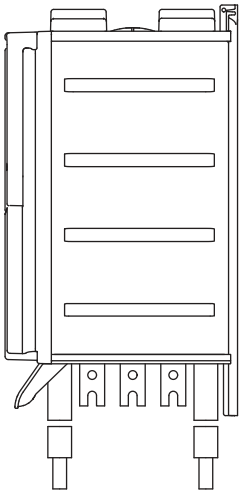
Chassis Size, CH61



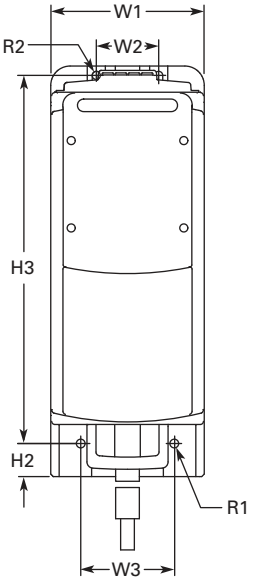
Top



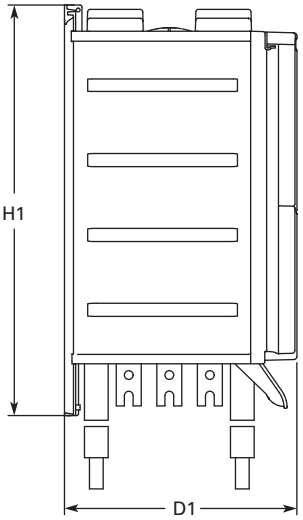
Bottom



Right Side



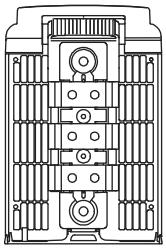
Front



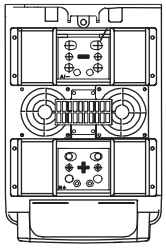
Left Side

Voltage	Amps	H1	H2	H3	D1	W1	W2	W3	R1 Dia.	R2 Dia.	Weight Lbs (kg)
380–500 Vac	300–385	25.91 (658.0)	2.09 (53.0)	23.23 (590.0)	14.69 (373.0)	9.69 (246.0)	3.94 (100.0)	5.91 (150.0)	0.55 (14.0)	0.51 (13.0)	121 (55)
525–690 Vac	170–208										

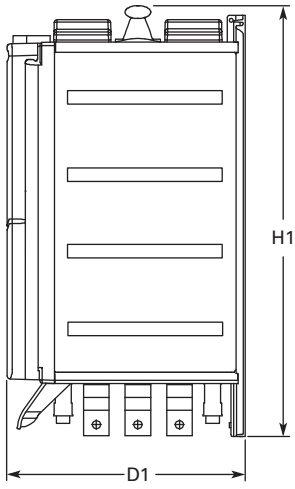
Liquid-Cooled Inverter—Chassis Size, CH62



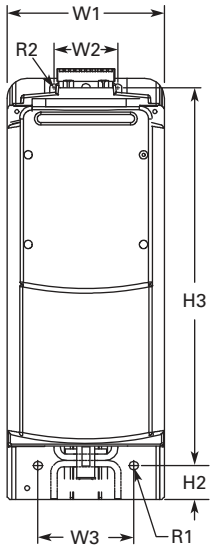
Top



Bottom



Side

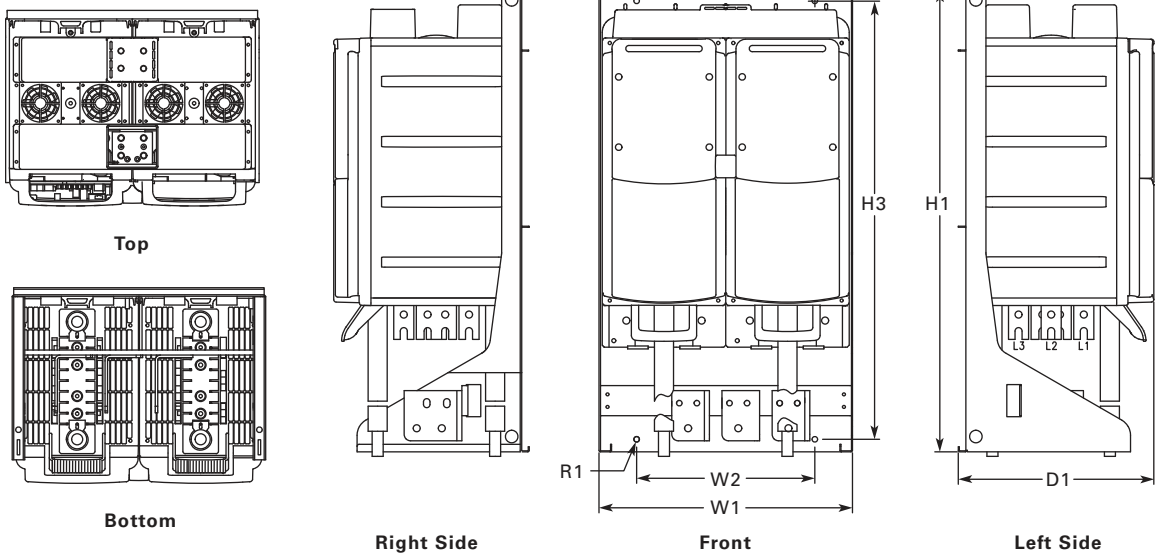


Front

Voltage	Amps	H1	H2	H3	D1	W1	W2	W3	R1 Dia.	R2 Dia.
540–675 Vdc	460–730	26.50 (673)	2.0 (53)	23.23 (590)	14.69 (373)	9.69 (246)	3.94 (100)	5.91 (150)	0.55 (14)	0.51 (13)
710–930 Vdc	325–502									

Approximate Dimensions in Inches (mm)

Chassis Size, CH63



Top

Bottom

Right Side

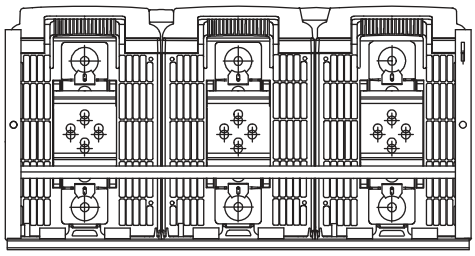
Front

Left Side

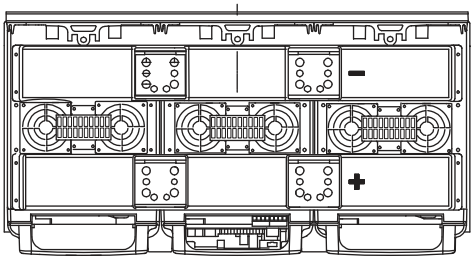
Voltage	Amps	H1	H2	H3	D1	W1	W2	R1 Dia.	Weight Lbs (kg)
380–500 Vac	820–1030	36.36 (923.5)	0.91 (23.0)	34.39 (873.5)	15.35 (390.0)	19.88 (505.0)	13.98 (355.0)	0.43 (11.0)	264 (120)
525–690 Vac	590–750								

Approximate Dimensions in Inches (mm)

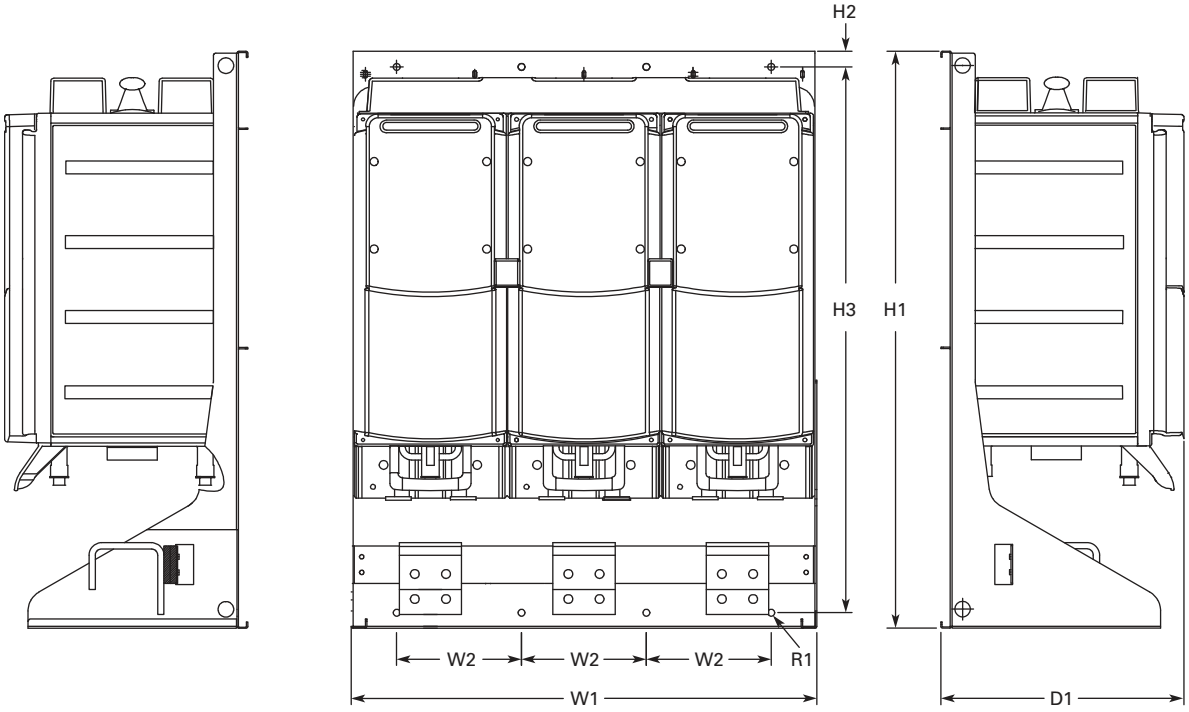
Liquid-Cooled Inverter with Mounting Bracket, Chassis Size CH64, IP90



Bottom



Top

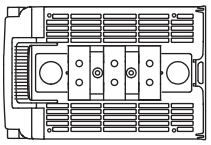


Right Side | Front | Left Side

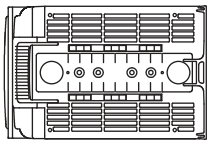
Voltage	Amps	H1	H2	H3	D1	W1	W2	R1 Dia.
540–675 Vdc	1370–4140	36.38 (924)	1.03 (26)	34.37 (873)	15.35 (390)	29.37 (746)	7.87 (200)	0.43 (11)
710–930 Vdc	820–3100							

Approximate Dimensions in Inches (mm)

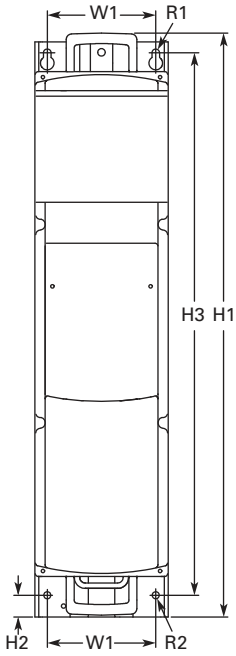
Chassis Size, CH72



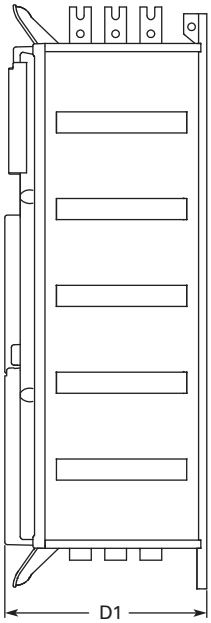
Top



Bottom



Front

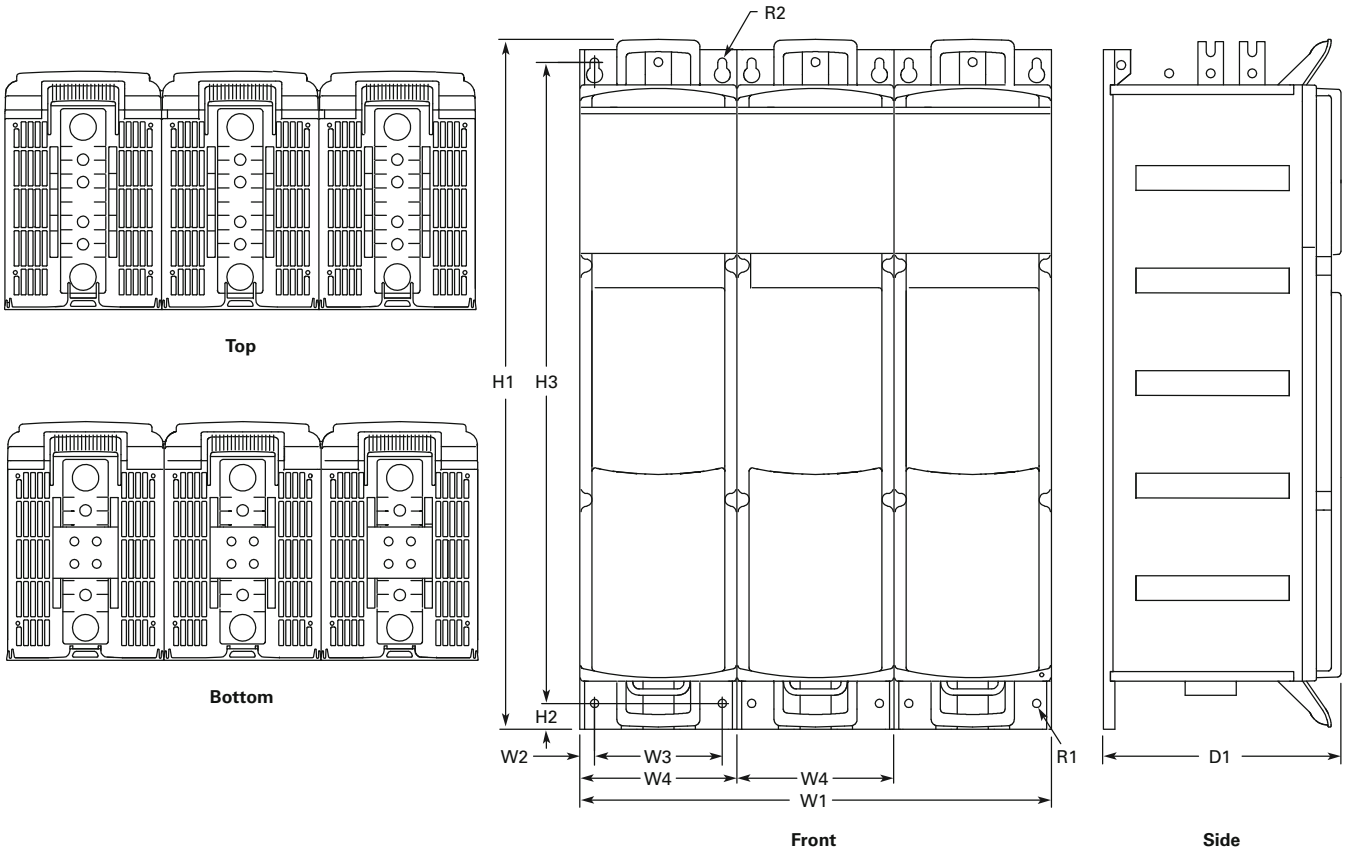


Side

Voltage	Amps	H1	H2	H3	D1	W1	R1 Dia.	R2 Dia.	Weight Lbs (kg)
380–500 Vac	460–730	42.38 (1076.5)	1.57 (40.0)	39.37 (1000.0)	14.65 (372.0)	7.87 (200.0)	0.55 (14.0)	0.51 (13.0)	198 (90)
525–690 Vac	261–502								

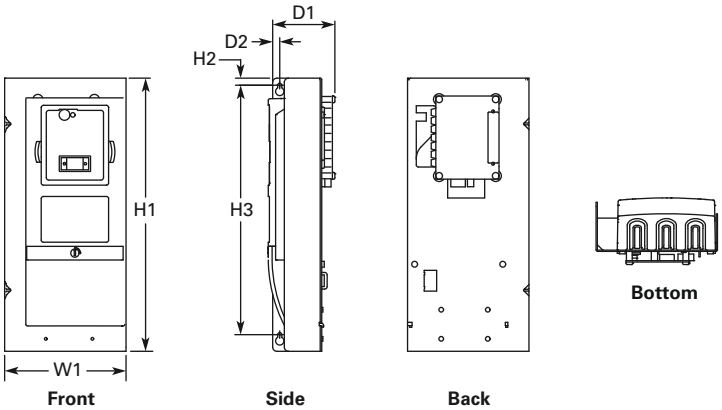
Approximate Dimensions in Inches (mm)

Chassis Size, CH74



Voltage	Amps	H1	H2	H3	D1	W1	W2	W3	W4	R1 Dia.	R2 Dia.	Weight Lbs (kg)
380–500 Vac	1370–2300	42.38 (1076.5)	1.57 (40.0)	39.37 (1000.0)	14.65 (372.0)	29.06 (738.0)	0.91 (23.0)	7.87 (200.0)	9.69 (246)	0.51 (13.0)	0.55 (14.0)	617 (280)
525–690 Vac	820–1500											

Control Unit



H1	H2	H3	D1	D2	W1
12.93 (328.5)	0.33 (8.5)	11.81 (300.0)	2.95 (75.0)	0.33 (8.5)	5.75 (146.0)

SPA/SPN/SPI Common DC Bus Drive Products



Contents

Description	*Page*
SPA/SPN/SPI Common DC Bus Drives	
Application Description	**V6-T2-409**
Product Comparison	**V6-T2-409**
Features	**V6-T2-410**
Standards and Certifications	**V6-T2-410**
Catalog Number Selection	**V6-T2-410**
Product Selection	**V6-T2-412**
Options	**V6-T2-414**
Technical Data and Specifications	**V6-T2-415**
Wiring Diagrams	**V6-T2-417**
Dimensions	**V6-T2-418**

Product Description

Eaton offers a comprehensive range of common DC bus drive products. The product family covers a number of front-end units and inverter units in the entire power range from 1-1/2 to 2000 horsepower at 460 V and 690 V. The drive components are built on the SPX technology.

Front-End Units

The front-end units convert a mains AC voltage and current into a DC voltage and current. The power is transferred from the mains to a common DC bus (and, in certain cases, vice versa).

The SPA (active front-end) unit is a bidirectional (regenerative) power converter for the front end of a common DC bus drive line up. An external LCL filter is used at the input. This unit is suitable in applications where low mains harmonics are required.

The SPN (non-regenerative front-end) unit is a uni-directional (motoring) power converter for the front-end of a common DC bus drive line-up. The device operates as a diode bridge using diode/thyristor components. A dedicated external choke is used at the input. The unit has the capacity to charge a common DC bus. This unit is suitable as a rectifying device when a "normal" level of harmonics is accepted and no regeneration to the mains is required.

Inverter Unit

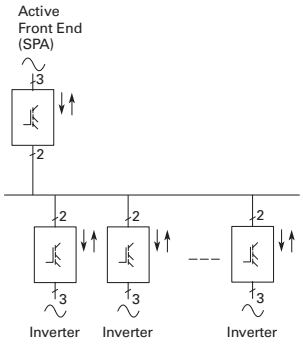
The SPI Inverter Unit is a bidirectional DC-fed power inverter for the supply and control of AC motors. The inverter is supplied from a common DC bus drive line-up. A charging circuit is needed in case a connection to a live DC bus is required. The DC side charging circuit is integrated up to 75 kW (FR4–FR8) and external for higher power ratings (FI9–FI14).

Application Description

The common DC bus product portfolio fulfills all solution demands with a flexible architecture.

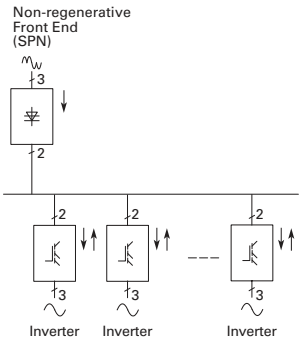
Front end units are selected according to the level of harmonics and power requirements. Typical drive system configurations are illustrated the following figures.

SPA + Inverters



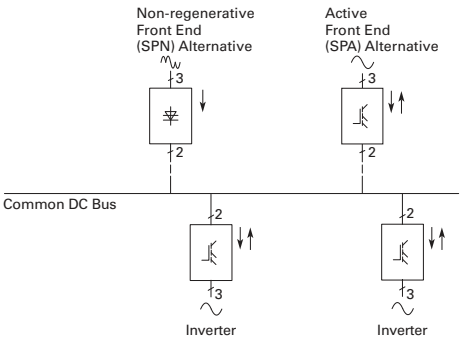
- Low harmonics, $-P_{mains} \approx +P_{mains}/P_{mains} \leq \Sigma P_{INU}$
- Suitable for almost every application

SPN + Inverters



- Low total mains power, $P_{mains} \leq \Sigma P_{INU}$
- Suitable e.g. for small processing line with un- and recoiler, em-stop coasting

Combination Configuration



Common DC bus components are used in a multitude of combinations. Drives which are braking can transfer the energy directly to the drives in motoring mode.

Product Comparison

Advantages over Conventional Front Ends

Eaton Front Ends vs. Conventional

	Non-Regenerative Front End	Active Front End	Conventional Regenerative Front End ①
Input device	Choke (L)	Filter (LCL)	Choke or auto-transformer (L)
Bridge type	Diode/thyristor bridge	IGBT bridge, two-level type	Anti-parallel connected thyristor bridge
Type of operation	Controlled half-bridge	High frequency modulation (1.5 to 3.6 kHz)	Firing angle controlled
Direction of power	Motoring	Motoring and regenerating	Motoring and regenerating
Charging	Constant current	External required	Usually internal
DC voltage	Nominal (approx. 1.35 alternative U_N)	Stable at +10% of nominal (approx. 110% of 1.35 alternative U_N)	Lowered DC voltage for commutation margin (e.g. 17% fi approx. 83% of 1.35 alternative U_N) or autotransformer on regenerative bridge
THD	Similar to six-pulse bridge normal <40%	Very low	Similar to six-pulse bridge or worse

Note

① Conventional regenerative front end (a.k.a. "anti-parallel thyristor bridge") is not available from Eaton.

Features

2

Standard Features

Feature	SPI FR4, 6, 7	SPI FR8	SPI FI9–FI14	SPA FI9–FI14	SPN FI9
IP00	—	■	■	■	■
IP21	■	—	—	—	—
Air cooling	■	■	■	■	■
Standard board	■	■	■	■	
Varnished board	—	—	—	—	—
Alphanumeric keypad	■	■	■	■	—
EMC class T (EN 61800-3 for IT networks)	■	■	■	■	■
Safety CE/UL	■	■	■	■	■
Input choke	—	—	—	—	■
LCL filter	—	—	—	■	—
No integrated charging	—	—	■	■	—
Integrated charging (DC side)	■	■	—	—	■
Diode/thyristor rectifier	—	—	—	—	■
IGBT	■	■	■	■	—

Standards and Certifications

- CE
- UL
- cUL
- EN 61800-5-1 (2003)

Catalog Number Selection

Active Front End

SPA 205 A 0 – 4 A 3 N 1

Product Family
SPA = Active Front End

Current Rating

480 V	575 V
205 = 205 A	**125** = 125 A
385 = 385 A	**325** = 325 A
H10 = 1150 A	**920** = 920 A

Software Series
A = Standard

Enclosure Rating
0 = Chassis

Voltage Rating
4 = 480 V
5 = 575 V

Keypad
A = Alphanumeric

EMC Level
3 = ***IT*** network

Brake Chopper Options
N = No brake chopper circuit

Board Modifications
1 = Standard boards
2 = Varnished boards

Non-Regenerative Front End

SPN 510 A 0 – 4 A 3 N 1

Product Family
SPN = Non-regenerative front end

Current Rating
480 V/575 V
510 = 510 A

Software Series
A = Standard

Enclosure Rating
0 = Chassis

Voltage Rating
4 = 480 V
5 = 575 V

Keypad
A = Alphanumeric

EMC Level
3 = ***IT*** network

Brake Chopper Options
N = No brake chopper circuit

Board Modifications
1 = Standard boards
2 = Varnished boards

SPI Inverter Unit

SPI 016 A 1 – 4 A 3 N 1

Product Family
SPI = Inverter unit

Current Rating

480 V (FR4–FR8)		575 V (FR6–FR8)	
003 = 3.3 A	**031** = 31 A	**003** = 3.2 A	**022** = 22 A
007 = 7.6 A	**038** = 38 A	**004** = 4.5 A	**027** = 27 A
009 = 9 A	**061** = 61 A	**005** = 5.5 A	**034** = 34 A
012 = 12 A	**071** = 72 A	**007** = 7.5 A	**041** = 41 A
016 = 16 A	**087** = 87 A	**010** = 10 A	**052** = 52 A
023 = 23 A	**105** = 105 A	**013** = 13.5 A	**062** = 62 A
		018 = 18 A	**080** = 80 A
480 V (FI9–FI13)		**575 V (FI9–FI14)**	
140 = 140 A	**730** = 730 A	**100** = 100 A	**502** = 502 A
170 = 170 A	**820** = 820 A	**125** = 125 A	**590** = 590 A
205 = 205 A	**920** = 920 A	**144** = 144 A	**650** = 650 A
245 = 245 A	**H10** = 1030 A	**170** = 170 A	**820** = 820 A
300 = 300 A	**H11** = 1150 A	**208** = 207 A	**920** = 920 A
385 = 385 A	**H13** = 1300 A	**261** = 261 A	**H10** = 1030 A
460 = 460 A	**H16** = 1600 A	**325** = 325 A	**H13** = 1300 A
520 = 520 A	**H19** = 1940 A	**385** = 385 A	**H15** = 1500 A
590 = 590 A	**H23** = 2300 A	**460** = 460 A	**H19** = 1900 A
650 = 650 A			

Software Series
A = Standard

Enclosure Rating
1 = NEMA Type 1/IP21
0 = Chassis

Voltage Rating
4 = 480 V
5 = 575 V

Keypad
A = Alphanumeric

EMC Level
3 = ***IT*** network

Brake Chopper Options
N = No brake chopper circuit

Board Modifications
1 = Standard boards
2 = Varnished boards

Product Selection

Common DC Bus Drive Products



SPA Active Front End 480 V

	Low Overload (AC Current)		High Overload (AC Current)		Imax	
Frame	**$I_{L\text{-}cont}$ (A)**	**$I_{1\ min}$ (A)**	**$I_{H\text{-}cont}$ (A)**	**$I_{1\ min}$ (A)**	**I_{2s} (A)**	**Catalog Number**
FI9	261	287	205	308	349	**SPA205A0-4A3N1**
FI10	460	506	385	578	693	**SPA385A0-4A3N1**
FI13	1300	1430	1150	1725	2070	**SPAH11A0-4A3N1**

SPN Non-Regenerative Front End 480 V

	Low Overload (AC Current)		High Overload (AC Current)		Imax	
Frame	**$I_{L\text{-}cont}$ (A)**	**$I_{1\ min}$ (A)**	**$I_{H\text{-}cont}$ (A)**	**$I_{1\ min}$ (A)**	**I_{2s} (A)**	**Catalog Number**
FI9	520	572	460	690	828	**SPN460A0-4A3N1**

SPI Inverter Unit 480 V

	Low Overload (AC Current)		High Overload (AC Current)		Imax	
Frame	**$I_{L\text{-}cont}$ (A)**	**$I_{1\ min}$ (A)**	**$I_{H\text{-}cont}$ (A)**	**$I_{1\ min}$ (A)**	**I_{2s} (A)**	**Catalog Number**
FR4	4.3	4.7	3.3	5	6.2	**SPI003A1-4A3N1**
	9	9.9	7.6	11.4	14	**SPI007A1-4A3N1**
	12	13.2	9	13.5	18	**SPI009A1-4A3N1**
FR6	16	17.6	12	18	24	**SPI012A1-4A3N1**
	23	25.3	16	24	32	**SPI016A1-4A3N1**
	31	34	23	35	46	**SPI023A1-4A3N1**
	38	42	31	47	62	**SPI031A1-4A3N1**
	46	51	38	57	76	**SPI038A1-4A3N1**
FR7	72	79	61	92	122	**SPI061A1-4A3N1**
	87	96	72	108	144	**SPI072A1-4A3N1**
	105	116	87	131	174	**SPI087A1-4A3N1**
FR8	140	154	105	158	210	**SPI105A0-4A3N1**
FI9	170	187	140	210	280	**SPI140A0-4A3N1**
	205	226	170	255	336	**SPI170A0-4A3N1**
	261	287	205	308	349	**SPI205A0-4A3N1**
	300	330	245	379	444	**SPI245A0-4A3N1**
FI10	385	424	300	450	540	**SPI300A0-4A3N1**
	460	506	385	578	693	**SPI385A0-4A3N1**
	520	572	460	690	828	**SPI460A0-4A3N1**
FI12	590	649	520	780	936	**SPI520A0-4A3N1**
	650	715	590	885	1062	**SPI590A0-4A3N1**
	730	803	650	975	1170	**SPI650A0-4A3N1**
	820	902	730	1095	1314	**SPI730A0-4A3N1**
	920	1012	820	1230	1476	**SPI820A0-4A3N1**
	1030	1133	920	1380	1656	**SPI920A0-4A3N1**
FI13	1150	1265	1030	1545	1854	**SPIH10A0-4A3N1**
	1300	1430	1150	1720	2070	**SPIH11A0-4A3N1**
	1450	1595	1300	1950	2340	**SPIH13A0-4A3N1**
FI14	1770	1947	1600	2400	2880	**SPIH16A0-4A3N1**
	2150	2365	1940	2910	3492	**SPIH19A0-4A3N1**

Common DC Bus Drive Products



SPA Active Front End 575 V

Frame	Low Overload (AC Current) $I_{L\text{-}cont}$ (A)	Low Overload (AC Current) $I_{1\ min}$ (A)	High Overload (AC Current) $I_{H\text{-}cont}$ (A)	High Overload (AC Current) $I_{1\ min}$ (A)	Imax I_{2s} (A)	Catalog Number
FI9	144	158	125	188	213	**SPA125A0-5A3N1**
FI10	385	424	325	488	585	**SPA325A0-5A3N1**
FI13	1030	1133	920	1380	1656	**SPA920A0-5A3N1**

SPN Non-Regenerative Front End 575 V

Frame	Low Overload (AC Current) $I_{L\text{-}cont}$ (A)	Low Overload (AC Current) $I_{1\ min}$ (A)	High Overload (AC Current) $I_{H\text{-}cont}$ (A)	High Overload (AC Current) $I_{1\ min}$ (A)	Imax I_{2s} (A)	Catalog Number
FI9	600	660	510	732	888	**SPN510A0-5A3N1**

SPI Inverter Unit 575 V

Frame	Low Overload (AC Current) $I_{L\text{-}cont}$ (A)	Low Overload (AC Current) $I_{1\ min}$ (A)	High Overload (AC Current) $I_{H\text{-}cont}$ (A)	High Overload (AC Current) $I_{1\ min}$ (A)	Imax I_{2s} (A)	Catalog Number
FR6	4.5	5	3.2	5	6.4	**SPI003A1-5A3N1**
	5.5	6	4.5	7	9	**SPI004A1-5A3N1**
	7.5	8	5.5	8	11	**SPI005A1-5A3N1**
	10	11	7.5	11	15	**SPI007A1-5A3N1**
	13.5	15	10	15	20	**SPI010A1-5A3N1**
	18	20	13.5	20	27	**SPI013A1-5A3N1**
	22	24	18	27	36	**SPI018A1-5A3N1**
	27	30	22	33	44	**SPI022A1-5A3N1**
	34	37	27	41	54	**SPI027A1-5A3N1**
FR7	41	45	34	51	68	**SPI034A1-5A3N1**
	52	57	41	62	82	**SPI041A1-5A3N1**
FR8	62	68	52	78	104	**SPI052A0-5A3N1**
	80	88	62	93	124	**SPI062A0-5A3N1**
	100	110	80	120	160	**SPI080A0-5A3N1**
FI9	125	138	100	150	200	**SPI100A0-5A3N1**
	144	158	125	188	213	**SPI125A0-5A3N1**
	170	187	144	216	245	**SPI144A0-5A3N1**
	208	229	170	255	289	**SPI170A0-5A3N1**
FI10	261	287	208	312	375	**SPI208A0-5A3N1**
	325	358	261	392	470	**SPI261A0-5A3N1**
	385	424	325	488	585	**SPI325A0-5A3N1**
FI12	460	506	385	578	693	**SPI385A0-5A3N1**
	502	552	460	690	828	**SPI460A0-5A3N1**
	590	649	502	753	904	**SPI502A0-5A3N1**
	650	715	590	885	1062	**SPI590A0-5A3N1**
	750	825	650	975	1170	**SPI650A0-5A3N1**
FI13	920	1012	820	1230	1476	**SPI820A0-5A3N1**
	1030	1133	920	1380	1656	**SPI920A0-5A3N1**
	1180	1298	1030	1464	1755	**SPIH10A0-5A3N1**
FI14	1500	1650	1300	1950	2340	**SPIH13A0-5A3N1**
	1900	2090	1500	2250	2700	**SPIH15A0-5A3N1**
	2250	2475	1900	2782	3335	**SPIH19A0-5A3N1**

Line Reactor

Line Reactor for Non-Regenerative Front End (480/575 VV)

Amps	Watts Losses	Catalog Number
600	493	**CHK600**

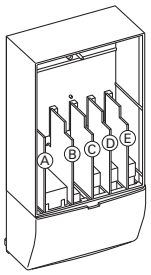
Options

SVX Series Option Board Kits

The SVX Series drives can accommodate a wide selection of expander and adapter option boards to customize the drive for your application needs. The drive's control unit is designed to accept a total of five option boards.

The SVX Series factory installed standard board configuration includes an A9 I/O board and an A2 relay output board, which are installed in slots A and B.

Option Boards



Option Board Kits

Option Kit Description ①	Allowed Slot Locations ②	Field Installed Catalog Number	Factory Installed Option Designator	SVX Ready Programs Basic	Local/ Remote	Standard	MSS	PID	Multi-P.	PFC
Standard I/O Cards										
2 RO (NC-NO)	B	**OPTA2**	—	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO, 1 +10 Vdc ref, 2 ext +24 Vdc/EXT +24 Vdc	A	**OPTA9**	—	■	■	■	■	■	■	■
Extended I/O Cards										
2 RO, therm	B	**OPTA3**	**A3**	—	■	■	■	■	■	■
Encoder low volt +5 V/15 V24 V	C	**OPTA4**	**A4**	—	■	■	■	■	■	■
Encoder high volt +15 V/24 V	C	**OPTA5**	**A5**	—	■	■	■	■	■	■
Double encoder	C	**OPTA7**	**A7**	■	■	■	■	■	■	■
6 DI, 1 DO, 2 AI, 1 AO	A	**OPTA8**	**A8**	—	■	■	■	■	■	■
3 DI (encoder 10–24 V), out +15 V/+24 V, 2 DO (pulse+direction)	C	**OPTAE**	**AE**	■	■	■	■	■	■	■
6 DI, 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB1**	**B1**	—	—	—	—	—	■	■
1 RO (NC-NO), 1 RO (NO), 1 therm	B, C, **D**, E	**OPTB2**	**B2**	—	—	—	—	—	■	■
1 AI (mA isolated), 2 AO (mA isolated), 1 ext +24 Vdc/EXT +24 Vdc	B, C, **D**, E	**OPTB4**	**B4**	—	■	■	■	■	■	■
3 RO (NO)	B, C, **D**, E	**OPTB5**	**B5**	—	—	—	—	—	■	■
1 ext +24 Vdc/EXT +24 Vdc, 3 Pt100	B, C, **D**, E	**OPTB8**	**B8**	—	—	—	—	—	—	—
1 RO (NO), 5 DI 42–240 Vac input	B, C, **D**, E	**OPTB9**	**B9**	—	—	—	—	—	■	■
SPI, absolute encoder	C	**OPTBB**	**BB**	—	—	—	—	—	—	—
Communication Cards ③										
Modbus	D, **E**	**OPTC2**	**C2**	■	■	■	■	■	■	■
Johnson Controls N2	D, **E**	**OPTC2**	**CA**	—	—	—	—	—	—	—
Modbus TCP	D, **E**	**OPTCI**	**CI**	■	■	■	■	■	■	■
BACnet	D, **E**	**OPTCJ**	**CJ**	■	■	■	■	■	■	■
EtherNet/IP	D, **E**	**OPTCQ**	**CQ**	■	■	■	■	■	■	■
PROFIBUS DP	D, **E**	**OPTC3**	**C3**	■	■	■	■	■	■	■
LonWorks	D, **E**	**OPTC4**	**C4**	■	■	■	■	■	■	■
PROFIBUS DP (D9 connector)	D, **E**	**OPTC5**	**C5**	■	■	■	■	■	■	■
CANopen (slave)	D, **E**	**OPTC6**	**C6**	■	■	■	■	■	■	■
DeviceNet	D, **E**	**OPTC7**	**C7**	■	■	■	■	■	■	■
Modbus (D9 type connector)	D, **E**	**OPTC8**	**C8**	■	■	■	■	■	■	■
Adapter	D, **E**	**OPTD1**	**D1**	■	■	■	■	■	■	■
Adapter	D, **E**	**OPTD2V**	**D2**	■	■	■	■	■	■	■
RS-232 with D9 connection	D, **E**	**OPTD3**	**D3**	■	■	■	■	■	■	■
Keypad										
9000X Series local/remote keypad (replacement keypad)	—	**KEYPAD-LOC/REM**	—	—	—	—	—	—	—	■
9000X Series remote mount keypad unit (keypad not included, includes 10 ft cable, keypad holder, mounting hardware)	—	**OPTRMT-KIT-9000X**	—	—	—	—	—	—	—	—
9000X Series RS-232 cable, 13 ft	—	**PP00104**	—	—	—	—	—	—	—	—

Notes

① AI = Analog Input; AO = Analog Output, DI = Digital Input, DO = Digital Output, RO = Relay Output

② Option card must be installed in one of the slots listed for that card. Slot indicated in bold is the preferred location.

③ OPTC2 is a multi-protocol option card.

Technical Data and Specifications

SPA/SPN/SPI

Description	Specification
Supply Connection	
Input voltage U_{in} (AC) front end modules	380–500 Vac/525–690 Vac –10% to 10%
Input voltage U_{in} (DC) inverter	465–800 Vdc/640–1100 Vdc –0% to 0%, the waviness of the inverter supply voltage, formed in rectification of the electric network's alternating voltage in basic frequency, must be less than 50 V peak-to-peak
Output voltage U_{out} (AC) inverter	3 ~ 0–U_{in}/1.4
Output voltage U_{out} (DC) active front end module	10.10 x 1.35 x U_{in} (factory default)
Output voltage U_{out} (DC) non-regenerative front end module	1.35 x U_{in}
Ambient Conditions	
Ambient operating temperature	14 (no frost) to 122 °F (–10 to 50 °C): I_H 14 (no frost) to 104 °F (–10 to 40 °C): I_L
Storage temperature	–40 to 158 °F (–40 to 70 °C)
Relative humidity	0 to 95% RH, non-condensing, non-corrosive, no dripping water
Air quality	
Chemical vapors	IEC 721-3-3, unit in operation, class 3C2
Mechanical particles	IEC 721-3-3, unit in operation, class 3S2
Altitude	100% load capacity (no derating) up to 1000 m 1% derating for each 100 m above 1000 m; max. 3000 m
Vibration	5–150 Hz
EN50178/EN60068-2-6	Displacement amplitude 0.25 mm (peak) at 3–15.8 Hz Max acceleration amplitude 1G at 15.8–150 Hz
Shock EN50178, EN60068-2-27	UPS Drop Test (for applicable UPS weights) Storage and shipping: max 15 g, 11 ms (in package)
Cooling capacity required	Approximately 2%
Cooling air required	FR4 41 cfm, FR6 250 cfm, FR7 250 cfm, FR8 383 cfm FI9 677 cfm, FI10 824 cfm, FI12 1648 cfm, FI13 2472 cfm
Unit enclosure class	FR4–FR7 NEMA Type 1/IP21; FR8, FI9–FI14 chassis (IP00)
EMC (at fault settings)	
Immunity	Fulfill all EMC immunity requirements
Safety	
Approvals	CE, UL, cUL, EN 61800-5-1 (2003), see unit nameplate for more detailed approvals
Control Connections	
Analog input voltage	0–10 V, R_i = 200 kohms, (–10 V to 10 V joystick control) Resolution 0.1%, accuracy ±1%
Analog input current	0(4)–20 mA, R_i = 250 ohms differential
Digital inputs	6, positive or negative logic; 18–30 Vdc
Auxiliary voltage	+24 V, ±15%, max. 250 mA
Output reference voltage	+10 V, +3%, max. load 10 mA
Analog output	0(4)–20 mA; RL max. 500 ohms; resolution 10 bits Accuracy ±2%
Digital outputs	Open collector output, 50 mA/48V
Relay outputs	2 programmable change-over relay outputs Switching capacity: 24 Vdc/8 A, 250 Vac/8 A, 125 Vdc/0.4 A Min. switching load: 5 V/10 mA

SPA/SPN/SPI, continued

Description	Specification
Protections	
Overvoltage protection	480 V/911 Vdc, 575 V/1200 Vdc
Undervoltage protection	480 V/333 Vdc, 575 V/460 Vdc
Ground fault protection	In case of ground fault in motor or motor cable, only the inverter is protected
Motor phase supervision	Trips if any of the output phases is missing
Overcurrent protection	Yes
Unit overtemperature protection	Yes
Motor overload protection	Yes
Motor stall protection	Yes
Motor underload protection	Yes
Short-circuit protection of 24 V and 10 V reference voltages	Yes

Input Fuses

SHT fuses can be assembled into same-size DIN fuse base.

SPA/SPN/SPI

Module Component	Frame	Bussmann Fuse Type (aR)	Size	U_N (V)	I_N (A)	Qty.
Inverter Units						
SPI003A1-4	FR4	170M1560	0	690	20	2
SPI007A1-4	FR4	170M1562	0	690	63	2
SPI009A1-4	FR4	170M1562	0	690	63	2
SPI012A1-4	FR6	170M1565	0	690	63	2
SPI016A1-4	FR6	170M1565	0	690	63	2
SPI023A1-4	FR6	170M1565	0	690	63	2
SPI031A1-4	FR6	170M1567	0	690	100	2
SPI038A1-4	FR6	170M1567	0	690	100	2
SPI061A1-4	FR7	170M1570	0	690	200	2
SPI072A1-4	FR7	170M1570	0	690	200	2
SPI087A1-4	FR7	170M1571	0	690	250	2
SPI105A0-4	FR8	170M3819	DIN1	690	400	2
SPI140A0-4	FR8	170M3819	DIN1	690	400	2
SPI170A0-4	FR8	170M3819	DIN1	690	400	2
SPI205A0-4	FI9	170M6812	DIN3	690	800	2
SPI245A0-4	FI9	170M6812	DIN3	690	800	2
SPI300A0-4	FI10	170M8547	3SHT	690	1250	2
SPI385A0-4	FI10	170M8547	3SHT	690	1250	2
SPI460A0-4	FI10	170M8547	3SHT	690	1250	2
SPI520A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPI590A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPI650A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPI730A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPI820A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPI920A0-4	FI12	170M8547	3SHT	690	1250	2 x 2
SPIH10A0-4	FI13	170M8547	3SHT	690	1250	6
SPIH11A0-4	FI13	170M8547	3SHT	690	1250	6
SPIH13A0-4	FI13	170M8547	3SHT	690	1250	6
SPIH16A0-4	FI14	170M8547	3SHT	690	1250	2 x 6
SPIH19A0-4	FI14	170M8547	3SHT	690	1250	2 x 6
SPIH23A0-4	FI14	170M8547	3SHT	690	1250	2 x 6

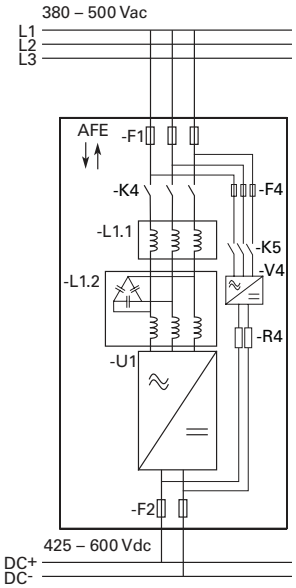
SHT fuses can be assembled into same-size DIN fuse base.

SPA/SPN/SPI, continued

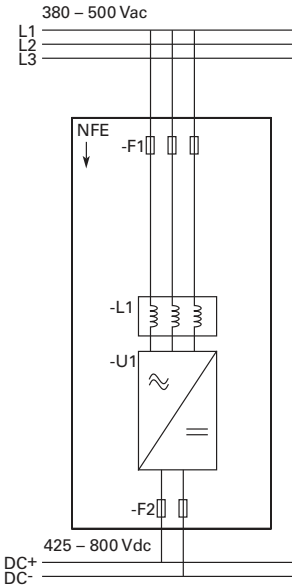
Module Component	Frame	Bussmann Fuse Type (aR)	Size	U_N (V)	I_N (A)	Qty.
Active Front Ends						
SPA205 A0-4	FI9	170 m6202	3SHT	1250	500	3
SPA385 A0-4	FI10	170 m6277	3SHT	1250	1000	3
SPAH10 A0-4	FI13	170 m6277	3SHT	1250	1000	3 x 3
Non-Regenerative Front Ends						
SPN468 A0-4	FI9	170 m8547	3SHT	690	1250	3

Wiring Diagrams

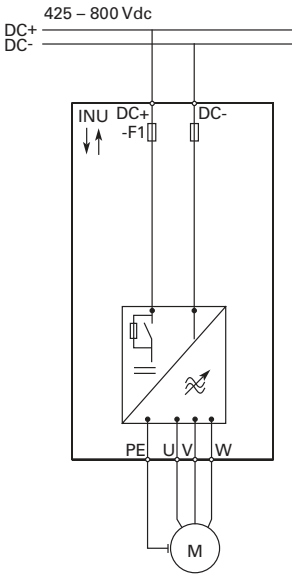
SPA—Active Front End



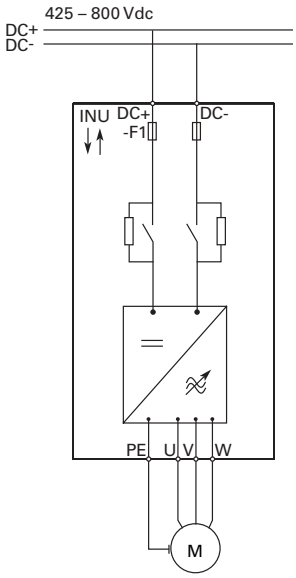
SPN—Non-Regenerative Front End



SPI—Inverter Unit (FR4–FR8)



SPI—Inverter Unit (FI9–FI14)



Dimensions

Approximate Dimensions in Inches (mm)

2

SPA/SPN/SPI

Frame	Height	Width	Depth	Weight Lbs (kg)
Active Front Ends				
FI9	40.6 (1030)	9.4 (239)	14.6 (372)	148 (67)
FI10	40.6 (1032)	9.4 (239)	21.7 (552)	220 (100)
FI12	40.6 (1032)	2 x 9.4 (2 x 239)	21.7 (552)	441 (200)
FI13	40.6 (1032)	27.9 (708)	21.8 (553)	674 (306)
FI14	40.6 (1032)	2 x 27.9 (2 x 708)	21.8 (553)	1348 (612)
Non-Regenerative Front Ends				
FI9	40.6 (1030)	9.4 (239)	14.6 (372)	148 (67)
Inverter Units				
FR4	11.5 (292)	5.0 (128)	7.5 (190)	11 (5)
FR6	20.4 (519)	7.7 (195)	9.3 (237)	35 (16)
FR7	23.3 (591)	9.3 (237)	10.1 (257)	64 (29)
FR8	29.8 (758)	11.4 (289)	13.5 (344)	106 (48)
FI9	40.6 (1030)	9.4 (239)	14.6 (372)	148 (67)
FI10	40.6 (1032)	9.4 (239)	21.7 (552)	220 (100)
FI12	40.6 (1032)	2 x 9.4 (2 x 239)	21.7 (552)	441 (200)
FI13	40.6 (1032)	27.9 (708)	21.8 (553)	674 (306)
FI14	40.6 (1032)	2 x 27.9 (2 x 708)	21.8 (553)	1348 (612)

Effective Date: November 1, 2017

Eaton Terms & Conditions



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Selling Policy (Supersedes Selling Policy 25-000, dated November 1, 2008)

Terms and Conditions of Sale

The Terms and Conditions of Sale set forth herein, and any supplements which may be attached hereto, constitute the full and final expression of the contract for the sale of products or services (hereinafter referred to as Product(s) or Services by Eaton Corporation (hereinafter referred to as Seller) to the Buyer, and supersedes all prior quotations, purchase orders, correspondence or communications whether written or oral between the Seller and the Buyer. Notwithstanding any contrary language in the Buyer's purchase order, correspondence or other form of acknowledgment, Buyer shall be bound by these Terms and Conditions of Sale when it sends a purchase order or otherwise indicates acceptance of this contract, or when it accepts delivery from Seller of the Products or Services.

THE CONTRACT FOR SALE OF THE PRODUCTS OR SERVICES IS EXPRESSLY LIMITED TO THE TERMS AND CONDITIONS OF SALE STATED HEREIN. ANY ADDITIONAL OR DIFFERENT TERMS PROPOSED BY BUYER ARE REJECTED UNLESS EXPRESSLY AGREED TO IN WRITING BY SELLER. No contract shall exist except as herein provided.

Complete Agreement

No amendment or modification hereto nor any statement, representation or warranty not contained herein shall be binding on the Seller unless made in writing by an authorized representative of the Seller. Prior dealings, usage of the trade or a course of performance shall not be relevant to determine the meaning of this contract even though the accepting or acquiescing party had knowledge of the nature of the performance and opportunity for objection.

Quotations

Written quotations are valid for 30 days from its date unless otherwise stated in the quotation or terminated sooner by notice.

Verbal quotations, unless accepted, expire the same day they are made.

A complete signed order must be received by Seller within 20 calendar days of notification of award, otherwise the price and shipment will be subject to re-negotiation.

Termination and Cancellation

Products

Any order may be terminated by the Buyer only by written notice and upon payment of reasonable termination charges, including all progress billings and all incurred direct manufacturing costs.

Services

Any order may be terminated by the Buyer only by written notice and upon payment of reasonable termination charges including all costs plus profit.

Seller shall have the right to cancel any order at any time by written notice if Buyer breaches any of the terms hereof, becomes the subject of any proceeding under state or federal law for the relief of debtors, or otherwise becomes insolvent or bankrupt, generally does not pay its debts as they become due or makes an assignment for the benefit of creditors.

Effective Date: November 1, 2017

Prices

All prices are subject to change without notice. In the event of a price change, the effective date of the change will be the date of the new price or discount sheet, letter or telegram. All quotations made or orders accepted after the effective date will be on the new basis. For existing orders, the price of the unshipped portion of an order will be the price in effect at time of shipment.

Price Policy—Products and Services

When prices are quoted as firm for quoted shipment, they are firm provided the following conditions are met:

1. The order is released with complete engineering details.
2. Shipment of Products are made, and Services purchased are provided within the quoted lead time.
3. When drawings for approval are required for any Products, the drawings applicable to those Products must be returned within 30* calendar days from the date of the original mailing of the drawings by Seller. The return drawings must be released for manufacture and shipment and must be marked "APPROVED" or "APPROVED AS NOTED." Drawing re-submittals which are required for any other reason than to correct Seller errors will not extend the 30-day period.

   * 60 days for orders through contractors to allow time for their review and approval before and after transmitting them to their customers.

If the Buyer initiates or in any way causes delays in shipment, provision of Services or return of approval drawings beyond the periods stated above, the price of the Products or Services will be increased 1% per month or fraction thereof up to a maximum of 18 months from the date of the Buyer's order. For delays resulting in shipment or provision of Services beyond 18 months from the date of the Buyer's order, the price must be renegotiated.

Price Policy—BLS

Refer to Price Policy 25-050.

Minimum Billing

Orders less than $1,000 will be assessed a shipping and handling charge of 5% of the price of the order, with a minimum charge of $25.00 unless noted differently on Product discount sheets.

Taxes

The price does not include any taxes. Buyer shall be responsible for the payment of all taxes applicable to, or arising from the transaction, the Products, its sale, value, or use, or any Services performed in connection therewith regardless of the person or entity actually taxed.

Terms of Payment

Products

Acceptance of all orders is subject to the Buyer meeting Seller's credit requirements. Terms of payment are subject to change for failure to meet such requirements. Seller reserves the right at any time to demand full or partial payment before proceeding with a contract of sale as a result of changes in the financial condition of the Buyer. Terms of Payment are either Net 30 days from the date of invoice of each shipment or carry a cash discount based on Product type. Specific payment terms for Products are outlined in the applicable Product discount schedules.

Services

Terms of payment are net within 30 days from date of invoice for orders amounting to less than $50,000.00.

Terms of payment for orders exceeding $50,000.00 shall be made according to the following:

1. Twenty percent (20%) of order value with the purchase order payable 30 days from date of invoice.
2. Eighty percent (80%) of order value in equal monthly payments over the performance period payable 30 days from date of invoice.

Except for work performed (i) under a firm fixed price basis or (ii) pursuant to terms of a previously priced existing contract between Seller and Buyer, invoices for work performed by Seller shall have added and noted on each invoice a charge of 3% (over and above the price of the work) which is related to Seller compliance with present and proposed environmental, health, and safety regulations associated with prescribed requirements covering hazardous materials management and employee training, communications, personal protective equipment, documentation and record keeping associated therewith.

Adequate Assurances

If, in the judgment of Seller, the financial condition of the Buyer, at any time during the period of the contract, does not justify the terms of payment specified, Seller may require full or partial payment in advance.

Delayed Payment

If payments are not made in accordance with these terms, a service charge will, without prejudice to the right of Seller to immediate payment, be added in an amount equal to the lower of 1.5% per month or fraction thereof or the highest legal rate on the unpaid balance.

Freight

Freight policy will be listed on the Product discount sheets, or at option of Seller one of the following freight terms will be quoted.

F.O.B.—P/S—Frt./Ppd. and Invoiced

Products are sold F.O.B. point of shipment freight prepaid and invoiced to the Buyer.

F.O.B.—P/S—Frt./Ppd. and Allowed

Products sold are delivered F.O.B. point of shipment, freight prepaid and included in the price.

F.O.B. Destination—Frt./Ppd. and Allowed

At Buyer's option, Seller will deliver the Products F.O.B. destination freight prepaid and 2% will be added to the net price.

The term "freight prepaid" means that freight charges will be prepaid to the accessible common carrier delivery point nearest the destination for shipments within the United States and Puerto Rico unless noted differently on the Product discount sheets. For any other destination, contact Seller's representative.

Shipment and Routing

Seller shall select the point of origin of shipment, the method of transportation, the type of carrier equipment and the routing of the shipment.

If the Buyer specifies a special method of transportation, type of carrier equipment, routing, or delivery requirement, Buyer shall pay all special freight and handling charges.

When freight is included in the price, no allowance will be made in lieu of transportation if the Buyer accepts shipment at factory, warehouse, or freight station or otherwise supplies its own transportation.

Risk of Loss

Risk of loss or damage to the Products shall pass to Buyer at the F.O.B. point.

Concealed Damage

Except in the event of F.O.B. destination shipments, Seller will not participate in any settlement of claims for concealed damage.

When shipment has been made on an F.O.B. destination basis, the Buyer must unpack immediately and, if damage is discovered, must:

1. Not move the Products from the point of examination.
2. Retain shipping container and packing material.
3. Notify the carrier in writing of any apparent damage.
4. Notify Seller representative within 72 hours of delivery.
5. Send Seller a copy of the carrier's inspection report.

Witness Tests/Customer Inspection

Standard factory tests may be witnessed by the Buyer at Seller's factory for an additional charge calculated at the rate of $2,500 per day (not to exceed eight (8) hours) per Product type. Buyer may final inspect Products at the Seller's factory for $500 per day per Product type.

Witness tests will add one (1) week to the scheduled shipping date. Seller will notify Buyer fourteen (14) calendar days prior to scheduled witness testing or inspection. In the event Buyer is unable to attend, the Parties shall mutually agree on a rescheduled date. However, Seller reserves the right to deem the witness tests waived with the right to ship and invoice Products.

Held Orders

For any order held, delayed or rescheduled at the request of the Buyer, Seller may, at its sole option (1) require payment to be based on any reasonable basis, including but not limited to the contract price, and any additional expenses, or cost resulting from such a delay; (2) store Products at the sole cost and risk of loss of the Buyer; and/or (3) charge to the Buyer those prices under the applicable price policy. Payment for such price, expenses and costs, in any such event, shall be due by Buyer within thirty (30) days from date of Seller's invoice. Any order so held delayed or rescheduled beyond six (6) months will be treated as a Buyer termination.

Drawing Approval

Seller will design the Products in line with, in Seller's judgment, good commercial practice. If at drawing approval Buyer makes changes outside of the design as covered in their specifications, Seller will then be paid reasonable charges and allowed a commensurate delay in shipping date based on the changes made.

Drawing Re-Submittal

When Seller agrees to do so in its quotation, Seller shall provide Buyer with the first set of factory customer approval drawing(s) at Seller's expense. The customer approval drawing(s) will be delivered at the quoted delivery date. If Buyer requests drawing changes or additions after the initial factory customer approval drawing(s) have been submitted by Seller, the Seller, at its option, may assess Buyer drawing charges. Factory customer approval drawing changes required due to misinterpretation by Seller will be at Seller's expense. Approval drawings generated by Bid Manager are excluded from this provision.

Warranty

Warranty for Products

Seller warrants that the Products manufactured by it will conform to Seller's applicable specifications and be free from failure due to defects in workmanship and material for one (1) year from the date of installation of the Product or eighteen (18) months from the date of shipment of the Product, whichever occurs first.

In the event any Product fails to comply with the foregoing warranty, Seller will, at its option, either (a) repair or replace the defective Product, or defective part or component thereof, F.O.B. Seller's facility freight prepaid, or (b) credit Buyer for the purchase price of the Product. All warranty claims shall be made in writing.

Seller requires all non-conforming Products be returned at Seller's expense for evaluation unless specifically stated otherwise in writing by Seller.

This warranty does not cover failure or damage due to storage, installation, operation or maintenance not in conformance with Seller's recommendations and industry standard practice or due to accident, misuse, abuse or negligence. This warranty does not cover reimbursement for labor, gaining access, removal, installation, temporary power or any other expenses, which may be incurred in connection with repair or replacement.

This warranty does not apply to equipment not manufactured by Seller. Seller limits itself to extending the same warranty it receives from the supplier.

Effective Date: November 1, 2017

Extended Warranty for Products

If requested by the Buyer and specifically accepted in writing by Seller, the foregoing standard warranty for Products will be extended from the date of shipment for the period and price indicated below:

- 24 months—2% of Contract Price
- 30 months—3% of Contract Price
- 36 months—4% of Contract Price

Special Warranty (In and Out) for Products

If requested by the Buyer and specifically accepted in writing by Seller, Seller will, during the warranty period for Products, at an additional cost of 2% of the contract price, be responsible for the direct cost of:

1. Removing the Product from the installed location.
2. Transportation to the repair facility and return to the site.
3. Reinstallation on site.

The total liability of Seller for this Special Warranty for Products is limited to 50% of the contract price of the particular Product being repaired and excludes expenses for removing adjacent apparatus, walls, piping, structures, temporary service, etc.

Warranty for Services

Seller warrants that the Services performed by it hereunder will be performed in accordance with generally accepted professional standards.

The Services, which do not so conform, shall be corrected by Seller upon notification in writing by the Buyer within one (1) year after completion of the Services.

Unless otherwise agreed to in writing by Seller, Seller assumes no responsibility with respect to the suitability of the Buyer's, or its customer's, equipment or with respect to any latent defects in equipment not supplied by Seller. This warranty does not cover damage to Buyer's, or its customer's, equipment, components or parts resulting in whole or in part from improper maintenance or operation or from their deteriorated condition. Buyer will, at its cost, provide Seller with unobstructed access to the defective Services, as well as adequate free working space in the immediate vicinity of the defective Services and such facilities and systems, including, without limitation, docks, cranes and utility disconnects and connects, as may be necessary in order that Seller may perform its warranty obligations. The conducting of any tests shall be mutually agreed upon and Seller shall be notified of, and may be present at, all tests that may be made.

Warranty for Power Systems Studies

Seller warrants that any power systems studies performed by it will conform to generally accepted professional standards. Any portion of the study, which does not so conform, shall be corrected by Seller upon notification in writing by the Buyer within six (6) months after completion of the study. All warranty work shall be performed in a single shift straight time basis Monday through Friday. In the event that the study requires correction of warranty items on an overtime schedule, the premium portion of such overtime shall be for the Buyer's account.

Limitation on Warranties for Products, Services and Power Systems Studies

THE FOREGOING WARRANTIES ARE EXCLUSIVE EXCEPT FOR WARRANTY OF TITLE. SELLER DISCLAIMS ALL OTHER WARRANTIES INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

CORRECTION OF NON-CONFORMITIES IN THE MANNER AND FOR THE PERIOD OF TIME PROVIDED ABOVE SHALL CONSTITUTE SELLER'S SOLE LIABILITY AND BUYER'S EXCLUSIVE REMEDY FOR FAILURE OF SELLER TO MEET ITS WARRANTY OBLIGATIONS, WHETHER CLAIMS OF THE BUYER ARE BASED IN CONTRACT, IN TORT (INCLUDING NEGLIGENCE OR STRICT LIABILITY), OR OTHERWISE.

Asbestos

Federal Law requires that building or facility owners identify the presence, location and quantity of asbestos containing material (hereinafter "ACM") at work sites. Seller is not licensed to abate ACM. Accordingly, for any contract which includes the provision of Services, prior to (i) commencement of work at any site under a specific Purchase Order, (ii) a change in the work scope of any Purchase Order, the Buyer will certify that the work area associated with the Seller's scope of work includes the handling of Class II ACM, including but not limited to generator wedges and high temperature gaskets which include asbestos materials. The Buyer shall, at its expense, conduct abatement should the removal, handling, modification or reinstallation, or some or all of them, of said Class II ACM be likely to generate airborne asbestos fibers; and should such abatement affect the cost of or time of performance of the work, then Seller shall be entitled to an equitable adjustment in the schedule, price and other pertinent affected provisions of the contract.

Compliance with Nuclear Regulation

Seller's Products are sold as commercial grade Products not intended for application in facilities or activities licensed by the United States Nuclear Regulatory Commission for atomic purposes. Further certification will be required for use of the Products in any safety-related application in any nuclear facility licensed by the U.S. Nuclear Regulatory Commission.

Returning Products

Authorization and shipping instructions for the return of any Products must be obtained from Seller before returning the Products.

When return is occasioned due to Seller error, full credit including all transportation charges will be allowed.

Product Notices

Buyer shall provide the user (including its employees) of the Products with all Seller supplied Product notices, warnings, instructions, recommendations, and similar materials.

Force Majeure

Seller shall not be liable for failure to perform or delay in performance due to fire, flood, strike or other labor difficulty, act of God, act of any governmental authority or of the Buyer, riot, embargo, fuel or energy shortage, car shortage, wrecks or delays in transportation, or due to any other cause beyond Seller's reasonable control. In the event of delay in performance due to any such cause, the date of delivery or time for completion will be extended by a period of time reasonably necessary to overcome the effect of such delay.

Liquidated Damages

Contracts which include liquidated damage clauses for failure to meet shipping or job completion promises are not acceptable or binding on Seller, unless such clauses are specifically accepted in writing by an authorized representative of the Seller at its headquarters office.

Patent Infringement

Seller will defend or, at its option, settle any suit or proceeding brought against Buyer, or Buyer's customers, to the extent it is based upon a claim that any Product or part thereof, manufactured by Seller or its subsidiaries and furnished hereunder, infringes any United States patent, other than a claim of infringement based upon use of a Product or part thereof in a process, provided Seller is notified in reasonable time and given authority, information and assistance (at Seller's expense) for the defense of same. Seller shall pay all legal and court costs and expenses and court-assessed damages awarded therein against Buyer resulting from or incident to such suit or proceeding. In addition to the foregoing, if at any time Seller determines there is a substantial question of infringement of any United States patent, and the use of such Product is or may be enjoined, Seller may, at its option and expense: either (a) procure for Buyer the right to continue using and selling the Product; (b) replace the Product with non-infringing apparatus; (c) modify the Product so it becomes non-infringing; or (d) as a last resort, remove the Product and refund the purchase price, equitably adjusted for use and obsolescence. In no case does Seller agree to pay any recovery based upon its Buyer's savings or profit through use of Seller's Products whether the use be special or ordinary. The foregoing states the entire liability of Seller for patent infringement.

The preceding paragraph does not apply to any claim of infringement based upon: (a) any modification made to a Product other than by Seller; (b) any design and/or specifications of Buyer to which a Product was manufactured; or (c) the use or combination of Product with other products where the Product does not itself infringe. As to the above-identified claim situations where the preceding paragraph does not apply, Buyer shall defend and hold Seller harmless in the same manner and to the extent as Seller's obligations described in the preceding paragraph. Buyer shall be responsible for obtaining (at Buyer's expense) all license rights required for Seller to be able to use software products in the possession of Buyer where such use is required in order to perform any Service for Buyer.

With respect to a Product or part thereof not manufactured by Seller or its subsidiaries, Seller will attempt to obtain for Buyer, from the supplier(s), the patent indemnification protection normally provided by the supplier(s) to customers.

Compliance with OSHA

Seller offers no warranty and makes no representation that its Products comply with the provisions or standards of the Occupational Safety and Health Act of 1970, or any regulation issued thereunder. In no event shall Seller be liable for any loss, damage, fines, penalty or expenses arising under said Act.

Limitation of Liability

THE REMEDIES OF THE BUYER SET FORTH IN THIS CONTRACT ARE EXCLUSIVE AND ARE ITS SOLE REMEDIES FOR ANY FAILURE OF SELLER TO COMPLY WITH ITS OBLIGATIONS HEREUNDER.

NOTWITHSTANDING ANY PROVISION IN THIS CONTRACT TO THE CONTRARY, IN NO EVENT SHALL SELLER BE LIABLE IN CONTRACT, IN TORT (INCLUDING NEGLIGENCE OR STRICT LIABILITY) OR OTHERWISE FOR DAMAGE TO PROPERTY OR EQUIPMENT OTHER THAN PRODUCTS SOLD HEREUNDER, LOSS OF PROFITS OR REVENUE, LOSS OF USE OF PRODUCTS, COST OF CAPITAL, CLAIMS OF CUSTOMERS OF THE BUYER OR ANY SPECIAL, INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES WHATSOEVER, REGARDLESS OF WHETHER SUCH POTENTIAL DAMAGES ARE FORESEEABLE OR IF SELLER HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

THE TOTAL CUMULATIVE LIABILITY OF SELLER ARISING FROM OR RELATED TO THIS CONTRACT WHETHER THE CLAIMS ARE BASED IN CONTRACT, IN TORT (INCLUDING NEGLIGENCE OR STRICT LIABILITY) OR OTHERWISE, SHALL NOT EXCEED THE PRICE OF THE PRODUCT OR SERVICES ON WHICH SUCH LIABILITY IS BASED.

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